

G6771244

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase

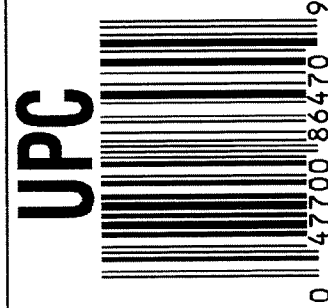


owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6771244



3J FORM

GUN SERIAL # G 677 1244

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

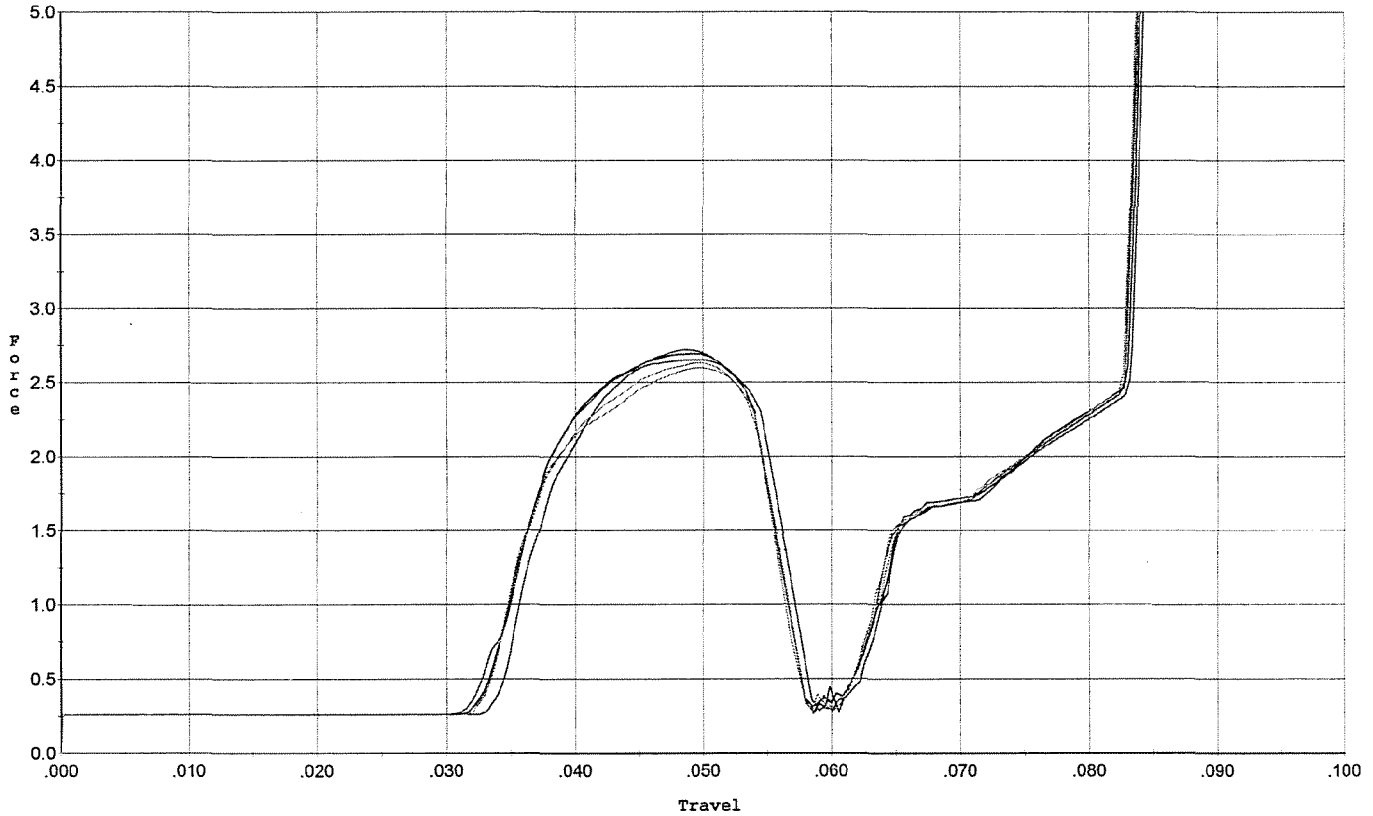
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	BARBER - M24 0056392 F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.5</u> <u>7</u> <u>7</u>	8-2	TL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.5</u>	8-2	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	8-2	TL
	J) ASSEMBLE STOCK		7-28-08	PSW
	K) ASSEMBLE SWIVEL STUDS		8-28-08	PSW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-29-08	TRW
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7-29-08	TL
670	FINAL INSPECTION A) HEADSPACE		8-28-08	PSW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.74</u> <u>2.53</u> <u>2.58</u> <u>2.66</u> <u>2.42</u>	7-30-08	PSW
	C) FUNCTION		8-28-08	PSW
690	PACK		9-2-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/24/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



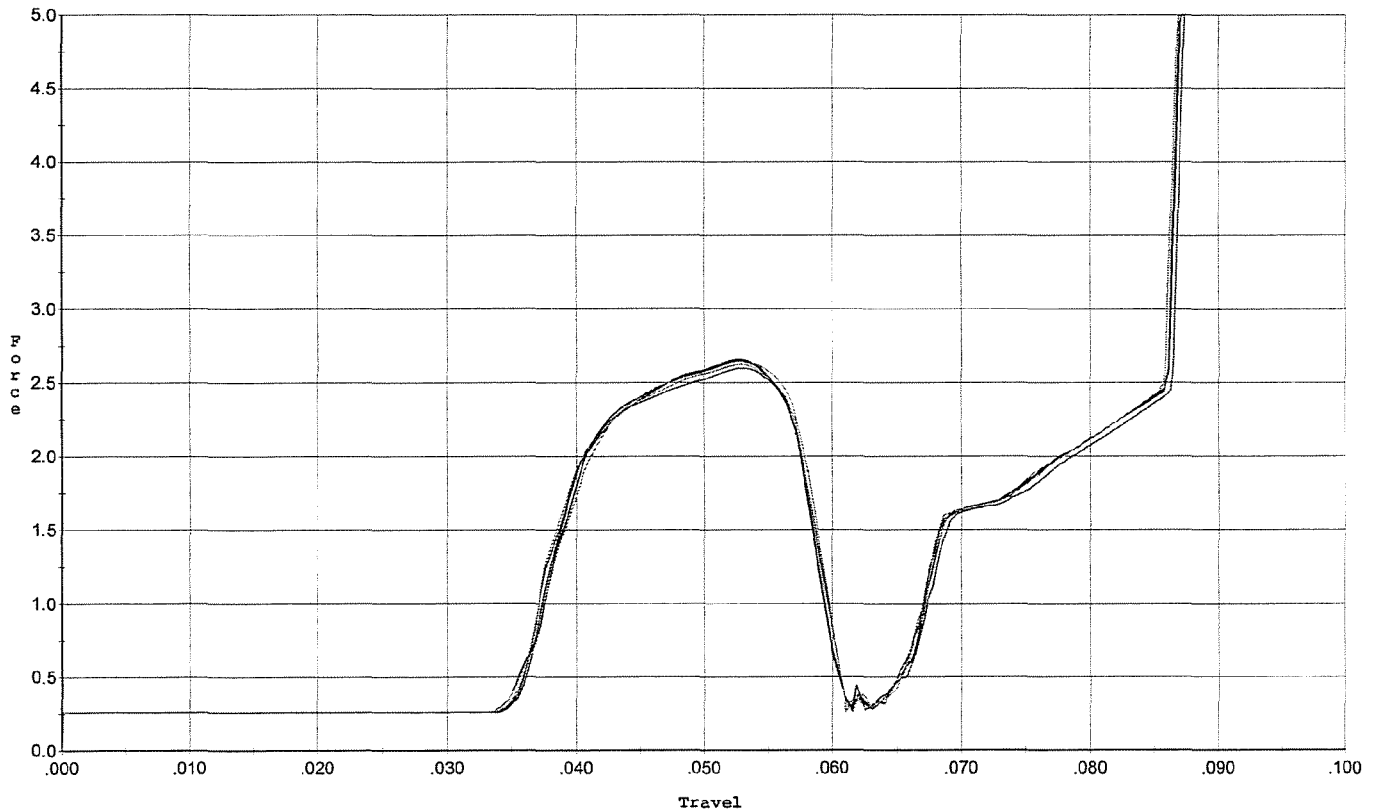
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.652	0.056	0.034	0.035	0.057		Set Trigger
2	2.691	0.054	0.033	0.035	0.056		Set Trigger
3	2.719	0.056	0.032	0.034	0.058		Set Trigger
4	2.632	0.056	0.033	0.034	0.057		Set Trigger
5	2.597	0.054	0.033	0.035	0.054		Set Trigger

AVG 2.65

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/24/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



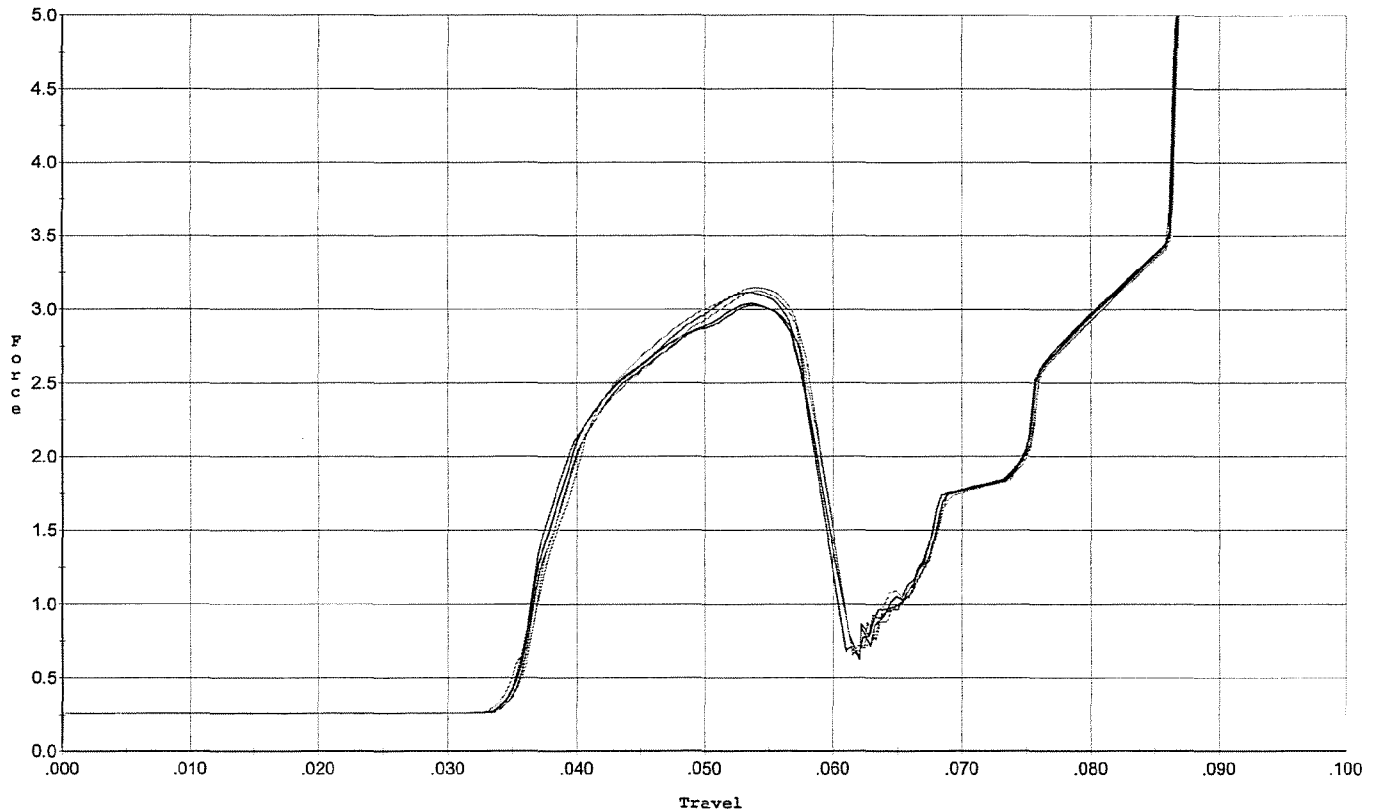
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.659	0.057	0.036	0.035	0.057		Set Trigger
2	2.649	0.057	0.035	0.036	0.057		Set Trigger
3	2.599	0.059	0.035	0.035	0.059		Set Trigger
4	2.623	0.057	0.035	0.035	0.057		Set Trigger
5	2.638	0.058	0.035	0.035	0.058		Set Trigger

Avg 2.63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/24/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



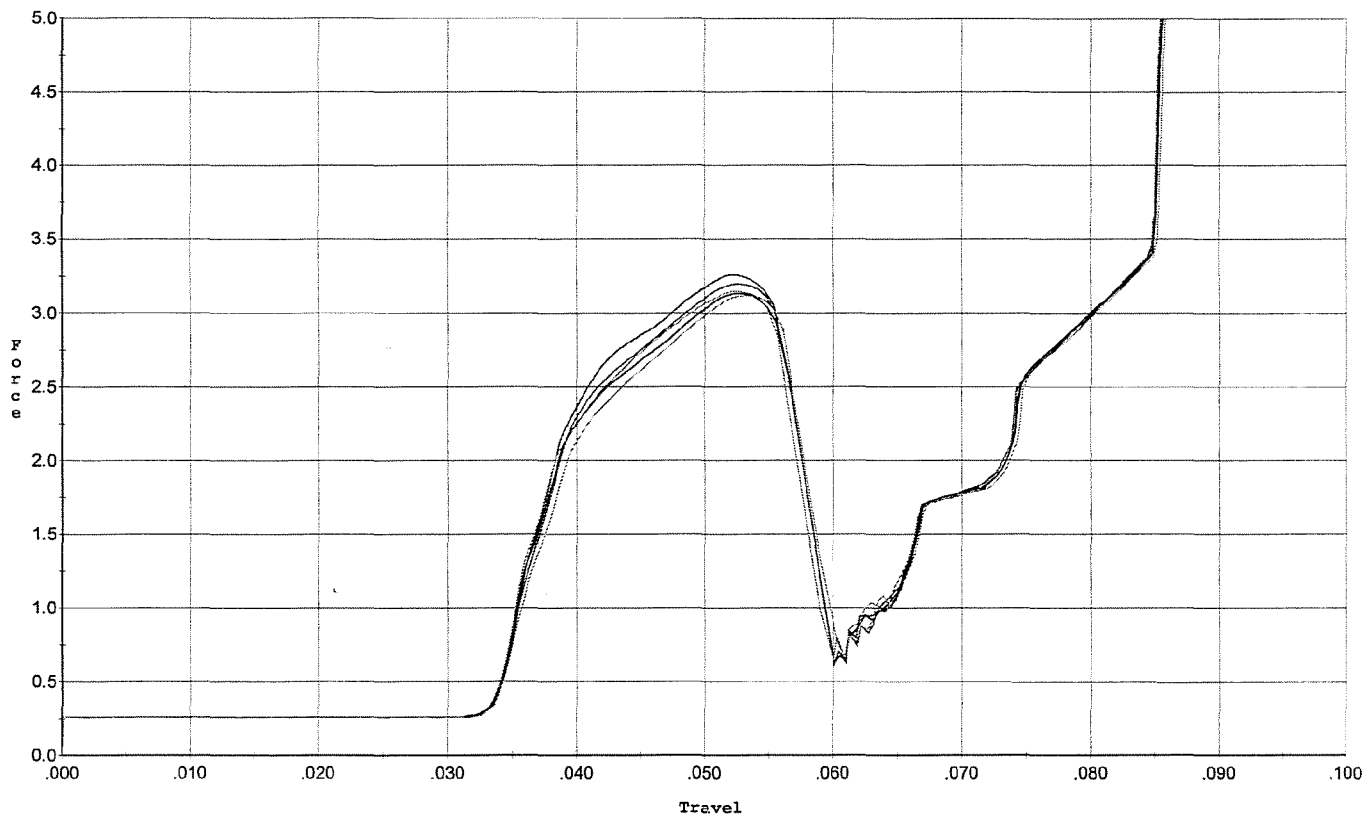
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.027	0.057	0.035	0.035	0.064		Set Trigger
2	3.038	0.058	0.035	0.034	0.065		Set Trigger
3	3.112	0.058	0.035	0.034	0.066		Set Trigger
4	3.123	0.059	0.035	0.034	0.067		Set Trigger
5	3.142	0.058	0.034	0.034	0.067		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/24/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



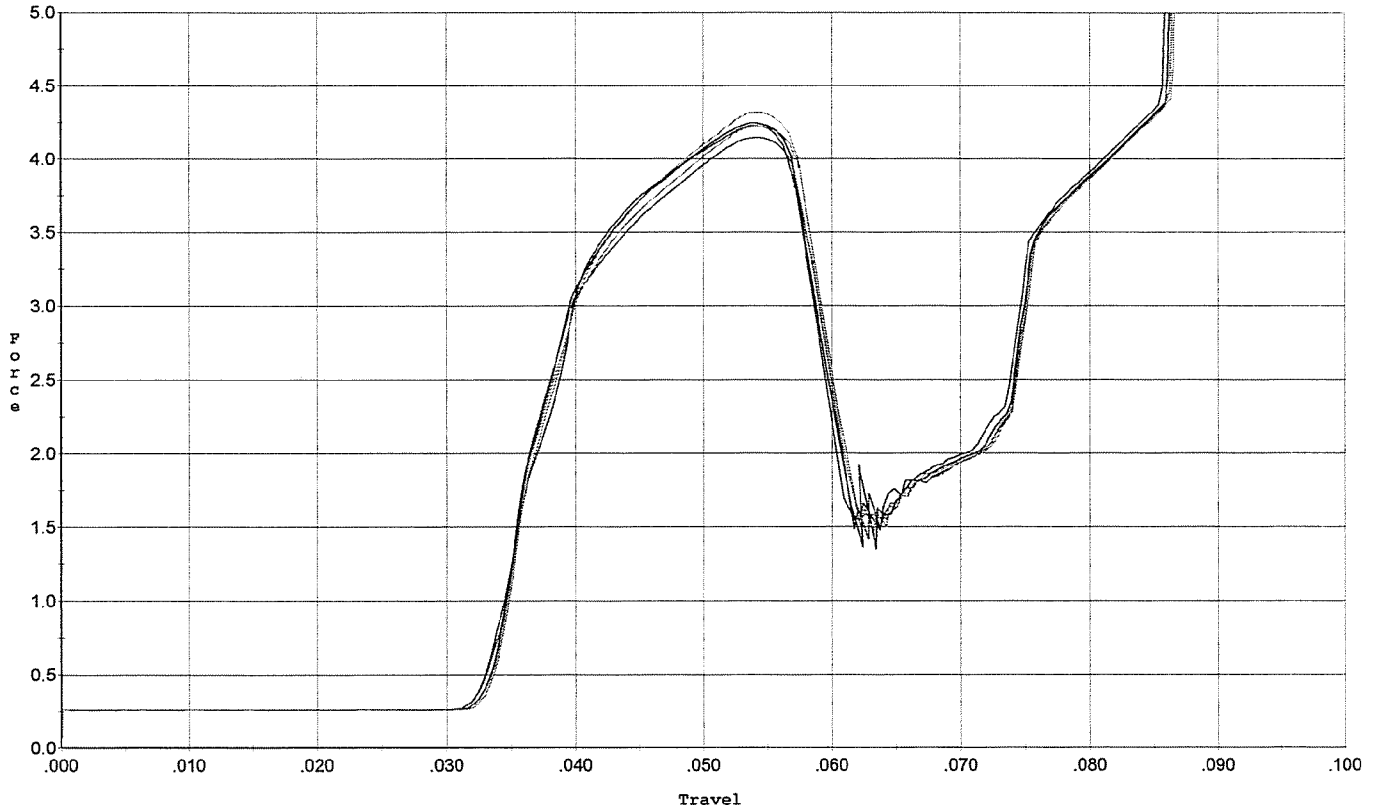
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.259	0.057	0.034	0.034	0.068		Set Trigger
2	3.134	0.057	0.034	0.034	0.066		Set Trigger
3	3.197	0.057	0.033	0.034	0.067		Set Trigger
4	3.119	0.056	0.034	0.034	0.064		Set Trigger
5	3.147	0.056	0.034	0.034	0.065		Set Trigger

Avg 3.17

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/24/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



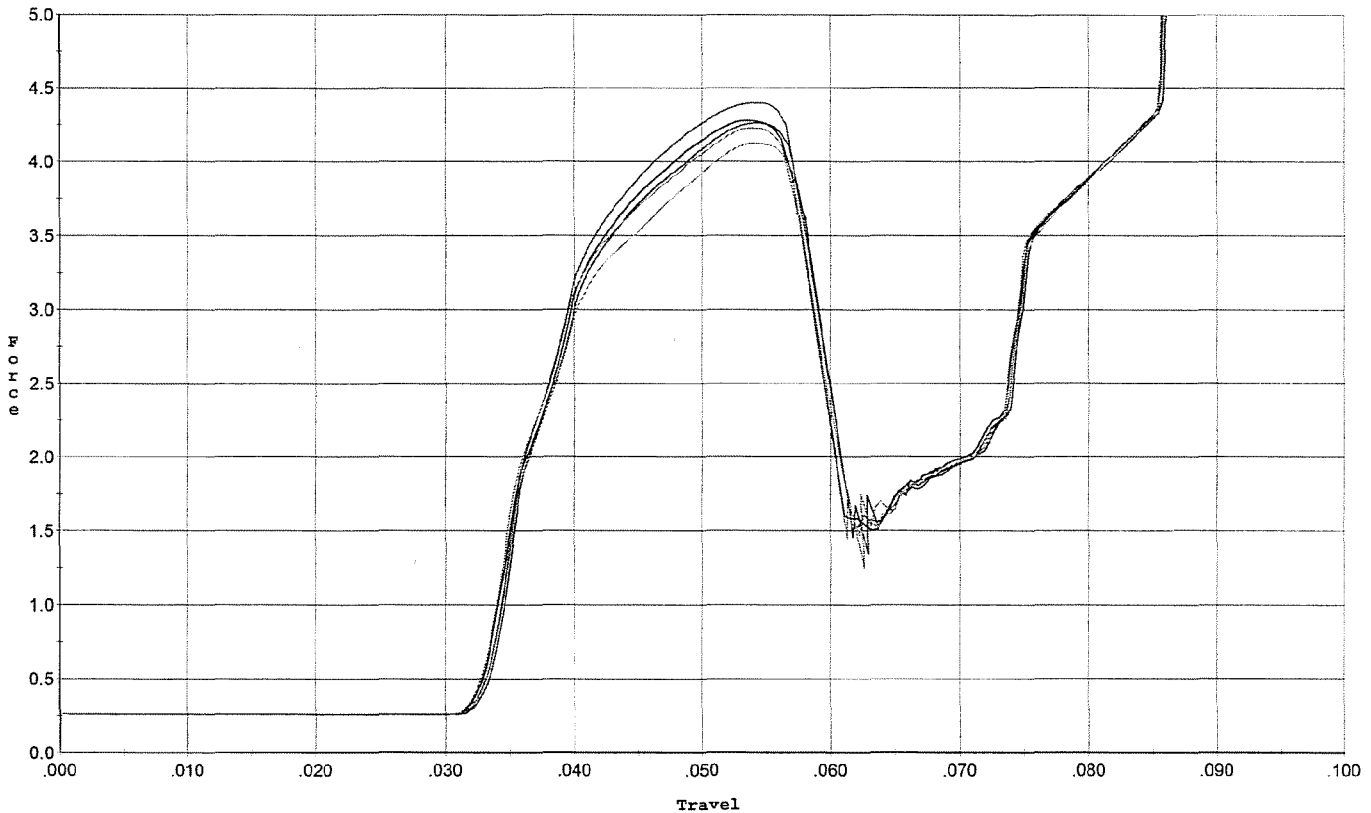
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.228	0.057	0.032	0.032	0.091		Set Trigger
2	4.244	0.057	0.033	0.032	0.091		Set Trigger
3	4.145	0.058	0.033	0.032	0.092		Set Trigger
4	4.320	0.057	0.033	0.032	0.092		Set Trigger
5	4.226	0.057	0.033	0.033	0.091		Set Trigger

Avg 4.23

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 7/24/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



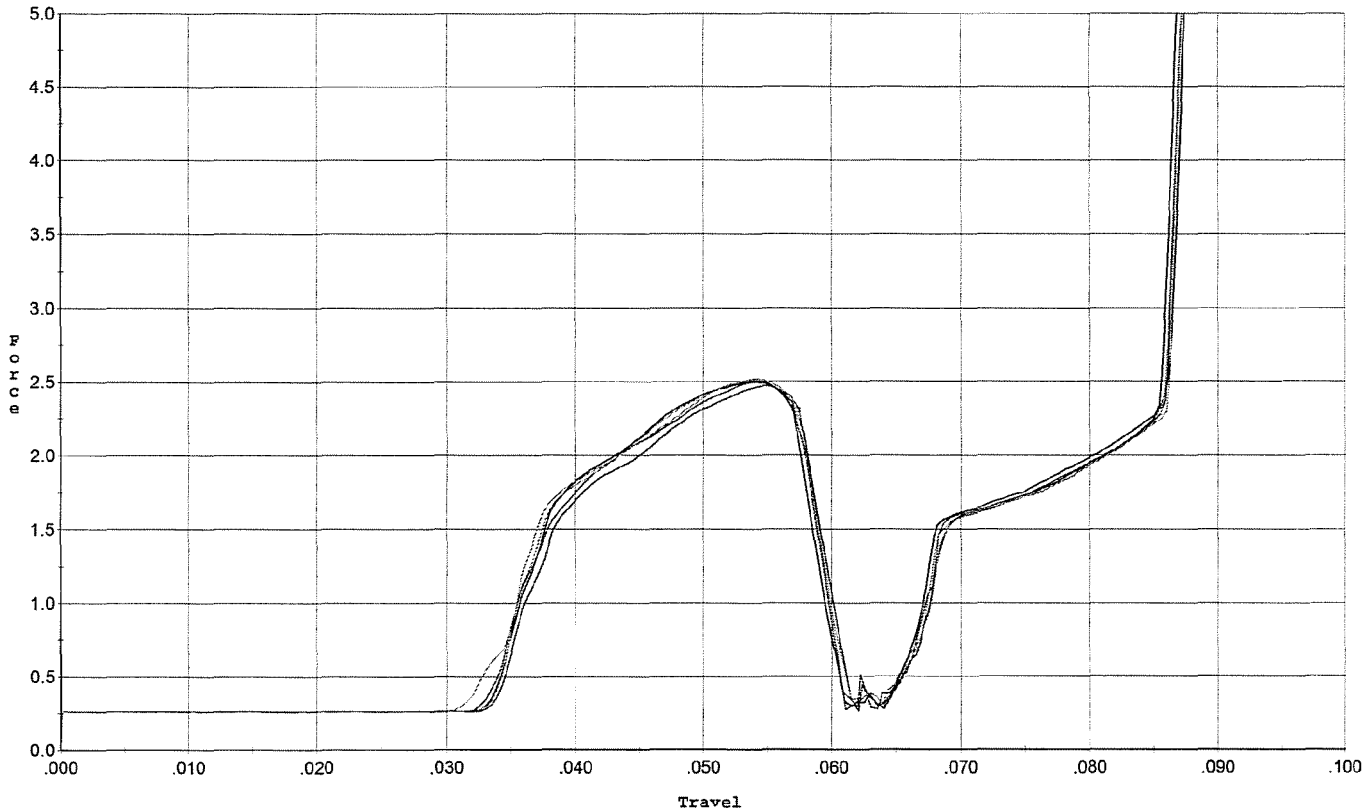
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.261	0.058	0.033	0.032	0.093		Set Trigger
2	4.280	0.057	0.032	0.032	0.092		Set Trigger
3	4.399	0.059	0.033	0.032	0.097		Set Trigger
4	4.123	0.057	0.033	0.032	0.089		Set Trigger
5	4.226	0.057	0.032	0.032	0.092		Set Trigger

Avg 4.25

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/24/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



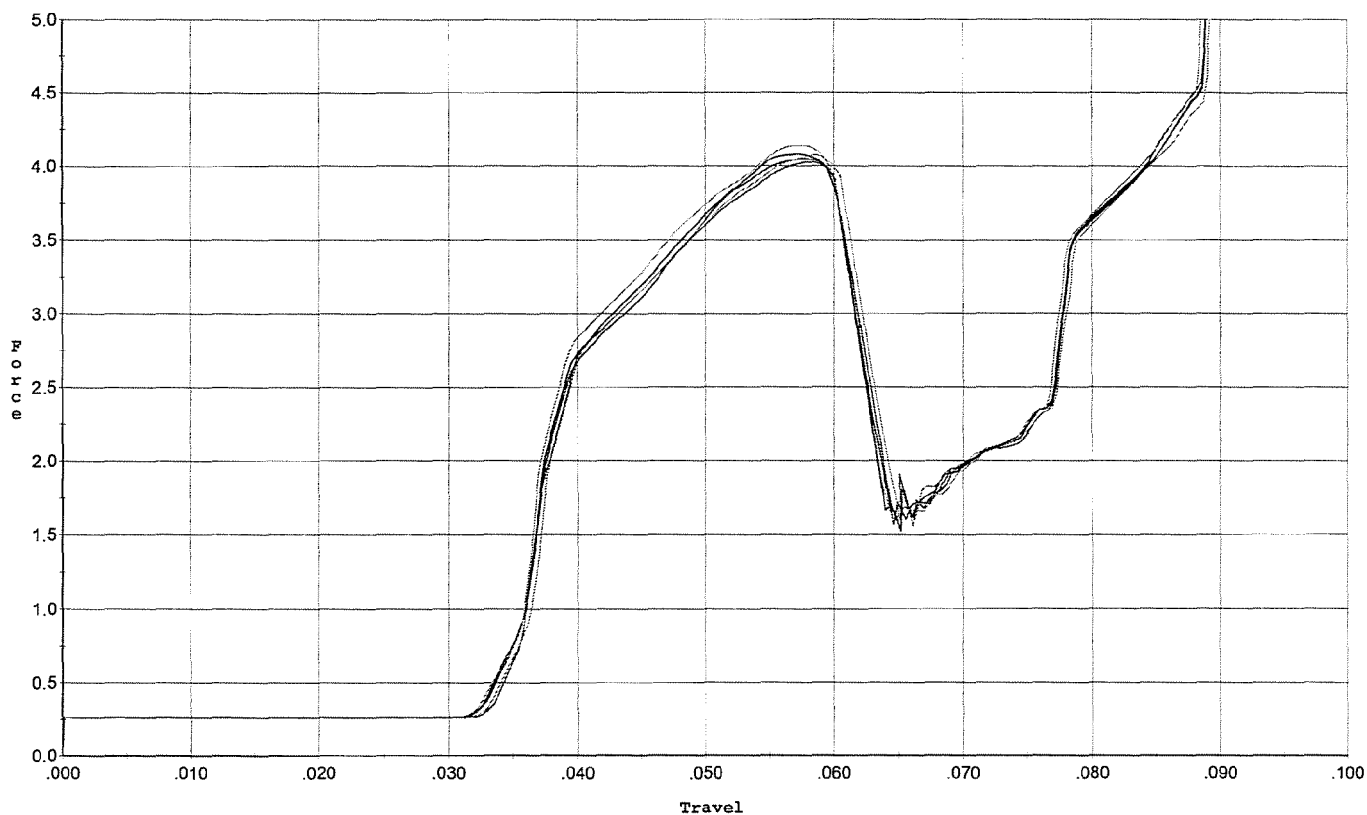
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.474	0.057	0.034	0.035	0.055		Set Trigger
2	2.504	0.057	0.034	0.035	0.056		Set Trigger
3	2.499	0.058	0.033	0.035	0.057		Set Trigger
4	2.521	0.058	0.034	0.035	0.058		Set Trigger
5	2.512	0.058	0.032	0.035	0.058		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/24/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.051	0.060	0.033	0.032	0.093		Set Trigger
2	4.082	0.060	0.033	0.032	0.094		Set Trigger
3	4.028	0.062	0.034	0.032	0.096		Set Trigger
4	4.077	0.061	0.033	0.032	0.094		Set Trigger
5	4.139	0.060	0.033	0.032	0.096		Set Trigger

Avg 4.07