

66771239

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO  
WITH BIPOD

proof of purchase



owner registration sticker



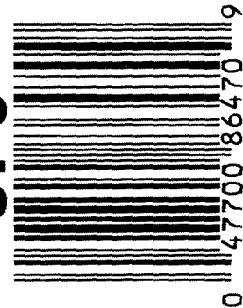
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

**G6771239**

**UPC**



BM FORM

GUN SERIAL # G 6771239

| OP # | OPERATION NAME                                                                                                                         | READINGS                                                                                                                                     | DATE    | INITIAL |
|------|----------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------|---------|---------|
| 420  | ASSEMBLE ACTION                                                                                                                        |                                                                                                                                              | 7-14-08 | BSW     |
| 430  | ASSEMBLE TO STOCK                                                                                                                      |                                                                                                                                              | 7-14-08 | SP      |
| 440  | PROOF                                                                                                                                  |                                                                                                                                              | 7-14-08 | SD      |
| 460  | CHECK HEADSPACE                                                                                                                        |                                                                                                                                              | 7-14-08 | SD      |
| 470  | DIS-ASSEMBLE ACTION                                                                                                                    | <div style="border: 1px solid black; padding: 5px; text-align: center;"> <b>MAGNA - FLUX</b><br/> JUL 21 2008<br/> OPERATOR <u>BM</u> </div> | 7-15-08 | RT      |
| 472  | SERIALIZE BOLT HANDLE                                                                                                                  |                                                                                                                                              | 7-15-08 | RT      |
| 475  | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |                                                                                                                                              | 7-15-08 | SP      |
| 480  | MAGNAFLUX BBL ACTION                                                                                                                   |                                                                                                                                              | 7-21-08 | BM      |
| 490  | MAGNAFLUX BOLT                                                                                                                         |                                                                                                                                              |         |         |
| 500  | ROLLMARK CALIBER                                                                                                                       |                                                                                                                                              | 7/21/08 | RT      |
| 520  | GOFF BLAST BBL / REC                                                                                                                   |                                                                                                                                              |         |         |
| 542  | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |                                                                                                                                              | 7-22-08 | CM      |
| 545  | (BOLT)                                                                                                                                 |                                                                                                                                              |         |         |
| 560  | RE-ASSEMBLE ACTION                                                                                                                     |                                                                                                                                              |         |         |
|      | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |                                                                                                                                              | 7-23-08 | SP      |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |                                                                                                                                              | 7-23-08 | SP      |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |                                                                                                                                              | 7-23-08 | SP      |
|      | D) OIL FIRING PIN ASSEMBLY                                                                                                             |                                                                                                                                              | 7-24-08 | APD     |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |                                                                                                                                              |         |         |

F004 REV 5/2006

| JP #  | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 560   | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>5.5</u> <u>5.5</u> <u>5.5</u>                            | 8-4     | TL      |
| CONT. | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>6</u> <u>6</u> <u>6</u>                                  | 8-4     | TL      |
|       | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |         |         |
|       | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.022</u> <u>.022</u> <u>.023</u>                         | 8-4     | TL      |
|       | J) ASSEMBLE STOCK                                                        |                                                             | 7-24-08 | PSN     |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 8-27-08 | PSN     |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             |         |         |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             |         |         |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             |         |         |
| 640 & | FUNCTION TEST AND                                                        | <u>PASS</u> FAIL                                            |         |         |
| 650   | TARGET                                                                   | <u>PASS</u> FAIL                                            | 7-25-08 | TRW     |
|       | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|       | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|       | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|       | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
| 660   | INSPECT FOR LIVE AMMO                                                    |                                                             | 7/25/08 | MED     |
| 670   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 8-27-08 | PSN     |
|       | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.82</u> <u>2.80</u> <u>2.81</u> <u>2.79</u> <u>2.80</u> | 8-2-08  | PSN     |
|       | C) FUNCTION                                                              |                                                             | 8-27-08 | PSN     |
| 690   | PACK                                                                     |                                                             | 8-28-08 | TL      |

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)  
 3.00 LBS (plus or minus 0.75 LBS)  
 4.00 LBS (plus or minus 1.00 LBS)

DATE July 17, 2008TESTER S. Day

|         | 2.50 LBS<br>INITIAL | 2.50 LBS AFTER 50<br>CYCLES | FINAL TEST & TO RESET<br>2.50 LBS |      | COMMENTS |
|---------|---------------------|-----------------------------|-----------------------------------|------|----------|
| PULL #1 | 2.65                | 2.60                        |                                   | 2.60 |          |
| PULL #2 | 2.59                | 2.53                        |                                   | 2.60 |          |
| PULL #3 | 2.58                | 2.58                        |                                   | 2.56 |          |
| PULL #4 | 2.58                | 2.58                        |                                   | 2.59 |          |
| PULL #5 | 2.58                | 2.57                        |                                   | 2.58 |          |
| TOTAL   | 1298                | 1286                        |                                   | 1293 |          |
| AVERAGE | 2.59                | 2.57                        |                                   | 2.58 |          |

|         | 3.00 LBS<br>INITIAL | 3.00 LBS AFTER 20<br>CYCLES |  | COMMENTS |
|---------|---------------------|-----------------------------|--|----------|
| PULL #1 | 3.13                | 3.27                        |  |          |
| PULL #2 | 3.15                | 3.24                        |  |          |
| PULL #3 | 3.19                | 3.21                        |  |          |
| PULL #4 | 3.17                | 3.19                        |  |          |
| PULL #5 | 3.20                | 3.18                        |  |          |
| TOTAL   | 1584                | 1609                        |  |          |
| AVERAGE | 3.16                | 3.21                        |  |          |

|         | 4.00 LBS<br>INITIAL | 4.00 LBS AFTER 20<br>CYCLES | MAX SETTING GREATER<br>THAN 4 LBS | RESET TO 4 LBS FOR<br>TARGET & ACCURACY |
|---------|---------------------|-----------------------------|-----------------------------------|-----------------------------------------|
| PULL #1 | 4.03                | 4.21                        |                                   | 4.19                                    |
| PULL #2 | 4.08                | 4.20                        |                                   | 4.20                                    |
| PULL #3 | 4.08                | 4.16                        |                                   | 4.21                                    |
| PULL #4 | 4.09                | 4.17                        |                                   | 4.21                                    |
| PULL #5 | 4.12                | 4.11                        |                                   | 4.21                                    |
| TOTAL   | 2040                | 2085                        |                                   | 2102                                    |
| AVERAGE | 4.08                | 4.17                        |                                   | 4.20                                    |