

G6794494

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

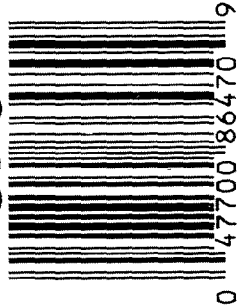
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6794494

UPC



GUN SERIAL # B 6794494

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-26-09	SPD
430	ASSEMBLE TO STOCK		2-26-09	RP
440	PROOF		2-26-09	SPD
460	CHECK HEADSPACE		2-26-09	SPD
470	DIS-ASSEMBLE ACTION		2-26-09	SPD
472	SERIALIZE BOLT HANDLE		2-27-09	RTZ
475	DRILL AND TAP SIGHT HOLES		2-27-09	JP
480	MAGNAFLUX BBL ACTION	(H)	3/2/09	(H)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3/2/09	RT
520	GOFF BLAST BBL / REC		3/3/09	DG
542	APPLY COATINGS (BARREL ACTION)		3/6	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-10-09	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-10-09	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-10-09	JP
	D) OIL FIRING PIN ASSEMBLY		3-10-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

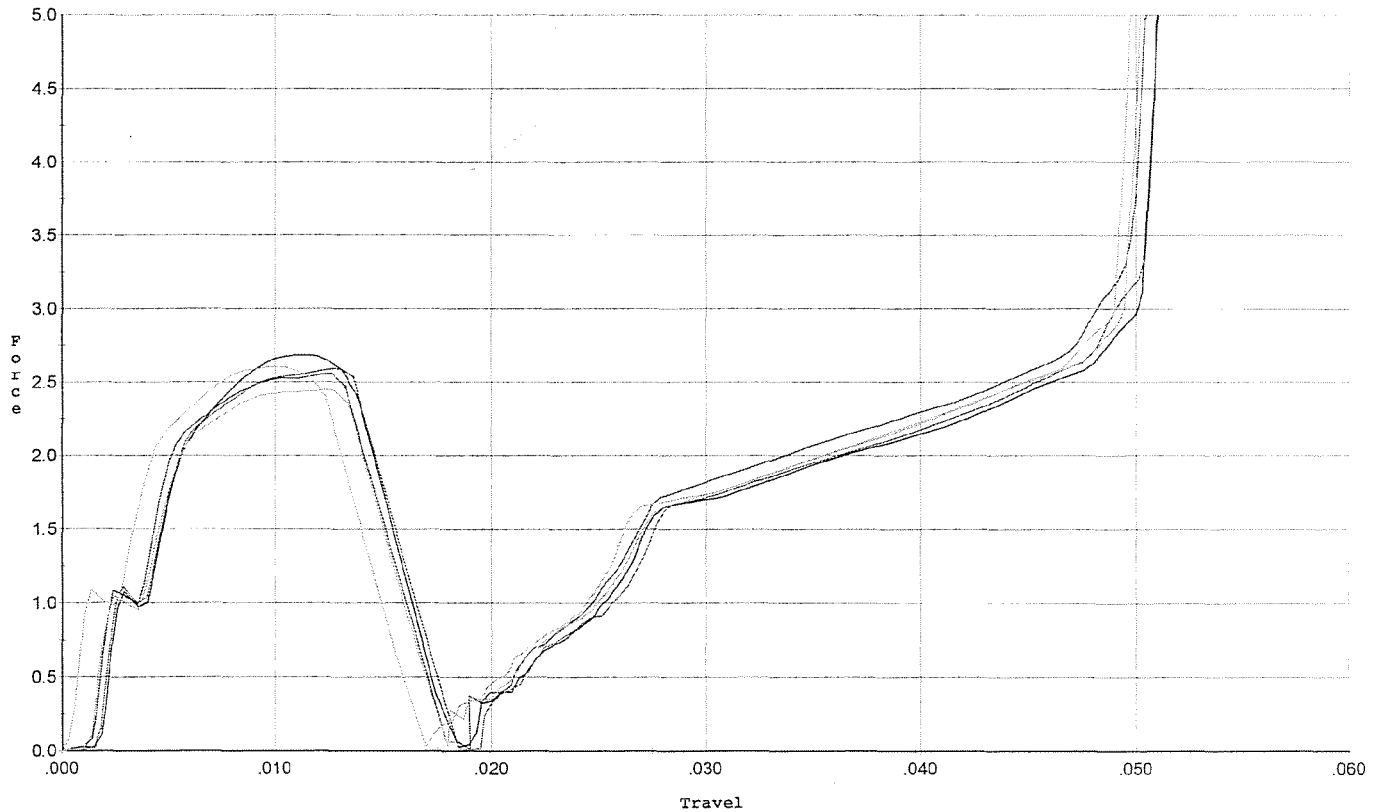
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5.5</u> <u>5.5</u>	4-20-09	W/W
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.5</u>	4-20-09	W/W
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.024</u>	4-20-09	W/W
	J) ASSEMBLE STOCK		3-10-09	RP
	K) ASSEMBLE SWIVEL STUDS		4-20-09	W/W
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	3-18-09	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		3-18-09	RP
670	FINAL INSPECTION A) HEADSPACE		4-20-09	W/W
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.33</u> <u>2.25</u> <u>2.36</u> <u>2.32</u> <u>2.42</u>	3-19-09	TC
	C) FUNCTION		4-20-09	W/W
690	PACK		5/27/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/10/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



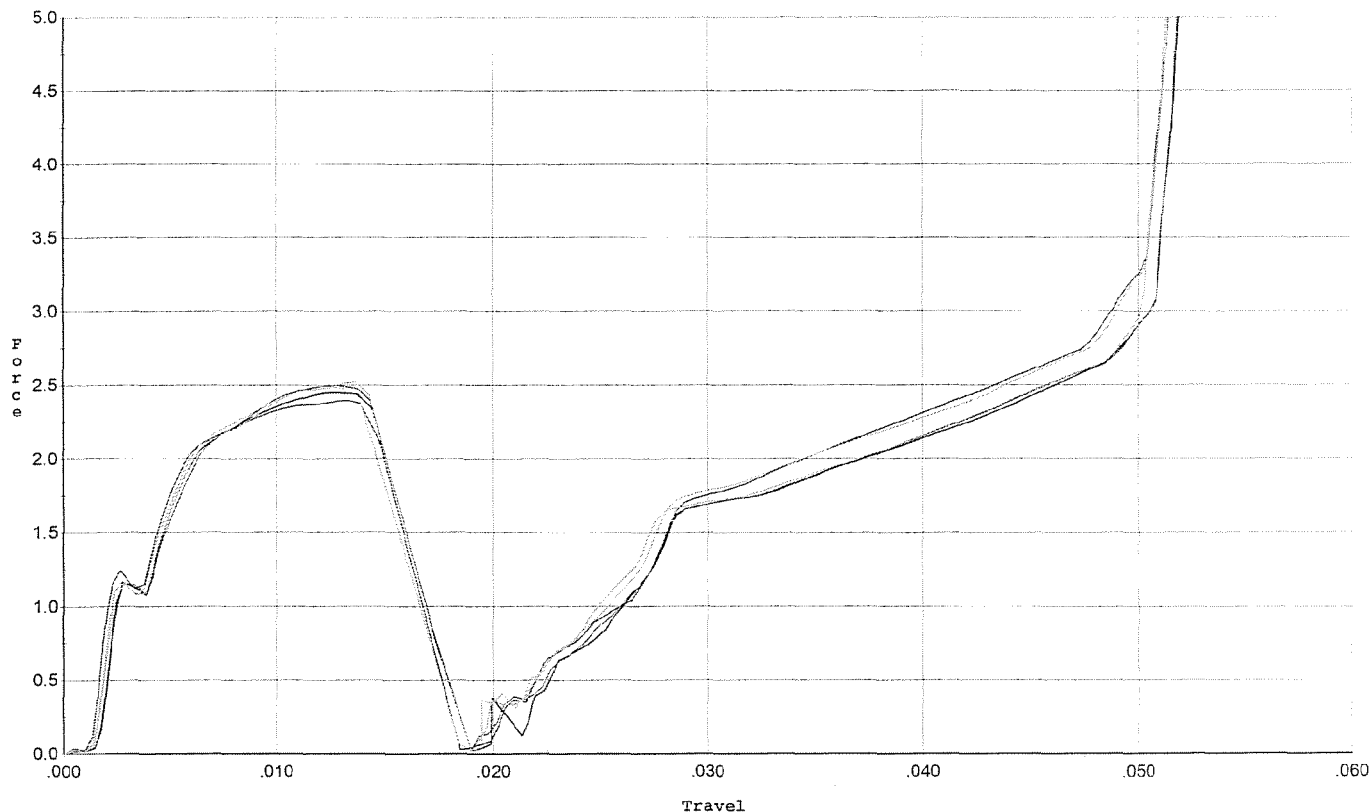
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.556	0.013	0.004	0.040	0.023		Set Trigger
2	2.685	0.014	0.00	0.040	0.024		Set Trigger
3	2.589	0.014	0.00	0.040	0.023		Set Trigger
4	2.604	0.012	0.003	0.040	0.023		Set Trigger
5	2.447	0.013	0.004	0.040	0.022		Set Trigger

A-2-57

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/10/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



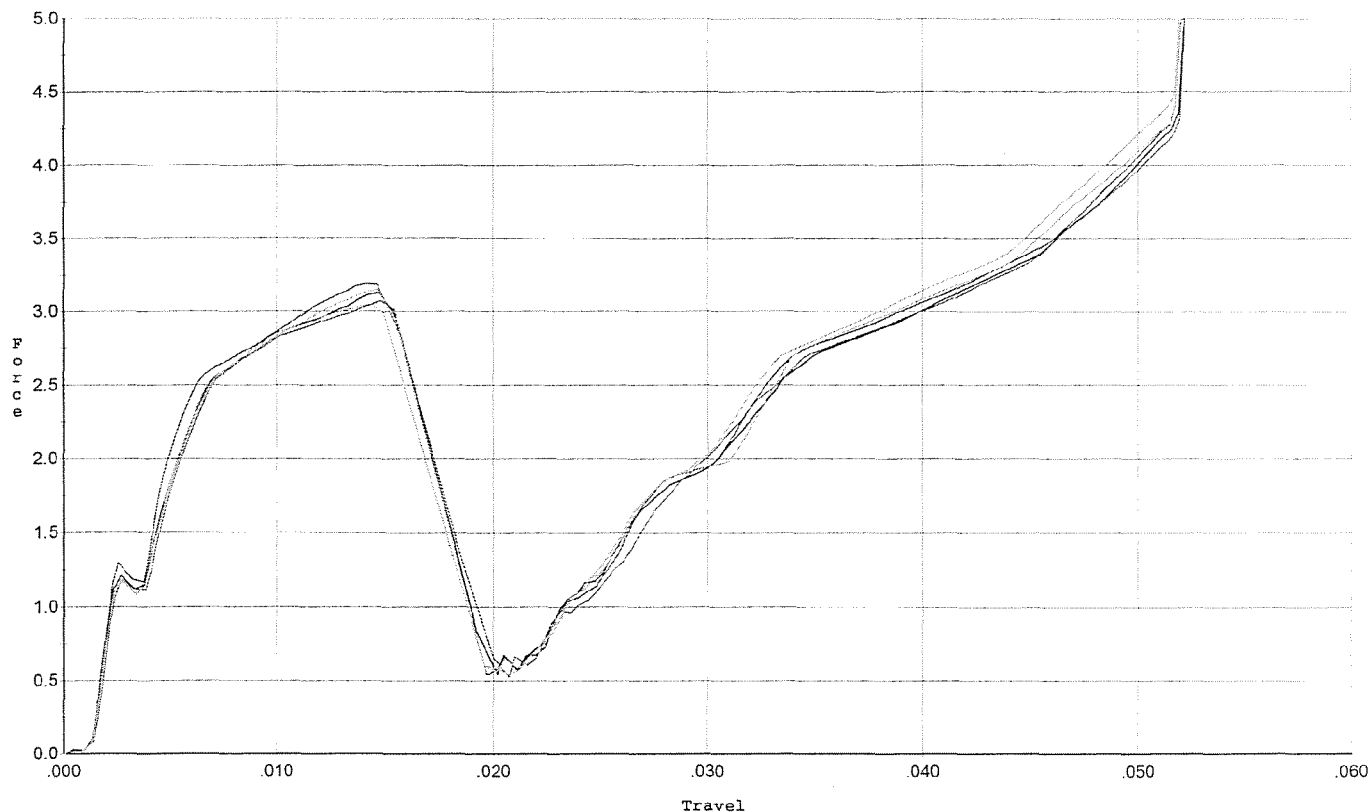
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.395	0.015	0.00	0.040	0.025		Set Trigger
2	2.448	0.014	0.004	0.040	0.024		Set Trigger
3	2.498	0.014	0.004	0.040	0.024		Set Trigger
4	2.485	0.016	0.00	0.040	0.026		Set Trigger
5	2.521	0.014	0.00	0.040	0.024		Set Trigger

A-2-46

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/10/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



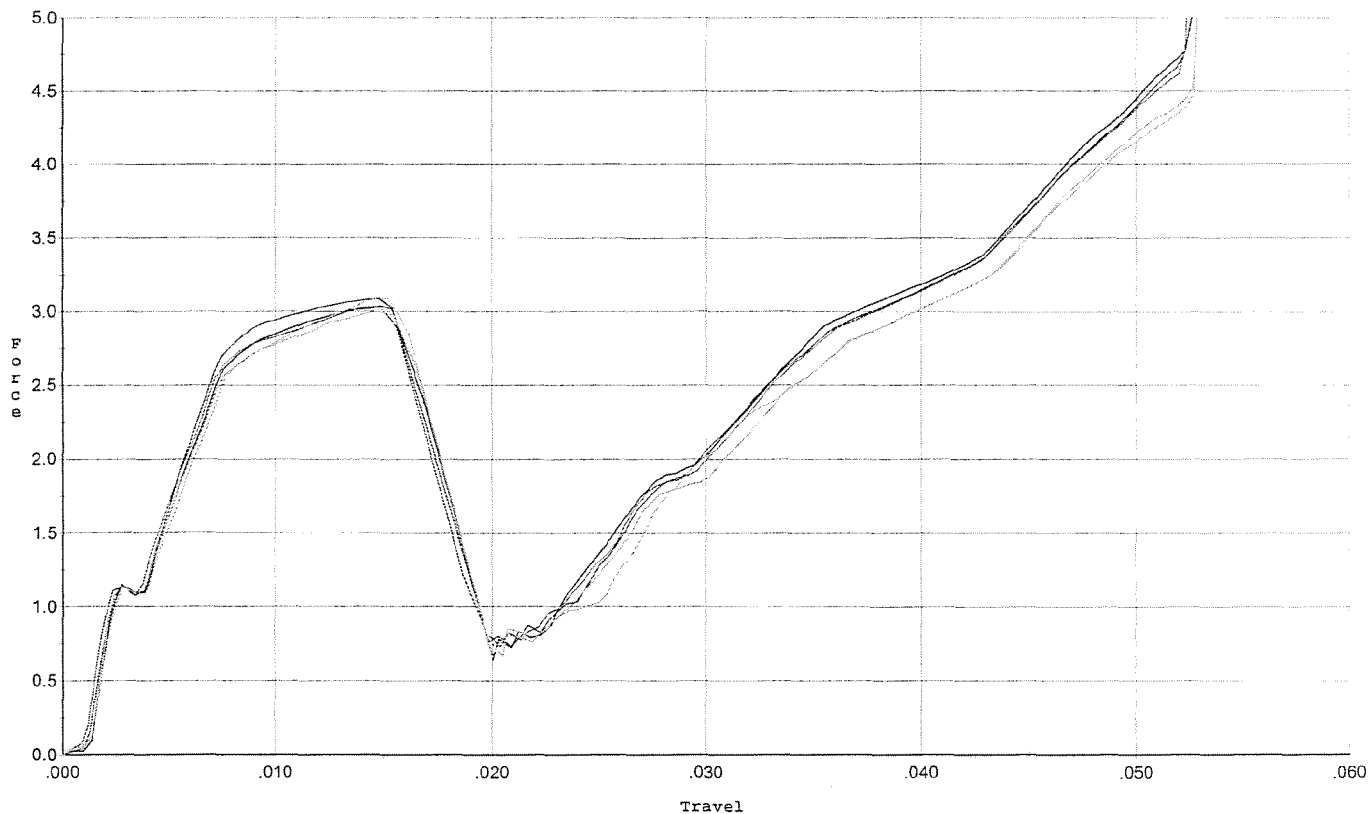
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.190	0.016	0.004	0.037	0.033		Set Trigger
2	3.128	0.015	0.00	0.038	0.031		Set Trigger
3	3.074	0.015	0.004	0.038	0.031		Set Trigger
4	3.145	0.016	0.00	0.037	0.032		Set Trigger
5	3.049	0.015	0.00	0.038	0.030		Set Trigger

A-3.11

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/10/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



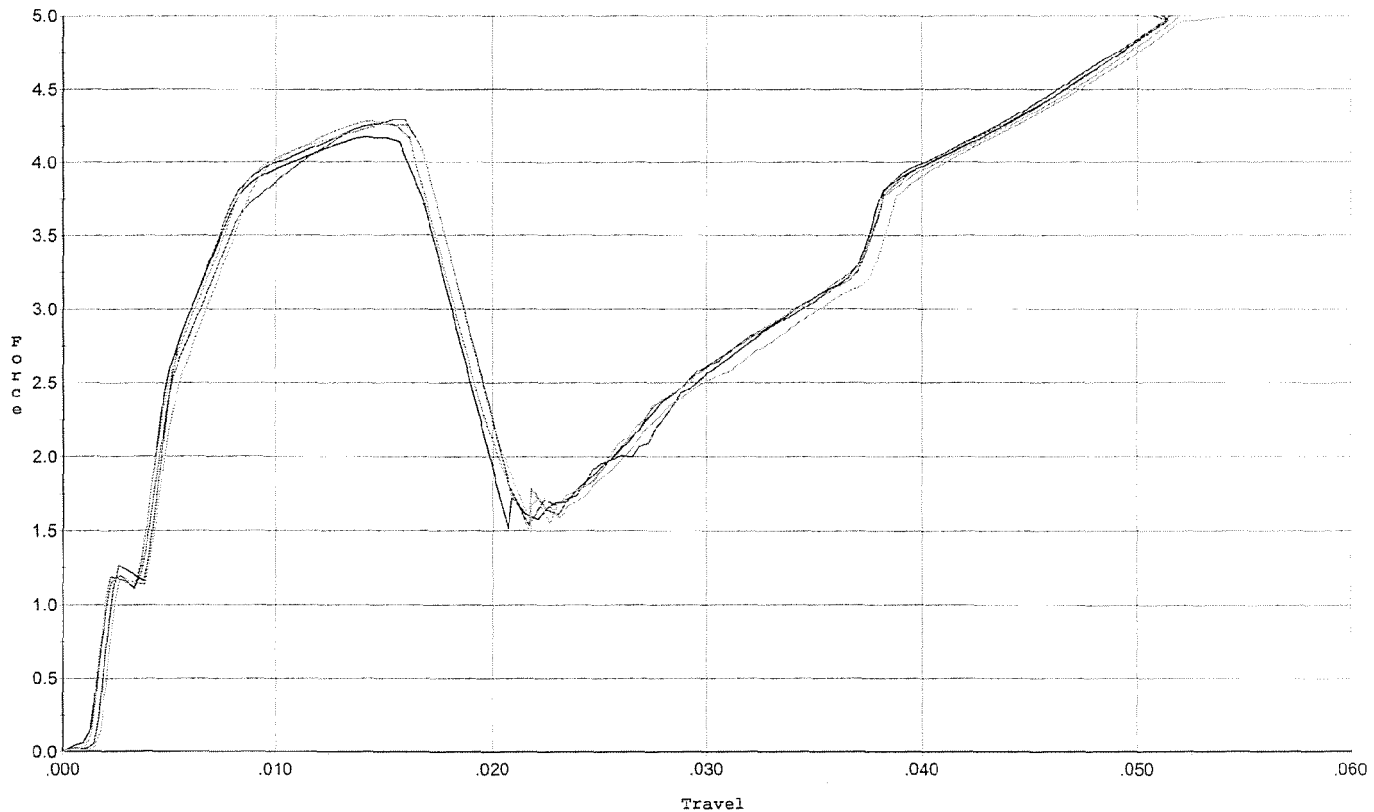
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.088	0.015	0.00	0.037	0.031		Set Trigger
2	3.036	0.017	0.004	0.037	0.034		Set Trigger
3	3.033	0.016	0.00	0.037	0.031		Set Trigger
4	2.999	0.017	0.004	0.038	0.032		Set Trigger
5	3.092	0.016	0.00	0.038	0.032		Set Trigger

A-3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



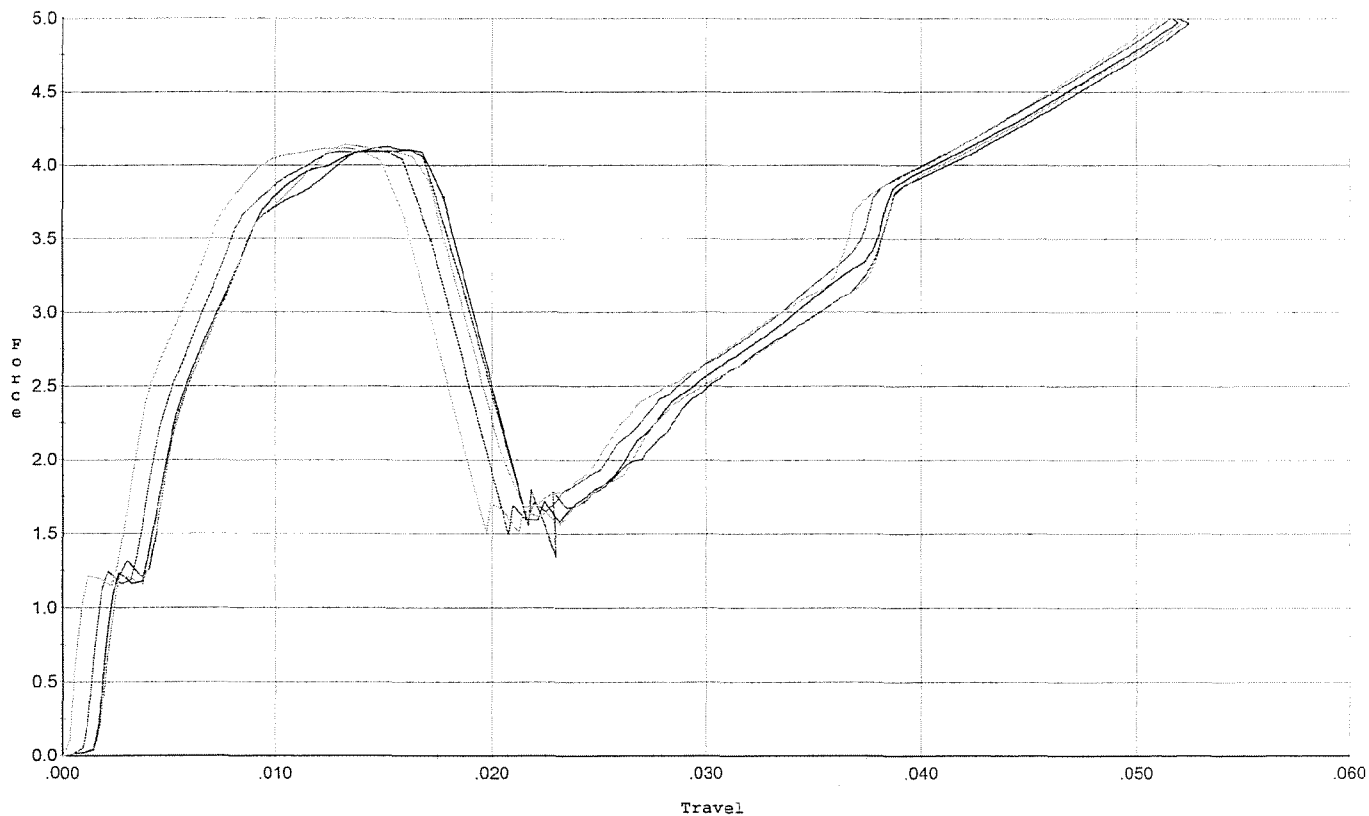
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.260	0.016	0.004	0.036	0.044		Set Trigger
2	4.174	0.017	0.004	0.035	0.046		Set Trigger
3	4.291	0.017	0.00	0.035	0.046		Set Trigger
4	4.258	0.017	0.004	0.035	0.046		Set Trigger
5	4.282	0.016	0.004	0.035	0.045		Set Trigger

A. 4.25

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/10/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



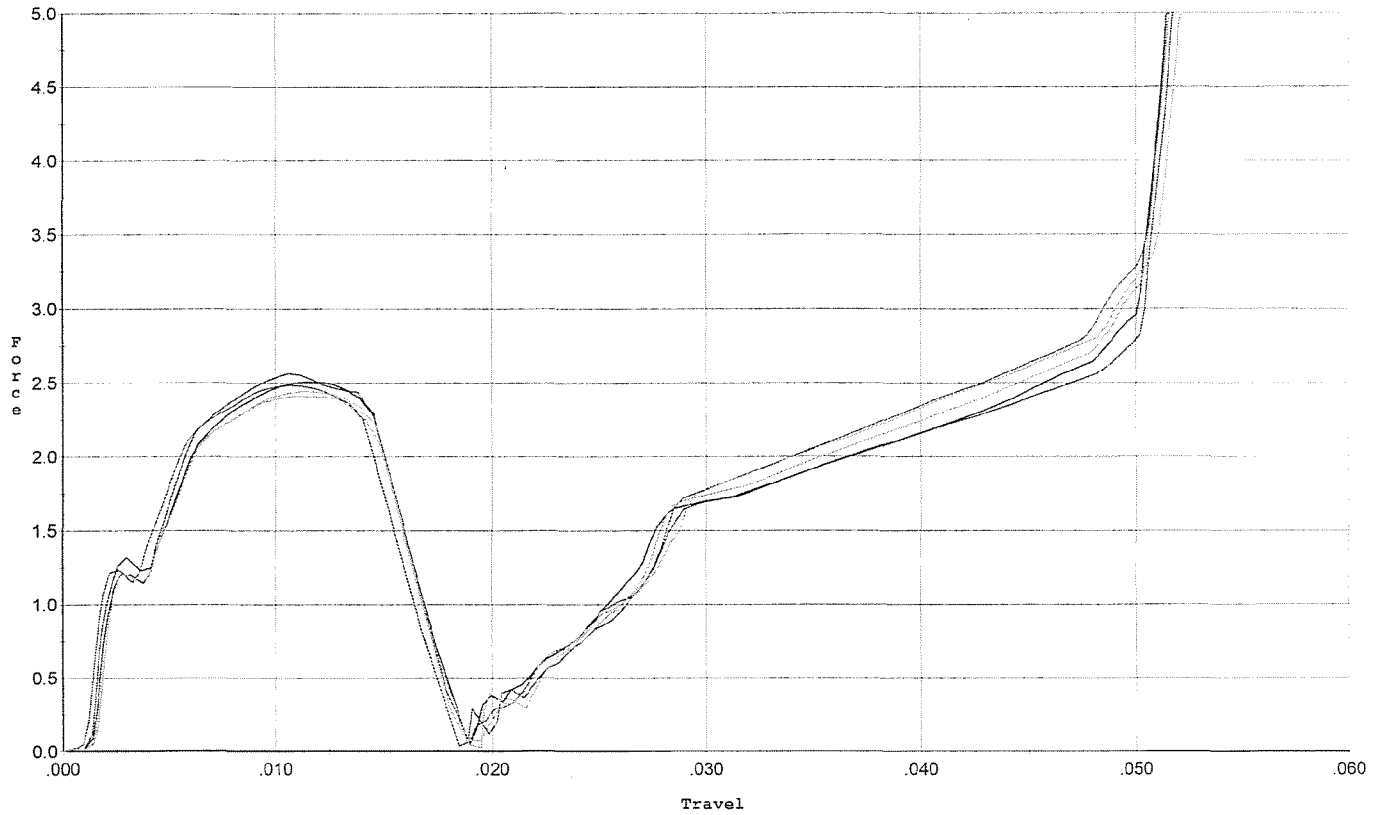
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.126	0.019	0.00	0.035	0.049		Set Trigger
2	4.105	0.018	0.00	0.035	0.047		Set Trigger
3	4.099	0.017	0.00	0.035	0.046		Set Trigger
4	4.117	0.016	0.003	0.035	0.045		Set Trigger
5	4.139	0.017	0.004	0.035	0.045		Set Trigger

A 4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/10/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test

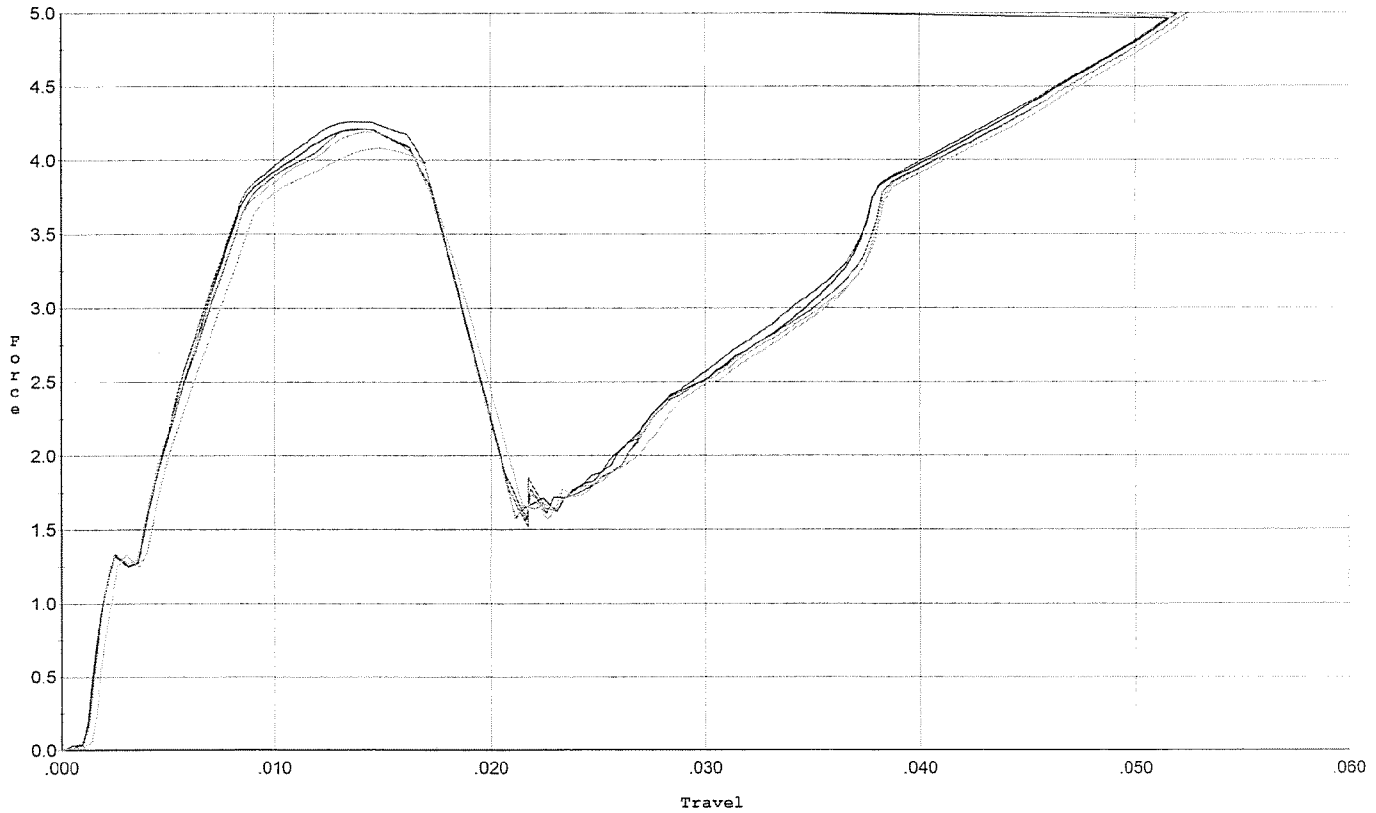


#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.565	0.015	0.00	0.040	0.025		Set Trigger
2	2.504	0.015	0.004	0.040	0.025		Set Trigger
3	2.484	0.014	0.00	0.040	0.024		Set Trigger
4	2.410	0.015	0.004	0.040	0.025		Set Trigger
5	2.444	0.015	0.004	0.040	0.024		Set Trigger

A-2-48

Trigger Profile [lbs,inch]

Profile	SWS	Model:	M/24
GunType:	Rifle	Serial No:	Form #F005
Make:	Remington	Trigger:	set to 4.0 lbs +/- 1.0 lbs for target & accuracy
Note:	C Schults 3/10/2009		



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.259	0.017	0.00	0.035	0.047		Set Trigger
2	4.209	0.017	0.00	0.035	0.047		Set Trigger
3	4.215	0.017	0.00	0.035	0.046		Set Trigger
4	4.081	0.019	0.00	0.035	0.050		Set Trigger
5	4.188	0.017	0.00	0.035	0.047		Set Trigger

A. 4.19