

G6778821

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



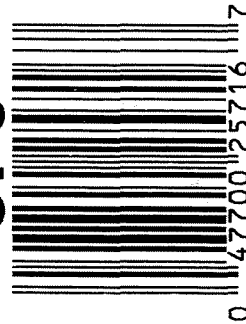
ORDER NO. **25716**

BARREL LENGTH 24"

CAPACITY 6

G6778821

UPC



GUN SERIAL # G 6778821

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-20-08	SPD
430	ASSEMBLE TO STOCK		8-20-08	SP
440	PROOF		8-20-08	SPD
460	CHECK HEADSPACE		8-20-08	SPD
470	DIS-ASSEMBLE ACTION		8-20-08	SPD
472	SERIALIZE BOLT HANDLE		8-21-08	RIZ
475	DRILL AND TAP SIGHT HOLES		8-21-08	SP
480	MAGNAFLUX BBL ACTION		8-22-08	BH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/23/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		8-25-	c
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-26-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-26-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-26-08	JP
	D) OIL FIRING PIN ASSEMBLY		10-23-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

F004 REV 5/2006

BARBER - M24 0057976									
560	F) SAFETY ON FORCE	10 LBS MIN 10 LBS MAX	4.0	4.0	4.0	10-27-08	LJ		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	6.0	6.0	5.0	10-27-08	LJ		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	.023	.023	.023	10-27-08	LJ		
	J) ASSEMBLE STOCK					10-23-08	LJ		
	K) ASSEMBLE SWIVEL STUDS					10-27-08	LJ		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS PASS			10-24-08	RSN		
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					10-24-08	TL		
670	FINAL INSPECTION A) HEADSPACE					10-27-08	LJ		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.69	2.89	2.87	2.81	2.89	10-27-08	RSN
	C) FUNCTION					10-27-08	LJ		
690	PACK					11/7/08	Fm		

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE

10-21-08

TESTER

TAE

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	243	255		242	
PULL #2	240	249		283	
PULL #3	251	218		246	
PULL #4	238	233		244	
PULL #5	240	216		245	
TOTAL	1212	1171		1260	
AVERAGE	242	234		252	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	325	338		
PULL #2	340	331		
PULL #3	342	339		
PULL #4	361	332		
PULL #5	326	345		
TOTAL	1694	1685		
AVERAGE	338	337		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	428	446		415
PULL #2	420	453		418
PULL #3	417	434		412
PULL #4	420	466		408
PULL #5	412	448		413
TOTAL	2097	2247		2066
AVERAGE	419	449		413