

66785083

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

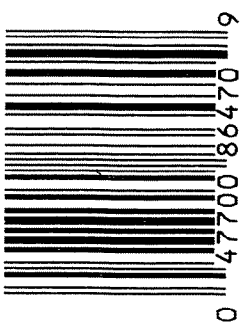


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6785083

UPC



GUN SERIAL # G6785083

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-5-08	SPD
430	ASSEMBLE TO STOCK		9-6-08	TL
440	PROOF		9-6-08	TL
460	CHECK HEADSPACE		9-6-08	TL
470	DIS-ASSEMBLE ACTION		9-6-08	SPD
472	SERIALIZE BOLT HANDLE		9-8-08	RM
475	DRILL AND TAP SIGHT HOLES		9-8-08	SP
480	MAGNAFLUX BBL ACTION	MAGNA FLUX 10 2008 OPERATOR: BHT	9-10-08	BHT
490	MAGNAFLUX BOLT		9/6/08	MR
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC		9/10/08	DG
542	APPLY COATINGS (BARREL ACTION)		9/15	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-22-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-22-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-22-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-24-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

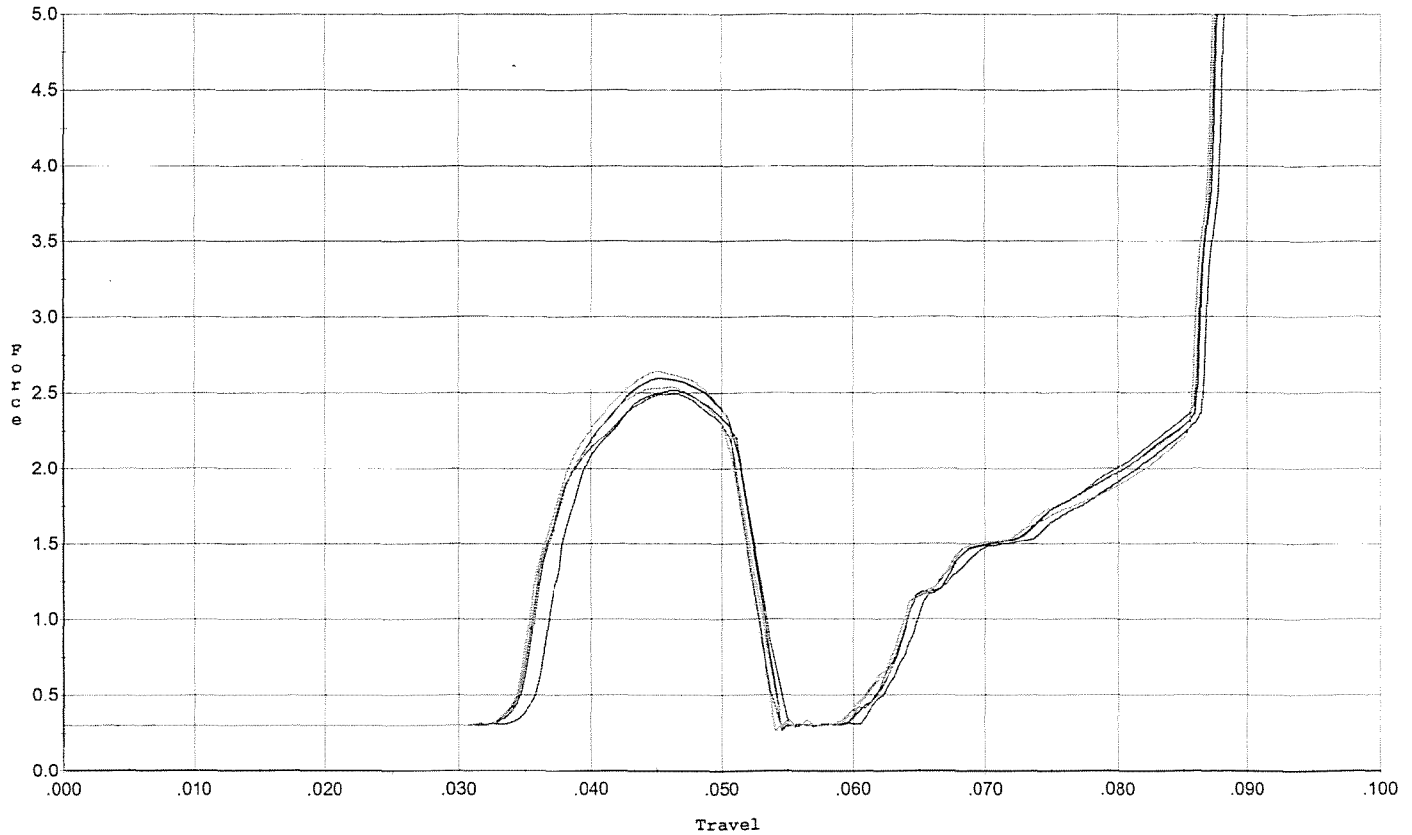
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	BARBER - M24 0071138 F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2</u> <u>2</u> <u>2</u>	9-28-08	TL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.5</u> <u>4</u> <u>4.5</u>	9-29-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.025</u> <u>.025</u>	9-29-08	TL
	J) ASSEMBLE STOCK		9-24-08	RTZ
	K) ASSEMBLE SWIVEL STUDS		9-28-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-25-08	ASQ
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-25-08	TRW
670	FINAL INSPECTION A) HEADSPACE		9-28-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.96</u> <u>2.92</u> <u>2.88</u> <u>2.94</u> <u>2.87</u>	9-29-08	TL
	C) FUNCTION		9-29-08	TL
690	PACK		12-4-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/12/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



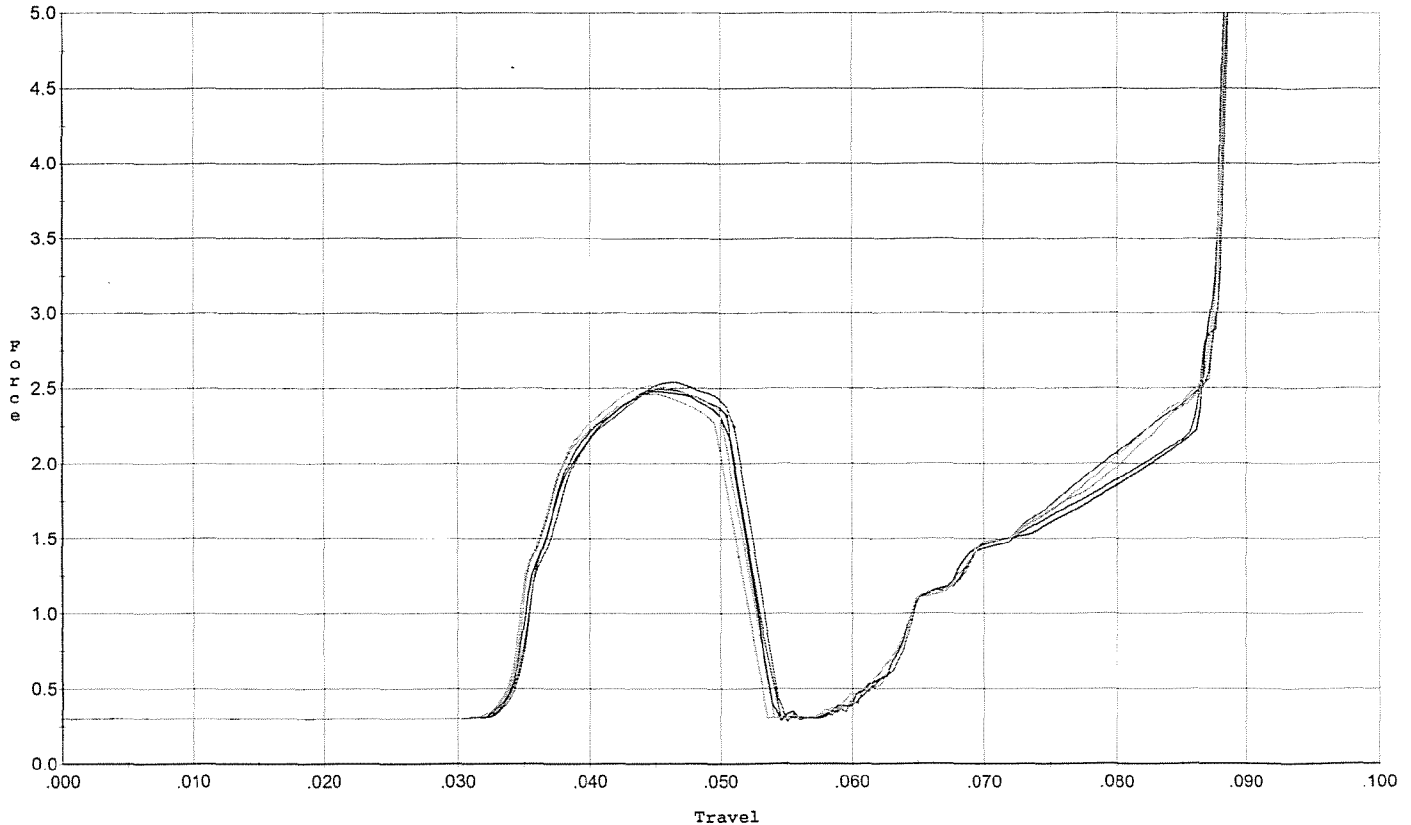
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.518	0.051	0.035	0.040	0.045		Set Trigger
2	2.595	0.051	0.034	0.040	0.048		Set Trigger
3	2.492	0.051	0.034	0.040	0.046		Set Trigger
4	2.537	0.051	0.034	0.040	0.046		Set Trigger
5	2.642	0.050	0.034	0.040	0.047		Set Trigger

AVG 2.55

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/12/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



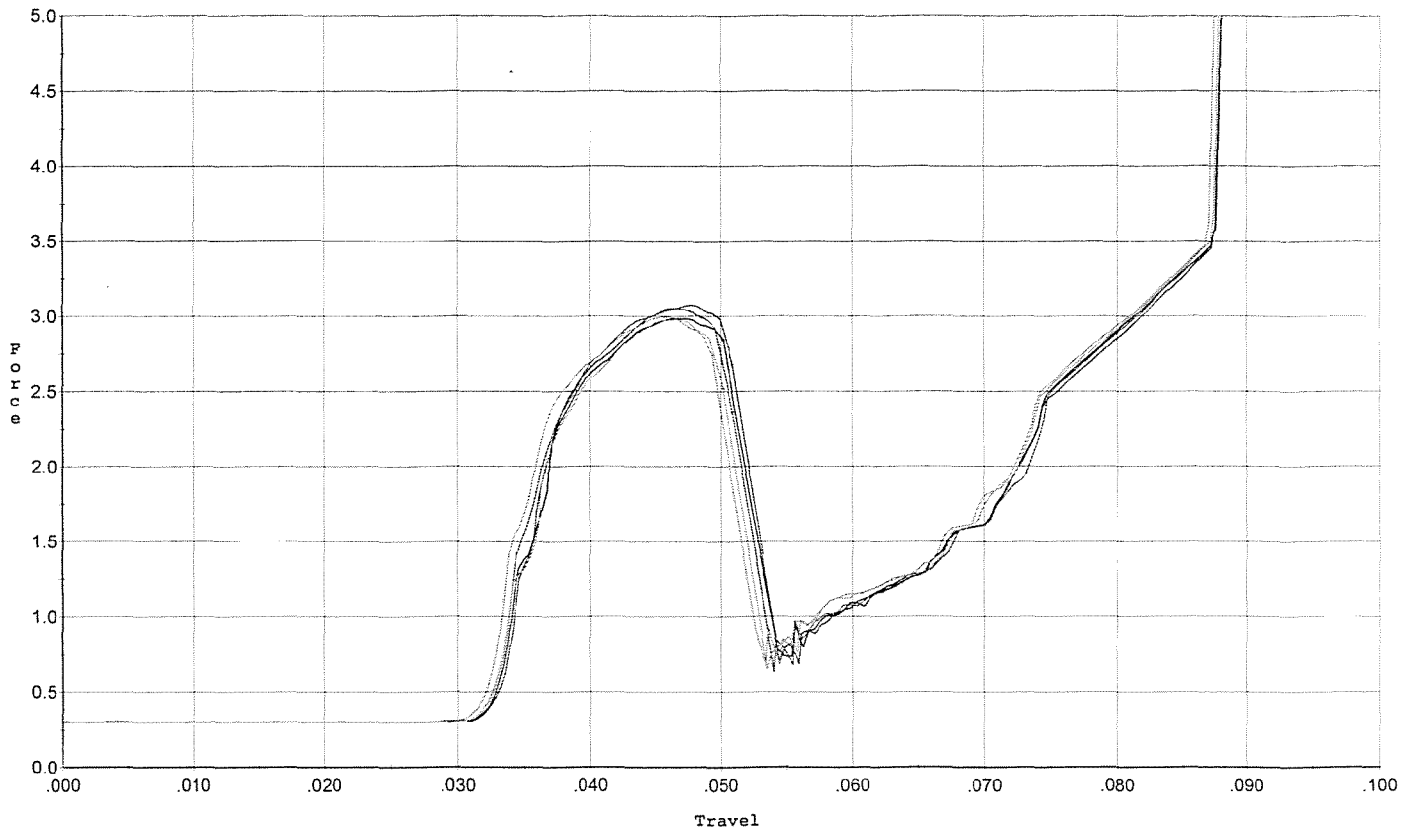
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.492	0.050	0.034	0.041	0.046		Set Trigger
2	2.479	0.051	0.034	0.041	0.046		Set Trigger
3	2.539	0.051	0.034	0.041	0.047		Set Trigger
4	2.517	0.052	0.034	0.040	0.048		Set Trigger
5	2.461	0.051	0.034	0.041	0.046		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/12/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



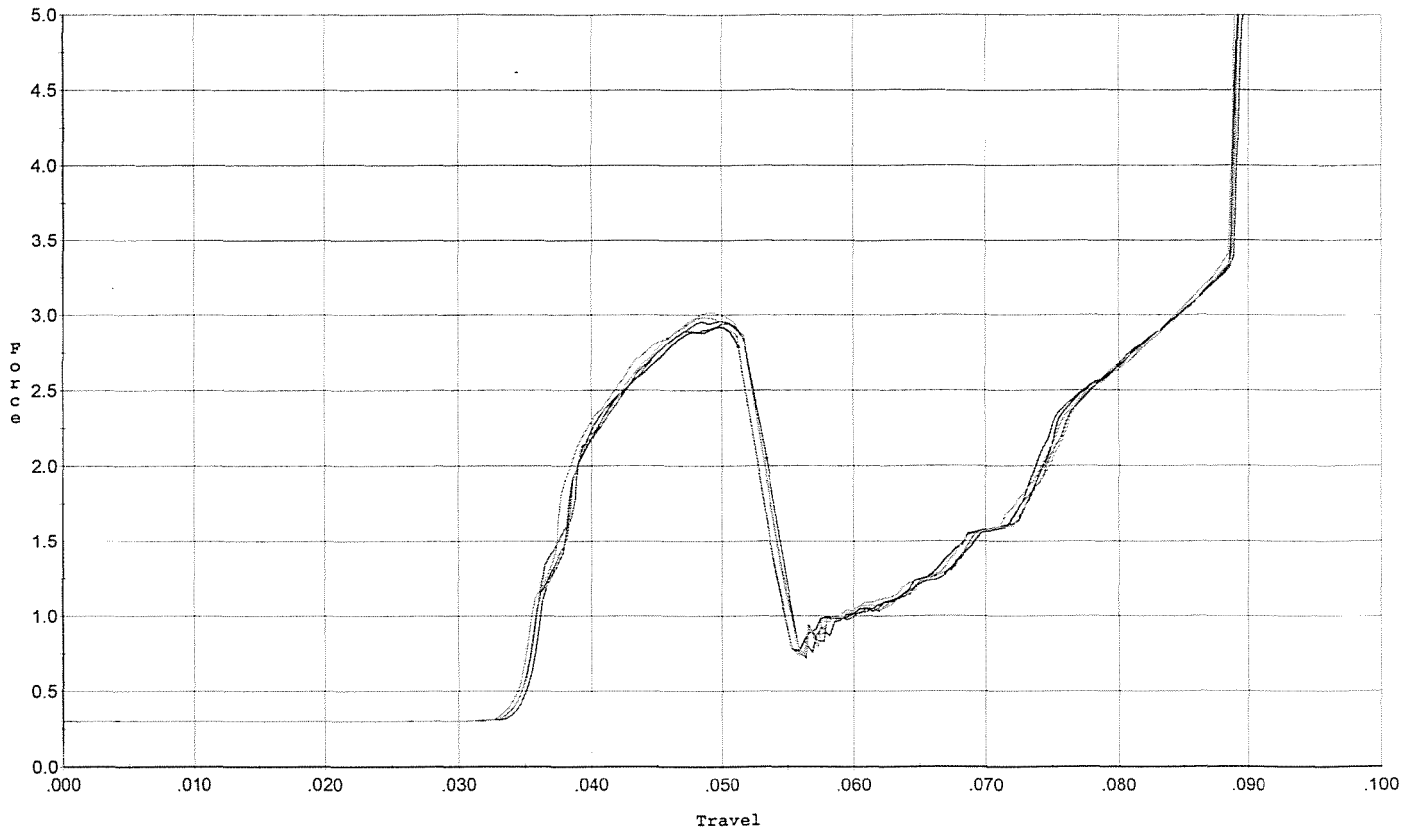
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.073	0.051	0.033	0.039	0.056		Set Trigger
2	2.986	0.050	0.033	0.039	0.054		Set Trigger
3	3.051	0.051	0.033	0.040	0.056		Set Trigger
4	2.975	0.050	0.032	0.040	0.053		Set Trigger
5	2.993	0.049	0.032	0.039	0.054		Set Trigger

Avg 3.01

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/12/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



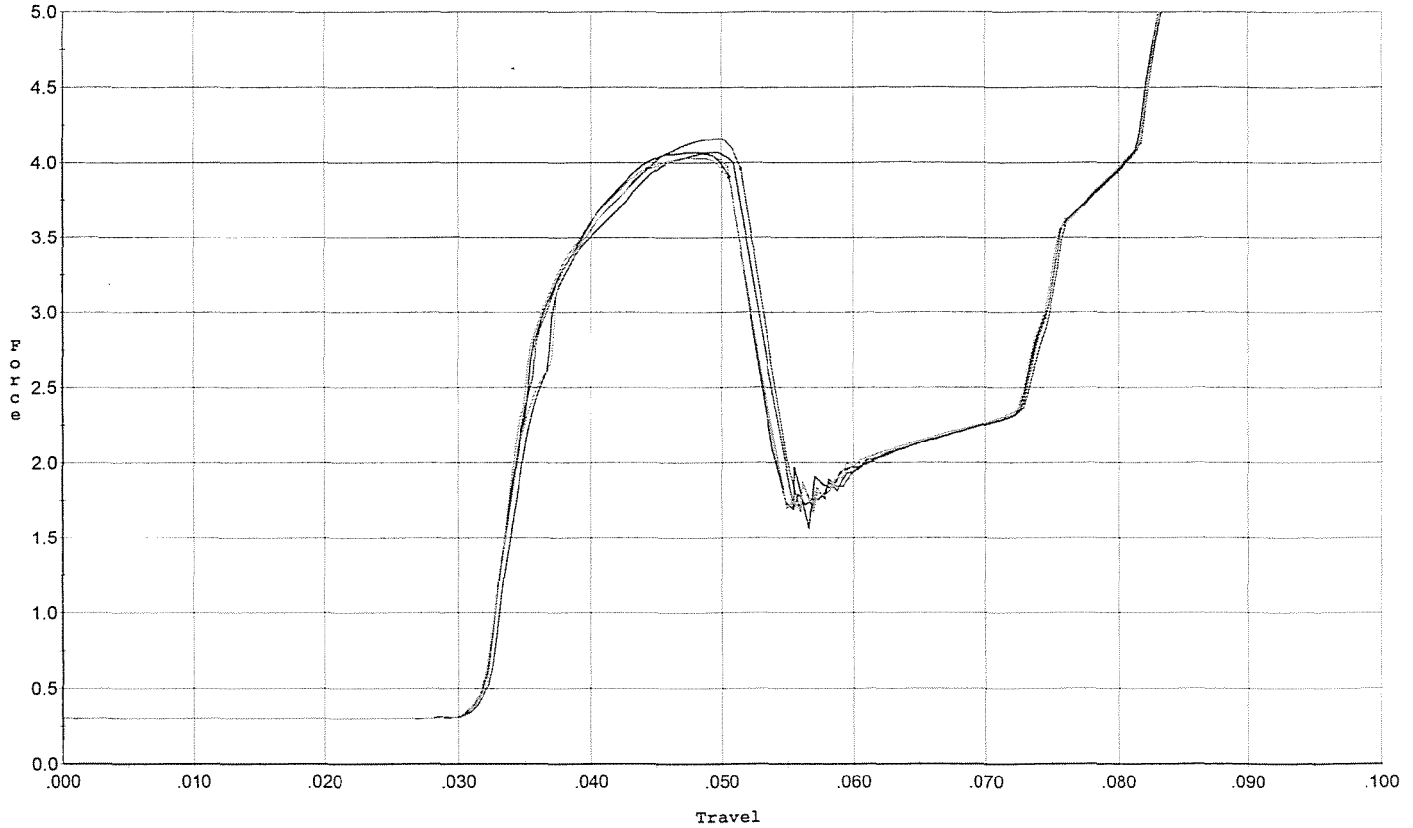
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.942	0.053	0.035	0.040	0.054		Set Trigger
2	2.920	0.051	0.035	0.040	0.051		Set Trigger
3	2.958	0.052	0.035	0.040	0.052		Set Trigger
4	3.015	0.052	0.035	0.040	0.053		Set Trigger
5	2.985	0.051	0.034	0.040	0.052		Set Trigger

Avg 2.96

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/12/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



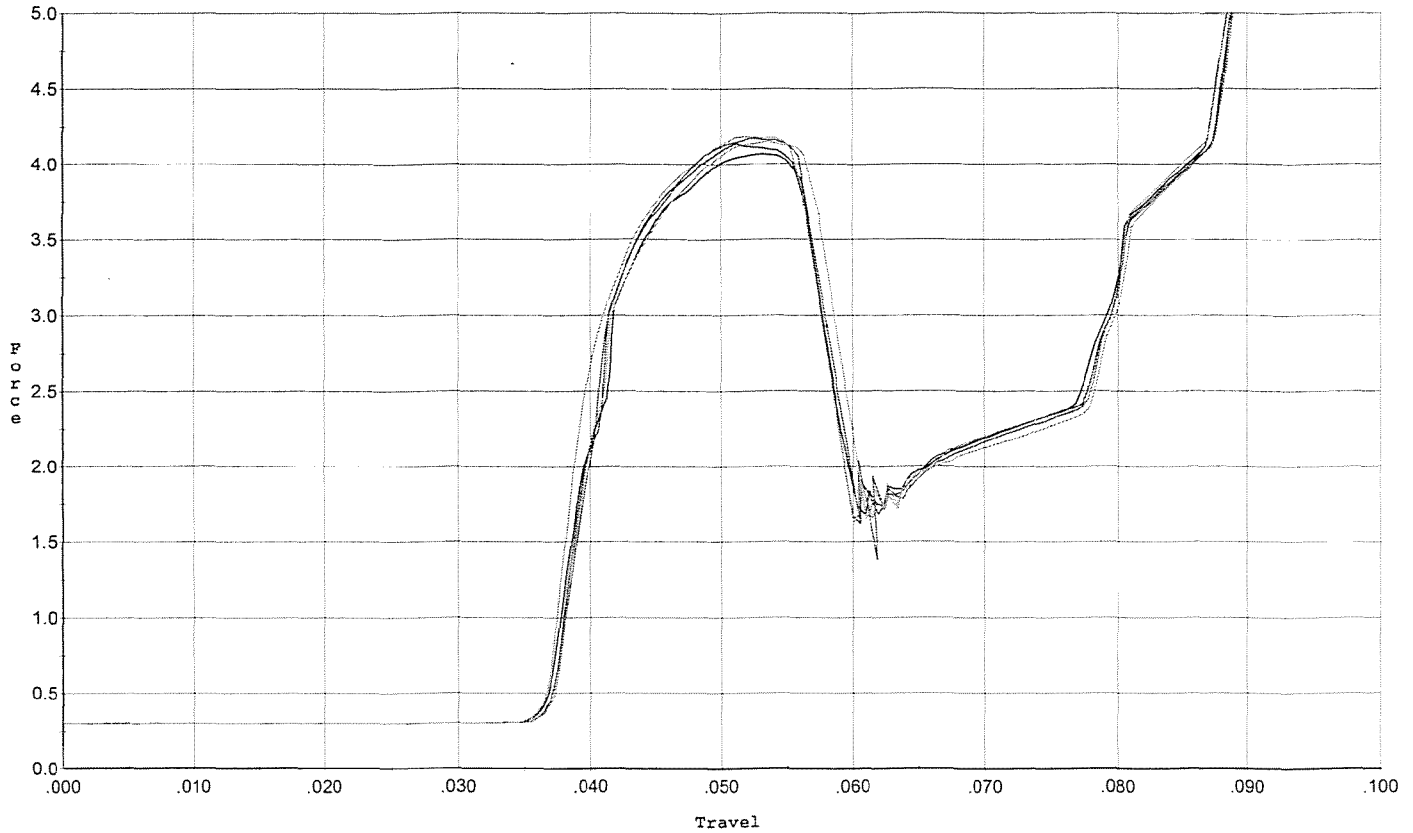
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.069	0.051	0.032	0.034	0.075		Set Trigger
2	4.069	0.051	0.031	0.034	0.076		Set Trigger
3	4.161	0.051	0.032	0.034	0.079		Set Trigger
4	4.054	0.050	0.032	0.034	0.074		Set Trigger
5	4.033	0.051	0.032	0.034	0.076		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/12/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



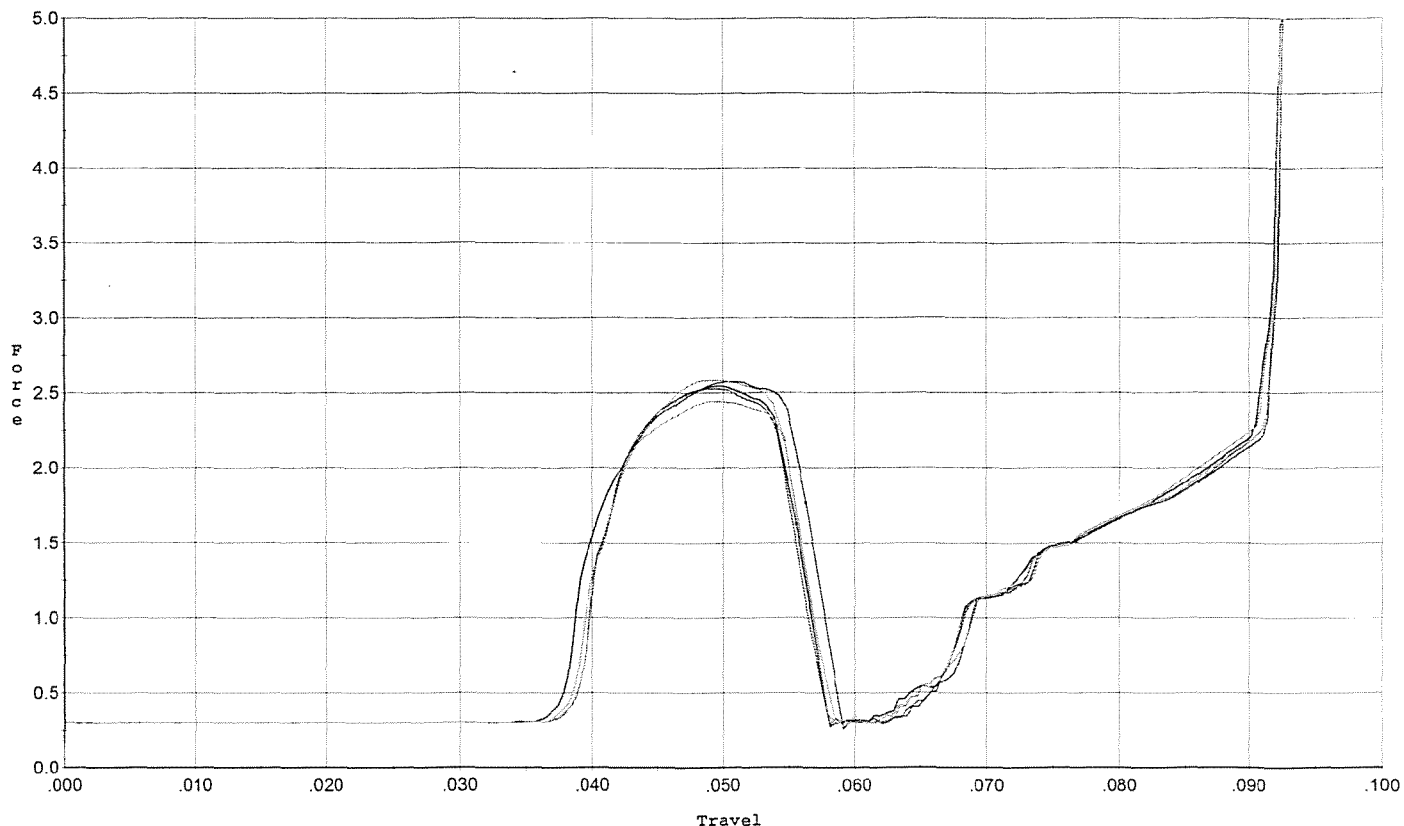
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.134	0.056	0.037	0.037	0.080		Set Trigger
2	4.065	0.056	0.037	0.037	0.079		Set Trigger
3	4.169	0.058	0.037	0.037	0.083		Set Trigger
4	4.147	0.057	0.037	0.036	0.083		Set Trigger
5	4.183	0.056	0.037	0.036	0.082		Set Trigger

Avg 4.14

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 9/12/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



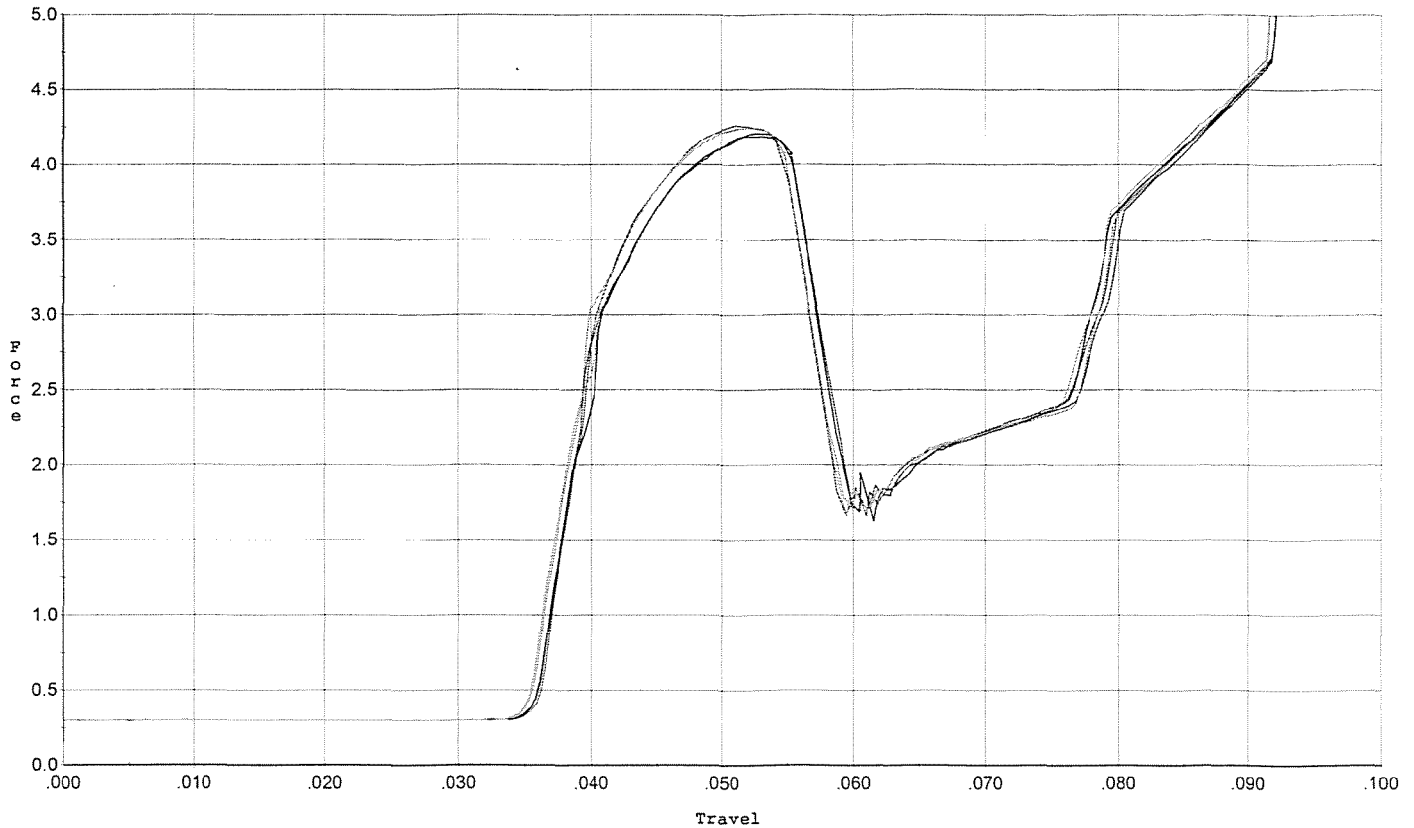
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.577	0.056	0.039	0.041	0.050		Set Trigger
2	2.546	0.056	0.038	0.042	0.050		Set Trigger
3	2.524	0.054	0.039	0.042	0.046		Set Trigger
4	2.444	0.055	0.039	0.042	0.047		Set Trigger
5	2.581	0.055	0.039	0.042	0.048		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/12/08

Model: M/24
Serial No: Form #F005
Trigger: setto 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.185	0.055	0.036	0.038	0.080		Set Trigger
2	4.207	0.055	0.036	0.038	0.080		Set Trigger
3	4.261	0.055	0.036	0.038	0.080		Set Trigger
4	4.240	0.055	0.035	0.038	0.081		Set Trigger
5	4.242	0.055	0.035	0.038	0.081		Set Trigger

AVG 4.22