

66794708

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

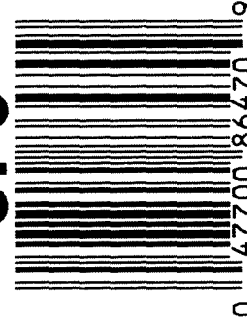
proof of purchase



owner registration sticker



BM FORM

ORDER NO. **86470**BARREL LENGTH **24"**CAPACITY **6****G6794708****UPC**

GUN SERIAL # G 6794708

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-4-08	SPD
430	ASSEMBLE TO STOCK		11-4-08	SP
440	PROOF		11-4-08	SPD
460	CHECK HEADSPACE		11-4-08	SPD
470	DIS-ASSEMBLE ACTION		11-4-08	SPD
472	SERIALIZE BOLT HANDLE		11-5-08	RT
475	DRILL AND TAP SIGHT HOLES		11-5-08	SP
480	MAGNAFLUX BBL ACTION		11/06/08	SP
490	MAGNAFLUX BOLT		11/4/08	SP
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/2/08	PG
542	APPLY COATINGS (BARREL ACTION)		11/12	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-13-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-13-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-13-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-25-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

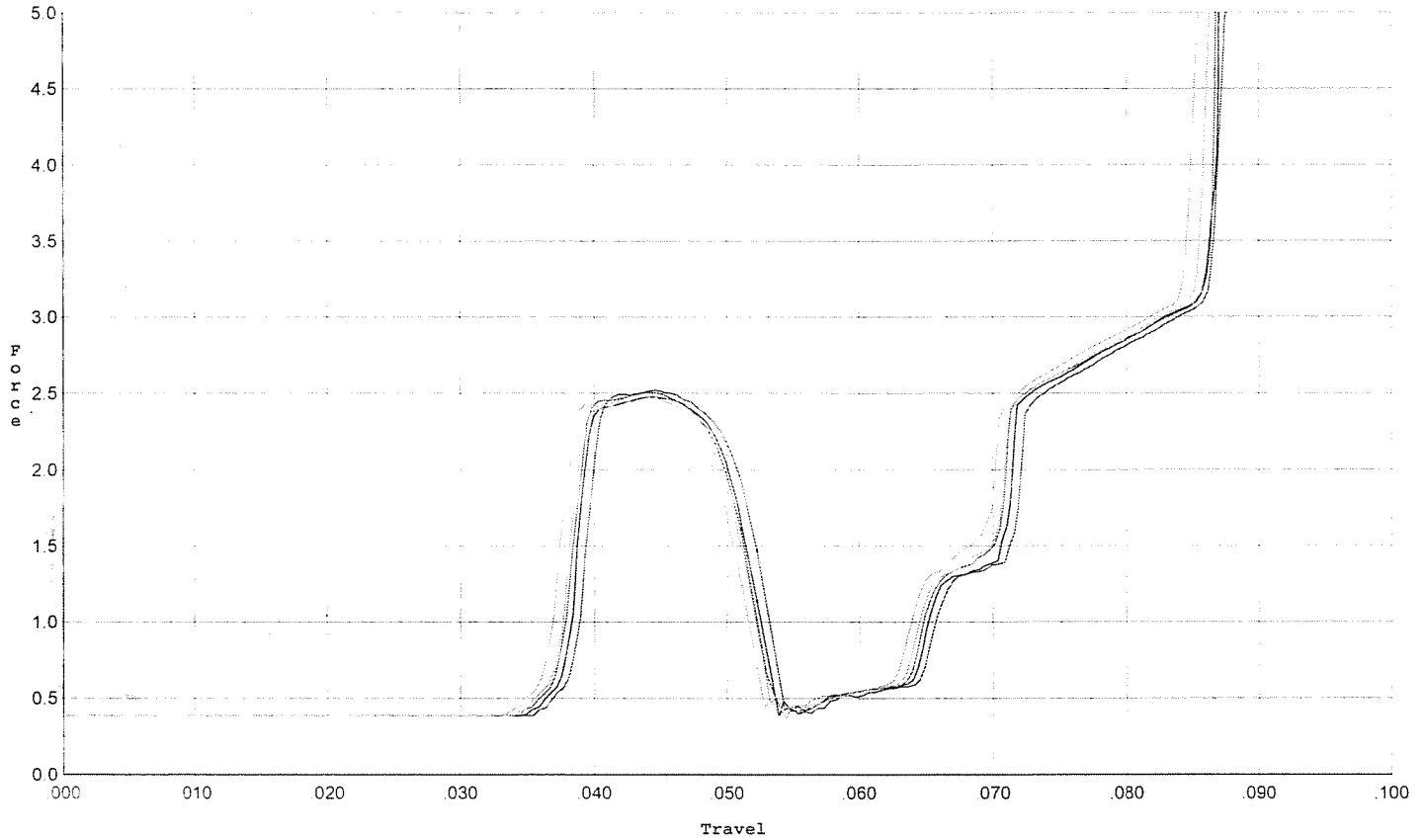
F004 REV 5/2006

BARBER - M24 0074598									
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4.0</u>	<u>4.0</u>	<u>5.0</u>	12-16-08	RJ		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>5.0</u>	<u>5.0</u>	<u>5.0</u>	12-16-08	RJ		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.025</u>	<u>.024</u>	<u>.023</u>	12-16-08	RJ		
	J) ASSEMBLE STOCK					11-25-08	L.P.D.		
	K) ASSEMBLE SWIVEL STUDS					12-16-08	RJ		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>		FAIL	12-15-08	TC		
			<u>PASS</u>		FAIL				
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					12-15-08	RSW		
670	FINAL INSPECTION A) HEADSPACE					12-16-08	RJ		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.53</u>	<u>2.52</u>	<u>2.53</u>	<u>2.67</u>	<u>2.48</u>	12-15-08	TC
	C) FUNCTION					12-16-08	RJ		
690	PACK					12/19/08	Fm		

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/24/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



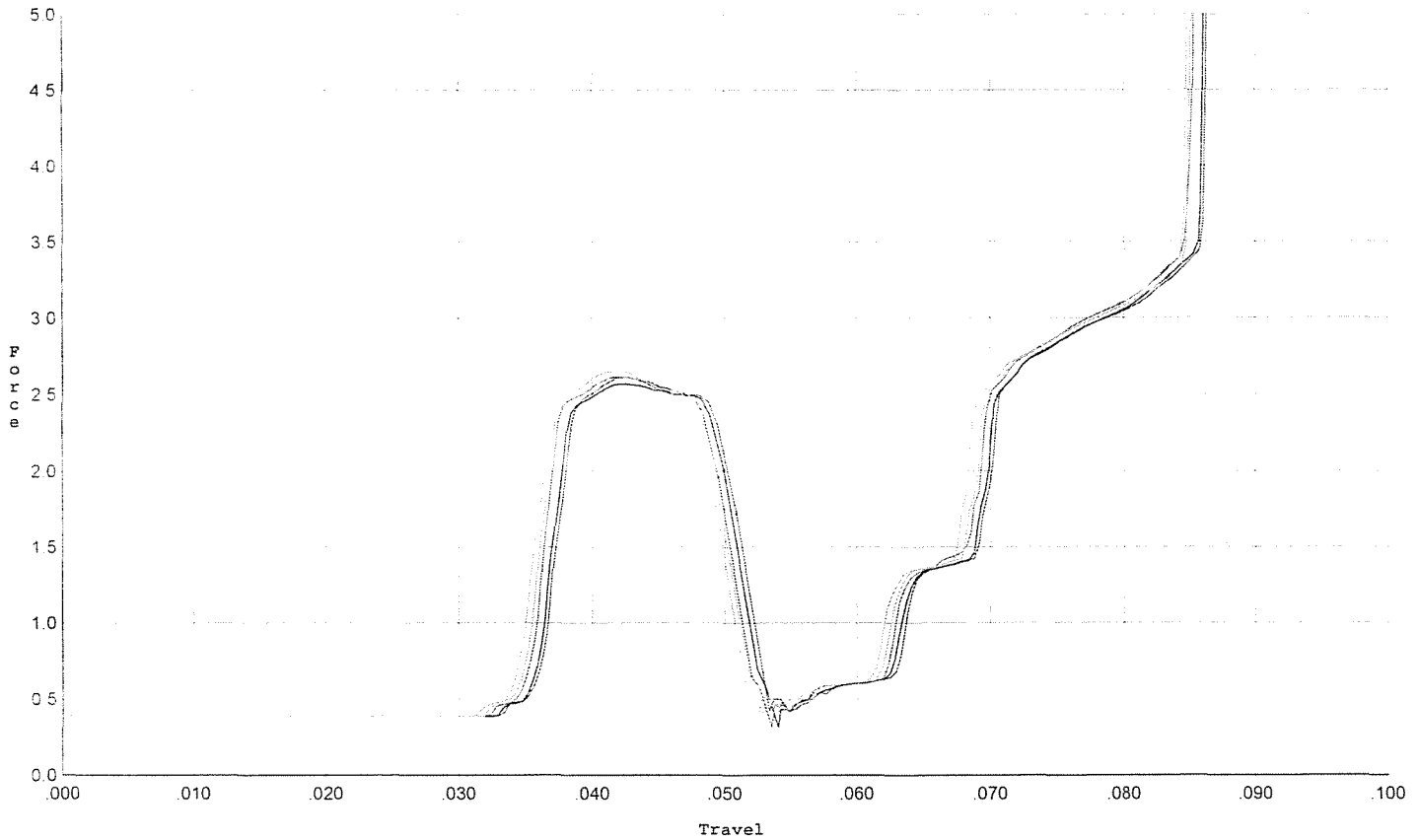
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.520	0.052	0.038	0.040	0.046		Set Trigger
2	2.477	0.052	0.038	0.039	0.046		Set Trigger
3	2.509	0.051	0.037	0.039	0.045		Set Trigger
4	2.480	0.051	0.037	0.039	0.046		Set Trigger
5	2.491	0.051	0.036	0.039	0.046		Set Trigger

AVG 2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/24/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



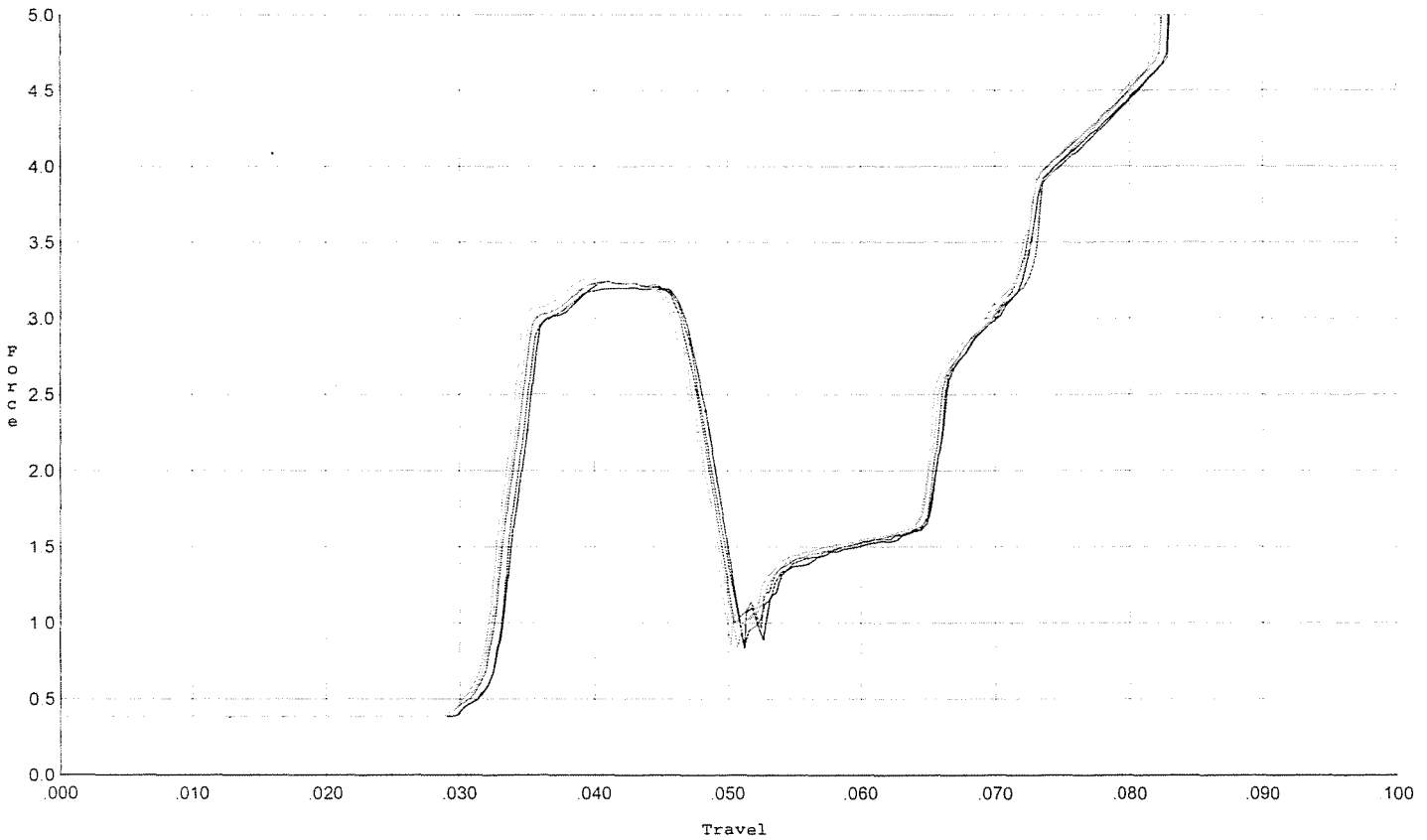
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.611	0.051	0.034	0.039	0.049		Set Trigger
2	2.567	0.050	0.035	0.039	0.047		Set Trigger
3	2.615	0.050	0.033	0.039	0.048		Set Trigger
4	2.607	0.050	0.035	0.038	0.049		Set Trigger
5	2.650	0.049	0.034	0.039	0.049		Set Trigger

Avg 2.61

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/24/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



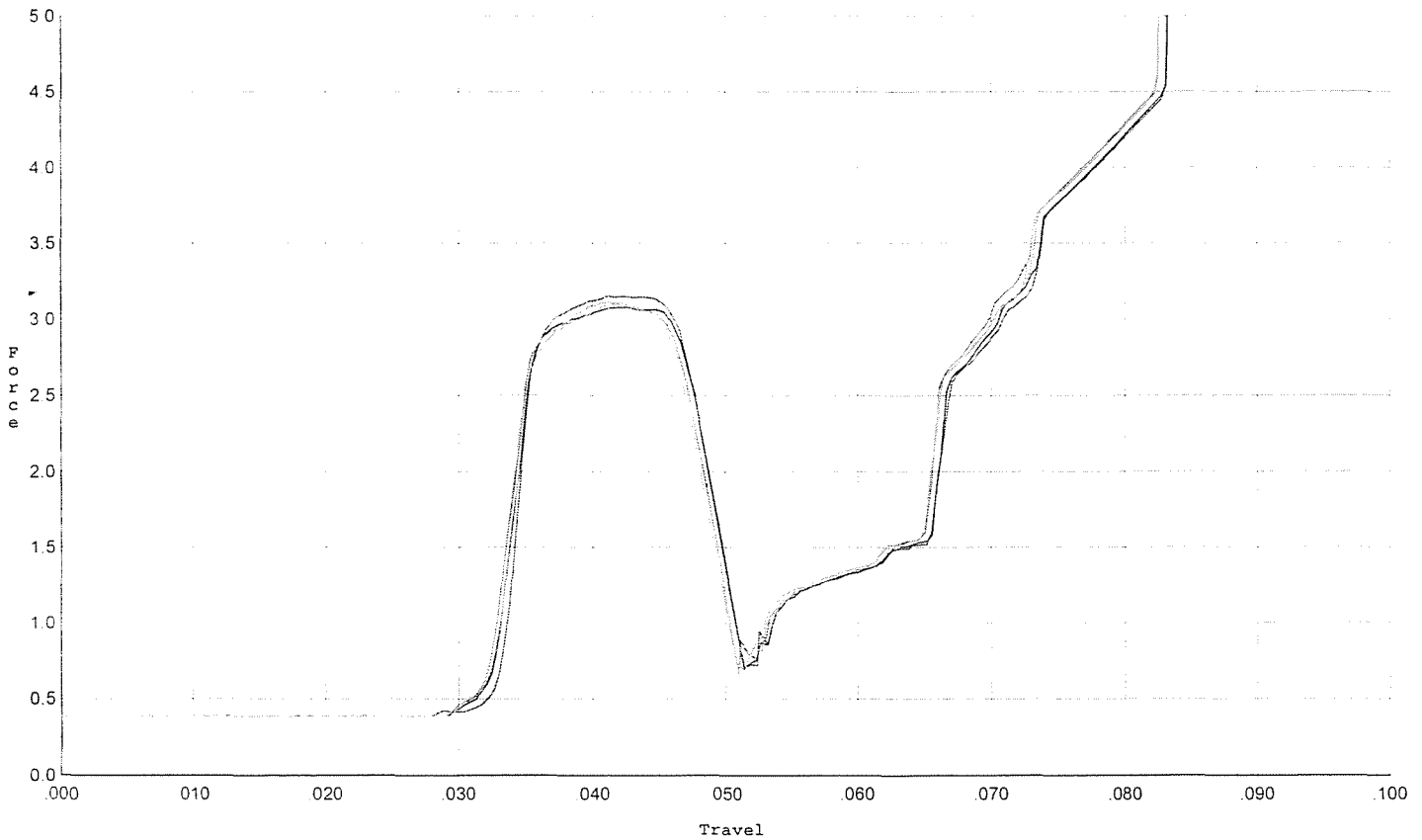
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.201	0.047	0.030	0.036	0.056		Set Trigger
2	3.242	0.048	0.032	0.036	0.058		Set Trigger
3	3.240	0.048	0.032	0.036	0.058		Set Trigger
4	3.230	0.047	0.032	0.036	0.057		Set Trigger
5	3.259	0.047	0.031	0.036	0.058		Set Trigger

Avg 3.23

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/24/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



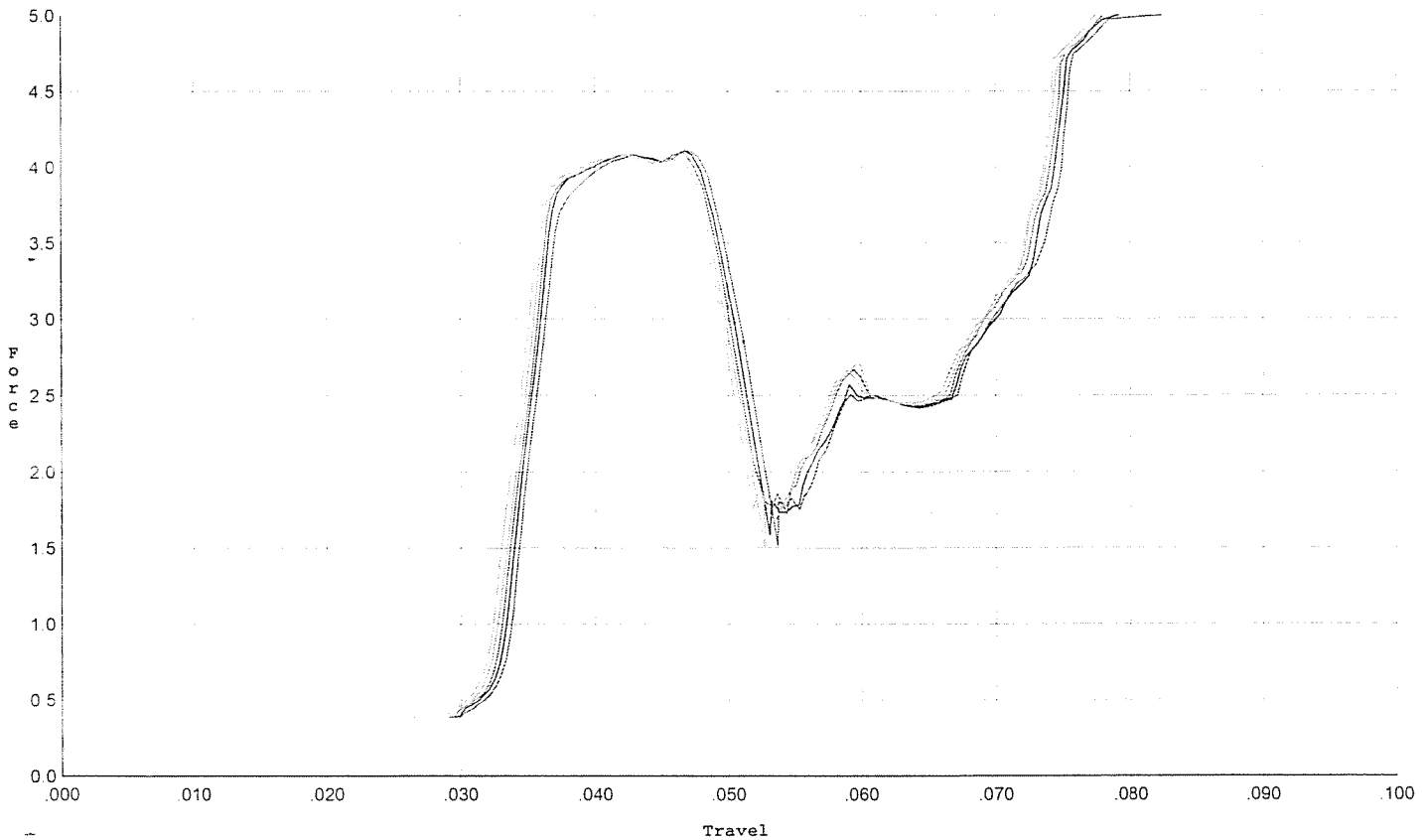
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.154	0.048	0.033	0.037	0.055		Set Trigger
2	3.080	0.049	0.032	0.037	0.058		Set Trigger
3	3.076	0.049	0.032	0.036	0.056		Set Trigger
4	3.113	0.048	0.032	0.037	0.055		Set Trigger
5	3.101	0.049	0.032	0.036	0.056		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/24/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



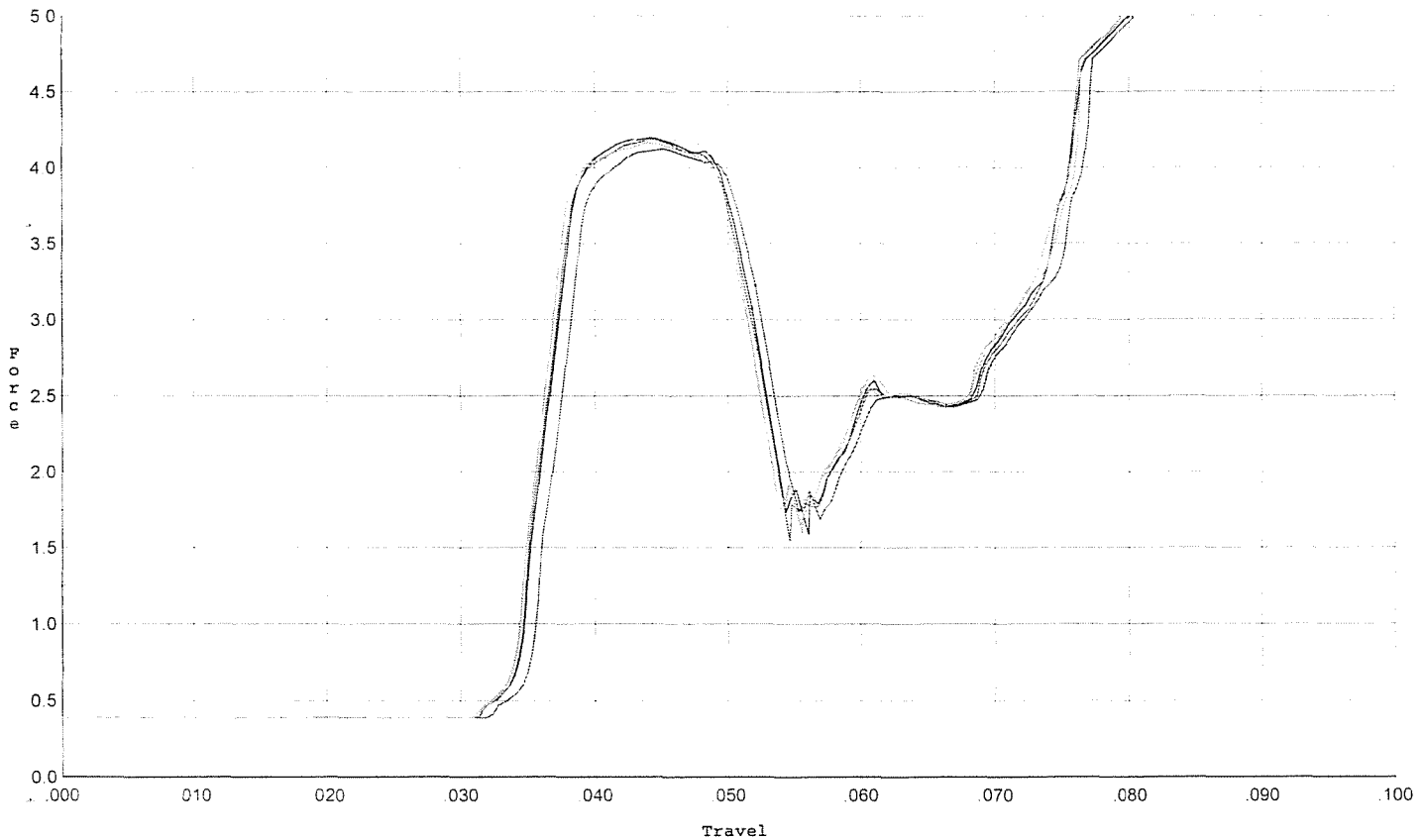
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.111	0.051	0.033	0.035	0.077		Set Trigger
2	4.108	0.050	0.033	0.035	0.076		Set Trigger
3	4.095	0.049	0.032	0.035	0.074		Set Trigger
4	4.087	0.050	0.032	0.035	0.076		Set Trigger
5	4.081	0.049	0.031	0.035	0.075		Set Trigger

Aug 4.09

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/24/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



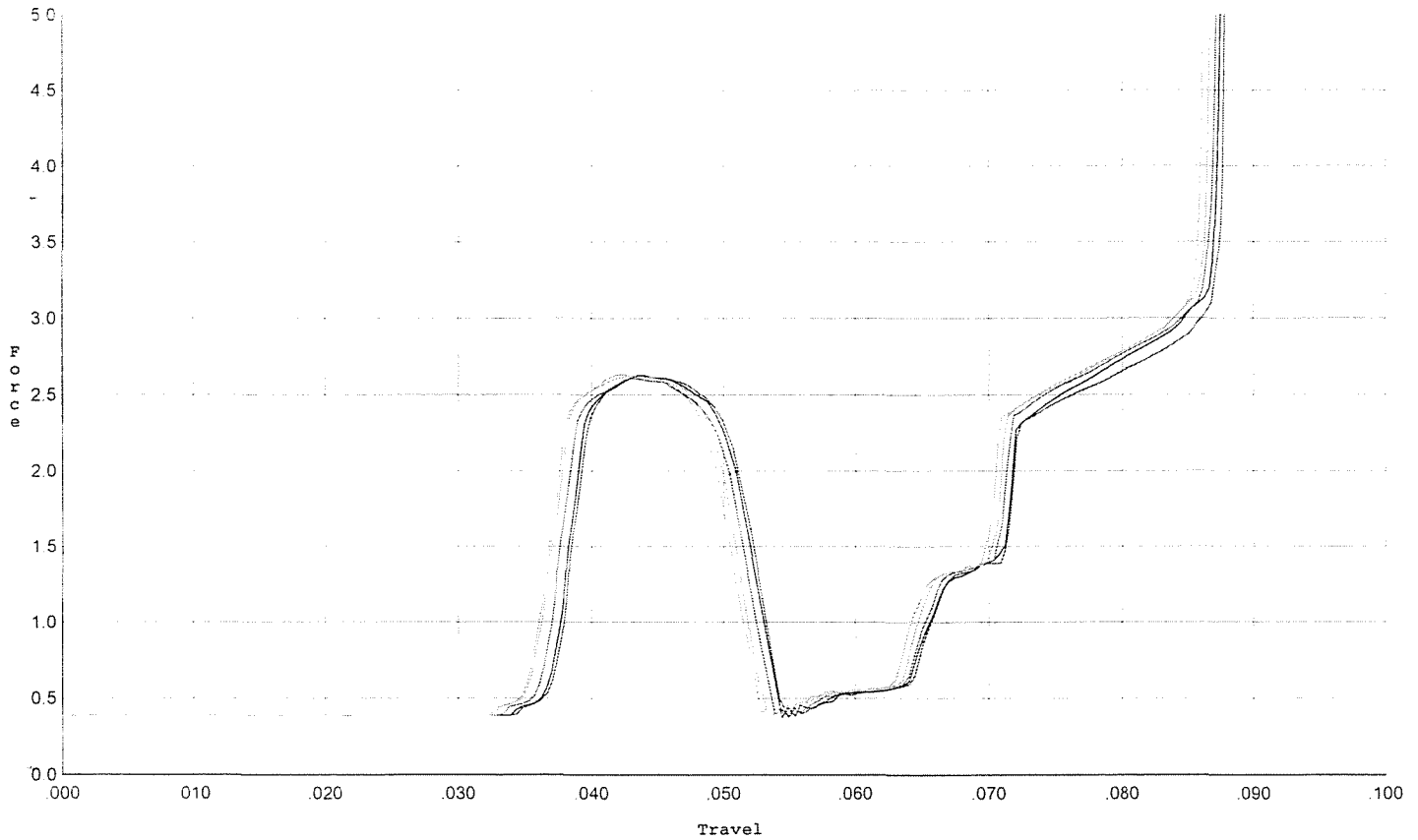
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.124	0.052	0.033	0.036	0.076		Set Trigger
2	4.199	0.052	0.032	0.036	0.078		Set Trigger
3	4.189	0.052	0.032	0.036	0.079		Set Trigger
4	4.215	0.051	0.034	0.036	0.077		Set Trigger
5	4.161	0.051	0.032	0.036	0.077		Set Trigger

Aug 4.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/24/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



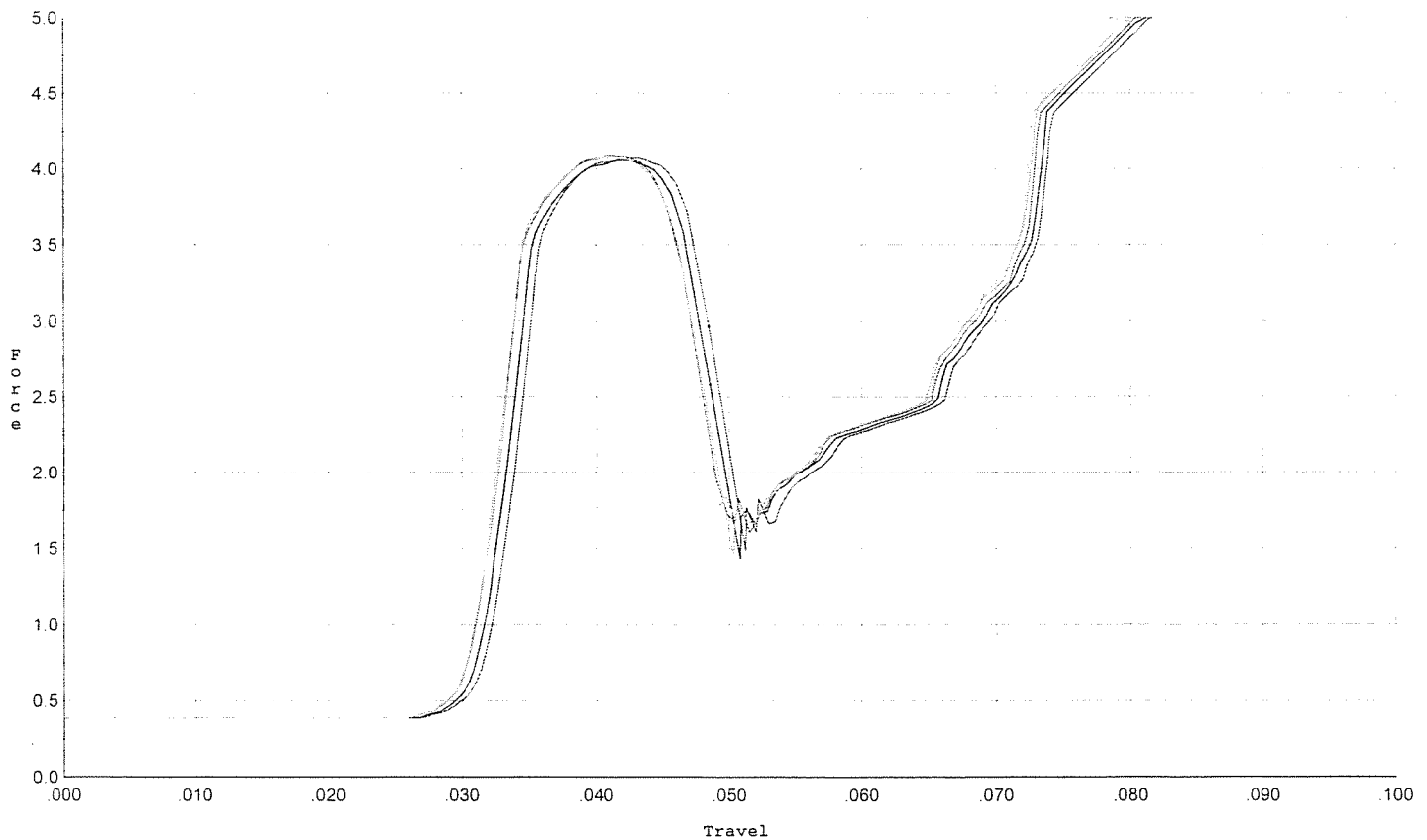
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.625	0.052	0.037	0.040	0.049		Set Trigger
2	2.627	0.051	0.037	0.039	0.048		Set Trigger
3	2.609	0.050	0.036	0.040	0.047		Set Trigger
4	2.626	0.050	0.035	0.039	0.048		Set Trigger
5	2.632	0.049	0.035	0.039	0.047		Set Trigger

Avg 2.62

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/24/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.071	0.048	0.031	0.035	0.071		Set Trigger
2	4.059	0.049	0.031	0.035	0.071		Set Trigger
3	4.092	0.046	0.030	0.035	0.068		Set Trigger
4	4.090	0.046	0.030	0.035	0.069		Set Trigger
5	4.076	0.046	0.030	0.035	0.068		Set Trigger

Aug 4.07