

66778970

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

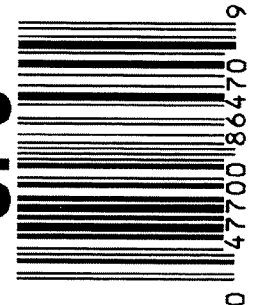
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6778970

UPC



GUN SERIAL # G 6778970

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

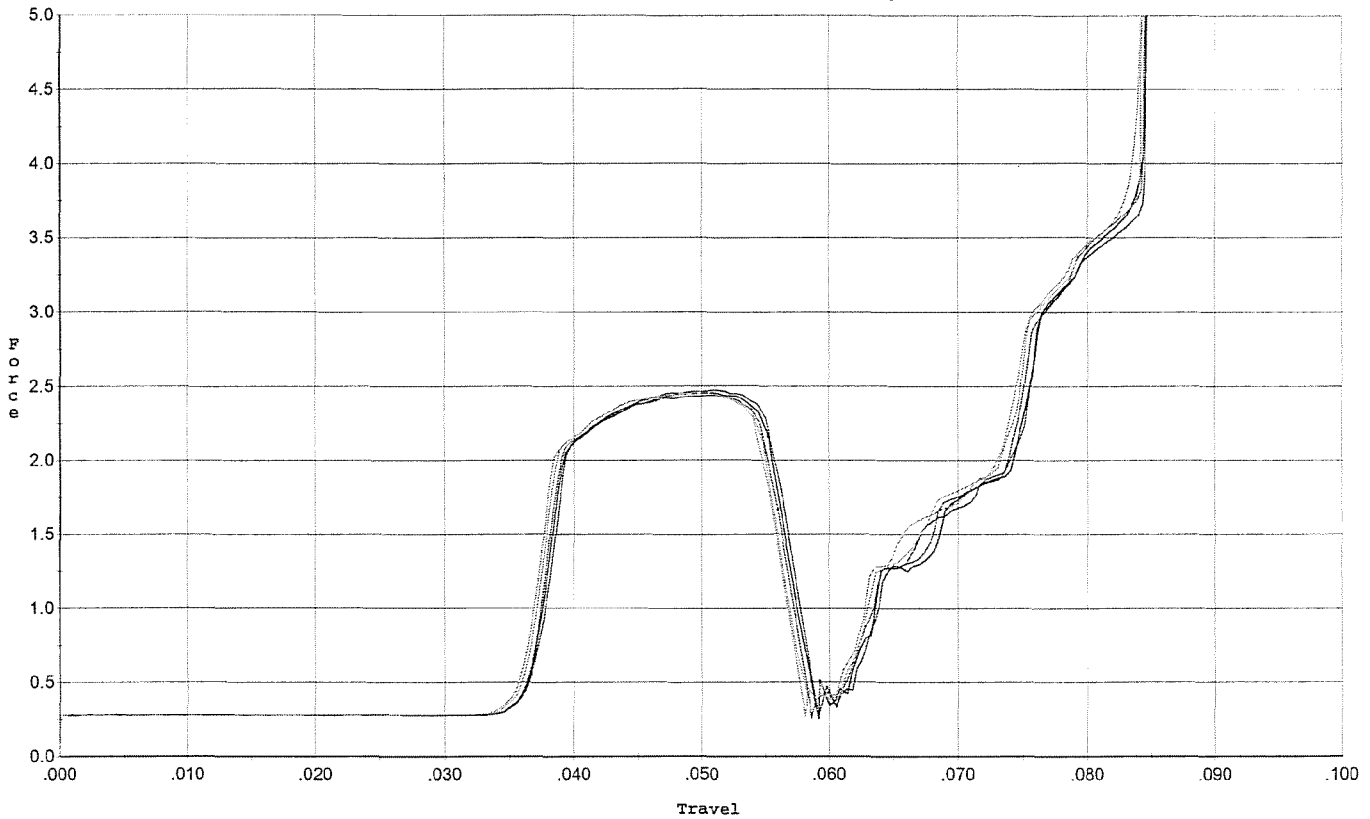
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.5</u> <u>2.5</u> <u>2.5</u>	9-22-08	TC
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>3.5</u> <u>3.5</u>	9-22-08	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.025</u> <u>.025</u>	9-22-08	TC
	J) ASSEMBLE STOCK		9-15-08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		9-22-08	TC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-16-08	Fm
	MALFUNCTION	CORRECTION	/	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-16-08	AA
670	FINAL INSPECTION A) HEADSPACE		9-22-08	TC
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.53</u> <u>2.48</u> <u>2.47</u> <u>2.44</u> <u>2.37</u>	9-17-08	TC
	C) FUNCTION		9-22-08	TC
690	PACK		10/15/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/28/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



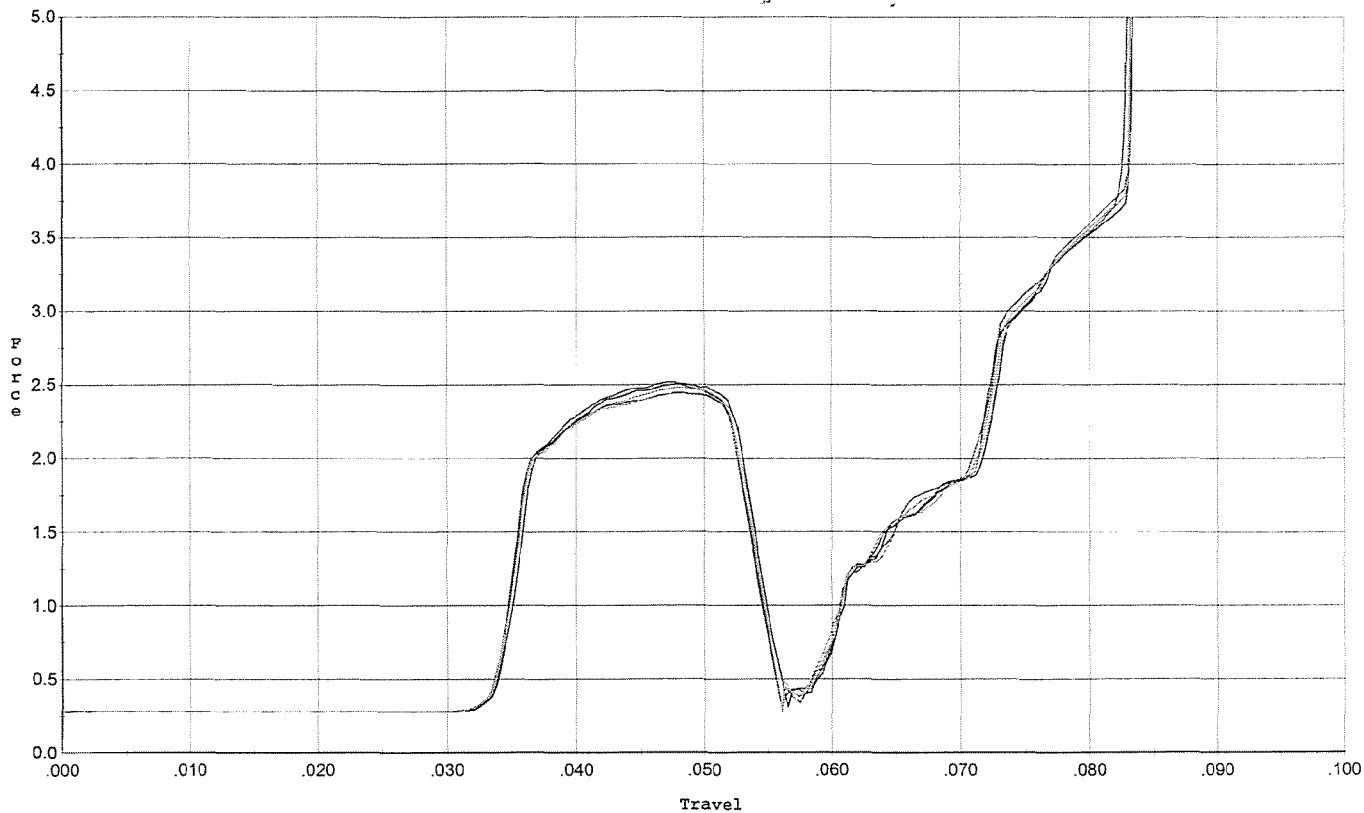
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.474	0.056	0.036	0.035	0.054		Set Trigger
2	2.458	0.055	0.036	0.035	0.052		Set Trigger
3	2.439	0.056	0.036	0.035	0.053		Set Trigger
4	2.458	0.055	0.036	0.035	0.052		Set Trigger
5	2.464	0.055	0.036	0.035	0.053		Set Trigger

AVG 2.45

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/28/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



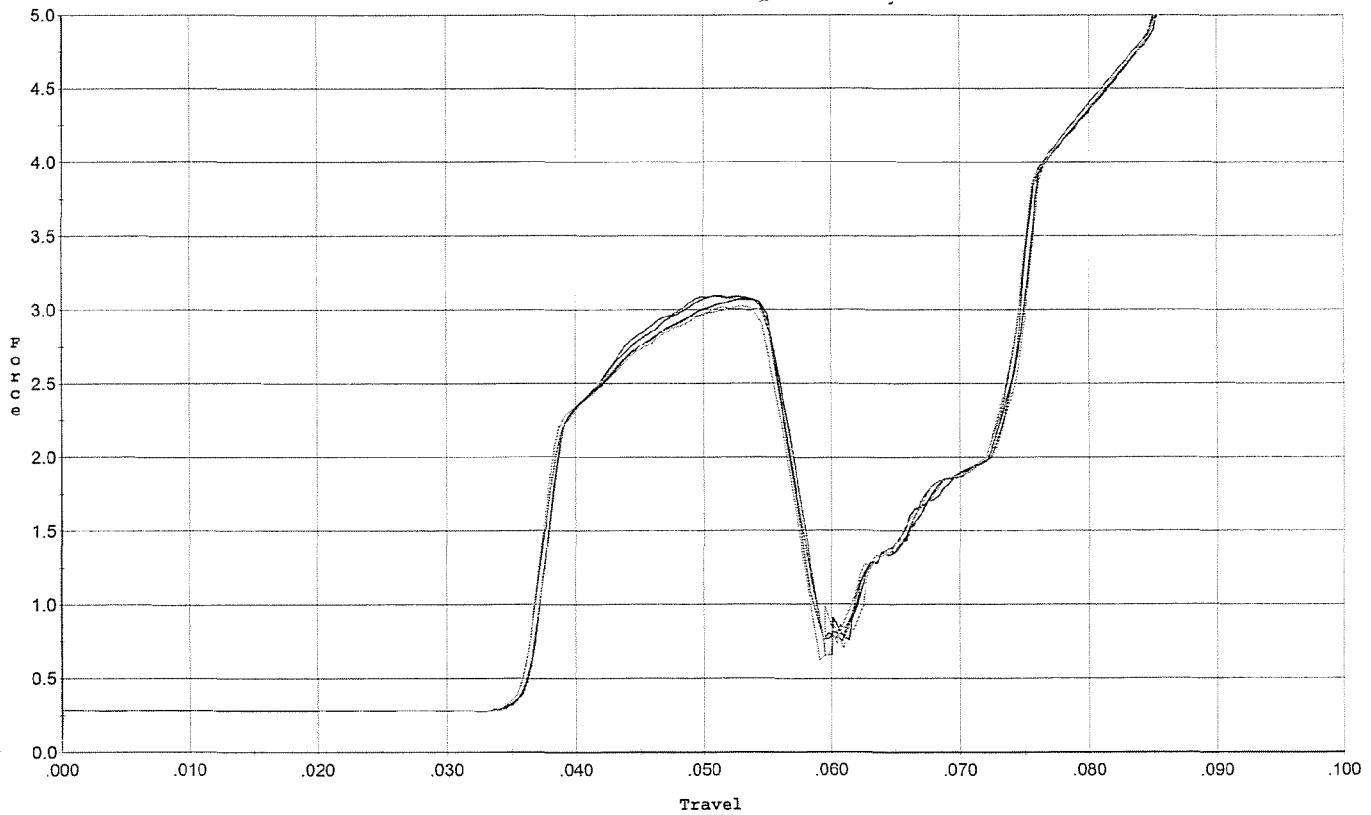
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.517	0.052	0.034	0.035	0.051		Set Trigger
2	2.507	0.053	0.034	0.035	0.052		Set Trigger
3	2.445	0.052	0.033	0.035	0.050		Set Trigger
4	2.483	0.053	0.034	0.035	0.052		Set Trigger
5	2.450	0.054	0.034	0.035	0.052		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/28/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



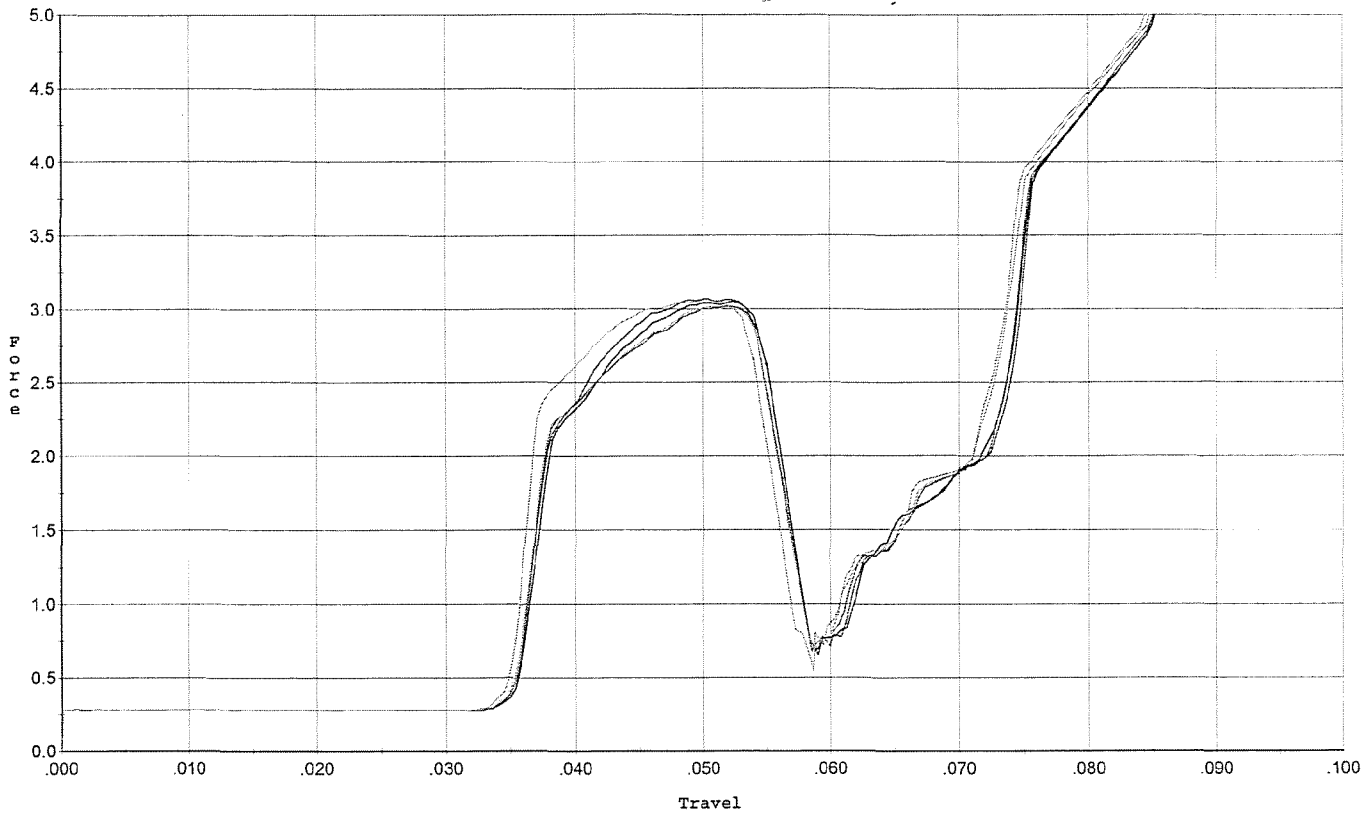
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.096	0.055	0.036	0.035	0.062		Set Trigger
2	3.070	0.057	0.036	0.035	0.063		Set Trigger
3	3.091	0.055	0.036	0.035	0.062		Set Trigger
4	3.026	0.057	0.036	0.035	0.063		Set Trigger
5	3.011	0.056	0.036	0.035	0.062		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/28/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



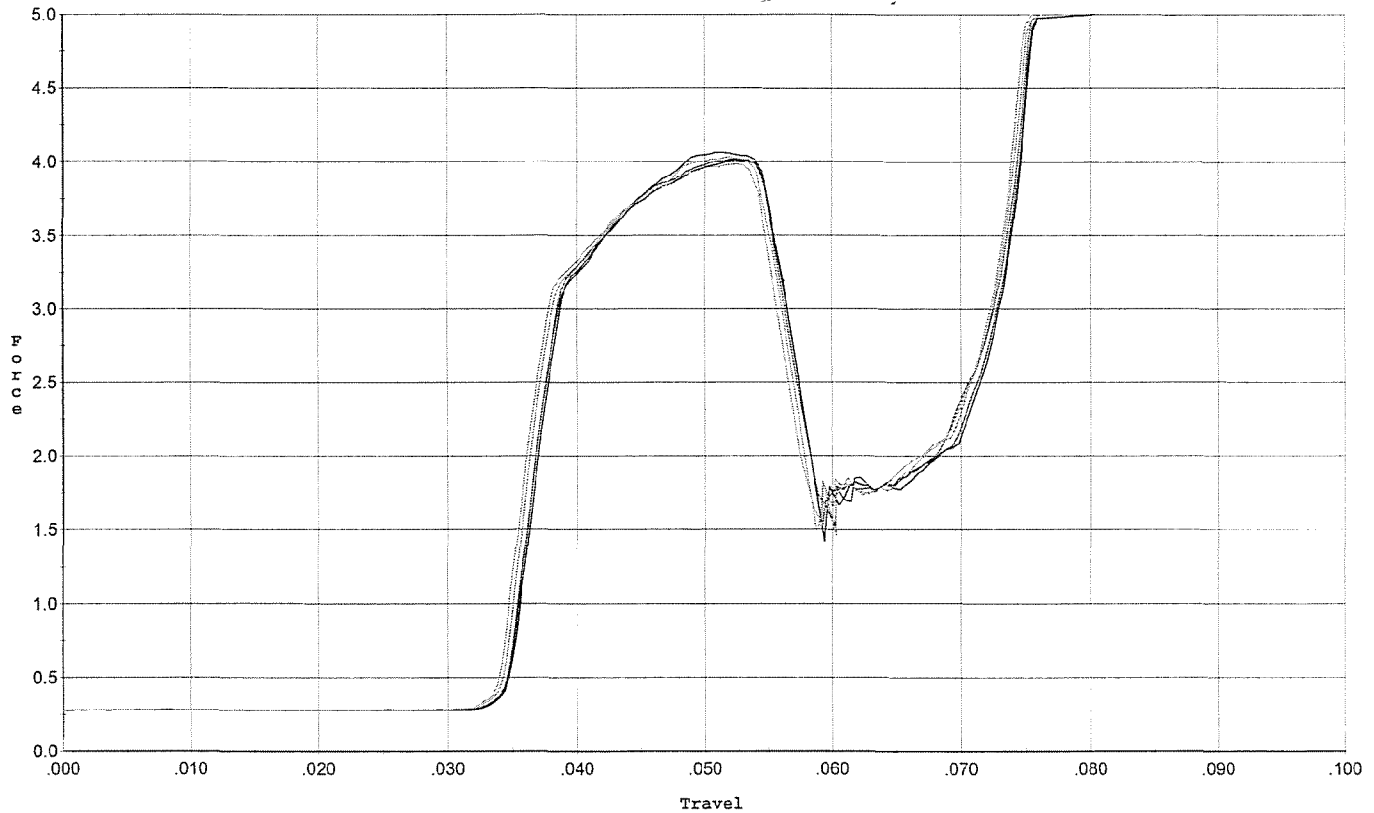
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.071	0.054	0.035	0.036	0.061		Set Trigger
2	3.052	0.055	0.035	0.035	0.062		Set Trigger
3	3.020	0.056	0.035	0.035	0.062		Set Trigger
4	3.014	0.054	0.035	0.035	0.060		Set Trigger
5	3.058	0.054	0.035	0.035	0.062		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/28/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



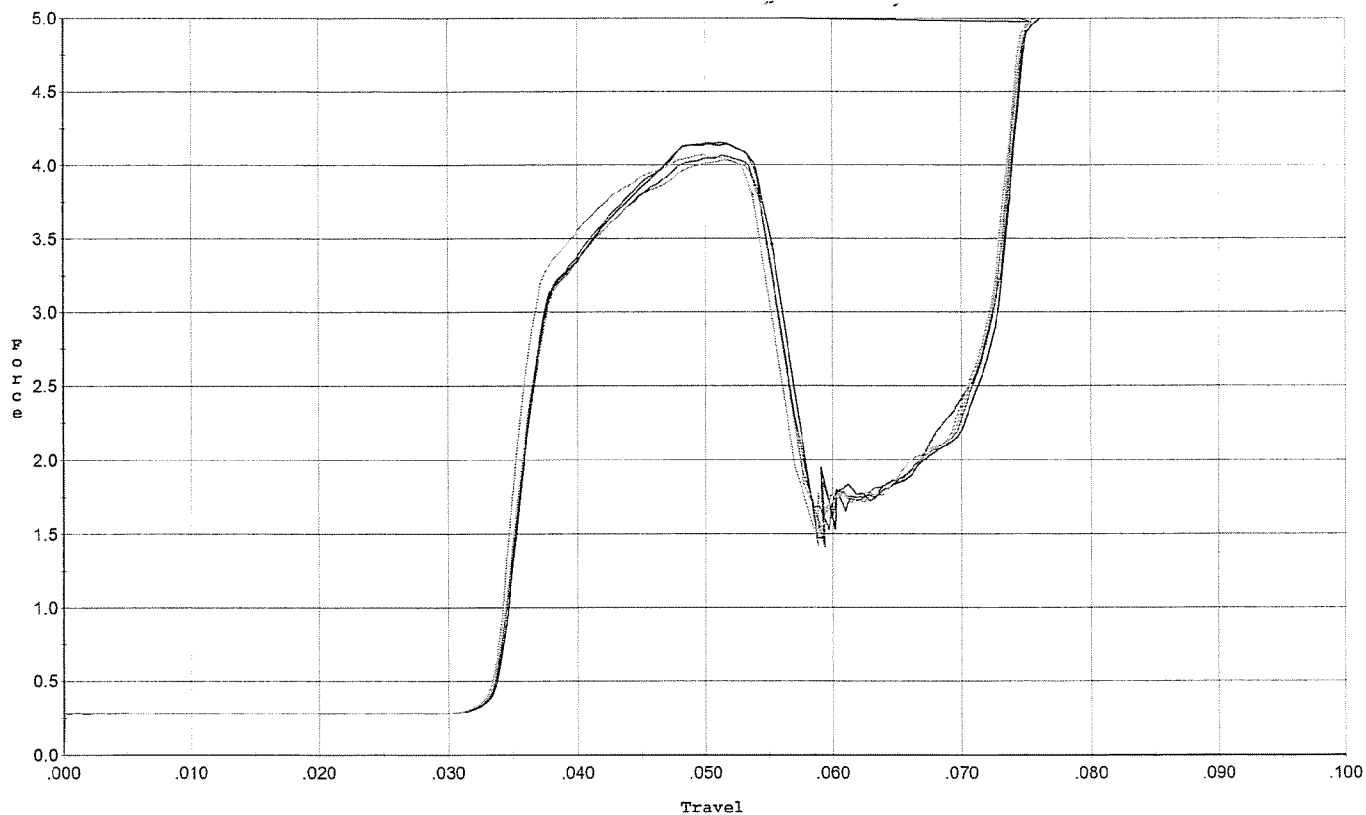
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.062	0.056	0.034	0.033	0.084		Set Trigger
2	4.013	0.056	0.035	0.033	0.083		Set Trigger
3	4.015	0.055	0.034	0.033	0.081		Set Trigger
4	3.985	0.054	0.034	0.033	0.081		Set Trigger
5	4.032	0.055	0.034	0.033	0.083		Set Trigger

Avg 4.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/28/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



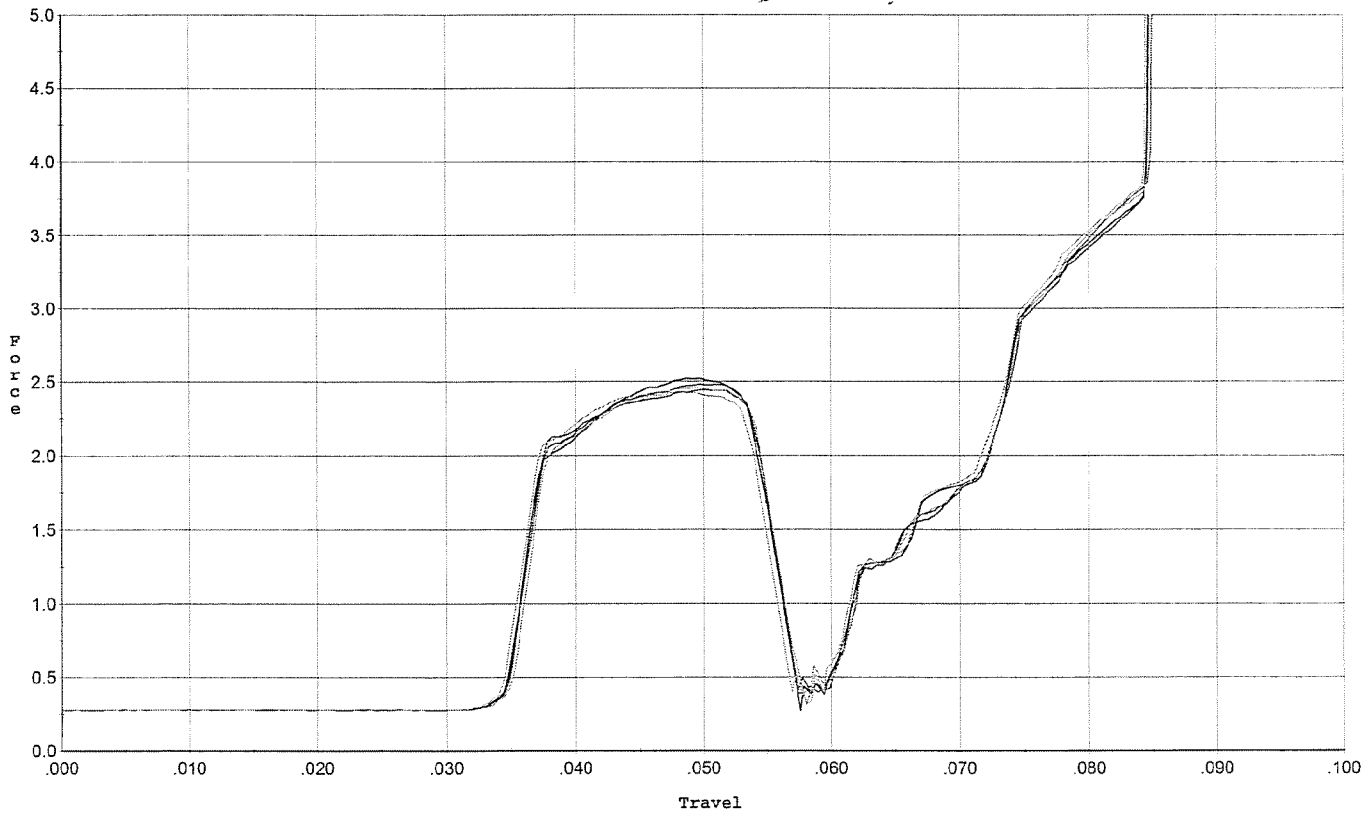
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.154	0.054	0.034	0.033	0.083		Set Trigger
2	4.146	0.055	0.034	0.033	0.085		Set Trigger
3	4.066	0.054	0.033	0.033	0.082		Set Trigger
4	4.070	0.054	0.033	0.034	0.083		Set Trigger
5	4.036	0.054	0.033	0.033	0.082		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/28/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



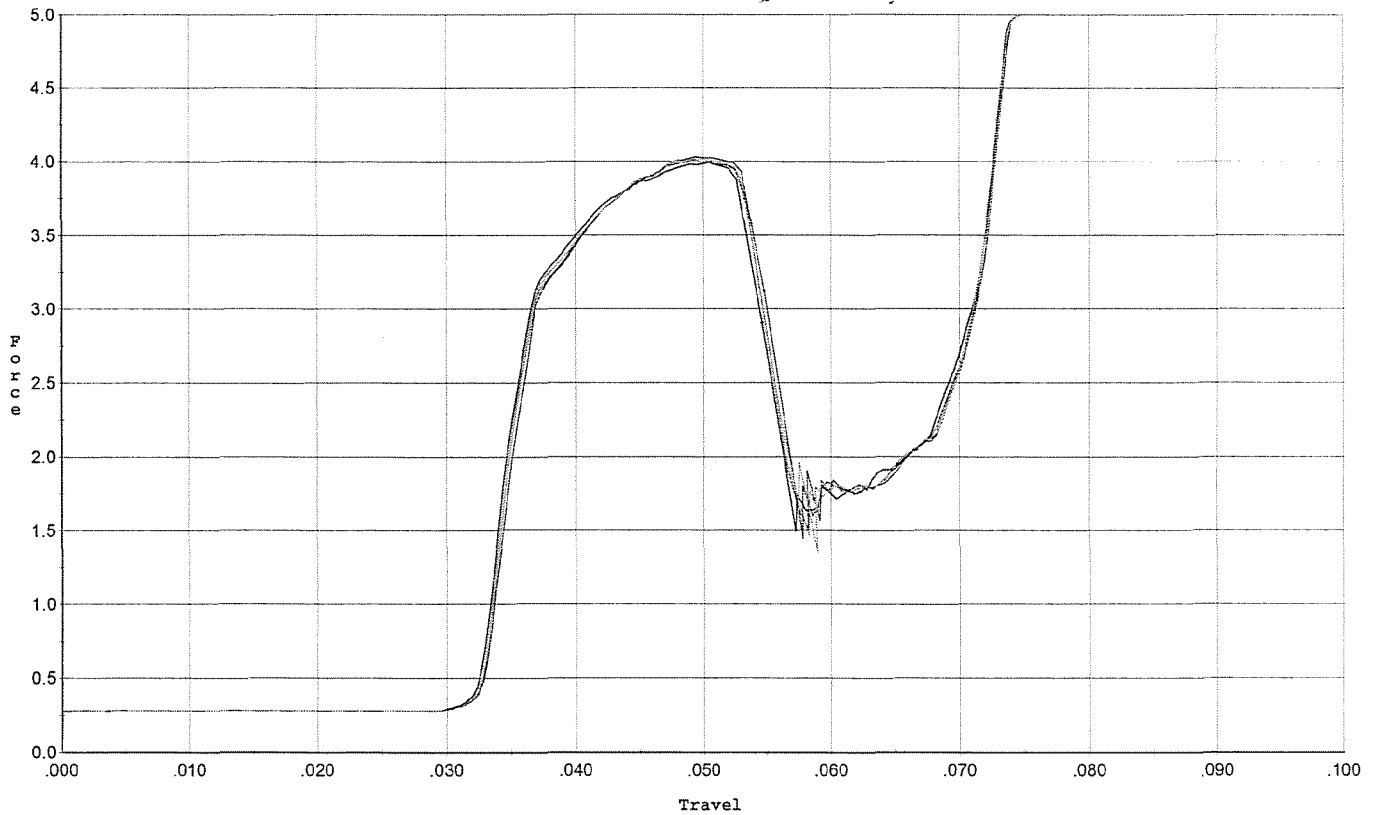
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.481	0.054	0.035	0.035	0.053		Set Trigger
2	2.520	0.055	0.035	0.035	0.054		Set Trigger
3	2.445	0.054	0.035	0.036	0.053		Set Trigger
4	2.432	0.054	0.034	0.035	0.053		Set Trigger
5	2.457	0.054	0.035	0.036	0.053		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/28/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.031	0.055	0.033	0.033	0.084		Set Trigger
2	3.993	0.055	0.032	0.033	0.084		Set Trigger
3	4.006	0.053	0.033	0.033	0.081		Set Trigger
4	4.011	0.053	0.033	0.033	0.081		Set Trigger
5	4.019	0.053	0.033	0.033	0.082		Set Trigger

Avg 4.01