

66778894

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



0

owner registration sticker

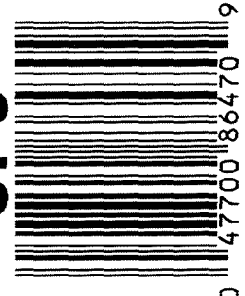


0

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6778894

UPC



0

BM FORM

GUN SERIAL # G 6778894

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-20-08	SP
430	ASSEMBLE TO STOCK		8-20-08	SP
440	PROOF		8-20-08	SP
460	CHECK HEADSPACE		8-20-08	SP
470	DIS-ASSEMBLE ACTION		8-20-08	SP
472	SERIALIZE BOLT HANDLE		8-21-08	SP
475	DRILL AND TAP SIGHT HOLES	MAGNA-FLUX AUG 22 2008	8-21-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>BH</u>	8-22-08	SP
490	MAGNAFLUX BOLT		8/22/08	MR
500	ROLLMARK CALIBER		8/22/08	RT
520	GOFF BLAST BBL / REC		8/22/08	DG
542	APPLY COATINGS (BARREL ACTION)		8-22-08	SP
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-25-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-25-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-25-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-25-08	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

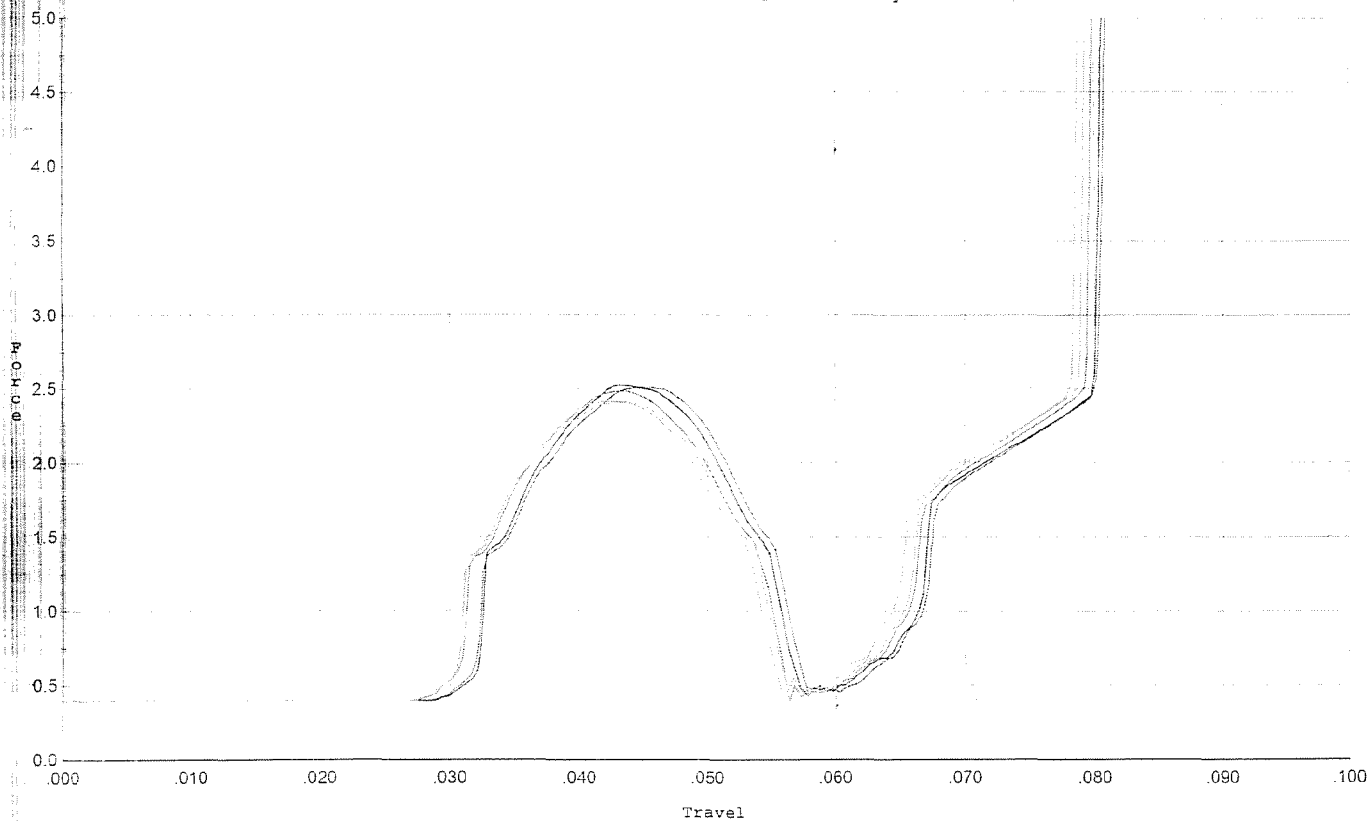
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>30</u>	1-29-09	LN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>50</u>	1-29-09	RN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	1-29-09	LN
	J) ASSEMBLE STOCK		1-29-09	RTZ
	K) ASSEMBLE SWIVEL STUDS		1-29-09	RN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-29-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-29-09	LN
670	FINAL INSPECTION A) HEADSPACE		1-29-09	LN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>258</u> <u>248</u> <u>245</u> <u>256</u> <u>252</u>	1-29-09	RN
	C) FUNCTION		1-29-09	RN
690	PACK		2/2/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



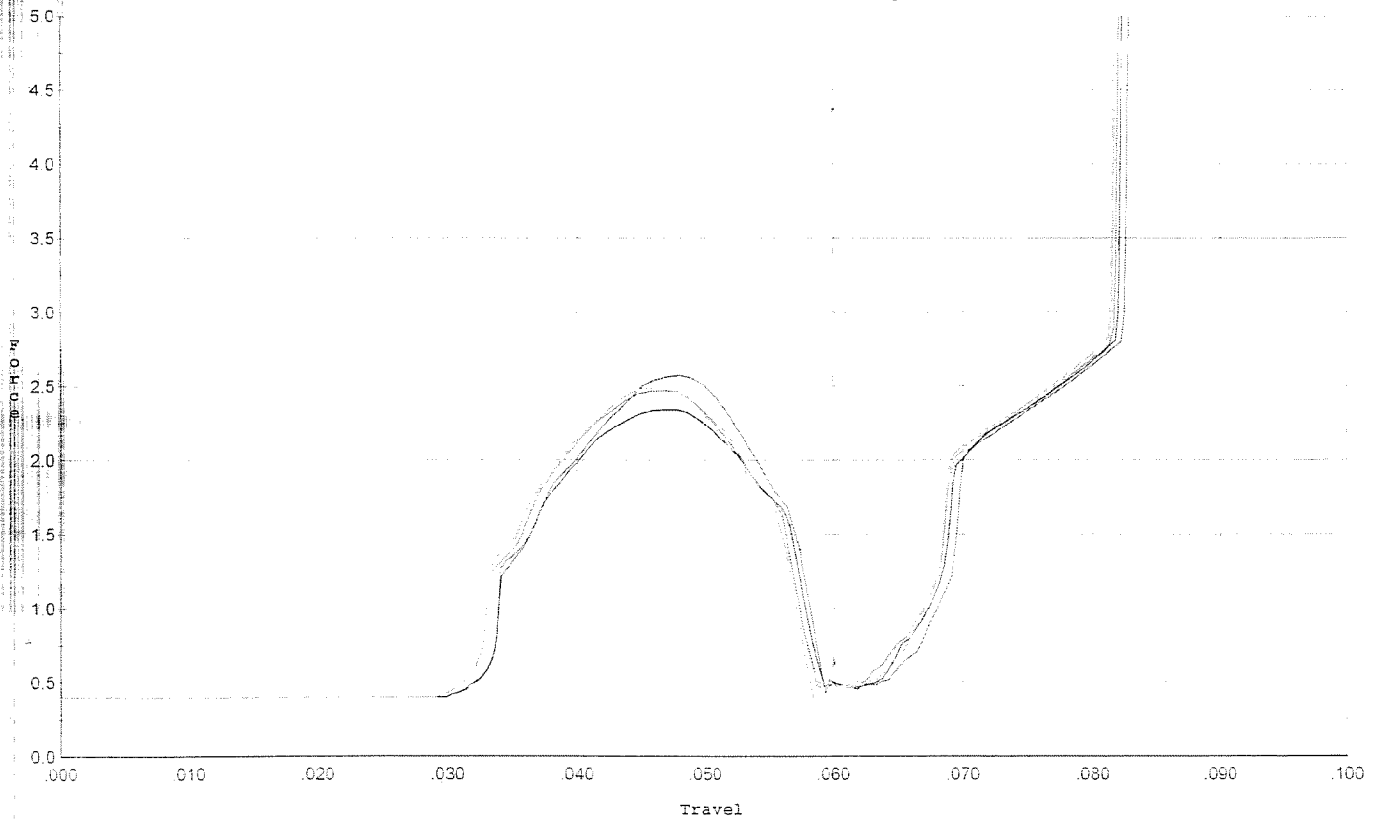
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.511	0.055	0.032	0.032	0.060		Set Trigger
2	2.525	0.055	0.032	0.032	0.059		Set Trigger
3	2.484	0.055	0.031	0.031	0.060		Set Trigger
4	2.412	0.054	0.031	0.031	0.058		Set Trigger
5	2.415	0.053	0.031	0.031	0.057		Set Trigger

A. 2.46

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles +/- .50 lb



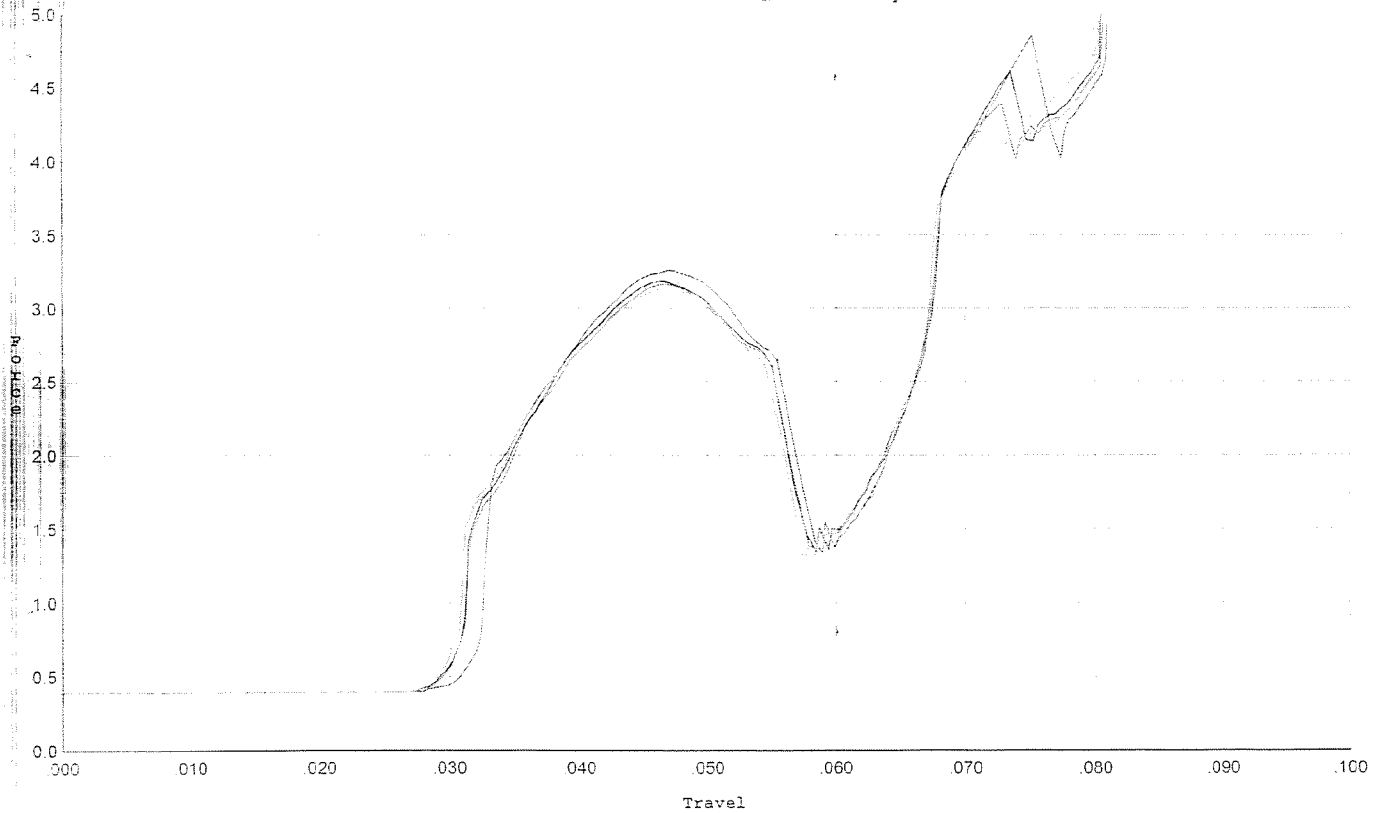
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.570	0.057	0.033	0.032	0.062		Set Trigger
2	2.339	0.057	0.033	0.032	0.059		Set Trigger
3	2.466	0.056	0.032	0.032	0.061		Set Trigger
4	2.480	0.057	0.032	0.032	0.061		Set Trigger
5	2.485	0.056	0.032	0.032	0.061		Set Trigger

A-2-46

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



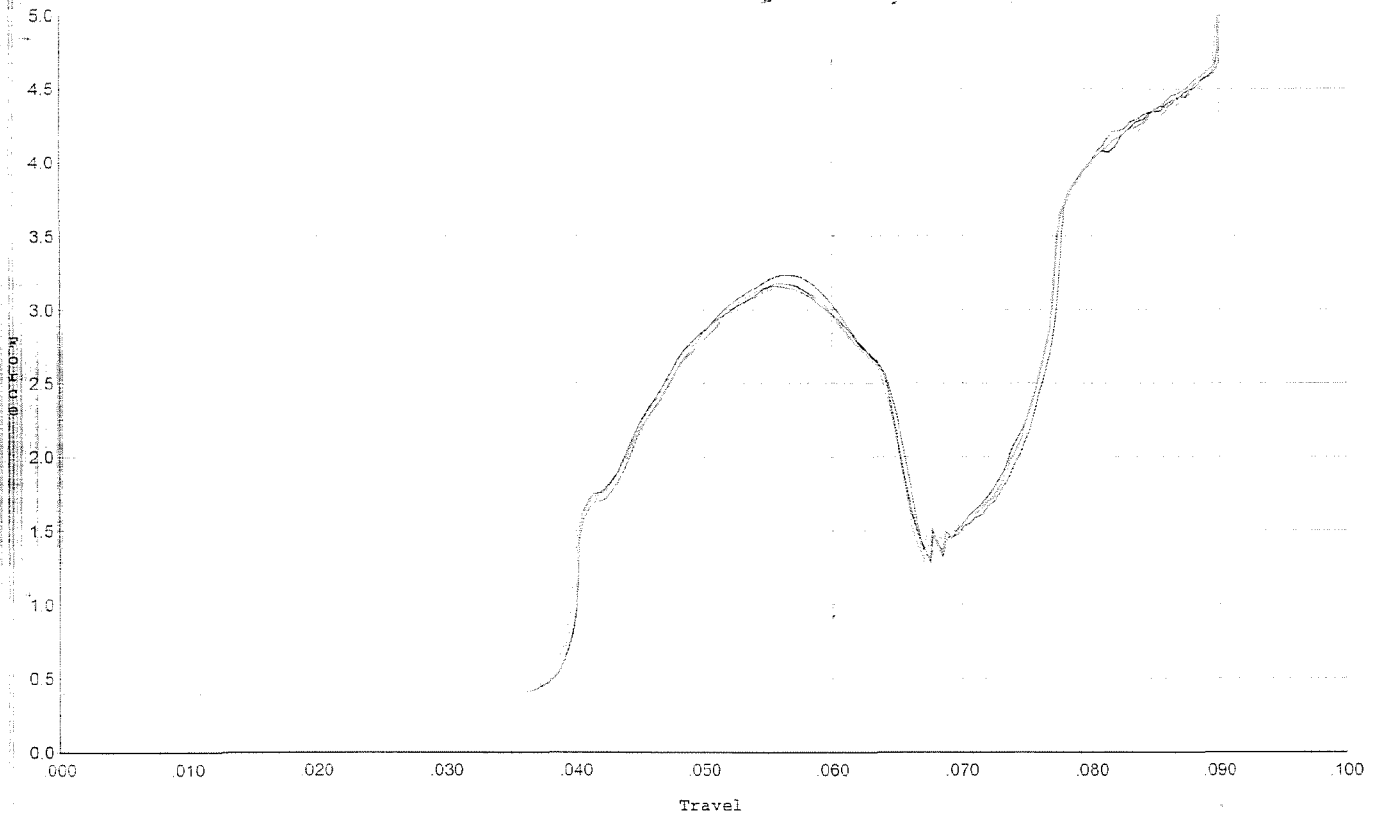
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.261	0.055	0.032	0.030	0.078		Set Trigger
2	3.184	0.055	0.030	0.030	0.077		Set Trigger
3	3.168	0.055	0.030	0.030	0.076		Set Trigger
4	3.130	0.056	0.030	0.030	0.078		Set Trigger
5	3.191	0.056	0.030	0.030	0.078		Set Trigger

14.3.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



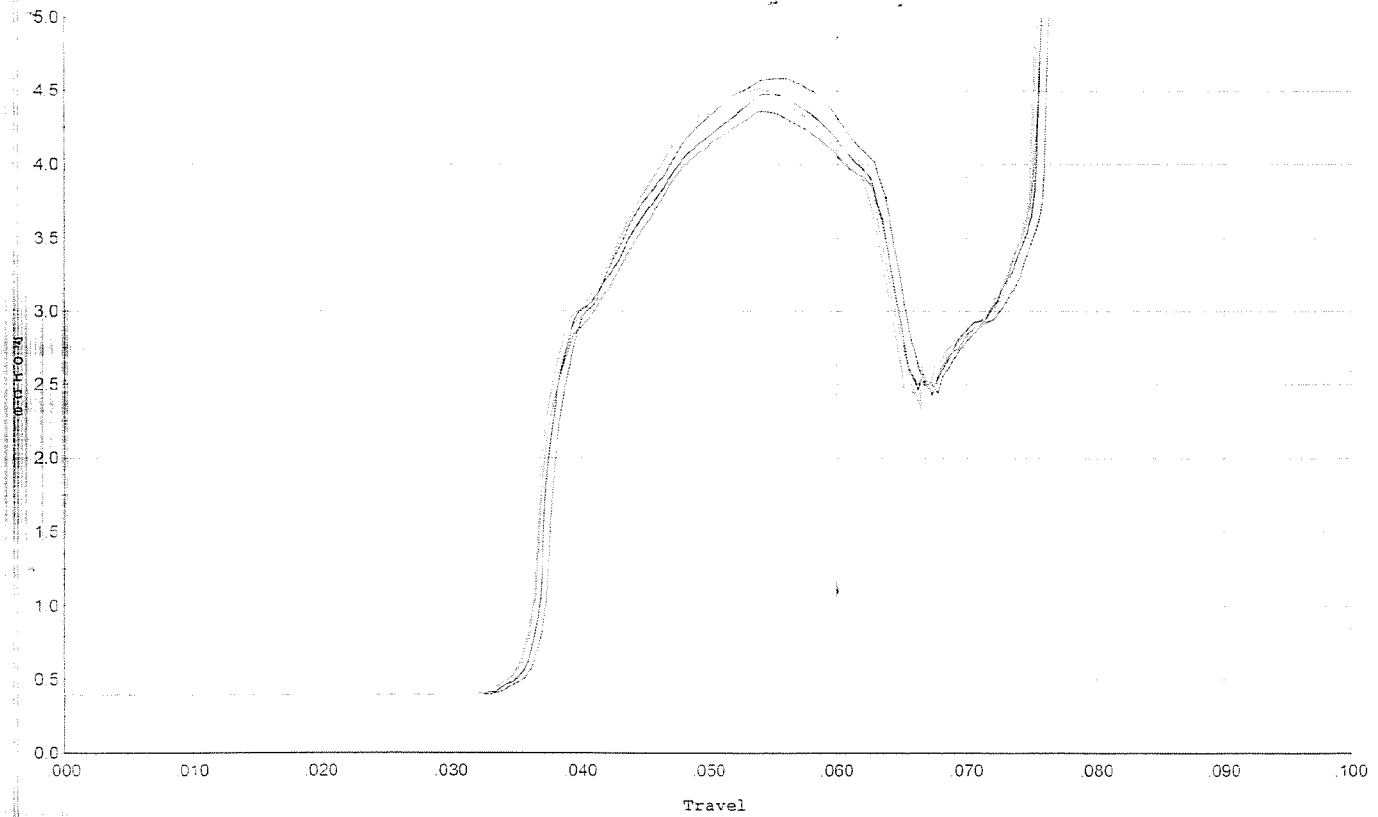
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.234	0.065	0.039	0.030	0.083		Set Trigger
2	3.180	0.064	0.039	0.031	0.081		Set Trigger
3	3.162	0.064	0.039	0.031	0.081		Set Trigger
4	3.180	0.064	0.039	0.031	0.082		Set Trigger
5	3.145	0.064	0.039	0.031	0.081		Set Trigger

A-3-18

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



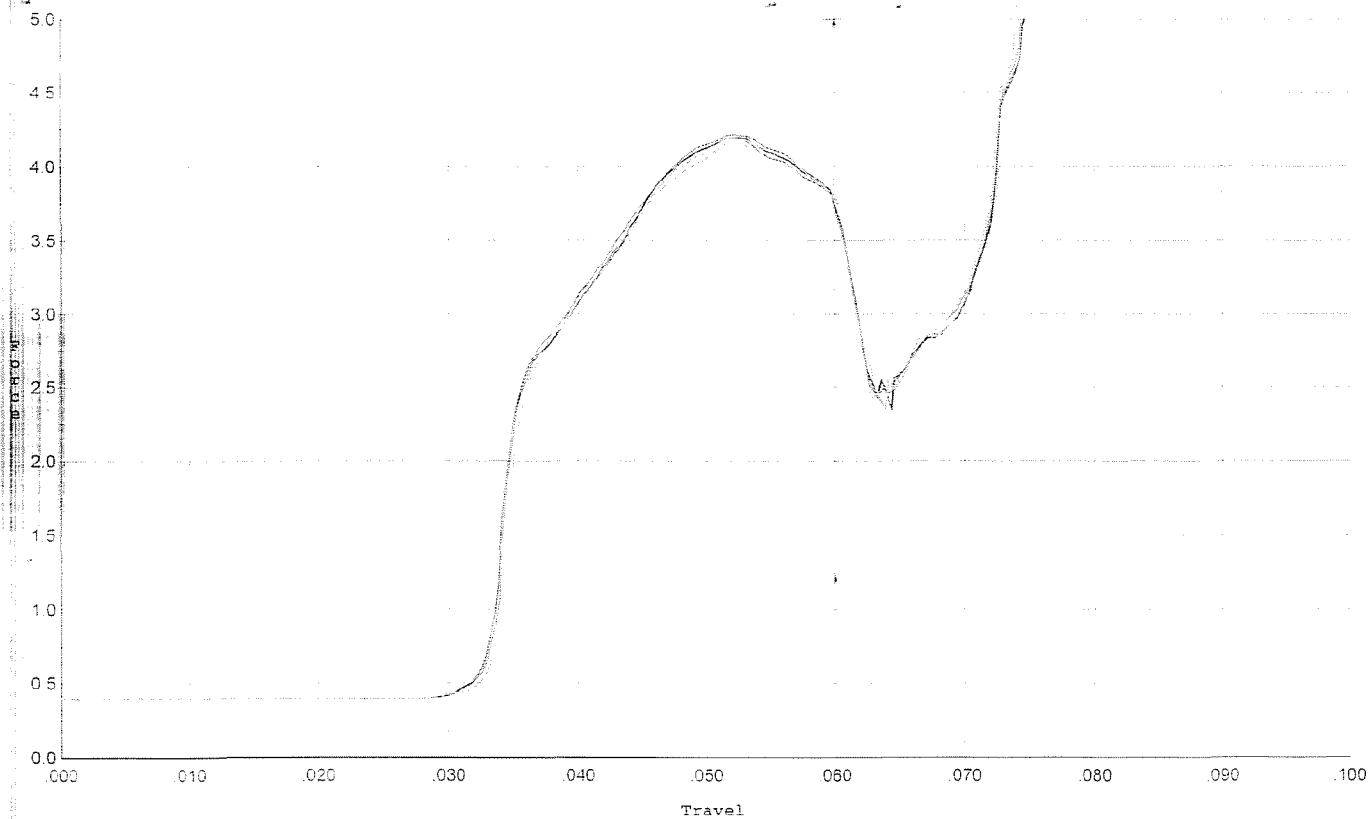
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.588	0.064	0.037	0.016	0.120		Set Trigger
2	4.477	0.063	0.036	0.016	0.117		Set Trigger
3	4.361	0.064	0.035	0.016	0.116		Set Trigger
4	4.520	0.063	0.036	0.016	0.117		Set Trigger
5	4.516	0.063	0.035	0.016	0.118		Set Trigger

A-4.49

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



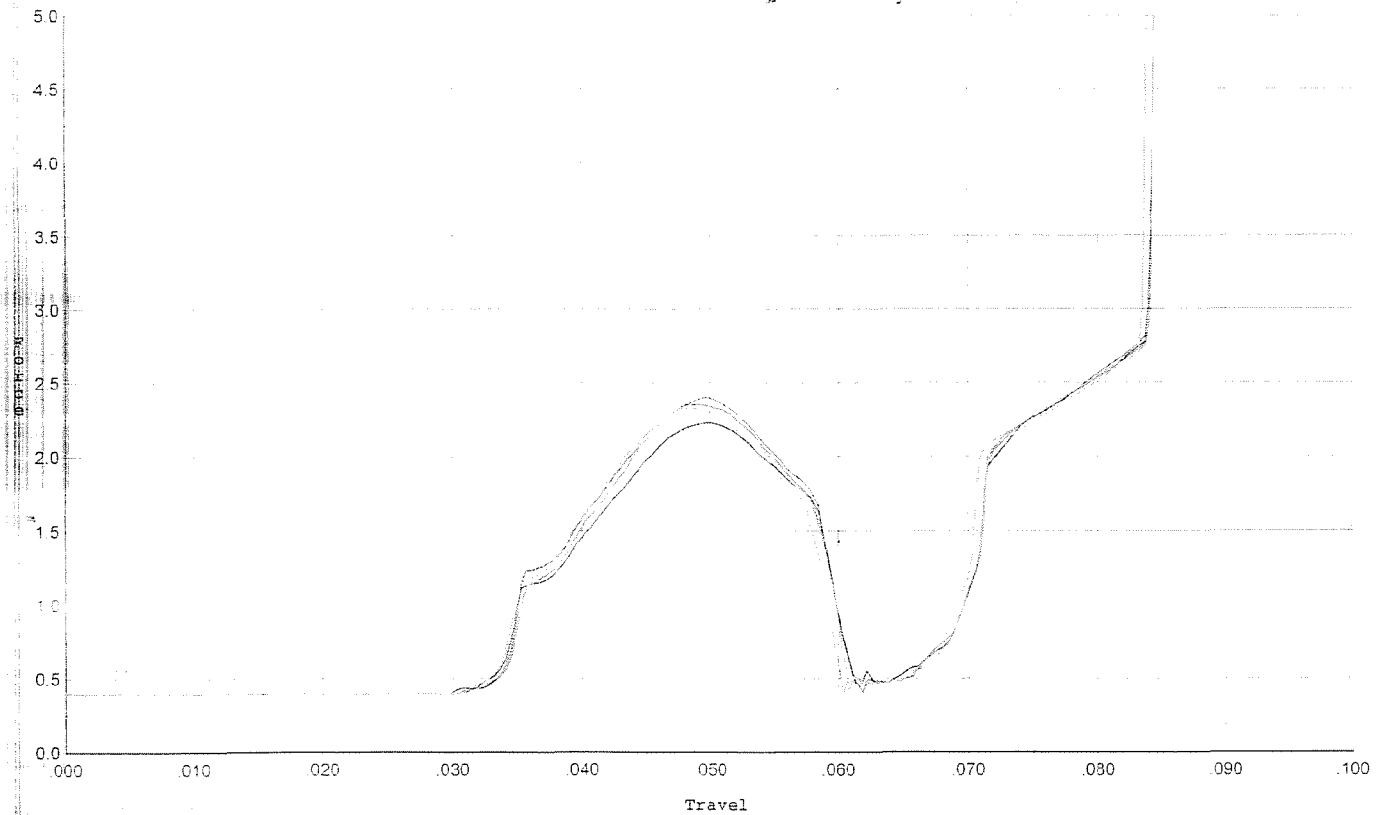
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.215	0.061	0.033	0.018	0.111		Set Trigger
2	4.196	0.061	0.033	0.018	0.110		Set Trigger
3	4.196	0.061	0.033	0.018	0.110		Set Trigger
4	4.161	0.061	0.033	0.018	0.110		Set Trigger
5	4.174	0.060	0.033	0.017	0.109		Set Trigger

A-4.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/19/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



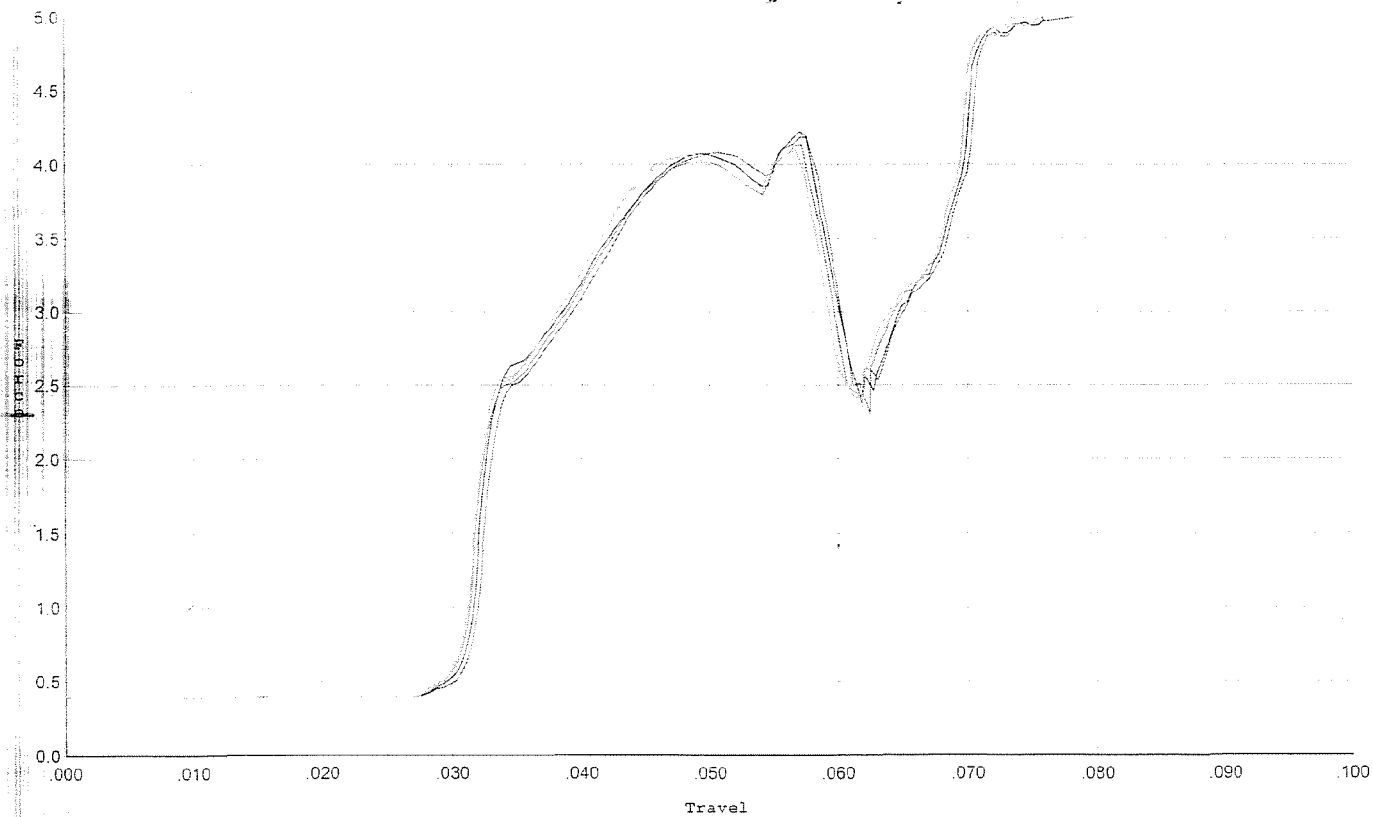
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.399	0.058	0.034	0.032	0.060		Set Trigger
2	2.226	0.059	0.034	0.032	0.057		Set Trigger
3	2.351	0.059	0.035	0.032	0.059		Set Trigger
4	2.345	0.059	0.034	0.032	0.059		Set Trigger
5	2.326	0.059	0.034	0.032	0.058		Set Trigger

A-2.32

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.188	0.059	0.031	0.028	0.107		Set Trigger
2	4.223	0.058	0.031	0.028	0.106		Set Trigger
3	4.136	0.058	0.031	0.027	0.107		Set Trigger
4	4.112	0.057	0.030	0.028	0.106		Set Trigger
5	4.094	0.058	0.030	0.028	0.106		Set Trigger

A-4.15