

G6784581

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

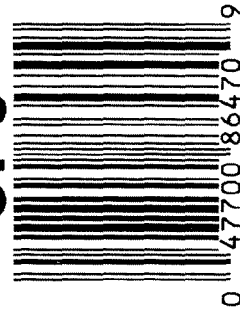
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784581

UPC



GUN SERIAL #

B 6784581

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-19-08	SP
430	ASSEMBLE TO STOCK		9-19-08	SP
440	PROOF		9-19-08	SP
460	CHECK HEADSPACE		9-19-08	SP
470	DIS-ASSEMBLE ACTION		9-19-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	9-20-08	BN
475	DRILL AND TAP SIGHT HOLES	SEP 22 2008	9-20-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 130	9-22-08	BN
490	MAGNAFLUX BOLT		9/19/08	MR
500	ROLLMARK CALIBER		9/22/08	RT
520	GOFF BLAST BBL / REC		9/22/08	DA
542	APPLY COATINGS (BARREL ACTION)		9-27	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-29-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-29-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-29-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-9-08	BN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

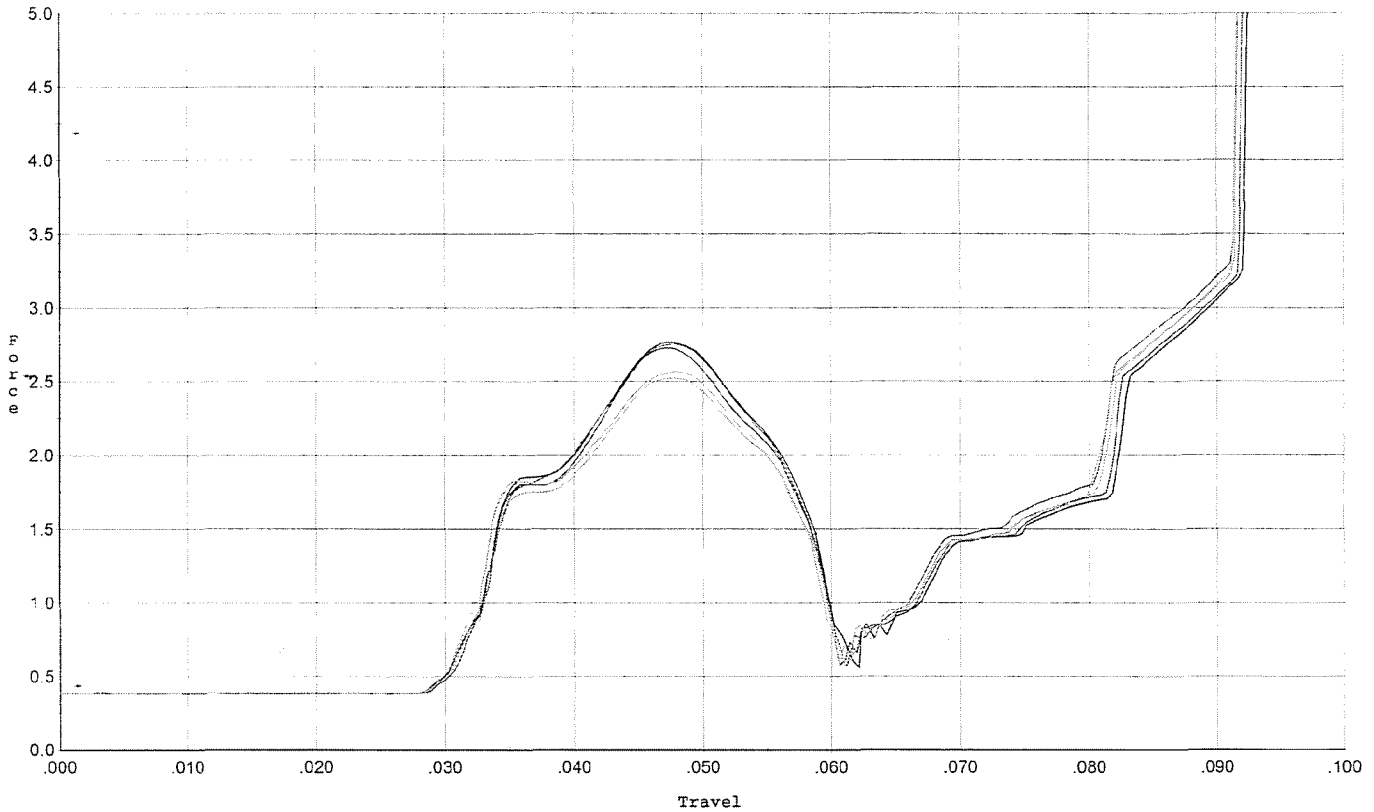
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	12-3-08	LJN
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	12-3-08	LJN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.025</u>	12-3-08	LJN
	J) ASSEMBLE STOCK		10-9-08	PSN
	K) ASSEMBLE SWIVEL STUDS		12-3-08	LJN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-13-08	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-13-08	LJN
670	FINAL INSPECTION A) HEADSPACE		12-3-08	LJN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.58</u> <u>2.64</u> <u>2.59</u> <u>2.55</u> <u>2.58</u>	10-28-08	TL
	C) FUNCTION		12-3-08	LJN
690	PACK		12-5-08	PSN

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/23/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lbs



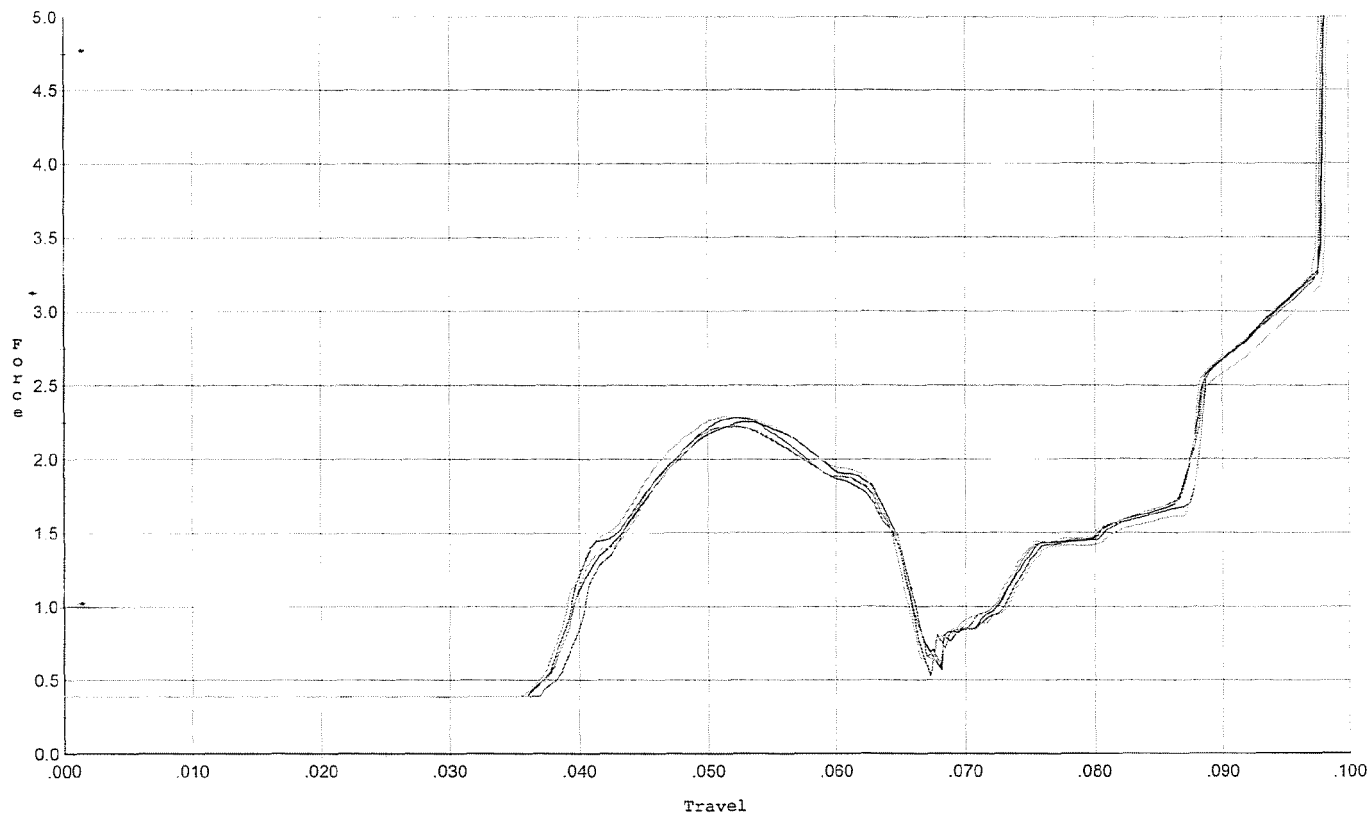
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.728	0.059	0.031	0.038	0.069		Set Trigger
2	2.767	0.059	0.031	0.038	0.070		Set Trigger
3	2.754	0.059	0.031	0.038	0.070		Set Trigger
4	2.524	0.058	0.031	0.038	0.065		Set Trigger
5	2.561	0.059	0.031	0.037	0.067		Set Trigger

A 2.66

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/23/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lbs



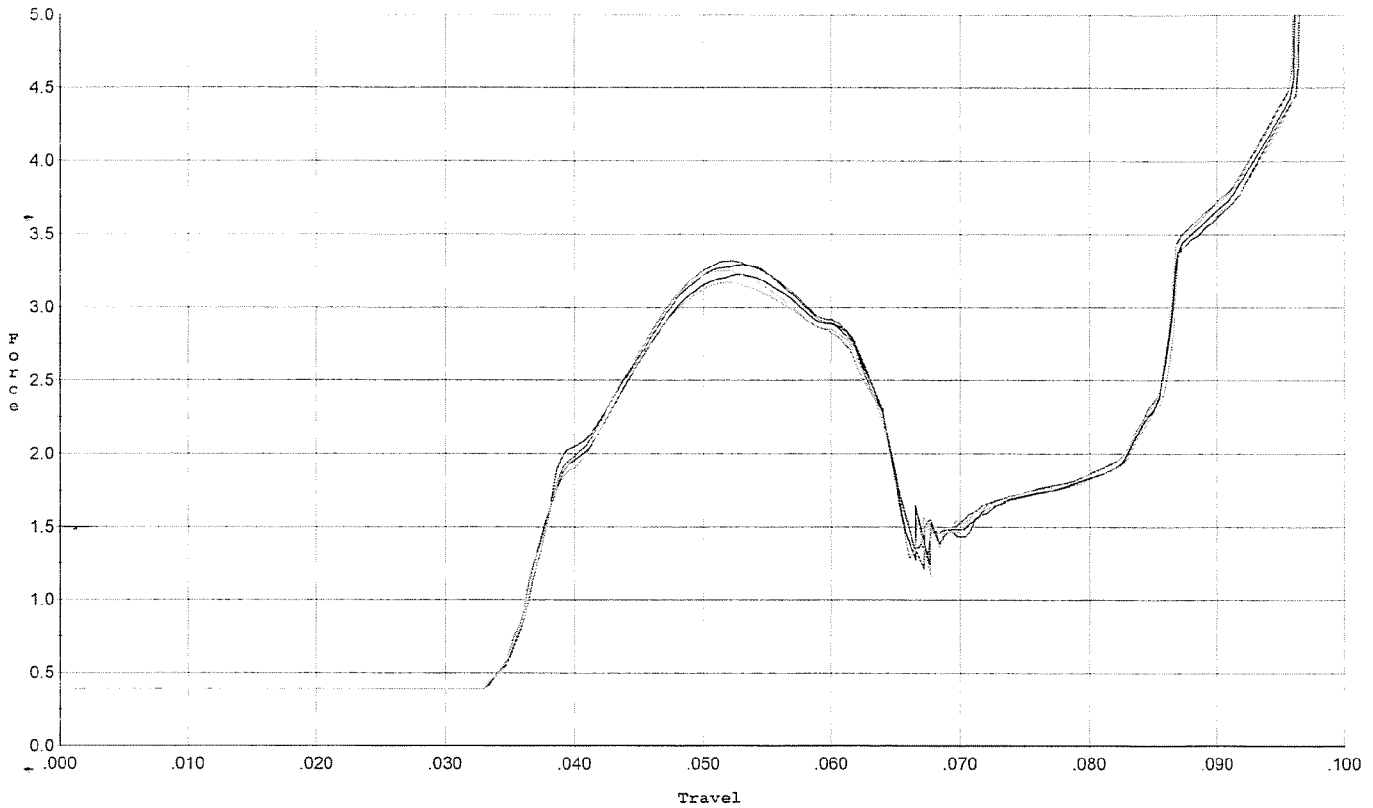
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.284	0.066	0.038	0.039	0.065		Set Trigger
2	2.250	0.065	0.038	0.039	0.063		Set Trigger
3	2.218	0.065	0.039	0.039	0.062		Set Trigger
4	2.228	0.065	0.038	0.040	0.063		Set Trigger
5	2.288	0.065	0.038	0.039	0.065		Set Trigger

A 2.25

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/23/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lbs



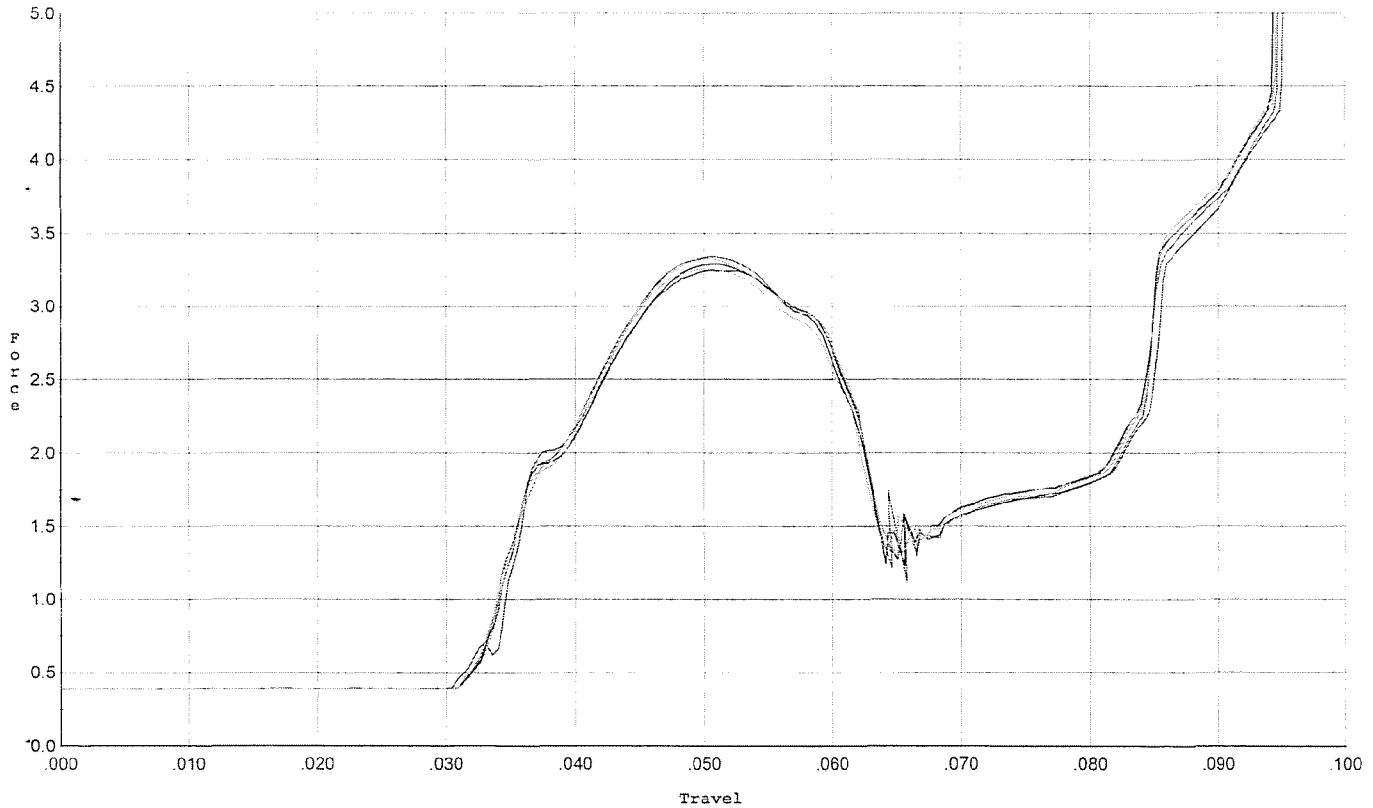
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.291	0.064	0.034	0.037	0.089		Set Trigger
2	3.225	0.064	0.035	0.037	0.088		Set Trigger
3	3.315	0.064	0.035	0.036	0.090		Set Trigger
4	3.252	0.064	0.035	0.036	0.089		Set Trigger
5	3.171	0.064	0.035	0.037	0.087		Set Trigger

A 3.25

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schuits 10/23/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lbs



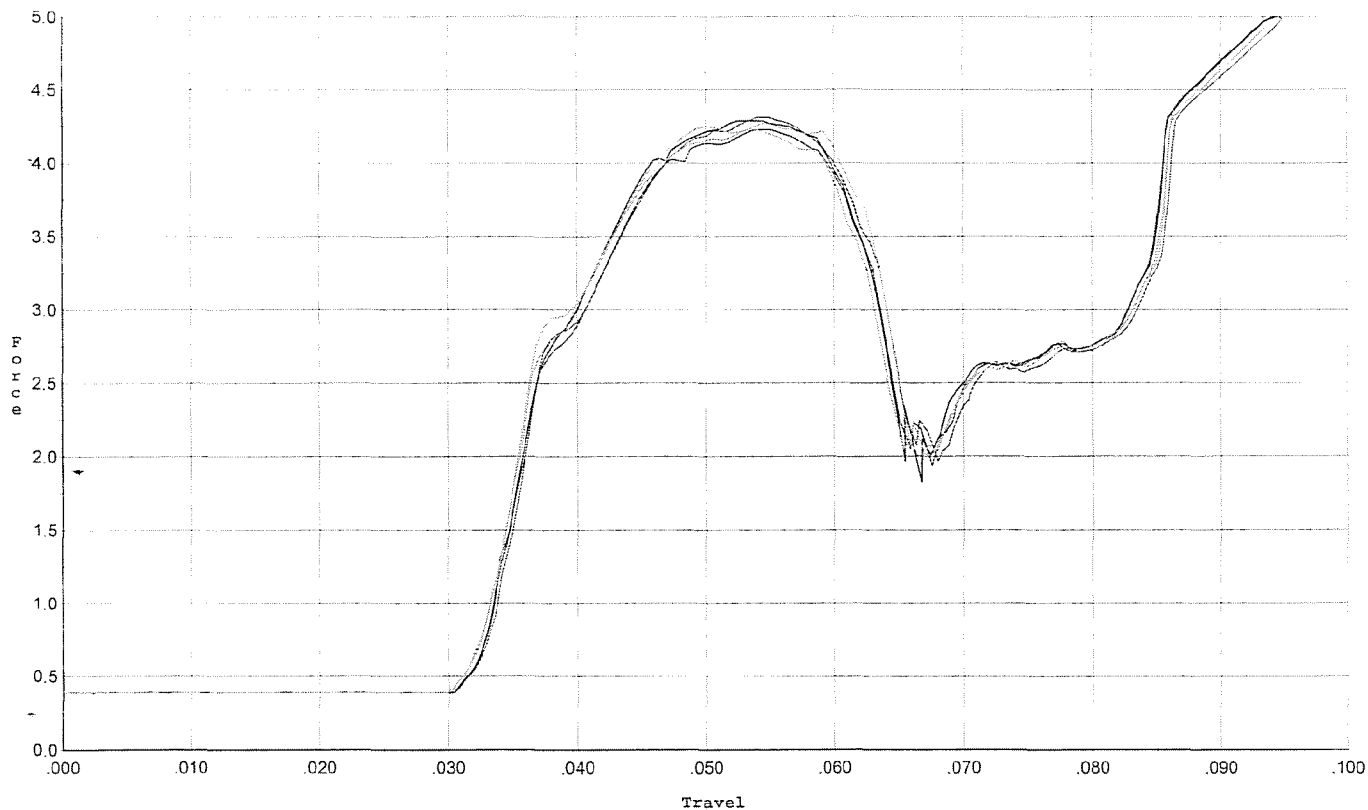
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.248	0.062	0.031	0.037	0.088		Set Trigger
2	3.293	0.062	0.033	0.036	0.088		Set Trigger
3	3.342	0.062	0.031	0.036	0.090		Set Trigger
4	3.261	0.062	0.031	0.036	0.087		Set Trigger
5	3.329	0.062	0.033	0.036	0.089		Set Trigger

A 3.29

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/23/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lbs



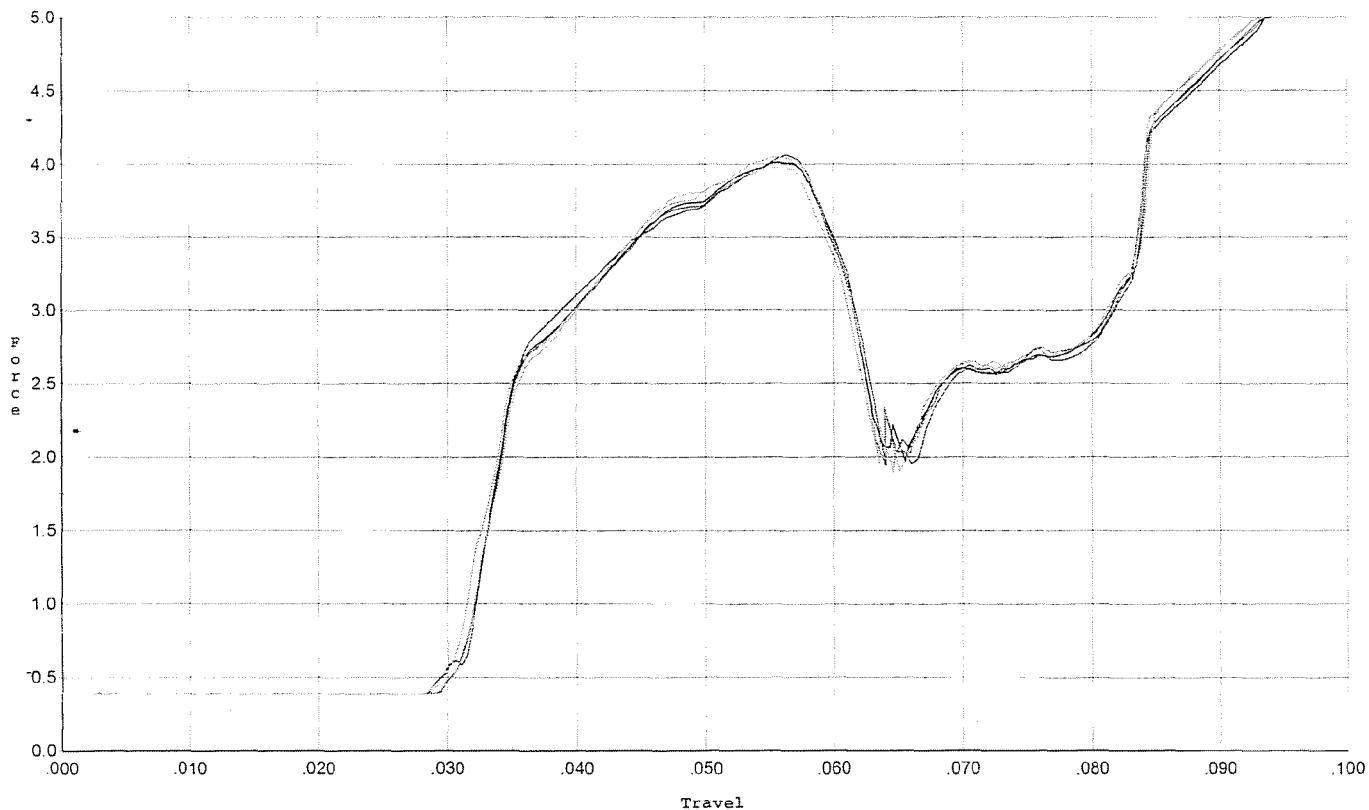
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.227	0.063	0.032	0.034	0.117		Set Trigger
2	4.288	0.063	0.032	0.034	0.119		Set Trigger
3	4.310	0.063	0.031	0.034	0.119		Set Trigger
4	4.270	0.063	0.031	0.034	0.122		Set Trigger
5	4.228	0.063	0.032	0.035	0.117		Set Trigger

A 4.26

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/23/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles +/- 1.0 lbs



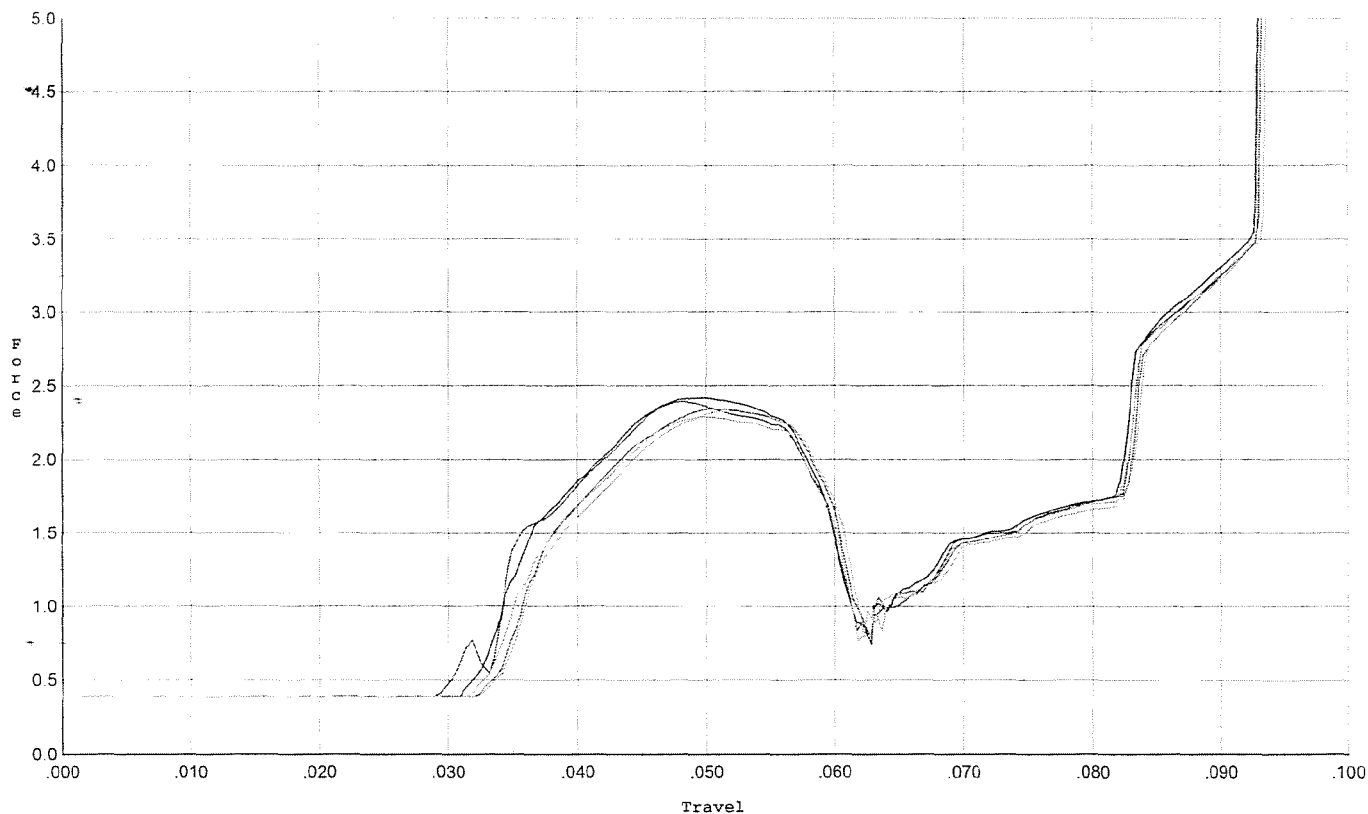
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.064	0.062	0.030	0.034	0.113		Set Trigger
2	4.011	0.061	0.030	0.034	0.109		Set Trigger
3	4.015	0.061	0.030	0.034	0.109		Set Trigger
4	4.047	0.061	0.030	0.034	0.110		Set Trigger
5	3.974	0.062	0.029	0.034	0.111		Set Trigger

A - 4.02

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/23/2008

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lbs for final test



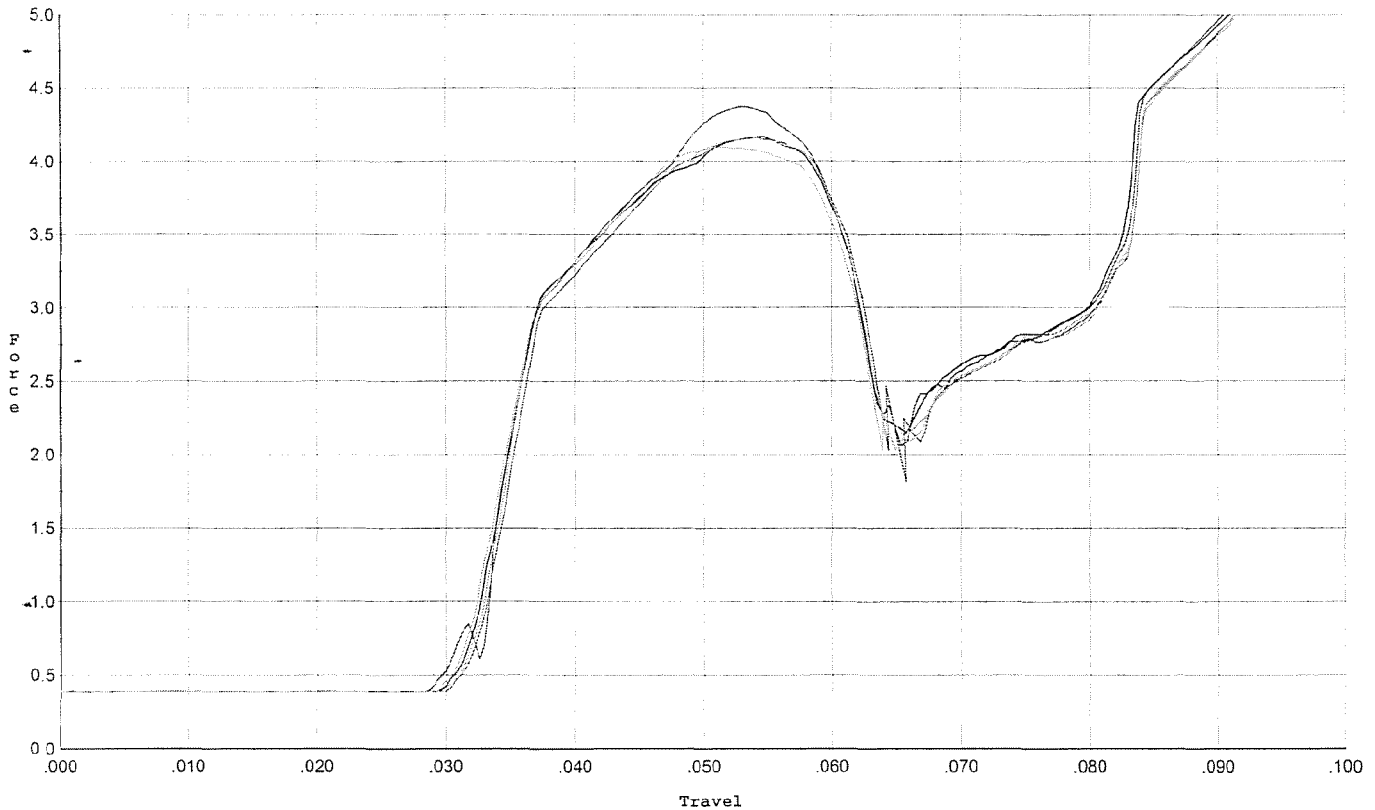
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.394	0.059	0.030	0.038	0.066		Set Trigger
2	2.421	0.059	0.031	0.038	0.066		Set Trigger
3	2.347	0.060	0.034	0.038	0.063		Set Trigger
4	2.329	0.061	0.035	0.038	0.063		Set Trigger
5	2.291	0.060	0.032	0.038	0.063		Set Trigger

A 2.35

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/23/2008

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lbs for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.377	0.061	0.029	0.033	0.116		Set Trigger
2	4.172	0.061	0.030	0.033	0.114		Set Trigger
3	4.164	0.062	0.031	0.033	0.115		Set Trigger
4	4.151	0.061	0.030	0.033	0.114		Set Trigger
5	4.096	0.062	0.030	0.033	0.115		Set Trigger

A 4.19