

66794484

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



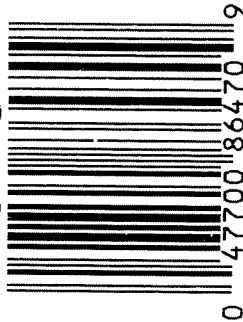
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794484

UPC



BM FORM

GUN SERIAL #

66794484

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		1-20-09	SP
430	ASSEMBLE TO STOCK		1-20-09	SP
440	PROOF		1-20-09	SP
460	CHECK HEADSPACE		1-20-09	SP
470	DIS-ASSEMBLE ACTION		1-20-09	SP
472	SERIALIZE BOLT HANDLE	MAGNAFLUX	1-21-09	RR
475	DRILL AND TAP SIGHT HOLES		1-21-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (H)	1/24/09	(R)
490	MAGNAFLUX BOLT		1/24/09	MR
500	ROLLMARK CALIBER		1/24/09	RT
520	GOFF BLAST BBL / REC		1/24/09	DG
542	APPLY COATINGS (BARREL ACTION)		2-3	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-3-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-3-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-3-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-4-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

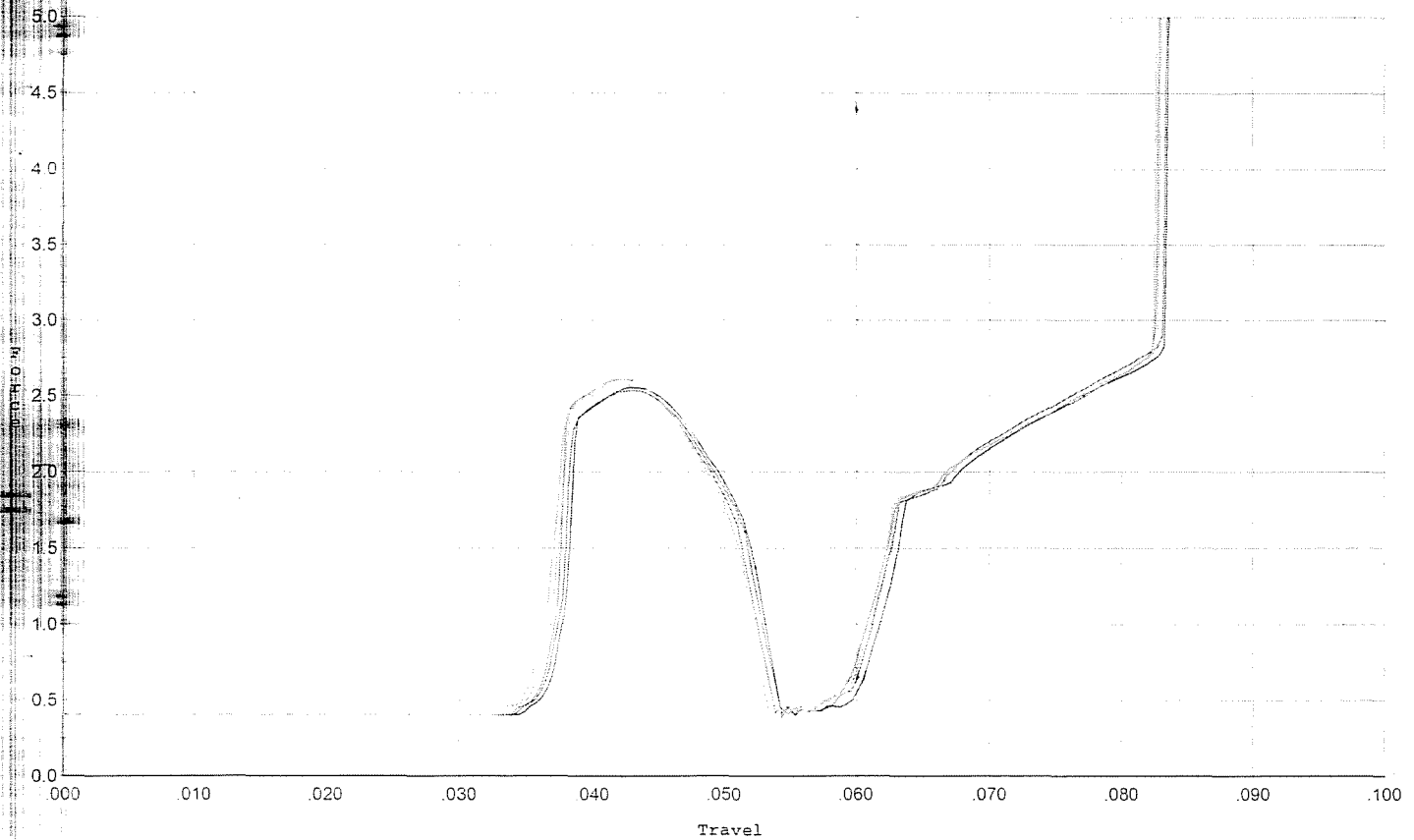
F004 REV 5/2006

BARBER - M24 0072076									
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4.0</u>	<u>3.0</u>	<u>3.0</u>	2-16-09	LN		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.0</u>	<u>5.0</u>	<u>5.0</u>	2-16-09	LN		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.025</u>	<u>.025</u>	<u>.025</u>	2-16-09	LN		
	J) ASSEMBLE STOCK					2-4-09	RT		
	K) ASSEMBLE SWIVEL STUDS					2-16-09	LN		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		2-12-09	TL		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					2-12-09	WN		
670	FINAL INSPECTION A) HEADSPACE					2-16-09	LN		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.43</u>	<u>2.37</u>	<u>2.51</u>	<u>2.67</u>	<u>2.53</u>	2-13-09	WN
	C) FUNCTION					2-16-09	LN		
690	PACK					2/25/09	Fm		

Trigger Profile [lbs,inch]

Profile
GunType: SWS
Make: Rifle
Note: Remington
1/20/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



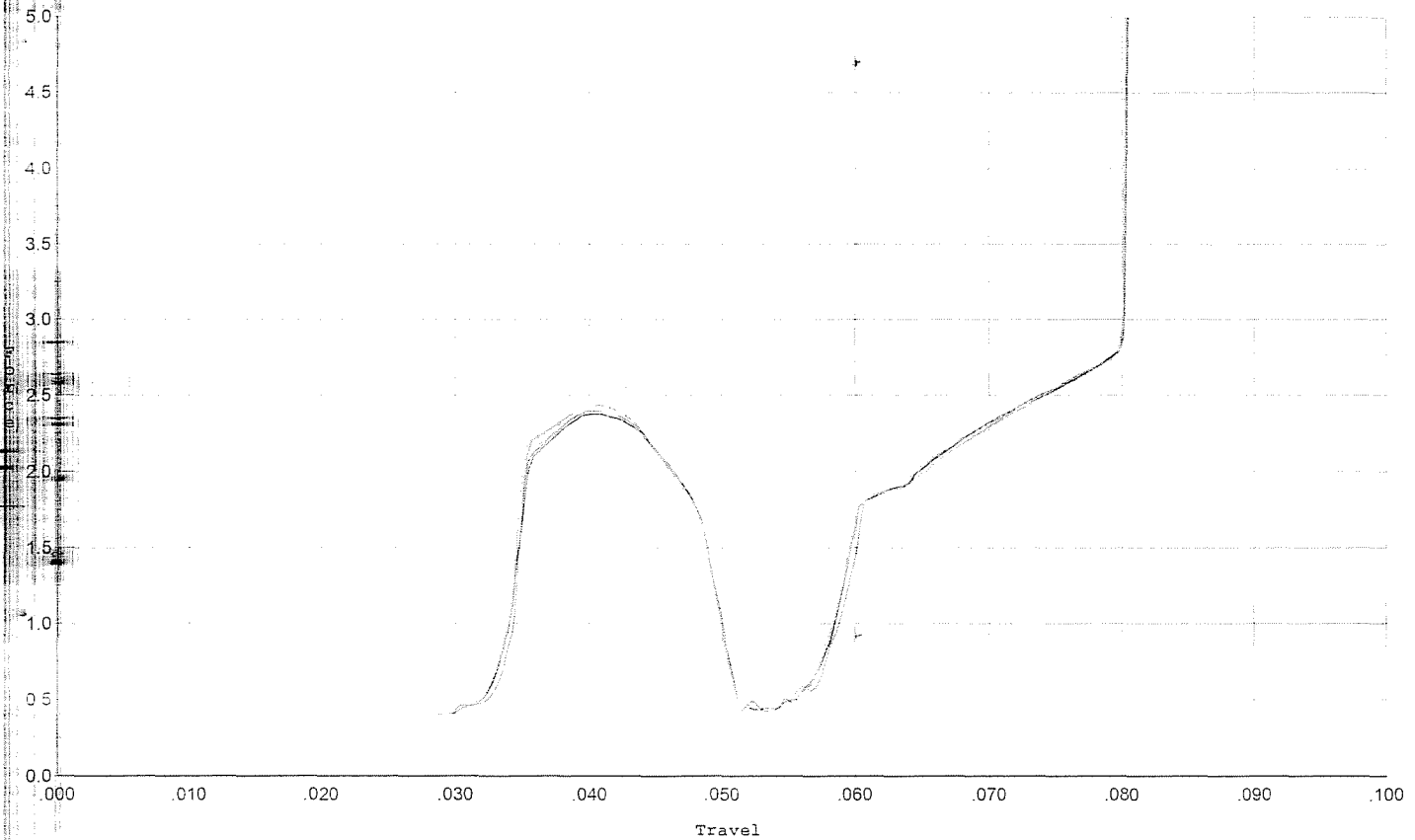
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.534	0.052	0.036	0.037	0.047		Set Trigger
2	2.553	0.052	0.037	0.037	0.048		Set Trigger
3	2.613	0.052	0.036	0.037	0.049		Set Trigger
4	2.612	0.052	0.036	0.037	0.049		Set Trigger
5	2.603	0.051	0.035	0.037	0.049		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile
GunType: SWS
Make: Rifle
Note: Remington
1/20/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



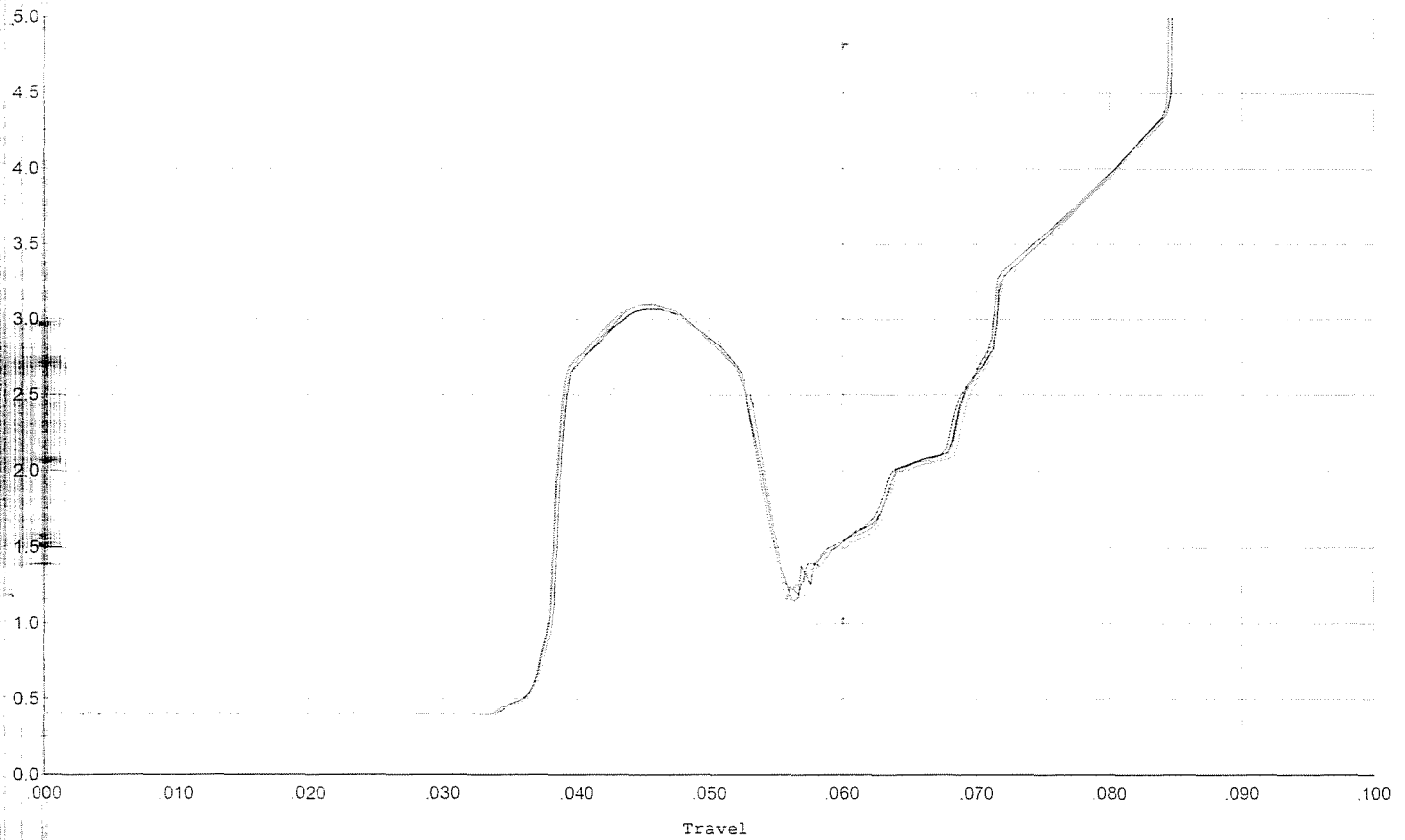
	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.394	0.050	0.033	0.035	0.047		Set Trigger
2	2.377	0.048	0.033	0.036	0.045		Set Trigger
3	2.436	0.048	0.033	0.036	0.046		Set Trigger
4	2.403	0.048	0.033	0.036	0.046		Set Trigger
5	2.431	0.049	0.033	0.036	0.046		Set Trigger

AUG 2.40

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: 1/20/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



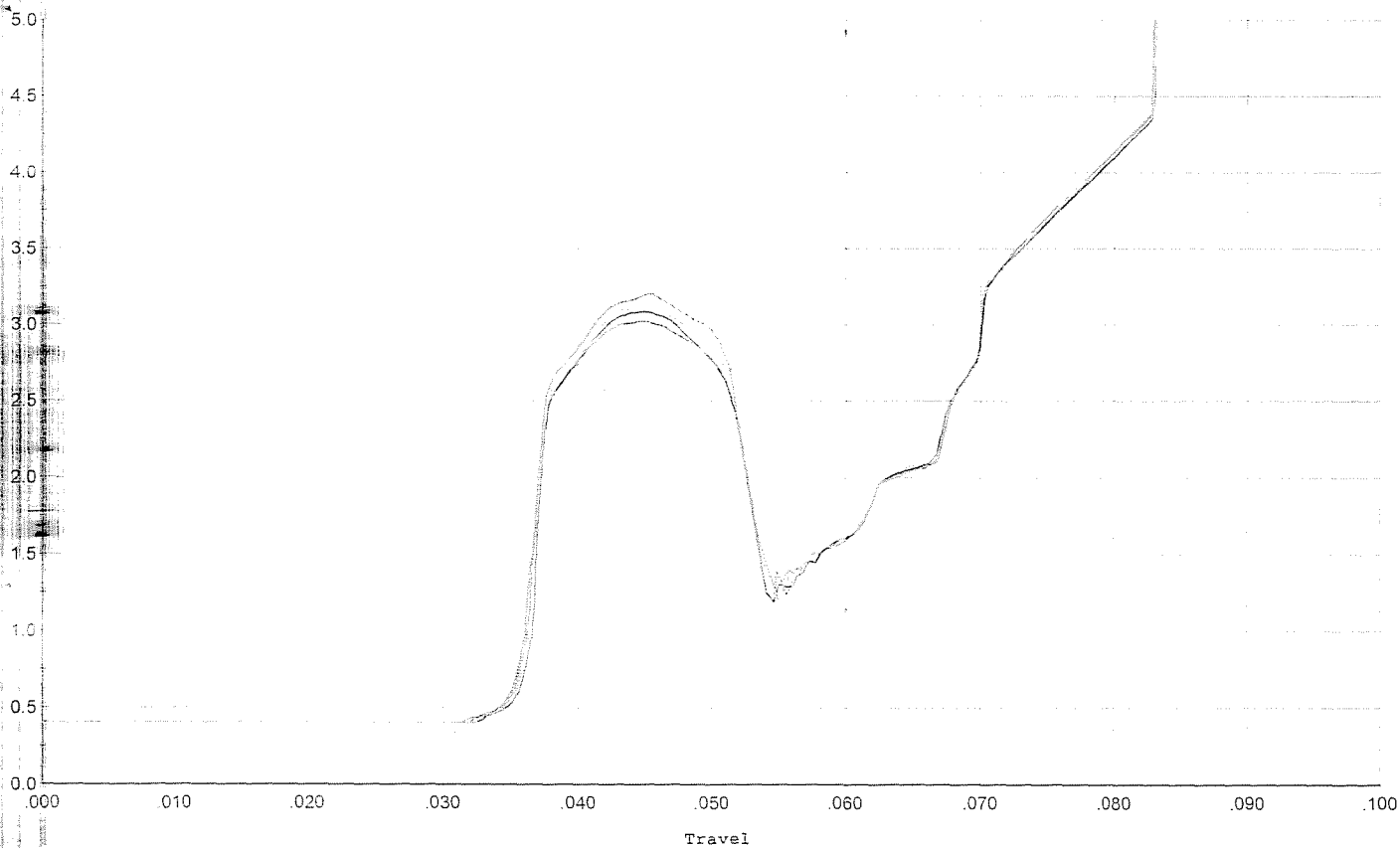
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.099	0.054	0.037	0.036	0.061		Set Trigger
2	3.069	0.053	0.037	0.037	0.060		Set Trigger
3	3.090	0.053	0.037	0.037	0.059		Set Trigger
4	3.089	0.054	0.037	0.036	0.060		Set Trigger
5	3.119	0.053	0.037	0.036	0.060		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: 1/20/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



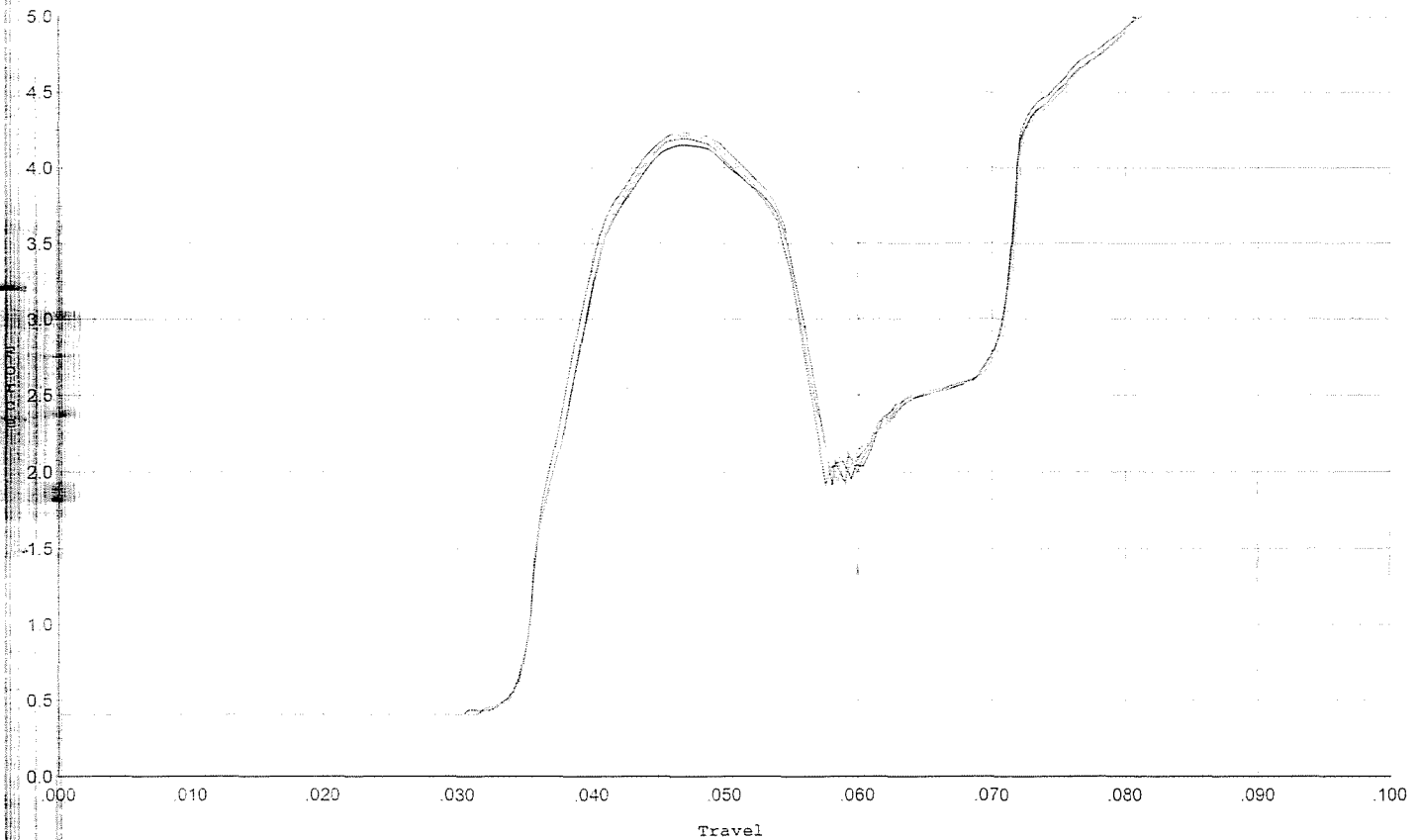
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.021	0.052	0.035	0.036	0.059		Set Trigger
2	3.083	0.052	0.036	0.036	0.059		Set Trigger
3	3.199	0.051	0.035	0.036	0.061		Set Trigger
4	3.120	0.052	0.036	0.036	0.060		Set Trigger
5	3.031	0.052	0.036	0.036	0.059		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile
GunType: SWS
Make: Rifle
Remington
Note: 1/20/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



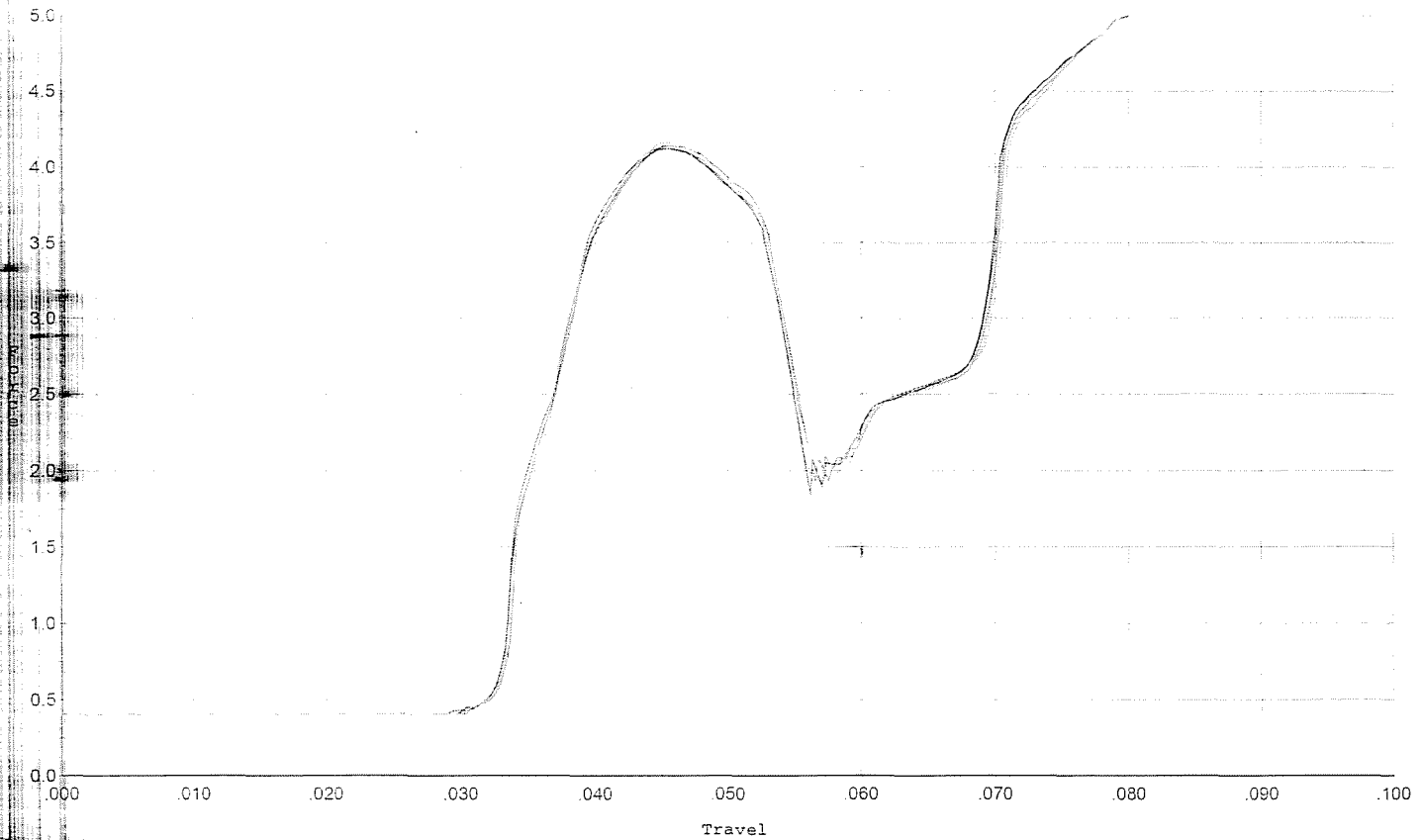
	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.235	0.056	0.034	0.033	0.089		Set Trigger
2	4.149	0.055	0.035	0.034	0.084		Set Trigger
3	4.193	0.055	0.035	0.034	0.085		Set Trigger
4	4.235	0.055	0.035	0.034	0.085		Set Trigger
5	4.217	0.055	0.035	0.034	0.084		Set Trigger

Avg 4.20

Trigger Profile [lbs,inch]

Profile
GunType: SWS
Make: Rifle
Remington
Note: 1/20/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



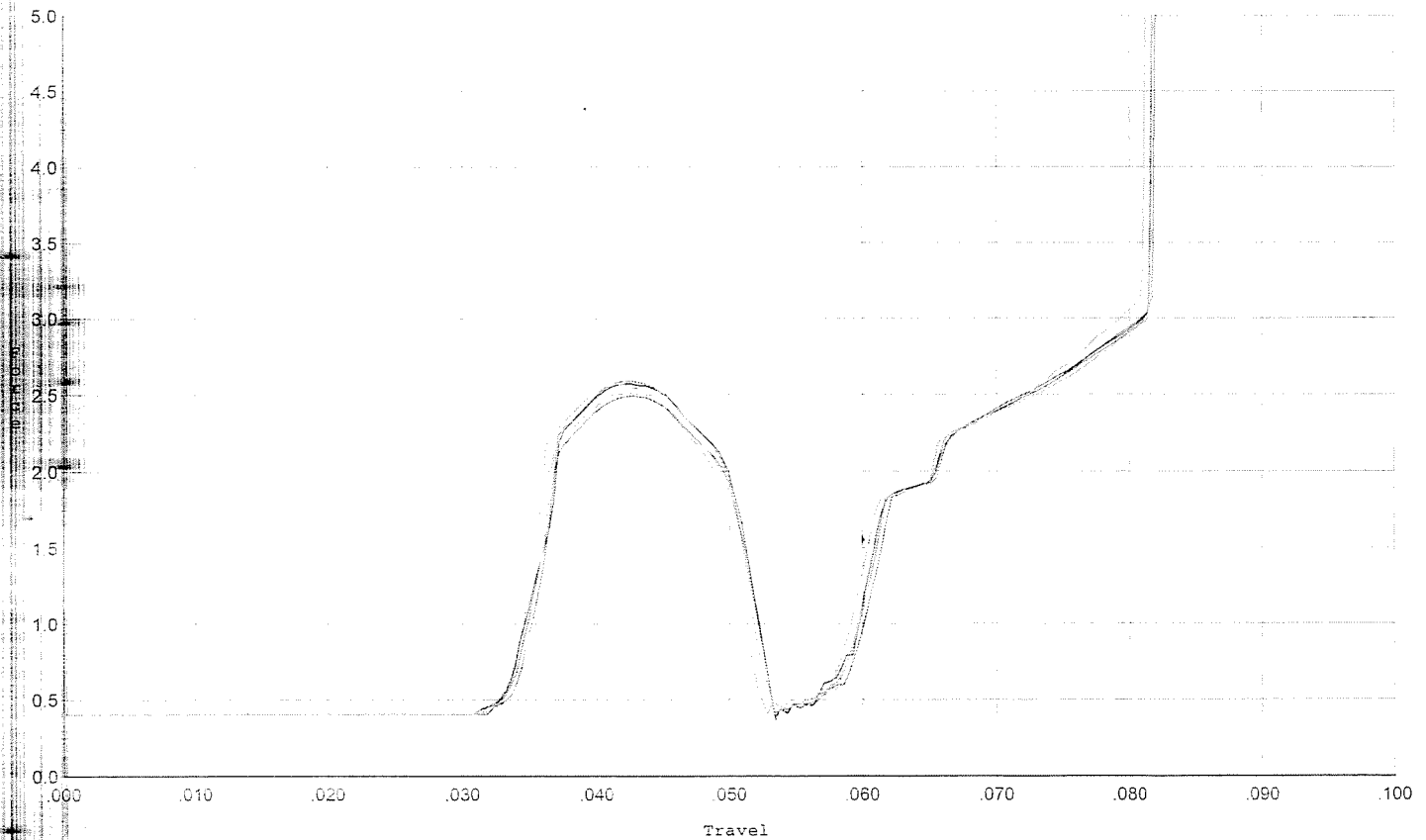
	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.139	0.053	0.033	0.033	0.084		Set Trigger
2	4.120	0.054	0.033	0.033	0.084		Set Trigger
3	4.121	0.053	0.033	0.033	0.083		Set Trigger
4	4.142	0.053	0.033	0.033	0.084		Set Trigger
5	4.161	0.053	0.033	0.033	0.083		Set Trigger

Avg 4.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: 1/20/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



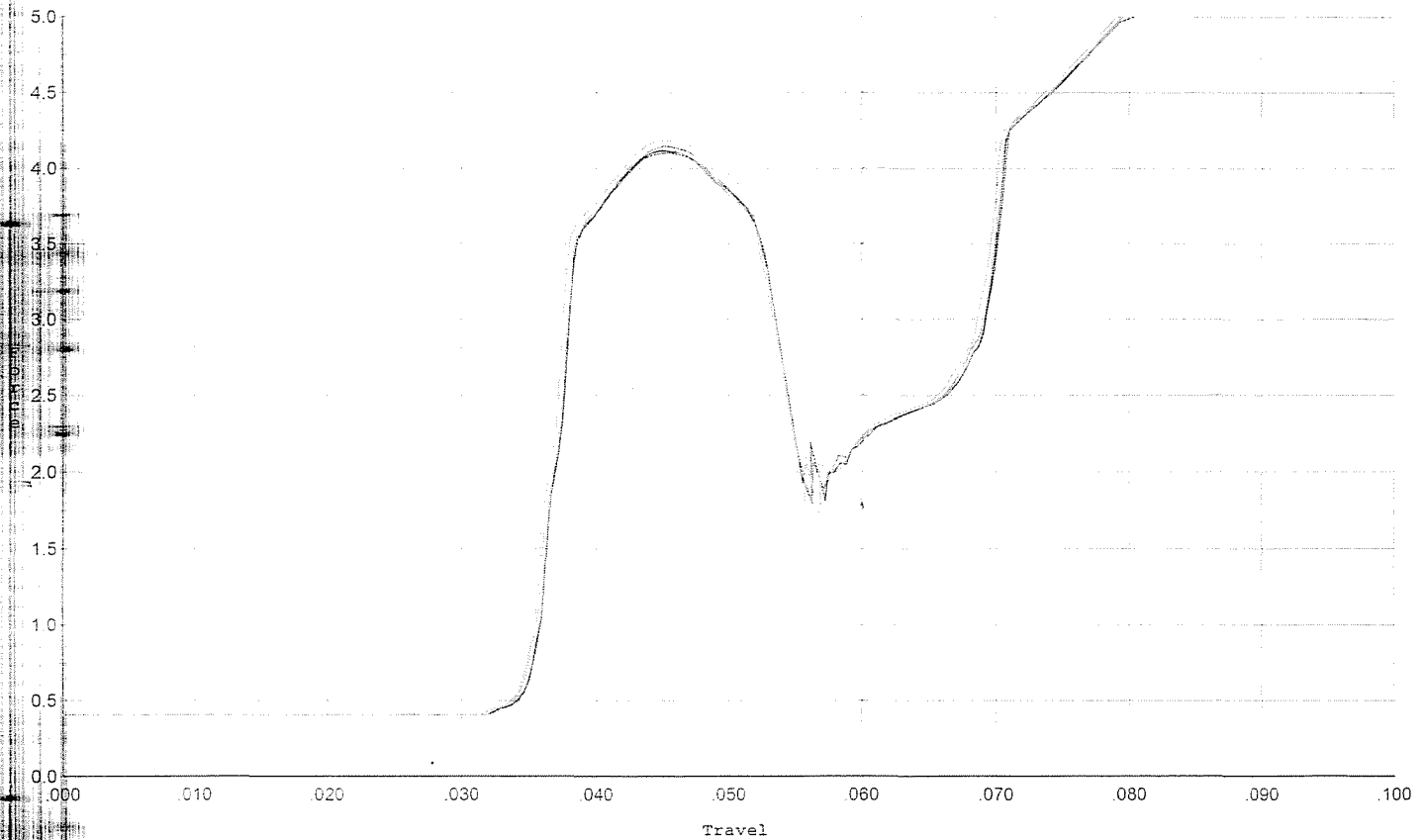
	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.492	0.051	0.034	0.036	0.050		Set Trigger
2	2.571	0.051	0.034	0.036	0.051		Set Trigger
3	2.592	0.052	0.034	0.036	0.051		Set Trigger
4	2.515	0.050	0.034	0.036	0.049		Set Trigger
5	2.569	0.050	0.034	0.036	0.049		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: 1/20/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.101	0.053	0.035	0.035	0.078		Set Trigger
2	4.115	0.053	0.035	0.034	0.079		Set Trigger
3	4.145	0.053	0.035	0.034	0.079		Set Trigger
4	4.134	0.054	0.035	0.034	0.080		Set Trigger
5	4.191	0.053	0.035	0.034	0.082		Set Trigger

Avg 4.13