

66884845

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



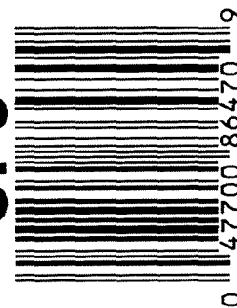
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6884845

UPC



BM FORM

GUN SERIAL # G 6884845

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-28-09	RPD
430	ASSEMBLE TO STOCK		8-28-09	RP
440	PROOF		8-28-09	RPD
460	CHECK HEADSPACE	MAGNA - FLUX	8-28-09	RPD
470	DIS-ASSEMBLE ACTION		8-28-09	RPD
472	SERIALIZE BOLT HANDLE		8-31-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	9/2/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/2/09	SP
510	DRILL AND TAP SIGHT HOLES		8-31-09	SP
520	GOFF BLAST BBL / REC		9/3	REM
540	APPLY COATINGS (BARREL ACTION)		9/10	HP
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		9-10-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-10-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	9-10-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-14-09	RPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

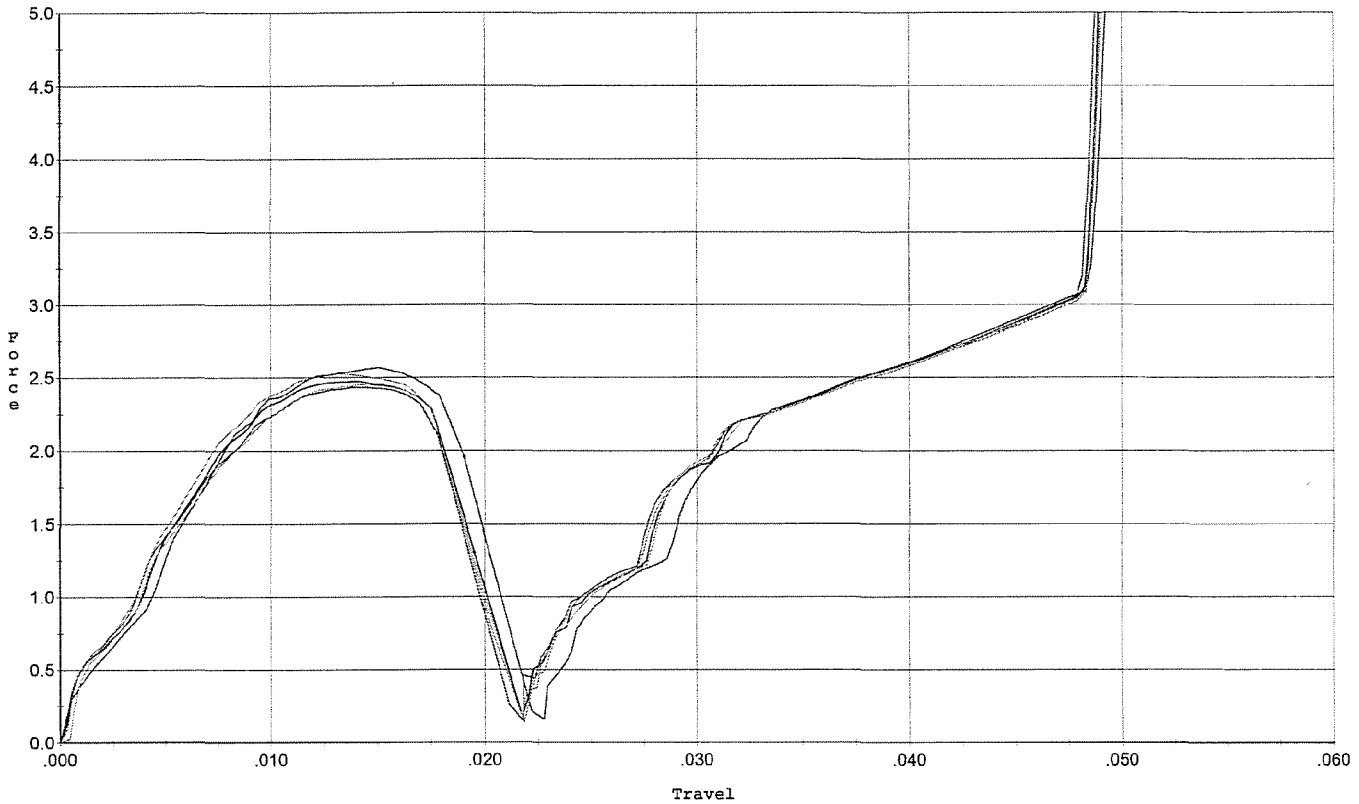
560	BARBER - M24 0081745 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>22</u>	<u>22</u>	<u>22</u>	9/22/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>82</u>	<u>82</u>	<u>82</u>	9/22/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.022</u>	<u>.023</u>	9/22/09	RB		
	J) ASSEMBLE STOCK					9-14-09	X.Y.		
	K) ASSEMBLE SWIVEL STUDS					9/22/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		9/18/09	RB		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					9/18/09	TAF		
670	FINAL INSPECTION A) HEADSPACE					9/22/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.85</u>	<u>2.84</u>	<u>2.72</u>	<u>2.42</u>	<u>2.52</u>	9/21/09	RB
	C) FUNCTION					9/22/09	RB		
690	PACK					9/25/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/10/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



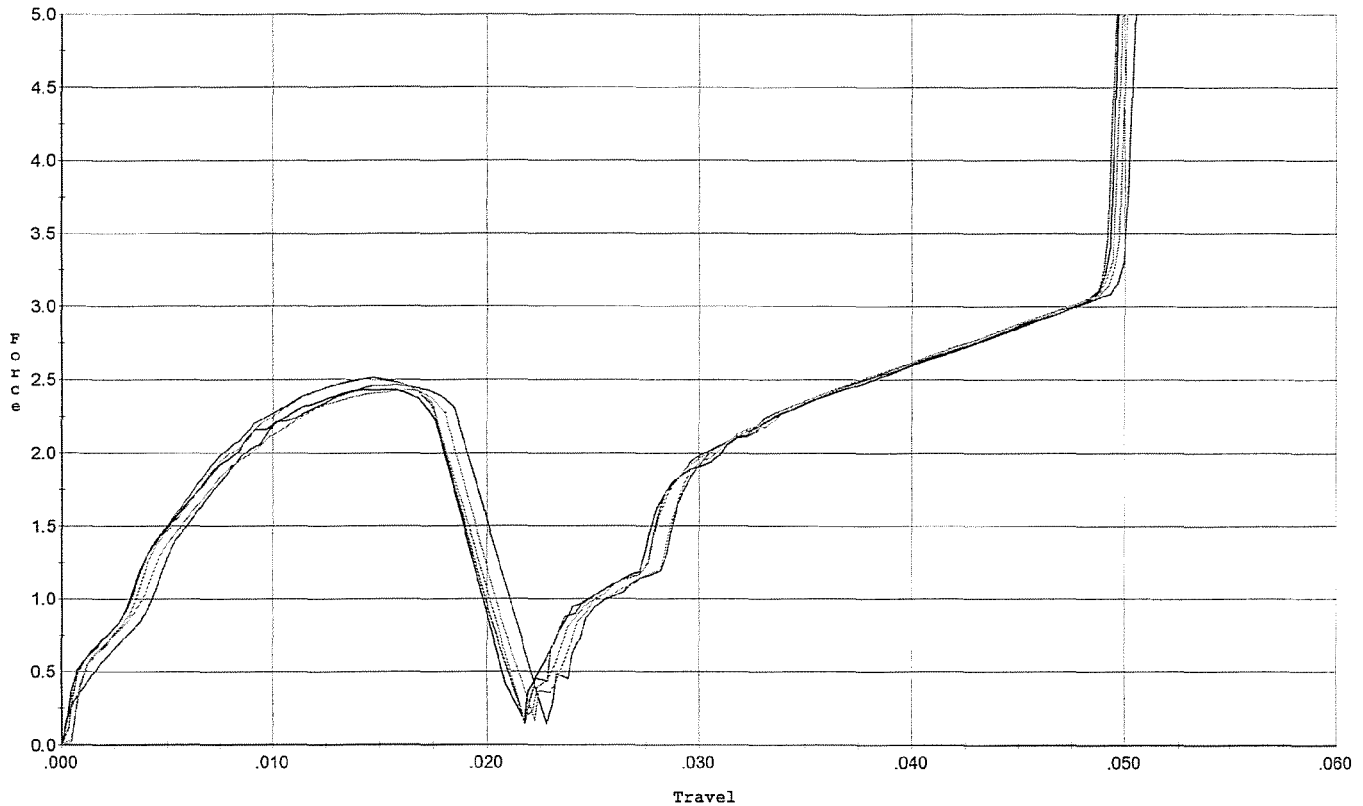
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.566	0.019	0.00	0.034	0.033		Set Trigger
2	2.471	0.020	0.00	0.034	0.033		Set Trigger
3	2.433	0.018	0.00	0.034	0.030		Set Trigger
4	2.452	0.018	0.00	0.034	0.030		Set Trigger
5	2.524	0.018	0.00	0.034	0.031		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/10/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



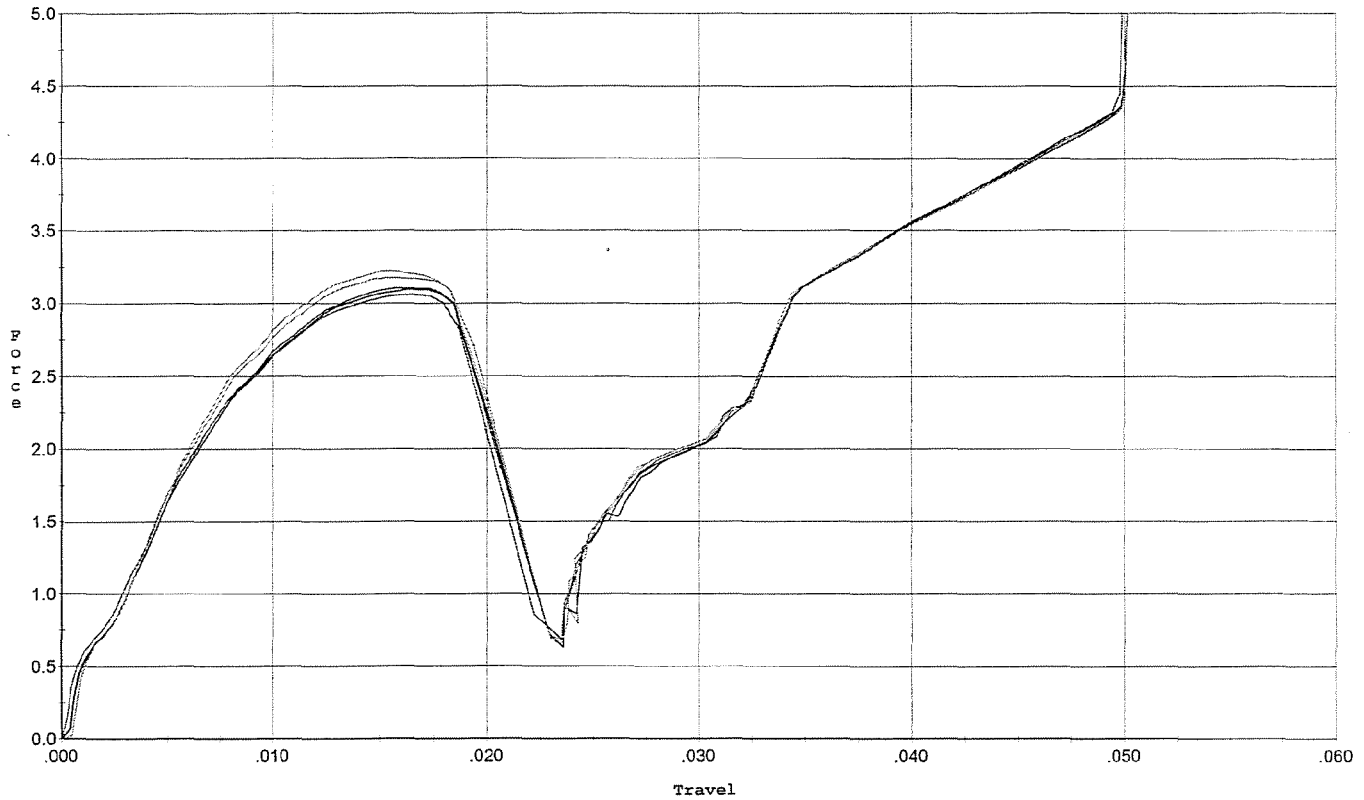
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.464	0.018	0.00	0.034	0.031		Set Trigger
2	2.431	0.018	0.00	0.035	0.030		Set Trigger
3	2.515	0.017	0.00	0.035	0.031		Set Trigger
4	2.429	0.018	0.00	0.035	0.030		Set Trigger
5	2.505	0.019	0.00	0.034	0.033		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/10/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



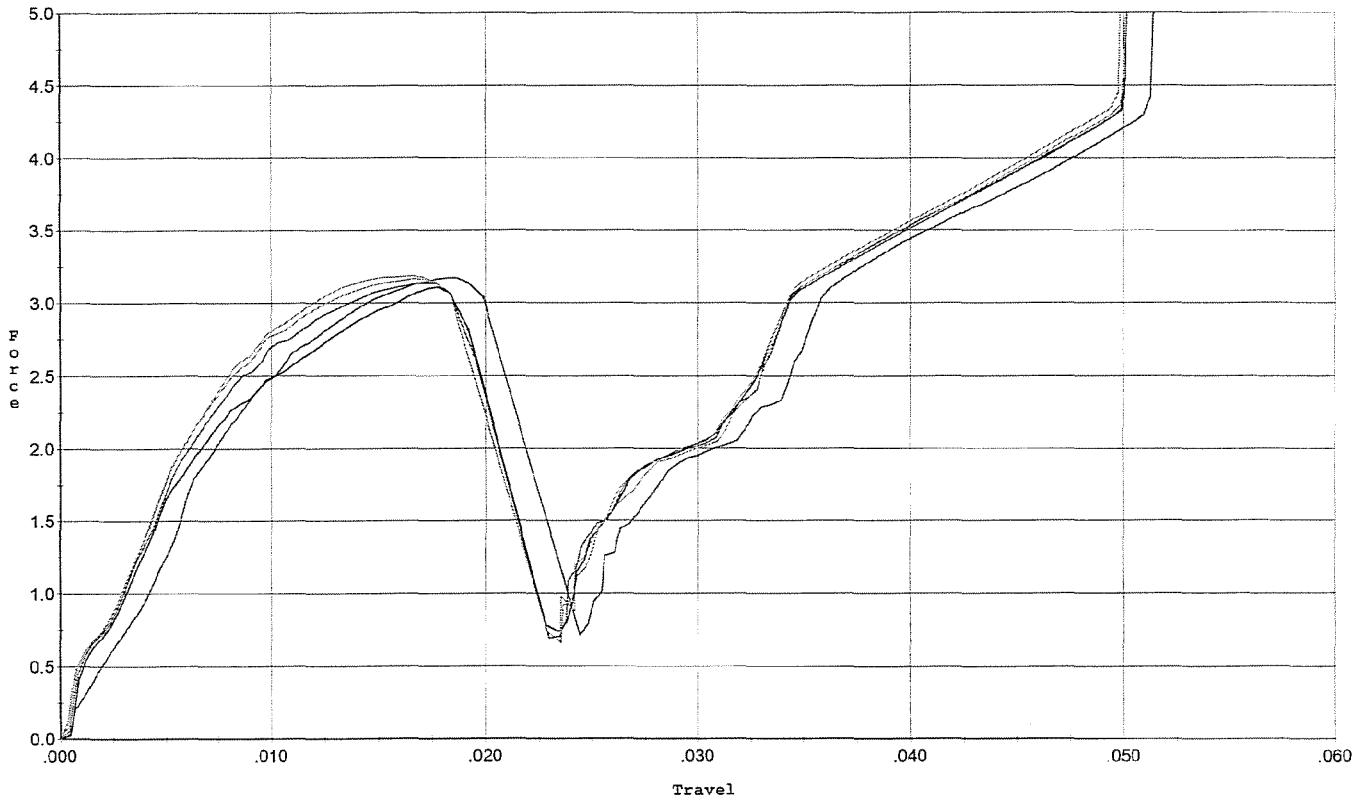
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.107	0.021	0.00	0.032	0.043		Set Trigger
2	3.096	0.020	0.00	0.032	0.042		Set Trigger
3	3.059	0.019	0.00	0.033	0.039		Set Trigger
4	3.225	0.020	0.00	0.032	0.043		Set Trigger
5	3.179	0.019	0.00	0.032	0.042		Set Trigger

Avg 3.13

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/10/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



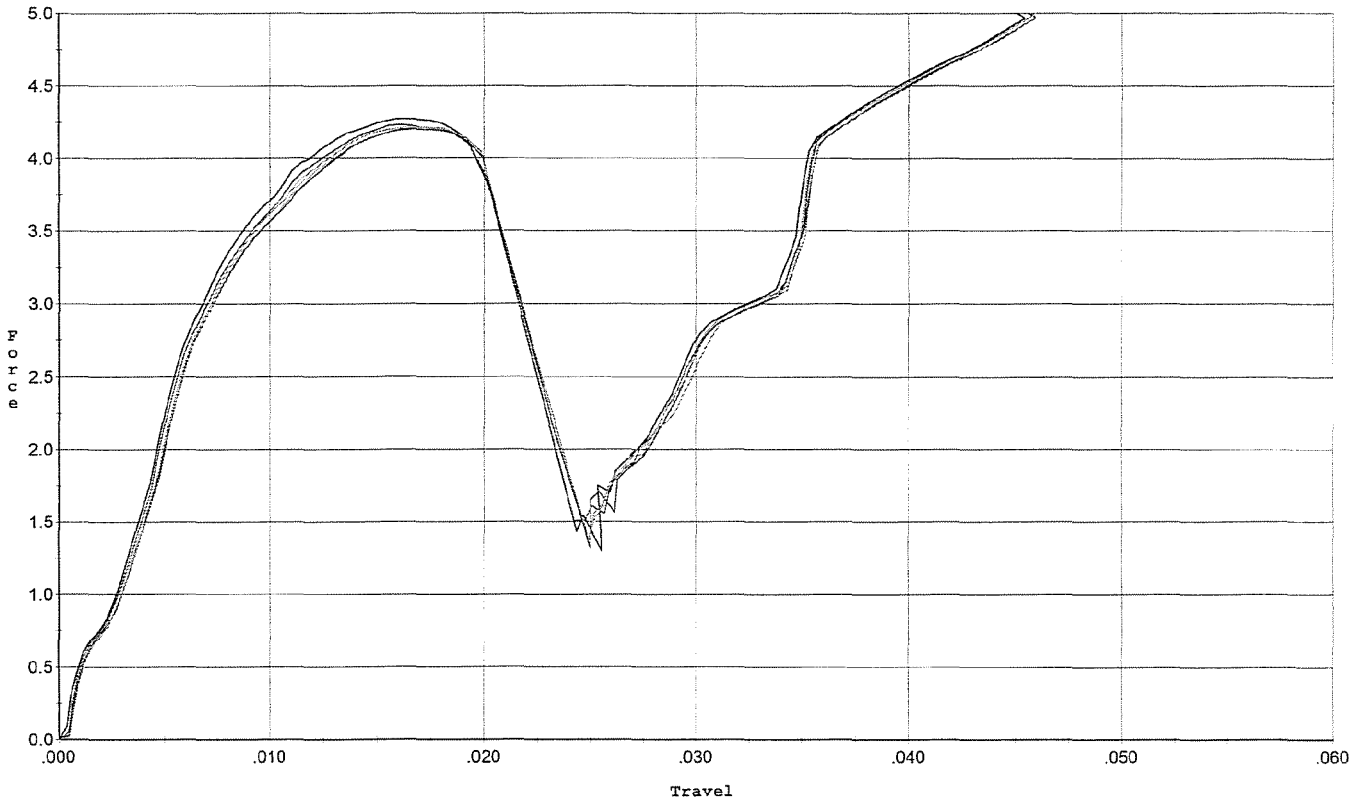
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.172	0.020	0.00	0.033	0.041		Set Trigger
2	3.109	0.019	0.00	0.033	0.039		Set Trigger
3	3.141	0.019	0.00	0.033	0.041		Set Trigger
4	3.166	0.021	0.00	0.032	0.044		Set Trigger
5	3.185	0.020	0.00	0.032	0.044		Set Trigger

Aug 3.15

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/10/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



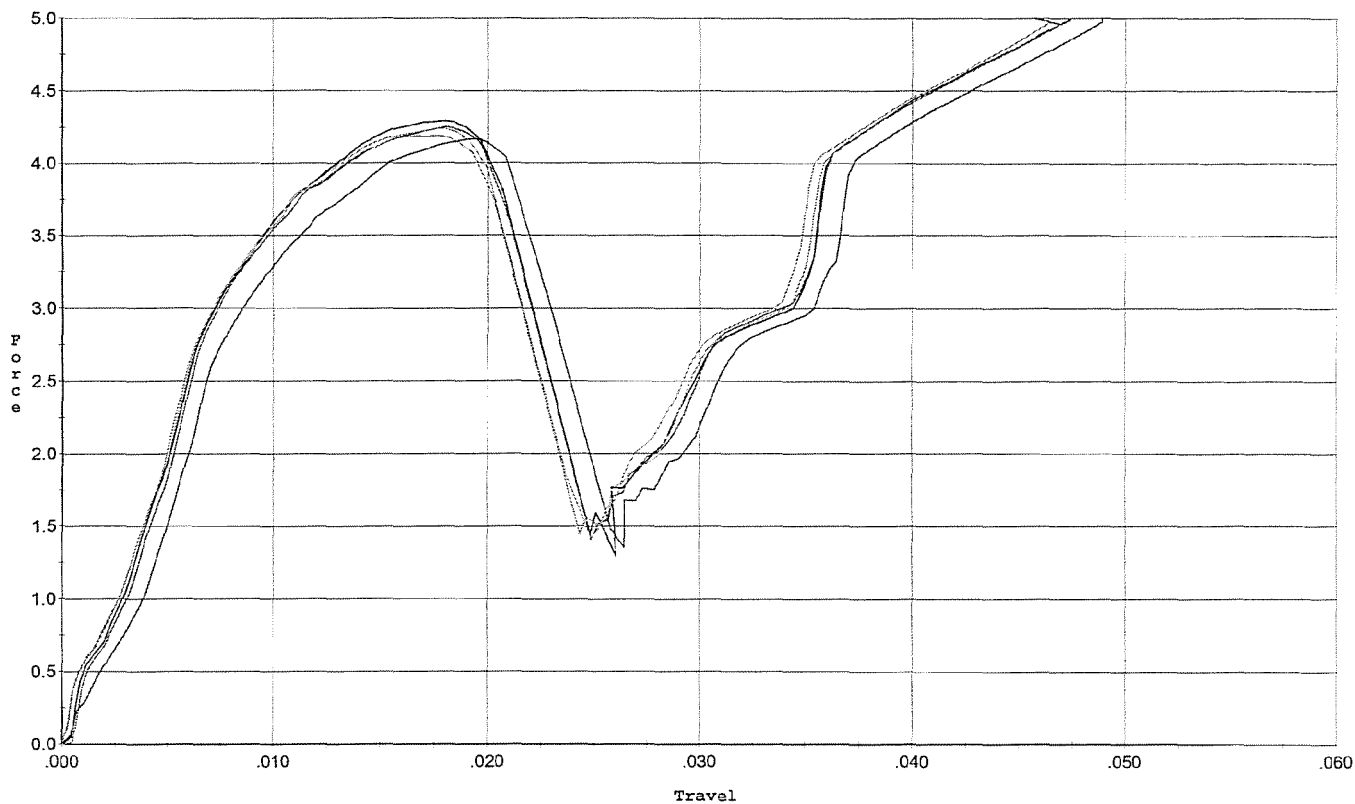
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.204	0.020	0.00	0.030	0.056		Set Trigger
2	4.270	0.020	0.00	0.030	0.058		Set Trigger
3	4.231	0.020	0.00	0.030	0.057		Set Trigger
4	4.218	0.020	0.00	0.030	0.056		Set Trigger
5	4.204	0.020	0.00	0.030	0.056		Set Trigger

Avg 4.22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/10/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



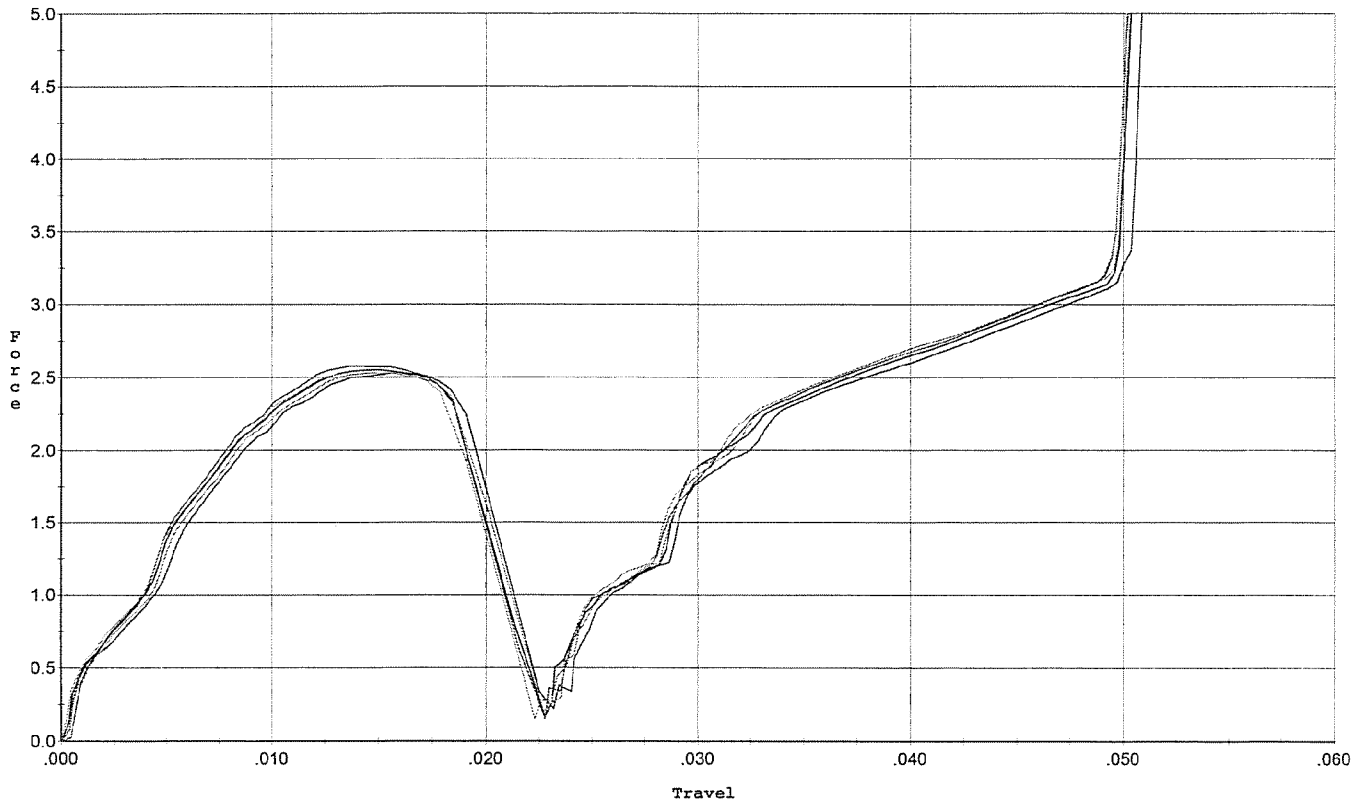
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.166	0.023	0.00	0.030	0.061		Set Trigger
2	4.291	0.021	0.00	0.030	0.059		Set Trigger
3	4.253	0.021	0.00	0.030	0.059		Set Trigger
4	4.238	0.020	0.00	0.030	0.056		Set Trigger
5	4.190	0.020	0.00	0.030	0.057		Set Trigger

Avg 4.22

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/10/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



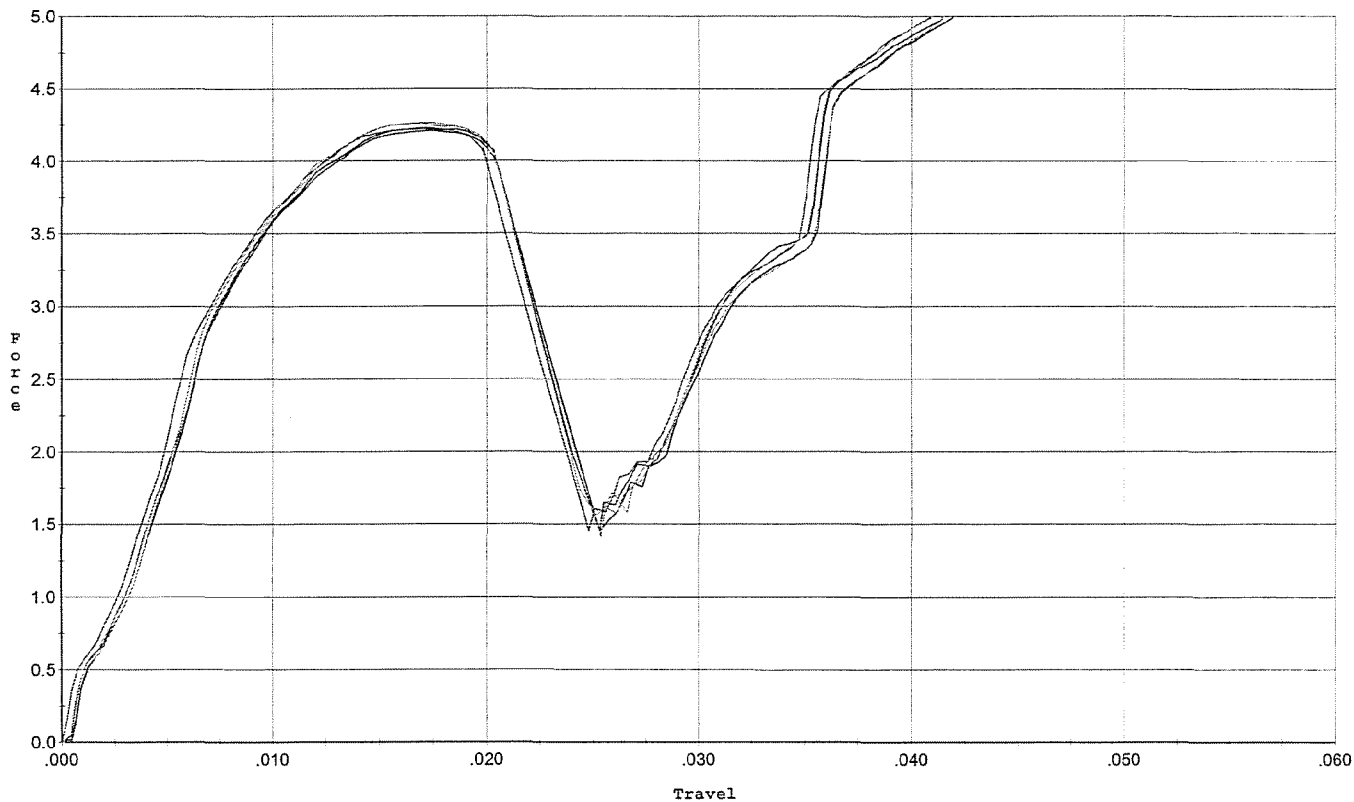
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.531	0.019	0.00	0.034	0.033		Set Trigger
2	2.553	0.018	0.00	0.034	0.032		Set Trigger
3	2.579	0.018	0.00	0.034	0.033		Set Trigger
4	2.547	0.019	0.00	0.034	0.034		Set Trigger
5	2.531	0.020	0.00	0.034	0.035		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/10/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.206	0.020	0.00	0.030	0.057		Set Trigger
2	4.227	0.020	0.00	0.030	0.057		Set Trigger
3	4.221	0.020	0.00	0.030	0.056		Set Trigger
4	4.258	0.020	0.00	0.030	0.058		Set Trigger
5	4.262	0.020	0.00	0.030	0.057		Set Trigger

Avg 4.23