

87th 4448

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

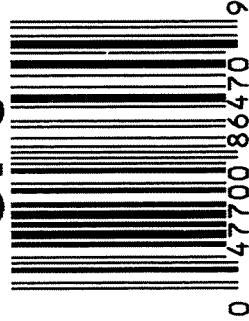


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6774448

UPC



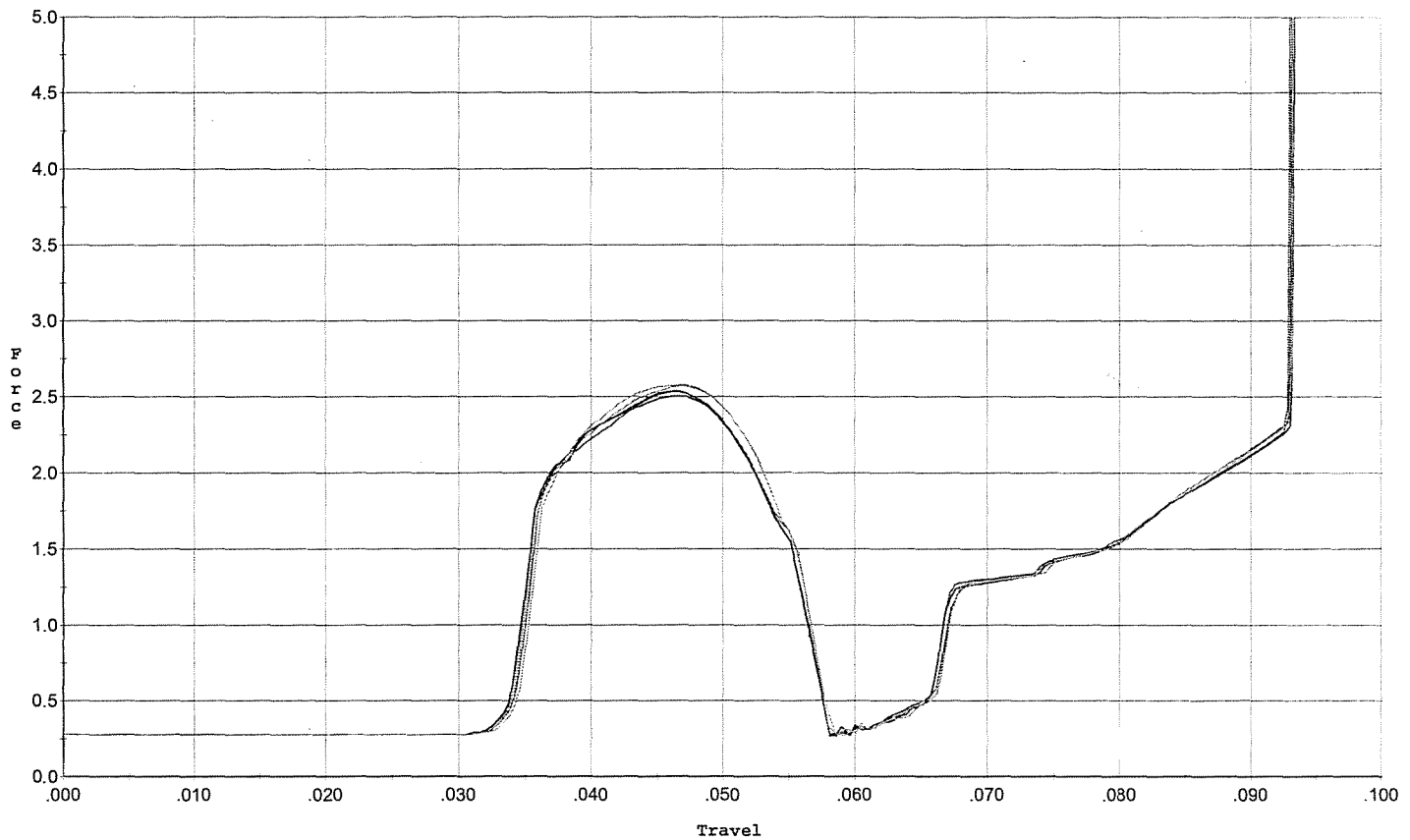
BARBER - M24 005899957034

BARBER - M24 0056996									
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3.0</u>	<u>3.0</u>	<u>3.0</u>	9.5.08	Rgn		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>4.0</u>	<u>4.0</u>	<u>4.0</u>	9.5.08	Rgn		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.025</u>	<u>.025</u>	<u>.025</u>	9.5.08	Rgn		
	J) ASSEMBLE STOCK					8.22.08	RTZ		
	K) ASSEMBLE SWIVEL STUDS					9.5.08	Rgn		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		(PASS)		FAIL	8.25.08	TRW		
			(PASS)		FAIL				
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION			8/25/08	J		
660	INSPECT FOR LIVE AMMO								
670	FINAL INSPECTION A) HEADSPACE					9.5.08	Rgn		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.48</u>	<u>2.43</u>	<u>2.39</u>	<u>2.37</u>	<u>2.29</u>	9.4.08	B S H.
	C) FUNCTION					9.5.08	Rgn		
690	PACK					9/4/08	FM		

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



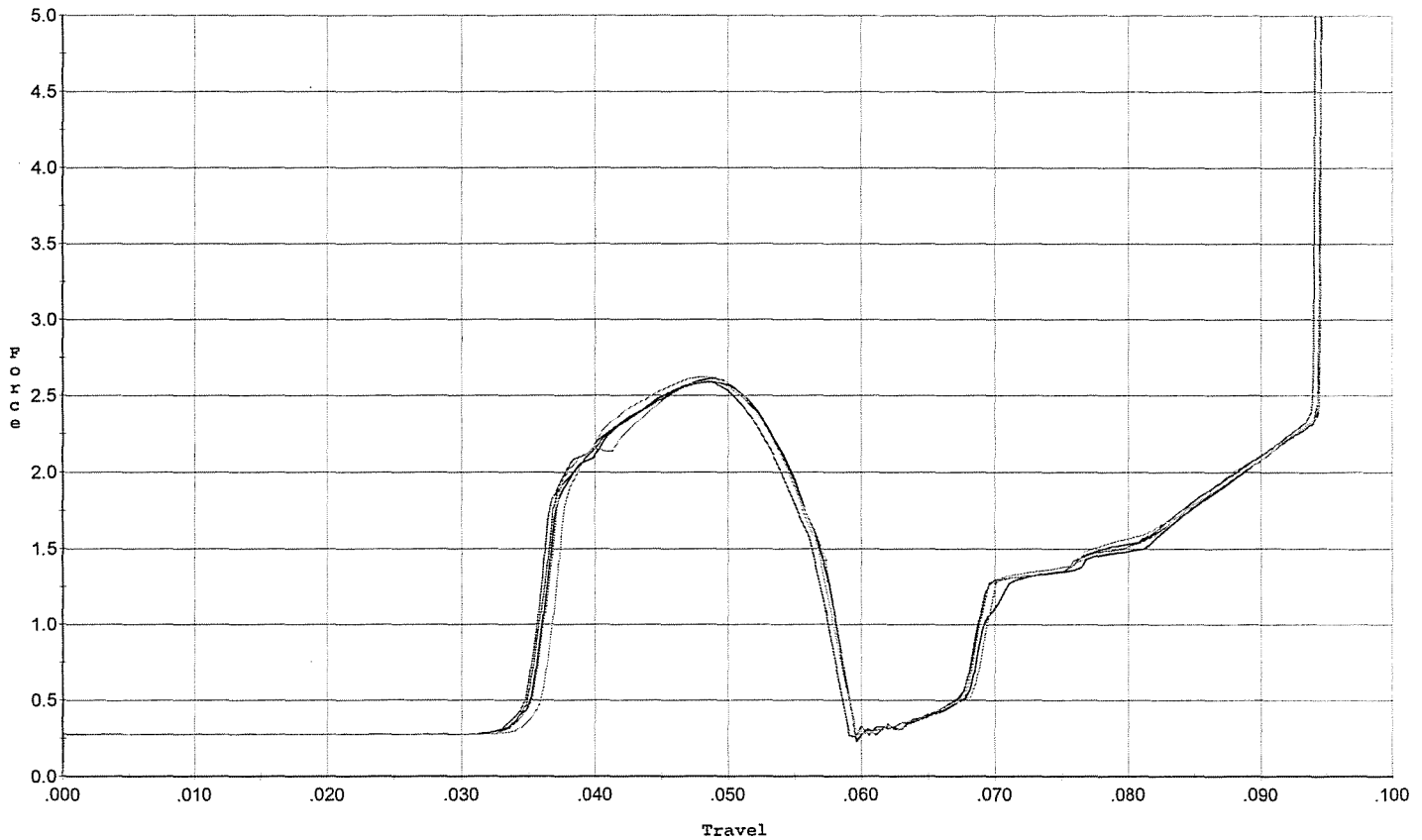
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.535	0.057	0.034	0.041	0.056		Set Trigger
2	2.503	0.056	0.034	0.041	0.056		Set Trigger
3	2.531	0.056	0.034	0.041	0.055		Set Trigger
4	2.578	0.056	0.034	0.041	0.056		Set Trigger
5	2.569	0.056	0.034	0.041	0.056		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



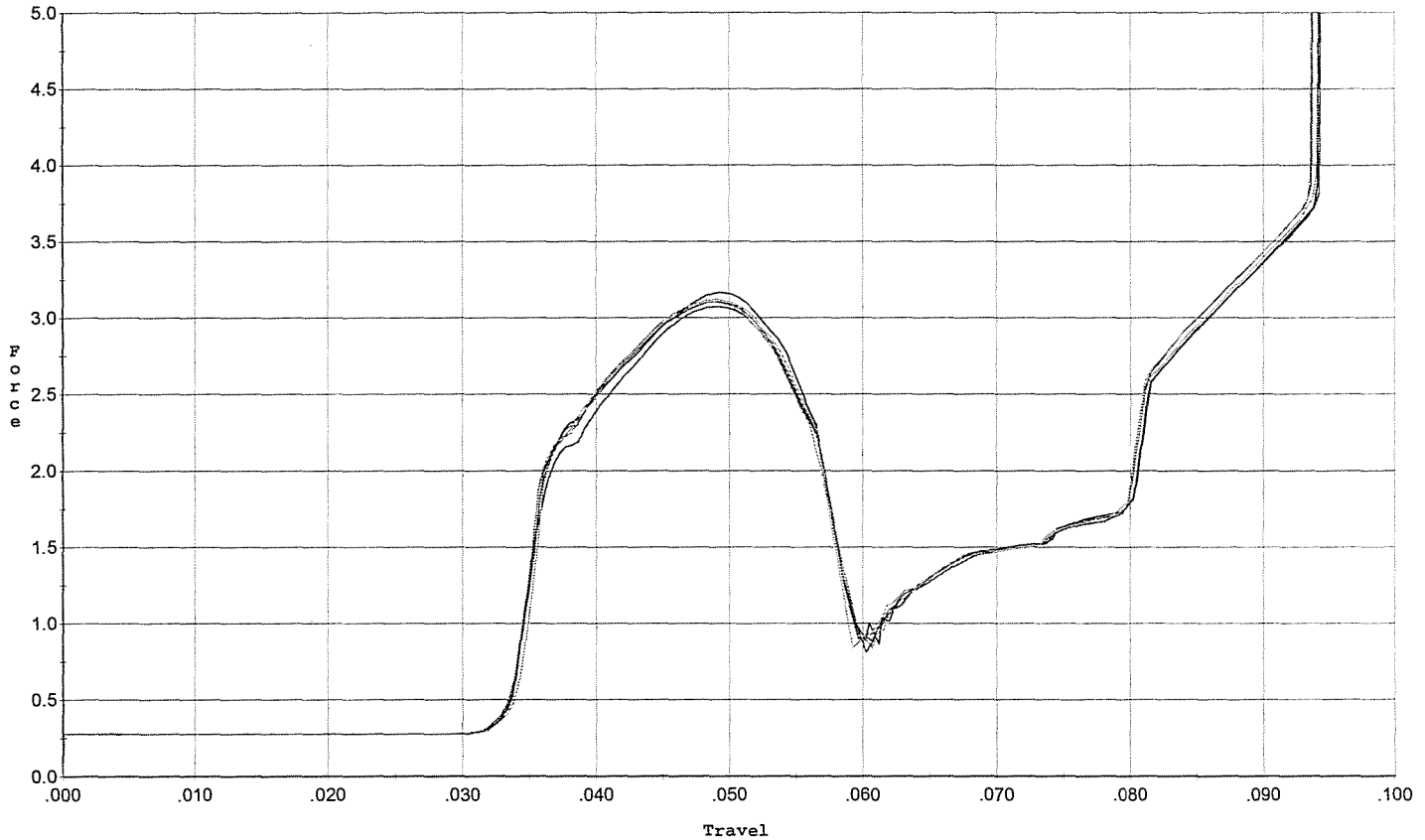
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.588	0.058	0.035	0.041	0.058		Set Trigger
2	2.611	0.058	0.035	0.041	0.058		Set Trigger
3	2.593	0.057	0.035	0.041	0.057		Set Trigger
4	2.621	0.057	0.035	0.041	0.057		Set Trigger
5	2.593	0.057	0.036	0.041	0.056		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



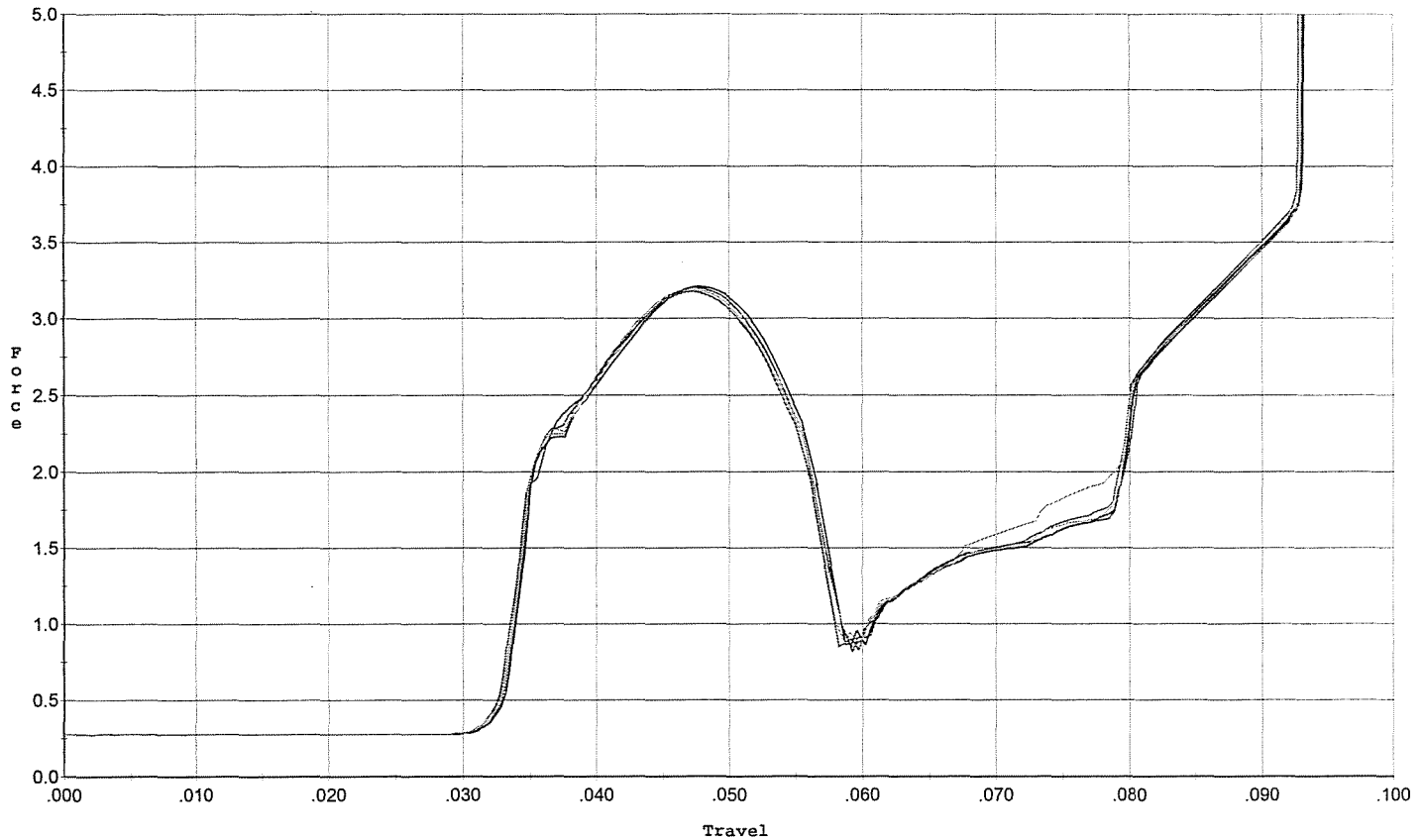
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.072	0.057	0.033	0.040	0.068		Set Trigger
2	3.168	0.056	0.034	0.040	0.069		Set Trigger
3	3.105	0.057	0.034	0.040	0.069		Set Trigger
4	3.107	0.057	0.033	0.039	0.069		Set Trigger
5	3.119	0.057	0.034	0.040	0.069		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



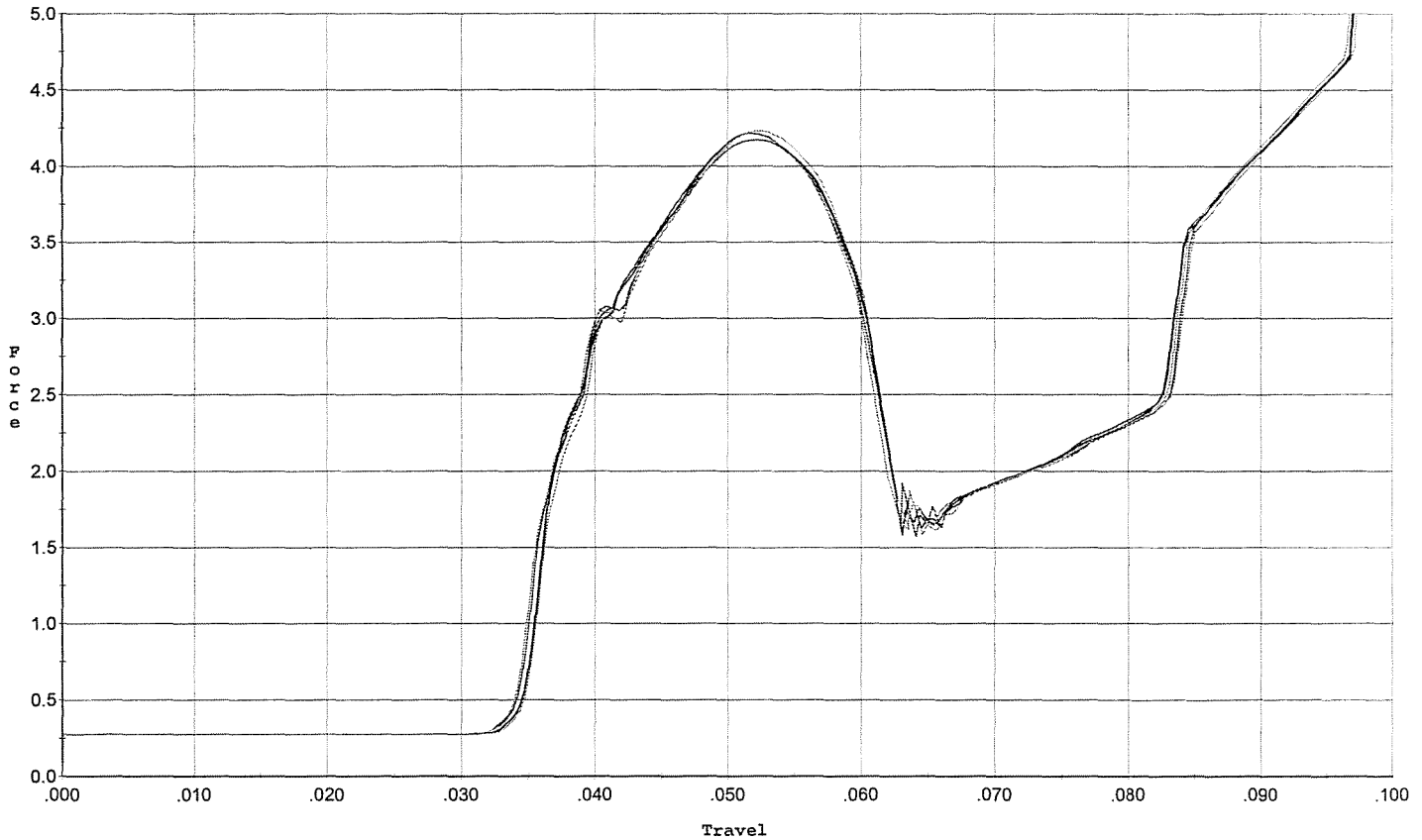
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.202	0.056	0.033	0.040	0.069		Set Trigger
2	3.208	0.057	0.033	0.039	0.070		Set Trigger
3	3.175	0.056	0.032	0.040	0.069		Set Trigger
4	3.179	0.056	0.033	0.040	0.069		Set Trigger
5	3.191	0.056	0.033	0.040	0.069		Set Trigger

Avg 3.19

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



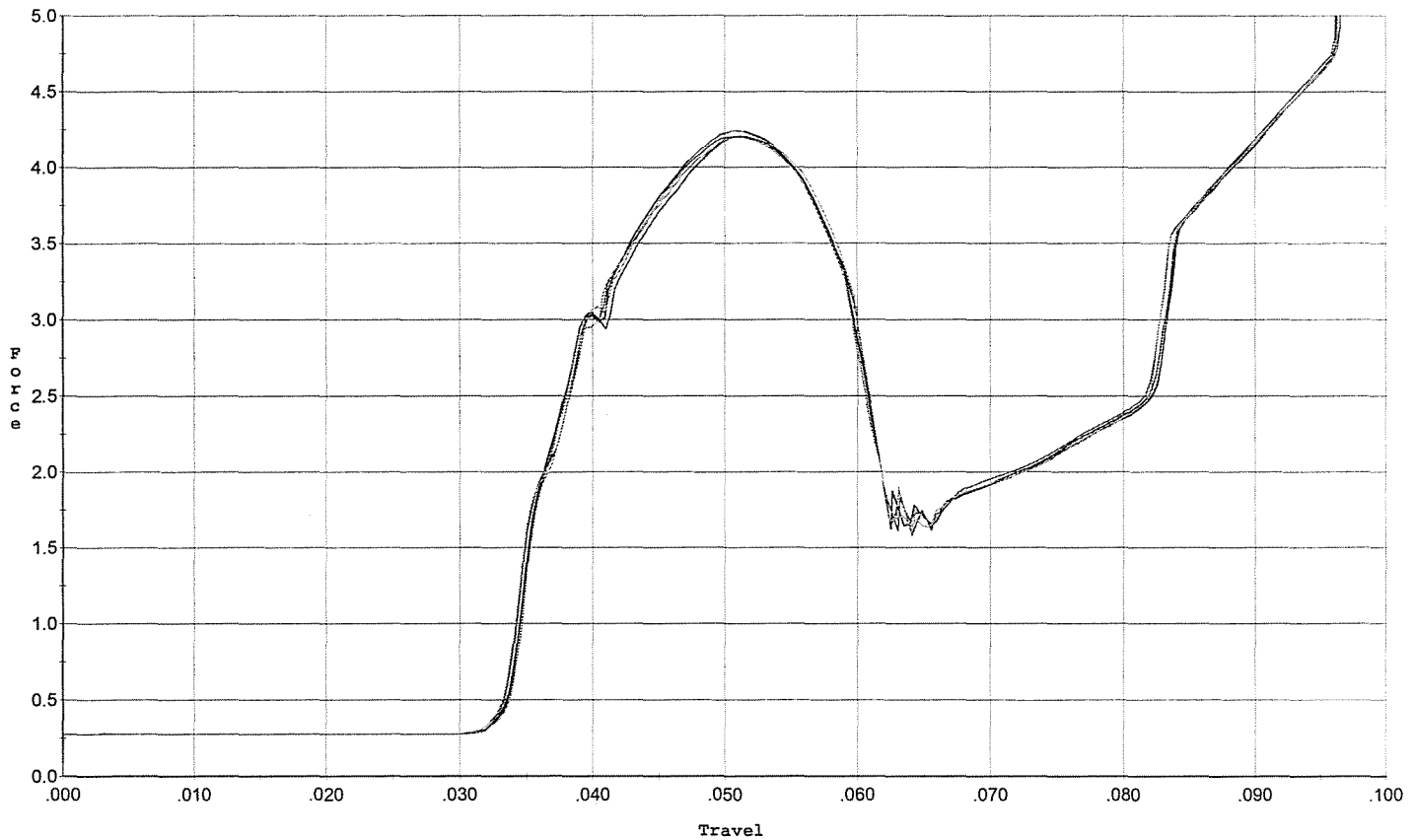
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.217	0.060	0.034	0.038	0.097		Set Trigger
2	4.218	0.060	0.034	0.038	0.097		Set Trigger
3	4.173	0.061	0.034	0.038	0.098		Set Trigger
4	4.231	0.060	0.035	0.039	0.096		Set Trigger
5	4.218	0.060	0.034	0.038	0.095		Set Trigger

Avg 4.21

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



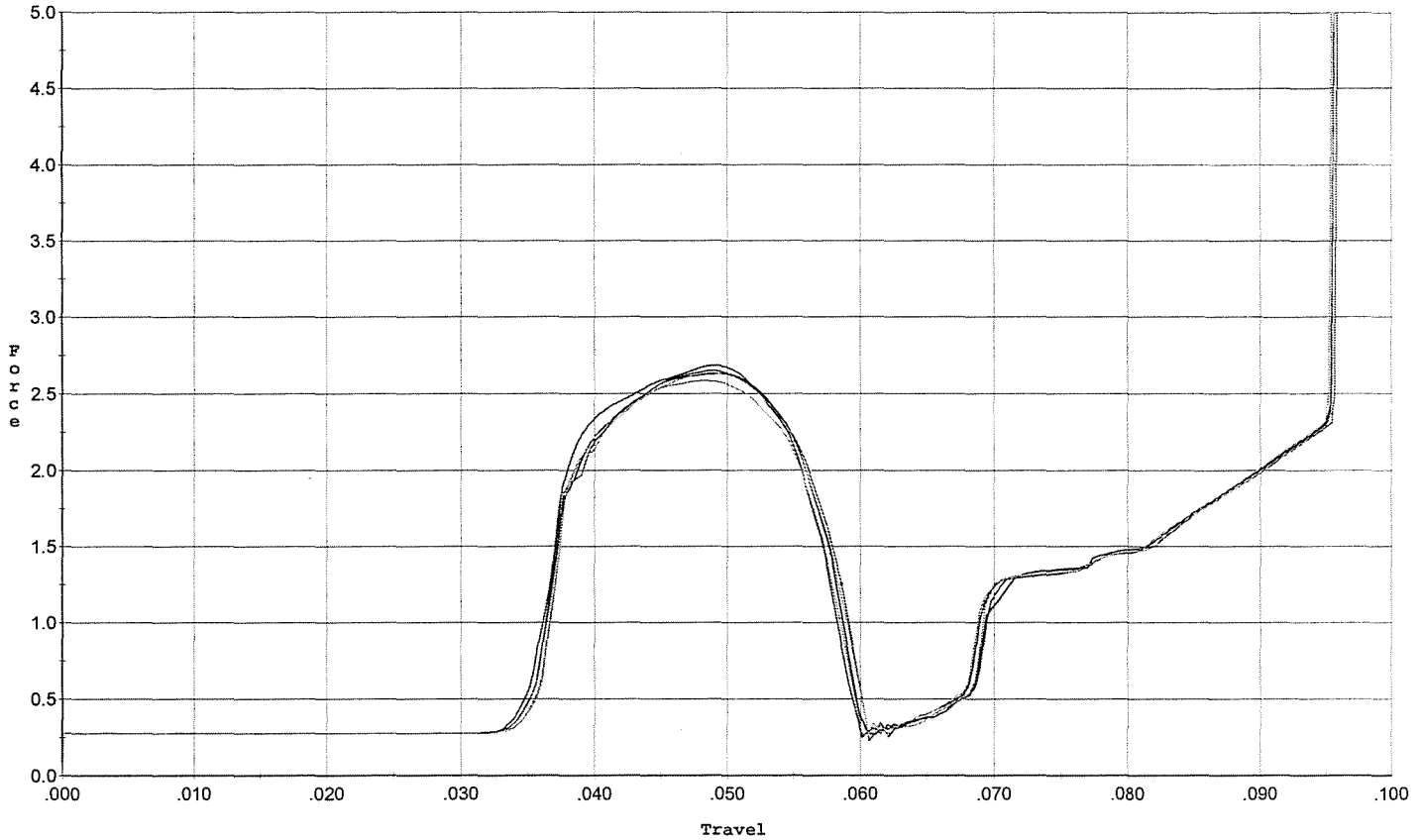
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.204	0.060	0.034	0.038	0.097		Set Trigger
2	4.241	0.060	0.033	0.038	0.099		Set Trigger
3	4.200	0.059	0.033	0.038	0.096		Set Trigger
4	4.196	0.059	0.033	0.038	0.096		Set Trigger
5	4.243	0.060	0.034	0.038	0.098		Set Trigger

Avg 4.21

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



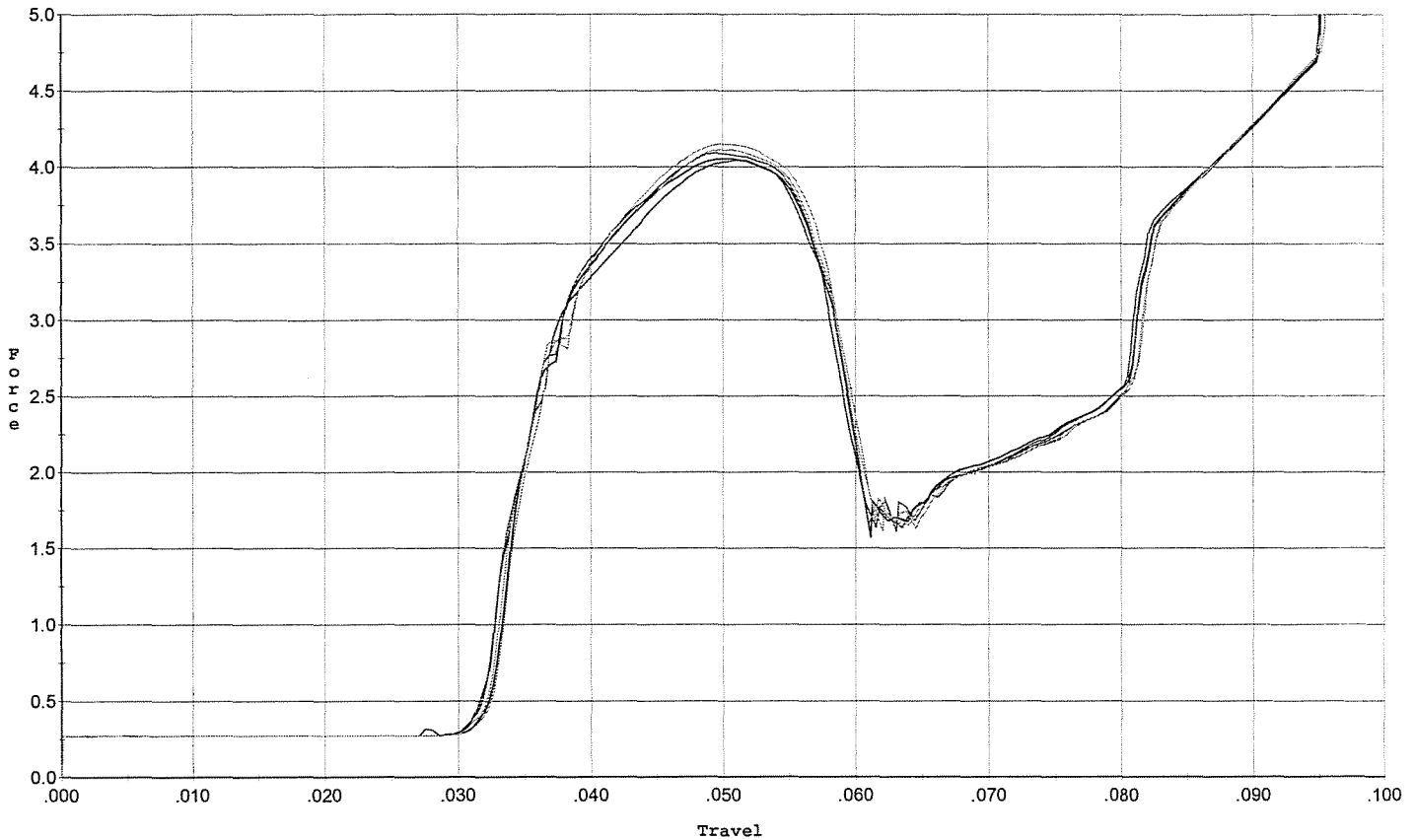
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.683	0.057	0.034	0.042	0.060		Set Trigger
2	2.631	0.058	0.035	0.041	0.060		Set Trigger
3	2.649	0.059	0.035	0.041	0.061		Set Trigger
4	2.633	0.059	0.036	0.041	0.060		Set Trigger
5	2.585	0.058	0.035	0.041	0.059		Set Trigger

Avg 2.63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.044	0.057	0.031	0.037	0.094		Set Trigger
2	4.055	0.058	0.032	0.037	0.097		Set Trigger
3	4.087	0.058	0.032	0.037	0.098		Set Trigger
4	4.112	0.058	0.032	0.038	0.097		Set Trigger
5	4.147	0.060	0.032	0.037	0.100		Set Trigger

Avg 4.08