

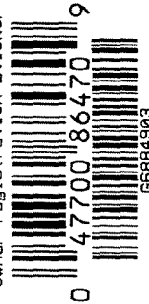
G6884903

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO  
WITH BIPOD

proof of purchase



owner registration sticker



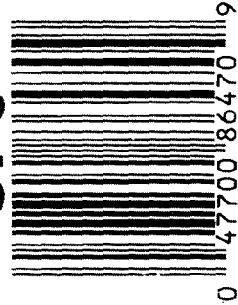
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

**G6884903**

**UPC**



BM FORM

GUN SERIAL #

G 6884903

| OP # | OPERATION NAME                                                                                                                         | READINGS                                                                                     | DATE    | INITIAL                                                                             |
|------|----------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------|---------|-------------------------------------------------------------------------------------|
| 420  | ASSEMBLE ACTION                                                                                                                        |                                                                                              | 9-3-09  | RP                                                                                  |
| 430  | ASSEMBLE TO STOCK                                                                                                                      |                                                                                              | 9-3-09  | SP                                                                                  |
| 440  | PROOF                                                                                                                                  |                                                                                              | 9-3-09  | RP                                                                                  |
| 460  | CHECK HEADSPACE                                                                                                                        | MAGNA - FLUX                                                                                 | 9-3-09  | RP                                                                                  |
| 470  | DIS-ASSEMBLE ACTION                                                                                                                    |                                                                                              | 9-3-09  | RP                                                                                  |
| 472  | SERIALIZE BOLT HANDLE                                                                                                                  |                                                                                              | 9-4-09  | RTZ                                                                                 |
| 480  | MAGNAFLUX BBL ACTION                                                                                                                   | OPERATOR  | 9/10/09 |  |
| 490  | MAGNAFLUX BOLT                                                                                                                         |                                                                                              |         |                                                                                     |
| 500  | ROLLMARK CALIBER                                                                                                                       |                                                                                              | 9/10/09 | SP                                                                                  |
| 510  | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |                                                                                              | 9-4-09  | SP                                                                                  |
| 520  | GOFF BLAST BBL / REC                                                                                                                   |                                                                                              | 9-11    | TL                                                                                  |
| 540  | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |                                                                                              | 9/15    | —                                                                                   |
| 545  | (BOLT)                                                                                                                                 |                                                                                              |         |                                                                                     |
| 560  | RE-ASSEMBLE ACTION<br>A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                              |                                                                                              | 9-21-09 | SP                                                                                  |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |                                                                                              | 9-21-09 | SP                                                                                  |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 | INSPECT FOR LIVE AMMO                                                                        | 9-21-09 | SP                                                                                  |
|      | D) OIL FIRING PIN ASSEMBLY                                                                                                             |                                                                                              | 9-25-09 | SP                                                                                  |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |                                                                                              |         |                                                                                     |

F004 REV 5/2006

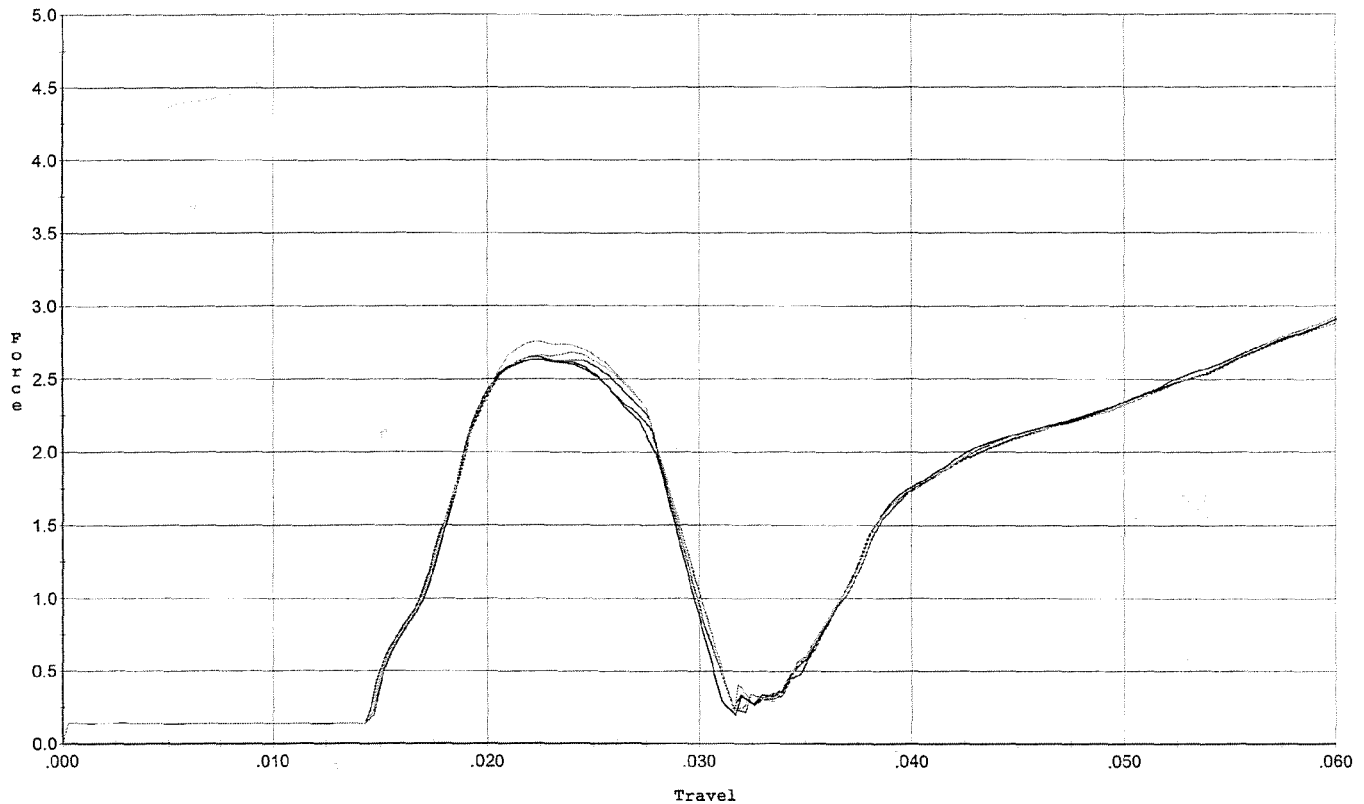
|              |                                                                       |                                           |             |             |             |             |             |         |    |
|--------------|-----------------------------------------------------------------------|-------------------------------------------|-------------|-------------|-------------|-------------|-------------|---------|----|
| 560          | BARBER - M24 0081817<br>F) SAFETY ON FORCE                            | 2 LBS MIN<br>10 LBS MAX                   | <u>29</u>   | <u>29</u>   | <u>29</u>   | 10/1/09     | RB          |         |    |
| CONT.        | G) SAFETY OFF FORCE                                                   | 2 LBS MIN                                 | <u>89</u>   | <u>89</u>   | <u>89</u>   | 10/1/09     | RB          |         |    |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                             |                                           |             |             |             |             |             |         |    |
|              | I) FIRING PIN INDENT                                                  | .020 MIN                                  | <u>.022</u> | <u>.023</u> | <u>.023</u> | 10/1/09     | RB          |         |    |
|              | J) ASSEMBLE STOCK                                                     |                                           |             |             |             | 9-25-09     | W.          |         |    |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                           |                                           |             |             |             | 10/1/09     | RB          |         |    |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                              |                                           |             |             |             |             |             |         |    |
|              | M) IRON SIGHT<br>ALIGNMENT                                            |                                           |             |             |             |             |             |         |    |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER |                                           |             |             |             |             |             |         |    |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                           |                                           | PASS        | FAIL        |             | 9-30-09     | W.P.D.      |         |    |
|              |                                                                       |                                           | PASS        | FAIL        |             |             |             |         |    |
|              | MALFUNCTION                                                           | CORRECTION                                |             |             |             |             |             |         |    |
|              | MALFUNCTION                                                           | CORRECTION                                |             | N/A         |             |             |             |         |    |
|              | MALFUNCTION                                                           | CORRECTION                                |             |             |             |             |             |         |    |
|              | MALFUNCTION                                                           | CORRECTION                                |             |             |             |             |             |         |    |
| 660          | INSPECT FOR LIVE AMMO                                                 |                                           |             |             |             | 7-30-09     | RP          |         |    |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                      |                                           |             |             |             | 10/1/09     | RB          |         |    |
|              | B) TRIGGER PULL                                                       | +/- .5 LBS<br>MIN 2.50 LBS<br>MAX 4.0 LBS | <u>2.69</u> | <u>2.60</u> | <u>2.58</u> | <u>2.57</u> | <u>2.63</u> | 10-1-09 | TC |
|              | C) FUNCTION                                                           |                                           |             |             |             | 10/1/09     | RB          |         |    |
| 690          | PACK                                                                  |                                           |             |             |             | 10-2-09     | TC          |         |    |

F004 REV 5/2006

## Trigger Profile [ lbs,inch ]

Profile: SWS  
GunType: Rifle  
Make: Remington  
Note: cms 9/23/2009

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs ini +/- .50 lb



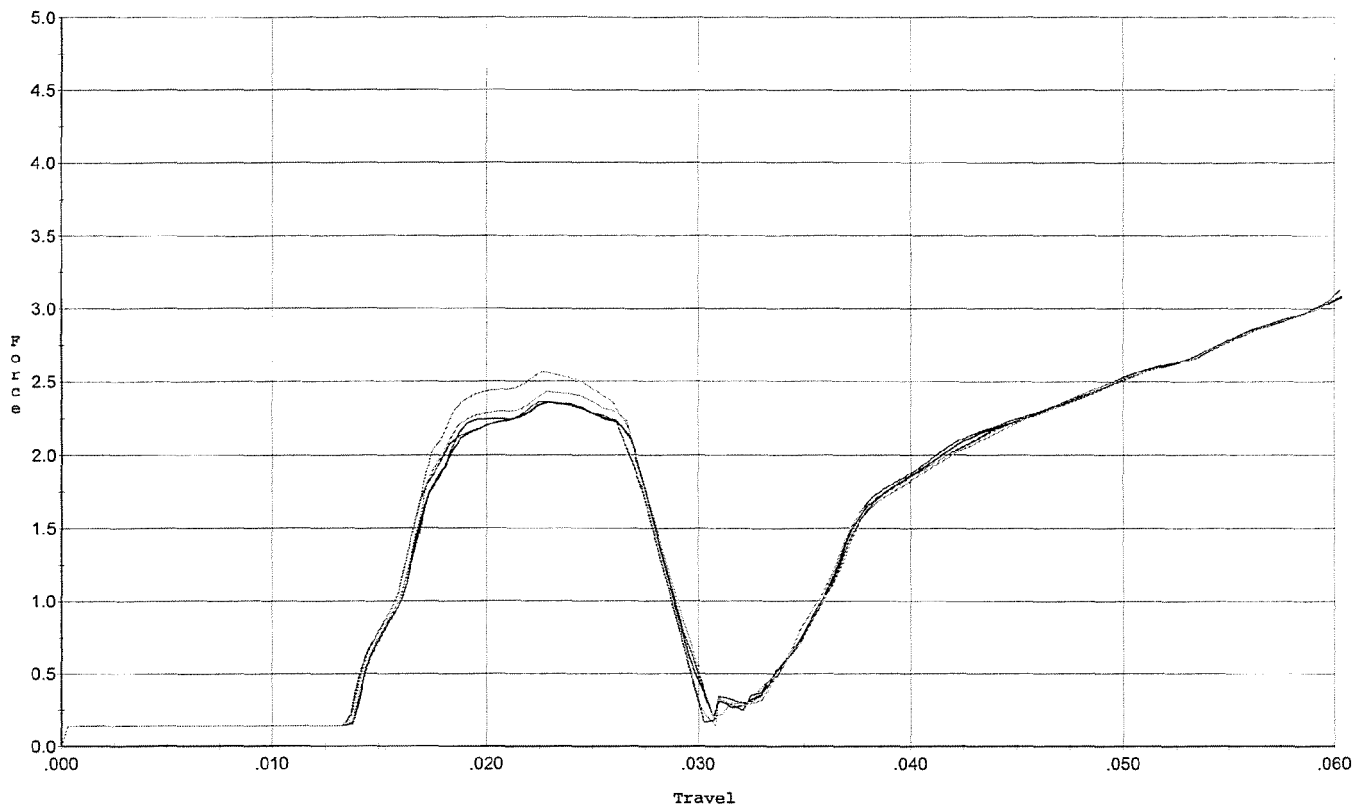
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.633      | 0.028             | 0.015           | 0.039      | 0.029             |           | Set Trigger |
| 2 | 2.653      | 0.028             | 0.015           | 0.039      | 0.029             |           | Set Trigger |
| 3 | 2.636      | 0.028             | 0.015           | 0.039      | 0.029             |           | Set Trigger |
| 4 | 2.682      | 0.028             | 0.015           | 0.039      | 0.029             |           | Set Trigger |
| 5 | 2.758      | 0.028             | 0.015           | 0.039      | 0.030             |           | Set Trigger |

A-2-67

## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: cms 9/23/2009

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



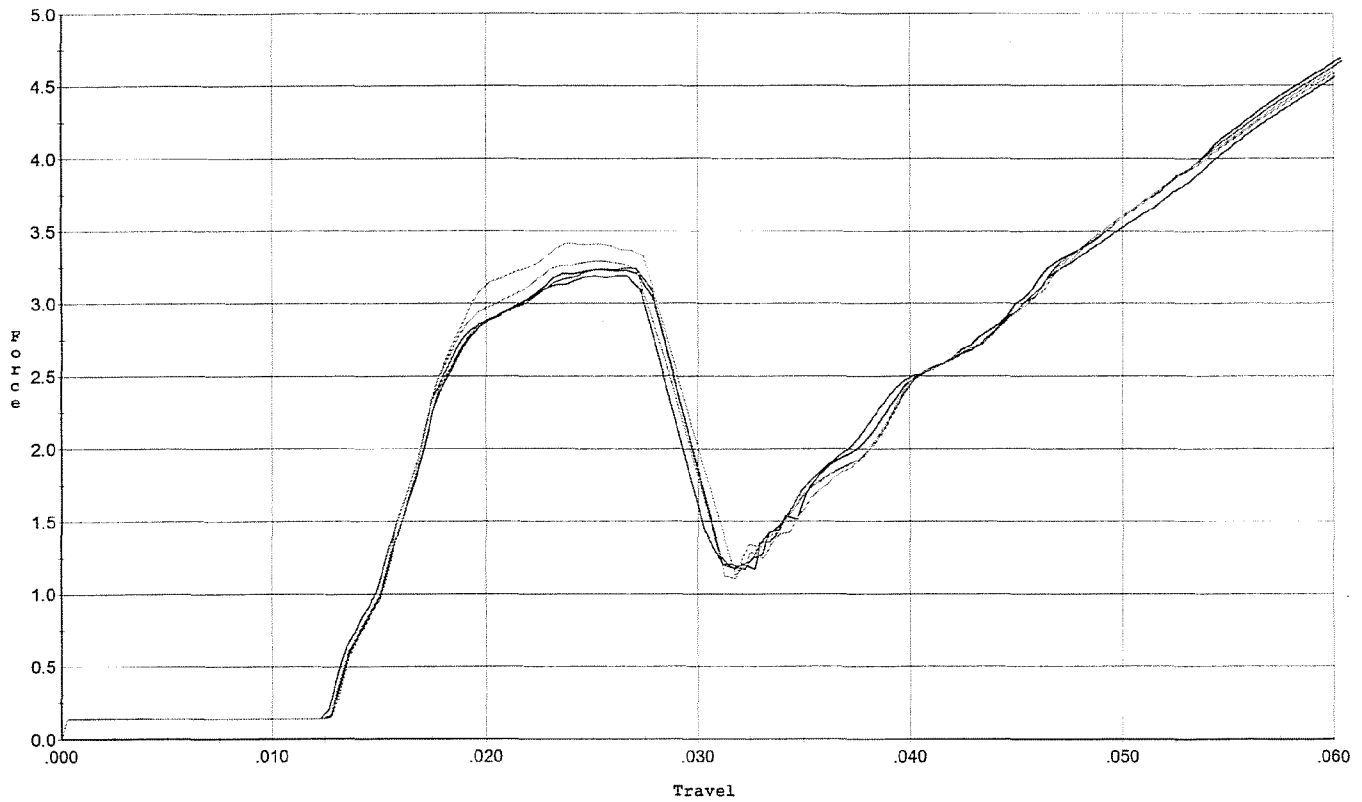
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.358      | 0.027             | 0.014           | 0.039      | 0.027             |           | Set Trigger |
| 2 | 2.355      | 0.027             | 0.014           | 0.039      | 0.027             |           | Set Trigger |
| 3 | 2.359      | 0.027             | 0.014           | 0.039      | 0.028             |           | Set Trigger |
| 4 | 2.428      | 0.027             | 0.014           | 0.039      | 0.027             |           | Set Trigger |
| 5 | 2.569      | 0.027             | 0.014           | 0.039      | 0.029             |           | Set Trigger |

A-2041

## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: cms 9/23/2009

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs ini +/- .75 lb



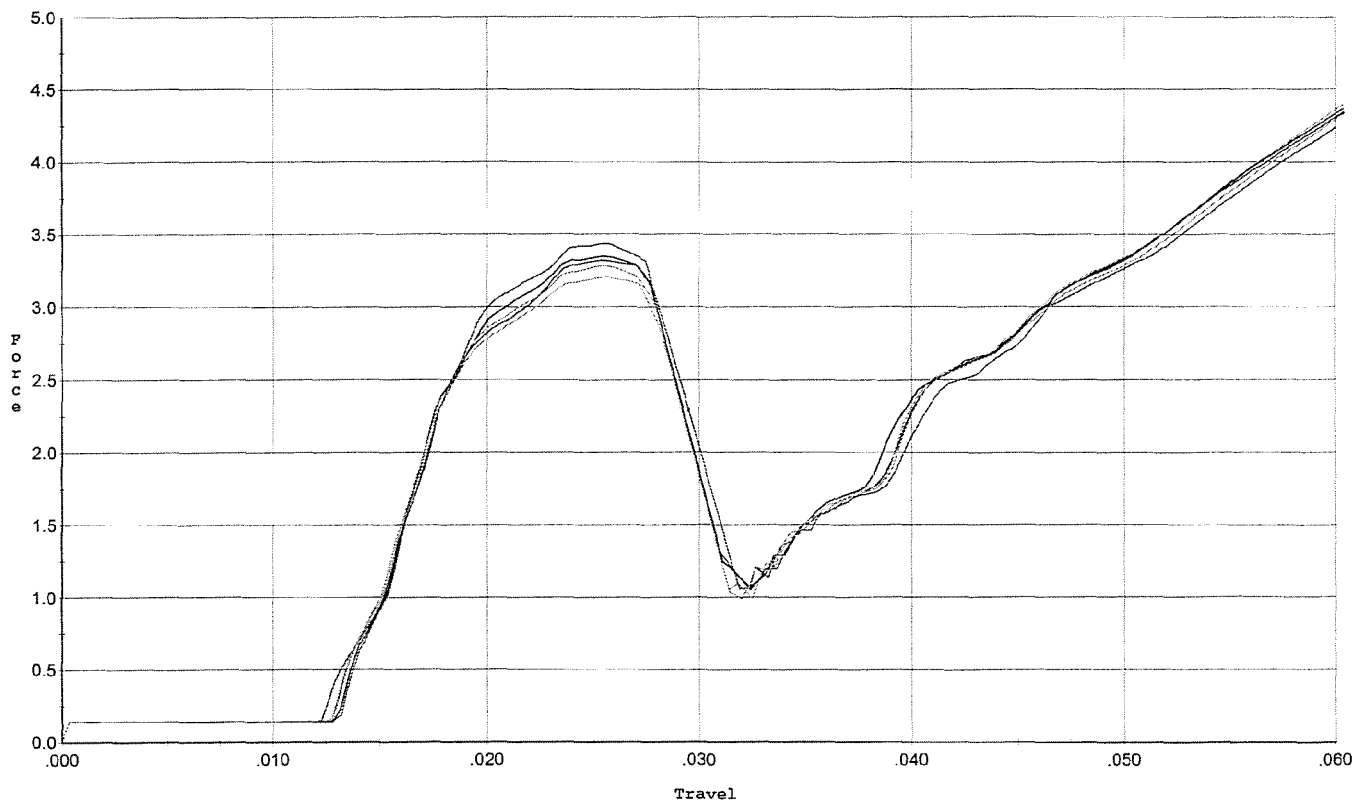
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.192      | 0.027             | 0.013           | 0.037      | 0.038             |           | Set Trigger |
| 2 | 3.232      | 0.028             | 0.013           | 0.036      | 0.040             |           | Set Trigger |
| 3 | 3.245      | 0.028             | 0.013           | 0.036      | 0.039             |           | Set Trigger |
| 4 | 3.416      | 0.027             | 0.013           | 0.036      | 0.041             |           | Set Trigger |
| 5 | 3.293      | 0.029             | 0.013           | 0.036      | 0.041             |           | Set Trigger |

A-3:27

## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: cms 9/23/2009

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



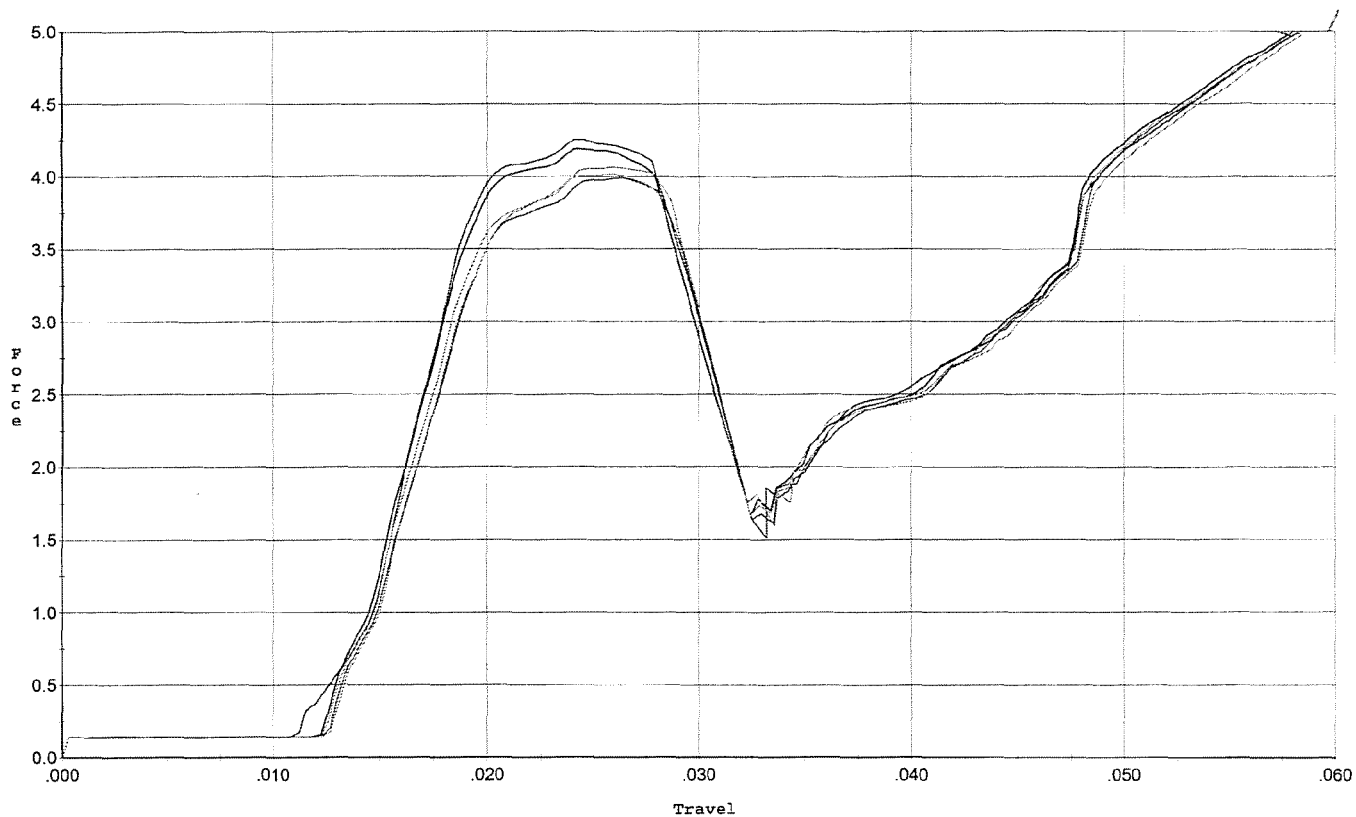
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.321      | 0.028             | 0.013           | 0.037      | 0.040             |           | Set Trigger |
| 2 | 3.348      | 0.028             | 0.013           | 0.036      | 0.039             |           | Set Trigger |
| 3 | 3.432      | 0.030             | 0.013           | 0.037      | 0.043             |           | Set Trigger |
| 4 | 3.207      | 0.028             | 0.013           | 0.036      | 0.039             |           | Set Trigger |
| 5 | 3.283      | 0.028             | 0.013           | 0.037      | 0.039             |           | Set Trigger |

A-3.31

## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: cms 9/23/2009

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs ini +/- 1.0 lb



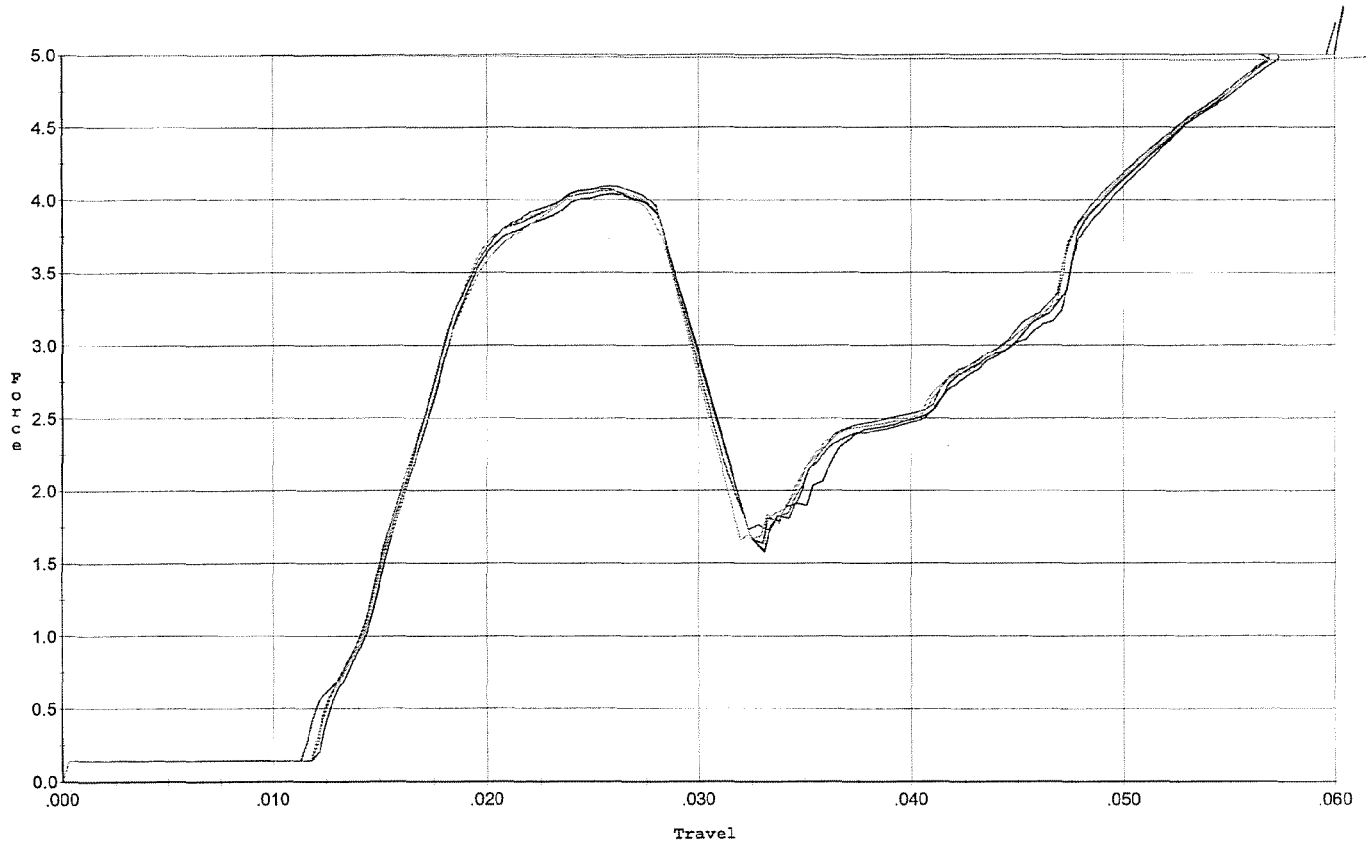
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.251      | 0.029             | 0.012           | 0.034      | 0.056             |           | Set Trigger |
| 2 | 4.191      | 0.028             | 0.013           | 0.035      | 0.051             |           | Set Trigger |
| 3 | 3.989      | 0.029             | 0.013           | 0.035      | 0.051             |           | Set Trigger |
| 4 | 4.017      | 0.028             | 0.013           | 0.035      | 0.050             |           | Set Trigger |
| 5 | 4.061      | 0.029             | 0.013           | 0.034      | 0.051             |           | Set Trigger |

A-4.10

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: cms 9/23/2009

Model: M/24  
 Serial No: Form #F005  
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



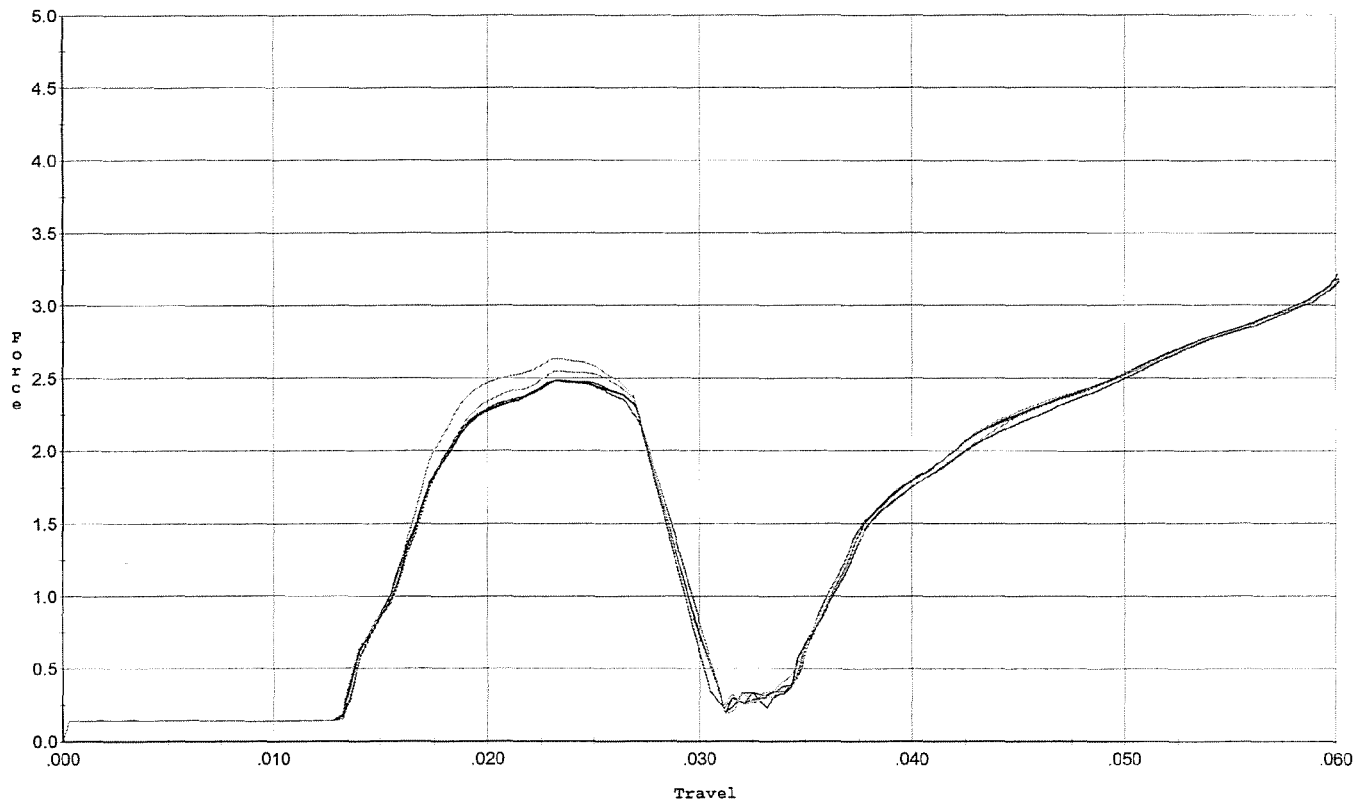
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.096      | 0.028             | 0.012           | 0.034      | 0.051             |           | Set Trigger |
| 2 | 4.039      | 0.030             | 0.012           | 0.034      | 0.055             |           | Set Trigger |
| 3 | 4.075      | 0.028             | 0.012           | 0.034      | 0.051             |           | Set Trigger |
| 4 | 4.058      | 0.028             | 0.012           | 0.034      | 0.052             |           | Set Trigger |
| 5 | 4.064      | 0.028             | 0.012           | 0.034      | 0.051             |           | Set Trigger |

A-4.06

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: cms 9/23/2009

Model: M/24  
 Serial No: Form #F005  
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



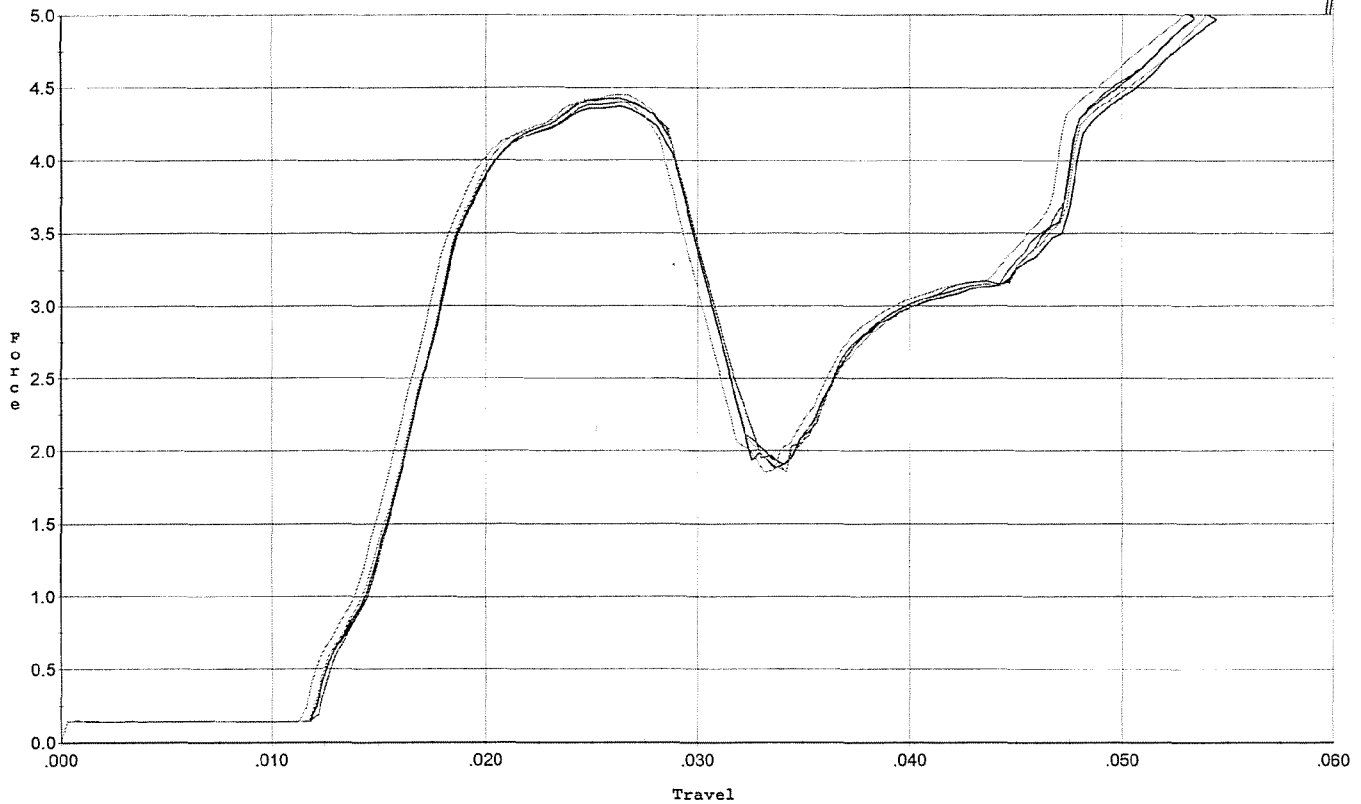
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.485      | 0.029             | 0.014           | 0.038      | 0.031             |           | Set Trigger |
| 2 | 2.483      | 0.027             | 0.014           | 0.038      | 0.029             |           | Set Trigger |
| 3 | 2.480      | 0.027             | 0.013           | 0.039      | 0.029             |           | Set Trigger |
| 4 | 2.545      | 0.029             | 0.014           | 0.038      | 0.032             |           | Set Trigger |
| 5 | 2.632      | 0.027             | 0.013           | 0.039      | 0.030             |           | Set Trigger |

A-2-52

## Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: cms 9/23/2009

Model: M/24  
 Serial No: Form #F005  
 Trigger: set to 4.0 lbs +/- 1.0 lb for target&accuracy



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.428      | 0.029             | 0.012           | 0.033      | 0.056             |           | Set Trigger |
| 2 | 4.373      | 0.029             | 0.012           | 0.033      | 0.057             |           | Set Trigger |
| 3 | 4.399      | 0.029             | 0.012           | 0.033      | 0.056             |           | Set Trigger |
| 4 | 4.453      | 0.029             | 0.012           | 0.033      | 0.057             |           | Set Trigger |
| 5 | 4.423      | 0.028             | 0.012           | 0.033      | 0.056             |           | Set Trigger |

A-441