

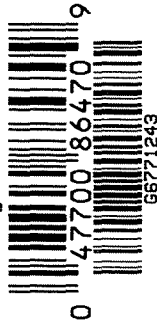
66771243

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase

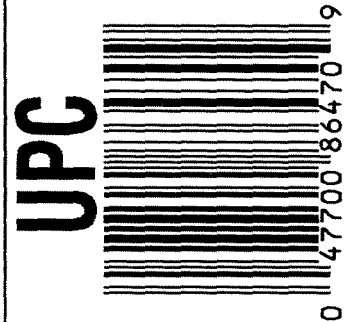


owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6771243



BM FORM

GUN SERIAL # 6 6771243

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-15-08	PSN
430	ASSEMBLE TO STOCK		7-15-08	SP
440	PROOF		7-15-08	SPD
460	CHECK HEADSPACE		7-15-08	SPD
470	DIS-ASSEMBLE ACTION		7-16-08	RJZ
472	SERIALIZE BOLT HANDLE		7-16-08	RJZ
475	DRILL AND TAP SIGHT HOLES		7-19-08	SP
480	MAGNAFLUX BBL ACTION		7/25/08	BA
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/25/08	RT
520	GOFF BLAST BBL / REC		7/28/08	DS
542	APPLY COATINGS (BARREL ACTION)		8-2	u
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		8-4-08	PSN
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-4-08	PSN
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-4-08	PSN
	D) OIL FIRING PIN ASSEMBLY		8-6-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

MAGNA-FLUX
 JUL 25 2008
 OPERATOR BA

F004 REV 5/2006

BARBER - M24 0056387		2 LBS MIN 10 LBS MAX	6.5	6.5	6	8-22	TL	
560	F) SAFETY ON FORCE							
CONT.								
	G) SAFETY OFF FORCE	2 LBS MIN	7	7	7	8-22	TL	
	H) TRIGGER PULL TEST AND RETAINABILITY							
	I) FIRING PIN INDENT	.020 MIN	.024	.024	.025	8-22	TL	
	J) ASSEMBLE STOCK					8-6-08	PSW	
	K) ASSEMBLE SWIVEL STUDS					8-28-08	PSW	
	L) ATTACH FRONT AND REAR SIGHT ASSY'S							
	M) IRON SIGHT ALIGNMENT							
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER							
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		8-7-08	TRW	
	MALFUNCTION							
	MALFUNCTION							
	MALFUNCTION							
	MALFUNCTION							
660	INSPECT FOR LIVE AMMO					8-7-08	TL	
670	FINAL INSPECTION A) HEADSPACE					8-28-08	PSW	
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.69	2.77	2.78	2.83	2.72	8/15/08
	C) FUNCTION					8-28-08	PSW	
690	PACK					9-3-08	TL	

F004 REV 5/2006

INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE

7-31-08

TESTER

RP

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.51	2.53		2.49	
PULL #2	2.33	2.60		2.51	
PULL #3	2.35	2.53		2.38	
PULL #4	2.40	2.39		2.43	
PULL #5	2.36	2.51		2.44	
TOTAL	11.95	12.56		12.25	
AVERAGE	2.39	2.51		2.45	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.08	3.27		
PULL #2	3.20	3.25		
PULL #3	3.20	3.10		
PULL #4	3.07	3.11		
PULL #5	3.09	3.22		
TOTAL	15.64	15.95		
AVERAGE	3.12	3.19		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.04	4.06		4.25
PULL #2	4.01	3.95		4.13
PULL #3	3.95	4.01		4.13
PULL #4	4.10	4.00		4.06
PULL #5	4.09	3.99		4.12
TOTAL	20.19	20.01		20.69
AVERAGE	4.03	4.00		4.13