

G6778863

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

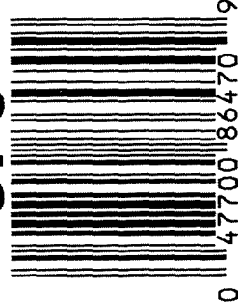
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6778863

UPC



GUN SERIAL #

G 6778863

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-26-08	SPD
430	ASSEMBLE TO STOCK		8-26-08	SP
440	PROOF		8-26-08	SPD
460	CHECK HEADSPACE		8-26-08	SPD
470	DIS-ASSEMBLE ACTION		8-26-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX SEP 19 2008 OPERATOR BH	8-29-08	BSN
475	DRILL AND TAP SIGHT HOLES		8-29-08	SP
480	MAGNAFLUX BBL ACTION		9-9-08	BM
490	MAGNAFLUX BOLT		8/26/08	me
500	ROLLMARK CALIBER		9/9/08	RT
520	GOFF BLAST BBL / REC		9/10/08	DS
542	APPLY COATINGS (BARREL ACTION)		9/12	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-15-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-15-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-15-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-24-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

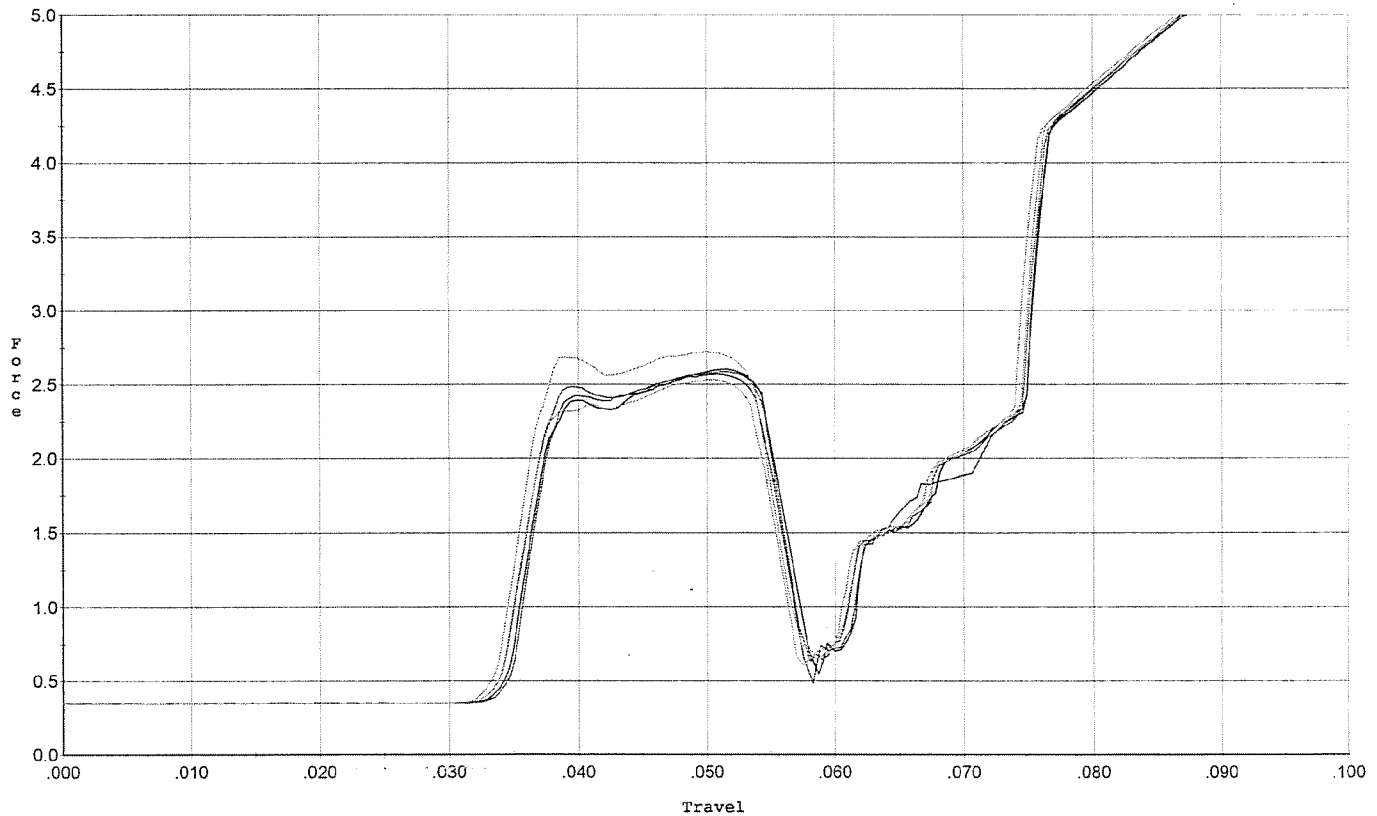
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.5</u> <u>4.0</u> <u>3.5</u>	10-17-08	LJN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	10-17-08	RJD
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.023</u>	10-17-08	LJN
	J) ASSEMBLE STOCK		9-24-08	LJN
	K) ASSEMBLE SWIVEL STUDS		10-17-08	LJN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-3-08	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-3-08	RJD
670	FINAL INSPECTION A) HEADSPACE		10-17-08	LJN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.64</u> <u>2.54</u> <u>2.52</u> <u>2.49</u> <u>2.45</u>	10/6/08	Fm
	C) FUNCTION		10-17-08	LJN
690	PACK		12-8-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/19/08

Model: M24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



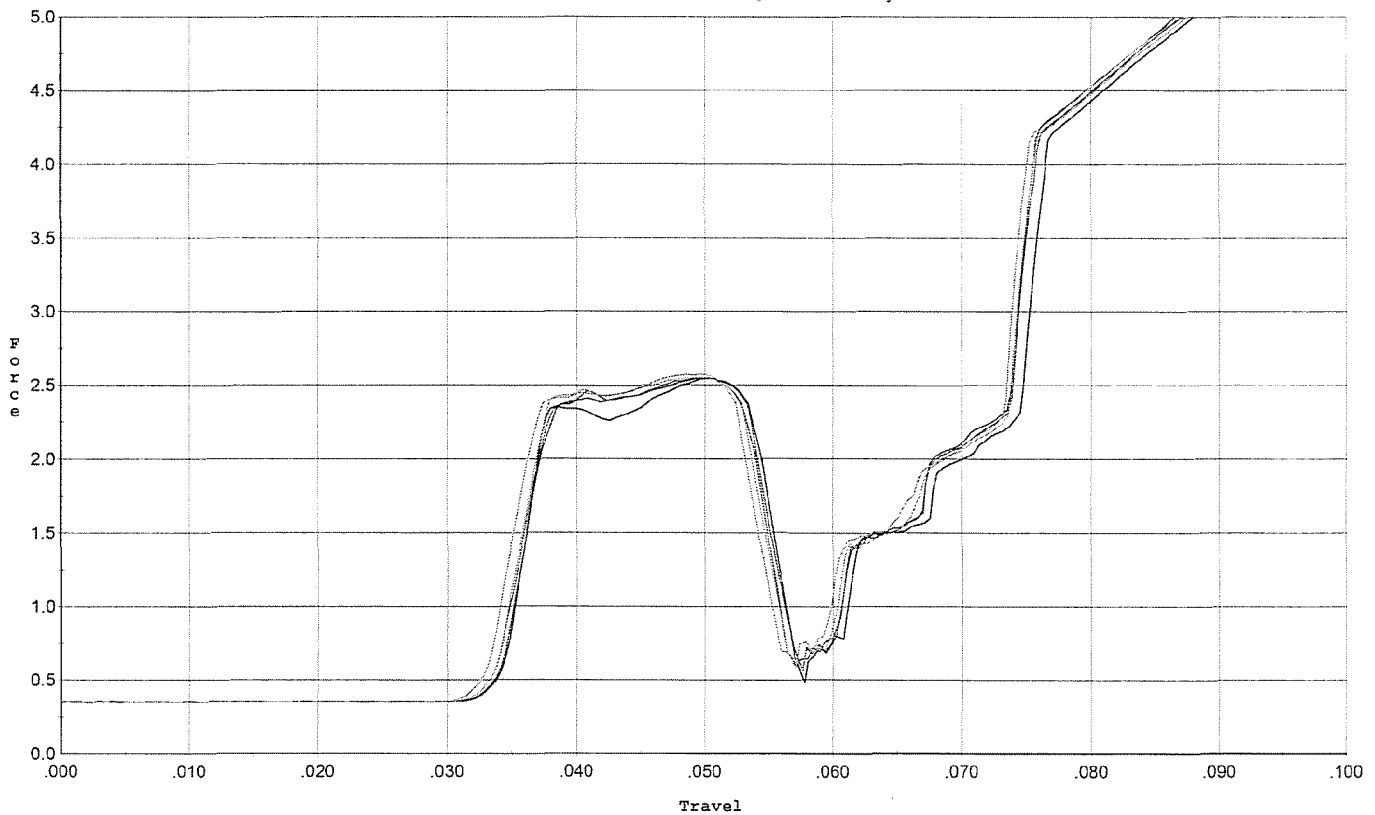
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.569	0.055	0.035	0.037	0.059		Set Trigger
2	2.601	0.054	0.034	0.037	0.059		Set Trigger
3	2.585	0.054	0.034	0.037	0.060		Set Trigger
4	2.534	0.055	0.034	0.037	0.058		Set Trigger
5	2.723	0.054	0.034	0.036	0.062		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/19/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



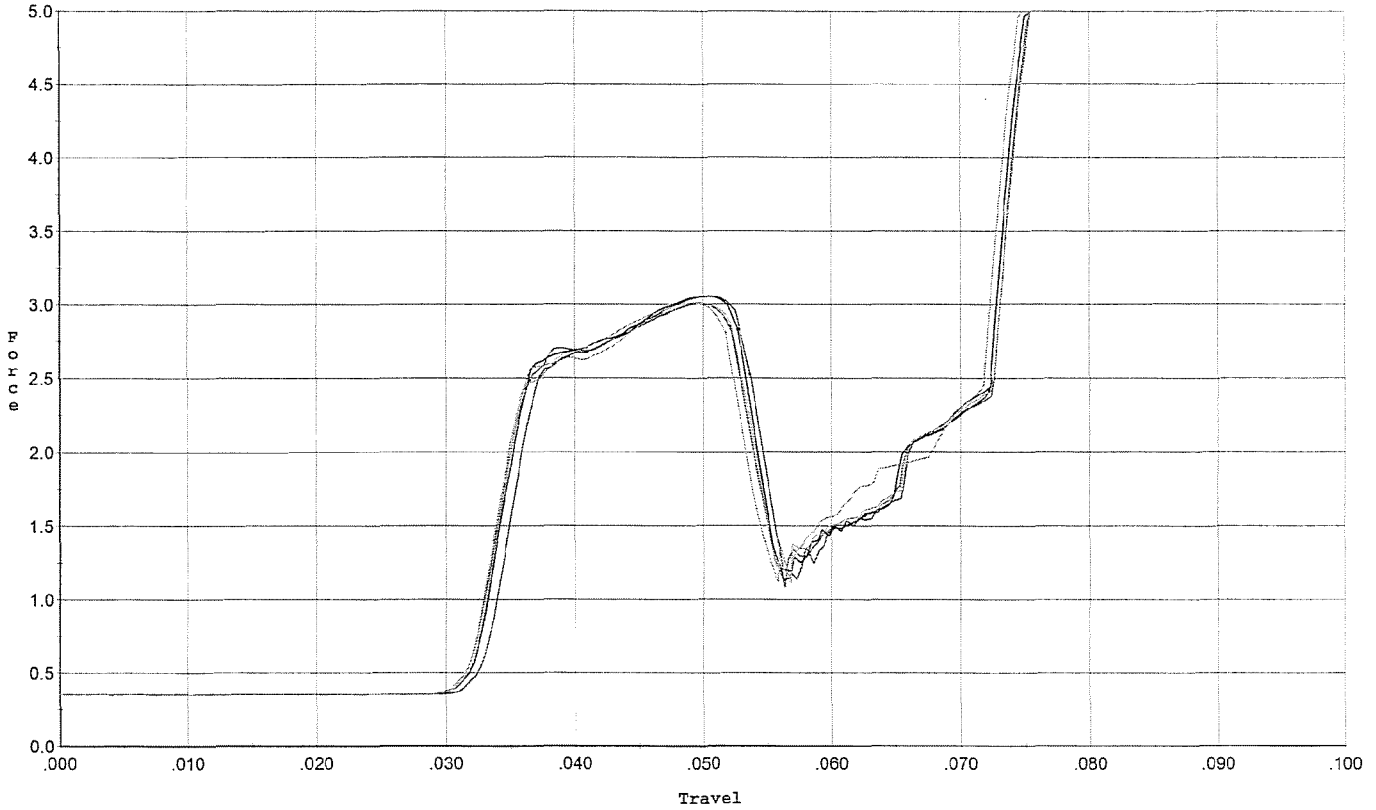
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.545	0.053	0.034	0.037	0.057		Set Trigger
2	2.543	0.054	0.034	0.037	0.058		Set Trigger
3	2.550	0.054	0.034	0.037	0.057		Set Trigger
4	2.555	0.053	0.034	0.037	0.057		Set Trigger
5	2.573	0.052	0.033	0.037	0.057		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



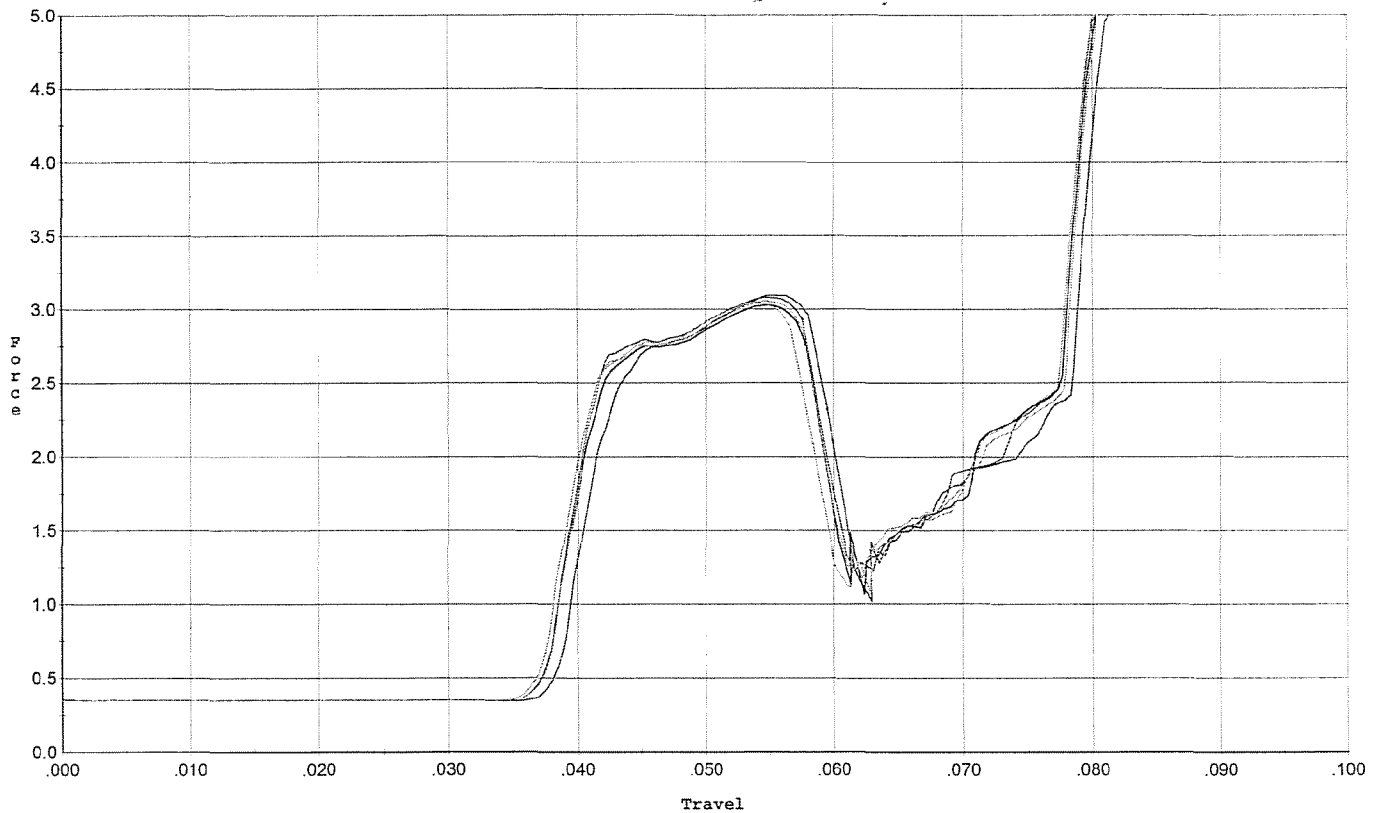
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.053	0.054	0.033	0.035	0.066		Set Trigger
2	3.057	0.053	0.032	0.035	0.066		Set Trigger
3	3.003	0.052	0.032	0.035	0.064		Set Trigger
4	3.013	0.054	0.032	0.035	0.066		Set Trigger
5	3.009	0.052	0.032	0.035	0.063		Set Trigger

Avg 3.02

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



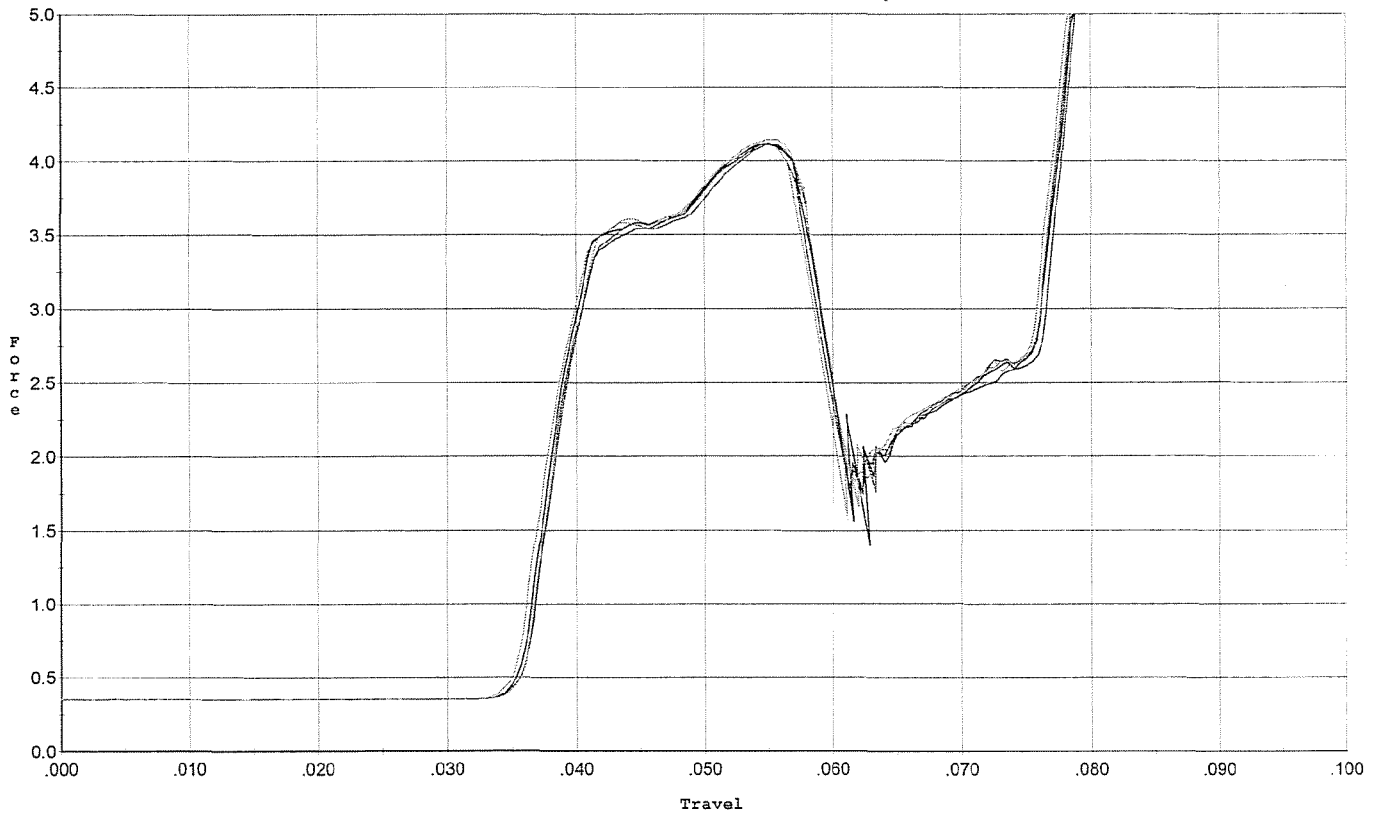
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.093	0.059	0.038	0.037	0.069		Set Trigger
2	3.027	0.058	0.038	0.037	0.067		Set Trigger
3	3.080	0.058	0.037	0.037	0.068		Set Trigger
4	3.053	0.058	0.038	0.037	0.067		Set Trigger
5	3.046	0.058	0.037	0.037	0.068		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



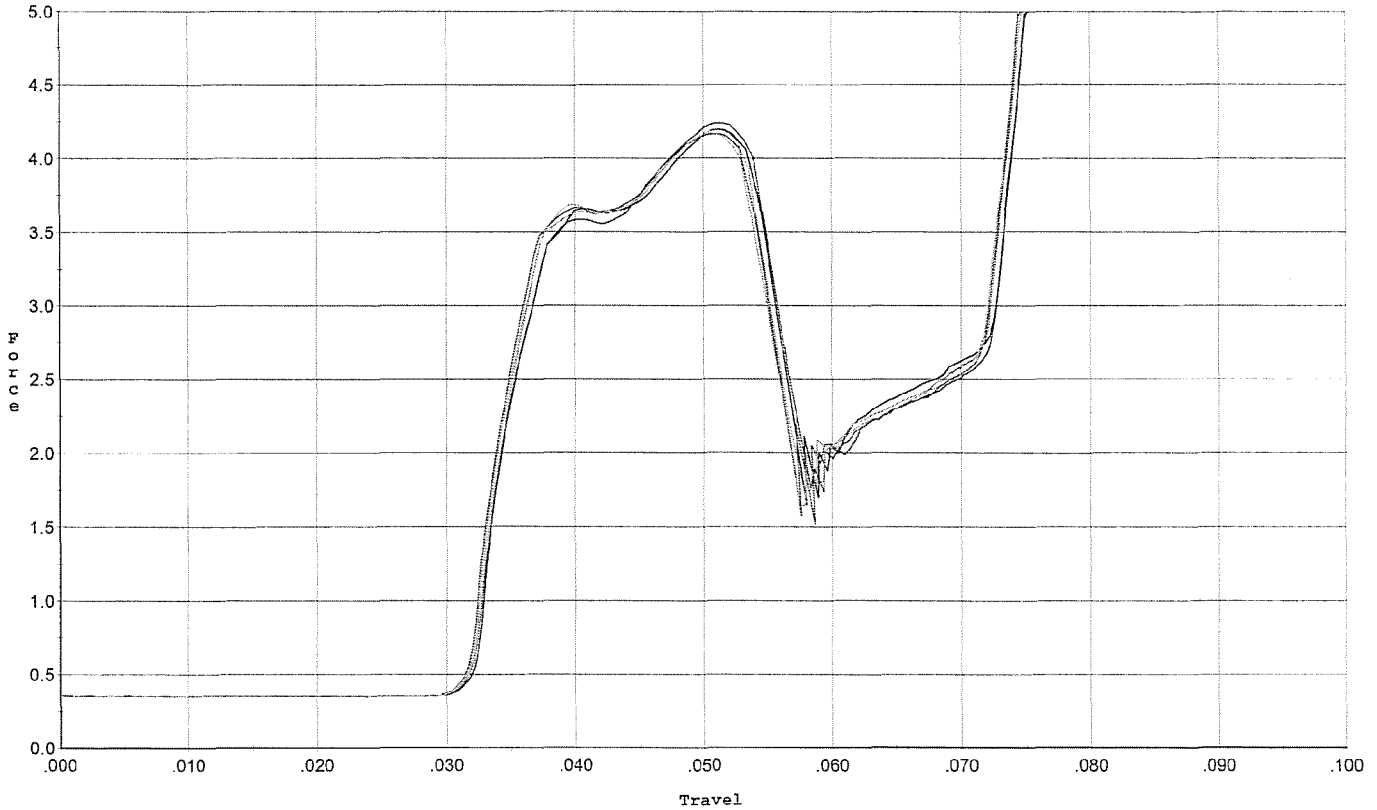
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.118	0.057	0.036	0.026	0.087		Set Trigger
2	4.115	0.058	0.036	0.026	0.091		Set Trigger
3	4.112	0.058	0.036	0.025	0.089		Set Trigger
4	4.133	0.058	0.035	0.025	0.090		Set Trigger
5	4.143	0.058	0.036	0.025	0.089		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



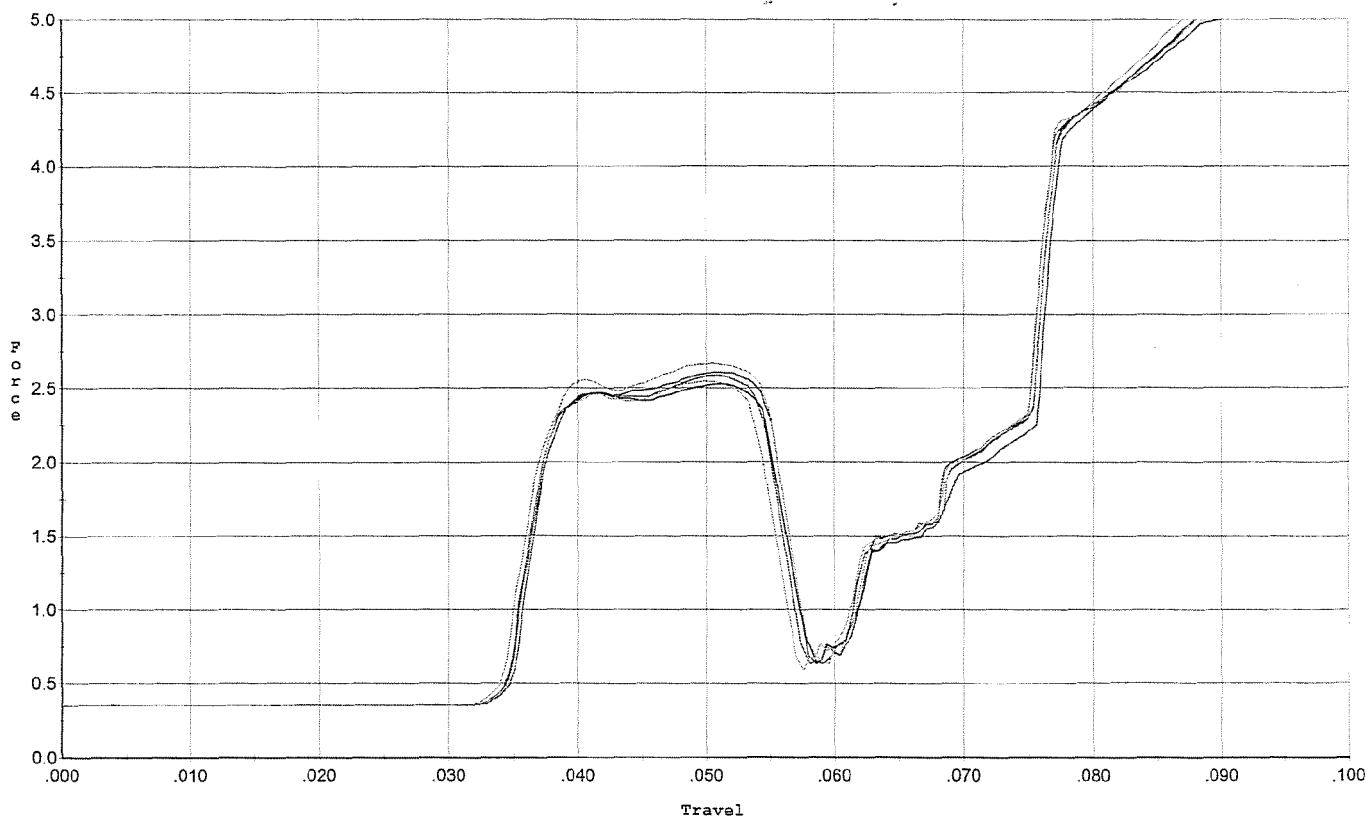
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.246	0.054	0.032	0.025	0.089		Set Trigger
2	4.196	0.054	0.032	0.025	0.090		Set Trigger
3	4.165	0.054	0.032	0.026	0.090		Set Trigger
4	4.191	0.054	0.032	0.025	0.089		Set Trigger
5	4.171	0.055	0.032	0.025	0.090		Set Trigger

Avg 4.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/19/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



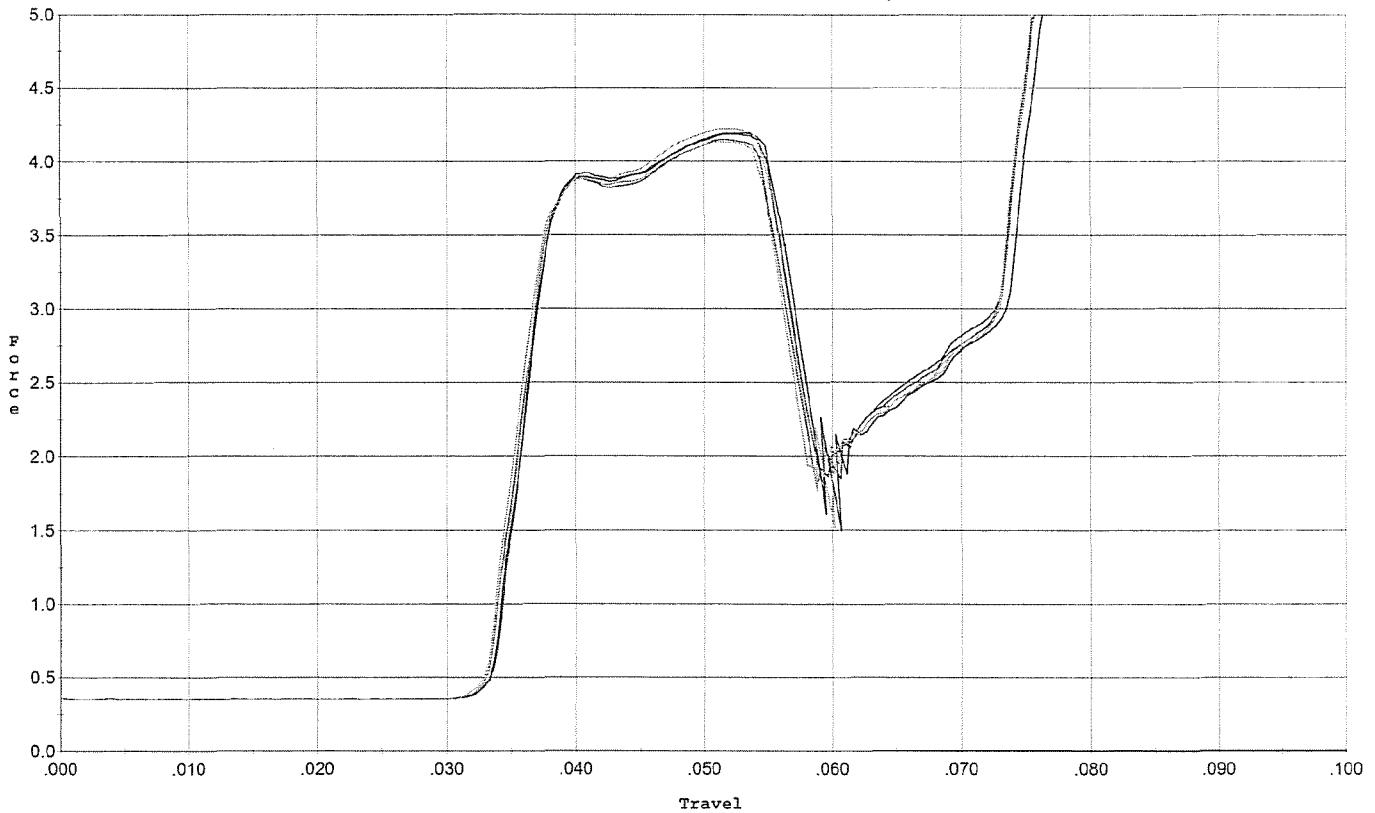
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.606	0.055	0.035	0.037	0.060		Set Trigger
2	2.528	0.056	0.035	0.037	0.060		Set Trigger
3	2.585	0.055	0.035	0.037	0.059		Set Trigger
4	2.669	0.055	0.035	0.037	0.061		Set Trigger
5	2.544	0.054	0.034	0.037	0.058		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.191	0.055	0.034	0.024	0.092		Set Trigger
2	4.193	0.056	0.034	0.025	0.095		Set Trigger
3	4.148	0.054	0.033	0.025	0.090		Set Trigger
4	4.218	0.055	0.033	0.024	0.094		Set Trigger
5	4.134	0.055	0.033	0.025	0.090		Set Trigger

Aug 4.17