

66871337

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

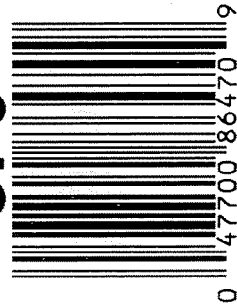
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6871337

UPC



GUN SERIAL #

G 6871337

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-13-09	SPD
430	ASSEMBLE TO STOCK		8-13-09	SP
440	PROOF		8-13-09	SPD
460	CHECK HEADSPACE		8-13-09	SPD
470	DIS-ASSEMBLE ACTION		8-13-09	SPD
472	SERIALIZE BOLT HANDLE		8-14-09	RIZ
480	MAGNAFLUX BBL ACTION		8/19/09	①
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/19/09	DWD
510	DRILL AND TAP SIGHT HOLES		8-14-09	SP
520	GOFF BLAST BBL / REC		8/20	man
540	APPLY COATINGS (BARREL ACTION)		8/22	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-27-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-27-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-27-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-1-09	RJD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

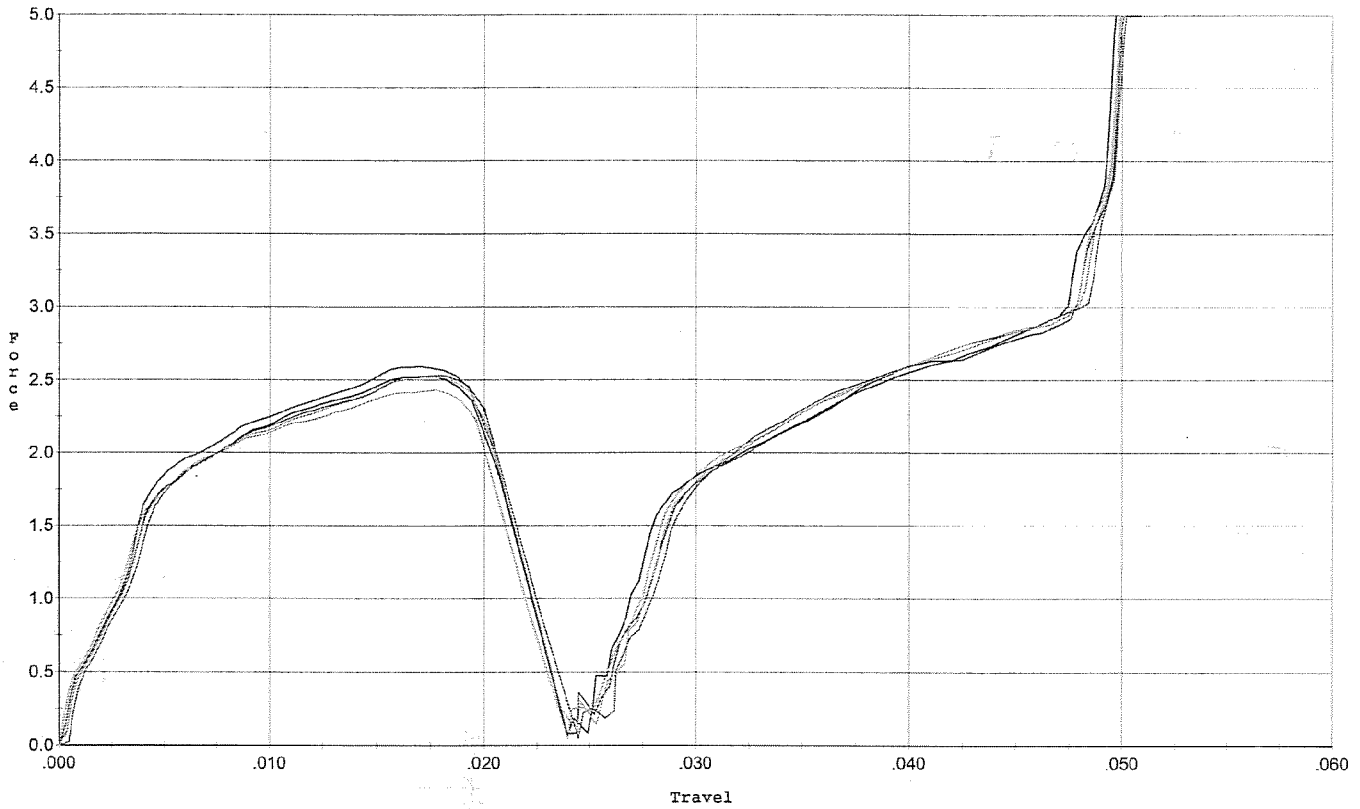
560	BARBER - M24 0081085 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>12</u> <u>12</u> <u>20</u>	9/3/09	RB
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>12</u> <u>12</u> <u>12</u>	9/3/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>022</u> <u>022</u> <u>023</u>	9/3/09	RB
	J) ASSEMBLE STOCK			9-1-09	RB
	K) ASSEMBLE SWIVEL STUDS			9/3/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	9-2-09	TC
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			9-2-09	TCR
670	FINAL INSPECTION A) HEADSPACE			9/3/09	RB
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.64</u> <u>2.63</u> <u>2.91</u> <u>2.81</u> <u>2.60</u>	9/3/09	RB
	C) FUNCTION			9/3/09	RB
690	PACK			9-3-09	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/26/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 2.5 lbs ini +/- .50 lb



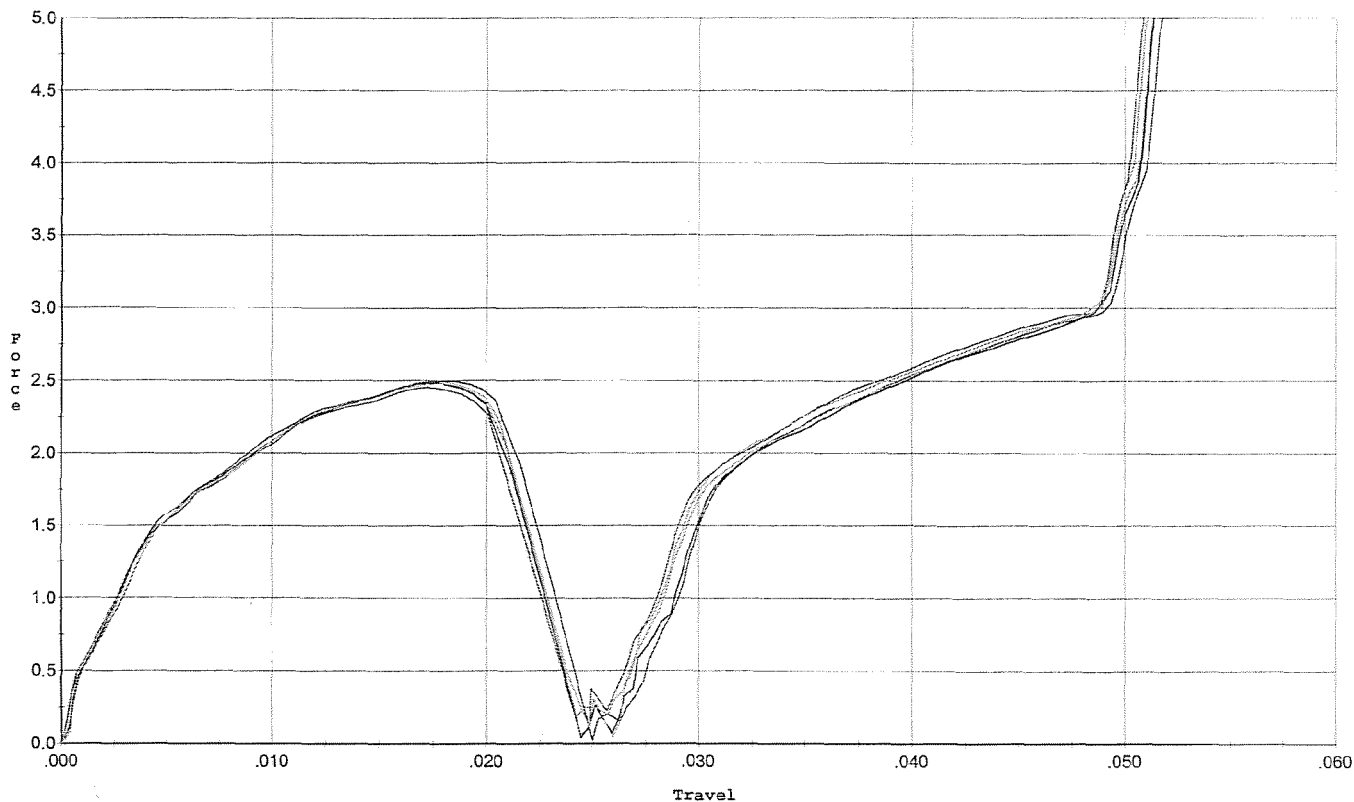
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.591	0.020	0.00	0.033	0.039		Single Action
2	2.525	0.021	0.00	0.033	0.038		Single Action
3	2.530	0.020	0.00	0.033	0.036		Single Action
4	2.431	0.020	0.00	0.033	0.035		Single Action
5	2.520	0.020	0.00	0.033	0.037		Single Action

A-2-51

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/26/2009

Model: M/24
Serial No: Form# F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



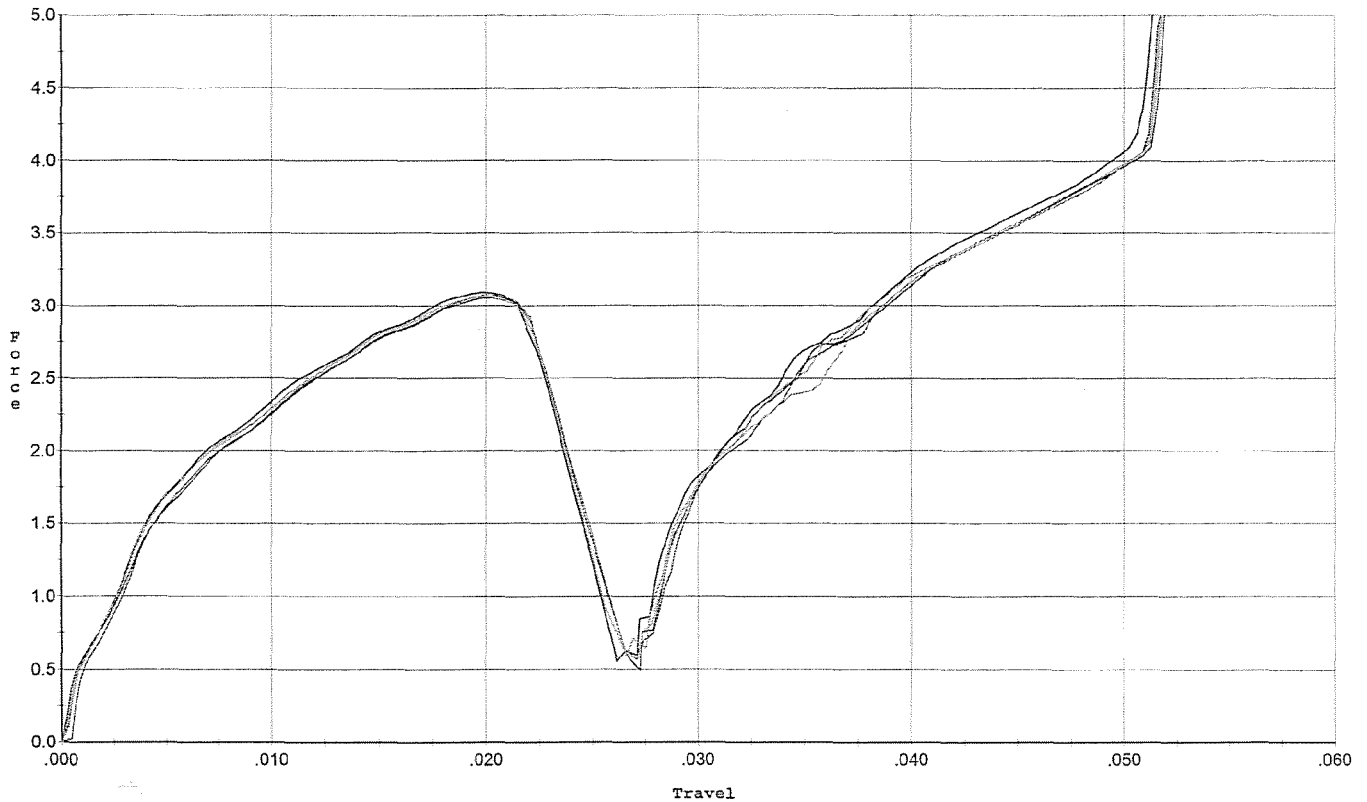
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.499	0.022	0.00	0.034	0.039		Single Action
2	2.488	0.021	0.00	0.034	0.038		Single Action
3	2.453	0.022	0.00	0.033	0.039		Single Action
4	2.495	0.021	0.00	0.034	0.037		Single Action
5	2.482	0.021	0.00	0.034	0.037		Single Action

A-2-48

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/26/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 3.0 lbs ini +/- .75 lb



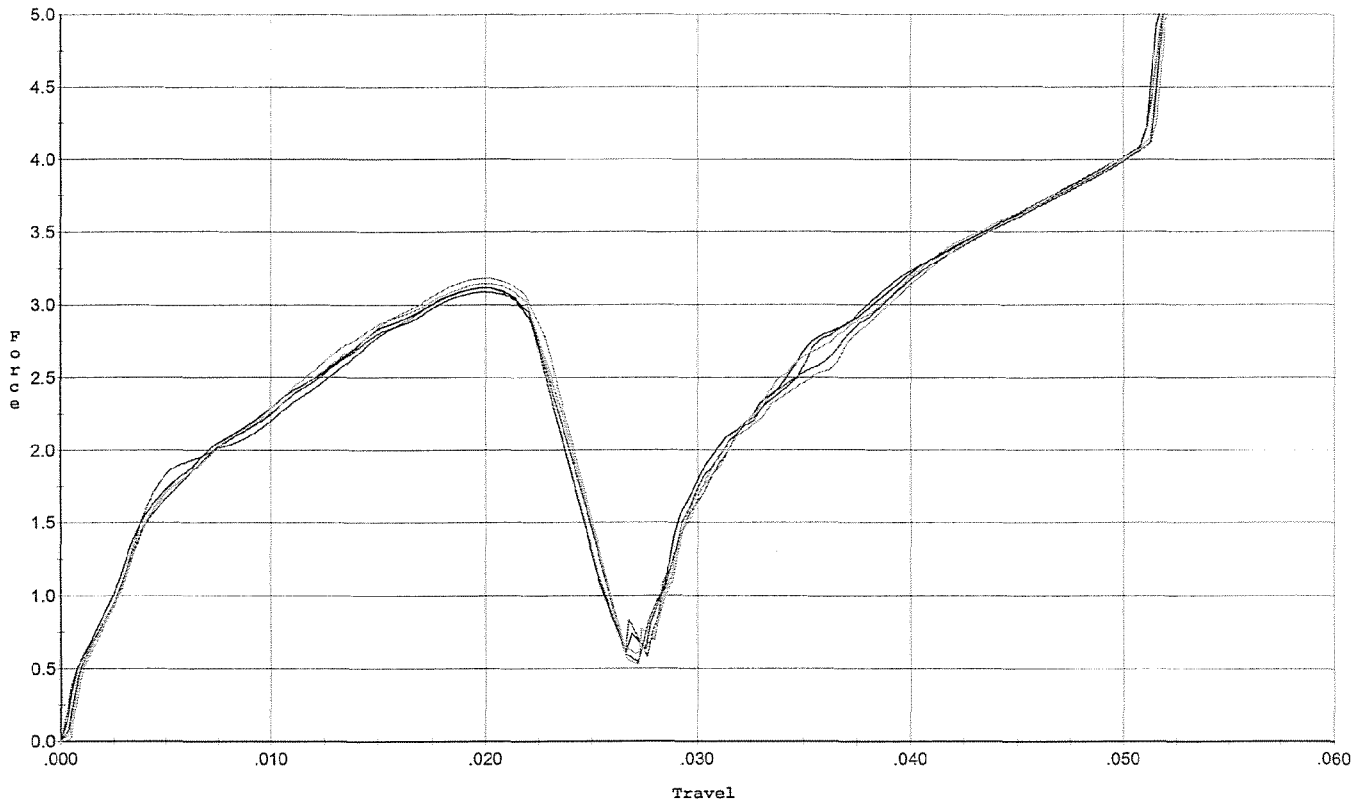
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.073	0.022	0.00	0.032	0.046		Single Action
2	3.091	0.022	0.00	0.031	0.048		Single Action
3	3.055	0.022	0.00	0.032	0.046		Single Action
4	3.064	0.022	0.00	0.032	0.047		Single Action
5	3.074	0.022	0.00	0.032	0.047		Single Action

A-3.07

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/26/2009

Model: M/24
Serial No: Form# F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



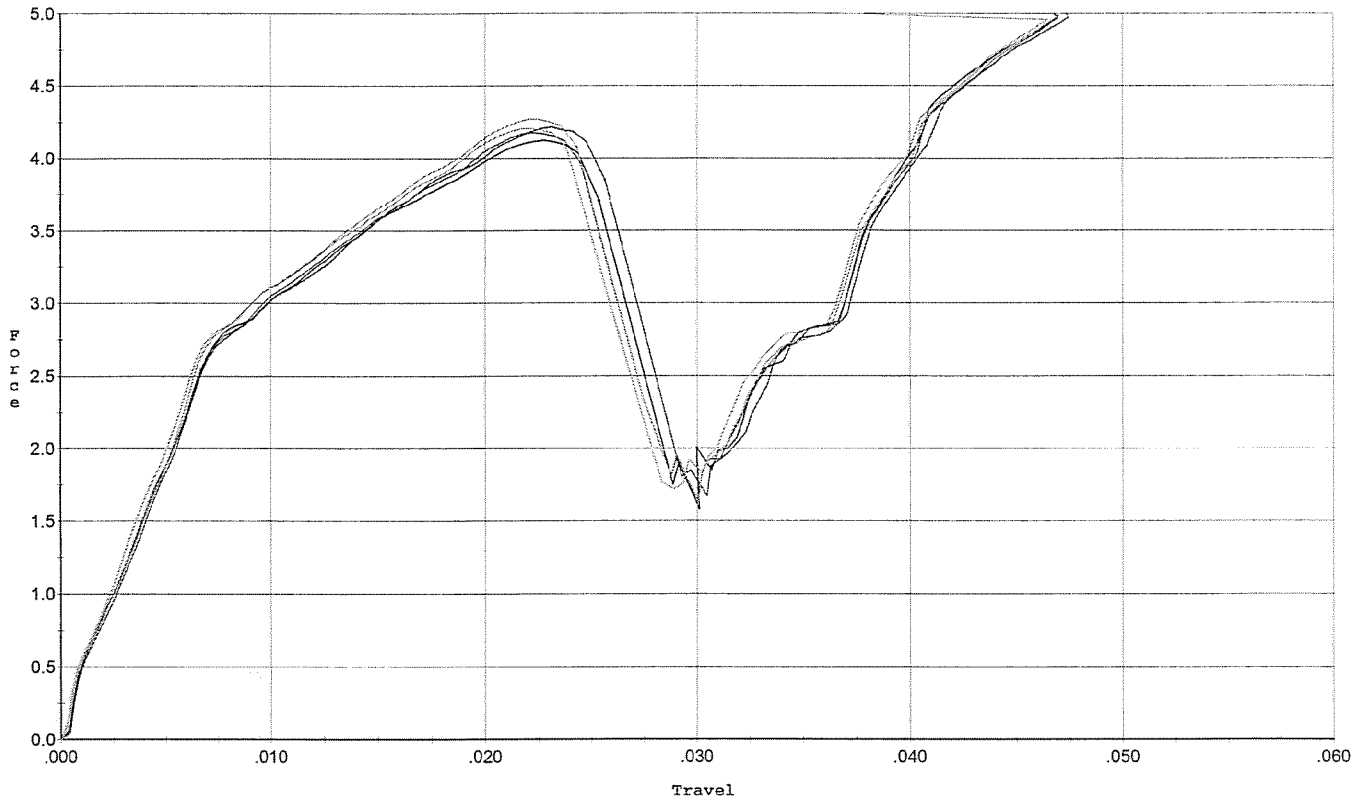
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.090	0.024	0.00	0.032	0.051		Single Action
2	3.118	0.022	0.00	0.032	0.047		Single Action
3	3.120	0.022	0.00	0.032	0.047		Single Action
4	3.145	0.024	0.00	0.032	0.050		Single Action
5	3.185	0.023	0.00	0.032	0.049		Single Action

A.S.13

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/26/2009

Model: M/24
Serial No: Form# F005
Trigger: 4.0 lbs ini +/- 1.0 lb



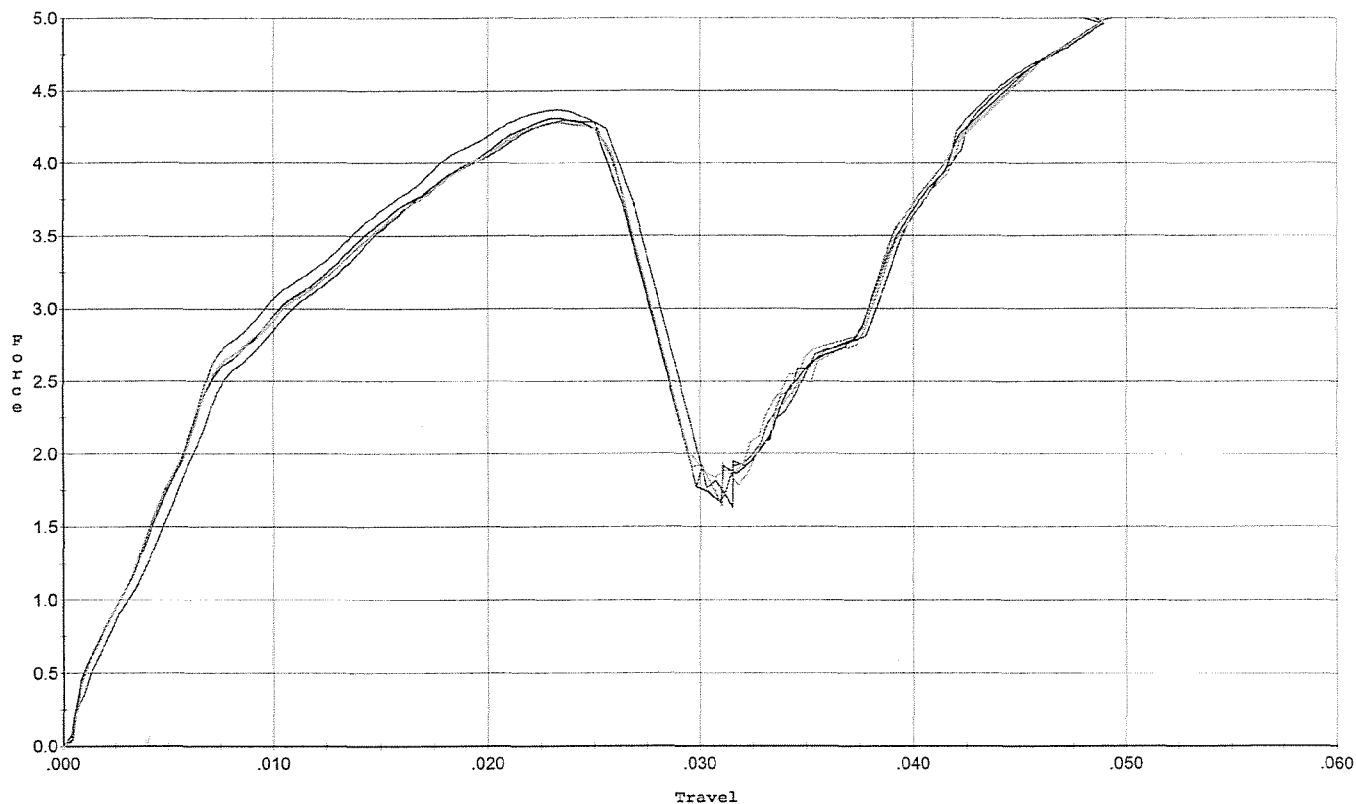
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.217	0.026	0.00	0.025	0.072		Single Action
2	4.124	0.025	0.00	0.025	0.071		Single Action
3	4.177	0.024	0.00	0.027	0.068		Single Action
4	4.208	0.024	0.00	0.029	0.067		Single Action
5	4.269	0.024	0.00	0.027	0.069		Single Action

A-4.19

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/26/2009

Model: M/24
Serial No: Form# F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



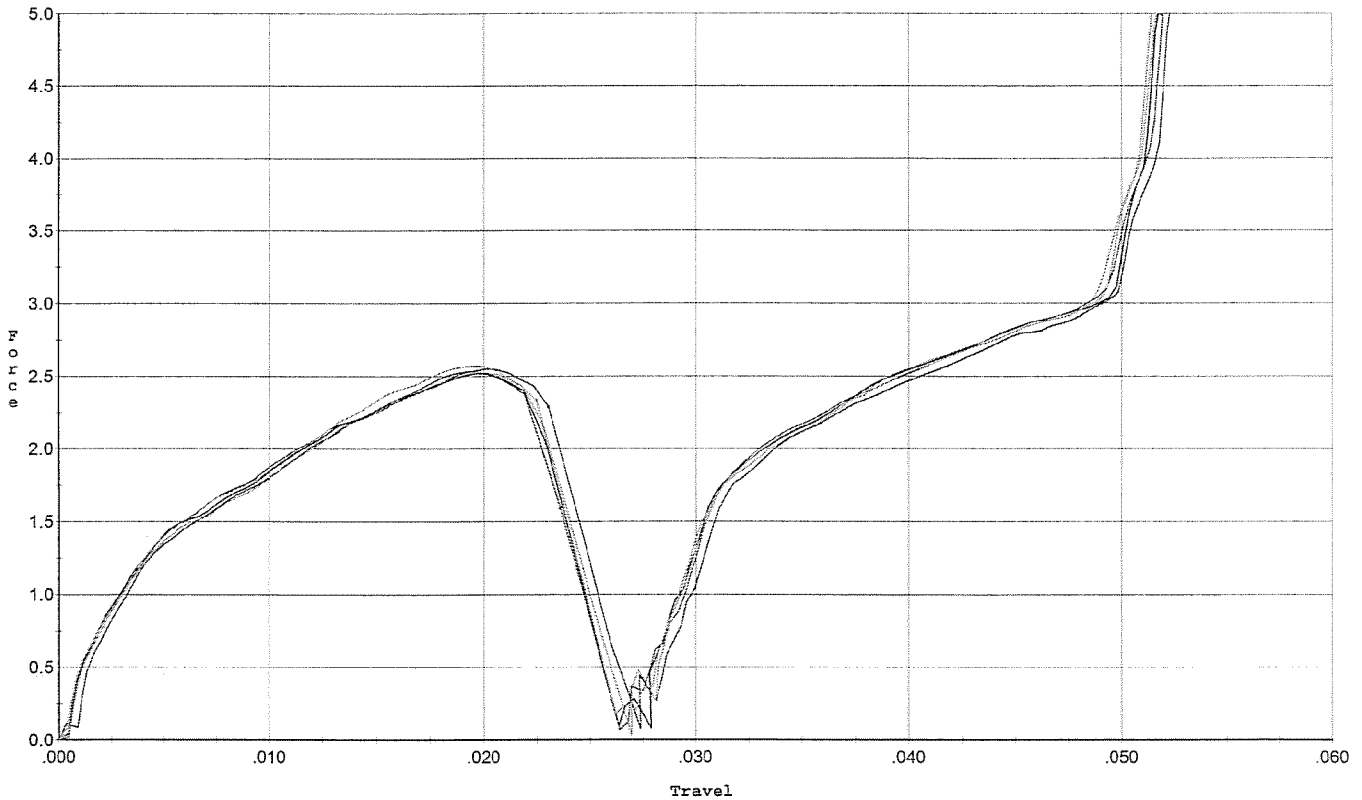
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.293	0.027	0.00	0.024	0.075		Single Action
2	4.307	0.026	0.00	0.025	0.075		Single Action
3	4.367	0.026	0.00	0.024	0.075		Single Action
4	4.280	0.026	0.00	0.025	0.073		Single Action
5	4.274	0.026	0.00	0.025	0.073		Single Action

A-430

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/26/2009

Model: M/24
 Serial No: Form# F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



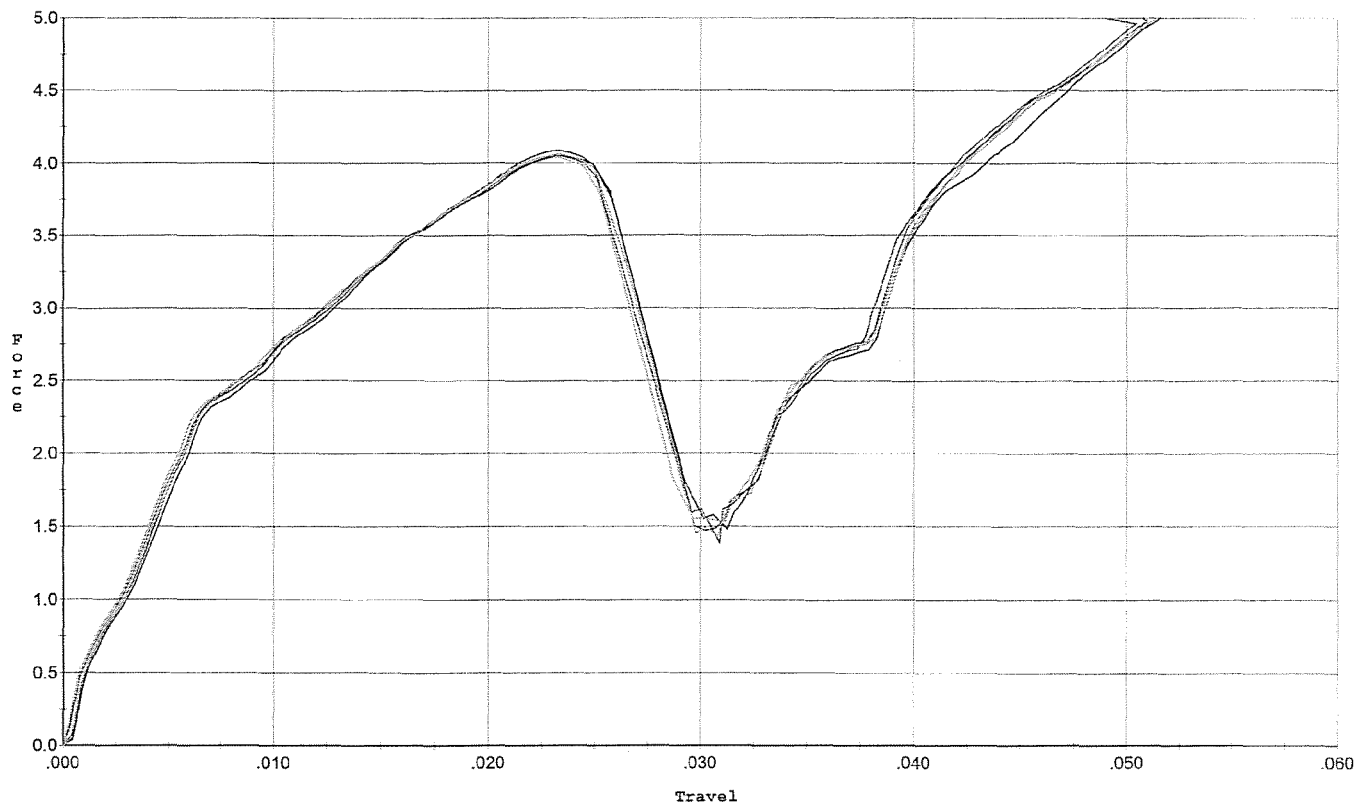
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.552	0.023	0.00	0.033	0.040		Single Action
2	2.520	0.023	0.00	0.033	0.040		Single Action
3	2.531	0.024	0.00	0.033	0.041		Single Action
4	2.572	0.023	0.00	0.033	0.040		Single Action
5	2.526	0.022	0.00	0.033	0.039		Single Action

A-2-54

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/26/2009

Model: M/24
Serial No: Form# F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.088	0.026	0.00	0.026	0.069		Single Action
2	4.050	0.026	0.00	0.026	0.068		Single Action
3	4.050	0.025	0.00	0.030	0.067		Single Action
4	4.050	0.025	0.00	0.030	0.067		Single Action
5	4.062	0.026	0.00	0.026	0.070		Single Action

A-4.06