

66778866

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

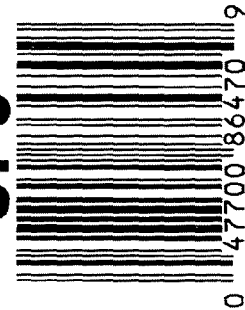
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6778866

UPC



GUN SERIAL #

G 677 8866

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-26-08	SP
430	ASSEMBLE TO STOCK		8-26-08	SP
440	PROOF		8-26-08	SP
460	CHECK HEADSPACE		8-26-08	SP
470	DIS-ASSEMBLE ACTION		8-26-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	8-29-08	RBN
475	DRILL AND TAP SIGHT HOLES	SLP 10 2006	9-5-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BA	9-10-08	BA
490	MAGNAFLUX BOLT		8/26/08	MR
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC		9/11/08	DG
542	APPLY COATINGS (BARREL ACTION)		9/14	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-17-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-17-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-17-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-19-08	RBN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

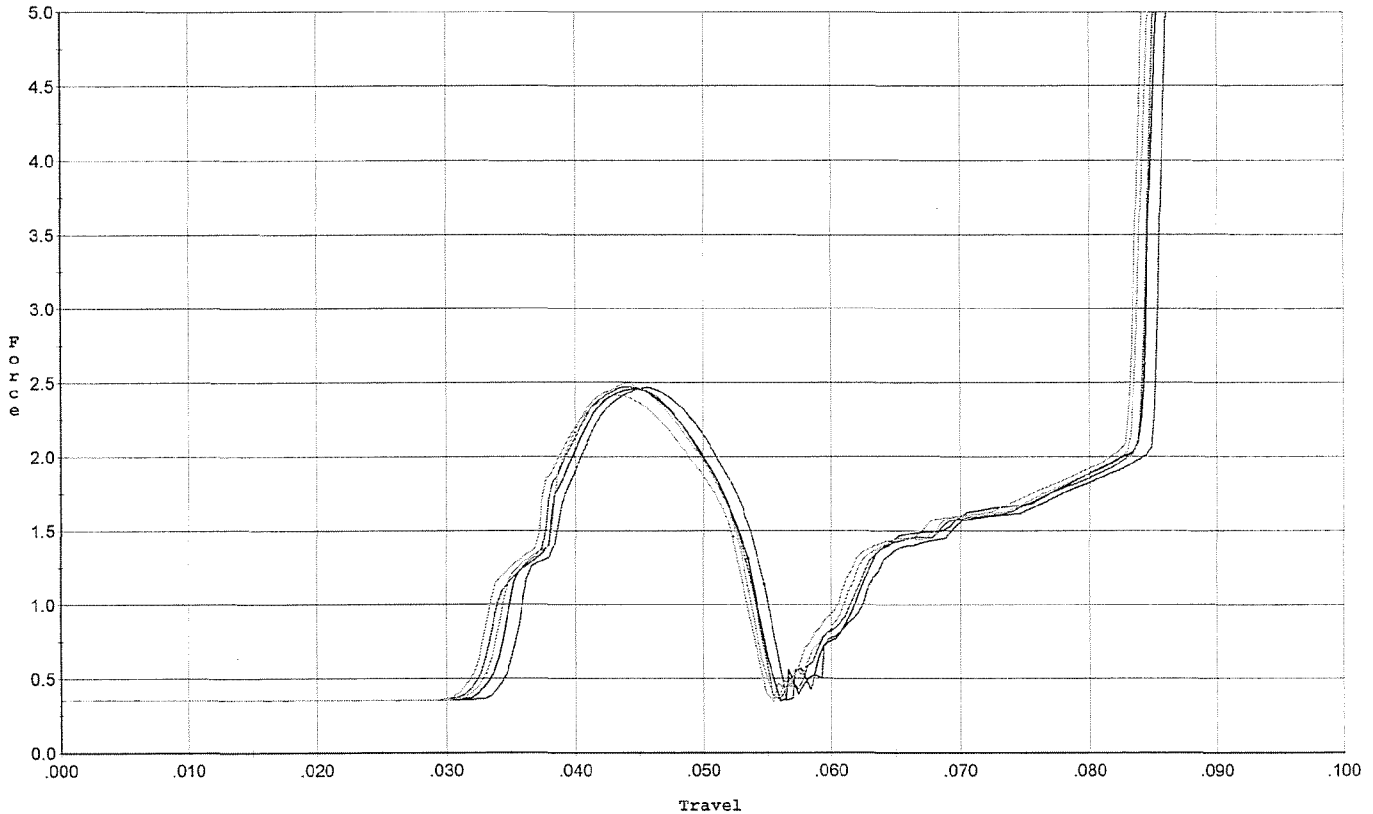
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>5.0</u> <u>5.0</u>	12-10-08	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	12-10-08	R.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.034</u> <u>.034</u> <u>.024</u>	12-10-08	L.N.
	J) ASSEMBLE STOCK		9-19-08	LSN
	K) ASSEMBLE SWIVEL STUDS		12-10-08	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	11-25-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-25-08	J
670	FINAL INSPECTION A) HEADSPACE		12-10-08	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.56</u> <u>2.57</u> <u>2.54</u> <u>2.59</u> <u>2.53</u>	12-10-08	LSN
	C) FUNCTION		12-10-08	L.N.
690	PACK		12-18-08	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/15/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



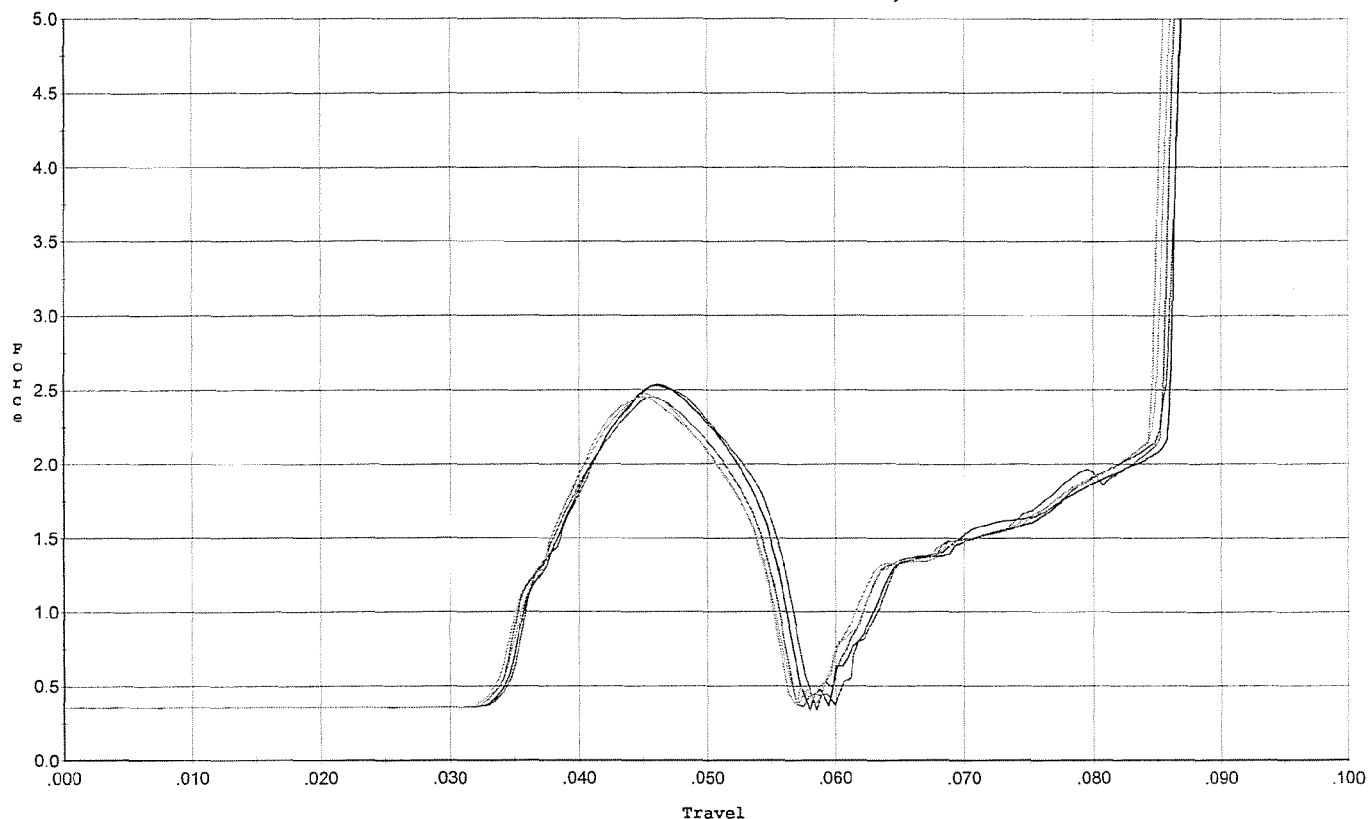
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.470	0.055	0.035	0.038	0.051		Set Trigger
2	2.463	0.053	0.034	0.037	0.050		Set Trigger
3	2.473	0.054	0.033	0.037	0.051		Set Trigger
4	2.493	0.053	0.033	0.037	0.050		Set Trigger
5	2.418	0.052	0.032	0.037	0.049		Set Trigger

AVG 2.46

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 9/15/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



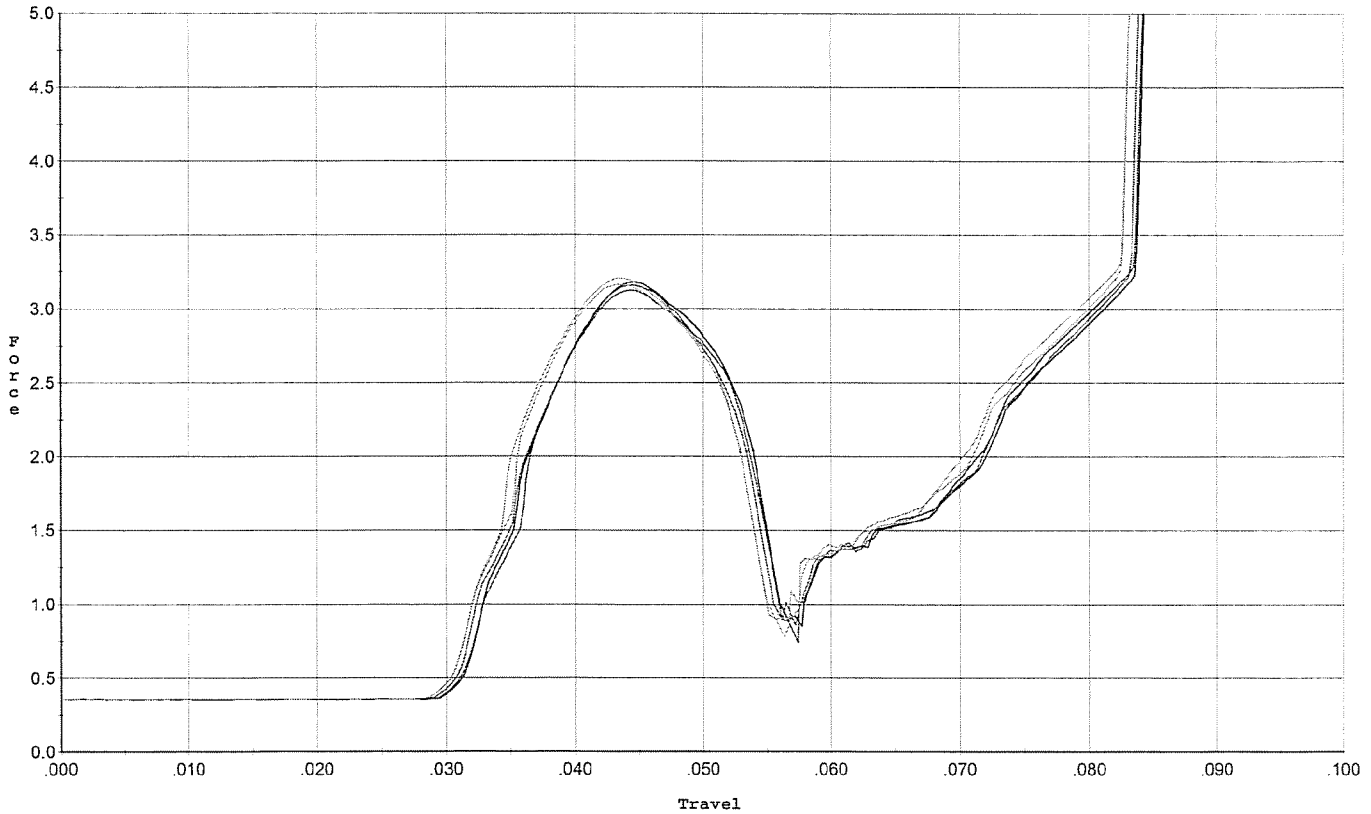
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.529	0.056	0.035	0.037	0.054		Set Trigger
2	2.538	0.056	0.035	0.037	0.053		Set Trigger
3	2.452	0.055	0.034	0.037	0.052		Set Trigger
4	2.474	0.054	0.034	0.037	0.051		Set Trigger
5	2.455	0.055	0.034	0.037	0.051		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/15/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



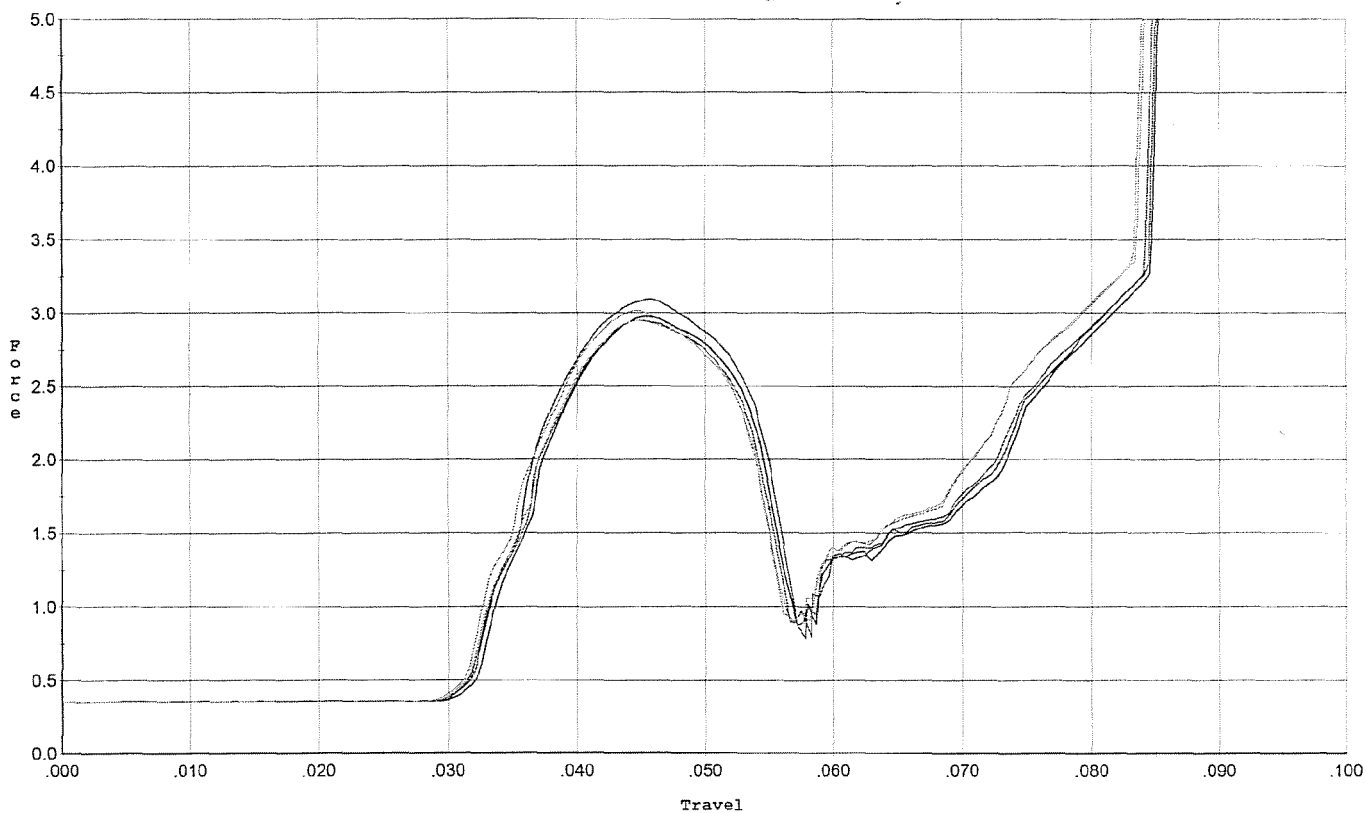
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.160	0.054	0.031	0.035	0.066		Set Trigger
2	3.182	0.054	0.032	0.035	0.066		Set Trigger
3	3.126	0.053	0.031	0.035	0.065		Set Trigger
4	3.164	0.053	0.031	0.035	0.065		Set Trigger
5	3.206	0.053	0.031	0.034	0.066		Set Trigger

Avg 3.16

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/15/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



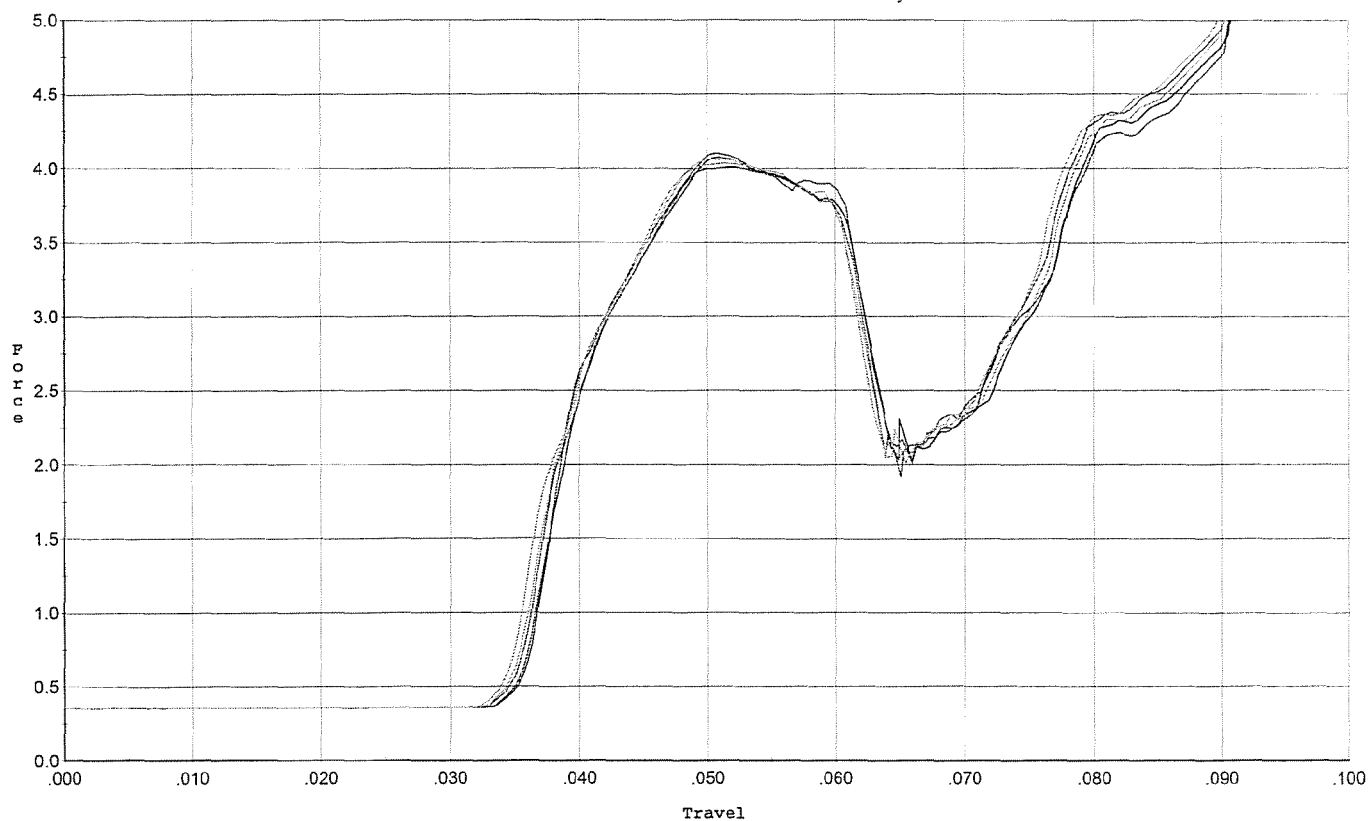
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.095	0.055	0.032	0.035	0.068		Set Trigger
2	2.975	0.054	0.033	0.035	0.064		Set Trigger
3	2.947	0.055	0.032	0.035	0.065		Set Trigger
4	2.948	0.054	0.032	0.035	0.063		Set Trigger
5	3.014	0.054	0.032	0.035	0.065		Set Trigger

Avg 2.99

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/15/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



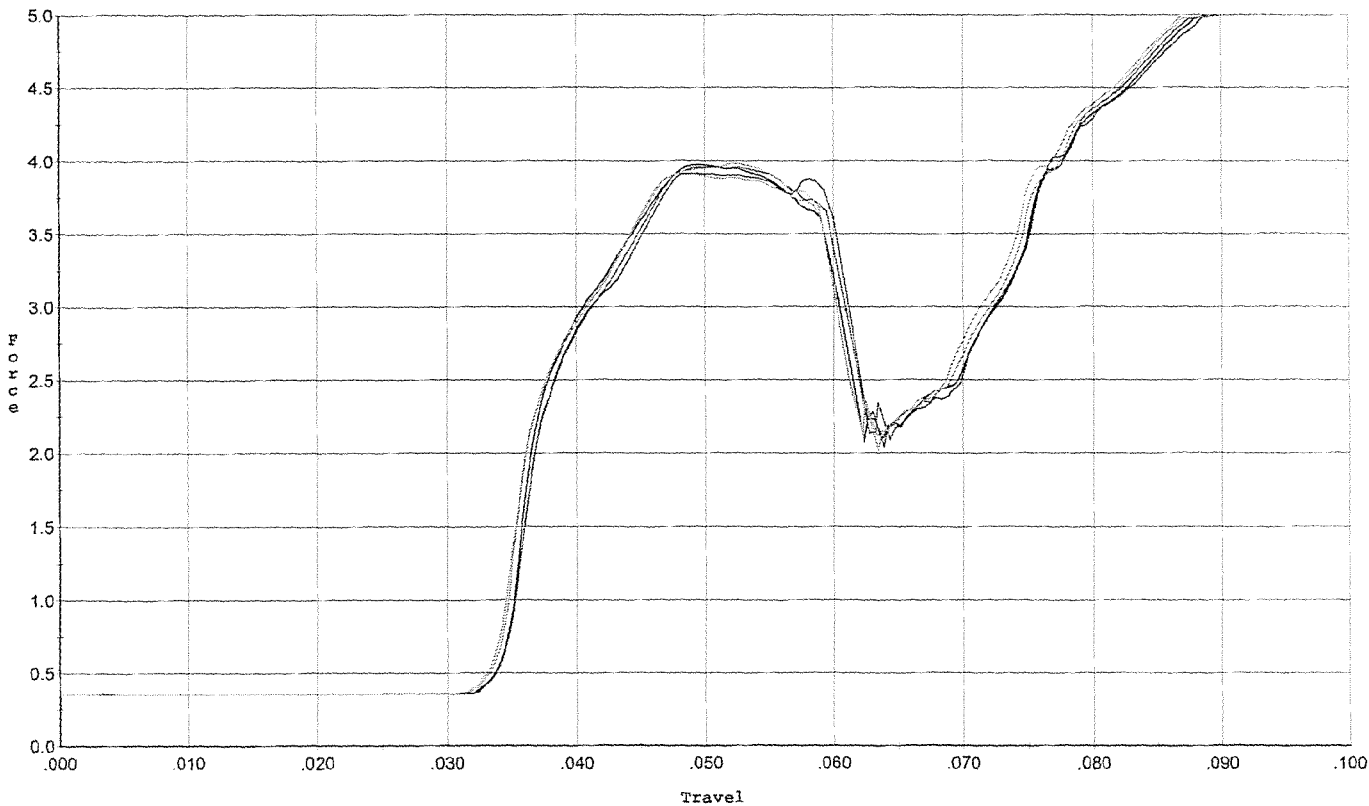
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.101	0.061	0.035	0.033	0.100		Set Trigger
2	4.073	0.061	0.036	0.033	0.098		Set Trigger
3	4.011	0.061	0.035	0.033	0.100		Set Trigger
4	4.061	0.062	0.035	0.033	0.102		Set Trigger
5	4.036	0.061	0.034	0.033	0.100		Set Trigger

AVG 4.05

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/15/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



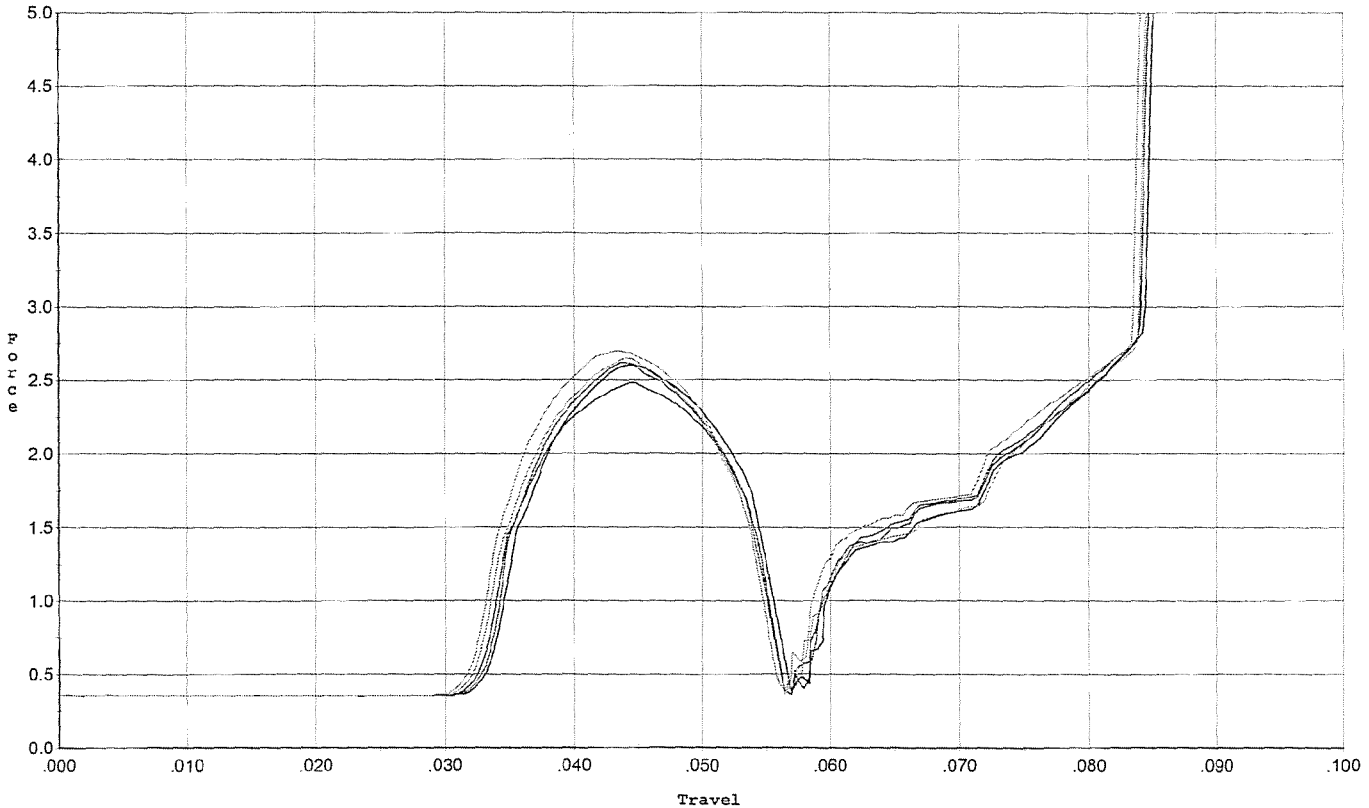
Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
3.912	0.060	0.034	0.032	0.099		Set Trigger
3.974	0.060	0.034	0.032	0.099		Set Trigger
3.960	0.061	0.034	0.032	0.100		Set Trigger
3.985	0.059	0.033	0.032	0.098		Set Trigger
3.918	0.059	0.034	0.032	0.097		Set Trigger

3.95

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/15/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



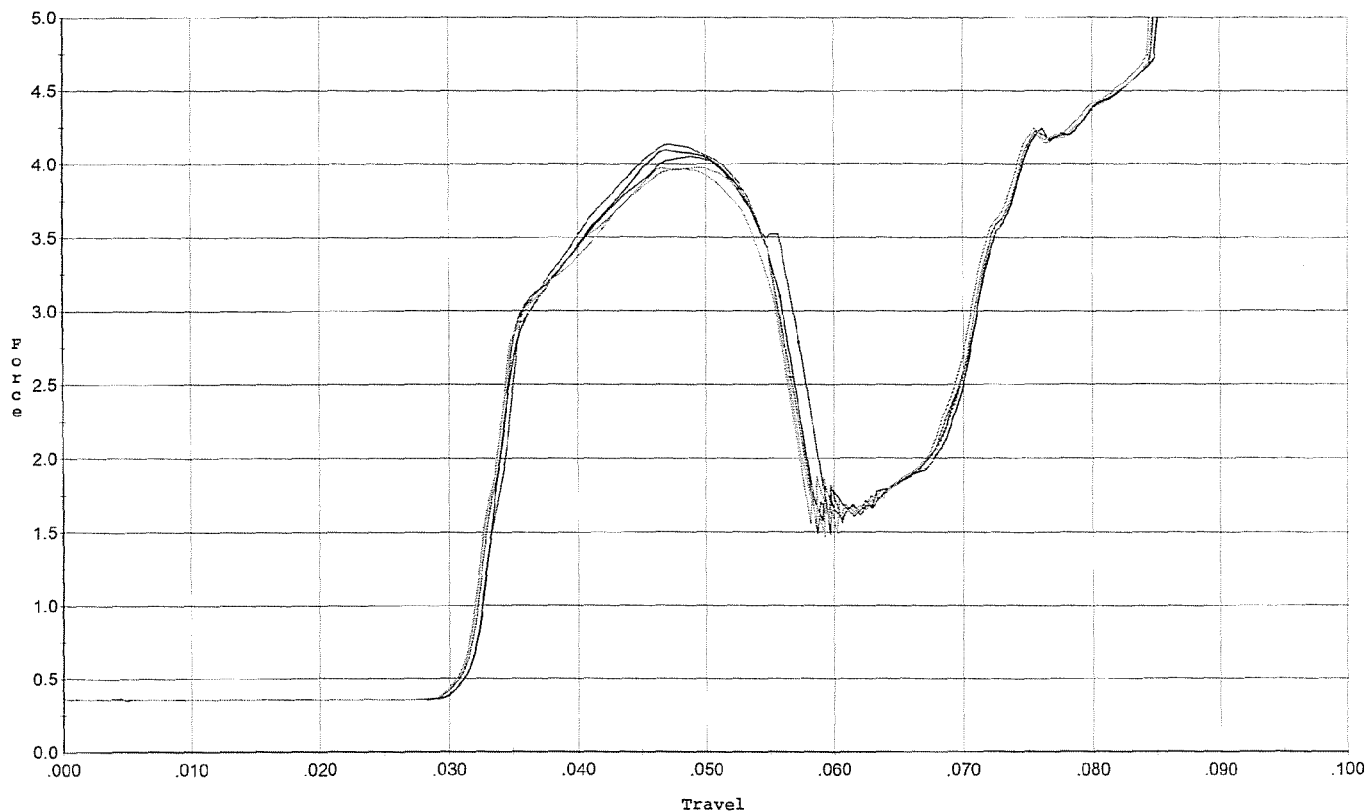
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.480	0.054	0.033	0.036	0.055		Set Trigger
2	2.601	0.055	0.033	0.036	0.057		Set Trigger
3	2.618	0.055	0.033	0.036	0.057		Set Trigger
4	2.646	0.054	0.032	0.036	0.057		Set Trigger
5	2.697	0.054	0.032	0.035	0.059		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/15/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.053	0.057	0.032	0.032	0.097		Set Trigger
2	4.093	0.056	0.032	0.033	0.093		Set Trigger
3	4.134	0.057	0.031	0.032	0.096		Set Trigger
4	3.970	0.055	0.031	0.032	0.091		Set Trigger
5	3.974	0.055	0.031	0.032	0.091		Set Trigger

Avg 4.04