

66774429

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

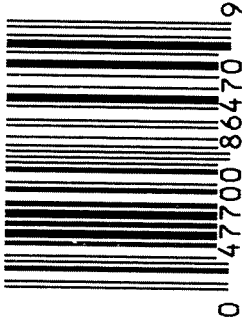
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6774429

UPC



BARBER - M24 0056777 INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6774429

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-22-08	BSN
430	ASSEMBLE TO STOCK		7-23-08	TRW
440	PROOF		7-23-08	TRW
460	CHECK HEADSPACE		7-23-08	TRW
470	DIS-ASSEMBLE ACTION		7-24-08	RIZ
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	7-24-08	RIZ
475	DRILL AND TAP SIGHT HOLES	JUL 25 2008	7-24-08	SD
480	MAGNAFLUX BBL ACTION	OPERATOR BJA	7-25-08	BJA
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/25/08	RT
520	GOFF BLAST BBL / REC		7/28/08	DL
542	APPLY COATINGS (BARREL ACTION)		8-2	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-5-08	SL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-5-08	SL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-5-08	SL
	D) OIL FIRING PIN ASSEMBLY		8-8-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	BARBER - M24 0056778 F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5.5</u> <u>5.5</u>	8-23-08	TL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>7</u> <u>6.5</u>	8-23-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.025</u>	8-23-08	TL
	J) ASSEMBLE STOCK		8-8-08	BSN
	K) ASSEMBLE SWIVEL STUDS		8-27-08	BSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-12-08	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION NA		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-12-08	TRW
670	FINAL INSPECTION A) HEADSPACE		8-27-08	RBN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.92</u> <u>2.89</u> <u>2.82</u> <u>2.81</u> <u>2.75</u>	8/15/08	Fm
	C) FUNCTION		8-27-08	RBN
690	PACK		8-28-08	TL

F004 REV 5/2006

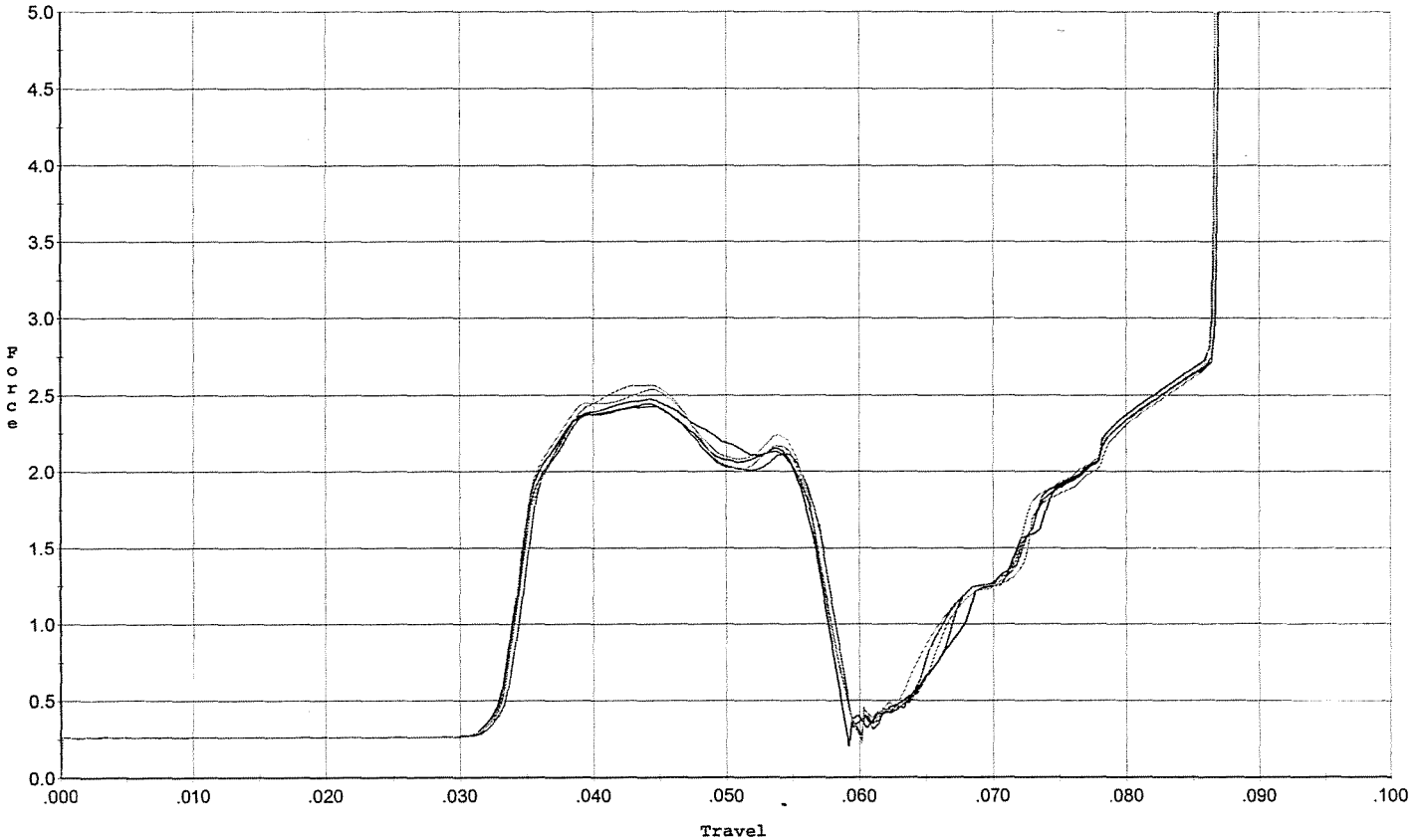
CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0056778 0056817

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/29/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



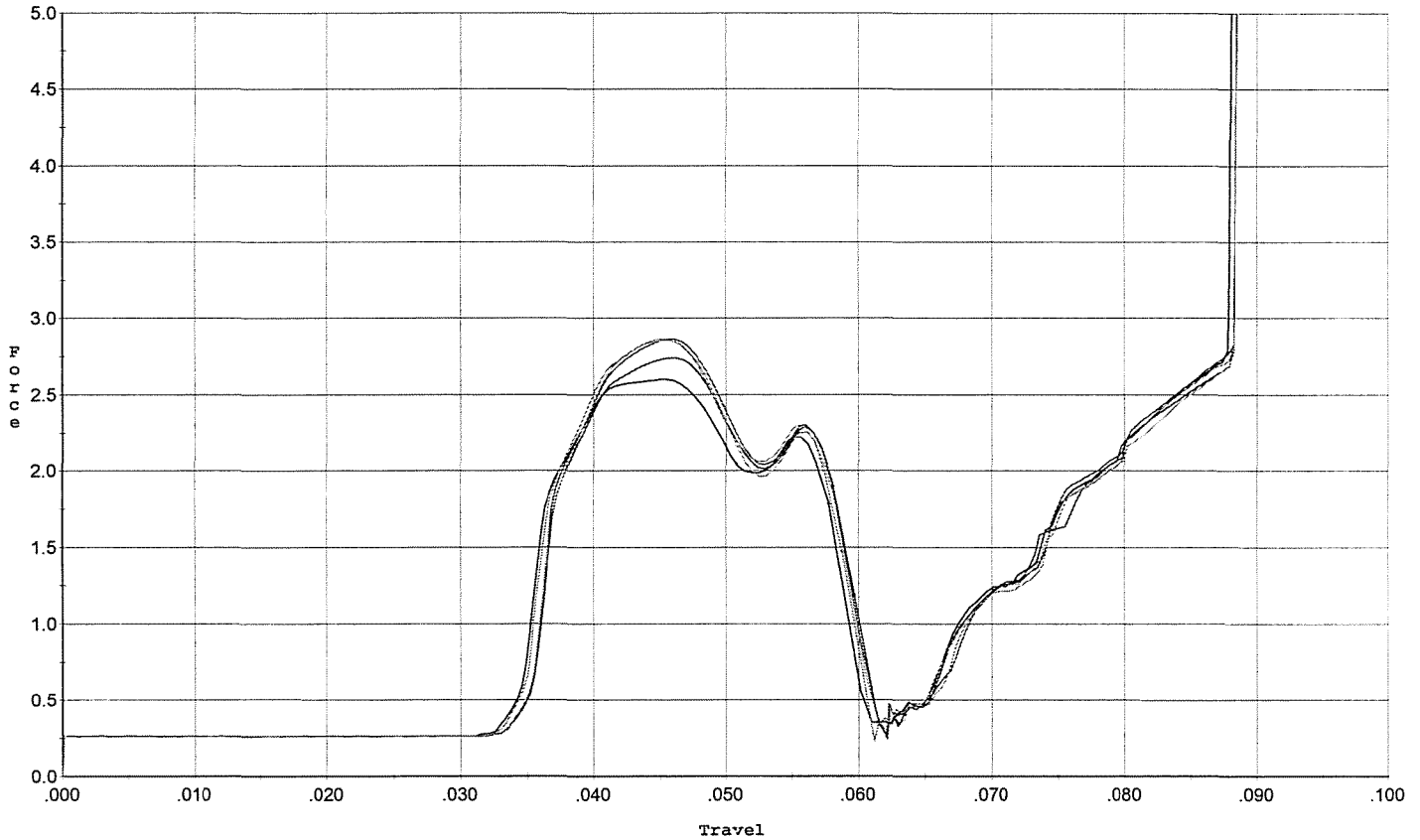
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.476	0.056	0.033	0.035	0.059		Set Trigger
2	2.446	0.057	0.033	0.035	0.058		Set Trigger
3	2.428	0.057	0.033	0.035	0.058		Set Trigger
4	2.537	0.056	0.033	0.035	0.059		Set Trigger
5	2.568	0.056	0.033	0.035	0.059		Set Trigger

AVG. 2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/29/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles+/- .50 lbs.



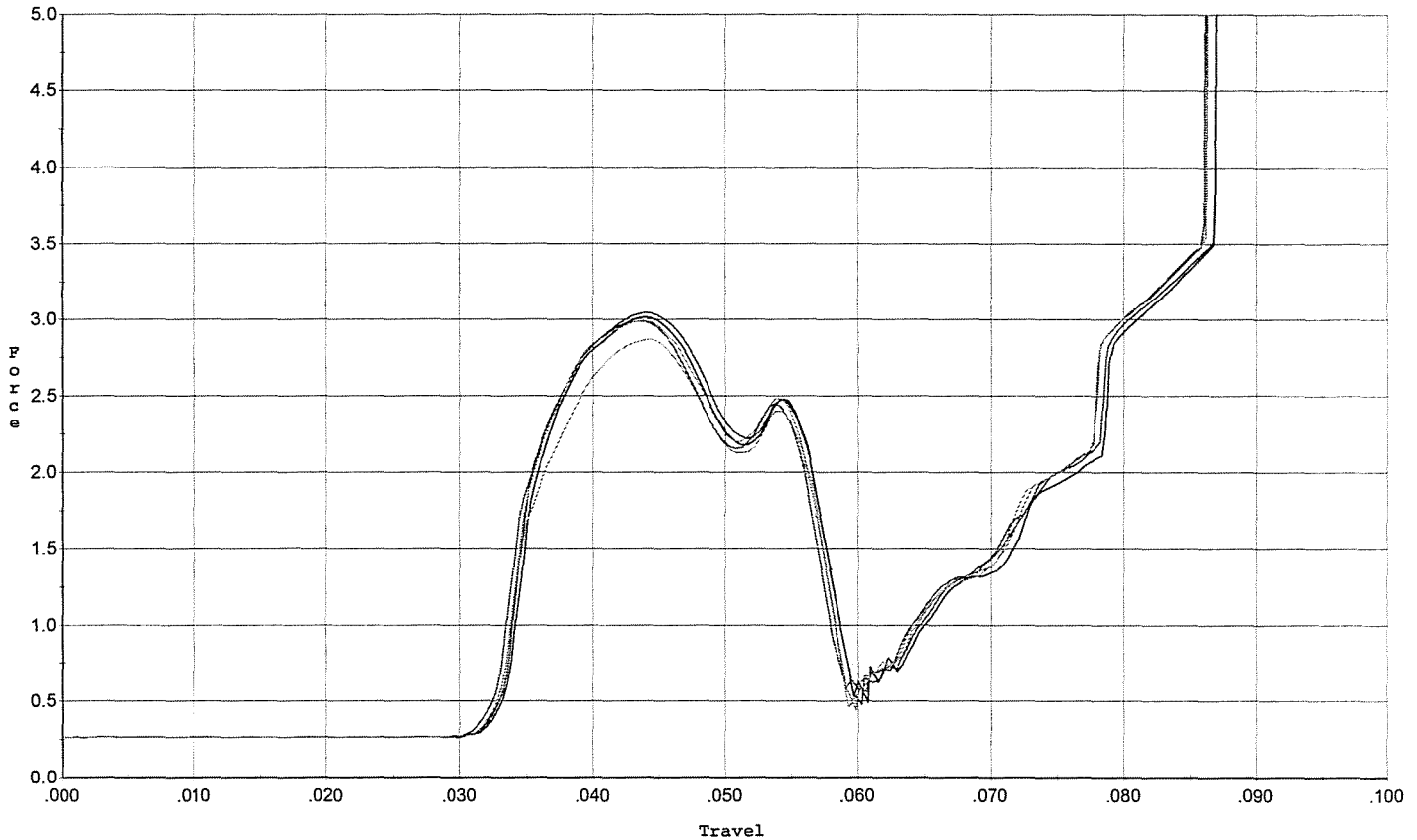
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.741	0.060	0.035	0.036	0.063		Set Trigger
2	2.600	0.058	0.034	0.035	0.060		Set Trigger
3	2.863	0.058	0.035	0.036	0.063		Set Trigger
4	2.855	0.058	0.035	0.036	0.062		Set Trigger
5	2.862	0.059	0.034	0.035	0.064		Set Trigger

Aug. 2.78

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/29/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs.inv. +/- .75 lbs.



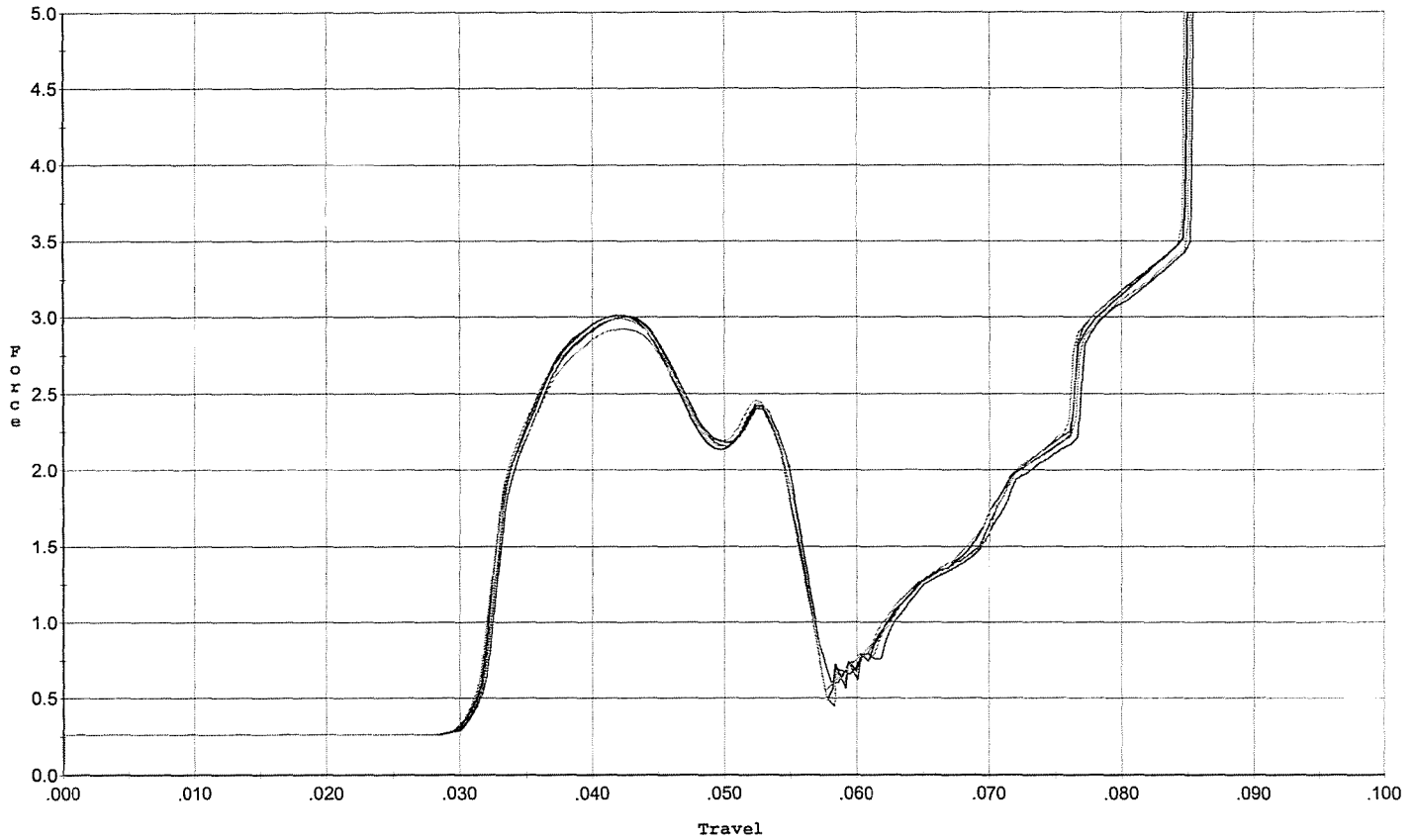
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.043	0.056	0.032	0.035	0.067		Set Trigger
2	3.014	0.058	0.033	0.035	0.067		Set Trigger
3	2.987	0.056	0.032	0.034	0.065		Set Trigger
4	2.988	0.057	0.032	0.034	0.067		Set Trigger
5	2.868	0.057	0.032	0.034	0.063		Set Trigger

Avg. 2.98

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: c schults 7/29/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles+/- .75 lbs.



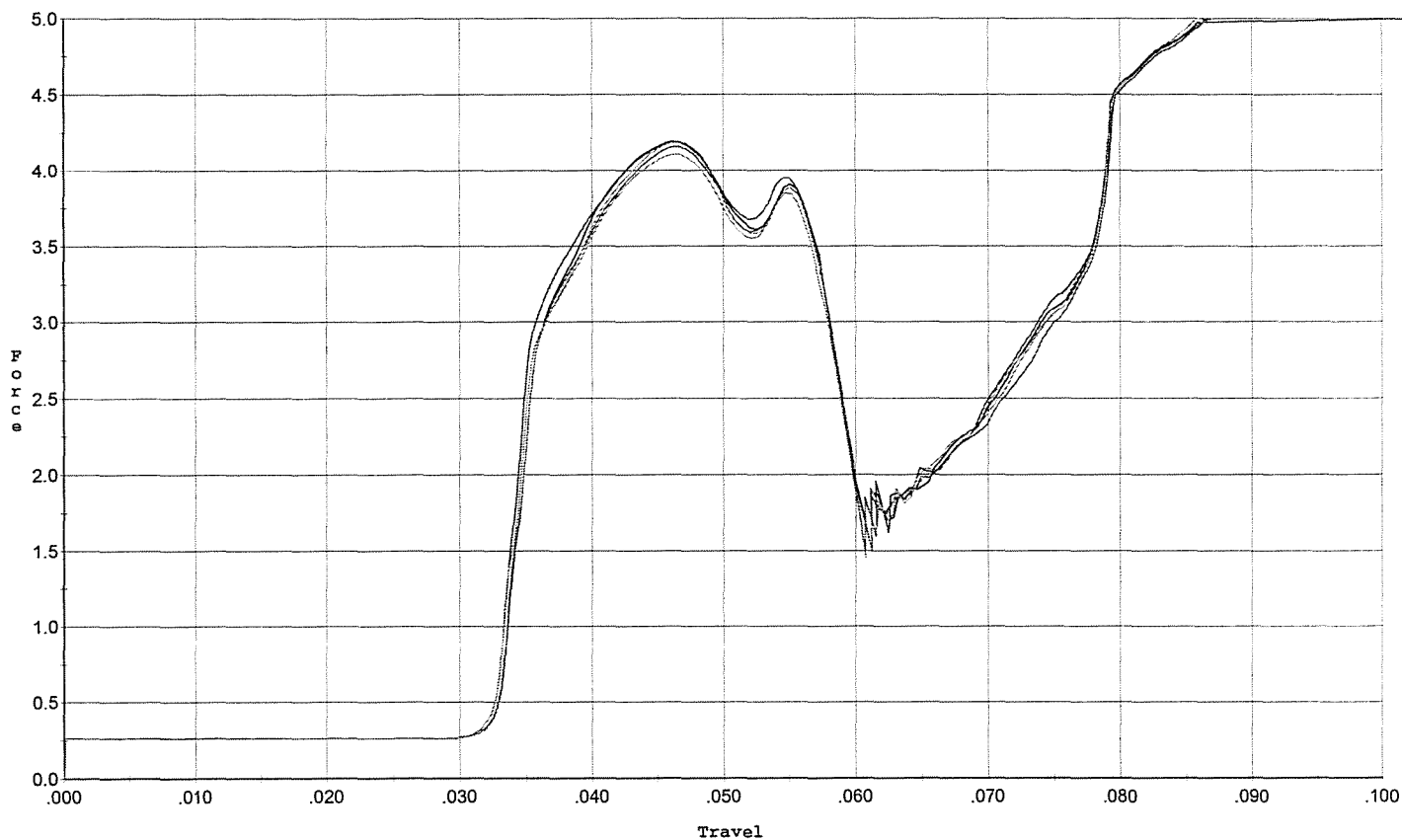
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.003	0.055	0.031	0.034	0.065		Set Trigger
2	3.009	0.056	0.031	0.034	0.066		Set Trigger
3	3.012	0.055	0.031	0.034	0.066		Set Trigger
4	2.922	0.055	0.031	0.034	0.065		Set Trigger
5	2.989	0.054	0.031	0.034	0.065		Set Trigger

AVG. 2.98

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/29/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



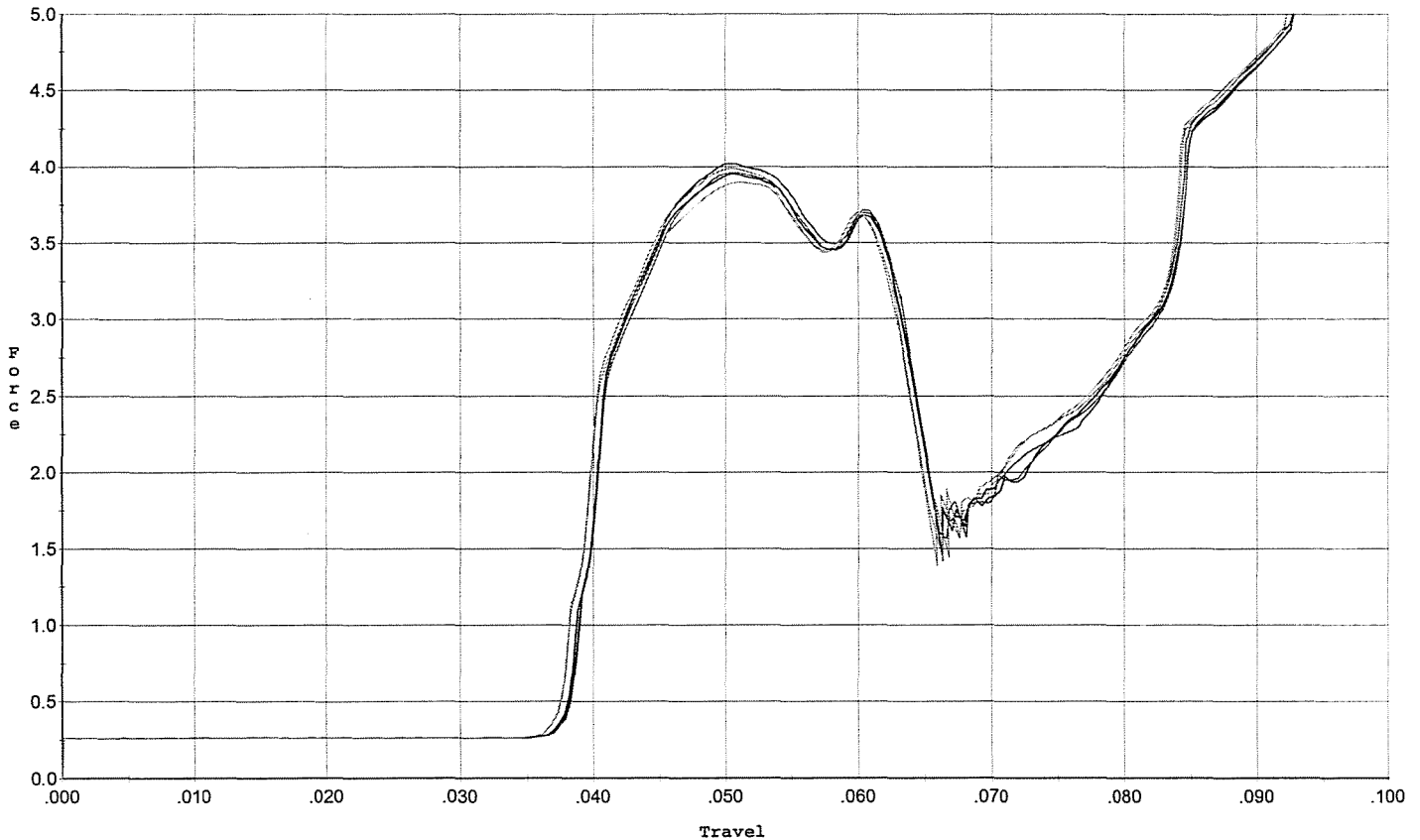
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.193	0.057	0.032	0.033	0.098		Set Trigger
2	4.187	0.057	0.033	0.033	0.096		Set Trigger
3	4.157	0.057	0.033	0.033	0.095		Set Trigger
4	4.191	0.057	0.033	0.033	0.095		Set Trigger
5	4.105	0.058	0.032	0.033	0.096		Set Trigger

Avg. 4.167

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: c schults 7/29/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles. +/- 1.0 lbs.



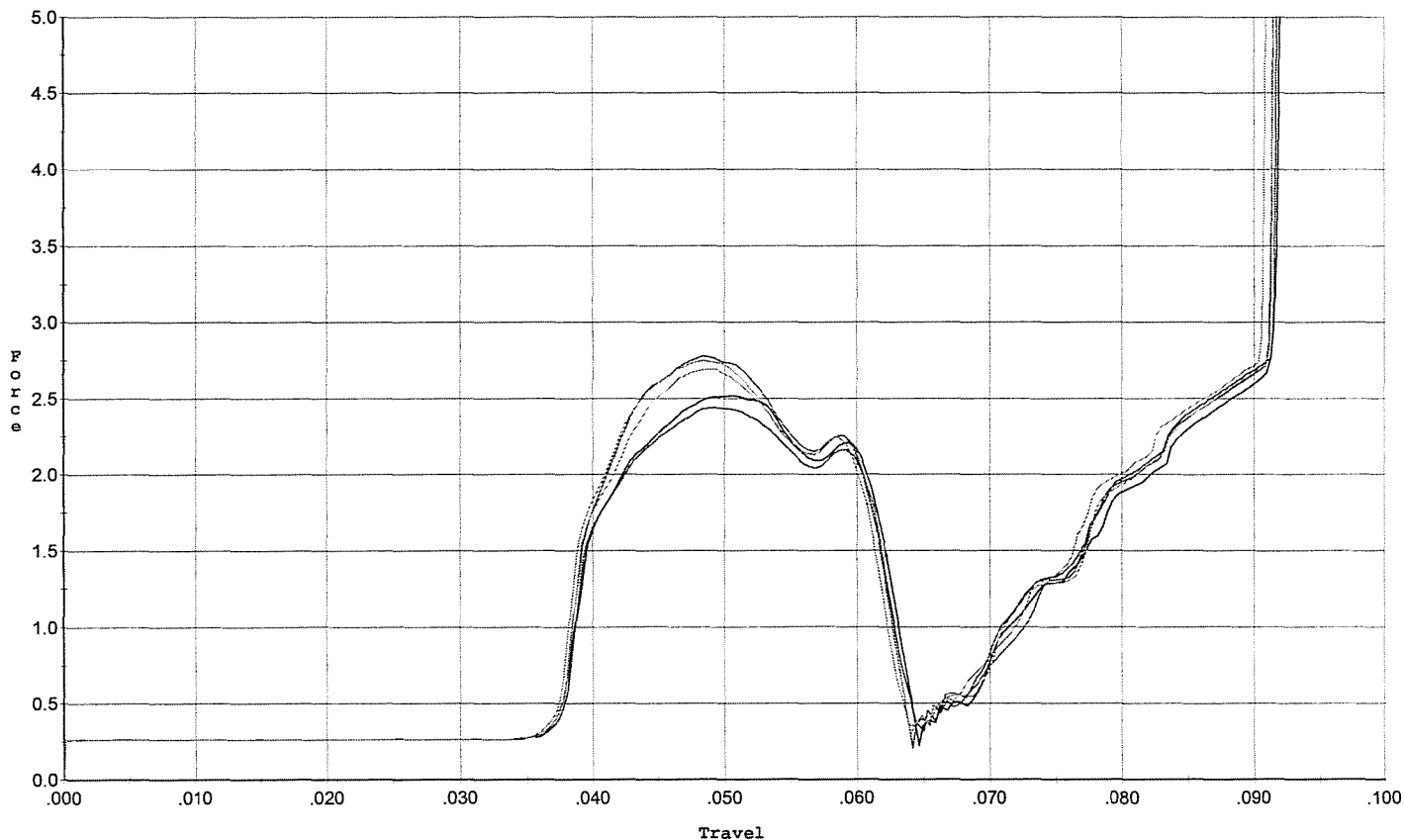
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.022	0.064	0.038	0.034	0.097		Set Trigger
2	3.951	0.064	0.038	0.034	0.096		Set Trigger
3	3.960	0.063	0.038	0.034	0.095		Set Trigger
4	3.896	0.063	0.037	0.034	0.094		Set Trigger
5	3.990	0.063	0.037	0.034	0.096		Set Trigger

Aug - 3.96

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/29/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



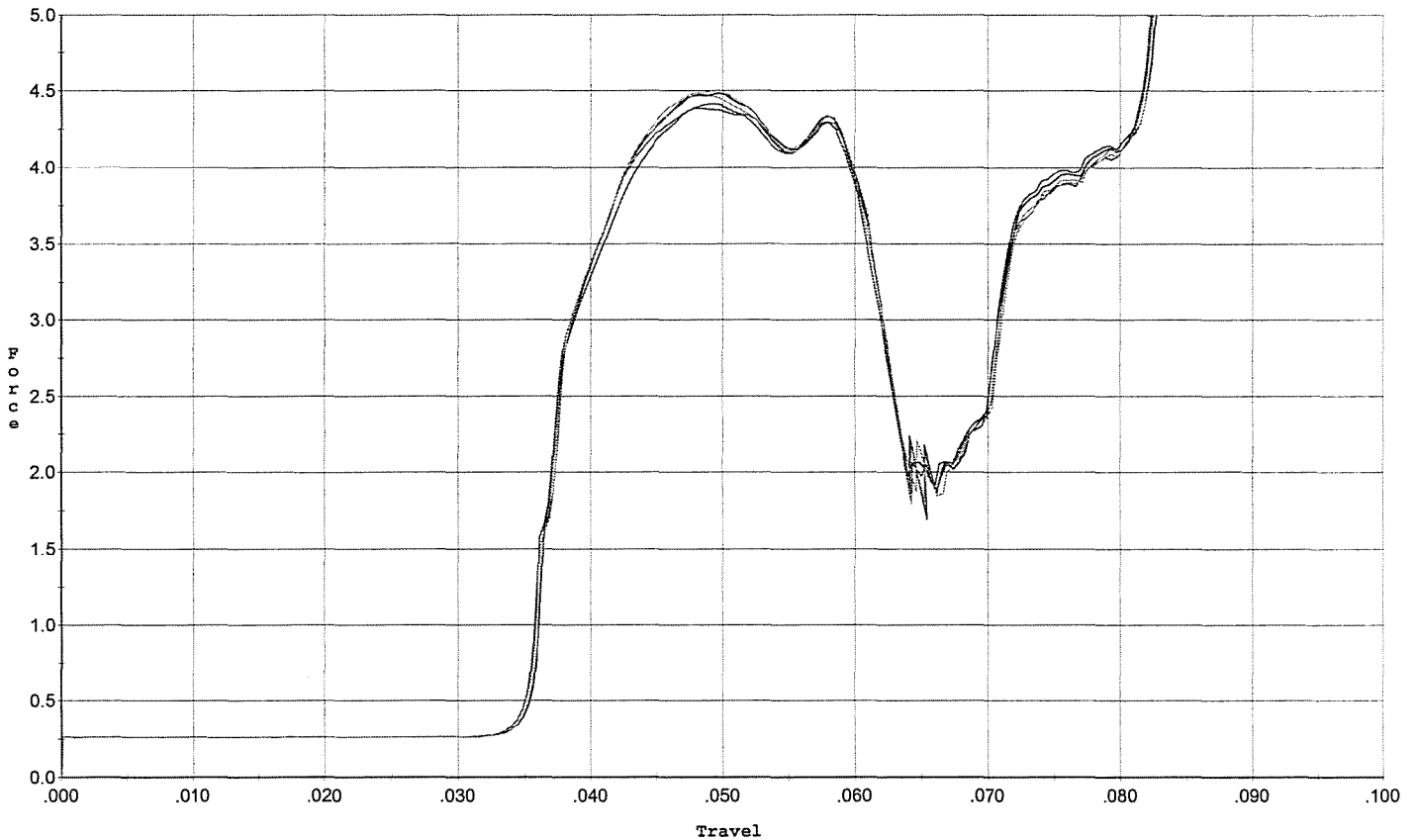
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.438	0.061	0.038	0.037	0.059		Set Trigger
2	2.519	0.062	0.037	0.037	0.062		Set Trigger
3	2.777	0.062	0.037	0.037	0.064		Set Trigger
4	2.693	0.061	0.037	0.037	0.063		Set Trigger
5	2.748	0.061	0.037	0.036	0.063		Set Trigger

AVG. 2.63

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: c schults 7/29/2008

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs.+/- 1.0lbs.for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.385	0.061	0.035	0.033	0.108		Set Trigger
2	4.482	0.061	0.035	0.033	0.109		Set Trigger
3	4.415	0.062	0.035	0.033	0.110		Set Trigger
4	4.501	0.061	0.035	0.033	0.109		Set Trigger
5	4.480	0.061	0.035	0.033	0.110		Set Trigger

AVG. 4.45