

66778962

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

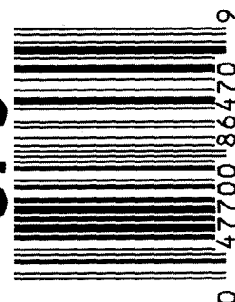
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6778962

UPC



GUN SERIAL #

G6778962

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-20-08	SPD
430	ASSEMBLE TO STOCK		8-20-08	SP
440	PROOF		8-20-08	SPD
460	CHECK HEADSPACE		8-20-08	SPD
470	DIS-ASSEMBLE ACTION		8-20-08	SPD
472	SERIALIZE BOLT HANDLE		8-21-08	RT
475	DRILL AND TAP SIGHT HOLES		8-21-08	SP
480	MAGNAFLUX BBL ACTION		8-22-08	RT
490	MAGNAFLUX BOLT		8/24/08	RT
500	ROLLMARK CALIBER		8/23/08	RT
520	GOFF BLAST BBL / REC		8/23/08	DC
542	APPLY COATINGS (BARREL ACTION)		8-25-	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-06-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-06-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-06-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-17-08	ESW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			
	2.50 LBS +/- .5 LBS			

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>3.0</u>	12-8-08	RJ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	12-8-08	RJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.034</u> <u>.034</u> <u>.034</u>	12-8-08	RJ
	J) ASSEMBLE STOCK		10-17-08	BSW
	K) ASSEMBLE SWIVEL STUDS		12-8-08	RH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	11-24-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-24-08	JL
670	FINAL INSPECTION A) HEADSPACE		12-8-08	RJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.71</u> <u>2.73</u> <u>2.73</u> <u>2.69</u> <u>2.67</u>	12-8-08	RJ
	C) FUNCTION		12-8-08	RH
690	PACK		12-18-08	BSW

F004 REV 5/2006

BARBER - M24 0059505

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE

10-15-08

TESTER

TAE

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	205	218		242	
PULL #2	221	224		236	
PULL #3	216	252		234	
PULL #4	222	234		252	
PULL #5	218	219		229	
TOTAL	1082	1147		1191	
AVERAGE	216	229		238	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	300 290	330		
PULL #2	316	315		
PULL #3	305	319		
PULL #4	303	319		
PULL #5	312	306		
TOTAL	1536	1519	1589	
AVERAGE	307	317		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	432	419		464
PULL #2	408	472		447
PULL #3	419	448		452
PULL #4	428	459		432
PULL #5	469	485		434
TOTAL	2156	2283		2229
AVERAGE	431	456		445