

66774456

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

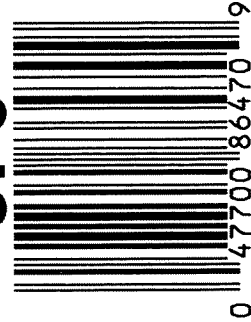
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6774456

UPC



GUN SERIAL # G6774456

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-31-08	SP
430	ASSEMBLE TO STOCK		7-31-08	SP
440	PROOF		7-31-08	SP
460	CHECK HEADSPACE		7-31-08	SP
470	DIS-ASSEMBLE ACTION		7-31-08	SP
472	SERIALIZE BOLT HANDLE		8-1-08	SP
475	DRILL AND TAP SIGHT HOLES		8-04-08	SP
480	MAGNAFLUX BBL ACTION		8/5	BT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/5/08	RT
520	GOFF BLAST BBL / REC		8/6/08	DG
542	APPLY COATINGS (BARREL ACTION)		8/3	~
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		8-14-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-14-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-14-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-20-08	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

MAGNA - FLUX

AUG 05 2008

OPERATOR BT

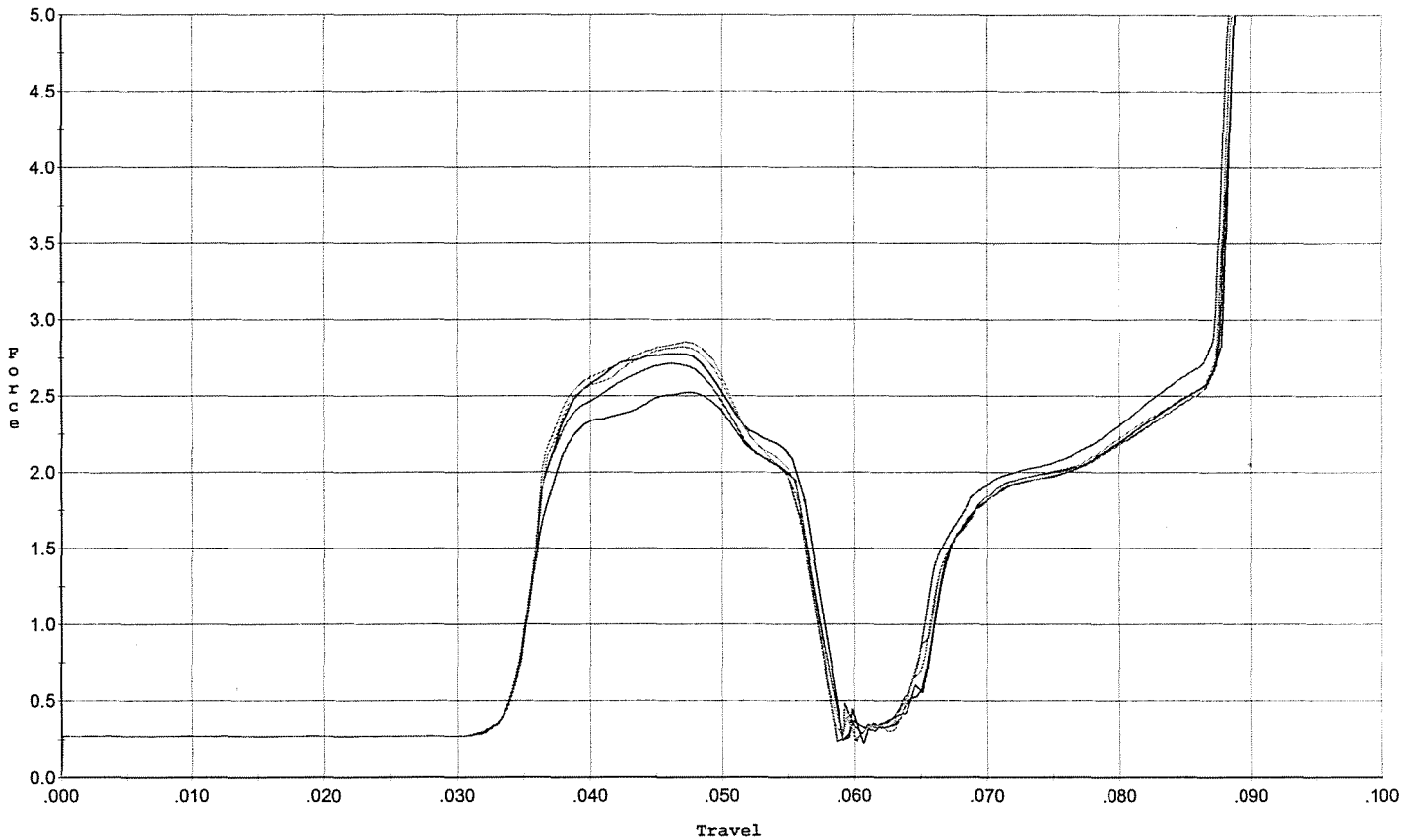
F004 REV 5/2005

560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3.5</u> <u>3</u> <u>3.5</u>	9-9-08	TL
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>7</u> <u>6.5</u> <u>6.5</u>	9-9-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	9-9-08	TL
	J) ASSEMBLE STOCK			8-20-08	RSN
	K) ASSEMBLE SWIVEL STUDS			9-9-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	8-21-08	TRW
	MALFUNCTION	CORRECTION	N/A		
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION		8/21/08	JS
660	INSPECT FOR LIVE AMMO			8-21-08	TL
670	FINAL INSPECTION A) HEADSPACE			9-9-08	TL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.48</u> <u>2.53</u> <u>2.50</u> <u>2.47</u> <u>2.50</u>	9-8-08	RM
	C) FUNCTION			9-9-08	TL
690	PACK			10/11/08	FM

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/04/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



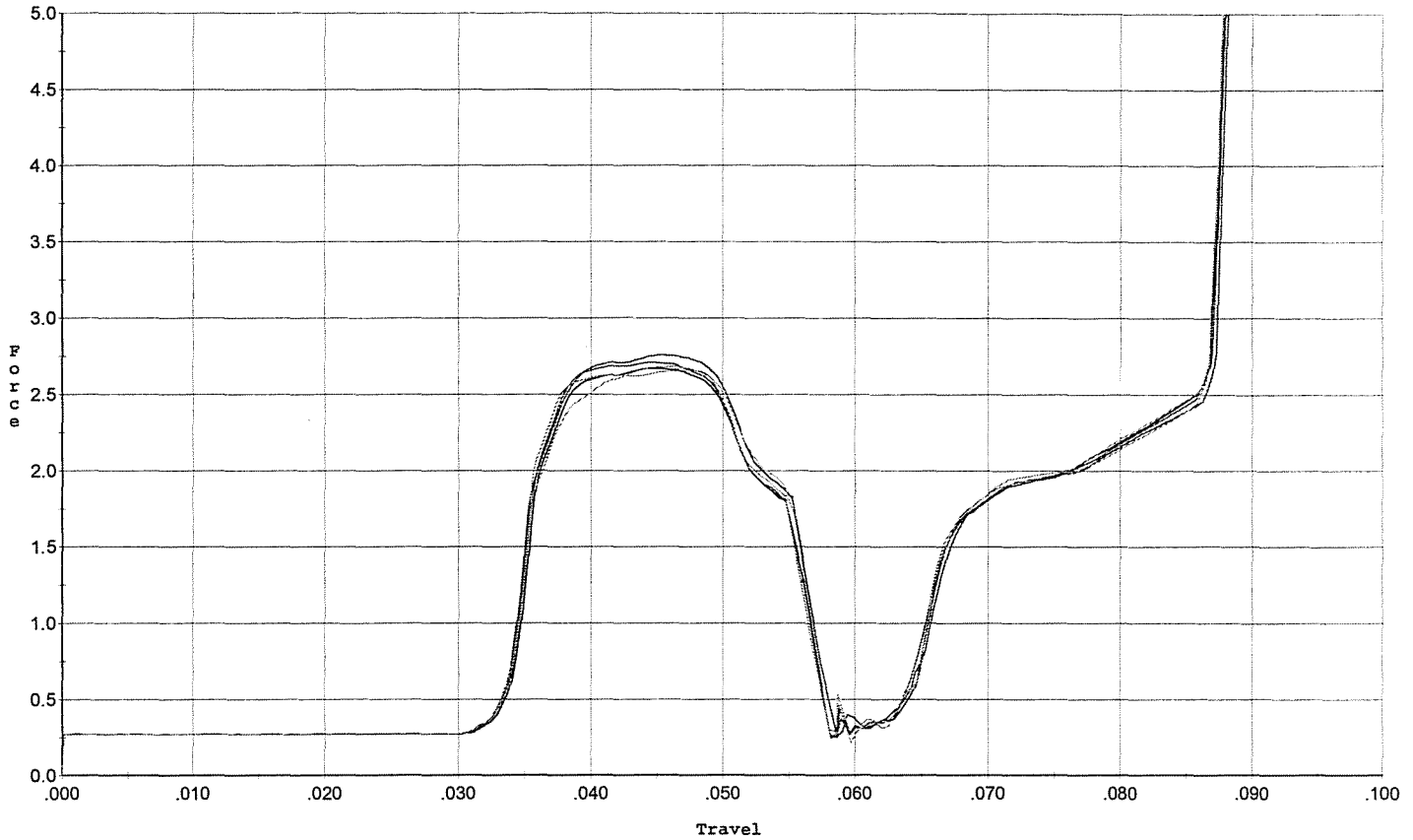
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.523	0.056	0.034	0.037	0.056		Set Trigger
2	2.776	0.056	0.034	0.037	0.061		Set Trigger
3	2.712	0.056	0.034	0.037	0.059		Set Trigger
4	2.821	0.056	0.034	0.037	0.060		Set Trigger
5	2.855	0.056	0.034	0.037	0.061		Set Trigger

Avg. 2.73

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/04/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles+/- .50 lbs.



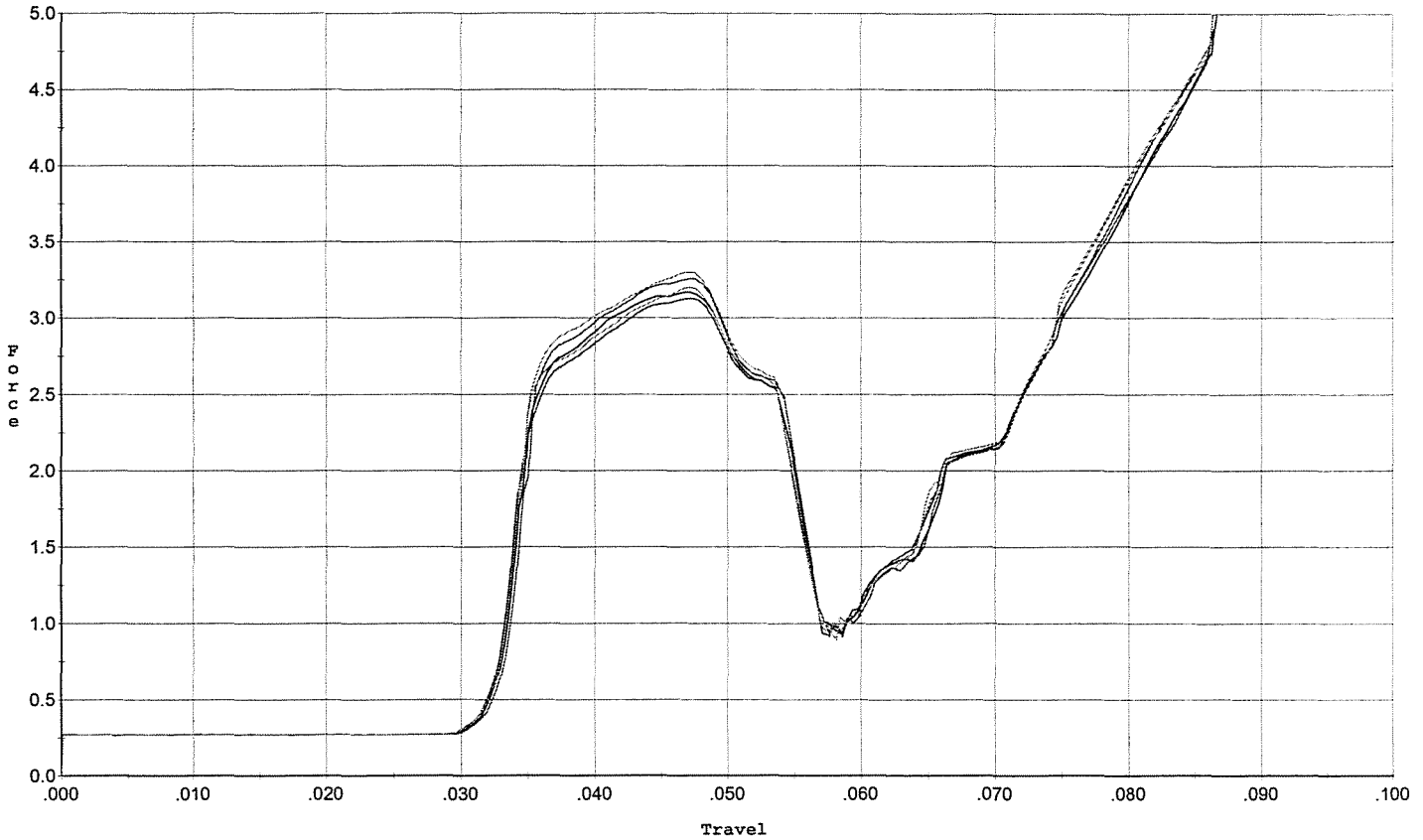
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.759	0.055	0.033	0.037	0.060		Set Trigger
2	2.672	0.056	0.033	0.037	0.059		Set Trigger
3	2.711	0.055	0.033	0.037	0.058		Set Trigger
4	2.662	0.055	0.033	0.036	0.060		Set Trigger
5	2.685	0.055	0.033	0.037	0.058		Set Trigger

Avg - 2.69

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/04/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



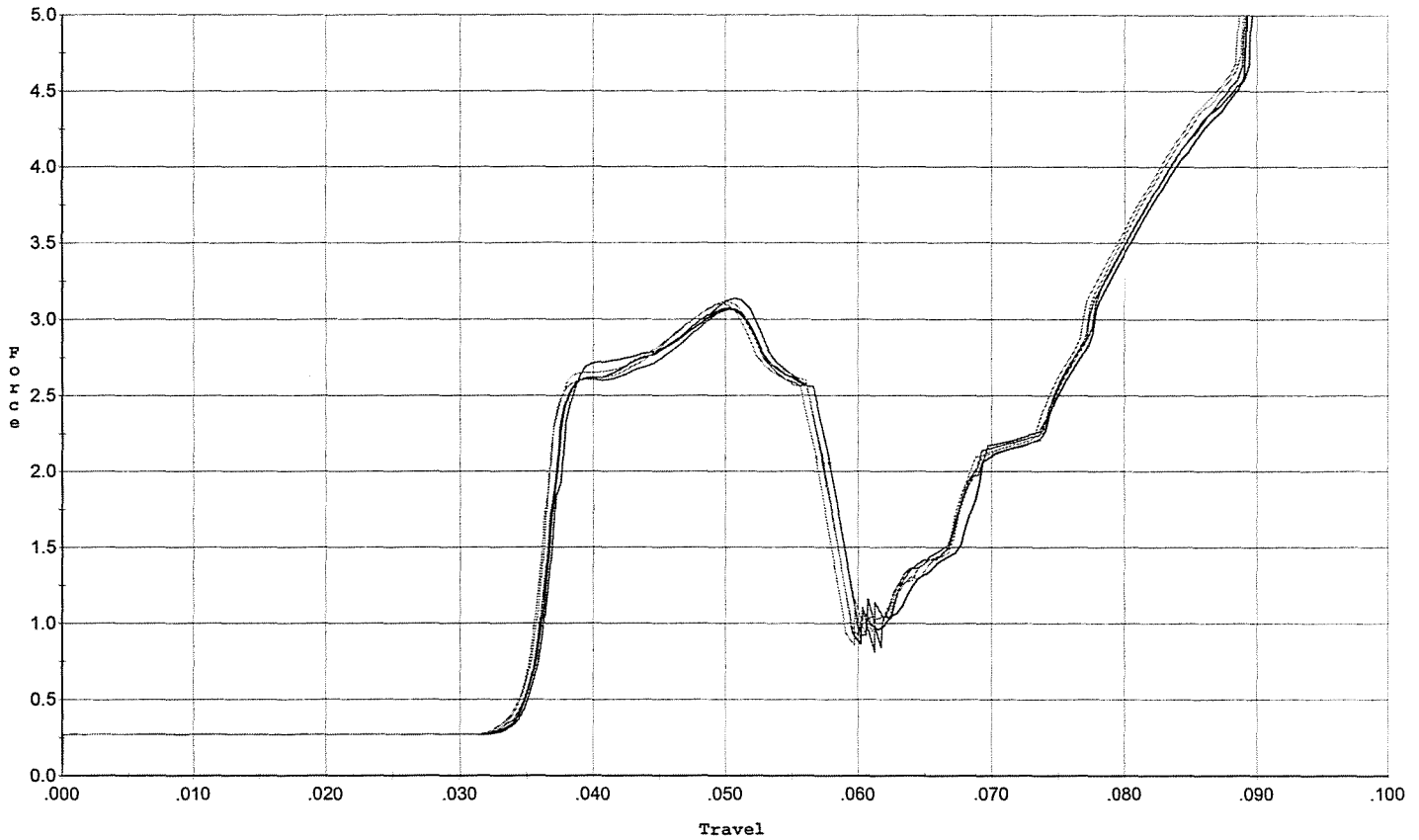
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.127	0.054	0.032	0.035	0.066		Set Trigger
2	3.166	0.055	0.032	0.035	0.069		Set Trigger
3	3.255	0.054	0.032	0.035	0.069		Set Trigger
4	3.199	0.054	0.032	0.035	0.067		Set Trigger
5	3.299	0.055	0.032	0.035	0.071		Set Trigger

Aug. 3-20

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 08/04/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



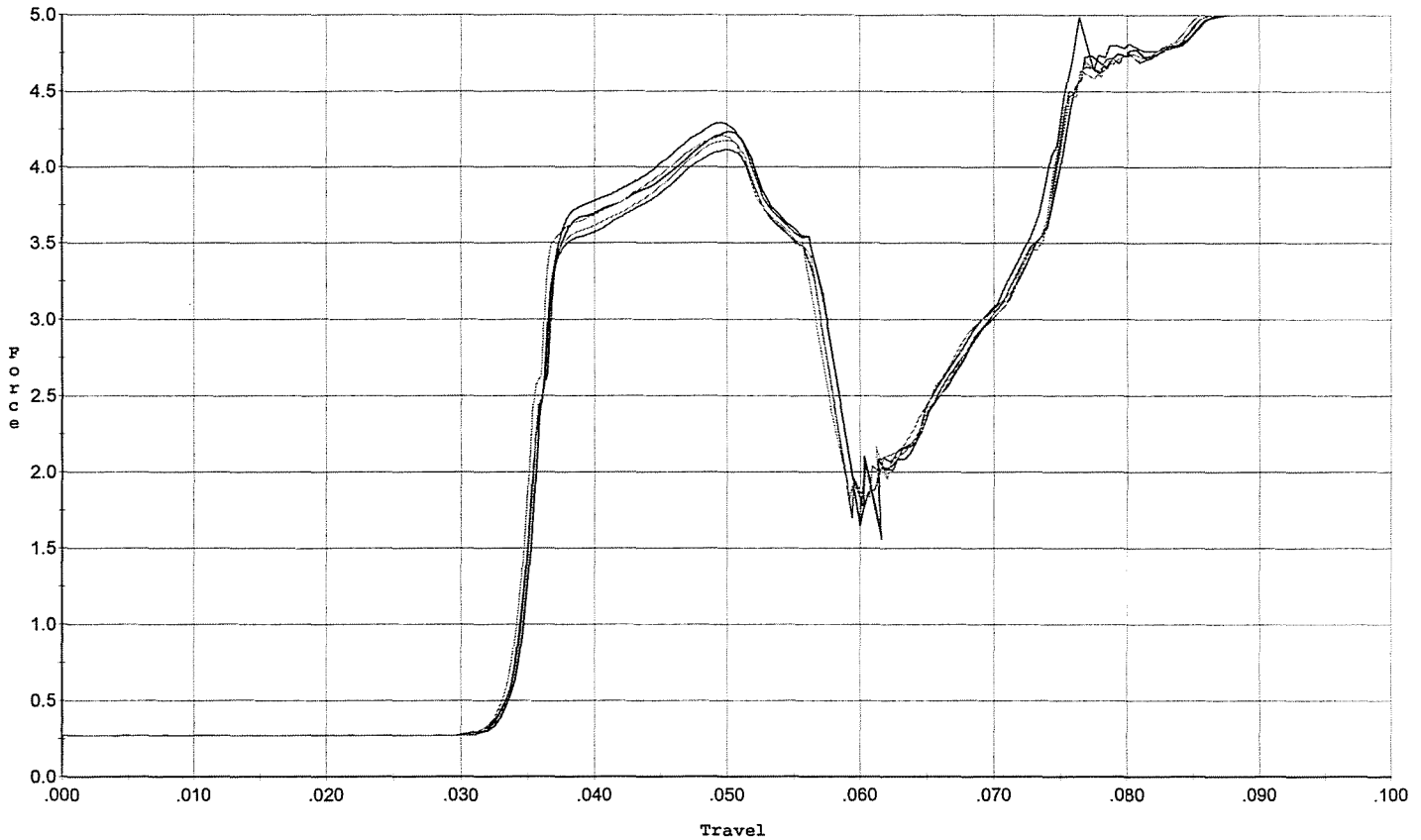
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.138	0.058	0.035	0.037	0.069		Set Trigger
2	3.072	0.057	0.035	0.037	0.067		Set Trigger
3	3.066	0.057	0.034	0.036	0.067		Set Trigger
4	3.112	0.058	0.034	0.036	0.069		Set Trigger
5	3.102	0.057	0.034	0.036	0.067		Set Trigger

Aug. 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/04/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



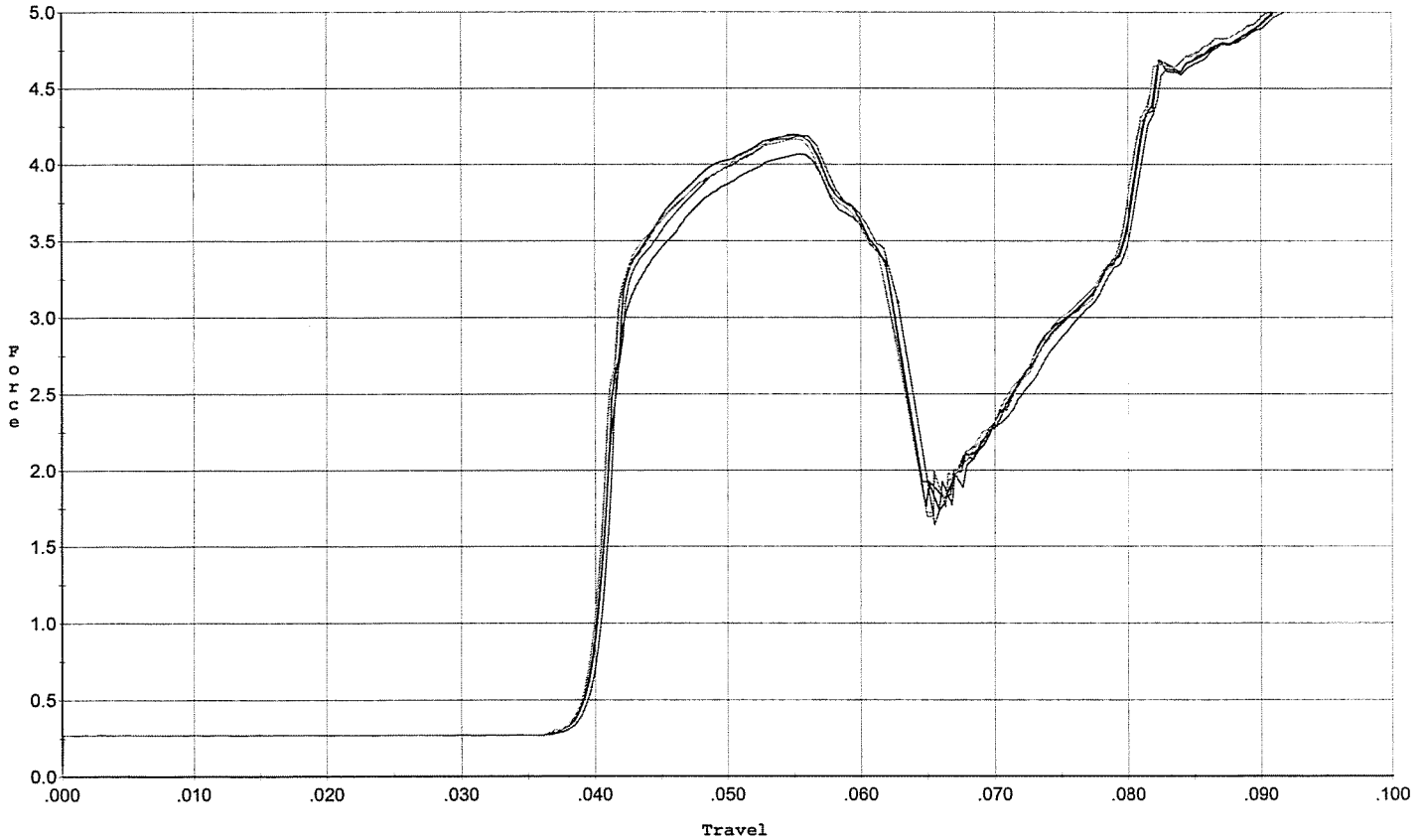
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.295	0.057	0.033	0.034	0.095		Set Trigger
2	4.235	0.057	0.033	0.035	0.093		Set Trigger
3	4.113	0.056	0.033	0.035	0.090		Set Trigger
4	4.177	0.056	0.033	0.035	0.090		Set Trigger
5	4.210	0.056	0.033	0.035	0.090		Set Trigger

Aug. 4. 20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/04/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



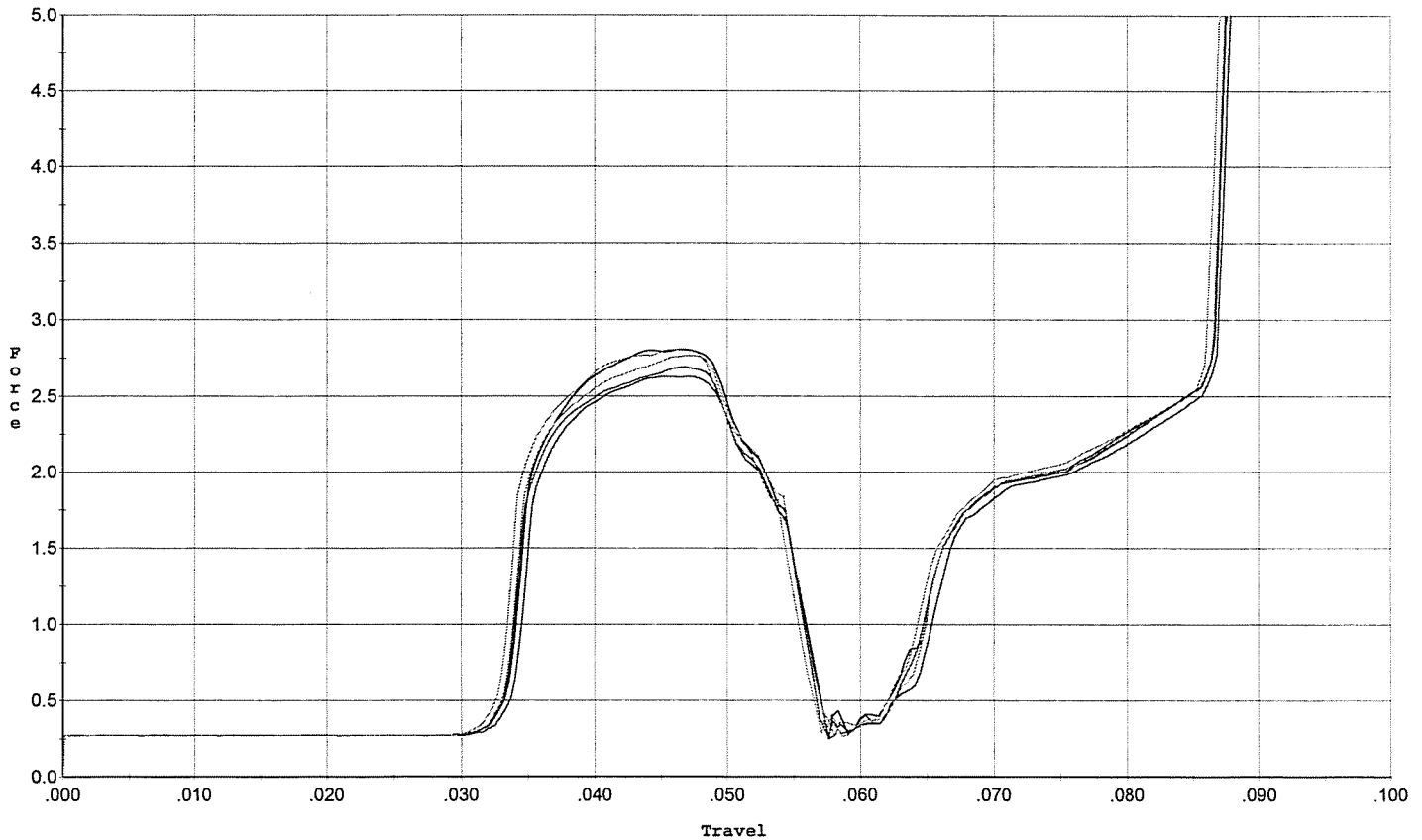
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.066	0.062	0.039	0.036	0.091		Set Trigger
2	4.191	0.062	0.039	0.036	0.094		Set Trigger
3	4.188	0.063	0.039	0.036	0.095		Set Trigger
4	4.165	0.063	0.039	0.036	0.095		Set Trigger
5	4.201	0.063	0.039	0.036	0.095		Set Trigger

Aug. 4-16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/04/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 for final test



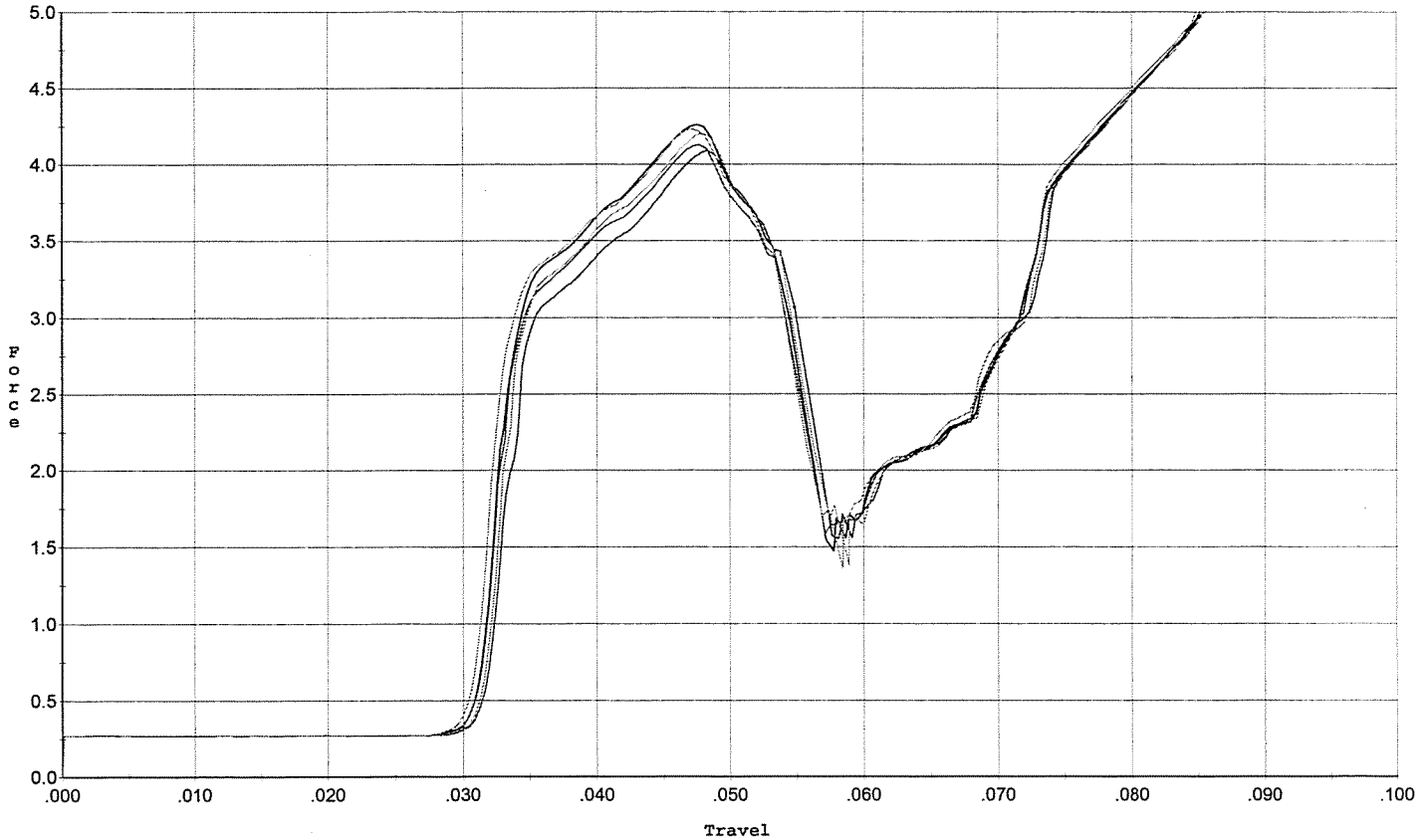
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.630	0.054	0.033	0.037	0.056		Set Trigger
2	2.807	0.054	0.033	0.037	0.059		Set Trigger
3	2.691	0.054	0.032	0.037	0.058		Set Trigger
4	2.764	0.054	0.032	0.037	0.059		Set Trigger
5	2.804	0.054	0.032	0.037	0.059		Set Trigger

Aug. 2.73

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/04/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.089	0.055	0.031	0.033	0.086		Set Trigger
2	4.260	0.054	0.030	0.033	0.090		Set Trigger
3	4.129	0.055	0.030	0.033	0.089		Set Trigger
4	4.199	0.054	0.031	0.033	0.087		Set Trigger
5	4.231	0.053	0.030	0.033	0.089		Set Trigger

Aug. 4-18