

G6785047

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

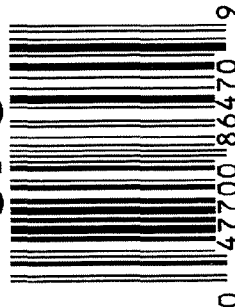
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6785047

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6785047

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-5-08	SPJ
430	ASSEMBLE TO STOCK		9-6-08	TC
440	PROOF		9-6-08	TC
460	CHECK HEADSPACE		9-6-08	TC
470	DIS-ASSEMBLE ACTION		9-6-08	SPJ
472	SERIALIZE BOLT HANDLE		9808	RW
475	DRILL AND TAP SIGHT HOLES		9-8-08	SP
480	MAGNAFLUX BBL ACTION		9-10-08	BH
490	MAGNAFLUX BOLT		9/6/08	MR
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC		9/10/08	DG
542	APPLY COATINGS (BARREL ACTION)		9/15	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-22-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-22-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-22-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-23-08	RN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			
	2.50 LBS +/- .5 LBS			

F004 REV 5/2006

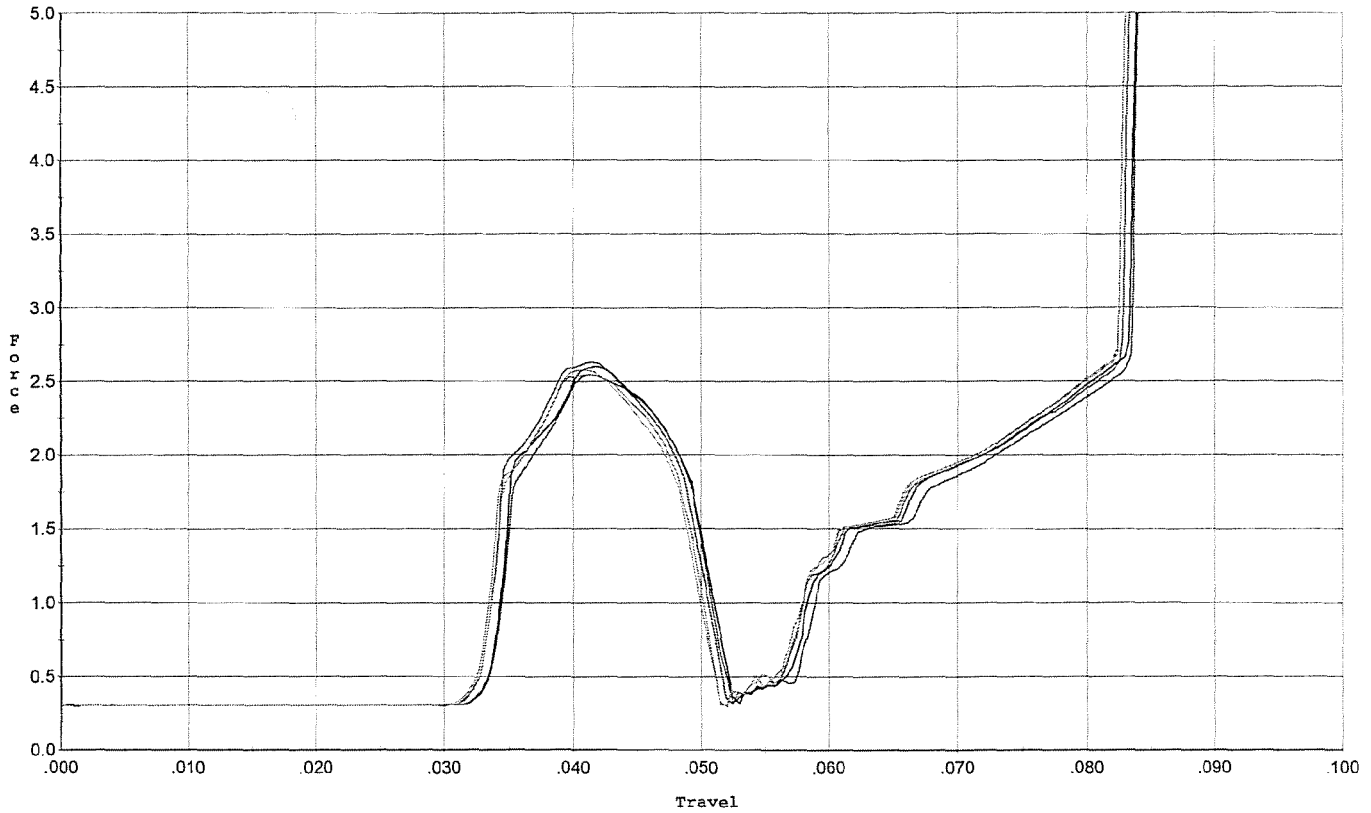
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>5.0</u> <u>4.5</u>	10-23-08	RJ
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>4.0</u>	10-23-08	RJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.022</u>	10-23-08	RJ
	J) ASSEMBLE STOCK		9-23-08	BSN
	K) ASSEMBLE SWIVEL STUDS		10-23-08	RJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-4-08	RJ
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-4-08	TE
670	FINAL INSPECTION A) HEADSPACE		10-23-08	RJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.46</u> <u>2.35</u> <u>2.4</u> <u>2.30</u> <u>2.40</u>	10/9/08	FM
	C) FUNCTION		10-23-08	RJ
690	PACK		12/12/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



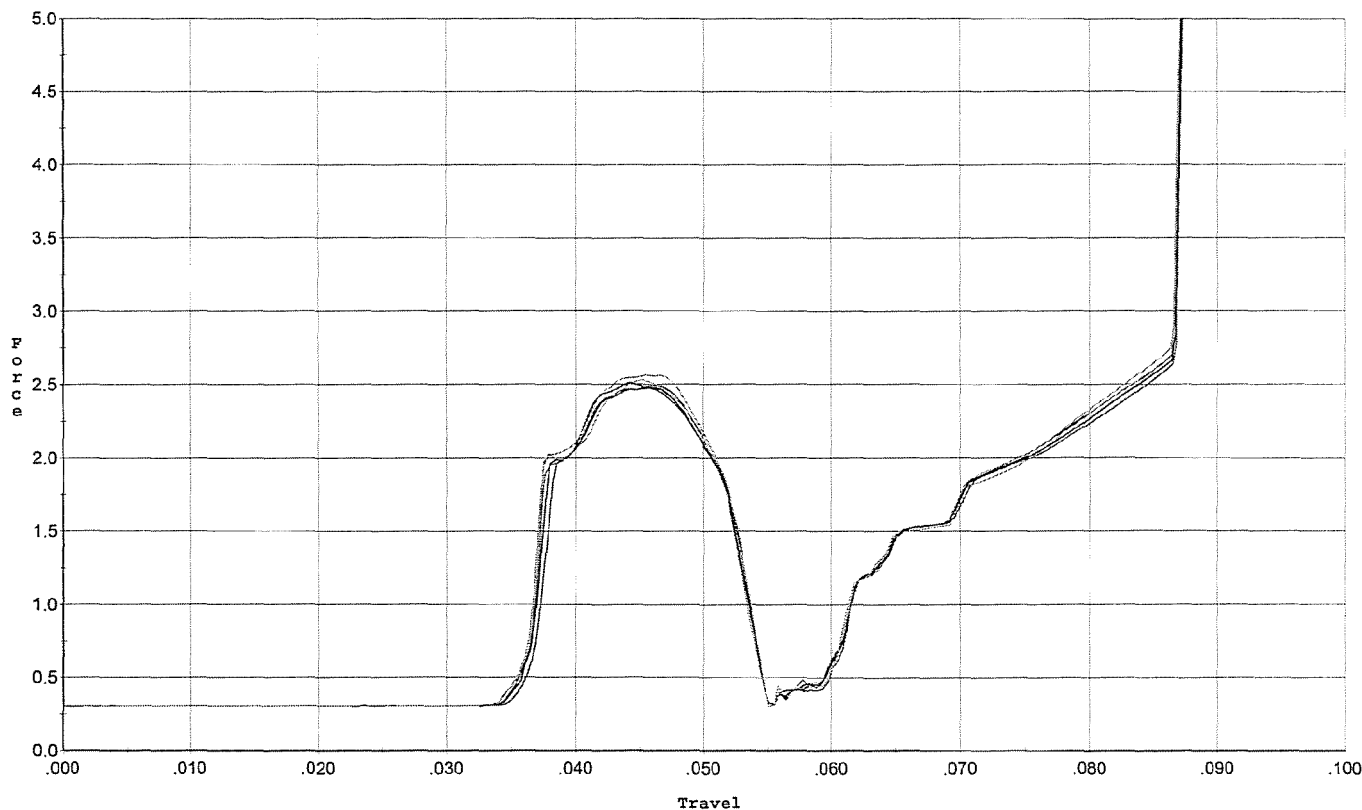
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.545	0.049	0.033	0.039	0.044		Set Trigger
2	2.599	0.049	0.033	0.038	0.045		Set Trigger
3	2.631	0.050	0.032	0.038	0.047		Set Trigger
4	2.577	0.048	0.032	0.038	0.043		Set Trigger
5	2.542	0.049	0.032	0.038	0.045		Set Trigger

AVG 2.57

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/13/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



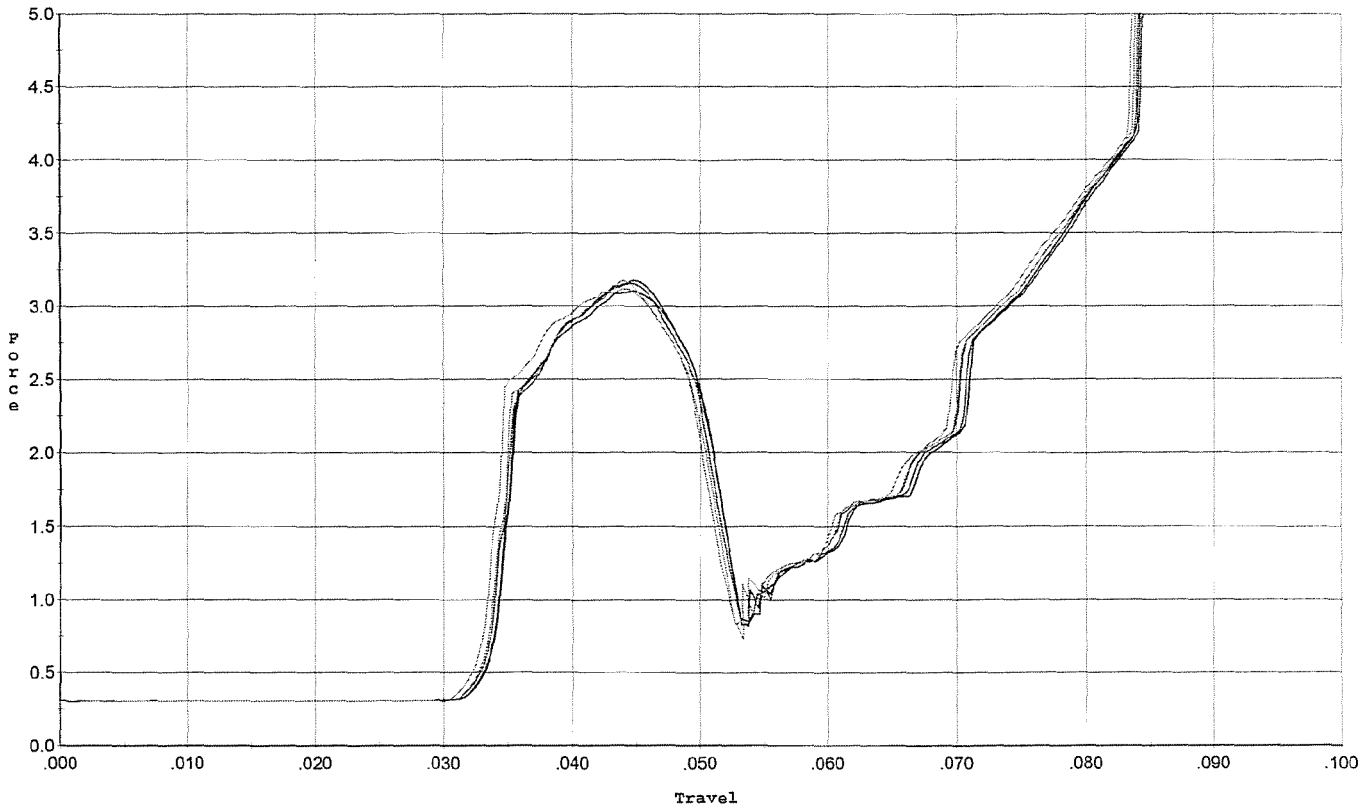
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.511	0.053	0.036	0.039	0.046		Set Trigger
2	2.481	0.053	0.036	0.039	0.046		Set Trigger
3	2.490	0.053	0.036	0.039	0.047		Set Trigger
4	2.532	0.052	0.036	0.039	0.046		Set Trigger
5	2.567	0.053	0.036	0.039	0.048		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 9/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



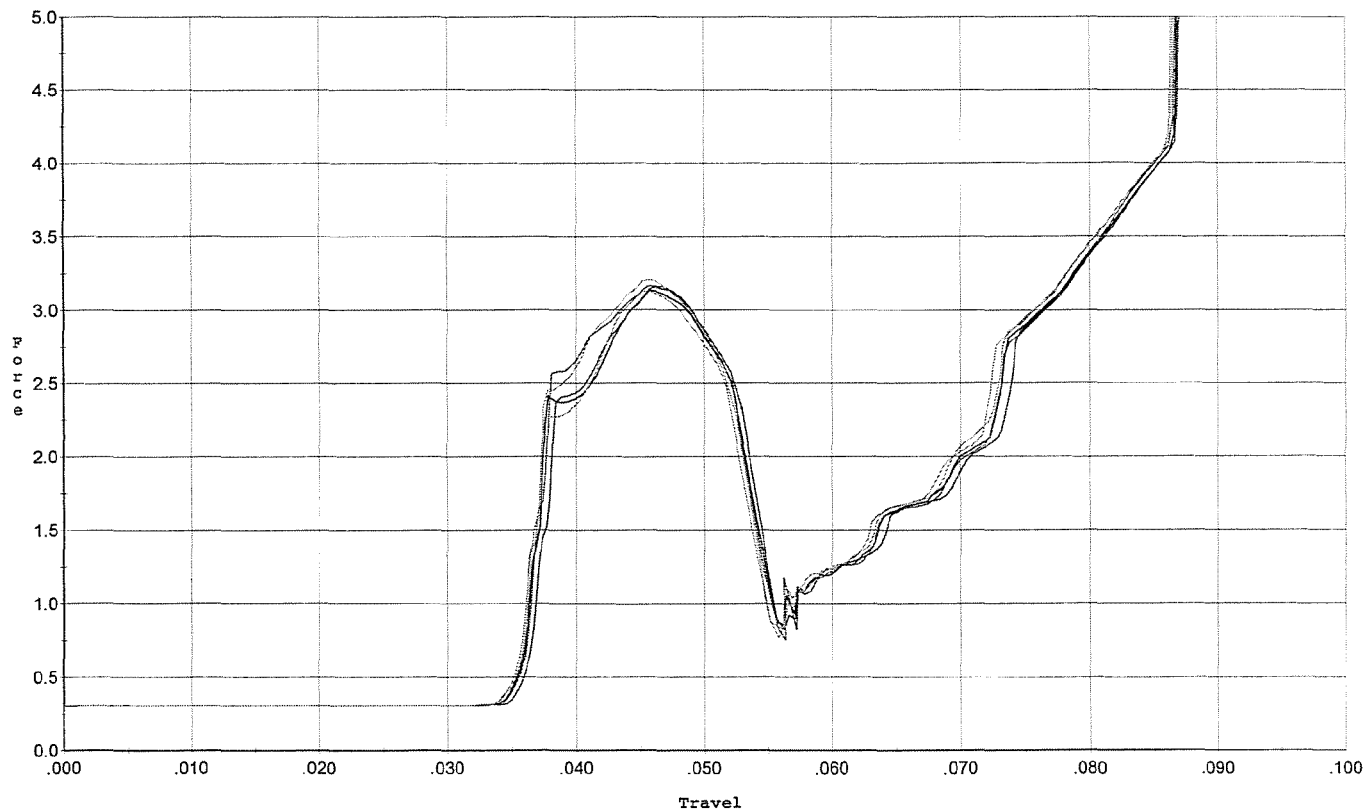
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.106	0.051	0.033	0.036	0.056		Set Trigger
2	3.174	0.051	0.033	0.036	0.057		Set Trigger
3	3.158	0.050	0.033	0.037	0.055		Set Trigger
4	3.122	0.050	0.033	0.036	0.056		Set Trigger
5	3.174	0.049	0.032	0.037	0.056		Set Trigger

Avg 3.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/13/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



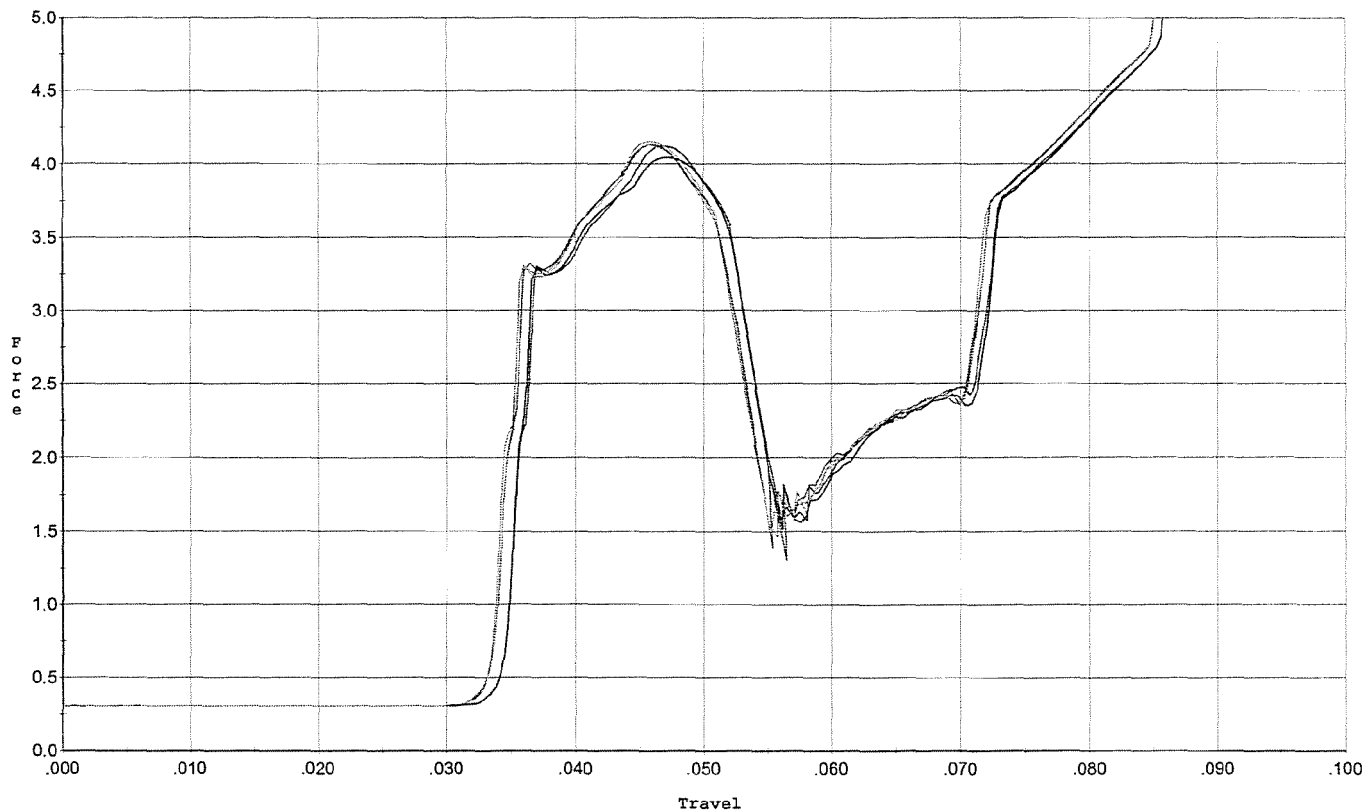
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.155	0.053	0.035	0.038	0.056		Set Trigger
2	3.134	0.052	0.035	0.037	0.055		Set Trigger
3	3.164	0.052	0.035	0.038	0.056		Set Trigger
4	3.209	0.053	0.035	0.037	0.057		Set Trigger
5	3.125	0.052	0.035	0.037	0.054		Set Trigger

Avg 3.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/13/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



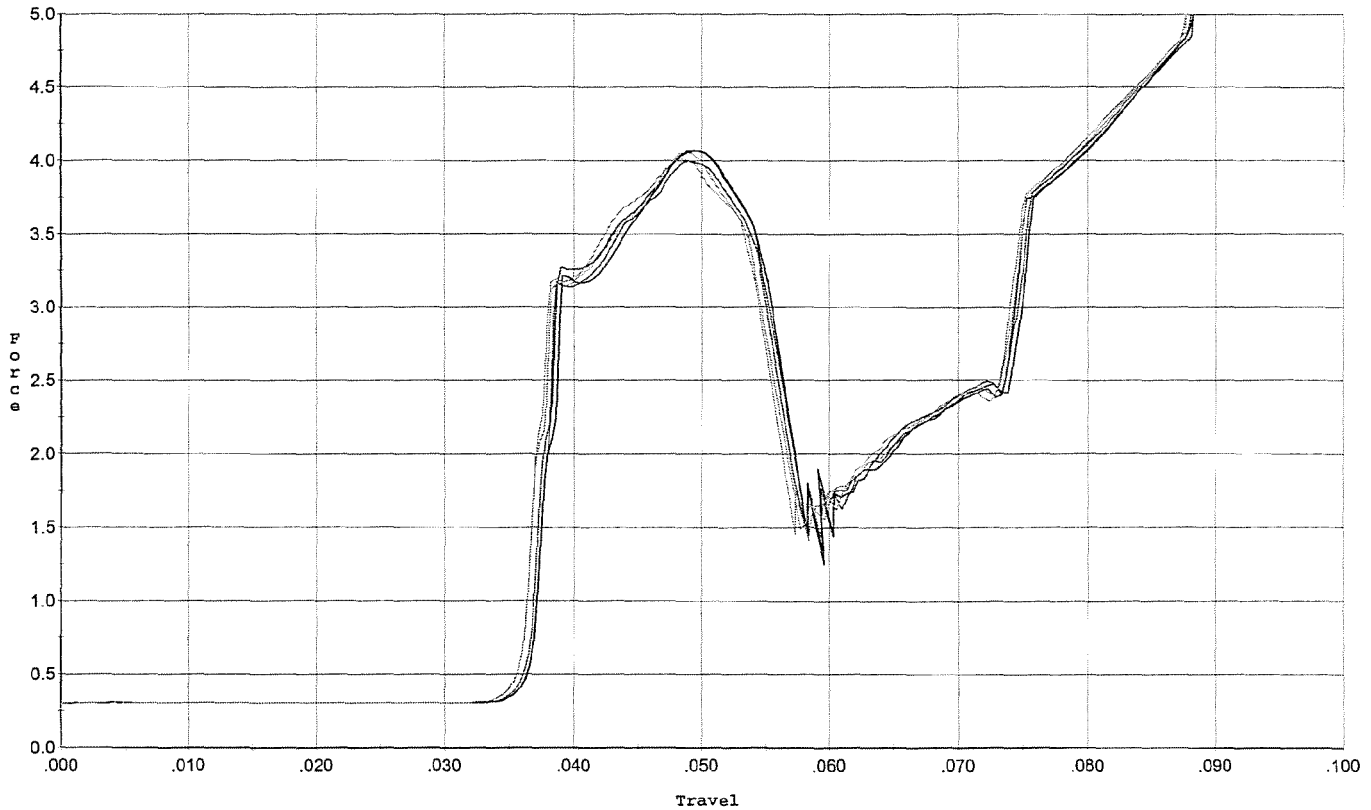
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.126	0.052	0.034	0.035	0.075		Set Trigger
2	4.042	0.052	0.034	0.035	0.075		Set Trigger
3	4.131	0.053	0.033	0.035	0.077		Set Trigger
4	4.150	0.053	0.033	0.035	0.078		Set Trigger
5	4.131	0.051	0.033	0.035	0.075		Set Trigger

Avg 4.11

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/13/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



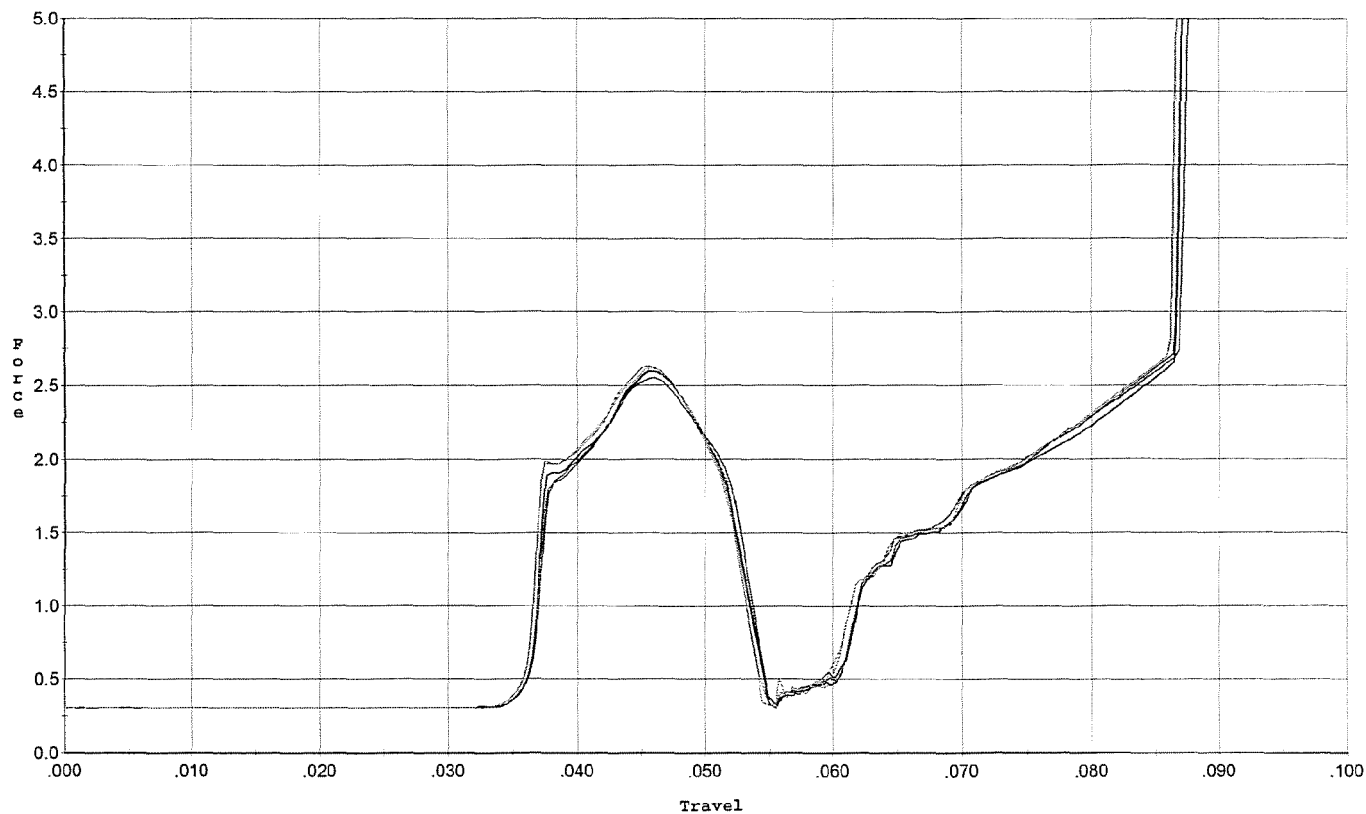
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.072	0.056	0.036	0.037	0.078		Set Trigger
2	4.063	0.055	0.036	0.037	0.076		Set Trigger
3	4.001	0.054	0.036	0.037	0.074		Set Trigger
4	4.056	0.054	0.036	0.037	0.074		Set Trigger
5	4.012	0.054	0.036	0.037	0.075		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



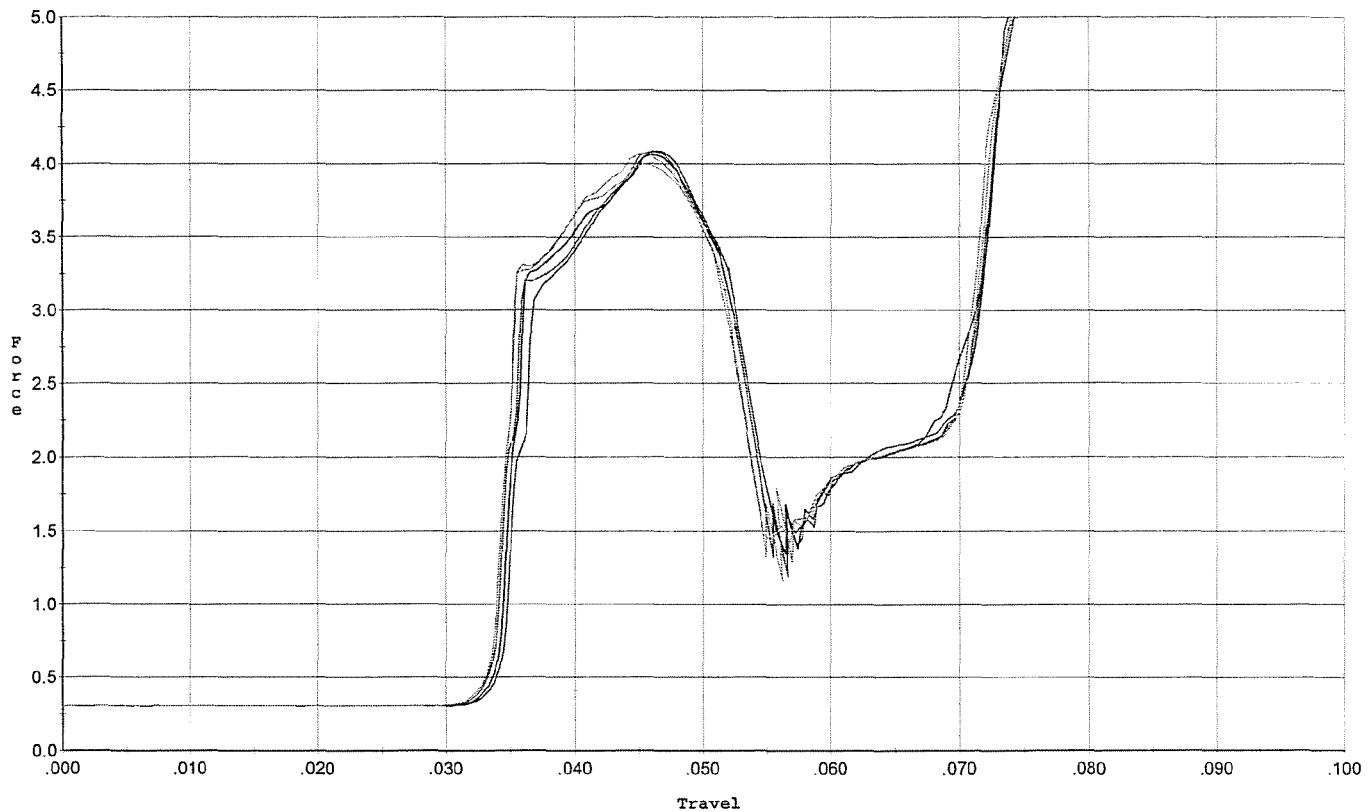
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.550	0.052	0.036	0.040	0.046		Set Trigger
2	2.594	0.052	0.036	0.040	0.045		Set Trigger
3	2.599	0.053	0.036	0.039	0.046		Set Trigger
4	2.614	0.052	0.036	0.039	0.046		Set Trigger
5	2.630	0.052	0.036	0.039	0.046		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/13/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.087	0.052	0.034	0.029	0.073		Set Trigger
2	4.061	0.053	0.034	0.028	0.075		Set Trigger
3	4.084	0.053	0.033	0.028	0.076		Set Trigger
4	4.000	0.052	0.033	0.029	0.075		Set Trigger
5	4.066	0.052	0.033	0.029	0.076		Set Trigger

Avg 4.06