

G6774513

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

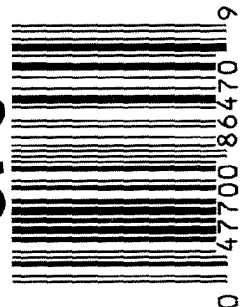
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6774513

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6774513

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-31-08	SPD
430	ASSEMBLE TO STOCK		7-31-08	SP
440	PROOF		7-31-08	SPD
460	CHECK HEADSPACE		7-31-08	SPD
470	DIS-ASSEMBLE ACTION		7-31-08	SPD
472	SERIALIZE BOLT HANDLE		8-1-08	SPD
475	DRILL AND TAP SIGHT HOLES	MAGNA-FLUX AUG 06 2008 OPERATOR <u>BH</u>	8-6-08	SP
480	MAGNAFLUX BBL ACTION		8/6	BH
490	MAGNAFLUX BOLT		7/3/08	PRK
500	ROLLMARK CALIBER		8/6/08	RT
520	GOFF BLAST BBL / REC		7/8/08	Amj
542	APPLY COATINGS (BARREL ACTION)		8-6	"
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-18-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-18-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-18-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-27-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

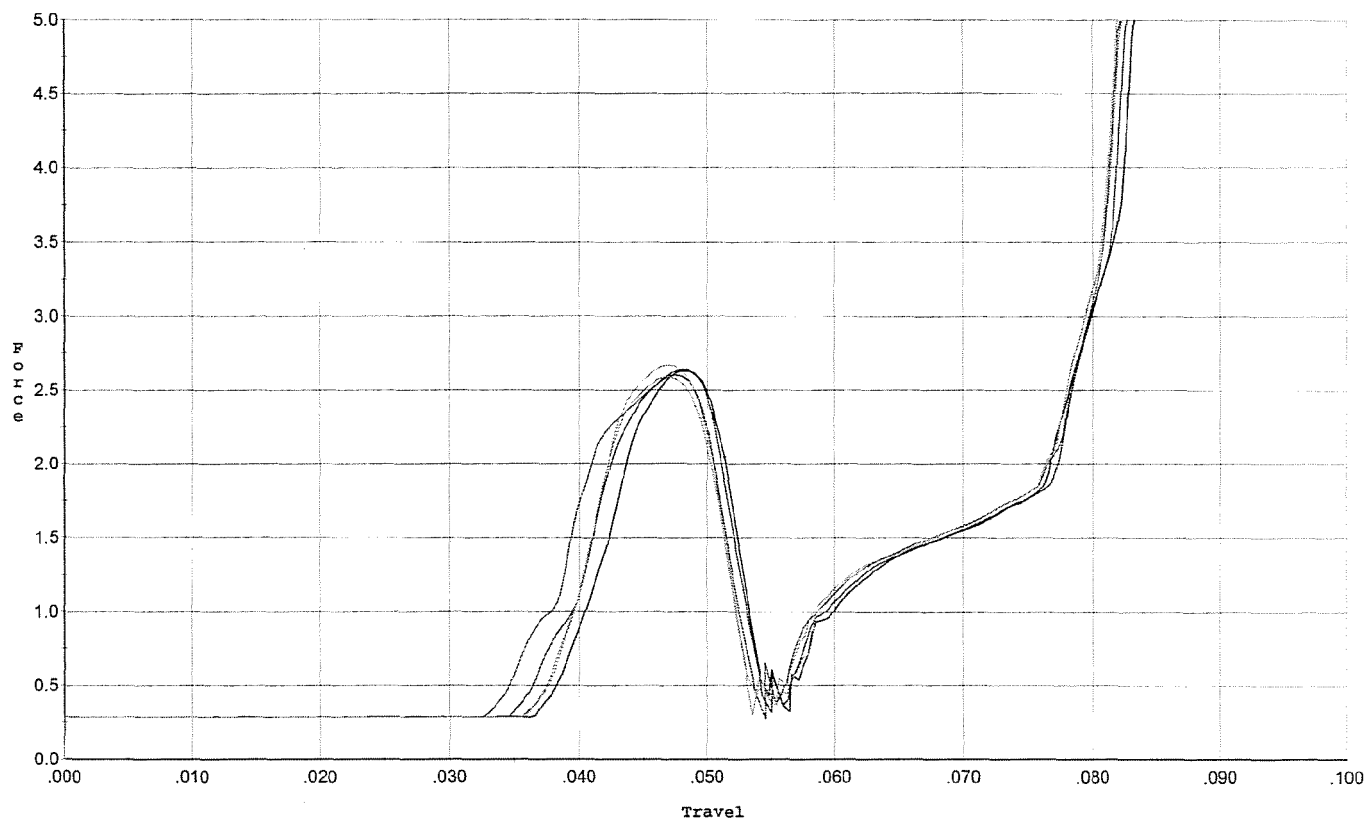
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>6.0</u> <u>6.0</u>	10-13-08	L.A.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.5</u> <u>5.0</u>	10-13-08	K.G.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	10-13-08	K.G.
	J) ASSEMBLE STOCK		8-27-08	RT
	K) ASSEMBLE SWIVEL STUDS		10-13-08	K.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-9-08	Fm
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9/9/08	J
670	FINAL INSPECTION A) HEADSPACE		10-13-08	L.H.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.14</u> <u>2.07</u> <u>2.11</u> <u>2.14</u> <u>2.10</u>	10/2/08	Fm
	C) FUNCTION		10-13-08	L.H.
690	PACK		12-8-08	BS

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 08/14/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



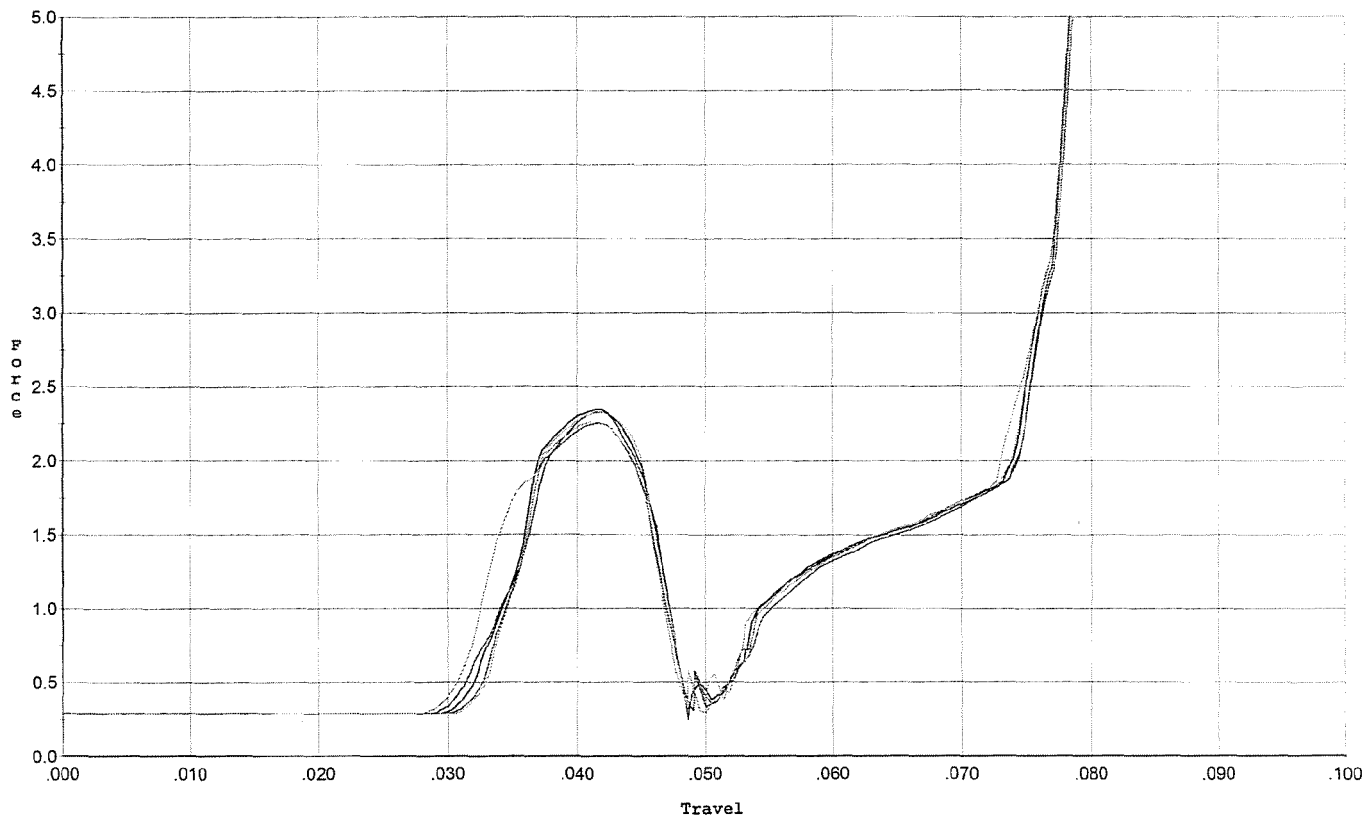
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.643	0.050	0.036	0.038	0.039		Set Trigger
2	2.634	0.051	0.038	0.038	0.038		Set Trigger
3	2.604	0.050	0.035	0.038	0.041		Set Trigger
4	2.671	0.050	0.038	0.038	0.038		Set Trigger
5	2.593	0.051	0.037	0.038	0.038		Set Trigger

Aug. 2.62

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 08/14/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs.after 50 cycles +/- .50 lbs.



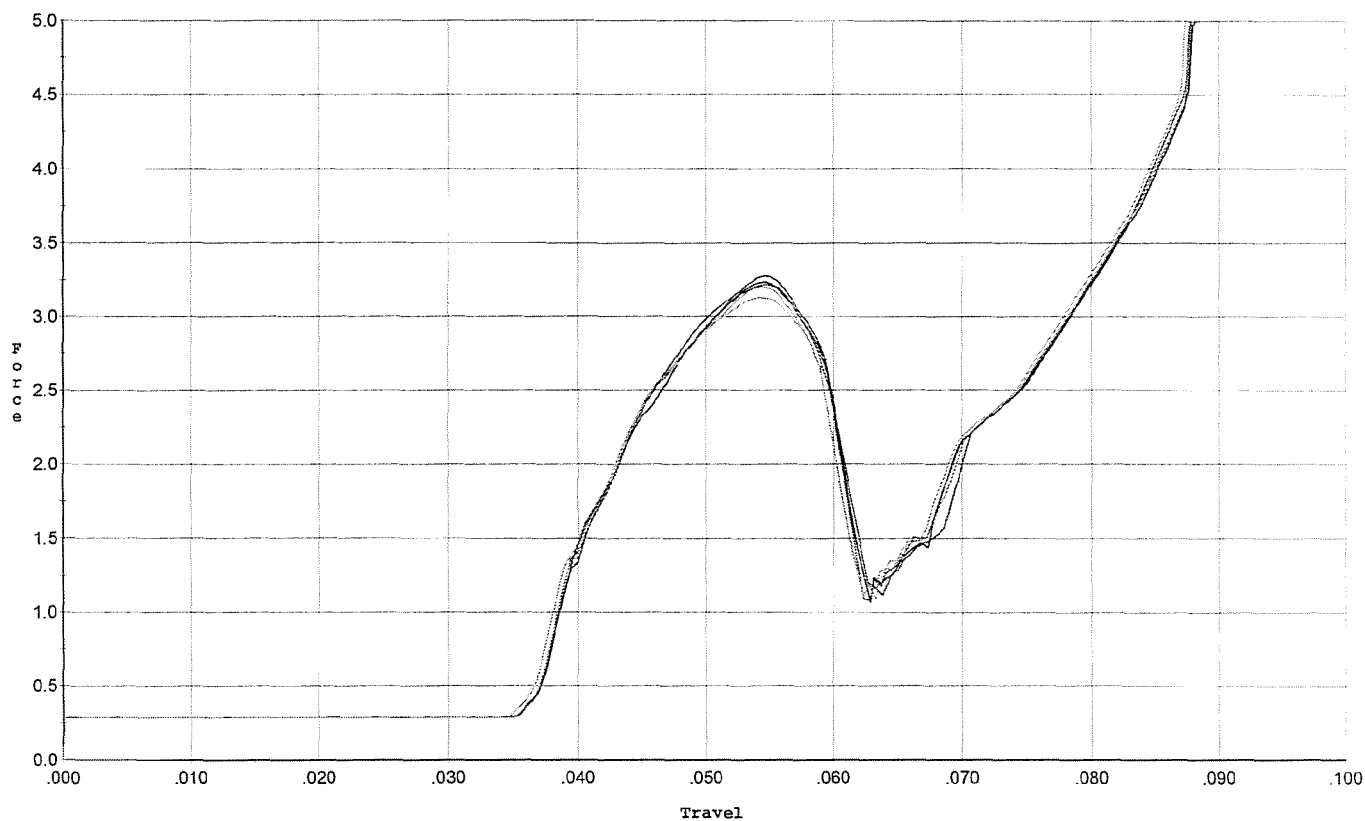
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.329	0.046	0.032	0.037	0.035		Set Trigger
2	2.343	0.046	0.032	0.037	0.035		Set Trigger
3	2.253	0.045	0.033	0.037	0.033		Set Trigger
4	2.323	0.046	0.033	0.037	0.035		Set Trigger
5	2.264	0.045	0.031	0.037	0.036		Set Trigger

Ag 2.30

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 08/14/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



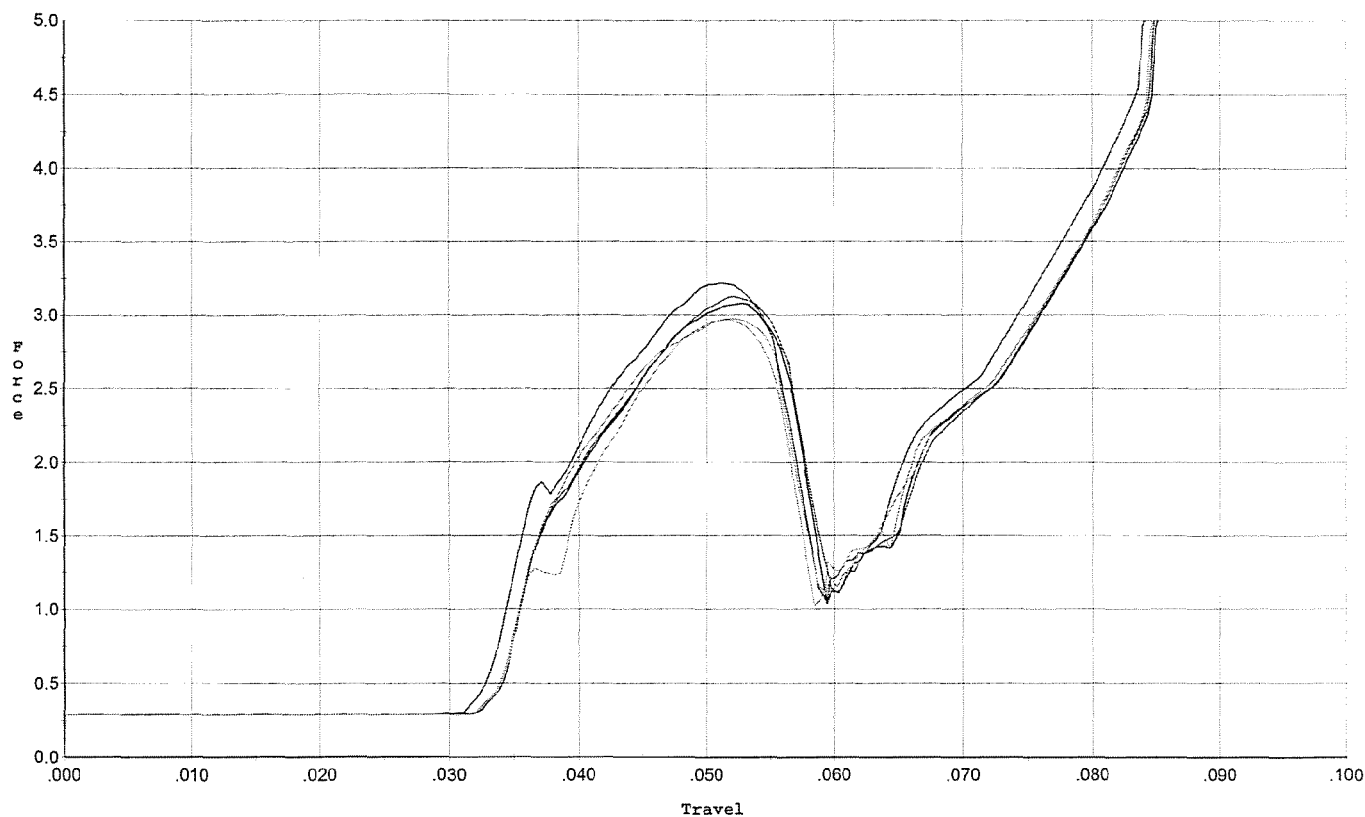
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.275	0.059	0.037	0.034	0.067		Set Trigger
2	3.233	0.059	0.037	0.034	0.067		Set Trigger
3	3.217	0.060	0.037	0.034	0.067		Set Trigger
4	3.129	0.059	0.037	0.035	0.065		Set Trigger
5	3.201	0.059	0.037	0.034	0.066		Set Trigger

Aug 3-21

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 08/14/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs.after 20 cycles+/- .75 lbs.



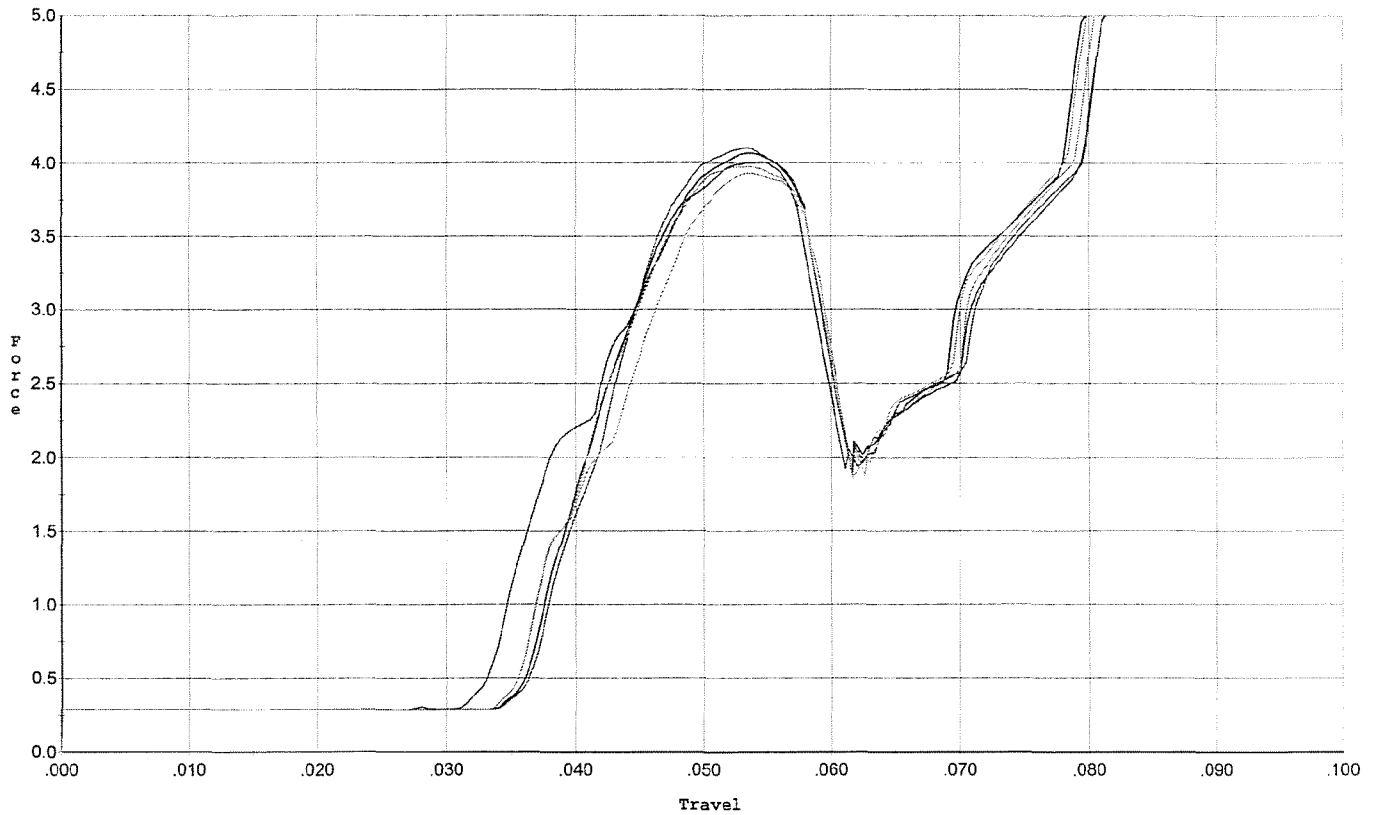
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.220	0.057	0.033	0.033	0.068		Set Trigger
2	3.079	0.057	0.034	0.034	0.065		Set Trigger
3	3.125	0.056	0.034	0.034	0.065		Set Trigger
4	2.969	0.056	0.034	0.035	0.059		Set Trigger
5	2.977	0.055	0.034	0.034	0.062		Set Trigger

Aug 3.07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 08/14/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



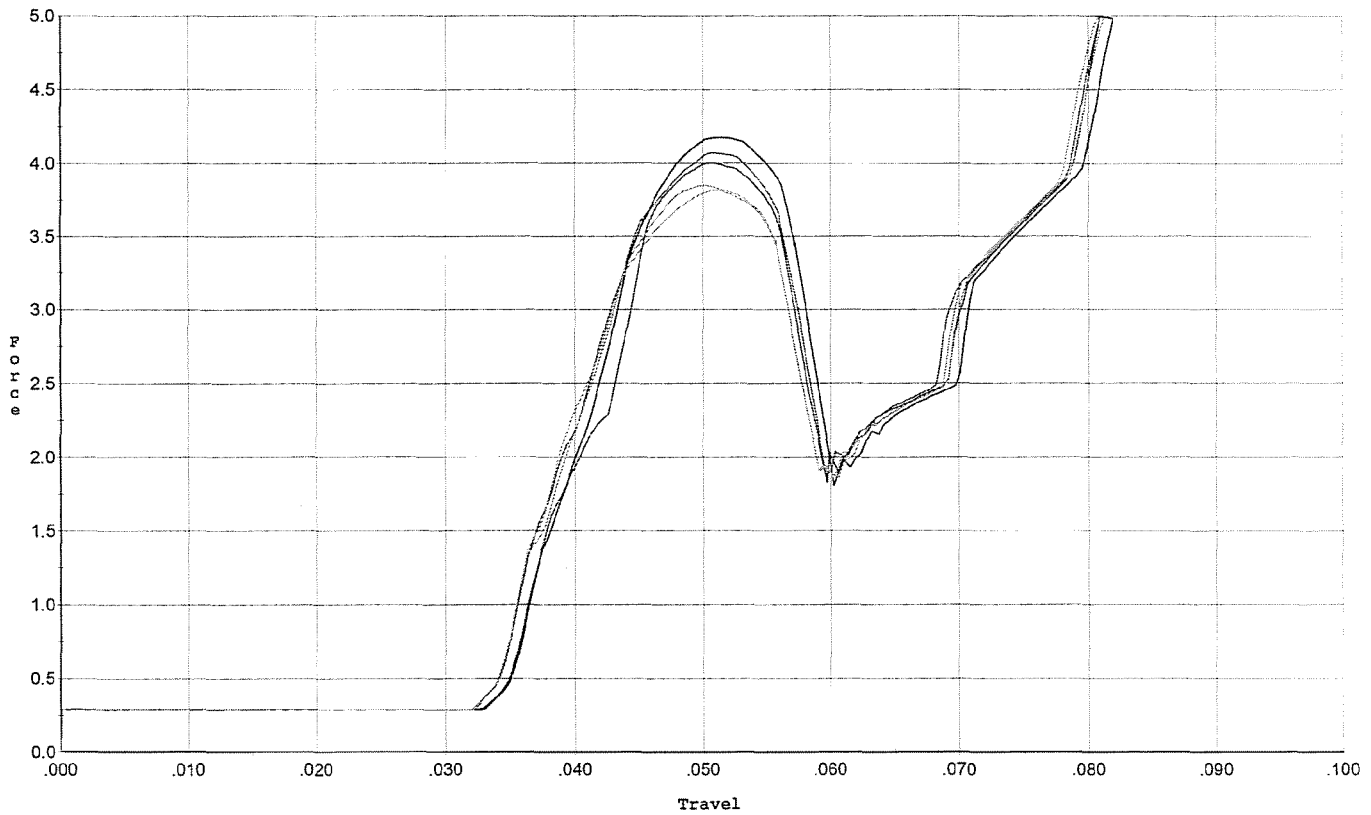
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.007	0.057	0.033	0.029	0.083		Set Trigger
2	4.066	0.058	0.036	0.027	0.080		Set Trigger
3	4.101	0.058	0.036	0.028	0.080		Set Trigger
4	3.933	0.058	0.036	0.027	0.077		Set Trigger
5	3.977	0.059	0.036	0.027	0.083		Set Trigger

Aug 4.01

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 08/14/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs.after 20 cycles +/- 1.0 lbs.



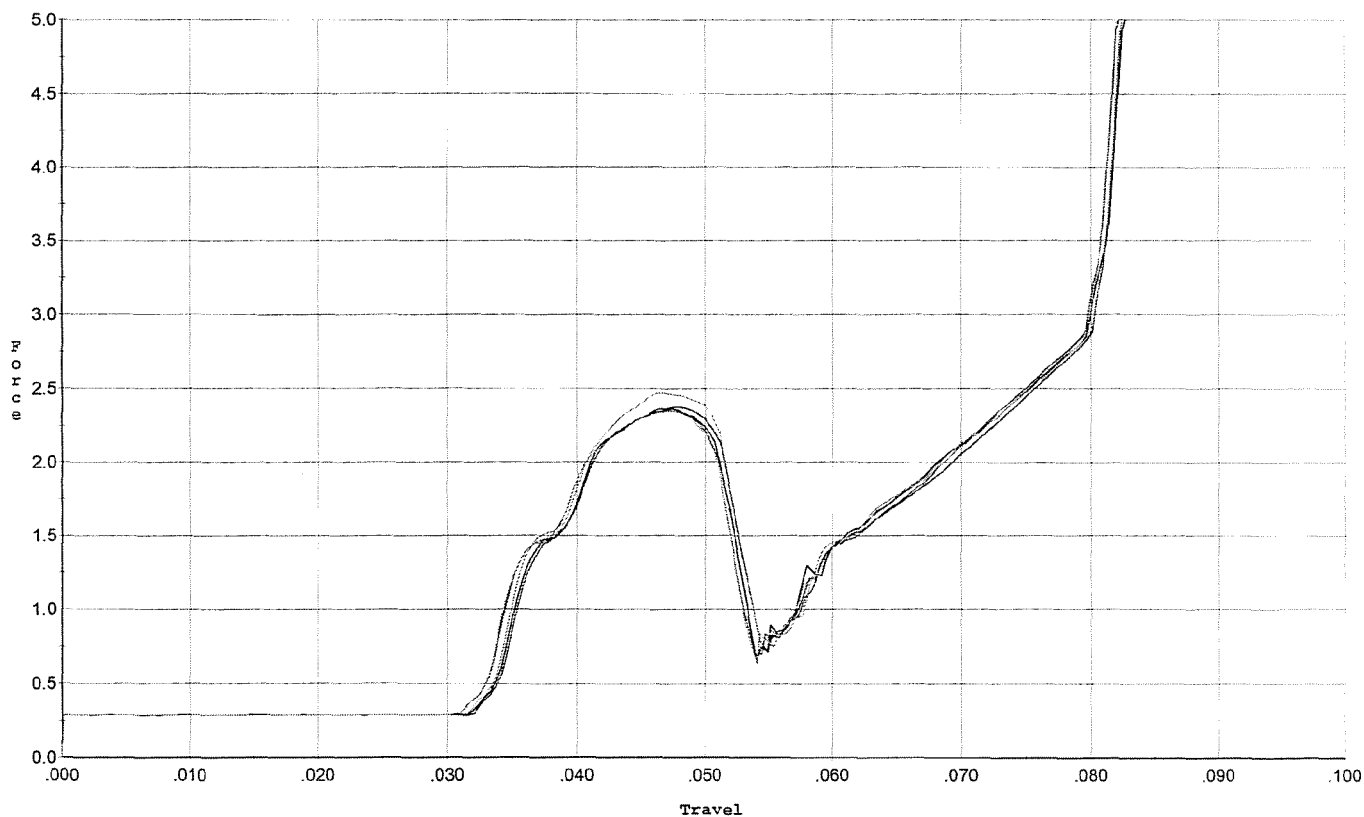
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.002	0.056	0.035	0.031	0.075		Set Trigger
2	4.175	0.057	0.035	0.031	0.082		Set Trigger
3	4.072	0.057	0.034	0.030	0.082		Set Trigger
4	3.818	0.056	0.034	0.031	0.076		Set Trigger
5	3.853	0.056	0.034	0.032	0.075		Set Trigger

Aug 3.98

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 08/14/2008

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



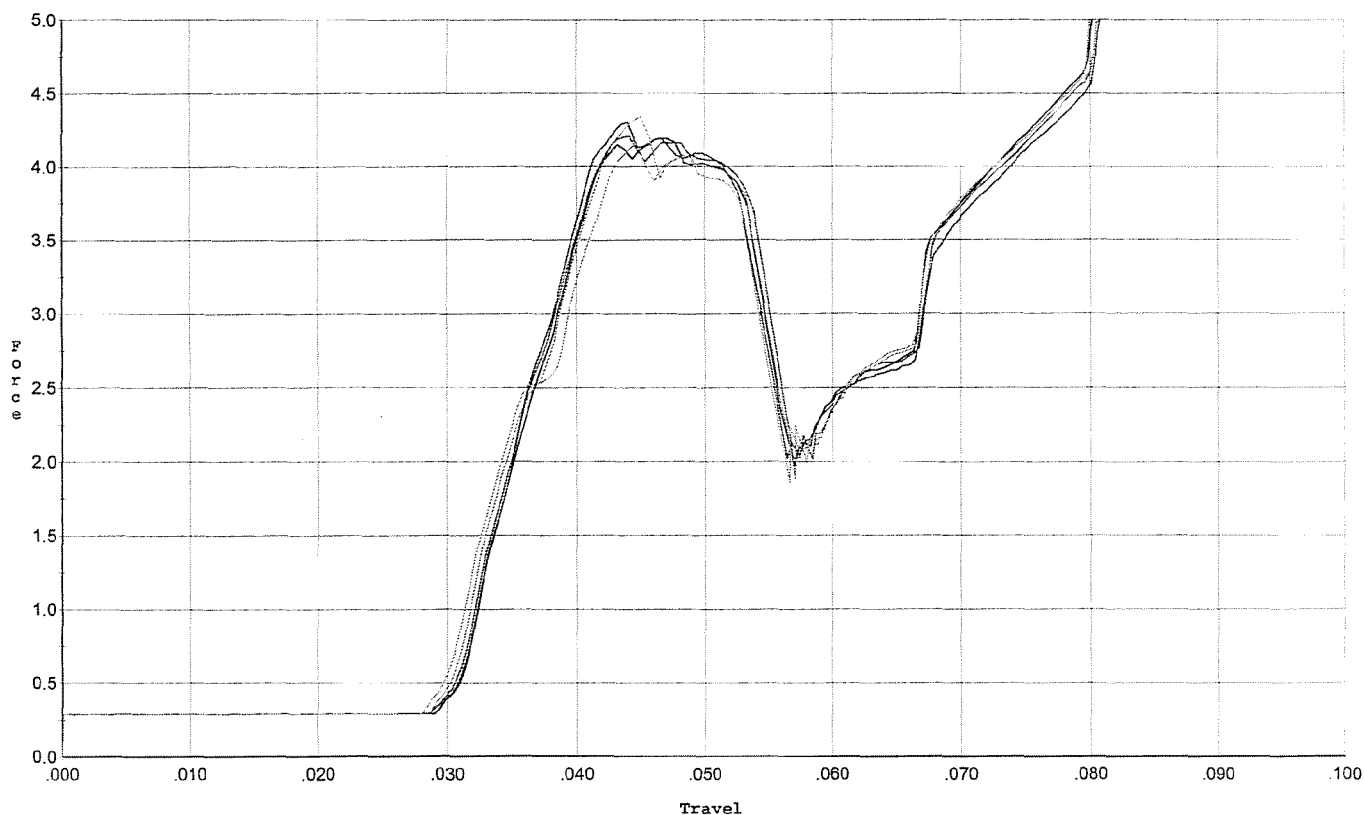
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.377	0.051	0.034	0.036	0.044		Set Trigger
2	2.366	0.052	0.034	0.036	0.044		Set Trigger
3	2.350	0.051	0.031	0.036	0.044		Set Trigger
4	2.471	0.051	0.034	0.036	0.045		Set Trigger
5	2.349	0.051	0.033	0.036	0.044		Set Trigger

Avg. 2.38

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 08/14/2008

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.302	0.054	0.031	0.031	0.087		Set Trigger
2	4.191	0.053	0.031	0.031	0.084		Set Trigger
3	4.209	0.054	0.029	0.031	0.087		Set Trigger
4	4.163	0.053	0.028	0.031	0.082		Set Trigger
5	4.341	0.053	0.029	0.031	0.085		Set Trigger

Aug 4.24