

G6871272

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

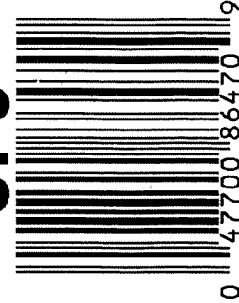
proof of purchase



owner registration sticker



BM FORM

ORDER NO. **86470**BARREL LENGTH **24"**CAPACITY **6****G6871272****UPC**

GUN SERIAL # G 6871272

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-13-09	SPD
430	ASSEMBLE TO STOCK		8-13-09	SP
440	PROOF		8-13-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	8-13-09	SPD
470	DIS-ASSEMBLE ACTION		8-13-09	SPD
472	SERIALIZE BOLT HANDLE		8-14-09	RTZ
480	MAGNAFLUX BBL ACTION	2009 OPERATOR 	8/19/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/19/09	BWD
510	DRILL AND TAP SIGHT HOLES		8-14-09	SP
520	GOFF BLAST BBL / REC		8/20	MON
540	APPLY COATINGS (BARREL ACTION)		8/22	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-31-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-26-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-26-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-2-09	W.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

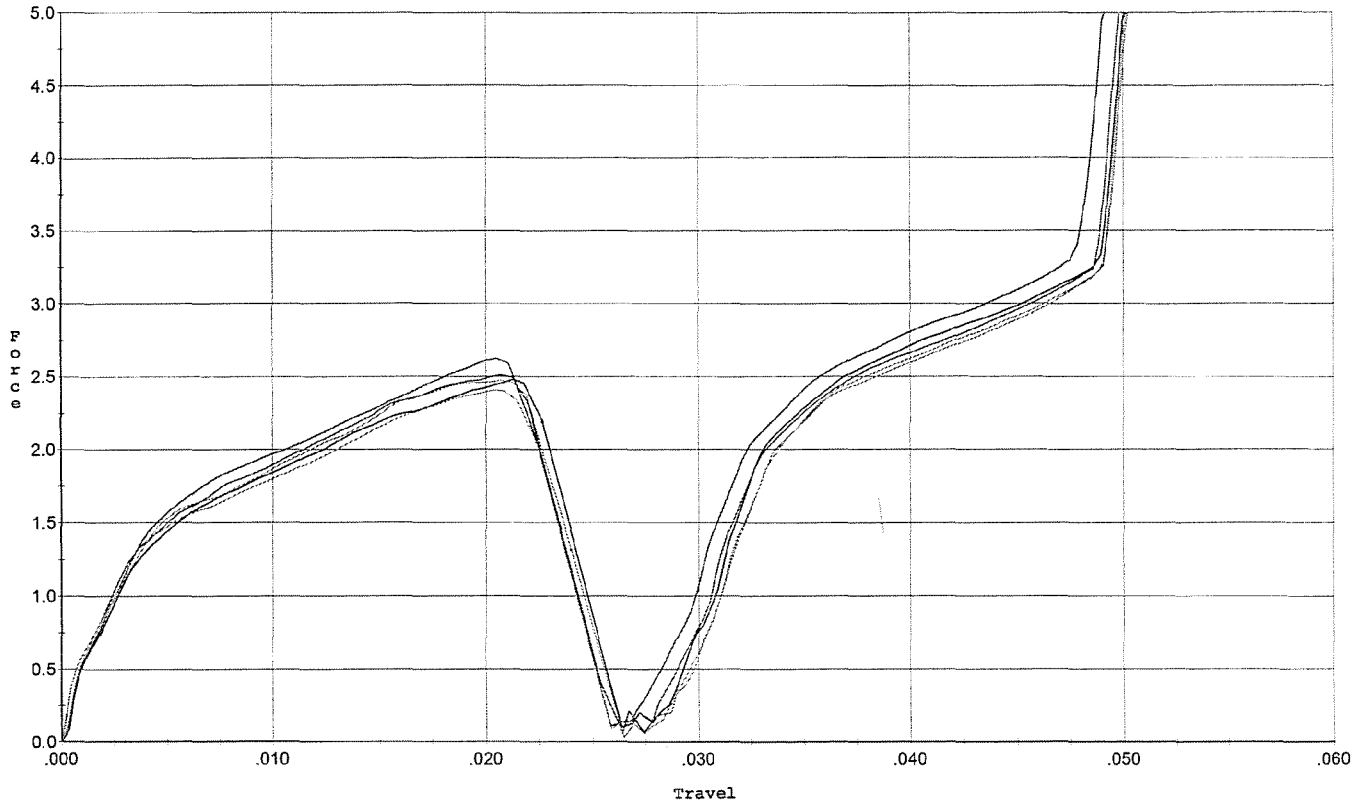
560	BARBER - M24 0080330 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	6.50	6.50	6.25	9-24-09	LTZ		
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	2.0	2.0	2.0	9-24-09	LTZ		
	H) TRIGGER PULL TEST AND RETAINABILITY					9-24-09	LTZ		
	I) FIRING PIN INDENT	.020 MIN	0.23	0.23	0.23	9-24-09	LTZ		
	J) ASSEMBLE STOCK					9-2-09	RP		
	K) ASSEMBLE SWIVEL STUDS					9-24-09	LTZ		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		(PASS)	FAIL		9-2-09	RP		
			(PASS)	FAIL					
	MALFUNCTION		CORRECTION N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					9-2-09	RP		
670	FINAL INSPECTION A) HEADSPACE					9-24-09	LTZ		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.69	2.35	2.71	2.75	2.22	9/3/09	RP
	C) FUNCTION							9-24-09	LTZ
690	PACK							10-5-09	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/26/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 2.5 lbs ini +/- .50 lb



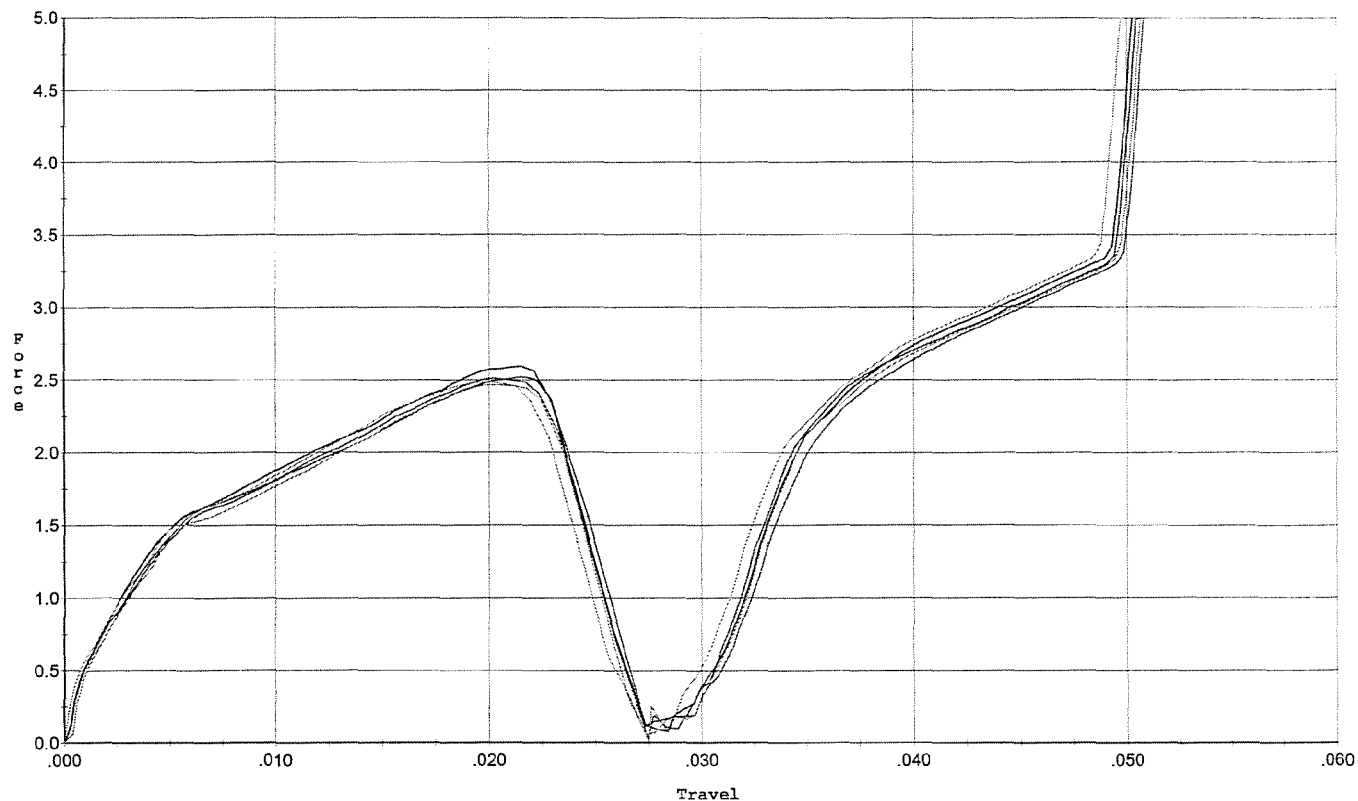
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.626	0.022	0.00	0.031	0.041		Single Action
2	2.477	0.023	0.00	0.032	0.039		Single Action
3	2.510	0.022	0.00	0.032	0.039		Single Action
4	2.407	0.022	0.00	0.032	0.038		Single Action
5	2.476	0.024	0.00	0.032	0.042		Single Action

A-2-49

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/26/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 2.5 lbs after 20 cycles+/- .50 lb



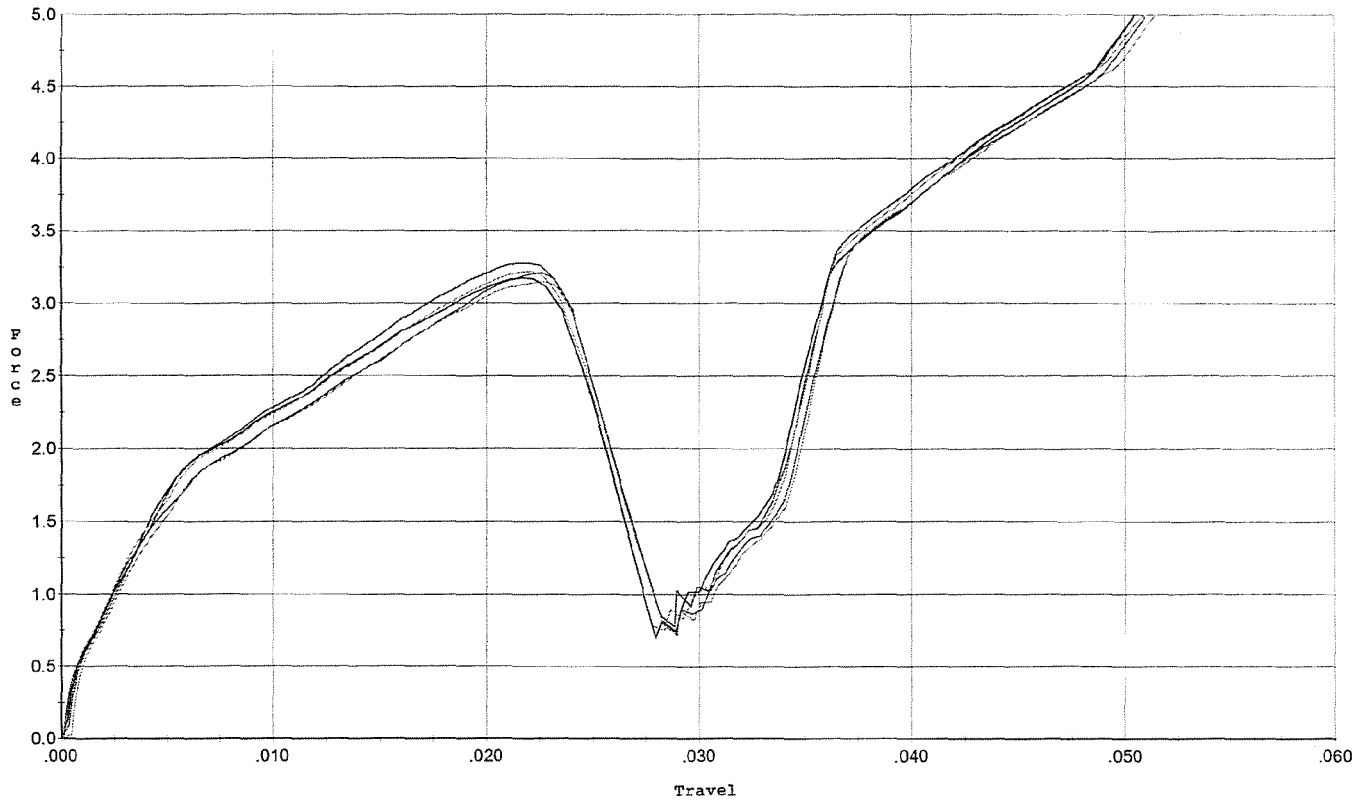
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.520	0.025	0.00	0.032	0.043		Single Action
2	2.592	0.023	0.00	0.032	0.041		Single Action
3	2.512	0.023	0.00	0.032	0.041		Single Action
4	2.482	0.023	0.00	0.032	0.040		Single Action
5	2.465	0.023	0.00	0.032	0.040		Single Action

A-2-51

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/26/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 3.0 lbs ini +/- .75 lb



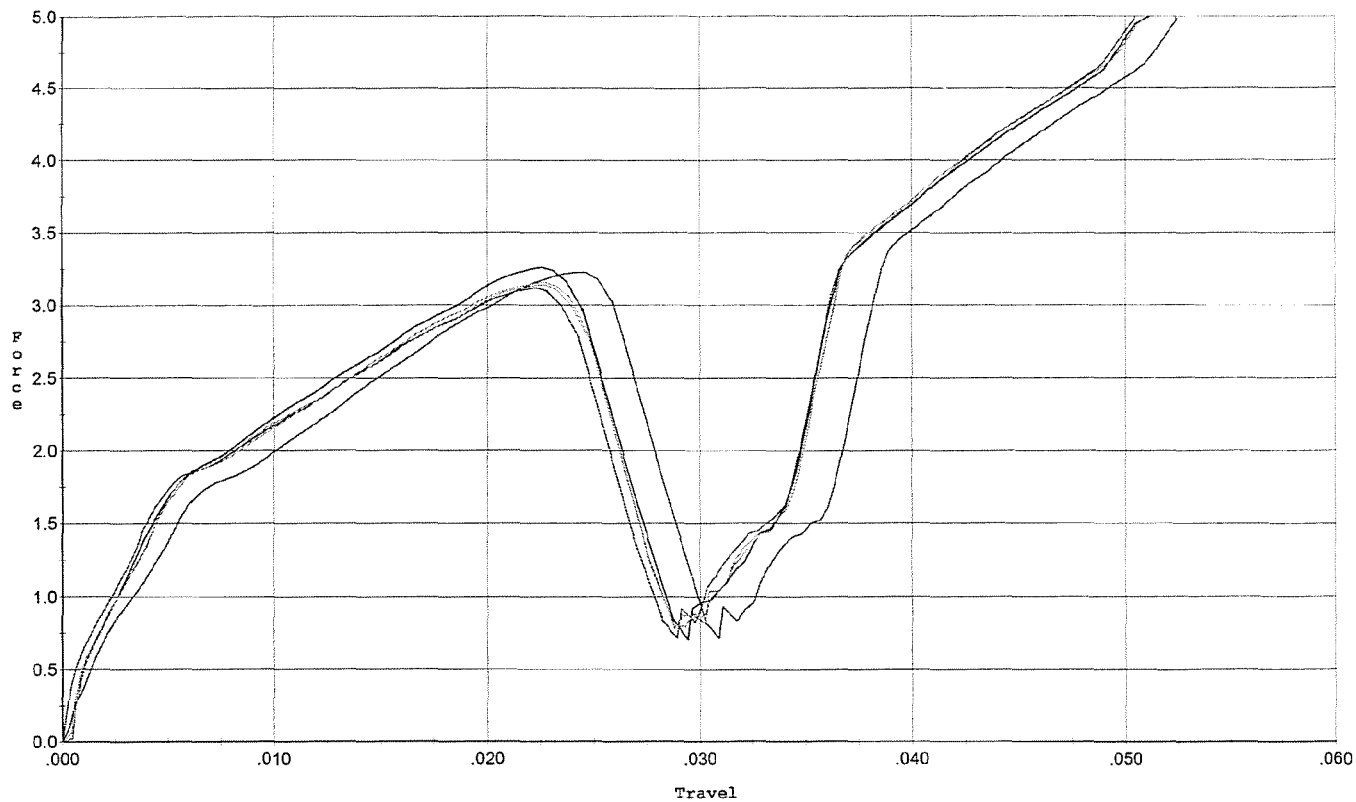
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.277	0.024	0.00	0.030	0.053		Single Action
2	3.174	0.025	0.00	0.030	0.054		Single Action
3	3.211	0.024	0.00	0.031	0.051		Single Action
4	3.219	0.025	0.00	0.031	0.053		Single Action
5	3.147	0.024	0.00	0.031	0.050		Single Action

A3-20

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/26/2009

Model: M/24
Serial No: Form# F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



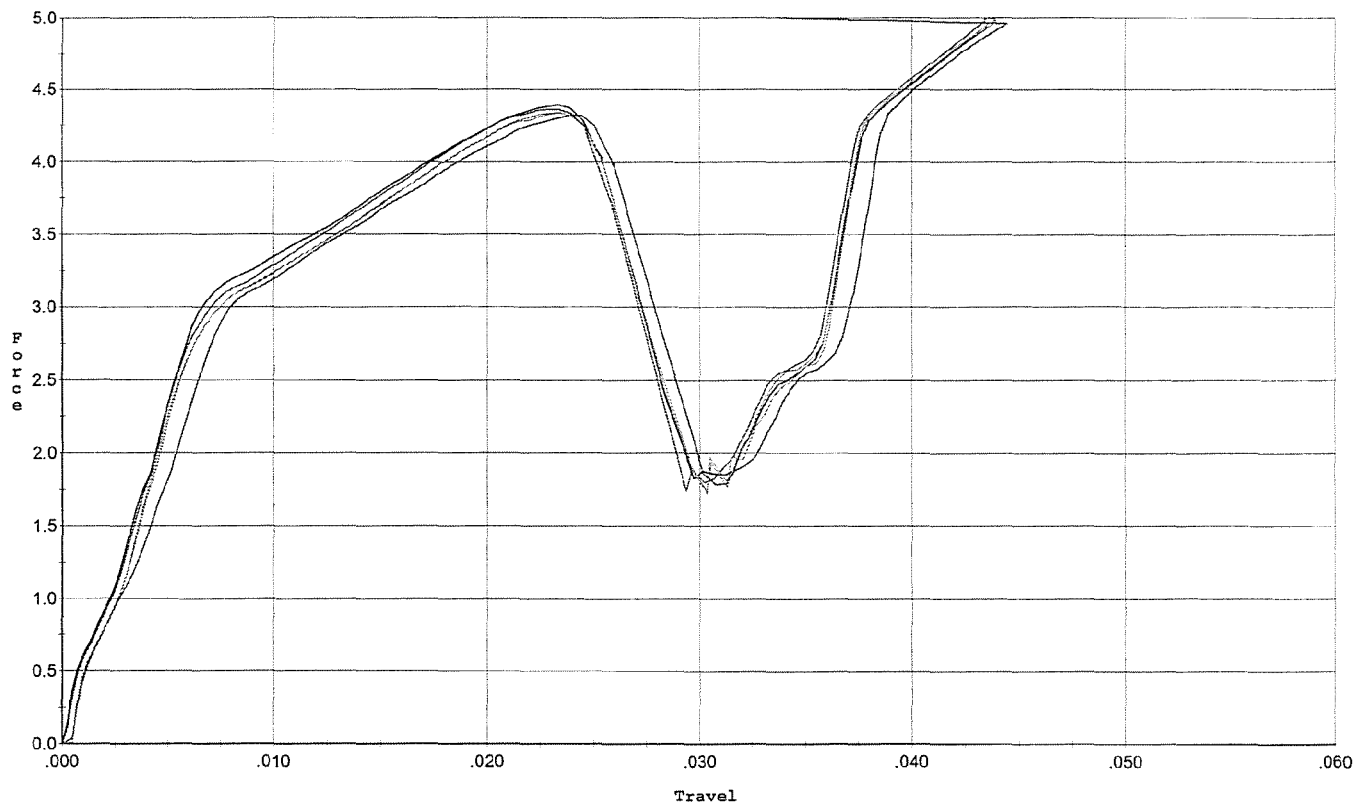
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.226	0.026	0.00	0.031	0.054		Single Action
2	3.263	0.024	0.00	0.031	0.053		Single Action
3	3.120	0.024	0.00	0.031	0.052		Single Action
4	3.157	0.025	0.00	0.030	0.053		Single Action
5	3.140	0.025	0.00	0.030	0.053		Single Action

A-3.18

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/26/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



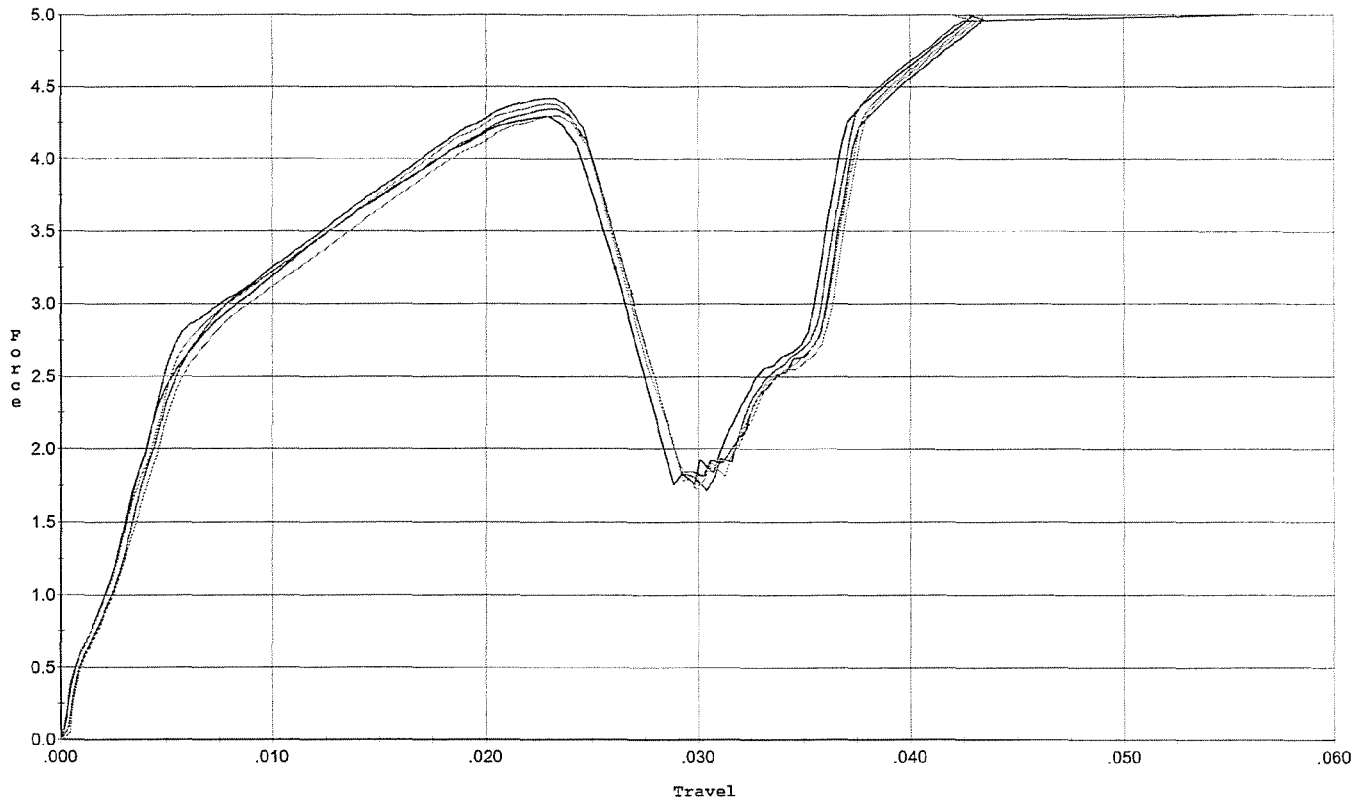
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.321	0.026	0.00	0.023	0.075		Single Action
2	4.392	0.025	0.00	0.023	0.077		Single Action
3	4.361	0.026	0.00	0.023	0.078		Single Action
4	4.335	0.025	0.00	0.023	0.075		Single Action
5	4.339	0.025	0.00	0.023	0.075		Single Action

A-4.35

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/26/2009

Model: M/24
Serial No: Form# F005
Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



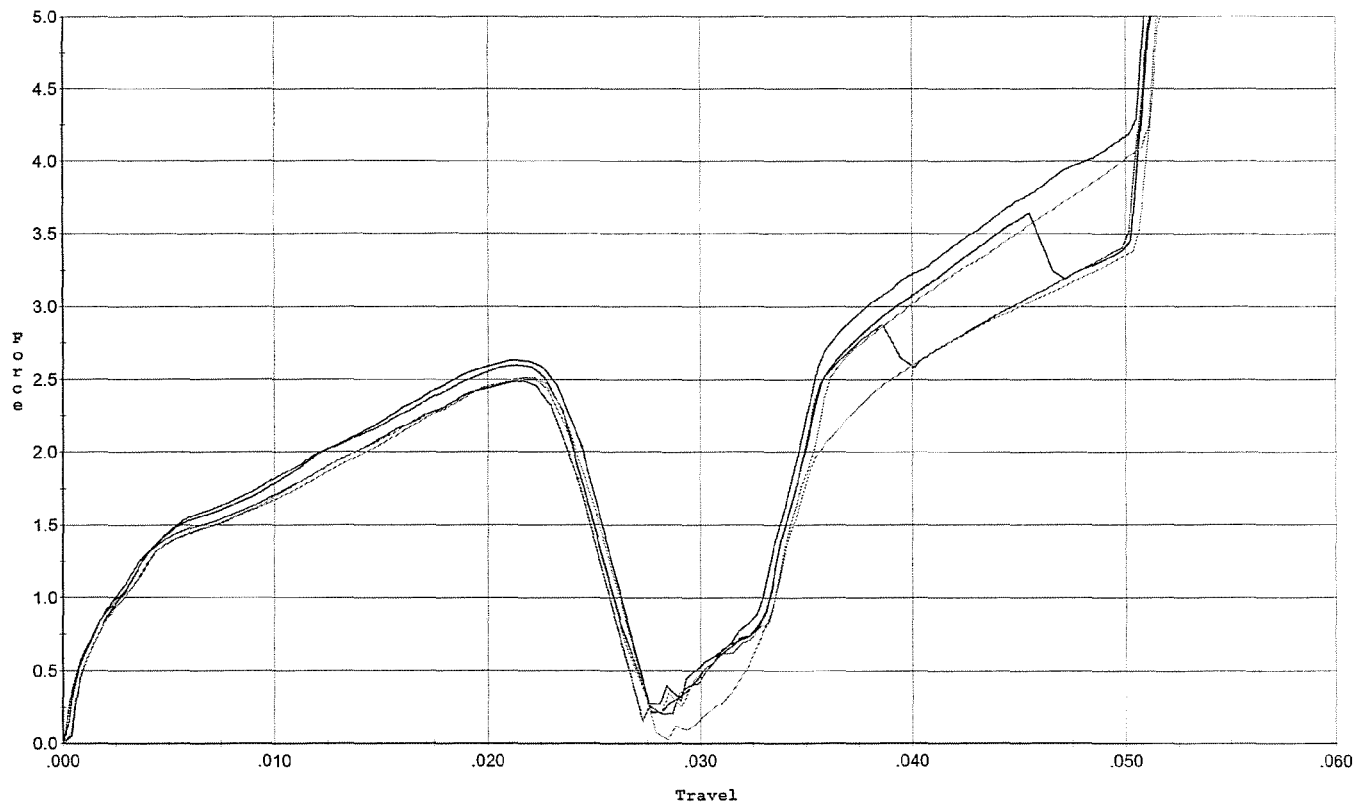
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.418	0.027	0.00	0.023	0.081		Single Action
2	4.291	0.026	0.00	0.023	0.077		Single Action
3	4.345	0.027	0.00	0.023	0.080		Single Action
4	4.380	0.025	0.00	0.023	0.074		Single Action
5	4.295	0.027	0.00	0.023	0.078		Single Action

A-4.34

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/26/2009

Model: M/24
 Serial No: Form# F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



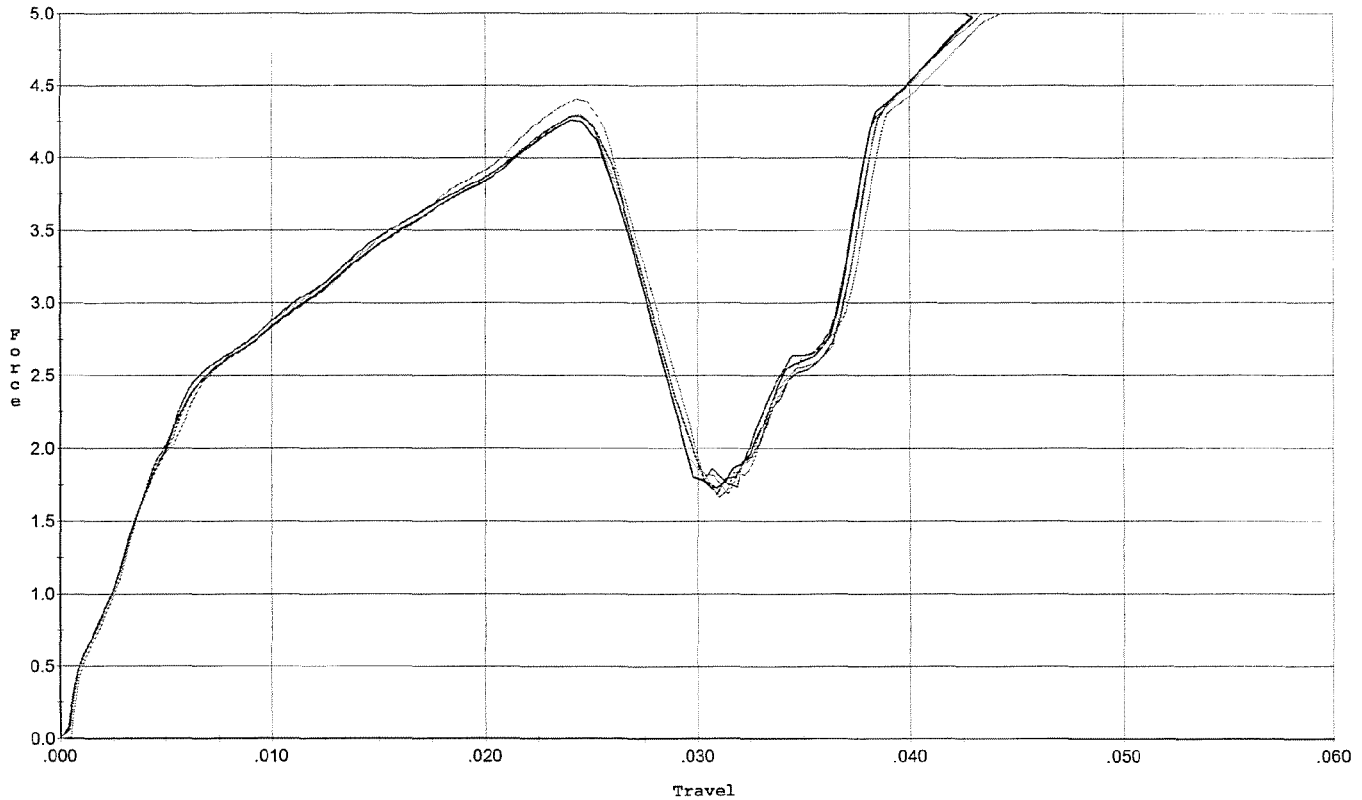
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.598	0.024	0.00	0.033	0.042		Single Action
2	2.632	0.024	0.00	0.032	0.044		Single Action
3	2.488	0.024	0.00	0.033	0.041		Single Action
4	2.517	0.025	0.00	0.033	0.043		Single Action
5	2.504	0.024	0.00	0.033	0.040		Single Action

A-2-54

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/26/2009

Model: M/24
 Serial No: Form# F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.296	0.027	0.00	0.024	0.075		Single Action
2	4.258	0.027	0.00	0.024	0.074		Single Action
3	4.282	0.026	0.00	0.024	0.073		Single Action
4	4.296	0.026	0.00	0.024	0.073		Single Action
5	4.407	0.028	0.00	0.023	0.078		Single Action

A-4-30