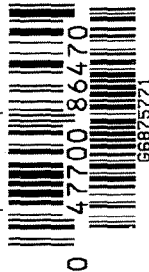


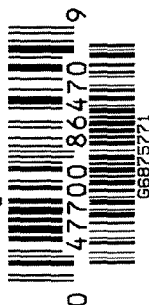
66875771

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



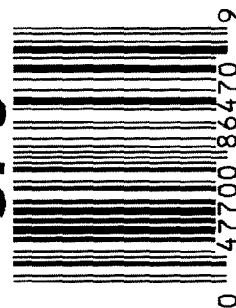
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

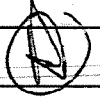
G6875771

UPC



BM FORM

GUN SERIAL # G 6875771

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-14-09	SP
430	ASSEMBLE TO STOCK		8-15-09	SP
440	PROOF		8-18-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	8-14-09	SP
470	DIS-ASSEMBLE ACTION		8-14-09	SP
472	SERIALIZE BOLT HANDLE		8-15-09	RJZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	8/19/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/19/09	DWD
510	DRILL AND TAP SIGHT HOLES		8-17-09	SP
520	GOFF BLAST BBL / REC		8-21-09	mb
540	APPLY COATINGS (BARREL ACTION)		8/29	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-1-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-1-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-1-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-9-09	R. W.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

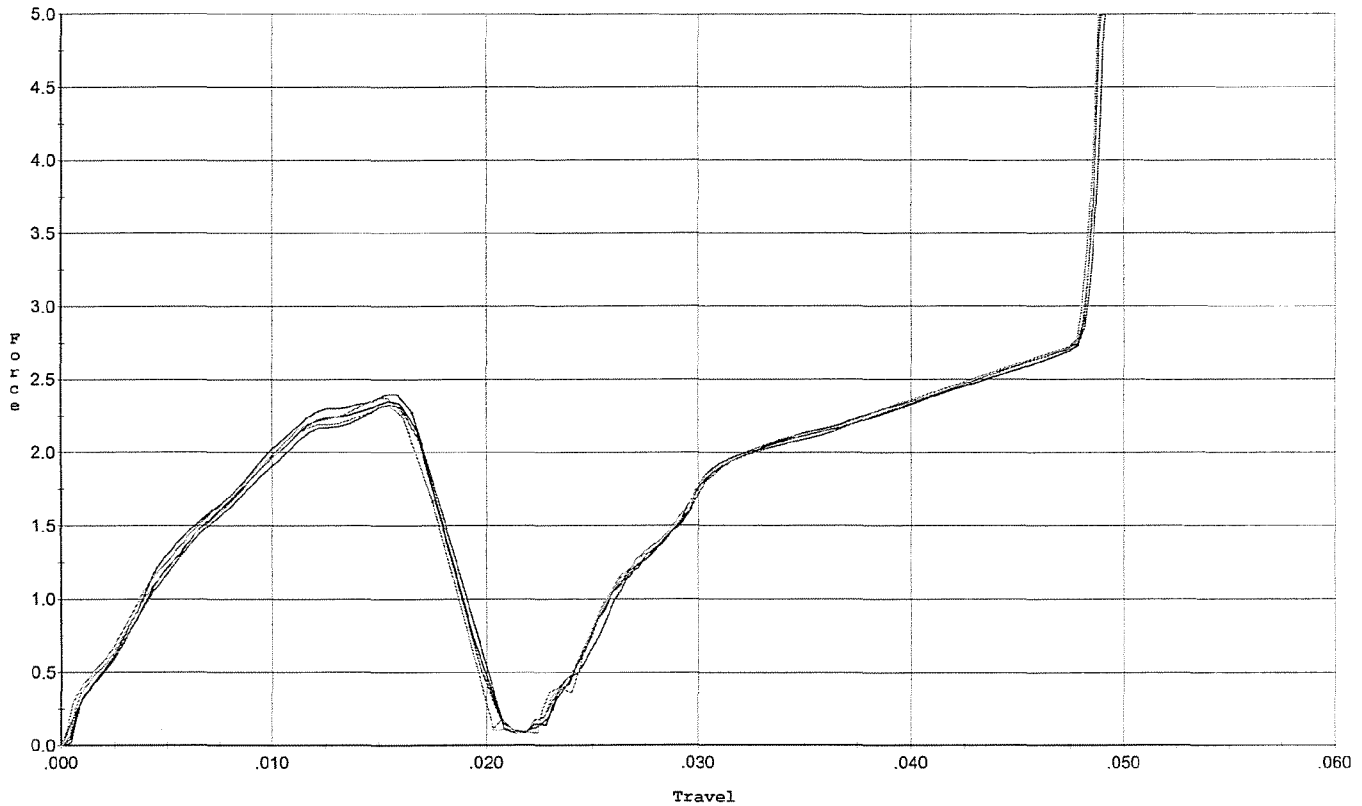
560	BARBER - M24 0081457 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2°</u> <u>2°</u> <u>2°</u>	9/10/09	RB
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>6°</u> <u>6°</u> <u>6°</u>	9/10/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	9/10/09	RB
	J) ASSEMBLE STOCK			9-9-09	PH
	K) ASSEMBLE SWIVEL STUDS			9/10/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	9-9-09	L.P.D.
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			9-9-09	RP
670	FINAL INSPECTION A) HEADSPACE			9/10/09	RB
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.66</u> <u>2.63</u> <u>2.51</u> <u>2.47</u> <u>2.56</u>	9/10/09	RB
	C) FUNCTION			9/10/09	RB
690	PACK			9/13/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/8/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



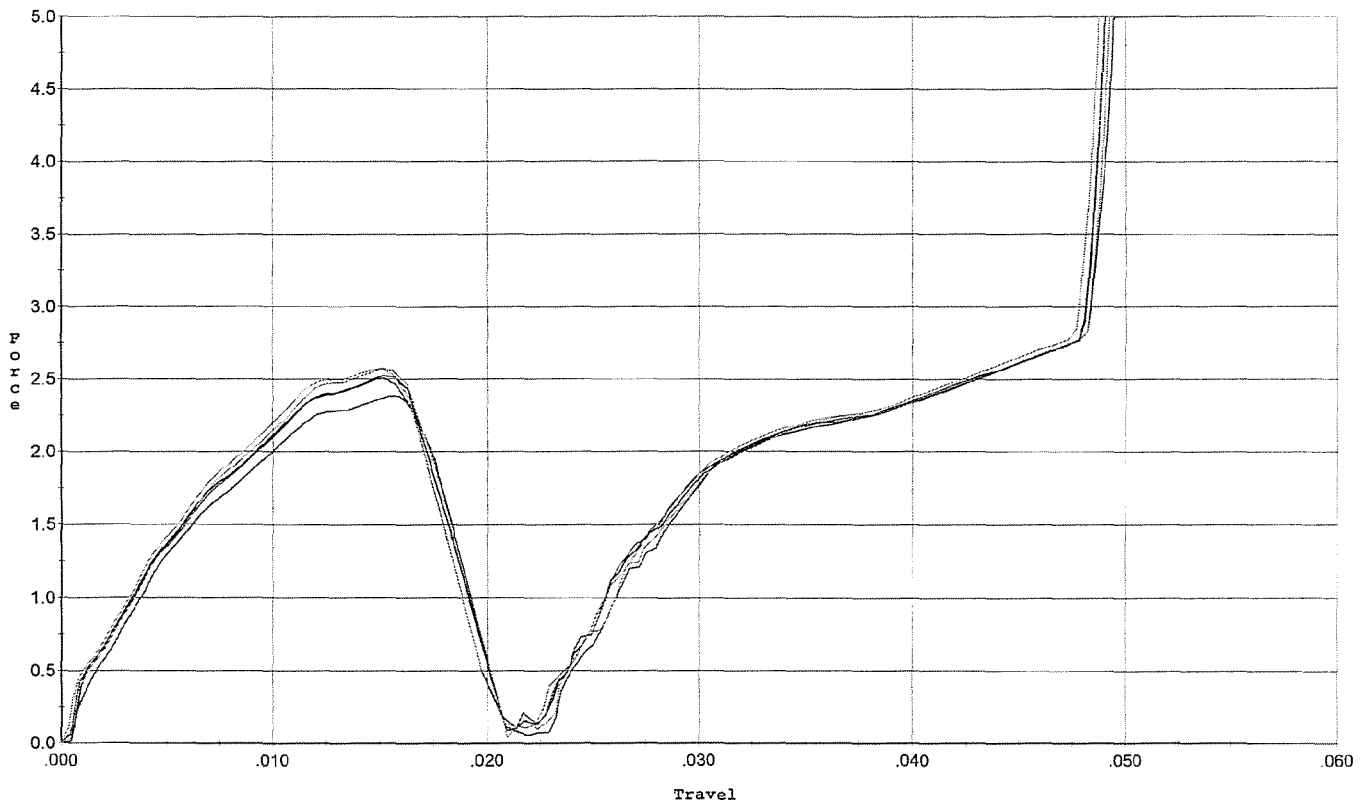
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.396	0.017	0.00	0.035	0.026		Set Trigger
2	2.350	0.017	0.00	0.035	0.025		Set Trigger
3	2.328	0.017	0.00	0.035	0.025		Set Trigger
4	2.319	0.017	0.00	0.035	0.026		Set Trigger
5	2.373	0.018	0.00	0.035	0.027		Set Trigger

Avg 2.35

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/8/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



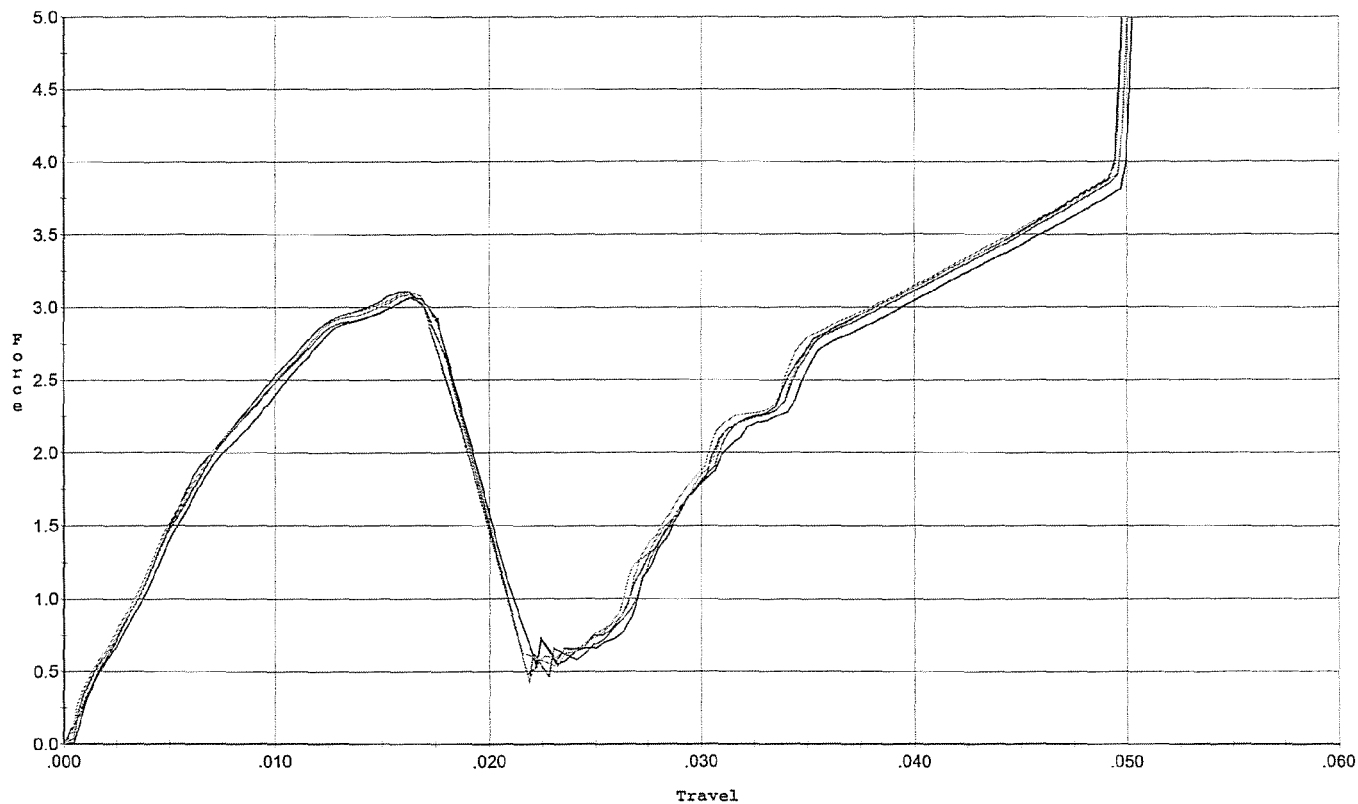
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.384	0.018	0.00	0.035	0.027		Set Trigger
2	2.523	0.018	0.00	0.035	0.030		Set Trigger
3	2.507	0.017	0.00	0.035	0.027		Set Trigger
4	2.571	0.016	0.00	0.035	0.028		Set Trigger
5	2.572	0.018	0.00	0.035	0.029		Set Trigger

Aug 2, 51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/8/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



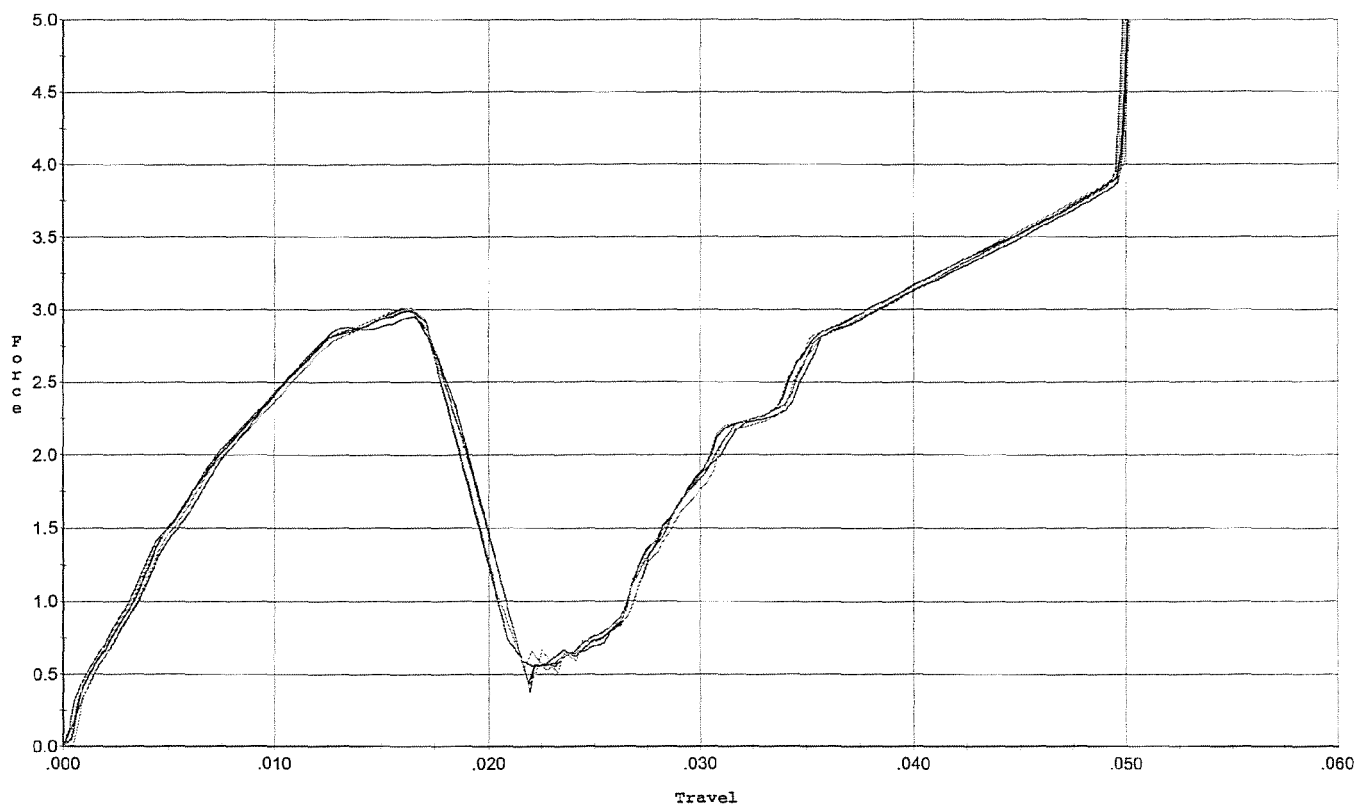
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.110	0.019	0.00	0.034	0.037		Set Trigger
2	3.069	0.018	0.00	0.034	0.033		Set Trigger
3	3.065	0.018	0.00	0.034	0.035		Set Trigger
4	3.088	0.019	0.00	0.034	0.036		Set Trigger
5	3.108	0.018	0.00	0.034	0.034		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/8/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



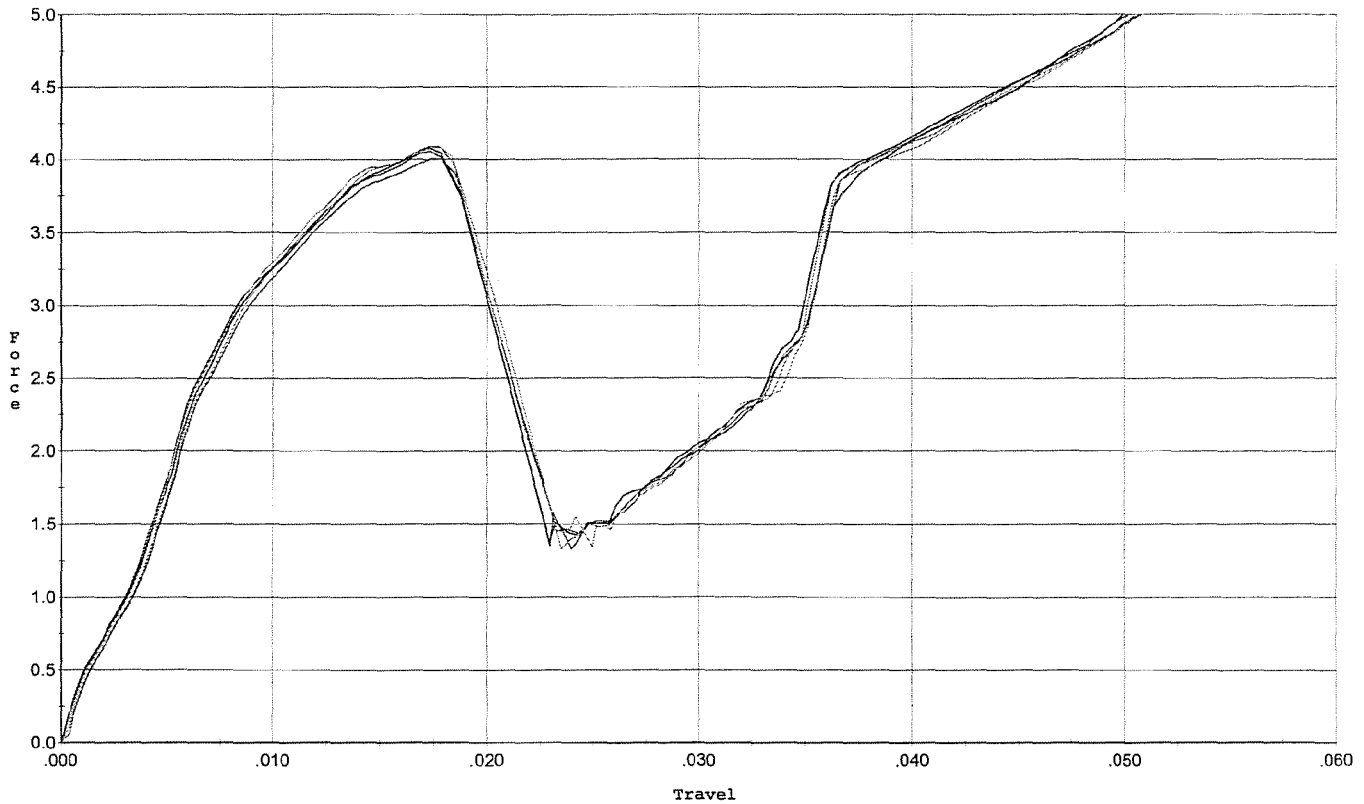
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.953	0.018	0.00	0.034	0.035		Set Trigger
2	2.995	0.019	0.00	0.034	0.036		Set Trigger
3	3.001	0.017	0.00	0.034	0.033		Set Trigger
4	3.011	0.019	0.00	0.034	0.035		Set Trigger
5	3.012	0.017	0.00	0.034	0.033		Set Trigger

Avg 2.99

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/8/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



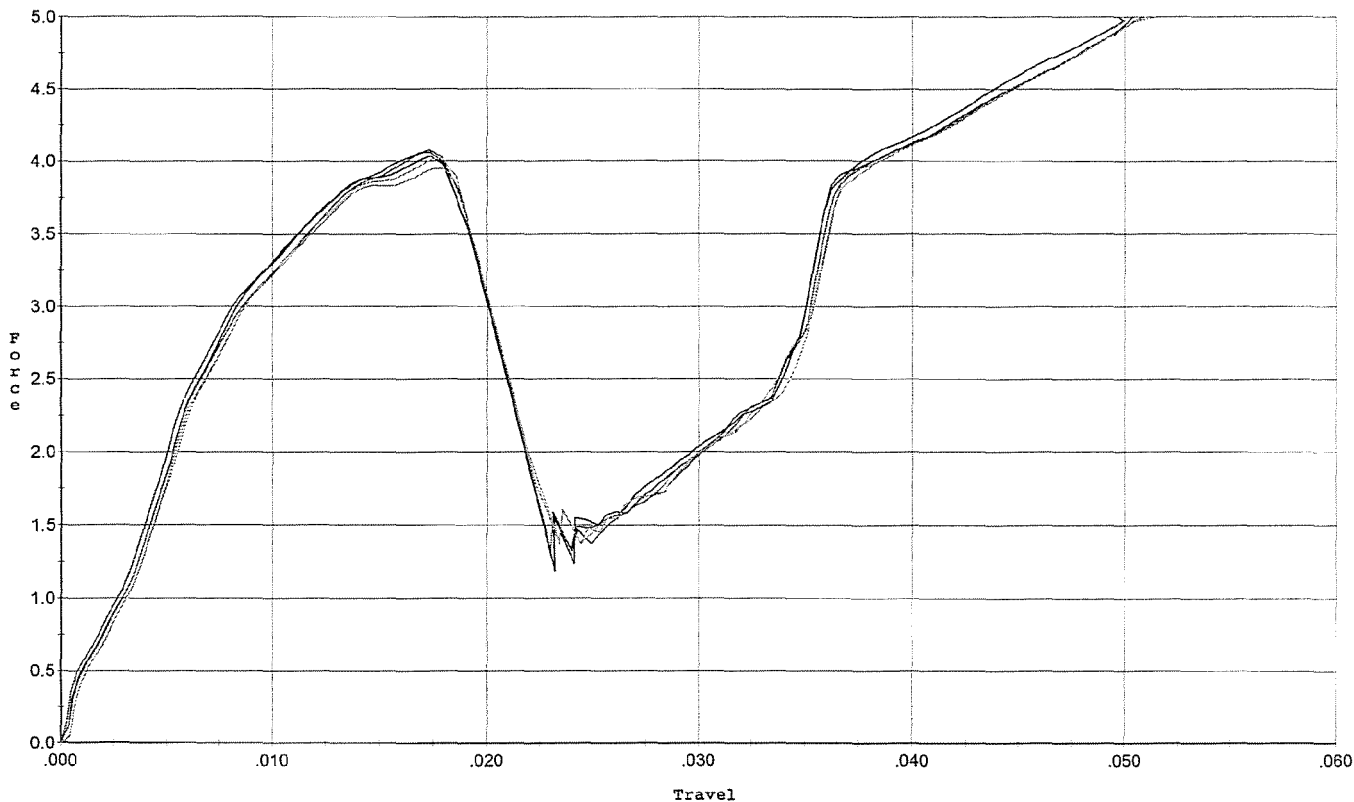
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.059	0.019	0.00	0.032	0.048		Set Trigger
2	4.082	0.019	0.00	0.032	0.048		Set Trigger
3	4.007	0.019	0.00	0.032	0.047		Set Trigger
4	4.082	0.020	0.00	0.032	0.052		Set Trigger
5	4.092	0.018	0.00	0.032	0.048		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/8/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



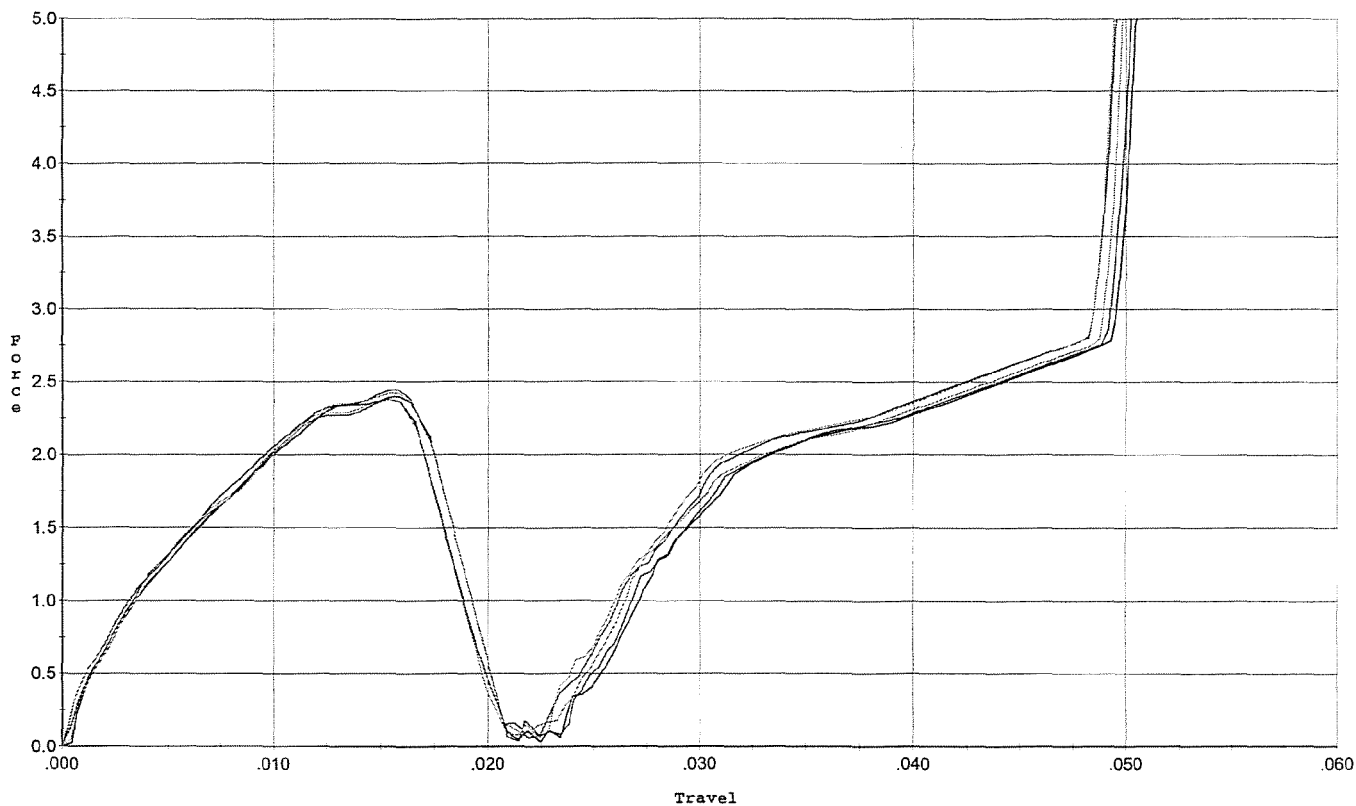
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.061	0.019	0.00	0.032	0.050		Set Trigger
2	4.035	0.019	0.00	0.032	0.049		Set Trigger
3	4.080	0.019	0.00	0.032	0.048		Set Trigger
4	4.022	0.019	0.00	0.033	0.047		Set Trigger
5	3.950	0.019	0.00	0.033	0.047		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/8/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



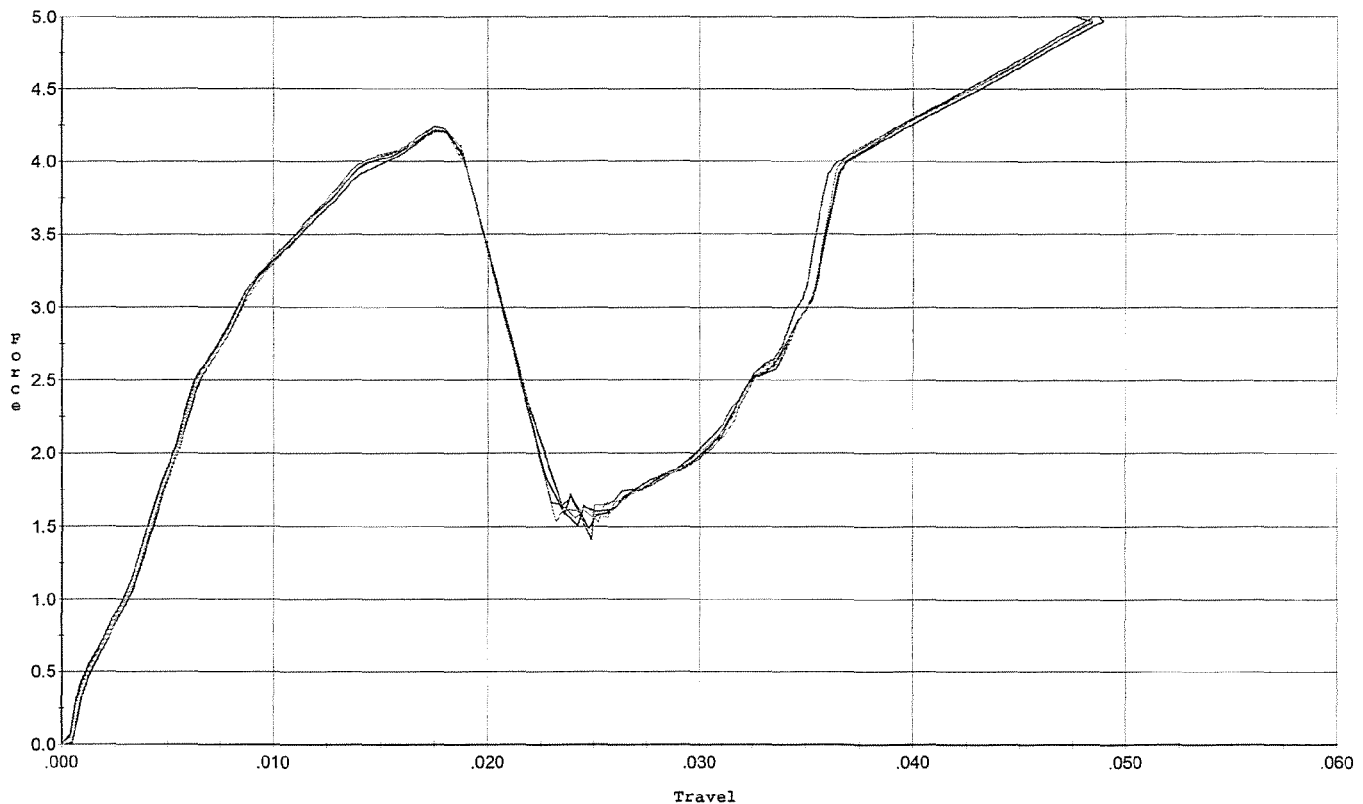
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.448	0.017	0.00	0.036	0.028		Set Trigger
2	2.401	0.017	0.00	0.036	0.027		Set Trigger
3	2.382	0.017	0.00	0.036	0.026		Set Trigger
4	2.384	0.017	0.00	0.036	0.026		Set Trigger
5	2.424	0.017	0.00	0.036	0.027		Set Trigger

Avg 2.40

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/8/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.207	0.019	0.00	0.032	0.049		Set Trigger
2	4.220	0.019	0.00	0.032	0.050		Set Trigger
3	4.240	0.019	0.00	0.031	0.050		Set Trigger
4	4.220	0.019	0.00	0.032	0.050		Set Trigger
5	4.216	0.019	0.00	0.032	0.049		Set Trigger

Avg 4.22