

G6784550

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

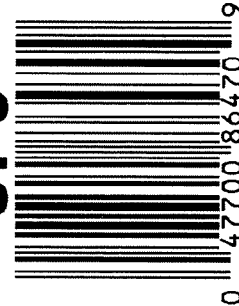
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6784550

UPC



GUN SERIAL #

G6784550

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		9-10-08	Rsn
420	ASSEMBLE ACTION		9-9-08	SP
430	ASSEMBLE TO STOCK		9-9-08	SP
440	PROOF		9-9-08	SP
460	CHECK HEADSPACE		9-9-08	SP
470	DIS-ASSEMBLE ACTION		9-9-08	SP
480	MAGNAFLUX BBL ACTION	MAGNA-FLUX SEP 12 2008 OPERATOR <u>BM</u>	9-12-08	BM
490	MAGNAFLUX BOLT		9/9/08	MR
500	ROLLMARK CALIBER		9/12/08	RT
510	DRILL AND TAP SIGHT HOLES		9-11-08	SP
520	GOFF BLAST BBL / REC		9/12/08	DC
530 & 540	APPLY COATINGS (BARREL ACTION)		9/17	
	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-23-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-23-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-23-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-6-08	Rsn
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

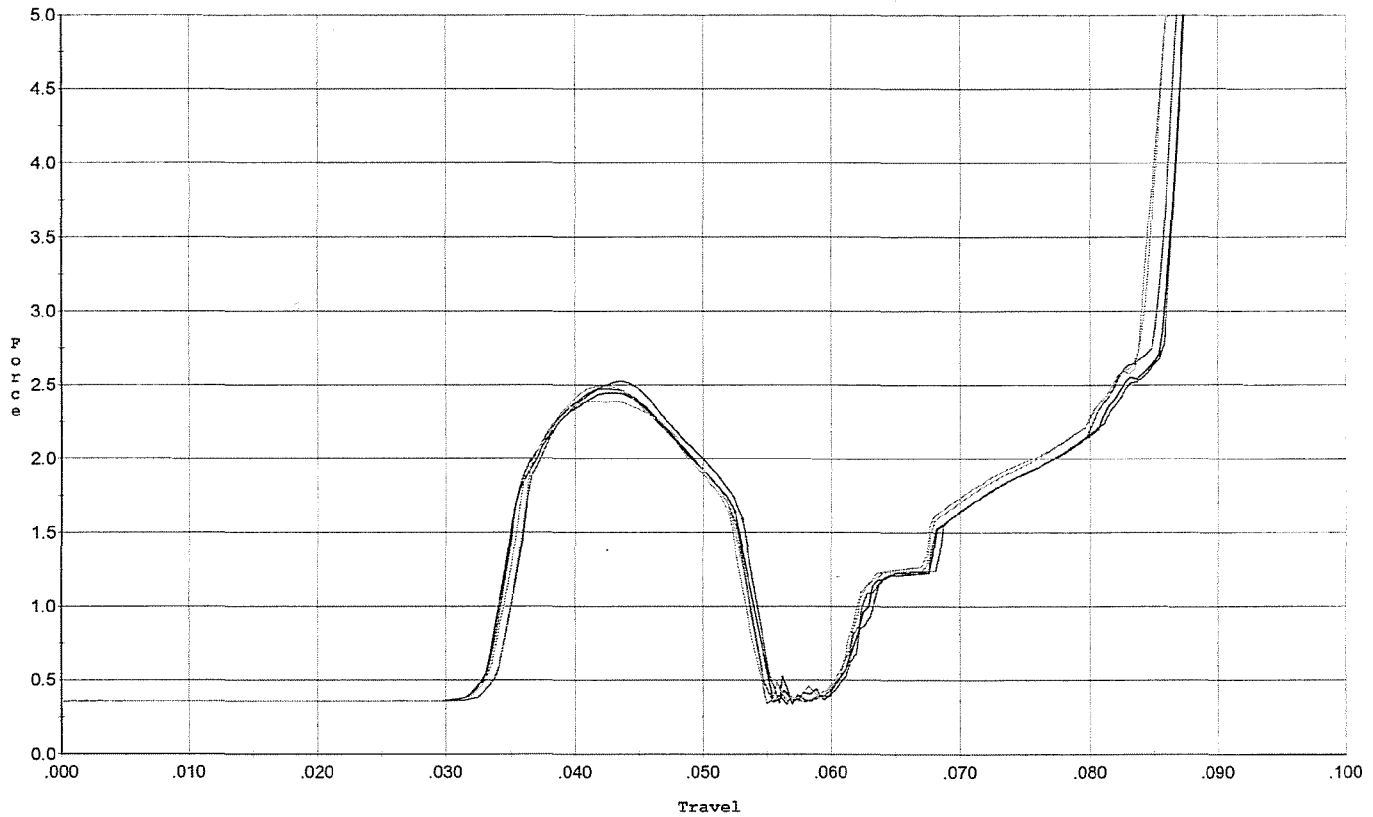
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>49</u> <u>49</u> <u>49</u>	12-11-08	L.N.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>49</u> <u>49</u> <u>49</u>	12-11-08	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	12-11-08	L.N.
	J) ASSEMBLE STOCK		10-6-08	RSN
	K) ASSEMBLE SWIVEL STUDS		12-11-08	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-9-08	L.N.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-9-08	RP
670	FINAL INSPECTION A) HEADSPACE		12-11-08	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>252</u> <u>287</u> <u>283</u> <u>284</u> <u>272</u>	12-11-08	RSN
	C) FUNCTION		12-11-08	L.N.
690	PACK		12-16-08	RSN

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/2/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



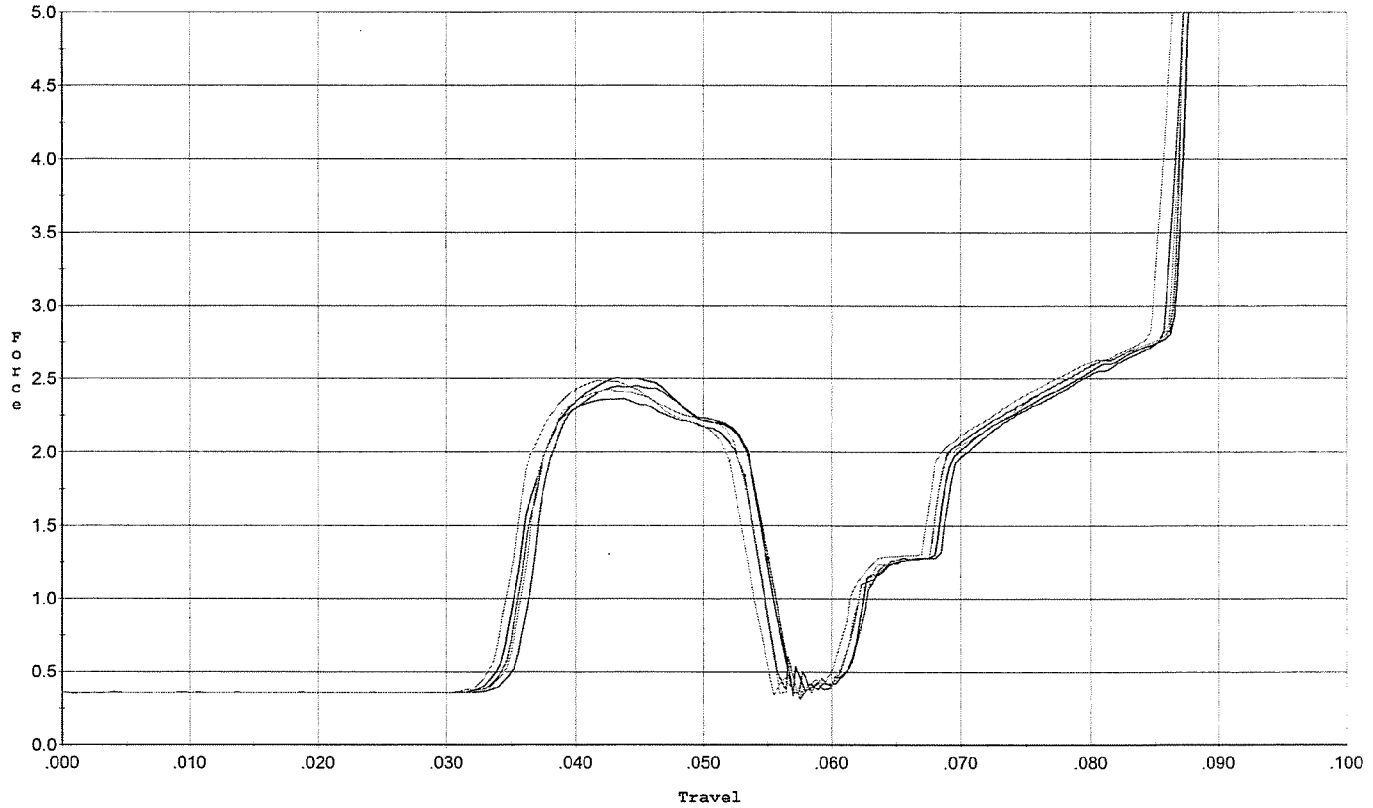
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.525	0.053	0.033	0.038	0.053		Set Trigger
2	2.446	0.053	0.033	0.039	0.051		Set Trigger
3	2.472	0.053	0.034	0.038	0.050		Set Trigger
4	2.389	0.053	0.033	0.038	0.051		Set Trigger
5	2.494	0.052	0.034	0.038	0.050		Set Trigger

Aug 2.46

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/2/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



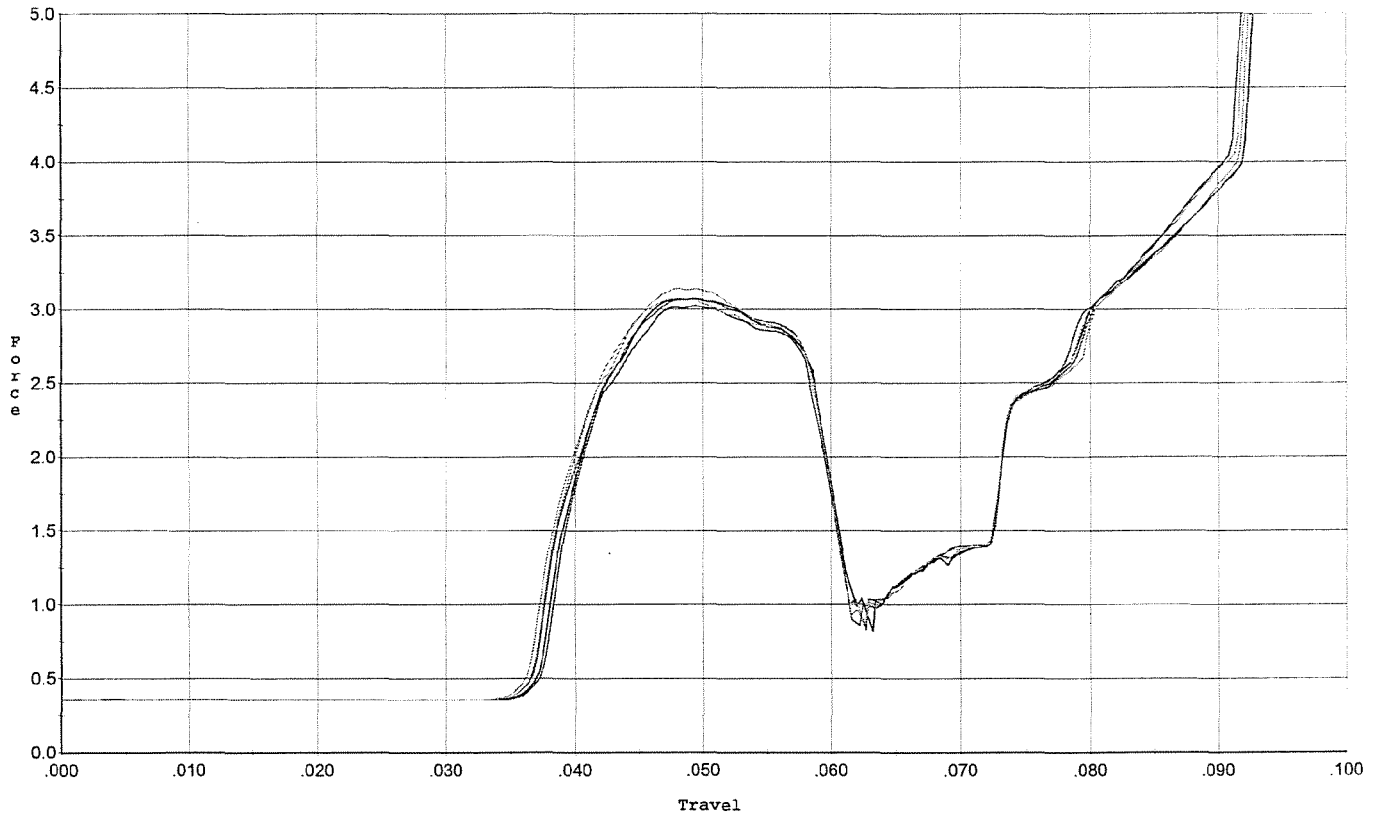
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.453	0.055	0.035	0.037	0.054		Set Trigger
2	2.506	0.053	0.034	0.038	0.054		Set Trigger
3	2.361	0.053	0.035	0.038	0.052		Set Trigger
4	2.426	0.053	0.035	0.038	0.052		Set Trigger
5	2.488	0.052	0.034	0.038	0.052		Set Trigger

AVG 2.44

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/2/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



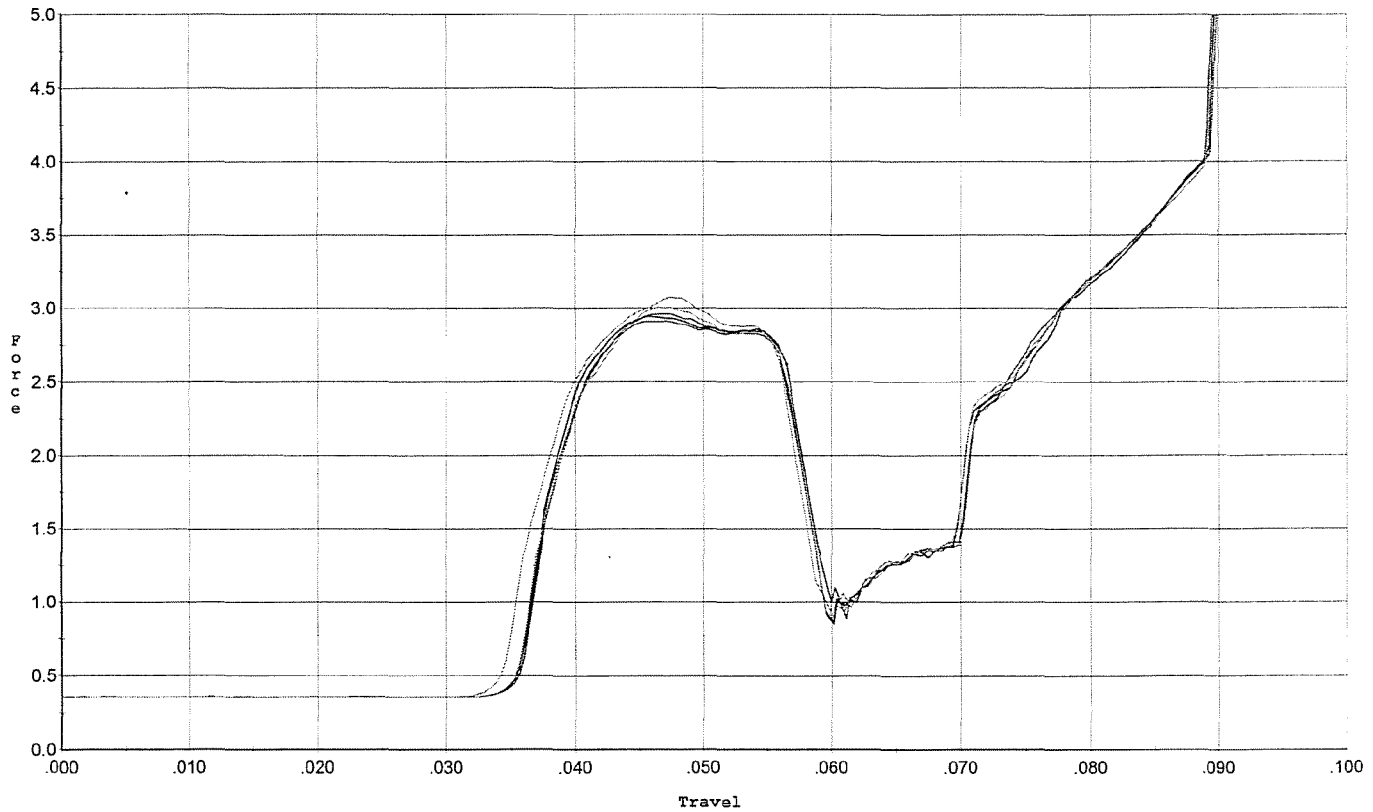
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.026	0.059	0.038	0.038	0.070		Set Trigger
2	3.072	0.059	0.037	0.038	0.070		Set Trigger
3	3.072	0.059	0.037	0.038	0.071		Set Trigger
4	3.071	0.059	0.037	0.038	0.072		Set Trigger
5	3.141	0.059	0.036	0.038	0.073		Set Trigger

Aug 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/2/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



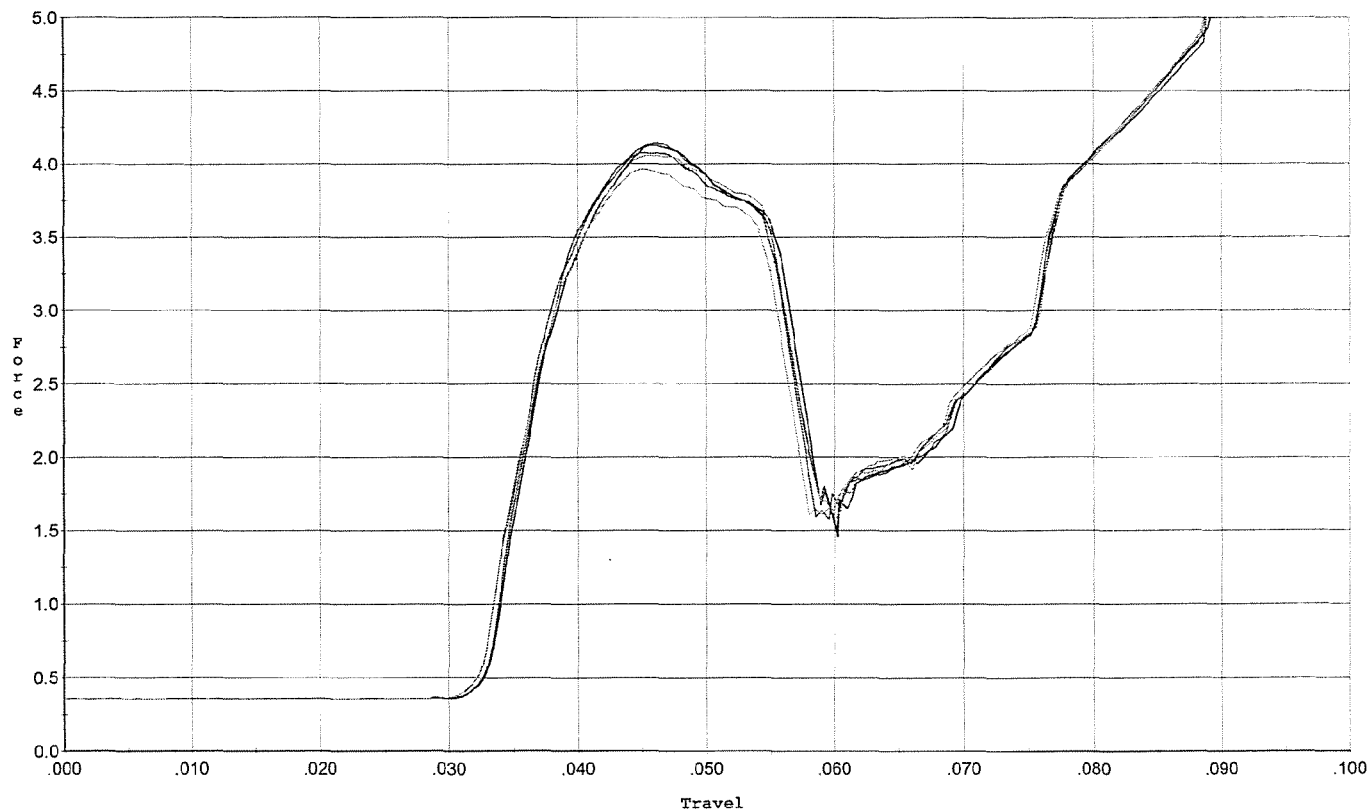
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.959	0.057	0.036	0.037	0.067		Set Trigger
2	2.943	0.057	0.036	0.037	0.068		Set Trigger
3	2.912	0.057	0.036	0.037	0.068		Set Trigger
4	3.005	0.057	0.036	0.037	0.068		Set Trigger
5	3.070	0.056	0.035	0.037	0.069		Set Trigger

Avg 2.97

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/2/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



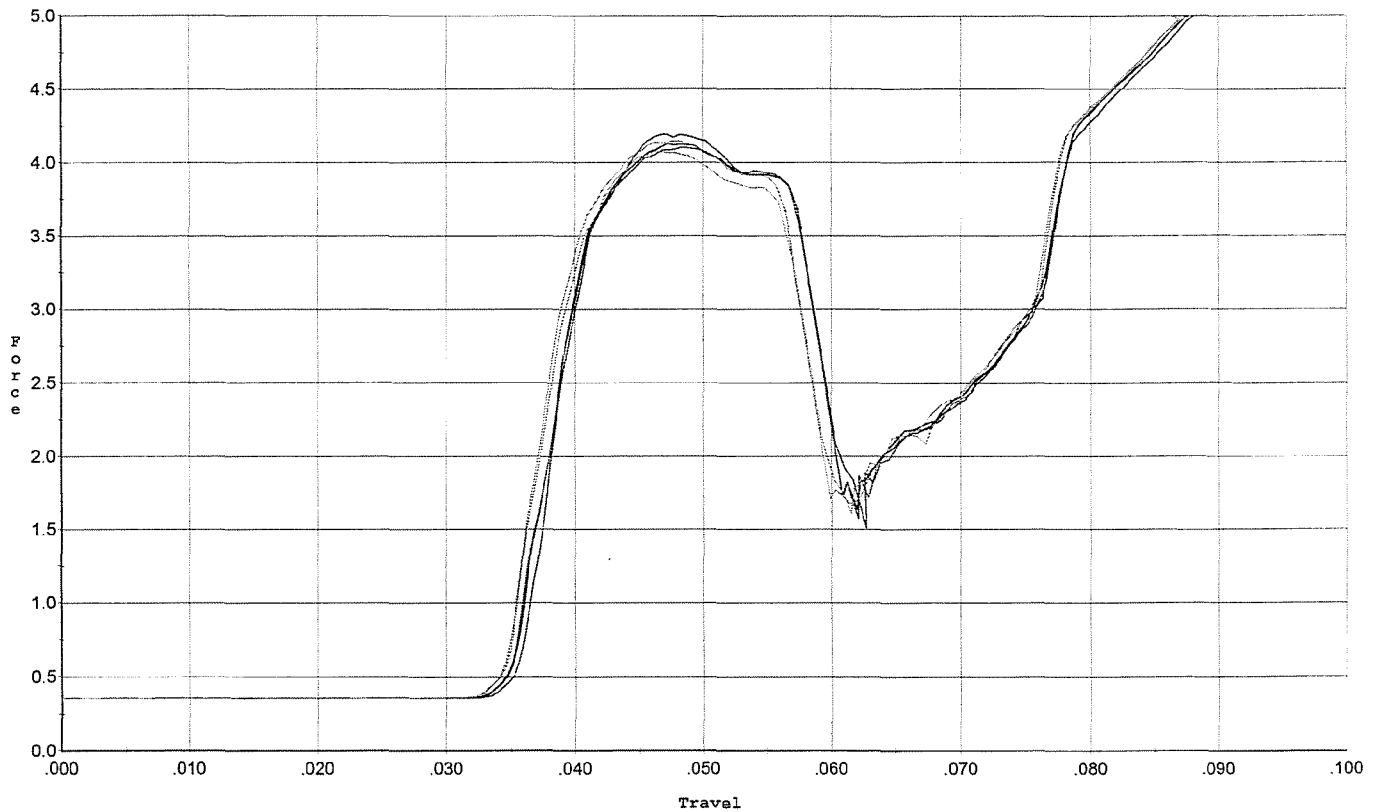
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.143	0.055	0.033	0.035	0.088		Set Trigger
2	4.127	0.056	0.033	0.035	0.090		Set Trigger
3	4.076	0.055	0.033	0.035	0.089		Set Trigger
4	3.965	0.055	0.033	0.035	0.086		Set Trigger
5	4.058	0.055	0.033	0.035	0.088		Set Trigger

Aug 4.07

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/2/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



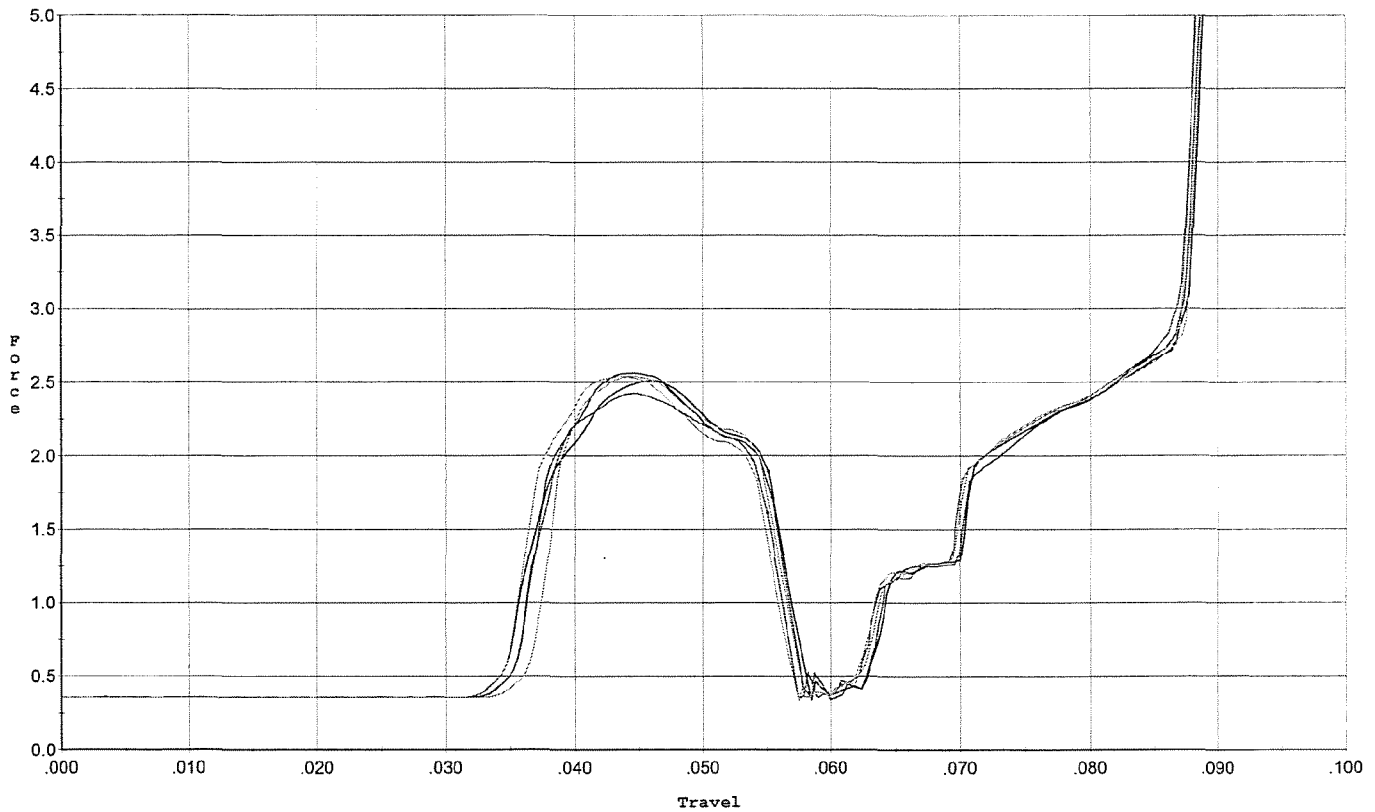
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.193	0.057	0.036	0.036	0.091		Set Trigger
2	4.128	0.058	0.035	0.035	0.092		Set Trigger
3	4.102	0.058	0.035	0.035	0.092		Set Trigger
4	4.077	0.057	0.035	0.036	0.090		Set Trigger
5	4.145	0.056	0.035	0.035	0.091		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/2/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



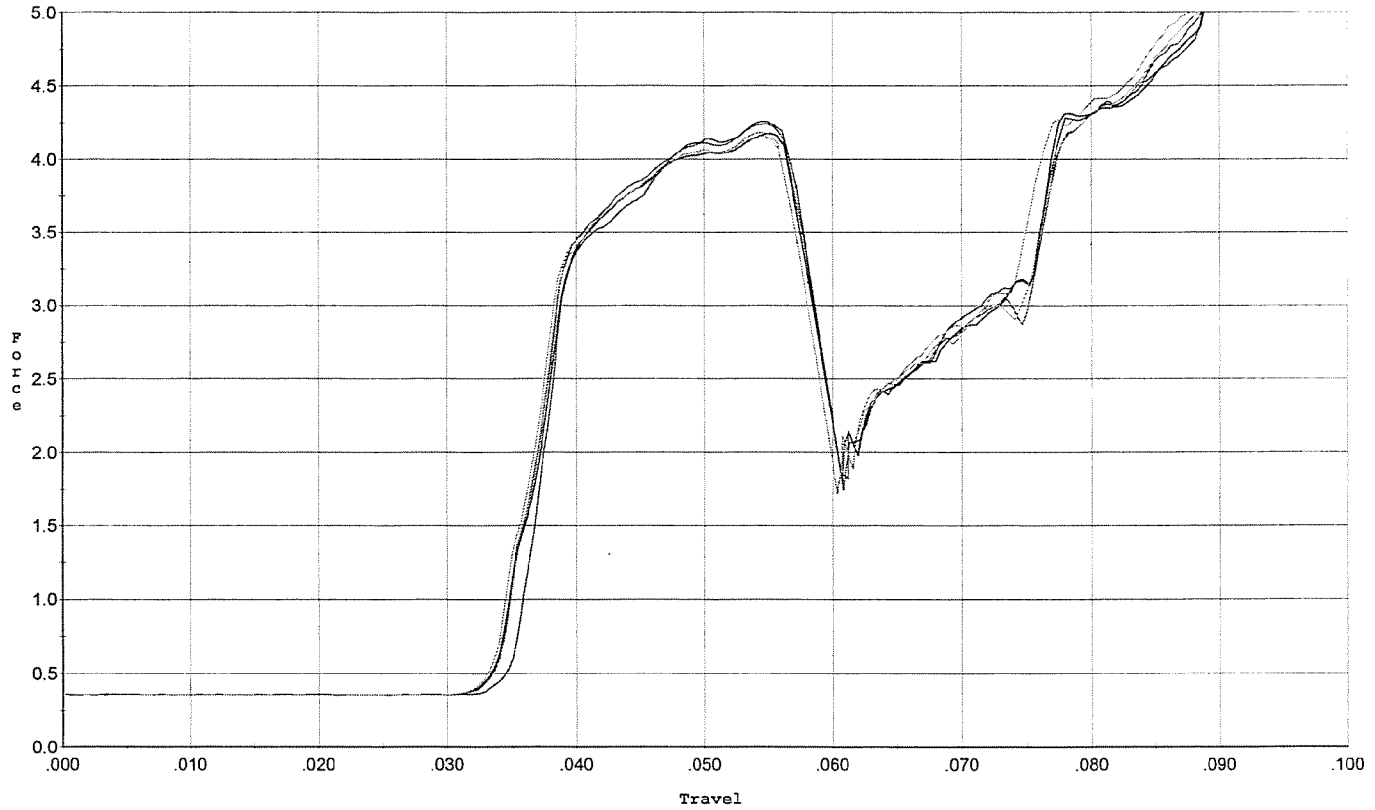
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.564	0.055	0.036	0.038	0.056		Set Trigger
2	2.513	0.055	0.035	0.038	0.056		Set Trigger
3	2.424	0.055	0.036	0.038	0.054		Set Trigger
4	2.539	0.056	0.037	0.038	0.055		Set Trigger
5	2.540	0.054	0.035	0.038	0.055		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/2/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.258	0.057	0.035	0.035	0.093		Set Trigger
2	4.177	0.058	0.034	0.034	0.096		Set Trigger
3	4.240	0.058	0.034	0.034	0.096		Set Trigger
4	4.158	0.057	0.034	0.035	0.093		Set Trigger
5	4.183	0.057	0.034	0.034	0.095		Set Trigger

Aug 4.20