

G6784733

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



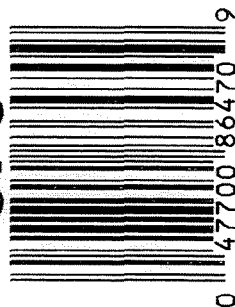
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6784733

UPC



BM FORM

GUN SERIAL #

G 6784733

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-9-08	SPD
430	ASSEMBLE TO STOCK		9-9-08	SP
440	PROOF		9-9-08	SPD
460	CHECK HEADSPACE		9-9-08	SPD
470	DIS-ASSEMBLE ACTION		9-9-08	SPD
472	SERIALIZE BOLT HANDLE		9-10-08	RIZ
475	DRILL AND TAP SIGHT HOLES		9-11-08	SP
480	MAGNAFLUX BBL ACTION		9-12-08	B/A
490	MAGNAFLUX BOLT		9/19/08	ML
500	ROLLMARK CALIBER		9/12/08	RT
520	GOFF BLAST BBL / REC		9/19/08	DB
542	APPLY COATINGS (BARREL ACTION)		9/16	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-19-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-19-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-19-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-11-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

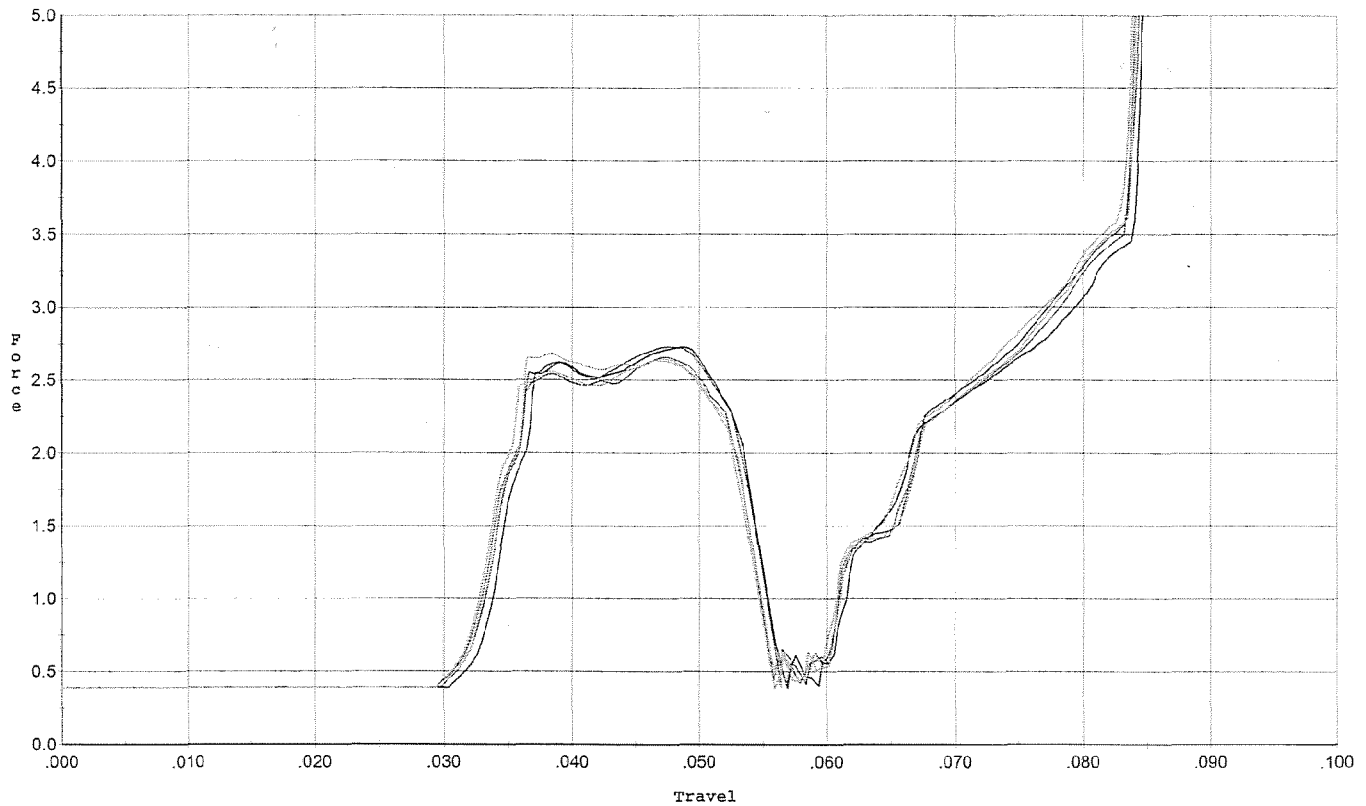
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>5.0</u> <u>4.5</u>	10-21-08	XJD
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	10-21-08	XJD
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	10-21-08	XJD
	J) ASSEMBLE STOCK		10-11-08	XJD
	K) ASSEMBLE SWIVEL STUDS		10-21-08	XJD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	10-13-08	XJD
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-13-08	TC
670	FINAL INSPECTION A) HEADSPACE		10-21-08	XJD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.40</u> <u>2.45</u> <u>2.41</u> <u>2.38</u> <u>2.35</u>	10-20-08	TC
	C) FUNCTION		10-21-08	XJD
690	PACK		12-10-08	BSU

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/10/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50



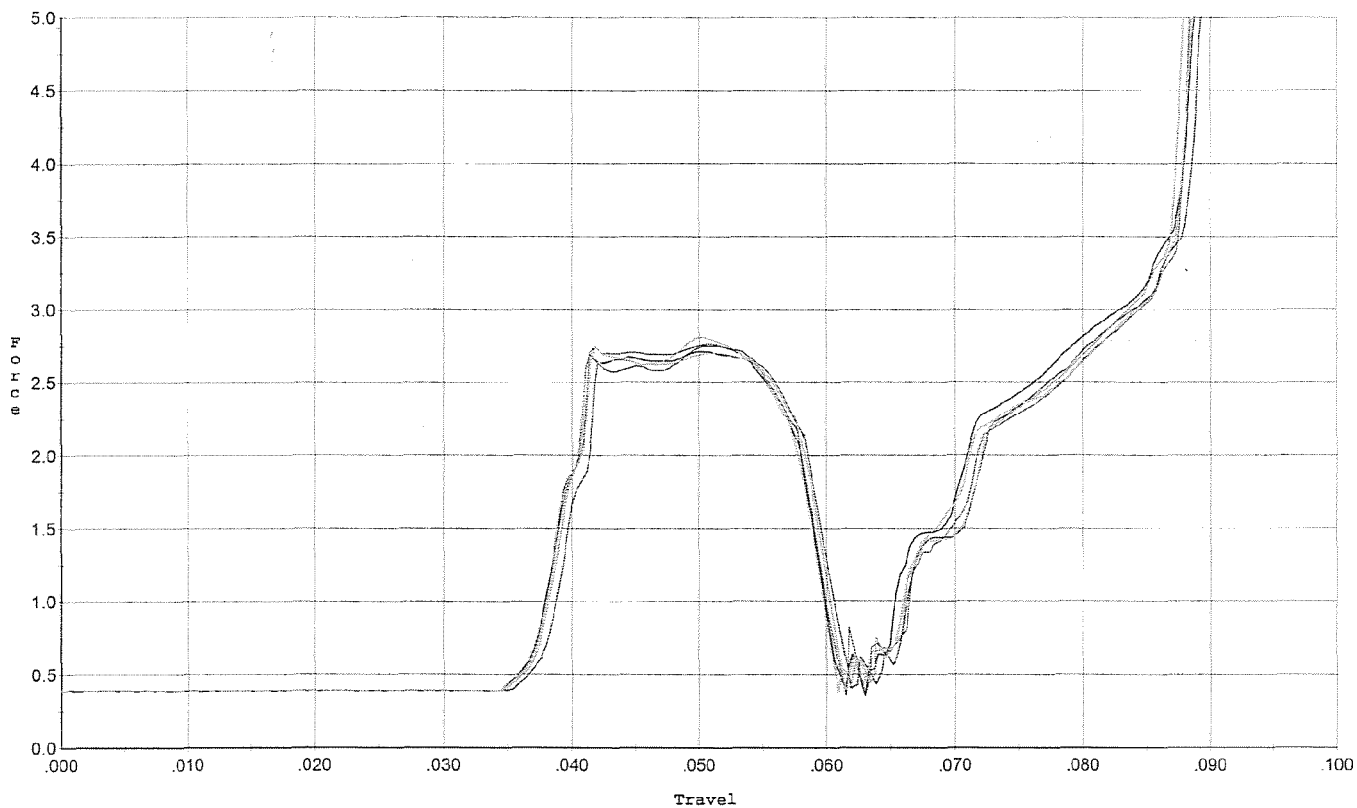
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.728	0.054	0.030	0.035	0.063		Set Trigger
2	2.726	0.053	0.033	0.035	0.062		Set Trigger
3	2.659	0.053	0.032	0.035	0.061		Set Trigger
4	2.684	0.053	0.032	0.035	0.062		Set Trigger
5	2.647	0.054	0.032	0.035	0.062		Set Trigger

A 2.68

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/10/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50



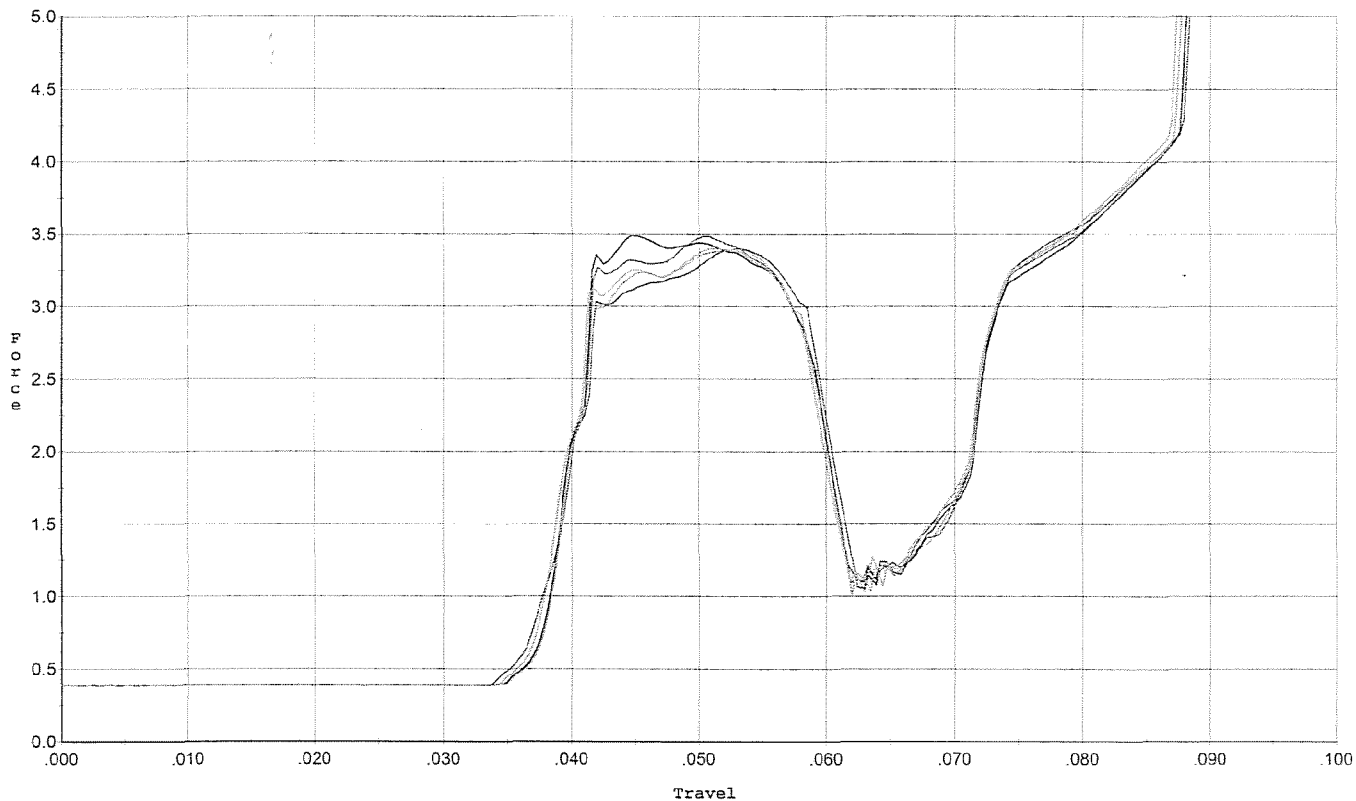
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.750	0.058	0.038	0.037	0.064		Set Trigger
2	2.712	0.058	0.037	0.037	0.065		Set Trigger
3	2.764	0.058	0.037	0.036	0.065		Set Trigger
4	2.750	0.059	0.037	0.036	0.066		Set Trigger
5	2.809	0.058	0.037	0.036	0.065		Set Trigger

A-2.75

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schultz 10/10/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



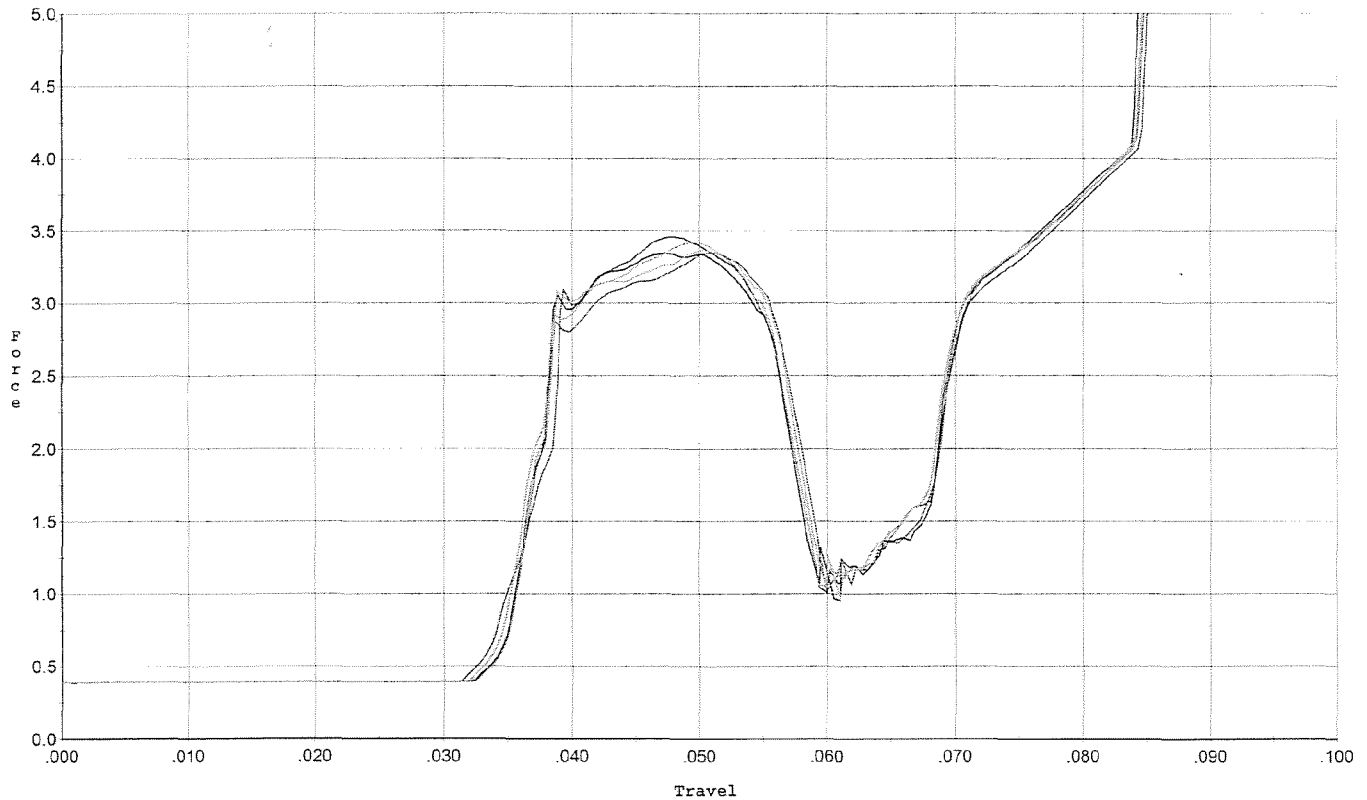
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.398	0.058	0.036	0.035	0.078		Set Trigger
2	3.491	0.059	0.037	0.034	0.080		Set Trigger
3	3.485	0.059	0.037	0.034	0.080		Set Trigger
4	3.399	0.058	0.037	0.034	0.078		Set Trigger
5	3.395	0.059	0.038	0.033	0.079		Set Trigger

A-3-43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/10/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs.after 20 cycles+/- .75 lbs.



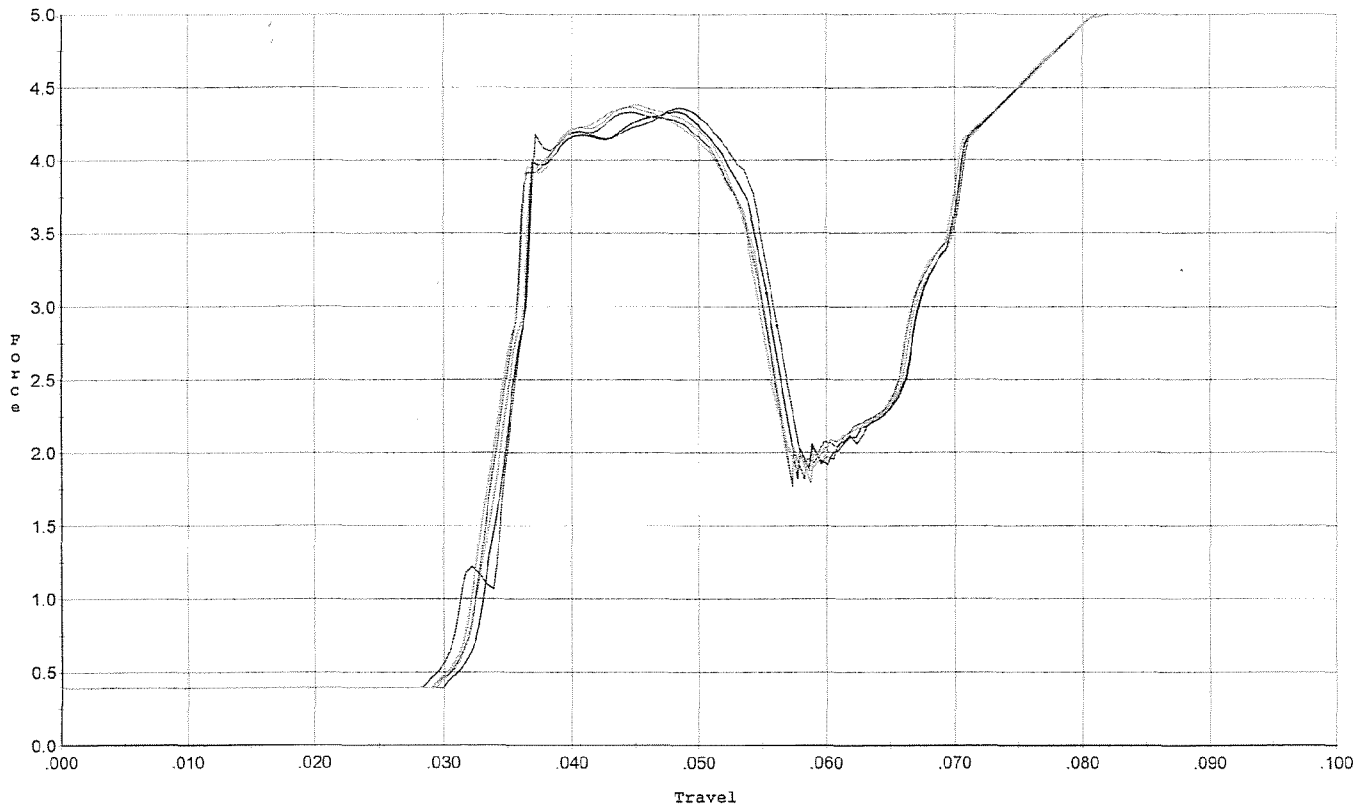
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.461	0.058	0.034	0.033	0.079		Set Trigger
2	3.345	0.056	0.035	0.033	0.076		Set Trigger
3	3.346	0.058	0.035	0.033	0.078		Set Trigger
4	3.364	0.056	0.034	0.033	0.078		Set Trigger
5	3.418	0.056	0.035	0.034	0.076		Set Trigger

A-3-38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/10/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



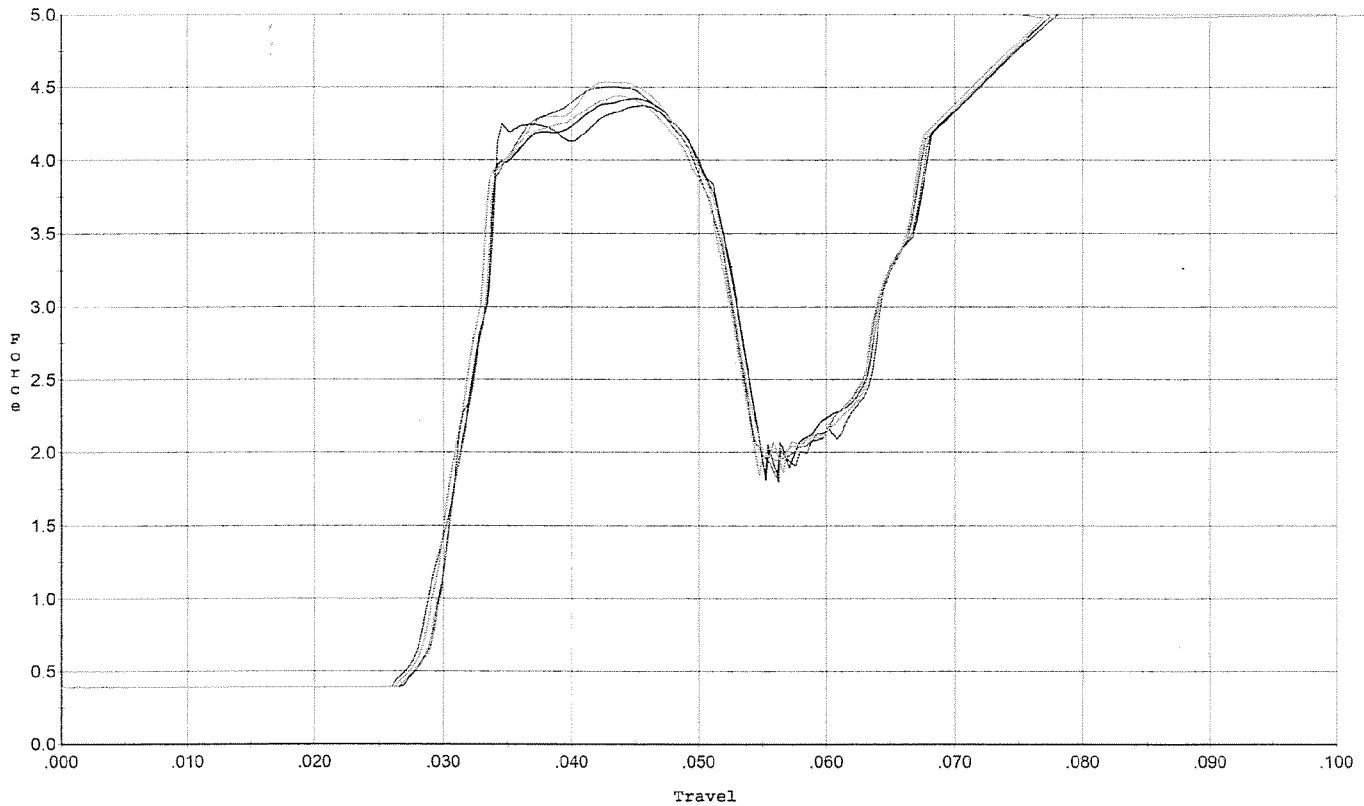
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.363	0.056	0.030	0.031	0.101		Set Trigger
2	4.334	0.055	0.032	0.031	0.097		Set Trigger
3	4.326	0.055	0.031	0.032	0.097		Set Trigger
4	4.382	0.054	0.031	0.032	0.096		Set Trigger
5	4.367	0.054	0.031	0.031	0.095		Set Trigger

A - 4.35

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/10/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles+/- 1.0 lbs.



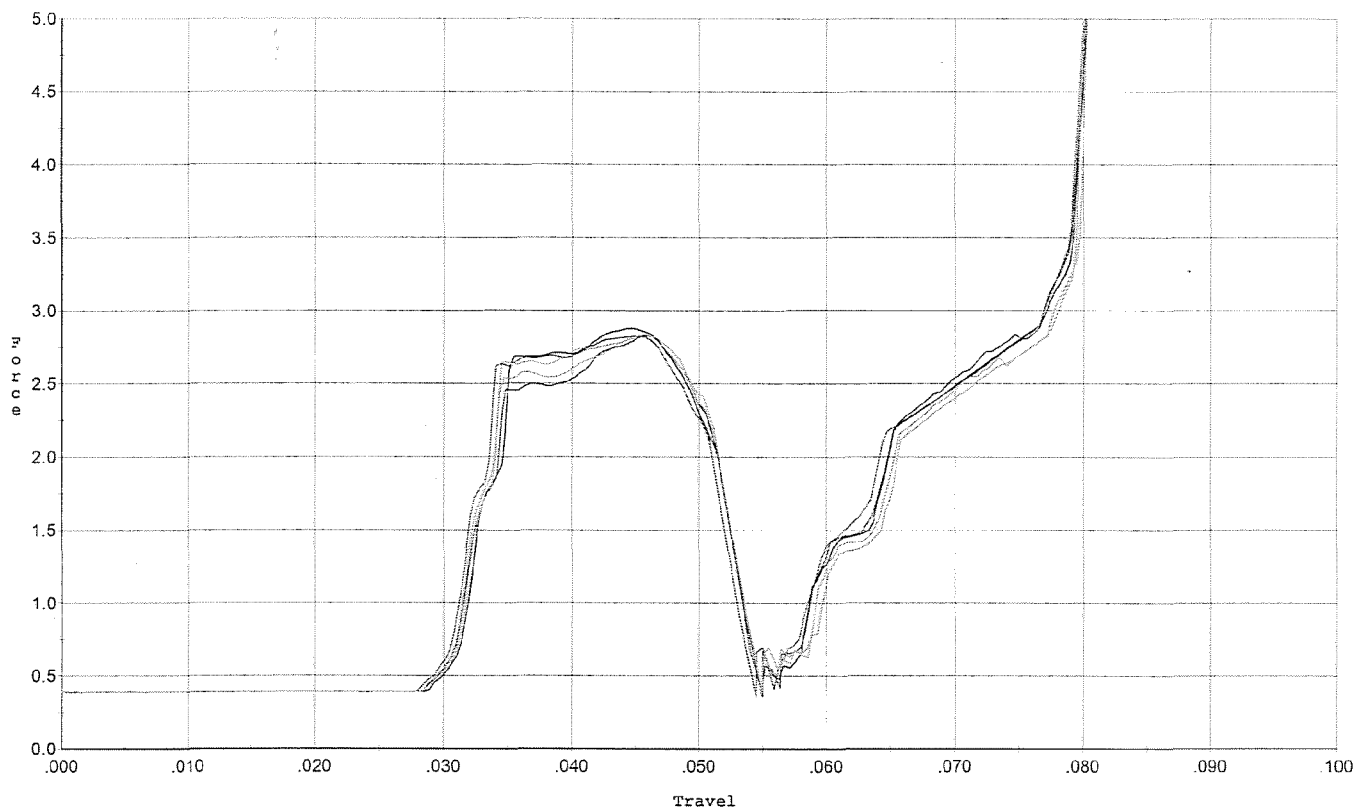
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.372	0.053	0.028	0.030	0.100		Set Trigger
2	4.421	0.053	0.029	0.030	0.099		Set Trigger
3	4.501	0.052	0.029	0.030	0.098		Set Trigger
4	4.536	0.051	0.029	0.030	0.097		Set Trigger
5	4.442	0.052	0.028	0.030	0.099		Set Trigger

A-4.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/10/2008

Model: M/24
Serial No: Form #F005
Trigger: reset tot 2.5 lbs. +/- .50 lbs. for final test



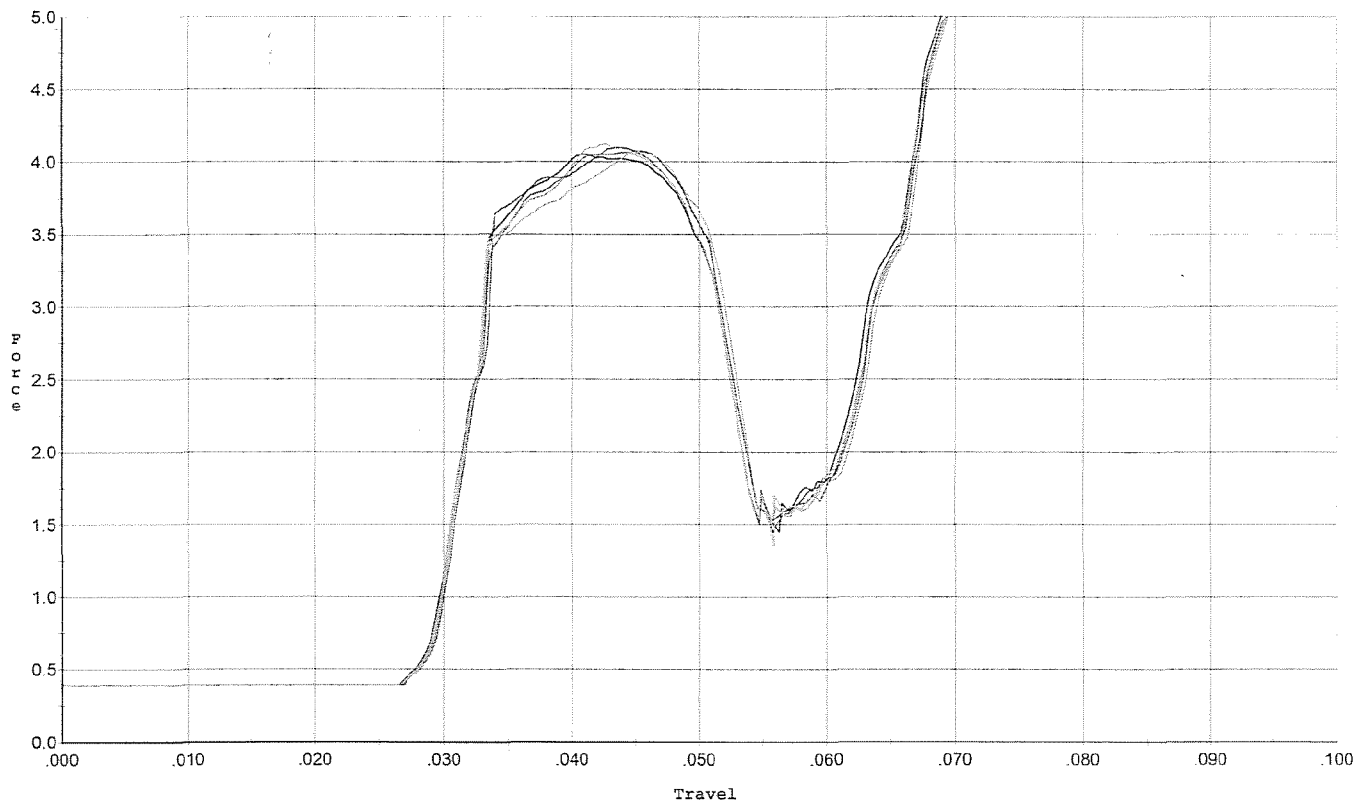
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.828	0.051	0.030	0.033	0.061		Set Trigger
2	2.878	0.051	0.029	0.033	0.062		Set Trigger
3	2.826	0.051	0.030	0.033	0.062		Set Trigger
4	2.835	0.051	0.031	0.033	0.063		Set Trigger
5	2.838	0.051	0.029	0.033	0.062		Set Trigger

A-284

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/10/2008

Model: M/24
Serial No: Form #F005
Trigger: set tot4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.099	0.051	0.029	0.025	0.087		Set Trigger
2	4.053	0.051	0.029	0.025	0.088		Set Trigger
3	4.070	0.051	0.027	0.025	0.087		Set Trigger
4	4.123	0.051	0.029	0.025	0.088		Set Trigger
5	4.077	0.052	0.029	0.025	0.089		Set Trigger

A-4.08