

G6794546

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



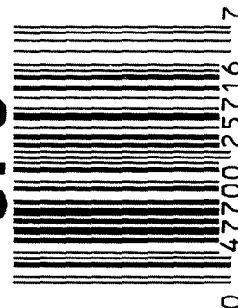
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6794546

UPC



GUN SERIAL #

G 679 4546

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		10-27-08	SPD
430	ASSEMBLE TO STOCK		10-27-08	SP
440	PROOF		10-27-08	SPD
460	CHECK HEADSPACE		10-27-08	SPD
470	DIS-ASSEMBLE ACTION		10-27-08	SPD
472	SERIALIZE BOLT HANDLE		10-28-08	ESN
475	DRILL AND TAP SIGHT HOLES		10-28-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	10-29-08	HS
490	MAGNAFLUX BOLT		10-27-08	MR
500	ROLLMARK CALIBER		10/29/08	RT
520	GOFF BLAST BBL / REC		10/30/08	DG
542	APPLY COATINGS (BARREL ACTION)		10-30	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-3-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-3-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-3-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-7-08	PSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

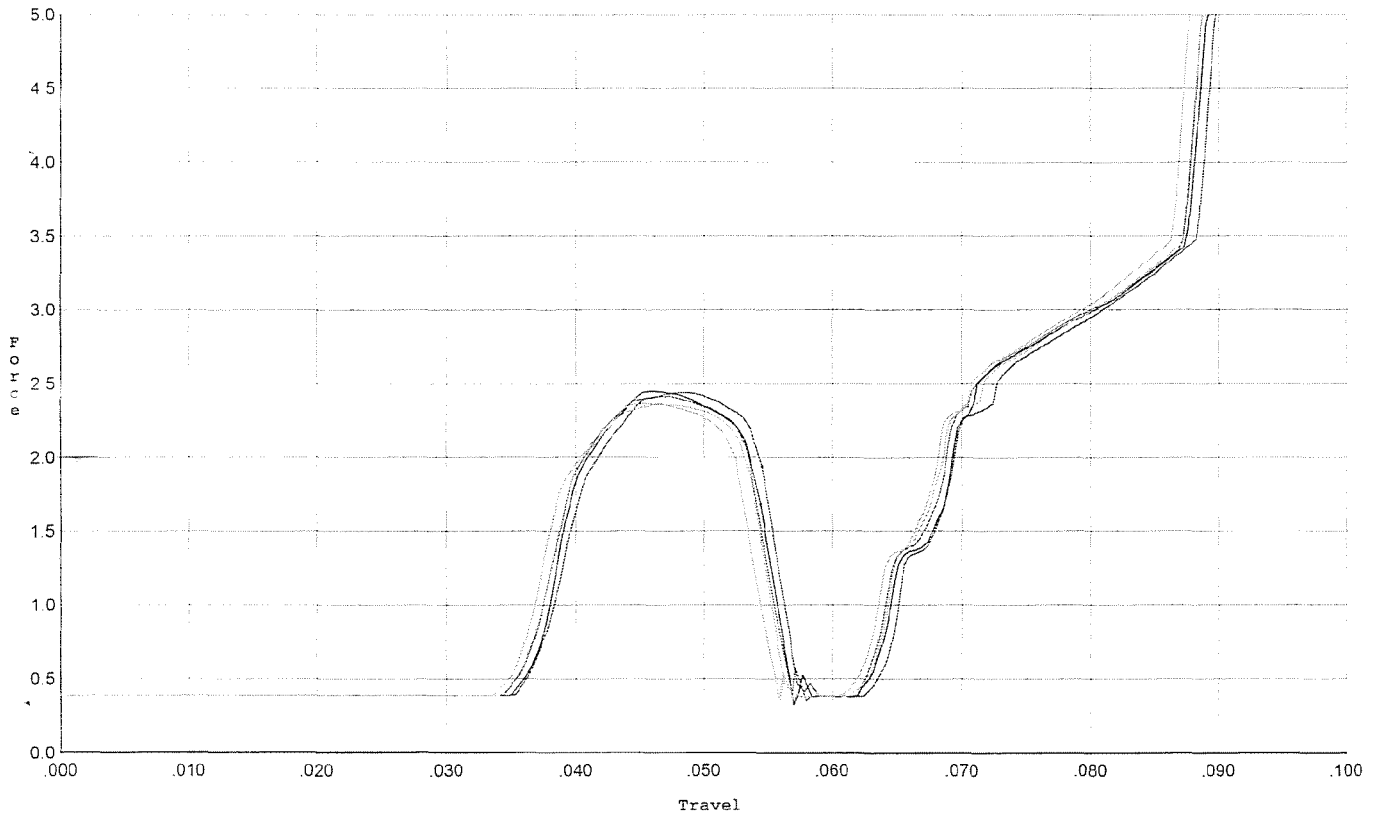
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	11-18-08	LJL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	11-18-08	LJL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	11-18-08	LJL
	J) ASSEMBLE STOCK		11-7-08	ESM
	K) ASSEMBLE SWIVEL STUDS		11-18-08	LJL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> <u>PASS</u> FAIL FAIL	11-18-08	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-10-08	LJL
670	FINAL INSPECTION A) HEADSPACE		11-18-08	LJL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.71</u> <u>2.76</u> <u>2.74</u> <u>2.78</u> <u>2.61</u>	11-10-08	TL
	C) FUNCTION		11-18-08	LJL
690	PACK		12-11-08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/29/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



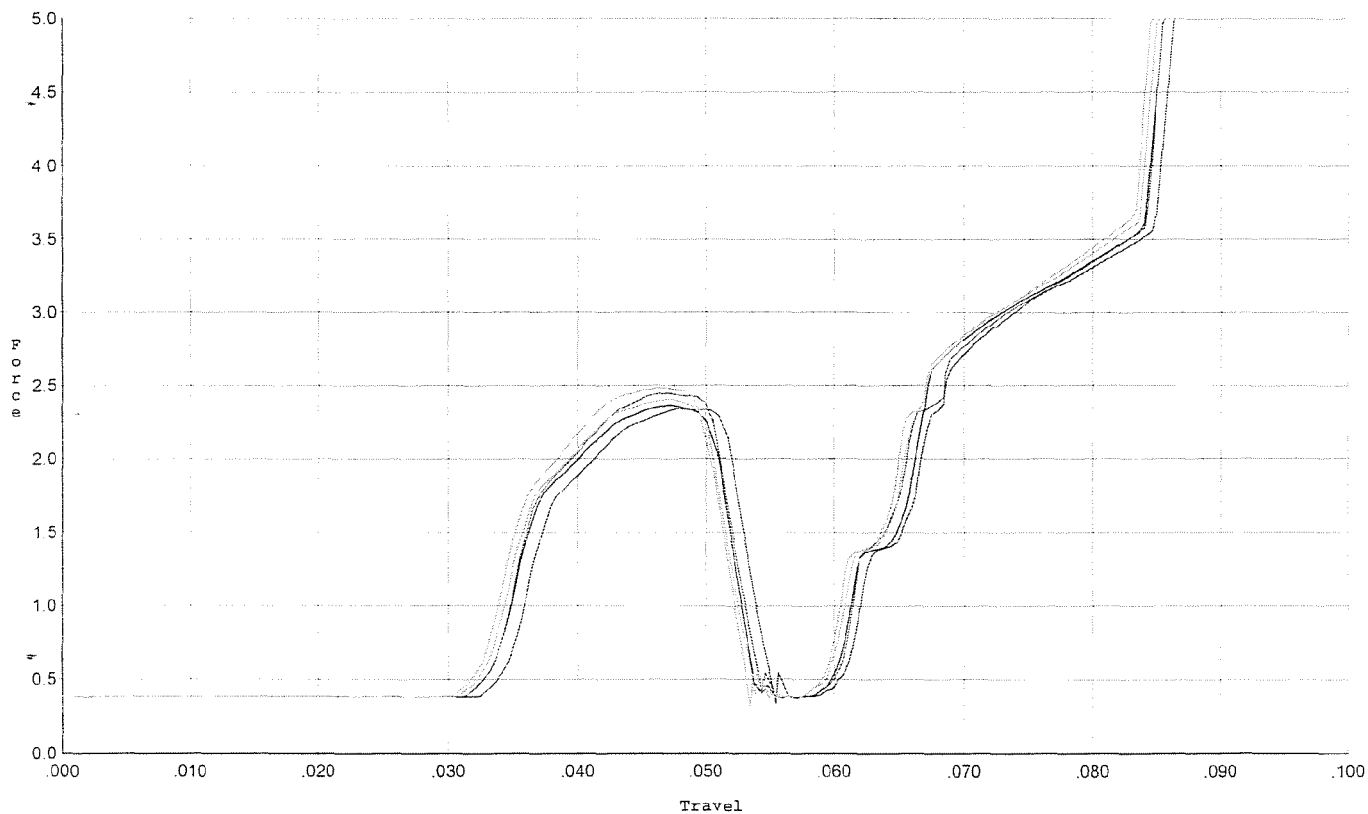
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.440	0.055	0.036	0.040	0.051		Set Trigger
2	2.447	0.054	0.037	0.039	0.051		Set Trigger
3	2.414	0.053	0.036	0.040	0.050		Set Trigger
4	2.357	0.054	0.036	0.040	0.050		Set Trigger
5	2.364	0.052	0.036	0.040	0.049		Set Trigger

Avg 2.40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/29/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



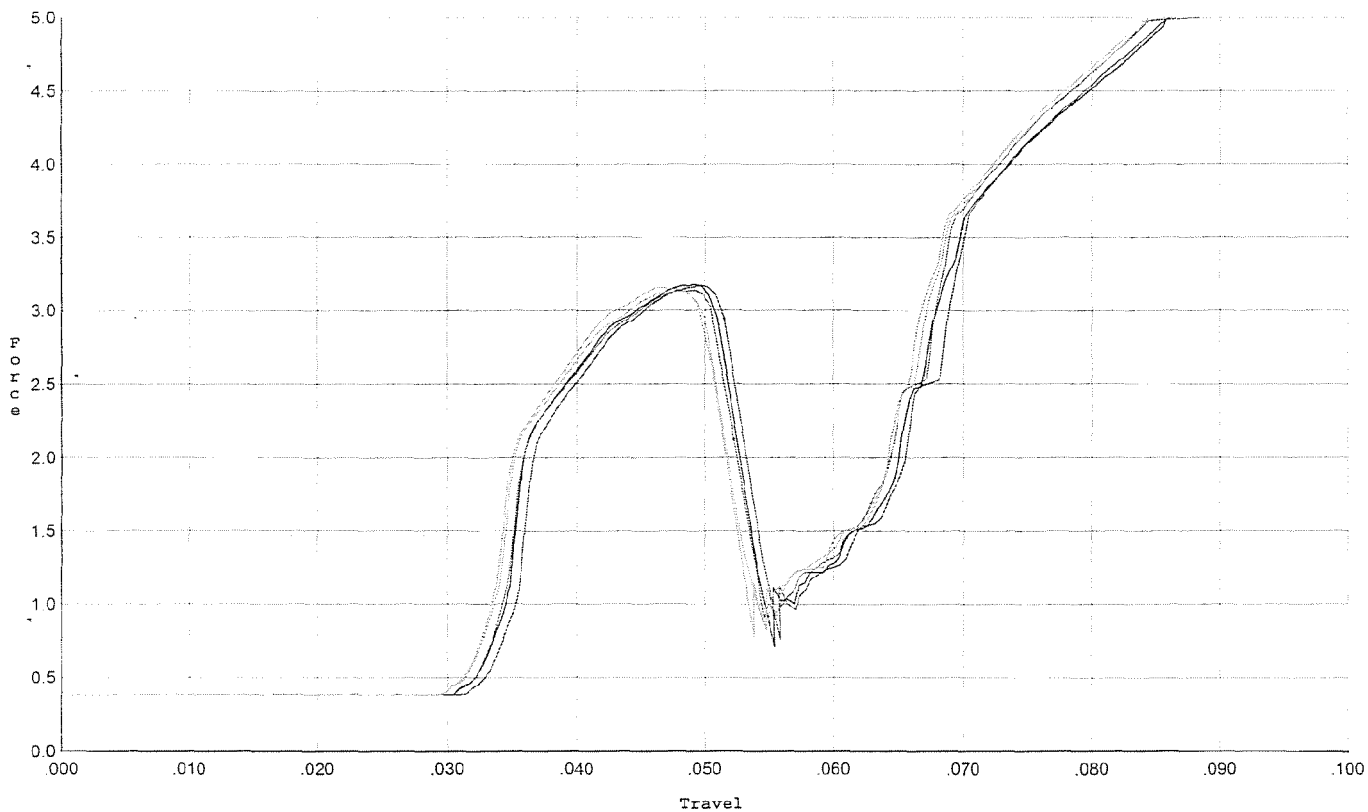
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.342	0.052	0.035	0.039	0.048		Set Trigger
2	2.366	0.051	0.033	0.039	0.048		Set Trigger
3	2.450	0.051	0.033	0.039	0.049		Set Trigger
4	2.408	0.050	0.033	0.039	0.048		Set Trigger
5	2.486	0.051	0.032	0.038	0.050		Set Trigger

Aug 2.41

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/29/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



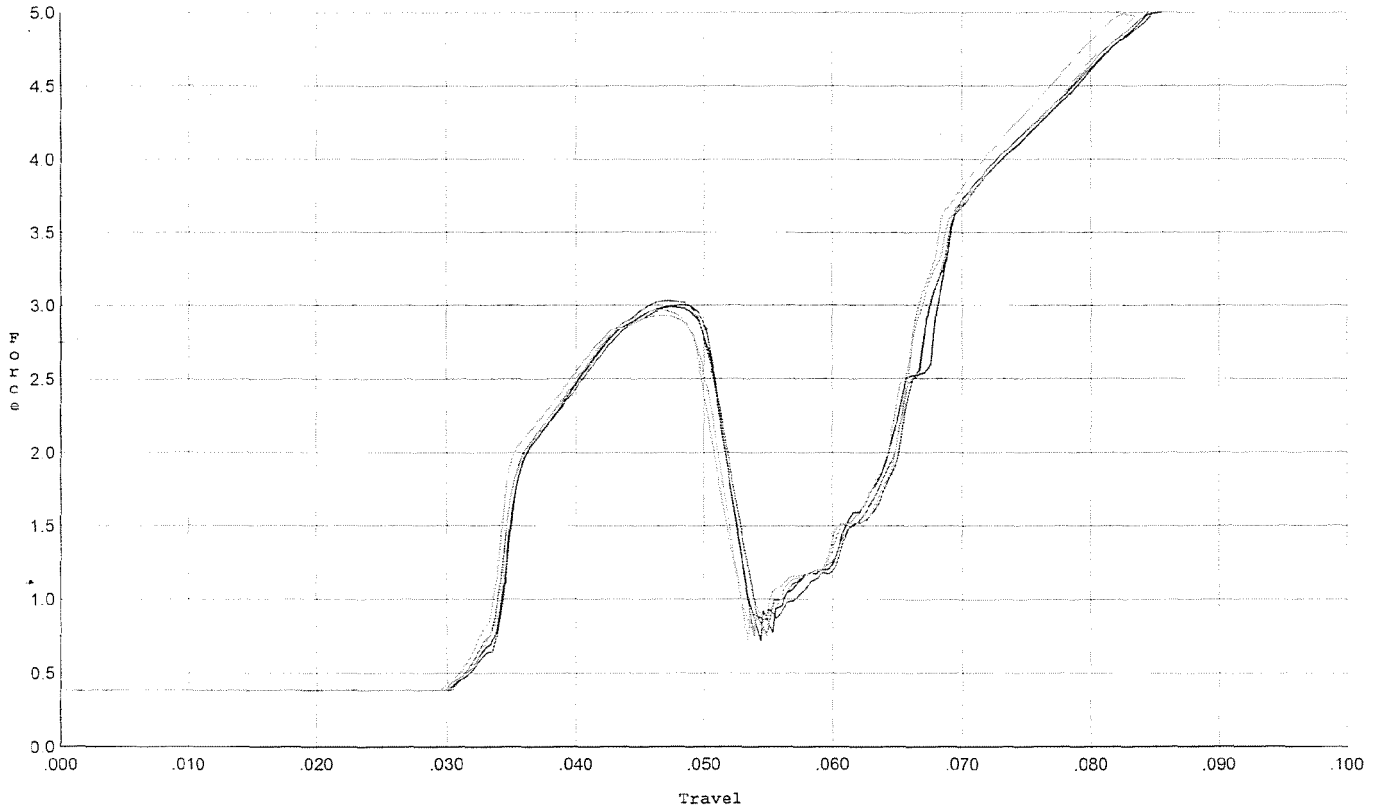
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.172	0.052	0.034	0.037	0.061		Set Trigger
2	3.178	0.051	0.033	0.037	0.061		Set Trigger
3	3.137	0.052	0.033	0.037	0.062		Set Trigger
4	3.128	0.050	0.032	0.037	0.060		Set Trigger
5	3.156	0.050	0.032	0.037	0.061		Set Trigger

Avg 3.15

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/29/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



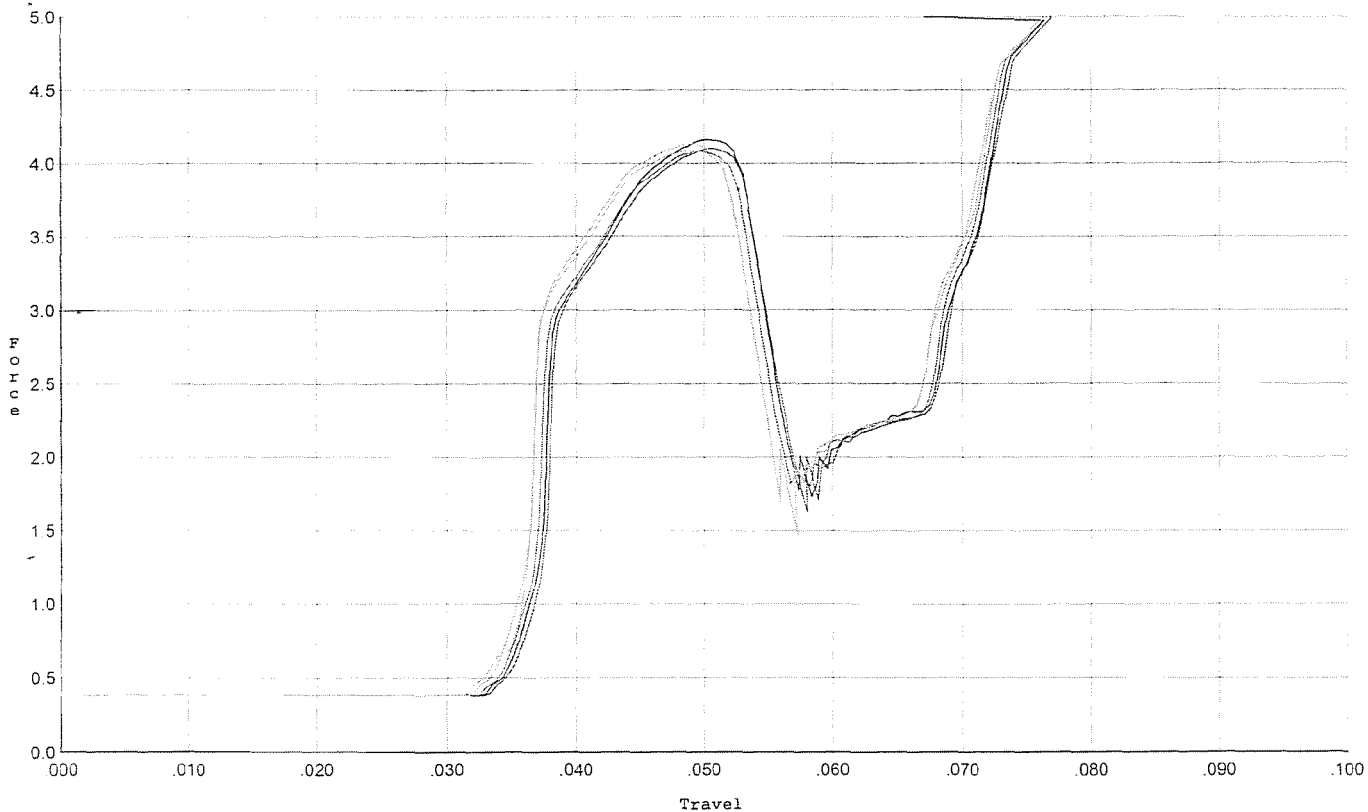
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.999	0.050	0.034	0.037	0.056		Set Trigger
2	2.991	0.050	0.034	0.037	0.057		Set Trigger
3	3.031	0.051	0.032	0.037	0.058		Set Trigger
4	2.934	0.050	0.032	0.037	0.056		Set Trigger
5	2.971	0.049	0.032	0.037	0.056		Set Trigger

Avg 2.98

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/29/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



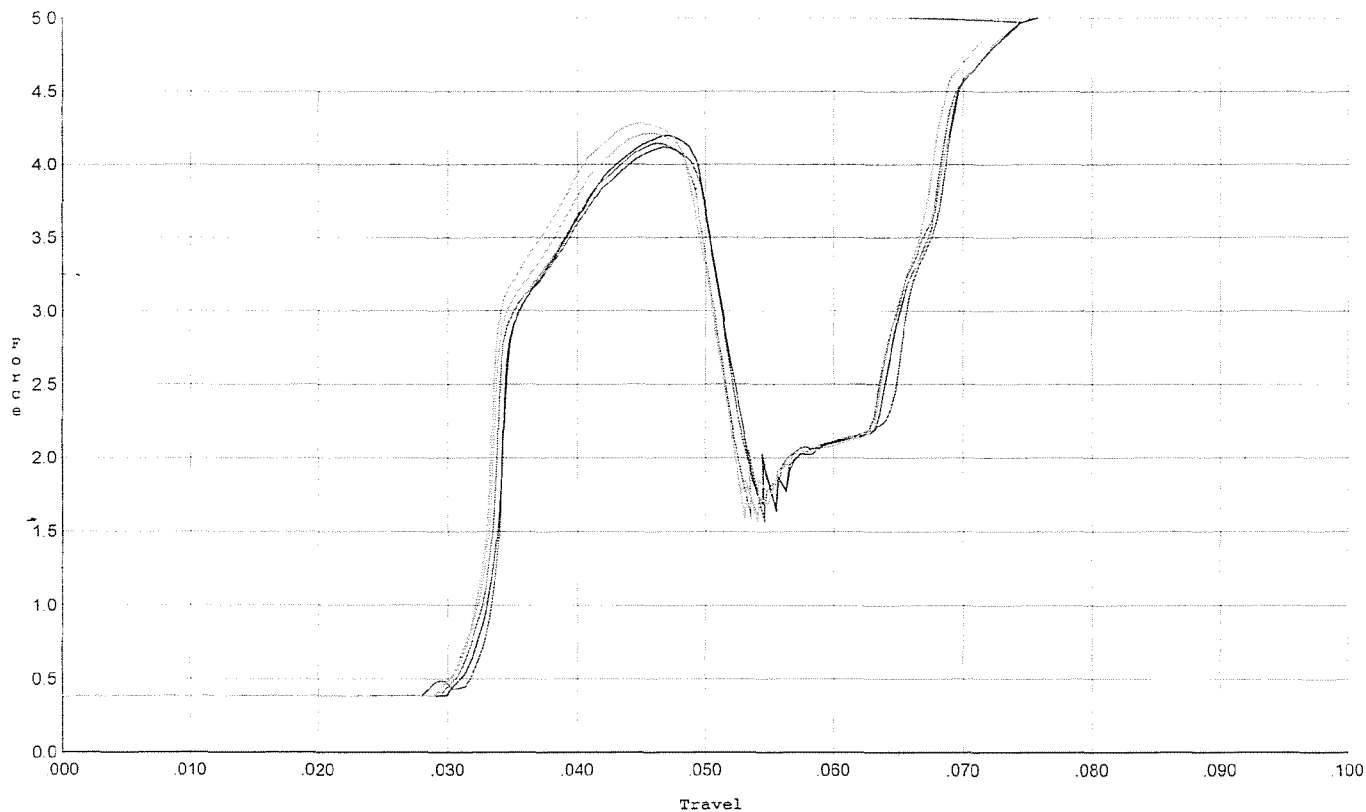
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.099	0.053	0.035	0.037	0.076		Set Trigger
2	4.161	0.053	0.035	0.037	0.078		Set Trigger
3	4.083	0.053	0.035	0.037	0.076		Set Trigger
4	4.086	0.053	0.034	0.037	0.077		Set Trigger
5	4.133	0.052	0.034	0.036	0.078		Set Trigger

Aug 4.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/29/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.

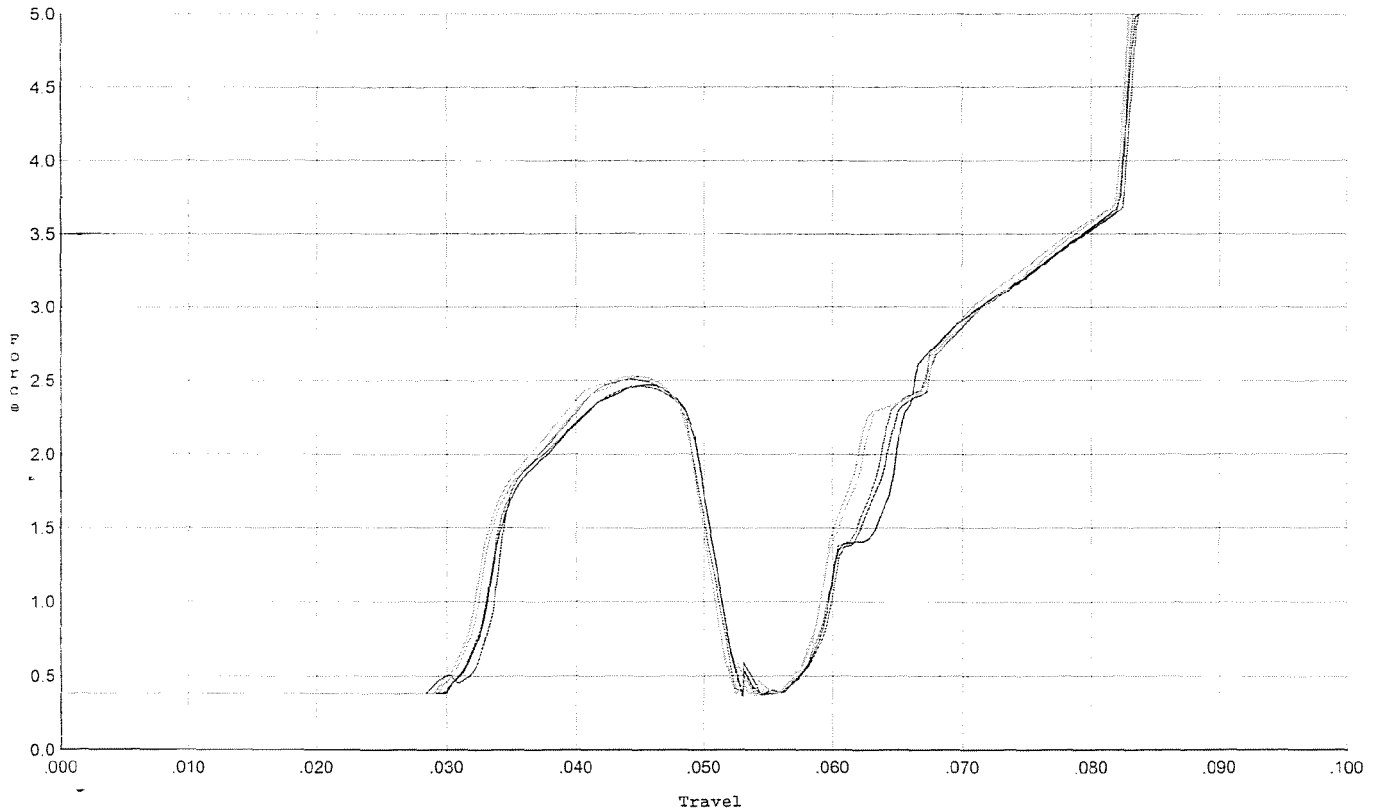


#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.116	0.050	0.032	0.035	0.075		Set Trigger
2	4.199	0.049	0.030	0.035	0.075		Set Trigger
3	4.146	0.049	0.031	0.035	0.075		Set Trigger
4	4.215	0.049	0.031	0.034	0.077		Set Trigger
5	4.285	0.050	0.031	0.034	0.079		Set Trigger

419

Trigger Profile [lbs,inch]

Profile	SWS	Model:	M/24
GunType:	Rifle	Serial No:	Form #F005
Make:	Remington	Trigger:	reset to 2.5 lbs. +/- .50 lbs. for final test
Note:	R. Putch 10/29/08		



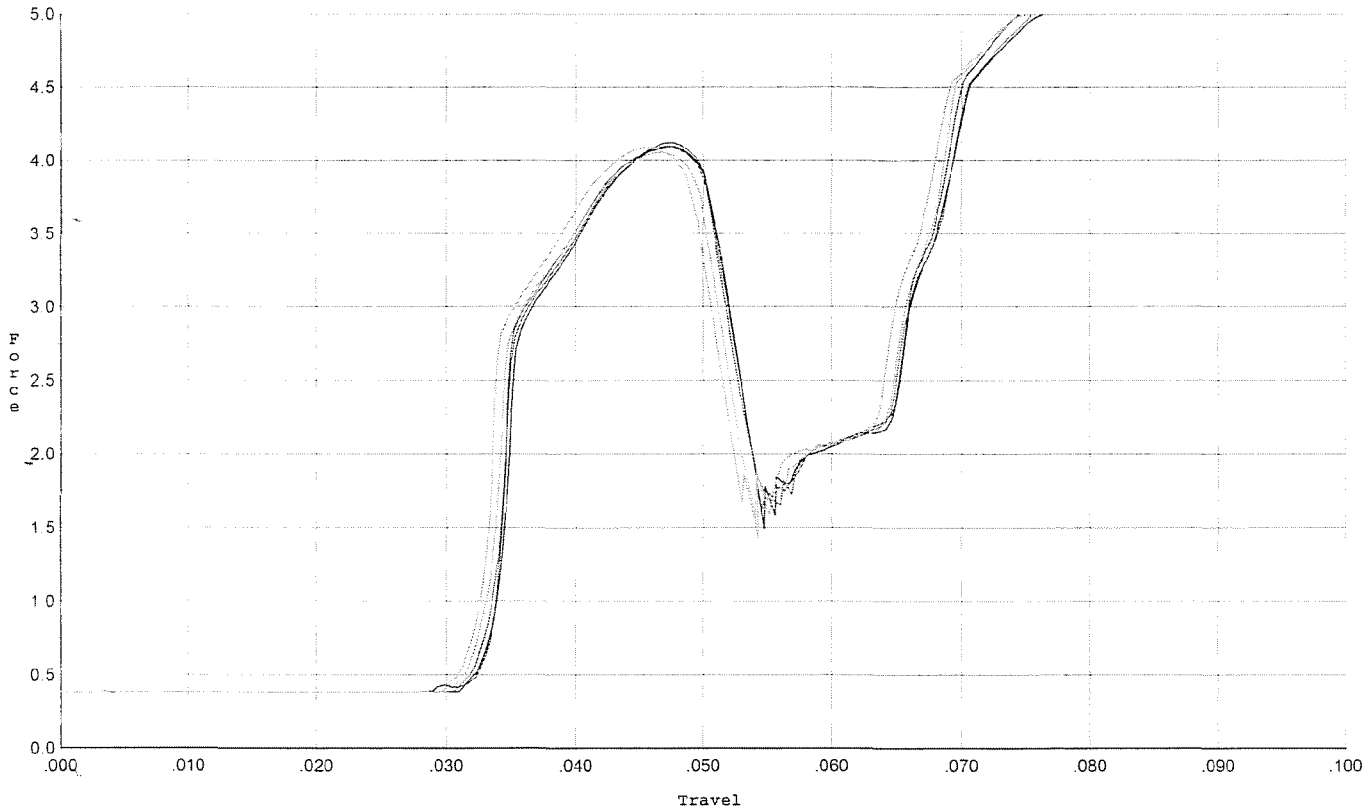
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.463	0.049	0.033	0.038	0.049		Set Trigger
2	2.473	0.049	0.030	0.038	0.049		Set Trigger
3	2.509	0.049	0.030	0.038	0.048		Set Trigger
4	2.524	0.049	0.030	0.038	0.049		Set Trigger
5	2.529	0.049	0.031	0.038	0.050		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 10/29/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.121	0.052	0.033	0.035	0.078		Set Trigger
2	4.093	0.051	0.033	0.035	0.077		Set Trigger
3	4.098	0.050	0.032	0.035	0.075		Set Trigger
4	4.053	0.050	0.032	0.035	0.074		Set Trigger
5	4.091	0.050	0.031	0.034	0.075		Set Trigger

Aug 4.09