

G6875769

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

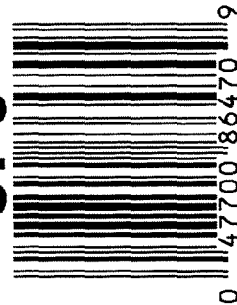
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6875769

UPC



GUN SERIAL #

G 6875769

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-14-09	SPD
430	ASSEMBLE TO STOCK		8-15-09	SP
440	PROOF		8-14-09	SPD
460	CHECK HEADSPACE		8-14-09	SPD
470	DIS-ASSEMBLE ACTION		8-14-09	SPD
472	SERIALIZE BOLT HANDLE		8-15-09	RJL
480	MAGNAFLUX BBL ACTION		8/19/09	(N)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/19/09	DWD
510	DRILL AND TAP SIGHT HOLES		8/19/09	SP
520	GOFF BLAST BBL / REC		8/21/09	ML
540	APPLY COATINGS (BARREL ACTION)		2/29	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-1-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-1-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	9-1-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-10-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

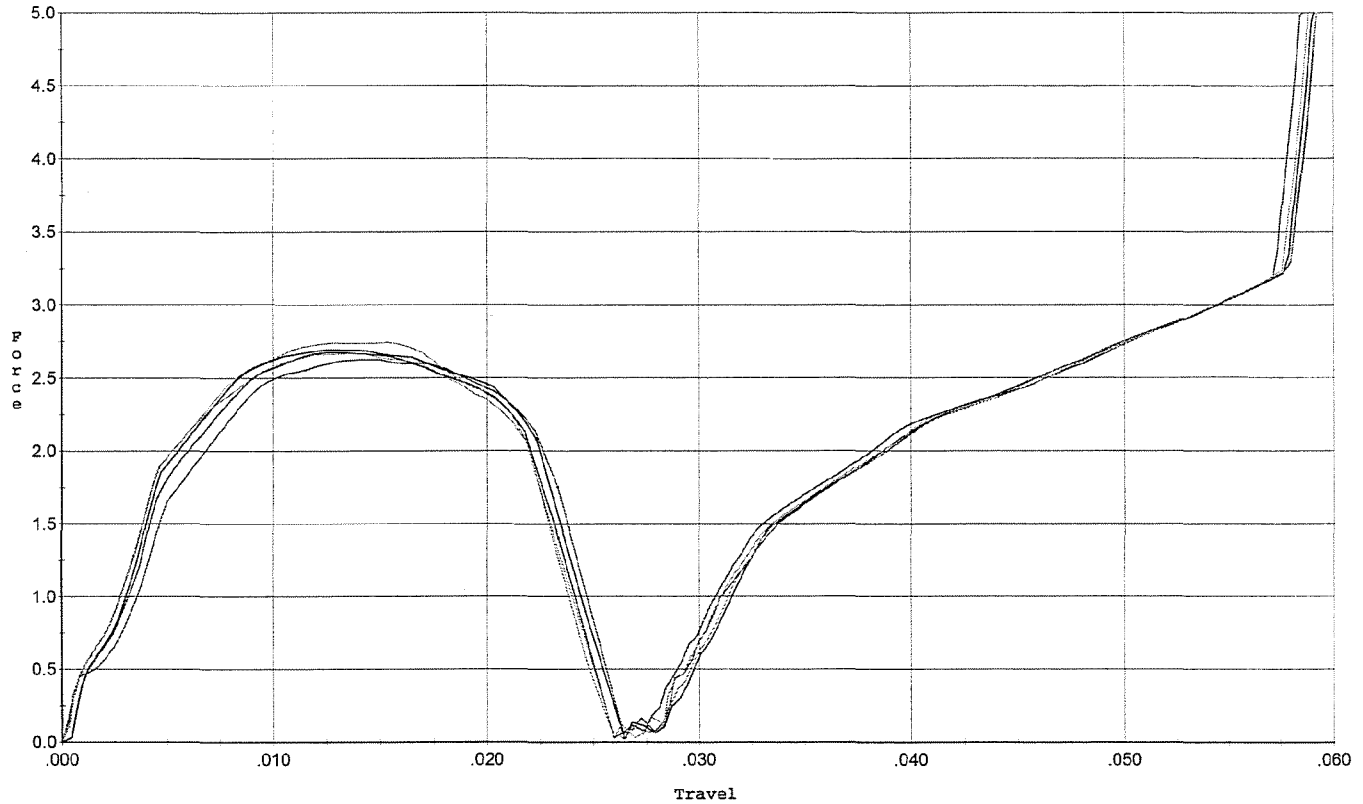
560	BARBER - M24 0081433 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3°</u>	<u>3°</u>	<u>3°</u>	9/21/09	RB		
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>7°</u>	<u>7°</u>	<u>7°</u>	9/21/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.024</u>	9/21/09	RB		
	J) ASSEMBLE STOCK					9-10-09	L. H.		
	K) ASSEMBLE SWIVEL STUDS					9/21/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		9-17-09	RP		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION	N/A					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					9-17-09	L.P.D.		
670	FINAL INSPECTION A) HEADSPACE					9/21/09	LB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.29</u>	<u>2.28</u>	<u>2.40</u>	<u>2.31</u>	<u>2.30</u>	9-21-09	TC
	C) FUNCTION					9/21/09	RB		
690	PACK					9/29/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/9/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



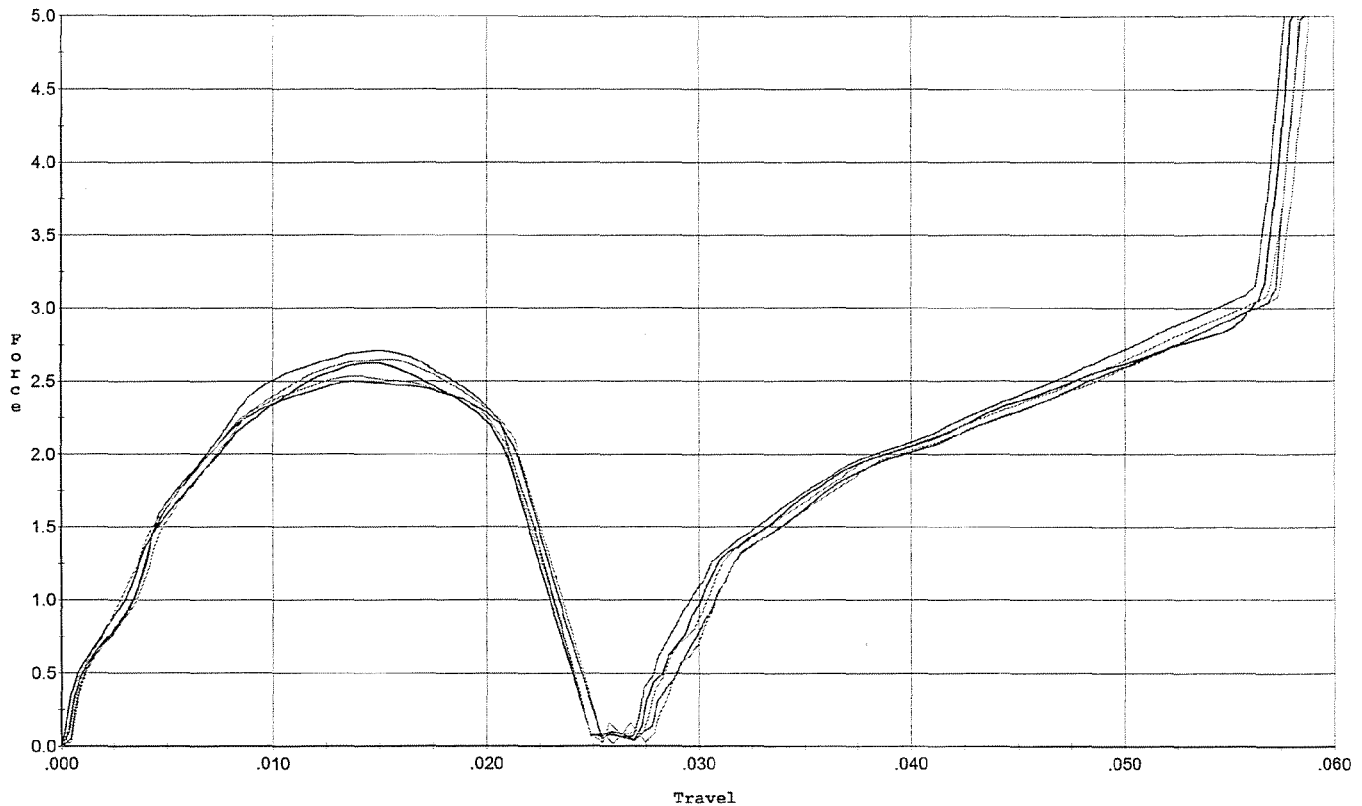
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.675	0.023	0.00	0.039	0.046		Set Trigger
2	2.691	0.022	0.00	0.040	0.045		Set Trigger
3	2.626	0.023	0.00	0.040	0.045		Set Trigger
4	2.669	0.022	0.00	0.041	0.044		Set Trigger
5	2.745	0.022	0.00	0.040	0.045		Set Trigger

A-2-68

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/9/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



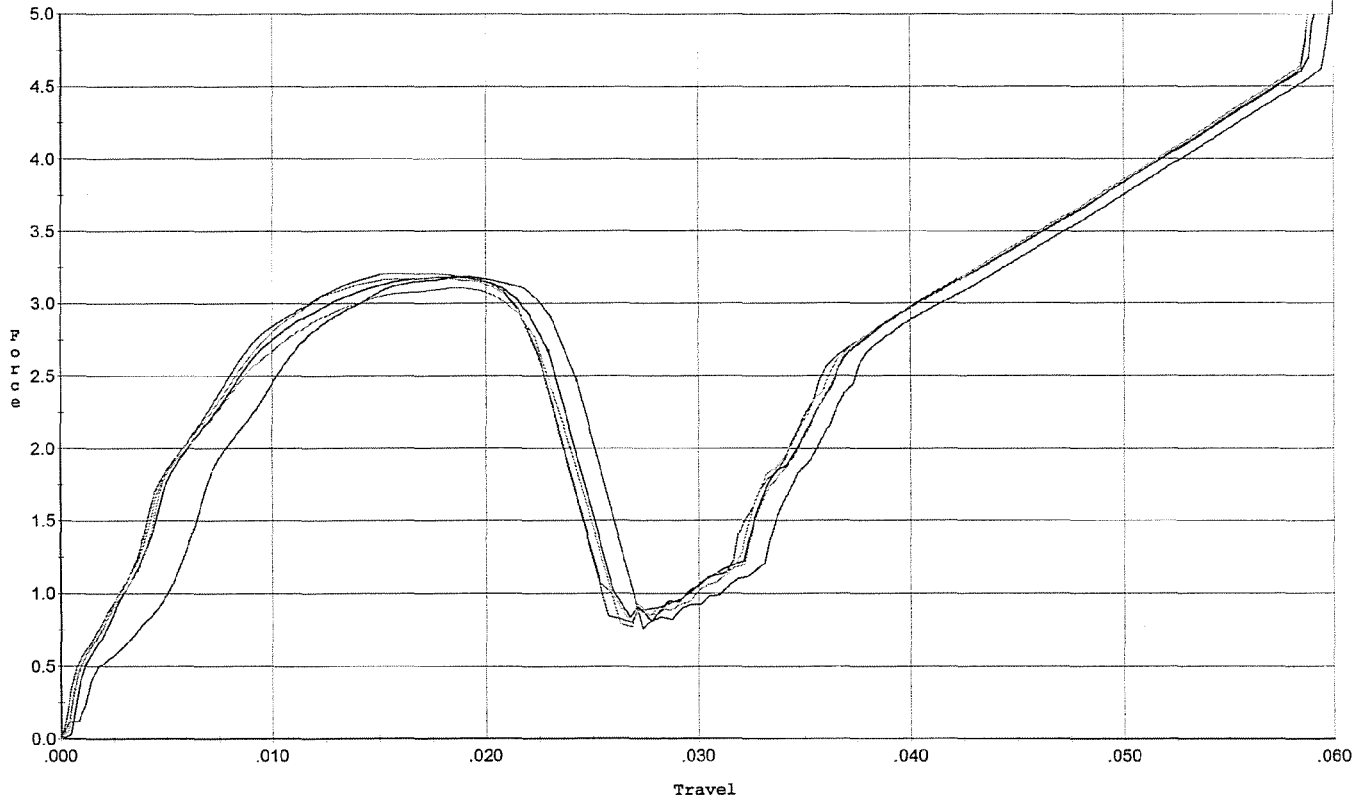
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.499	0.021	0.00	0.041	0.040		Set Trigger
2	2.626	0.021	0.00	0.040	0.039		Set Trigger
3	2.710	0.022	0.00	0.040	0.043		Set Trigger
4	2.533	0.023	0.00	0.040	0.042		Set Trigger
5	2.650	0.023	0.00	0.040	0.043		Set Trigger

A-2-60

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/9/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



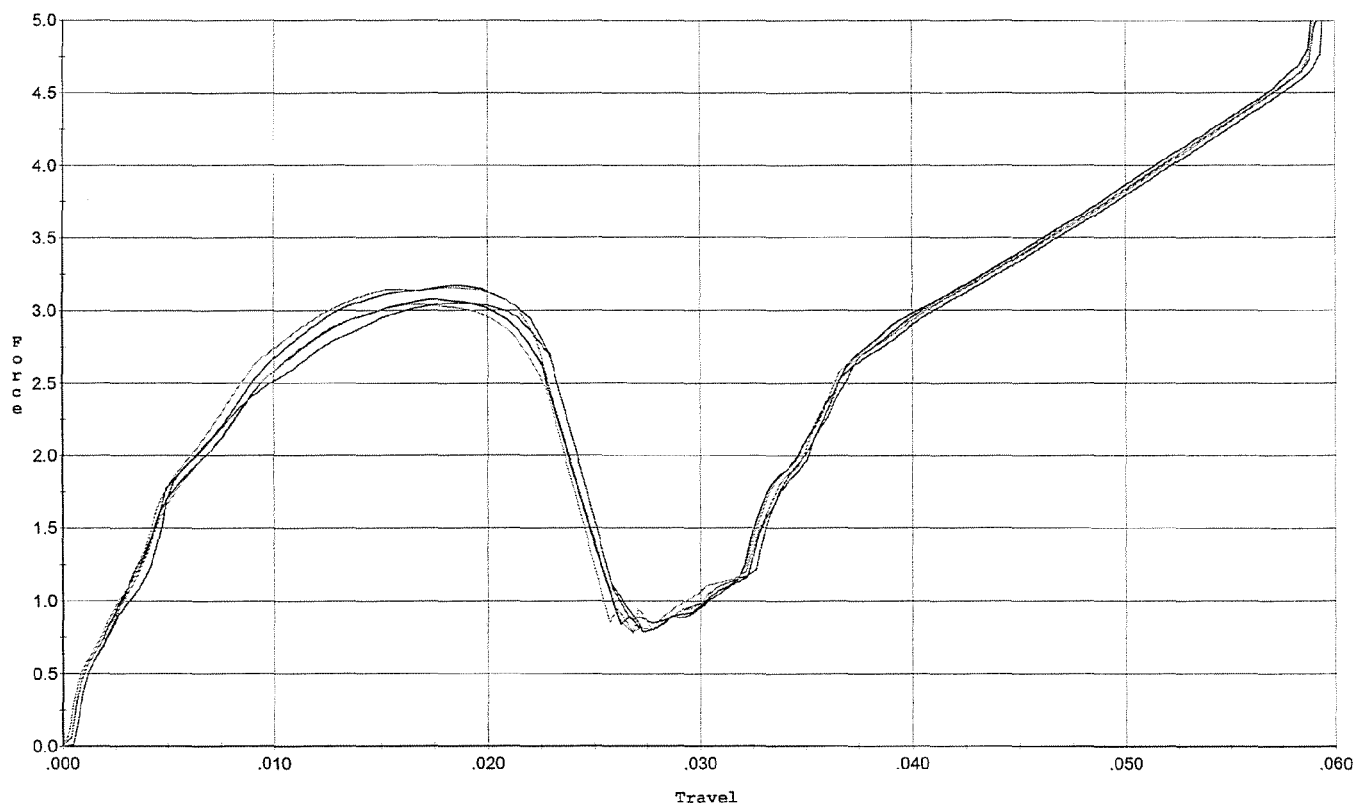
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.183	0.024	0.00	0.038	0.052		Set Trigger
2	3.182	0.023	0.00	0.038	0.052		Set Trigger
3	3.207	0.023	0.00	0.038	0.052		Set Trigger
4	3.177	0.022	0.00	0.038	0.051		Set Trigger
5	3.106	0.024	0.00	0.037	0.053		Set Trigger

A 3.17

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/9/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs aafter 20 cycles+/- .75 lb



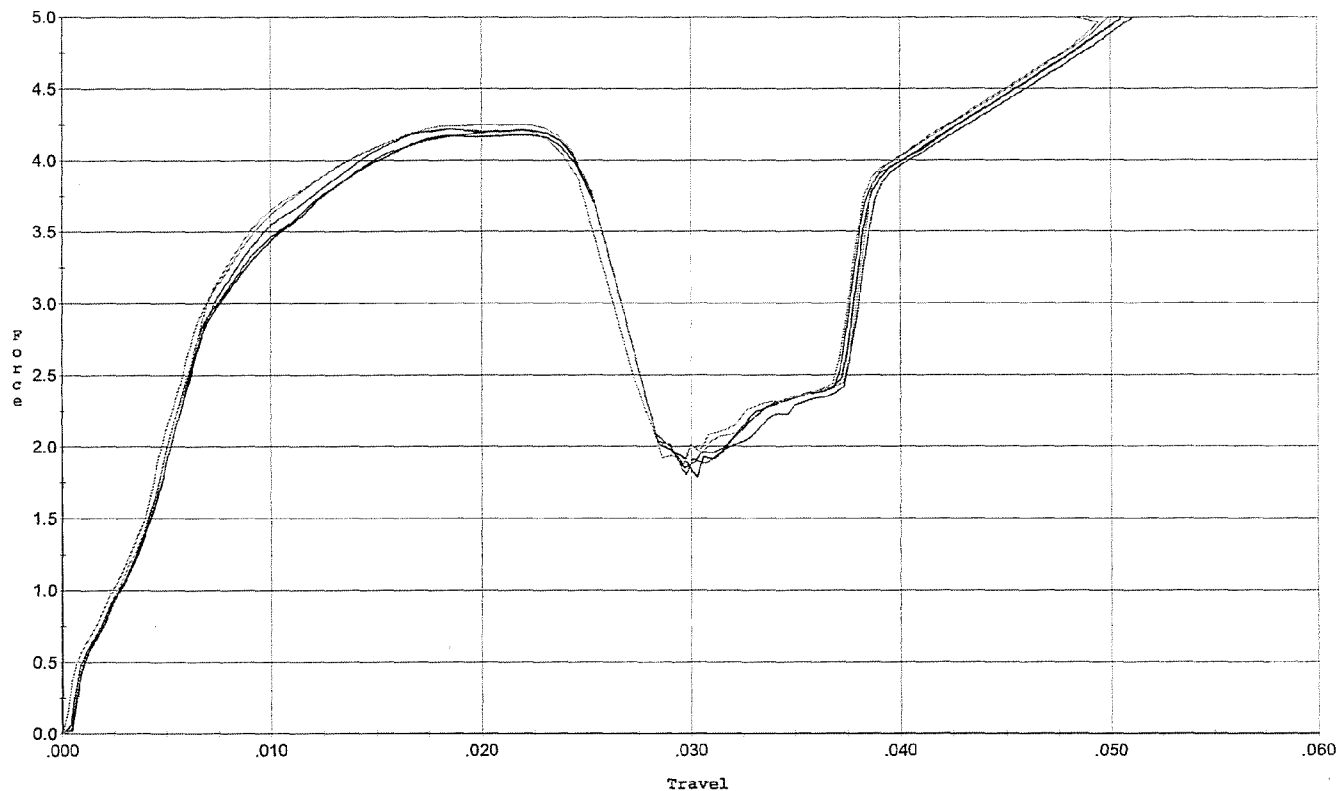
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.172	0.023	0.00	0.038	0.051		Set Trigger
2	3.078	0.022	0.00	0.038	0.049		Set Trigger
3	3.050	0.023	0.00	0.038	0.050		Set Trigger
4	3.041	0.023	0.00	0.038	0.049		Set Trigger
5	3.157	0.022	0.00	0.038	0.050		Set Trigger

A3.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/9/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



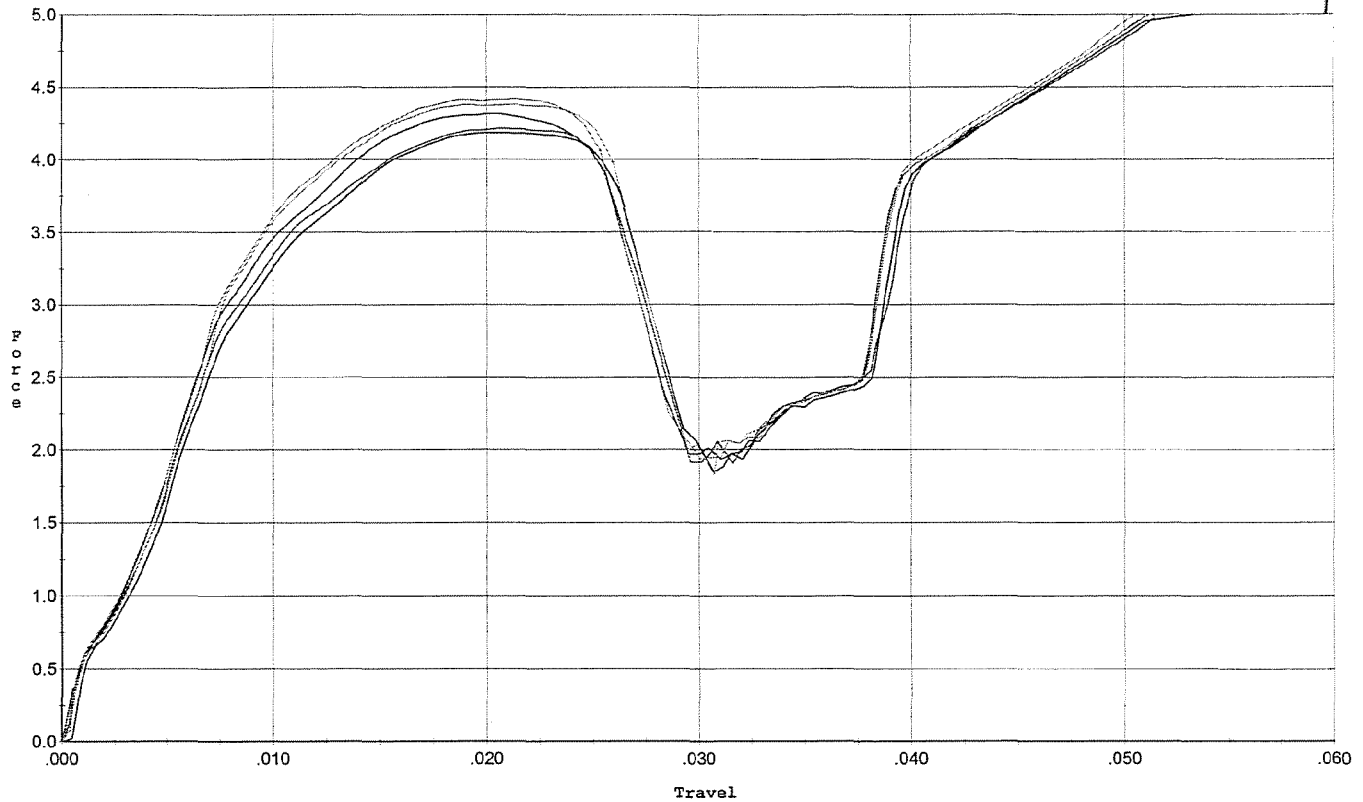
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.214	0.025	0.00	0.035	0.075		Set Trigger
2	4.180	0.025	0.00	0.035	0.075		Set Trigger
3	4.221	0.025	0.00	0.034	0.076		Set Trigger
4	4.249	0.025	0.00	0.035	0.077		Set Trigger
5	4.220	0.025	0.00	0.035	0.075		Set Trigger

A-4.21

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/9/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



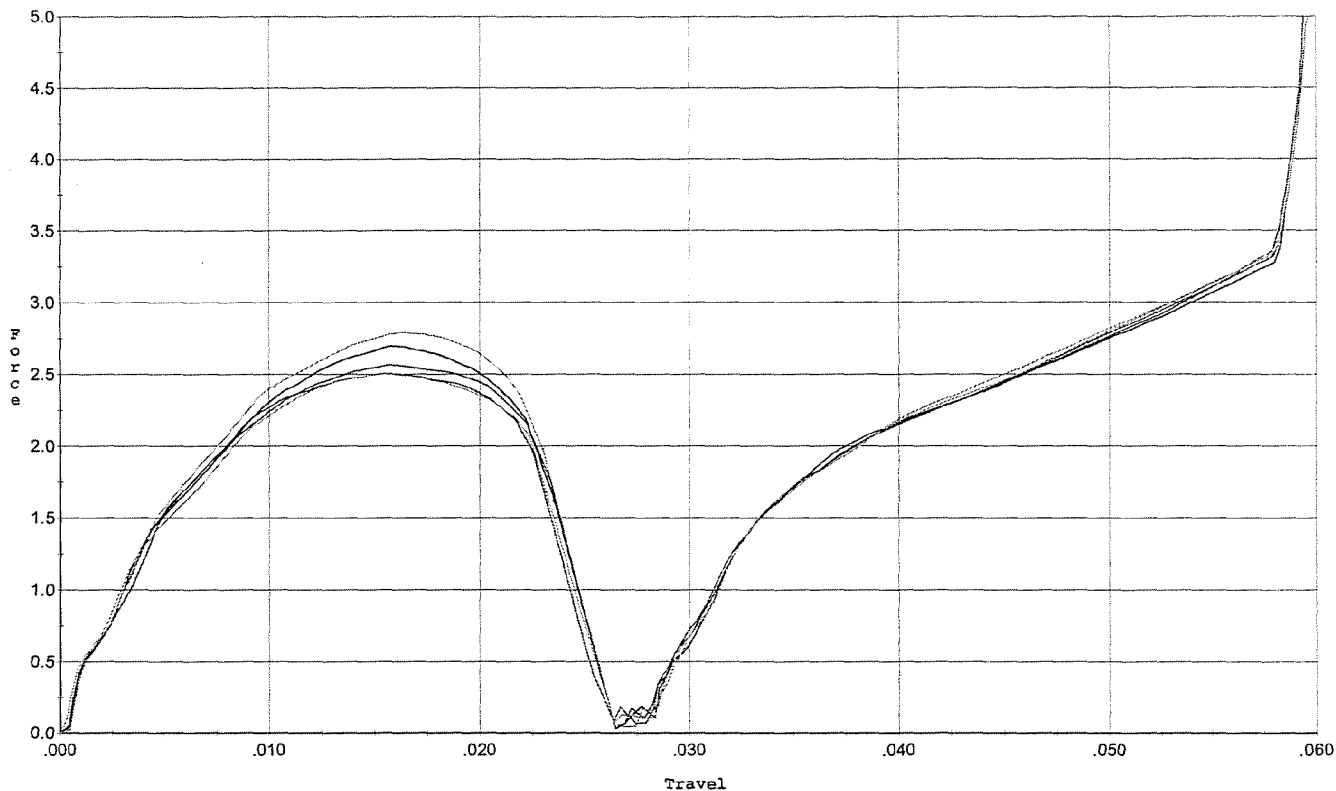
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.319	0.026	0.00	0.036	0.077		Set Trigger
2	4.183	0.026	0.00	0.035	0.076		Set Trigger
3	4.215	0.027	0.00	0.035	0.080		Set Trigger
4	4.381	0.026	0.00	0.035	0.080		Set Trigger
5	4.420	0.025	0.00	0.035	0.078		Set Trigger

A-4.30

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/9/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



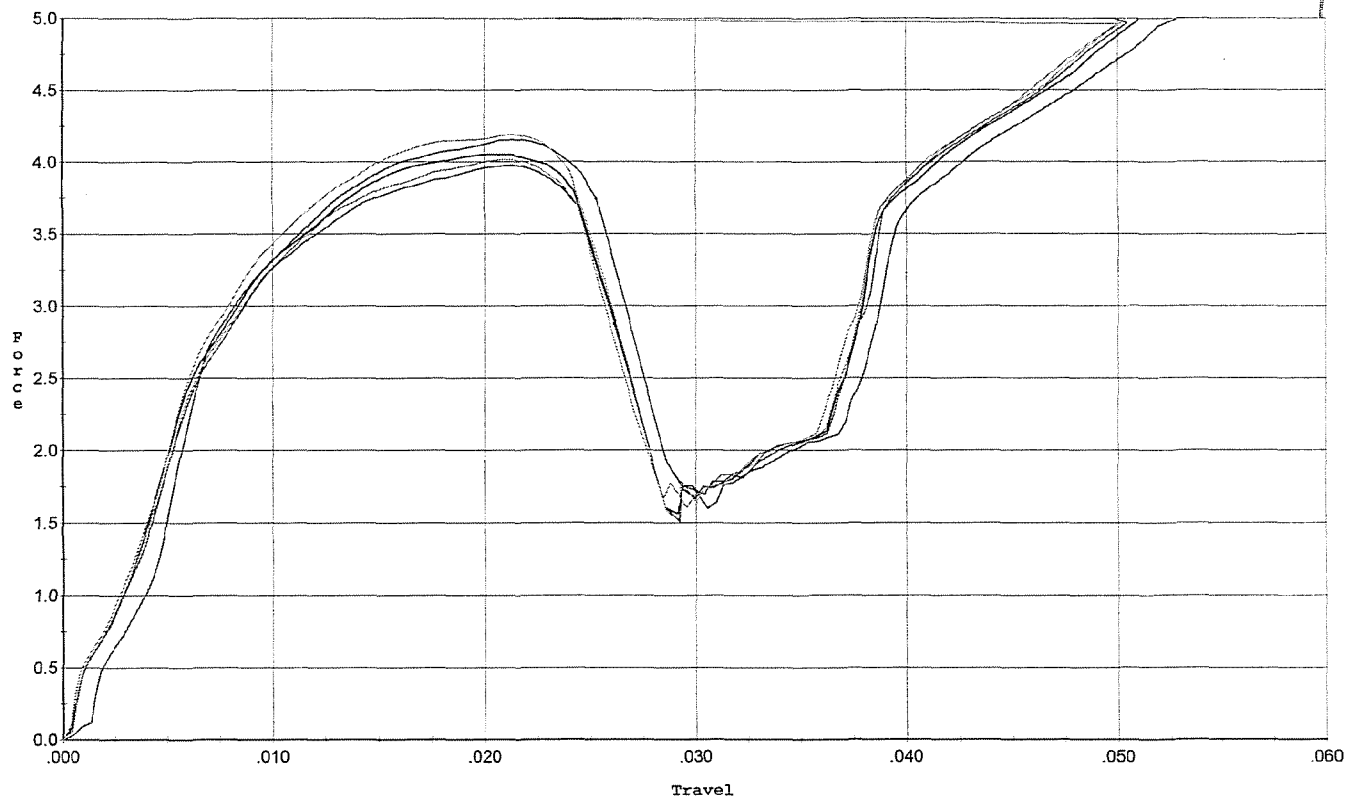
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.561	0.023	0.00	0.040	0.043		Set Trigger
2	2.699	0.024	0.00	0.040	0.045		Set Trigger
3	2.507	0.023	0.00	0.041	0.042		Set Trigger
4	2.507	0.022	0.00	0.041	0.041		Set Trigger
5	2.791	0.023	0.00	0.040	0.045		Set Trigger

A-2-61

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/9/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.154	0.025	0.00	0.037	0.072		Set Trigger
2	4.051	0.026	0.00	0.037	0.074		Set Trigger
3	3.977	0.026	0.00	0.037	0.073		Set Trigger
4	4.190	0.026	0.00	0.036	0.075		Set Trigger
5	4.016	0.024	0.00	0.036	0.068		Set Trigger

A.4.07