

G6774509

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

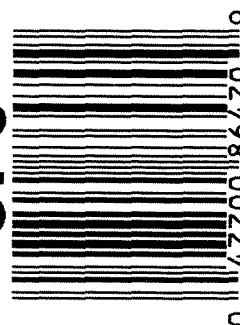
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6774509

UPC



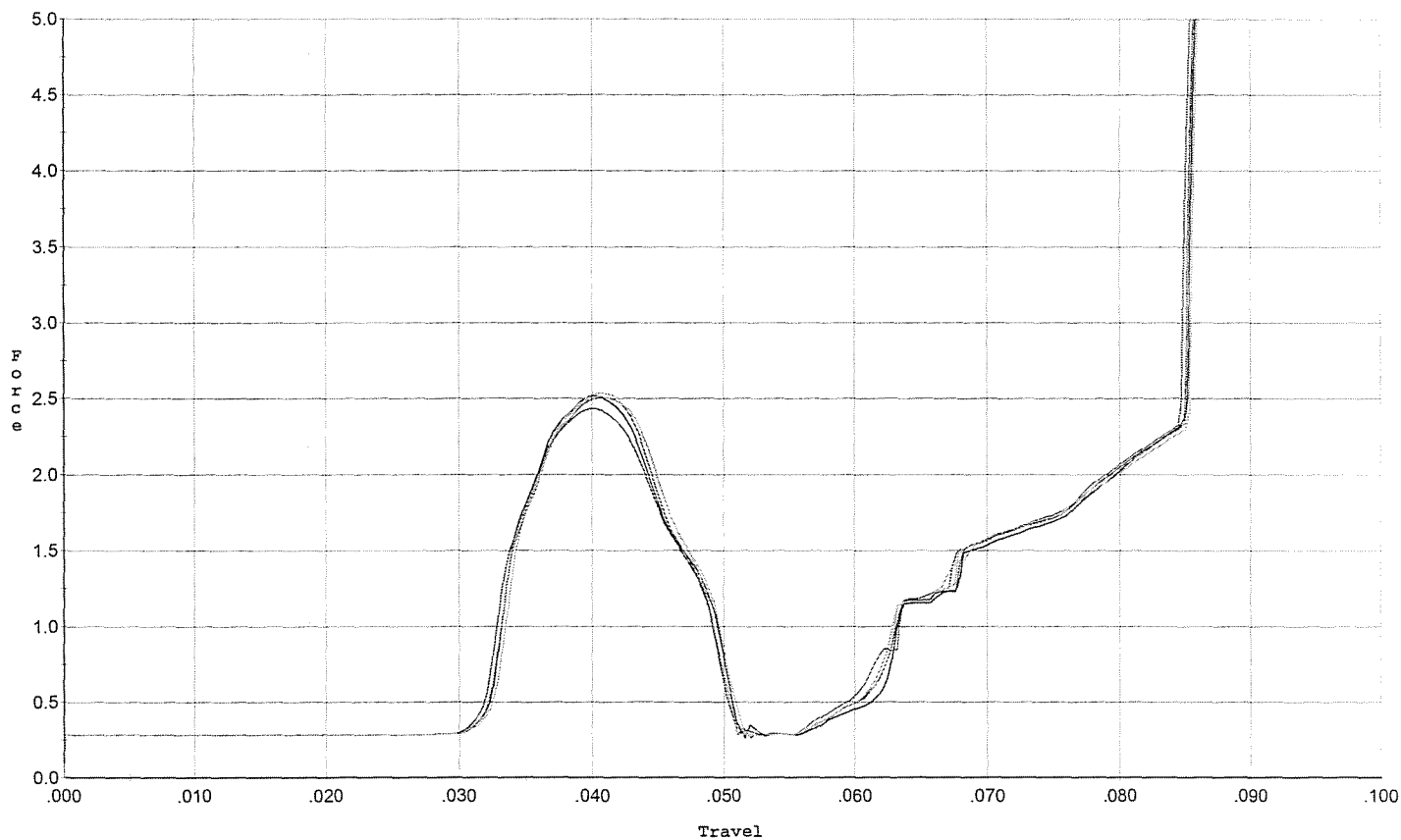
BARBER - M24 005768957724

BARBER - M24 0057686									
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3.0</u>	<u>3.0</u>	<u>3.0</u>	9-5-08	Rgn		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6.0</u>	<u>7.0</u>	<u>7.0</u>	9-5-08	Rgn		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.025</u>	<u>.025</u>	<u>.025</u>	9-5-08	Rgn		
	J) ASSEMBLE STOCK					8-22-08	TRC		
	K) ASSEMBLE SWIVEL STUDS					9-5-08	Rgn		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>		FAIL				
			<u>PASS</u>		FAIL	8-25-08	TRC		
	MALFUNCTION		CORRECTION			N/A			
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION				8-25-08	TRC	
660	INSPECT FOR LIVE AMMO								
670	FINAL INSPECTION A) HEADSPACE					9-5-08	Rgn		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.31</u>	<u>2.34</u>	<u>2.28</u>	<u>2.33</u>	<u>2.33</u>	9-4-08	B.S.H.
	C) FUNCTION					9-5-08	Rgn		
690	PACK					9/6/08	Fm		

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



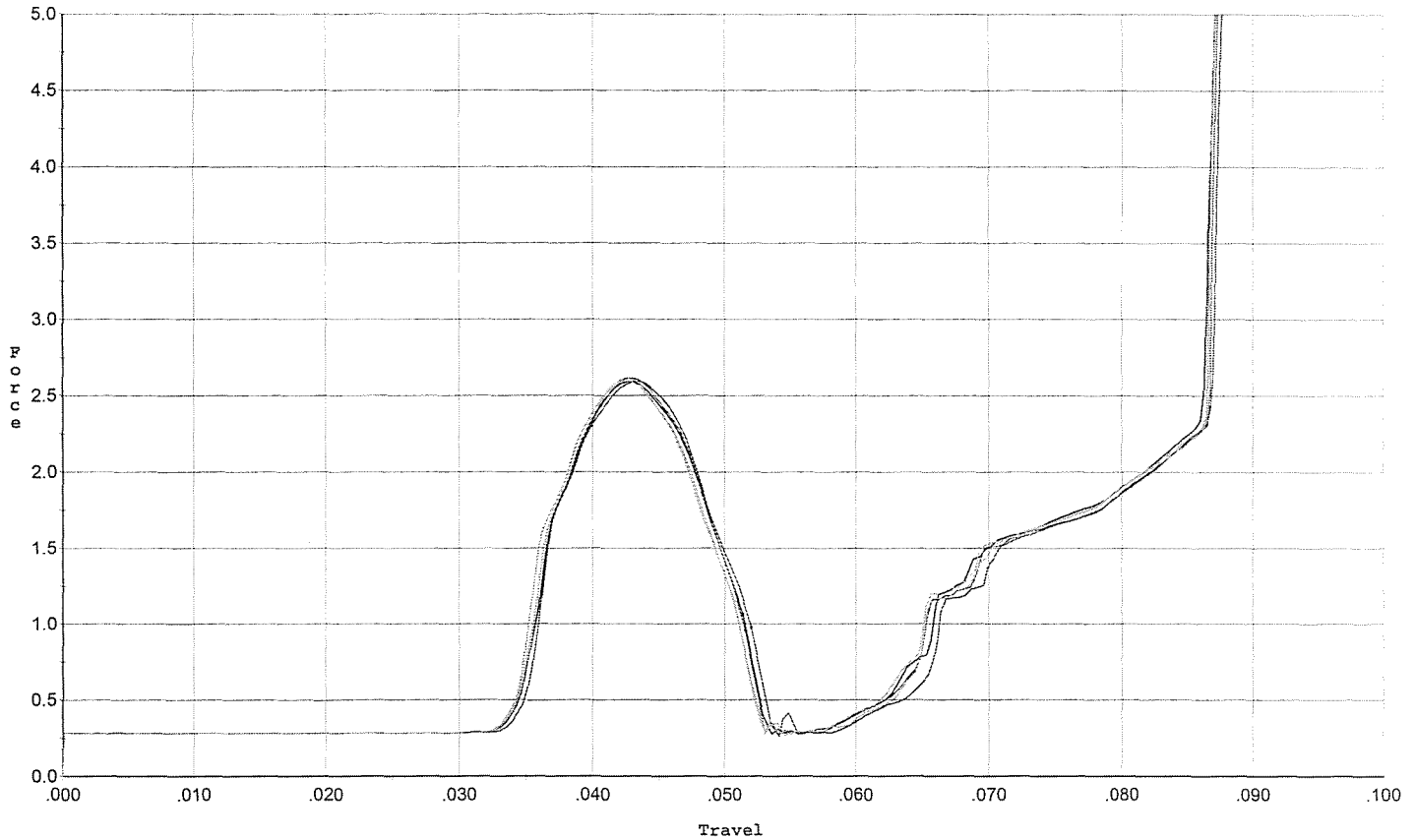
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.431	0.049	0.032	0.041	0.041		Set Trigger
2	2.518	0.049	0.032	0.041	0.042		Set Trigger
3	2.504	0.049	0.032	0.041	0.041		Set Trigger
4	2.534	0.049	0.032	0.041	0.042		Set Trigger
5	2.512	0.049	0.032	0.041	0.041		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



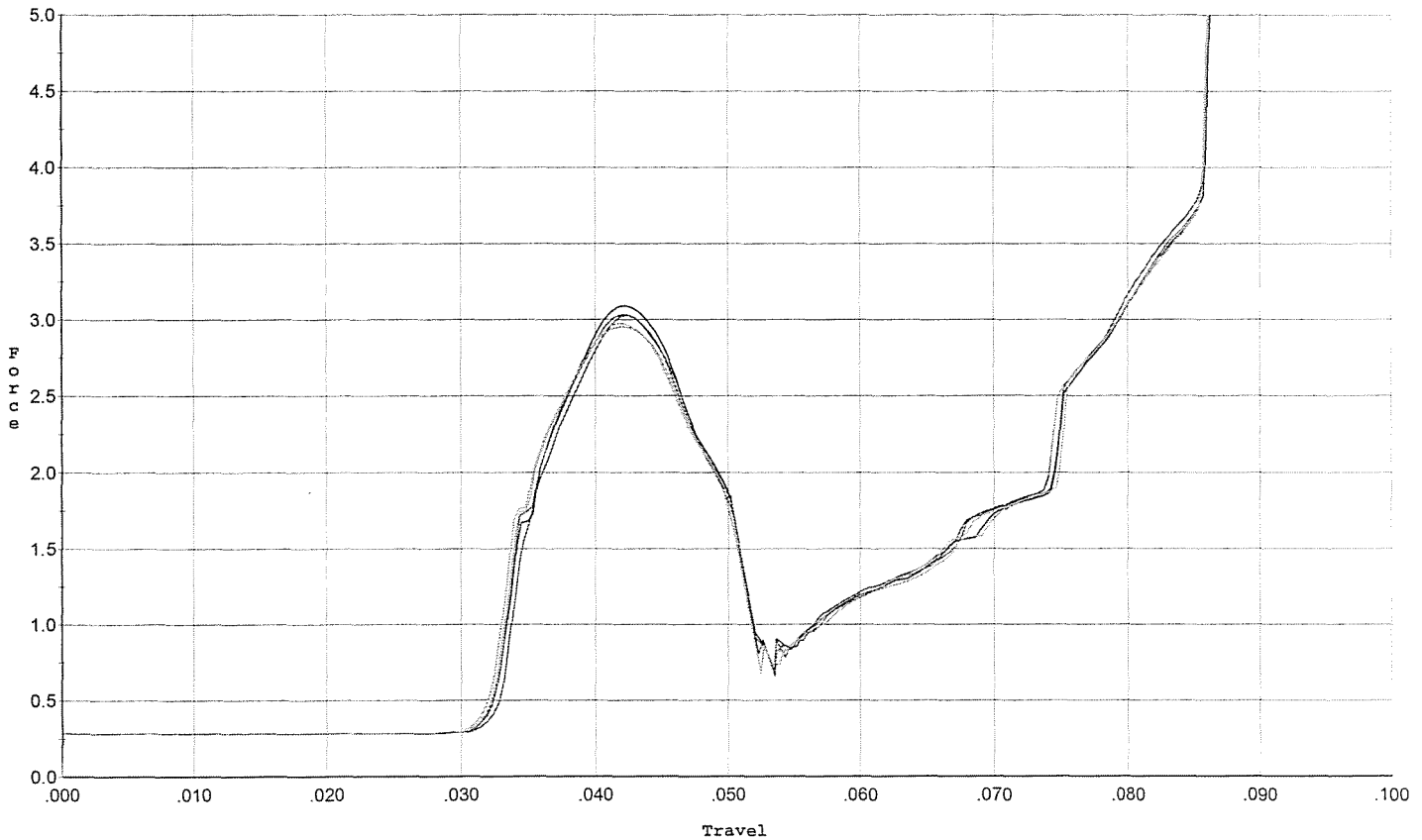
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.592	0.052	0.034	0.040	0.043		Set Trigger
2	2.591	0.051	0.034	0.040	0.043		Set Trigger
3	2.615	0.052	0.034	0.040	0.043		Set Trigger
4	2.596	0.051	0.034	0.041	0.042		Set Trigger
5	2.617	0.051	0.034	0.041	0.043		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



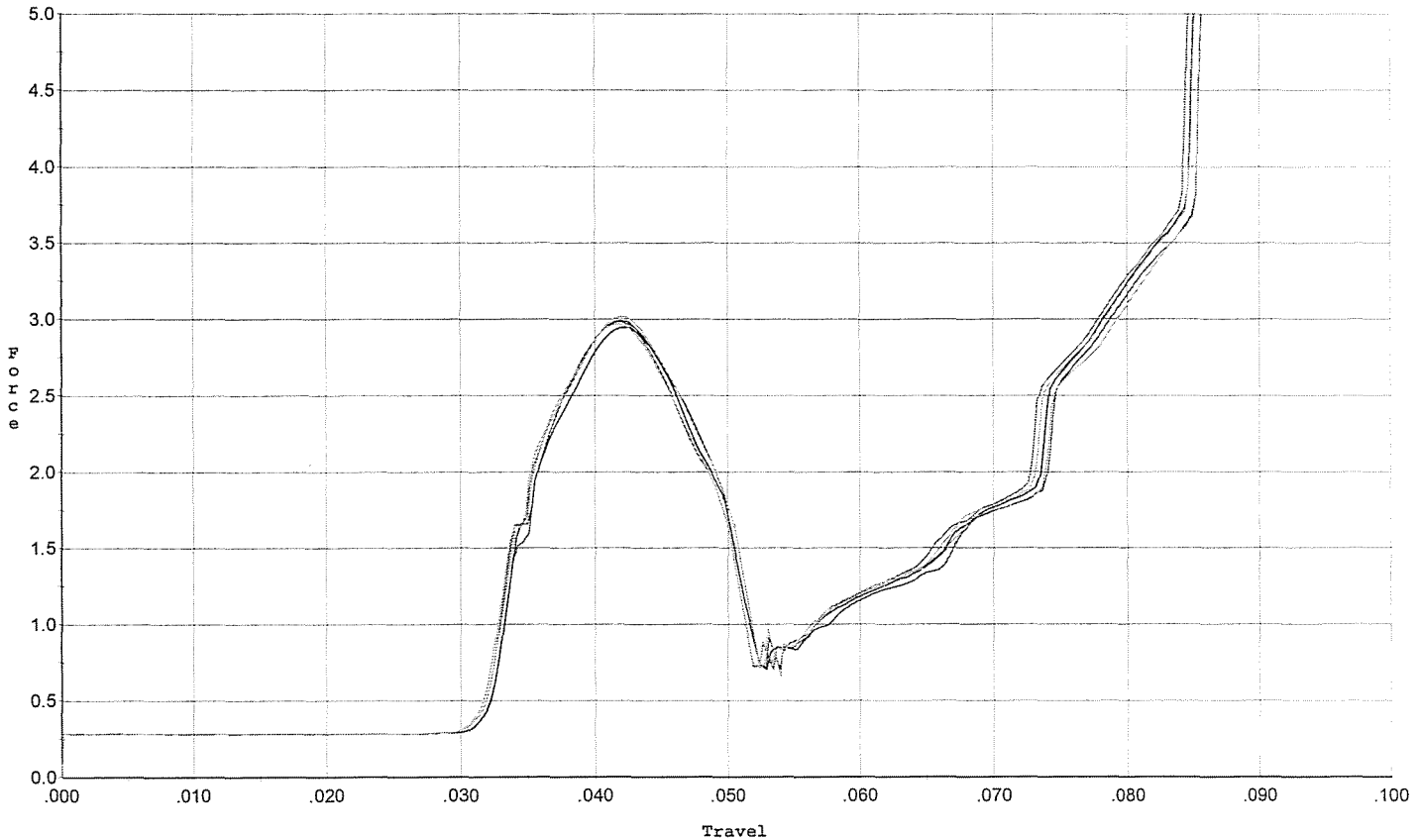
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.032	0.050	0.033	0.039	0.050		Set Trigger
2	3.092	0.050	0.032	0.039	0.051		Set Trigger
3	3.033	0.050	0.032	0.039	0.051		Set Trigger
4	2.977	0.051	0.032	0.039	0.052		Set Trigger
5	2.955	0.051	0.032	0.039	0.051		Set Trigger

Avg 3.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/18/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



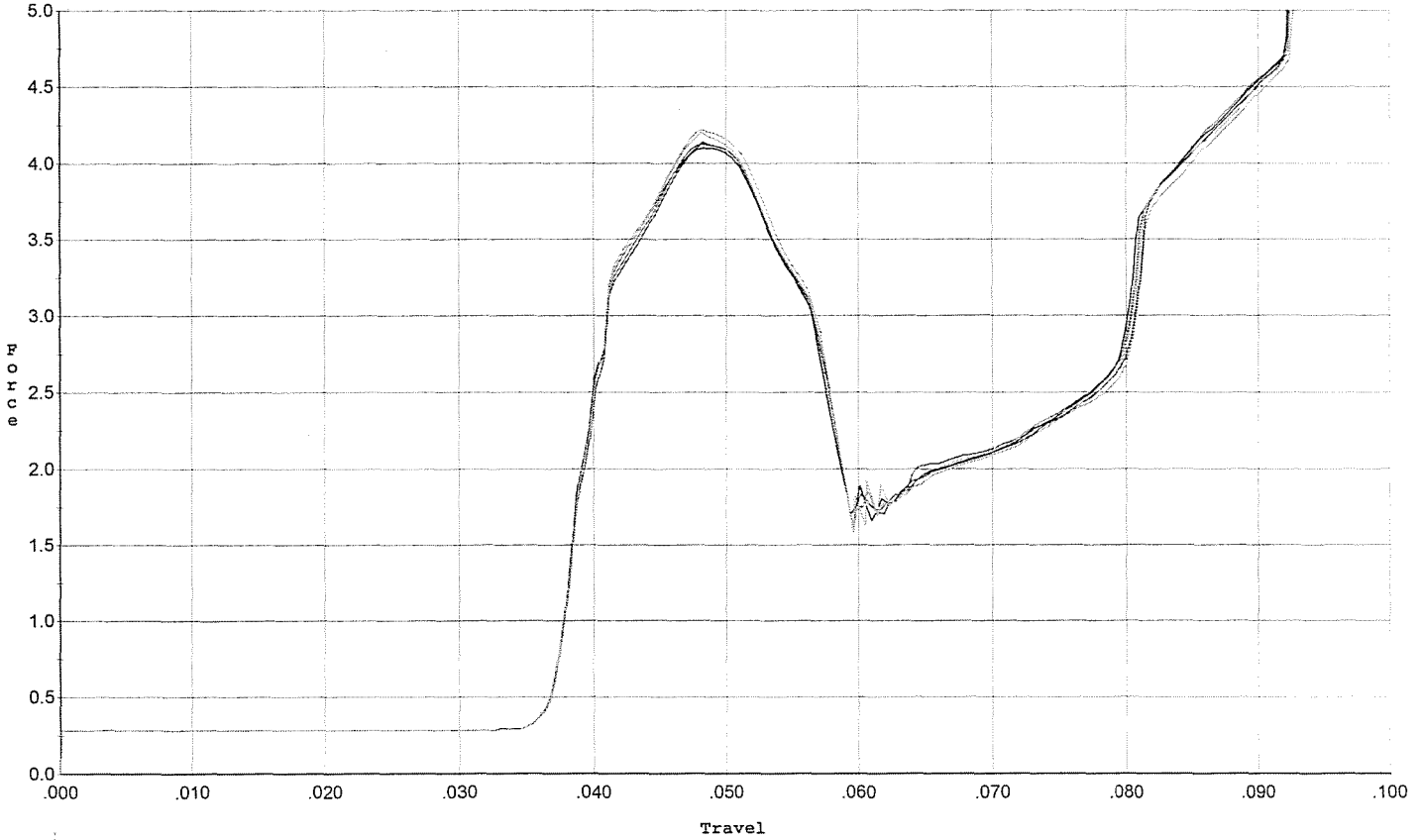
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.991	0.050	0.032	0.038	0.051		Set Trigger
2	2.945	0.050	0.032	0.039	0.050		Set Trigger
3	2.984	0.050	0.032	0.038	0.051		Set Trigger
4	2.967	0.050	0.032	0.039	0.051		Set Trigger
5	3.015	0.051	0.032	0.038	0.052		Set Trigger

Avg 2.98

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



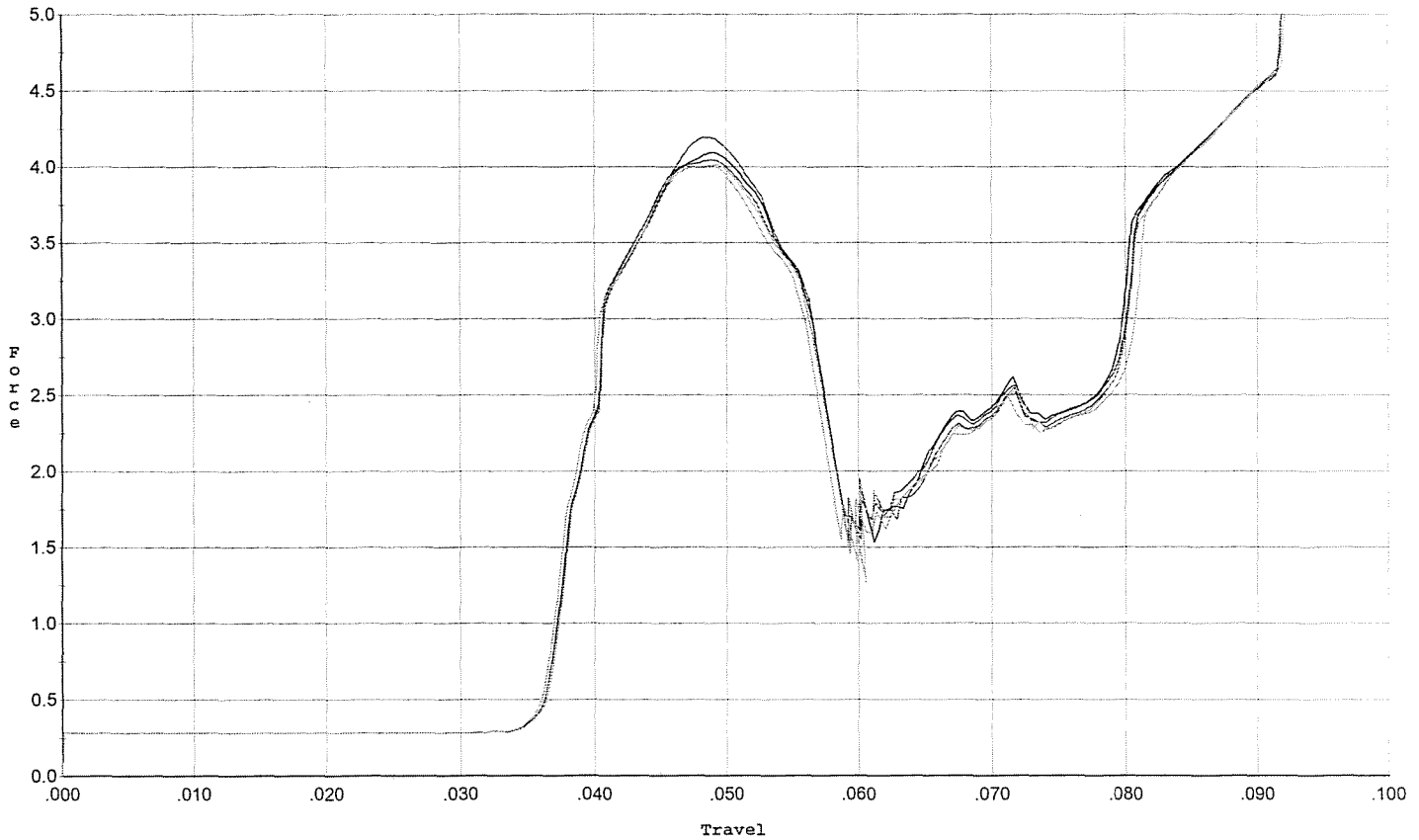
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.142	0.058	0.037	0.038	0.078		Set Trigger
2	4.101	0.056	0.037	0.039	0.076		Set Trigger
3	4.130	0.057	0.037	0.038	0.078		Set Trigger
4	4.204	0.057	0.037	0.039	0.079		Set Trigger
5	4.219	0.057	0.037	0.039	0.079		Set Trigger

Avg 4.15

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



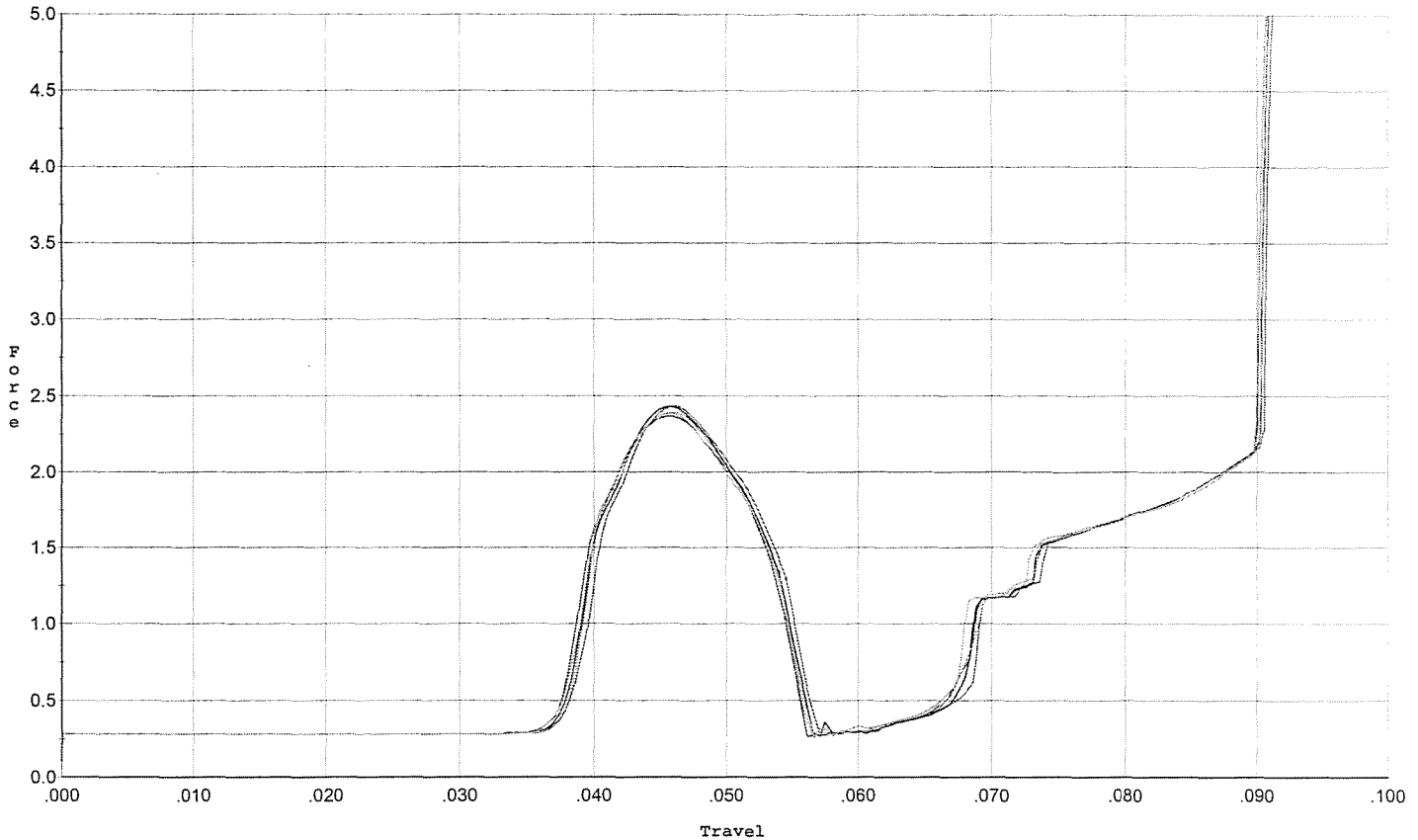
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.195	0.056	0.036	0.038	0.078		Set Trigger
2	4.096	0.056	0.036	0.038	0.077		Set Trigger
3	4.048	0.057	0.036	0.038	0.078		Set Trigger
4	4.012	0.057	0.036	0.038	0.077		Set Trigger
5	4.011	0.056	0.036	0.038	0.076		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



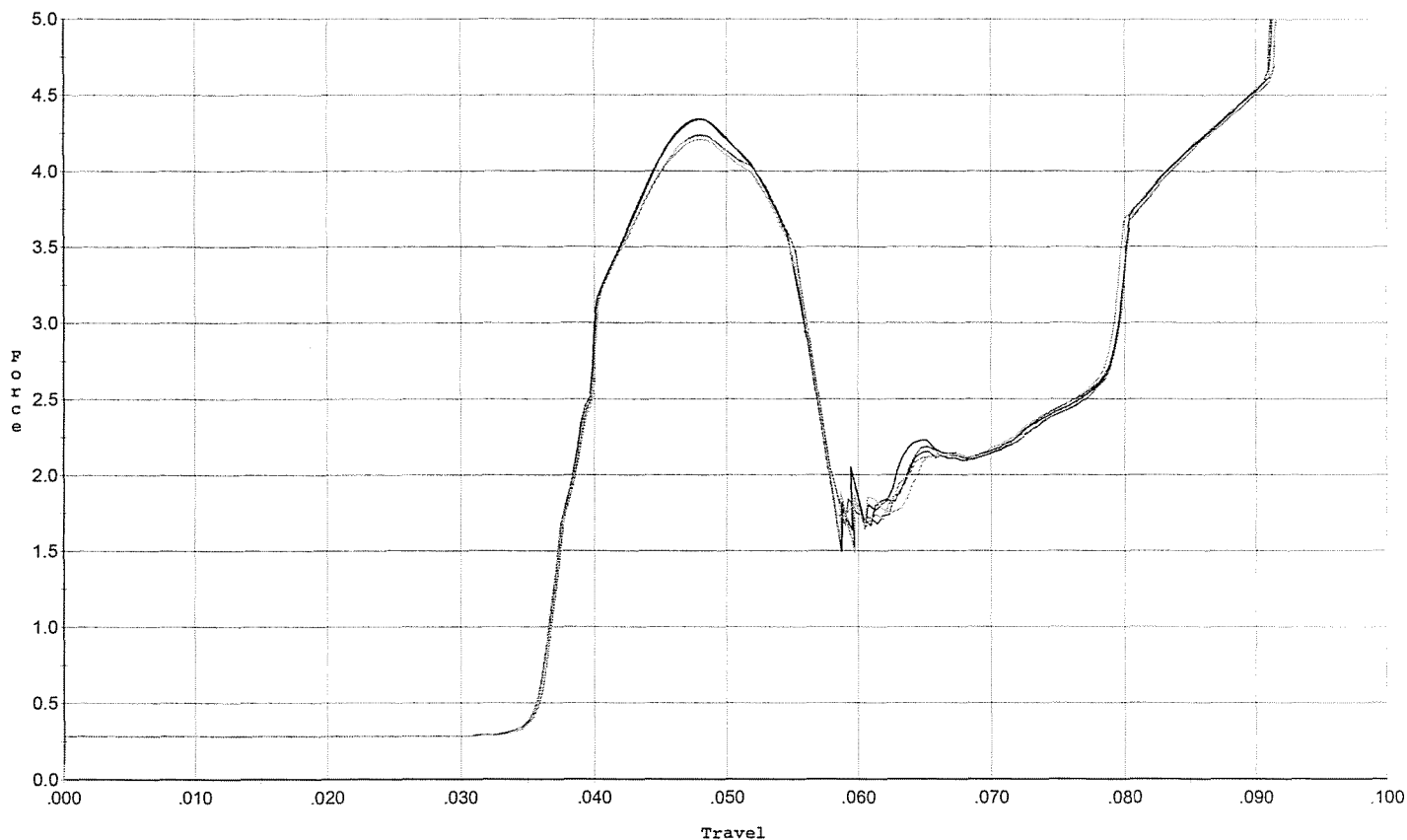
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.366	0.054	0.037	0.042	0.042		Set Trigger
2	2.431	0.054	0.038	0.042	0.042		Set Trigger
3	2.434	0.055	0.038	0.042	0.042		Set Trigger
4	2.393	0.054	0.038	0.042	0.041		Set Trigger
5	2.388	0.054	0.038	0.042	0.042		Set Trigger

Avg 2.40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/18/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.339	0.056	0.036	0.038	0.081		Set Trigger
2	4.345	0.056	0.036	0.038	0.081		Set Trigger
3	4.239	0.055	0.036	0.038	0.079		Set Trigger
4	4.210	0.055	0.036	0.038	0.079		Set Trigger
5	4.231	0.056	0.036	0.038	0.079		Set Trigger

Avg 4.27