

G6784627

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



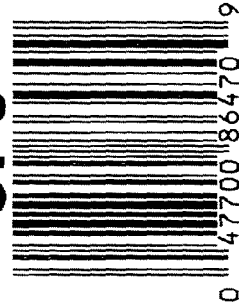
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6784627

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G6784627

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-8-08	SP
430	ASSEMBLE TO STOCK		9-8-08	SP
440	PROOF		9-8-08	SP
460	CHECK HEADSPACE		9-8-08	SP
470	DIS-ASSEMBLE ACTION		9-8-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	9-9-08	RT
475	DRILL AND TAP SIGHT HOLES		9-9-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BH	9-10-08	BH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		9/11	u
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-15-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-15-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-15-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-17-08	PSH
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

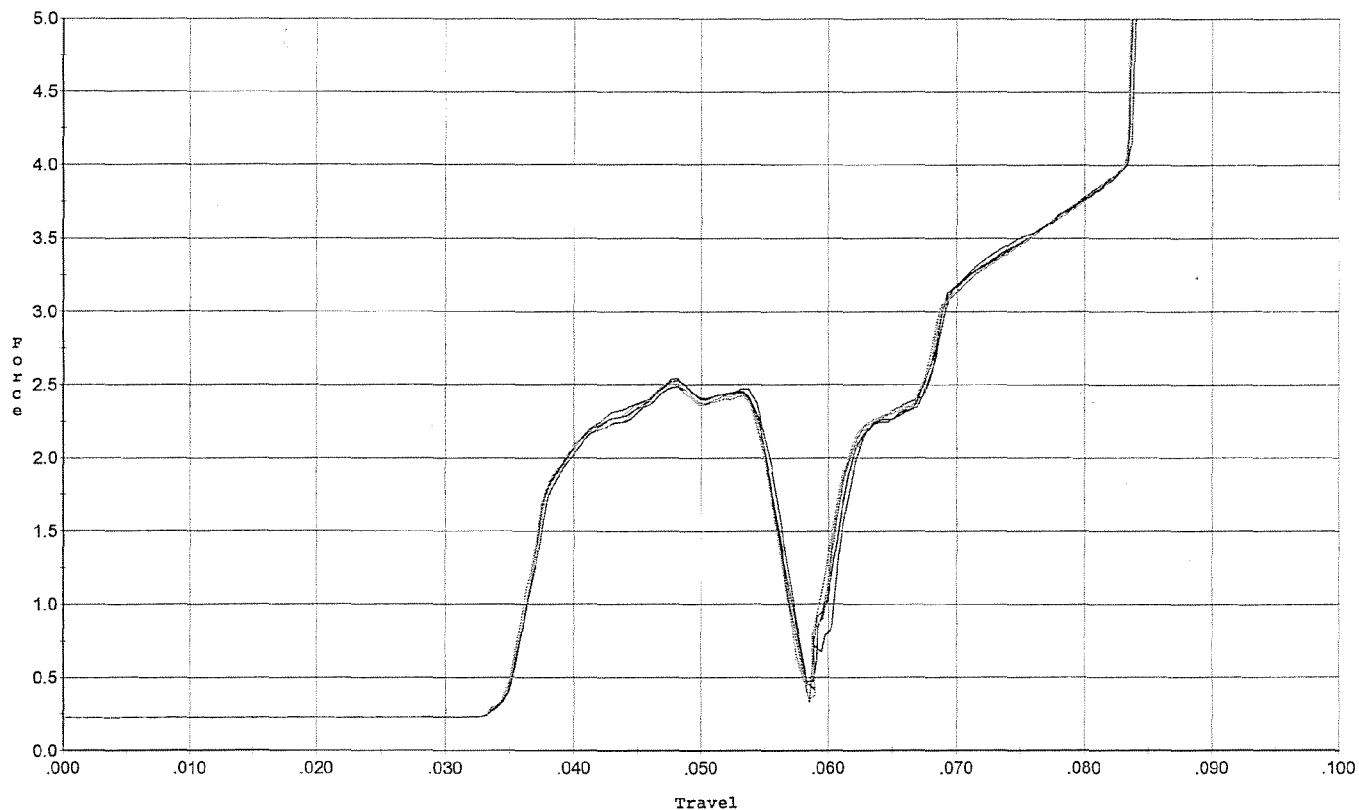
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	BARBER - M24 0068461 F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2</u> <u>2</u> <u>2</u>	9-25-08	TC
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	9-25-08	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.024</u> <u>.024</u>	9-25-08	TC
	J) ASSEMBLE STOCK		9-17-08	PSW
	K) ASSEMBLE SWIVEL STUDS		9-25-08	TC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-24-08	SGD.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION NA		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-24-08	TKW
670	FINAL INSPECTION A) HEADSPACE		9-25-08	TC
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.33</u> <u>2.35</u> <u>2.30</u> <u>2.30</u> <u>2.33</u>	9-25-08	RJR
	C) FUNCTION		9-25-08	TC
690	PACK		10/21/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R, Putch 1/11/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



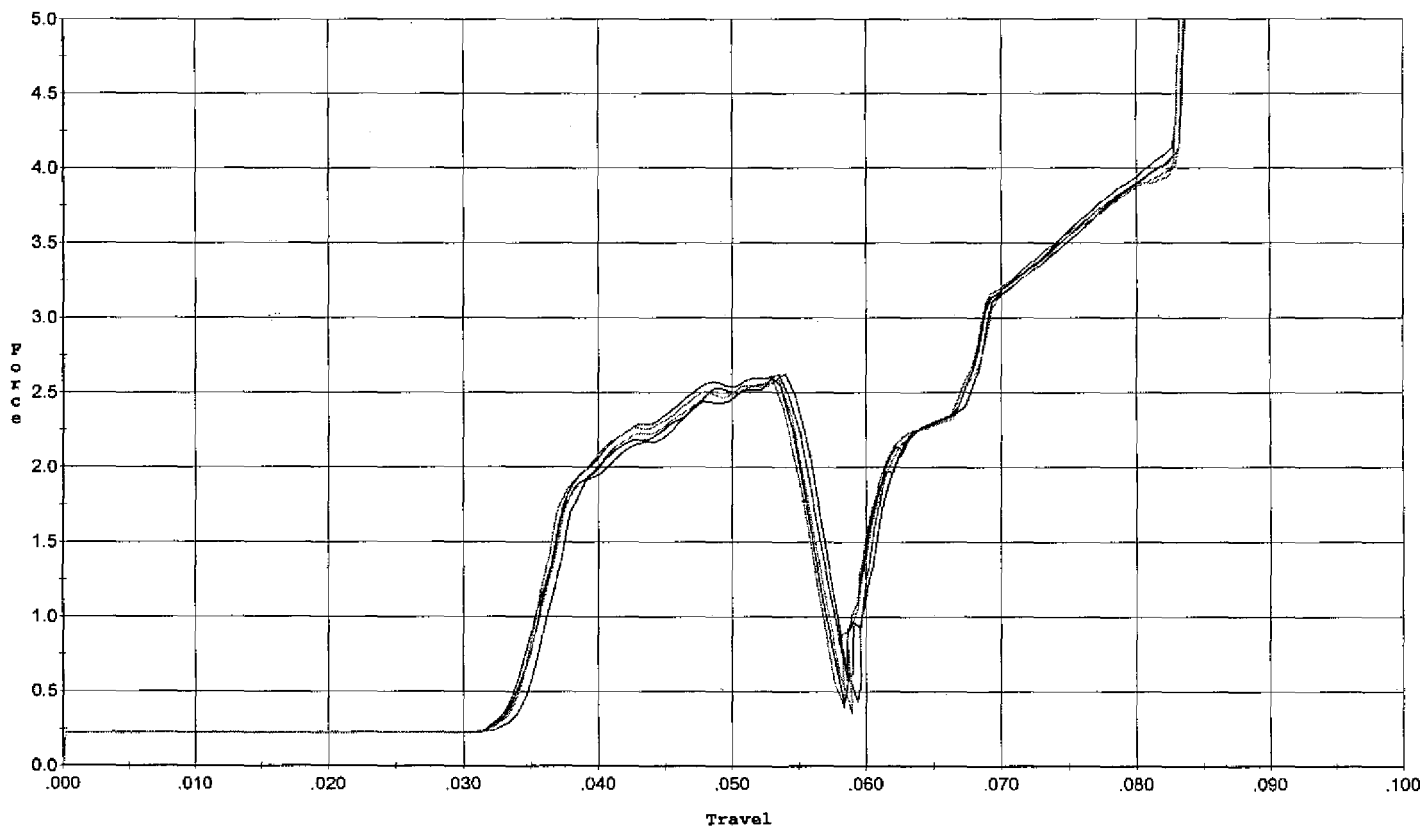
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.485	0.056	0.035	0.034	0.052		Set Trigger
2	2.531	0.055	0.035	0.035	0.051		Set Trigger
3	2.541	0.055	0.035	0.035	0.051		Set Trigger
4	2.504	0.055	0.035	0.035	0.051		Set Trigger
5	2.526	0.055	0.035	0.035	0.051		Set Trigger

AVG 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R, Putch 1/11/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



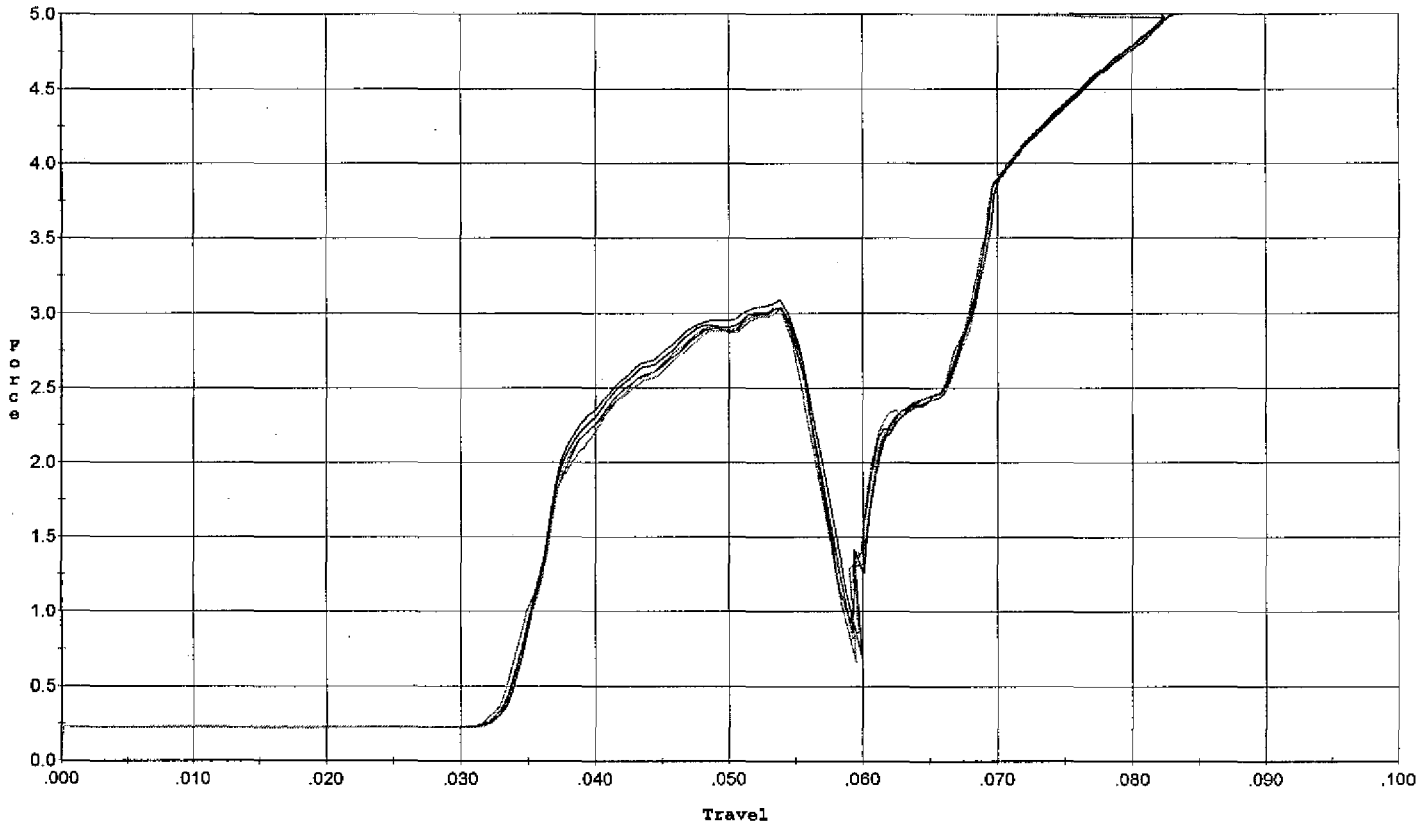
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.625	0.056	0.034	0.034	0.053		Set Trigger
2	2.598	0.055	0.033	0.034	0.052		Set Trigger
3	2.621	0.055	0.033	0.034	0.054		Set Trigger
4	2.580	0.056	0.034	0.034	0.054		Set Trigger
5	2.583	0.055	0.034	0.034	0.053		Set Trigger

AVG 2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R, Putch 1/11/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



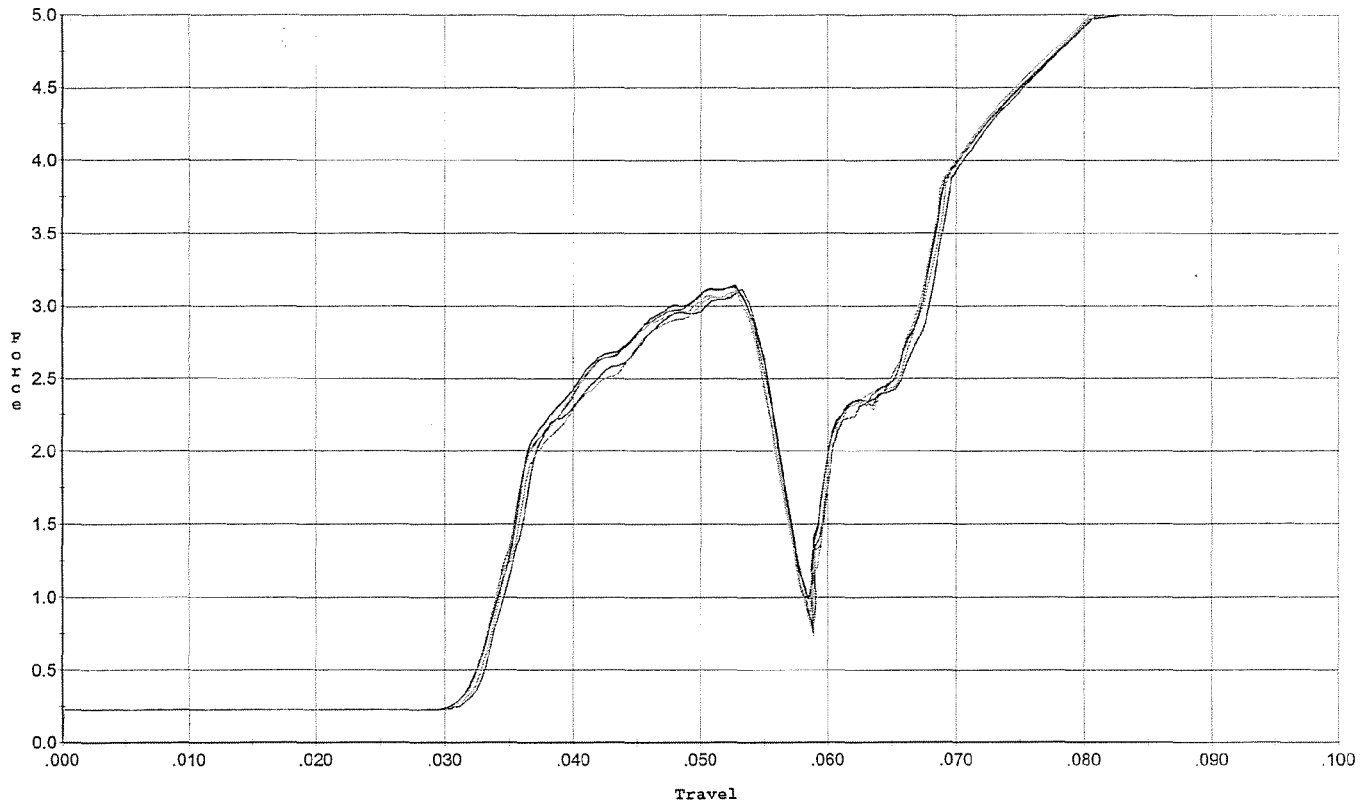
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.093	0.057	0.033	0.033	0.065		Set Trigger
2	3.042	0.055	0.034	0.033	0.062		Set Trigger
3	3.042	0.056	0.033	0.033	0.062		Set Trigger
4	3.035	0.055	0.033	0.033	0.061		Set Trigger
5	3.041	0.056	0.033	0.033	0.062		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 1/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



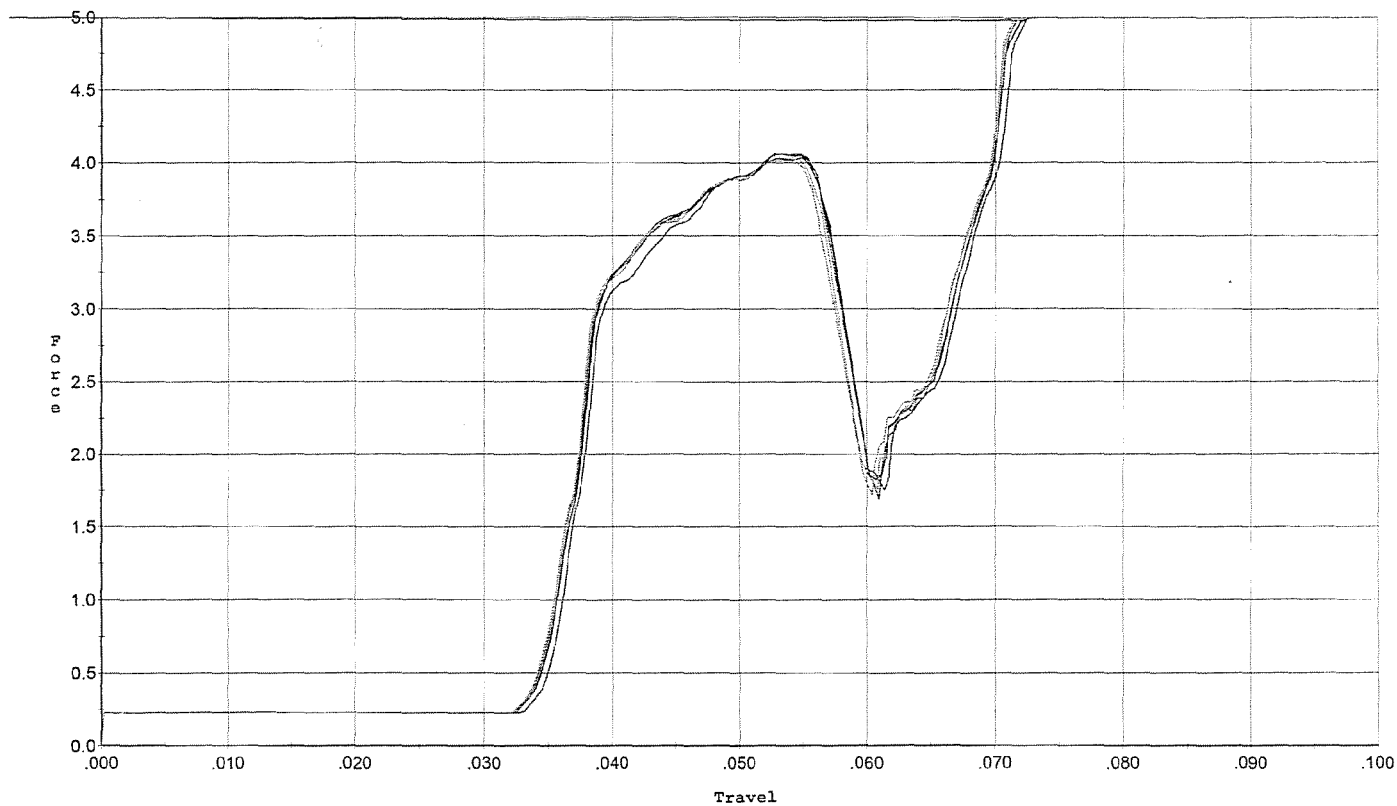
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.119	0.055	0.033	0.033	0.062		Set Trigger
2	3.145	0.055	0.032	0.032	0.065		Set Trigger
3	3.130	0.055	0.032	0.032	0.065		Set Trigger
4	3.101	0.054	0.032	0.033	0.062		Set Trigger
5	3.112	0.056	0.032	0.033	0.063		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R, Putch 1/11/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



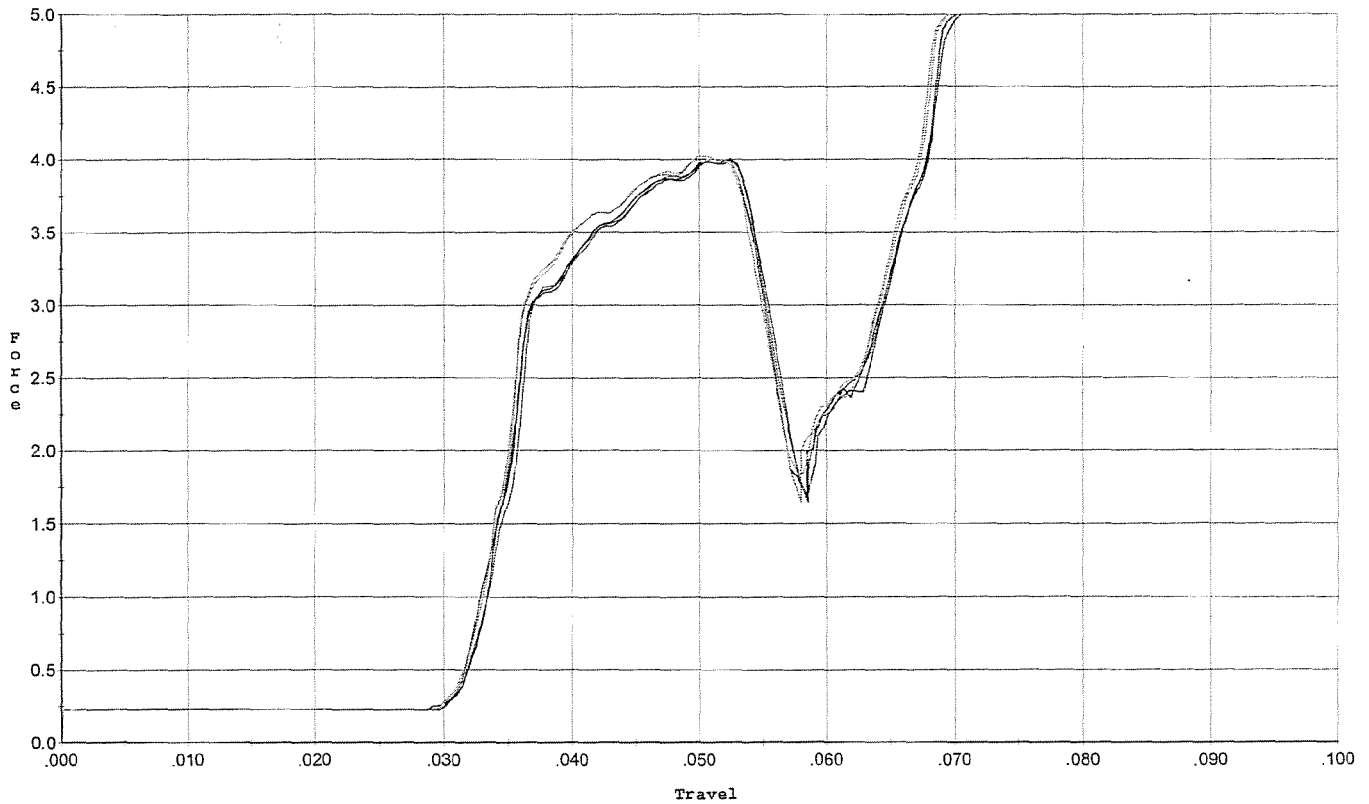
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.034	0.057	0.034	0.031	0.084		Set Trigger
2	4.060	0.057	0.034	0.031	0.085		Set Trigger
3	4.064	0.058	0.034	0.031	0.087		Set Trigger
4	4.043	0.056	0.034	0.031	0.084		Set Trigger
5	4.021	0.057	0.034	0.031	0.084		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 1/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



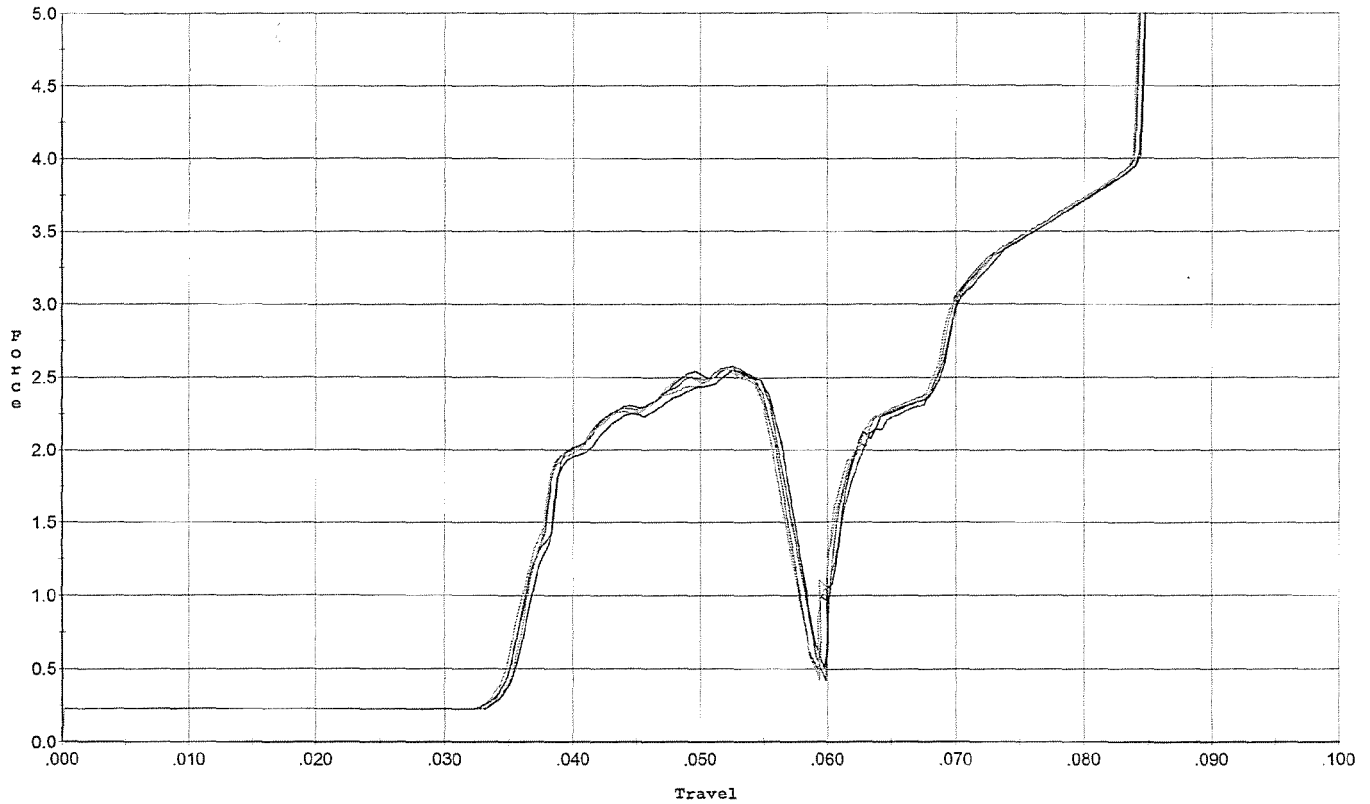
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.007	0.056	0.031	0.031	0.084		Set Trigger
2	3.997	0.054	0.031	0.031	0.081		Set Trigger
3	4.004	0.054	0.031	0.031	0.080		Set Trigger
4	4.024	0.054	0.031	0.031	0.083		Set Trigger
5	4.006	0.055	0.031	0.031	0.084		Set Trigger

AVG 4.00

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R, Putch 1/11/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



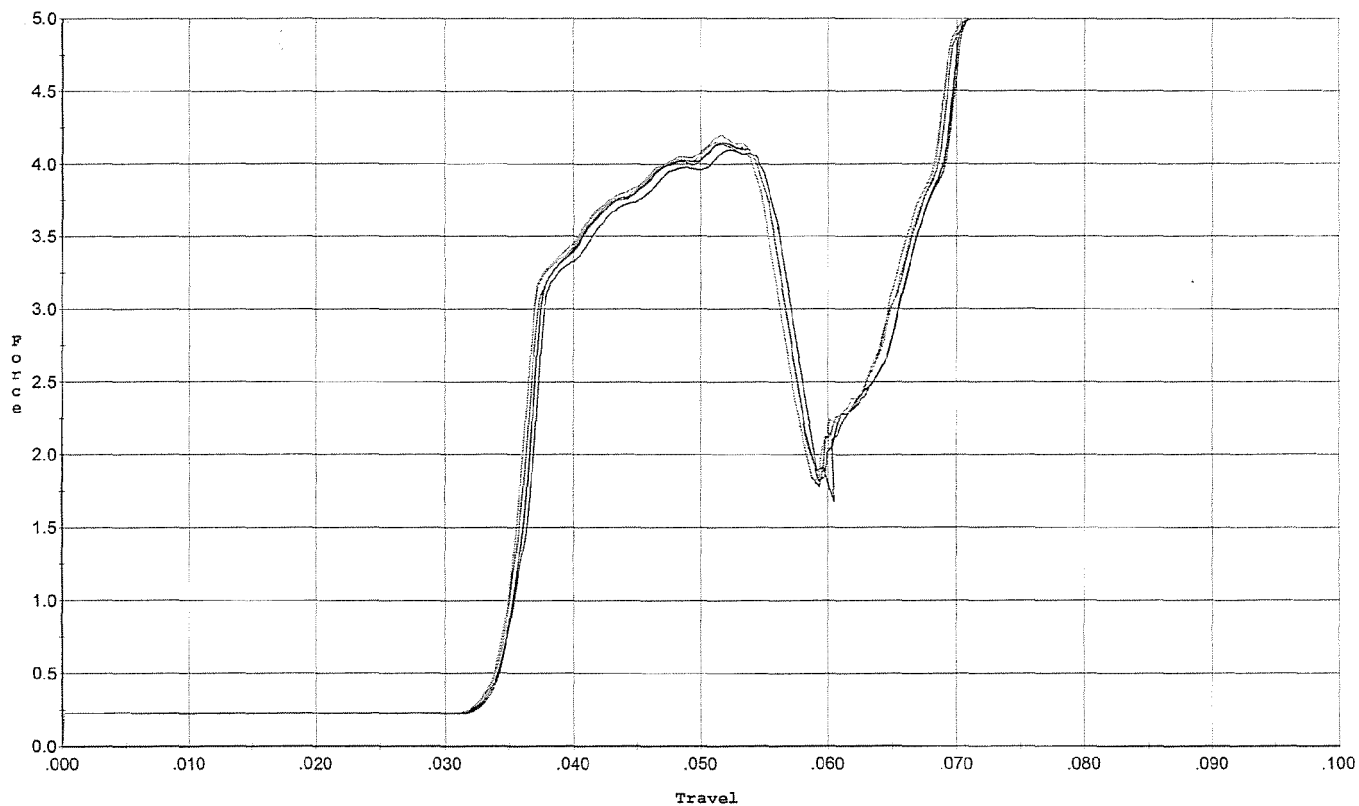
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.578	0.057	0.034	0.034	0.055		Set Trigger
2	2.547	0.056	0.035	0.035	0.053		Set Trigger
3	2.572	0.056	0.034	0.034	0.053		Set Trigger
4	2.558	0.057	0.034	0.034	0.054		Set Trigger
5	2.553	0.055	0.035	0.035	0.051		Set Trigger

AVG 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R, Putch 1/11/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.098	0.056	0.034	0.031	0.085		Set Trigger
2	4.148	0.055	0.034	0.031	0.084		Set Trigger
3	4.134	0.055	0.033	0.031	0.083		Set Trigger
4	4.153	0.055	0.033	0.031	0.083		Set Trigger
5	4.199	0.055	0.034	0.030	0.086		Set Trigger

AVG 4.14