

56784678

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

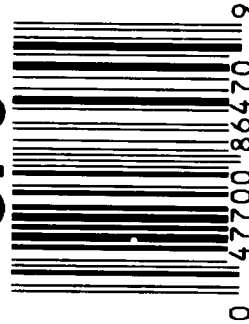
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6784678

UPC



GUN SERIAL # G 6784678

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-28-08	SP
430	ASSEMBLE TO STOCK		8-28-08	SP
440	PROOF		8-28-08	SP
460	CHECK HEADSPACE		8-28-08	SP
470	DIS-ASSEMBLE ACTION		8-28-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-29-08	RSN
475	DRILL AND TAP SIGHT HOLES	SEP 02 2008	8-29-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BH	9-2-08	BH
490	MAGNAFLUX BOLT		8/28/08	MR
500	ROLLMARK CALIBER		9/3/08	RT
520	GOFF BLAST BBL / REC		9/5/08	DS
542	APPLY COATINGS (BARREL ACTION)		9-9	u
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-18-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-18-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-18-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-2-08	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

BARBER - M24 0069034									
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3.5</u>	<u>3.5</u>	<u>4.0</u>	10-20-08	L. J.		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>4.0</u>	<u>5.0</u>	<u>5.0</u>	10-20-08	L. J.		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.023</u>	10-20-08	L. J.		
	J) ASSEMBLE STOCK					10-20-08	RSN		
	K) ASSEMBLE SWIVEL STUDS					10-20-08	L. J.		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		10-20-08	RSN		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					10-2-08	TC		
670	FINAL INSPECTION A) HEADSPACE					10-20-08	L. J.		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.36</u>	<u>2.33</u>	<u>2.36</u>	<u>2.50</u>	<u>2.54</u>	10/3/08	Fm
	C) FUNCTION					10-20-08	L. J.		
690	PACK					12-4-08	TC		

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS 2.50 LBS AFTER 5 CYCLES
 2.50 LBS 2.50 LBS AFTER 10 CYCLES
 2.50 LBS 2.50 LBS AFTER 15 CYCLES

DATE

9-24-08

TESTER

TAE

	2.50 LBS INITIAL	2.50 LBS AFTER 5 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	251	264		250	
PULL #2	293	272		211	
PULL #3	254	278		234	
PULL #4	274	267		226	
PULL #5	290	259		230	
TOTAL	1362	1340		1151	
AVERAGE	272	268		230	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	310	320		
PULL #2	322	346		
PULL #3	311	362		
PULL #4	304	349		
PULL #5	358	349		
TOTAL	1605	1724		
AVERAGE	321	344		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	436	451		436
PULL #2	454	441		441
PULL #3	457	434		448
PULL #4	411	434		414
PULL #5	451	406		437
TOTAL	2209	2166		2176
AVERAGE	441	433		435