

66885006

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

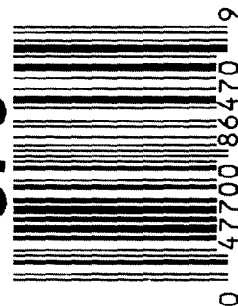
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6885006

UPC



GUN SERIAL # G 6885006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-14-09	SPD
430	ASSEMBLE TO STOCK		9-14-09	RP
440	PROOF		9-14-09	SPD
460	CHECK HEADSPACE	MAGNA-FLUX	9-14-09	SPD
470	DIS-ASSEMBLE ACTION		9-14-09	SPD
472	SERIALIZE BOLT HANDLE		9-15-09	RJC
480	MAGNAFLUX BBL ACTION	OPERATOR (P)	9/17/09	(P)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/17/09	SP
510	DRILL AND TAP SIGHT HOLES		9-15-09	SP
520	GOFF BLAST BBL / REC		9/17/09	gub
540	APPLY COATINGS (BARREL ACTION)		9/21	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-22-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-22-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	9-22-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-28-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

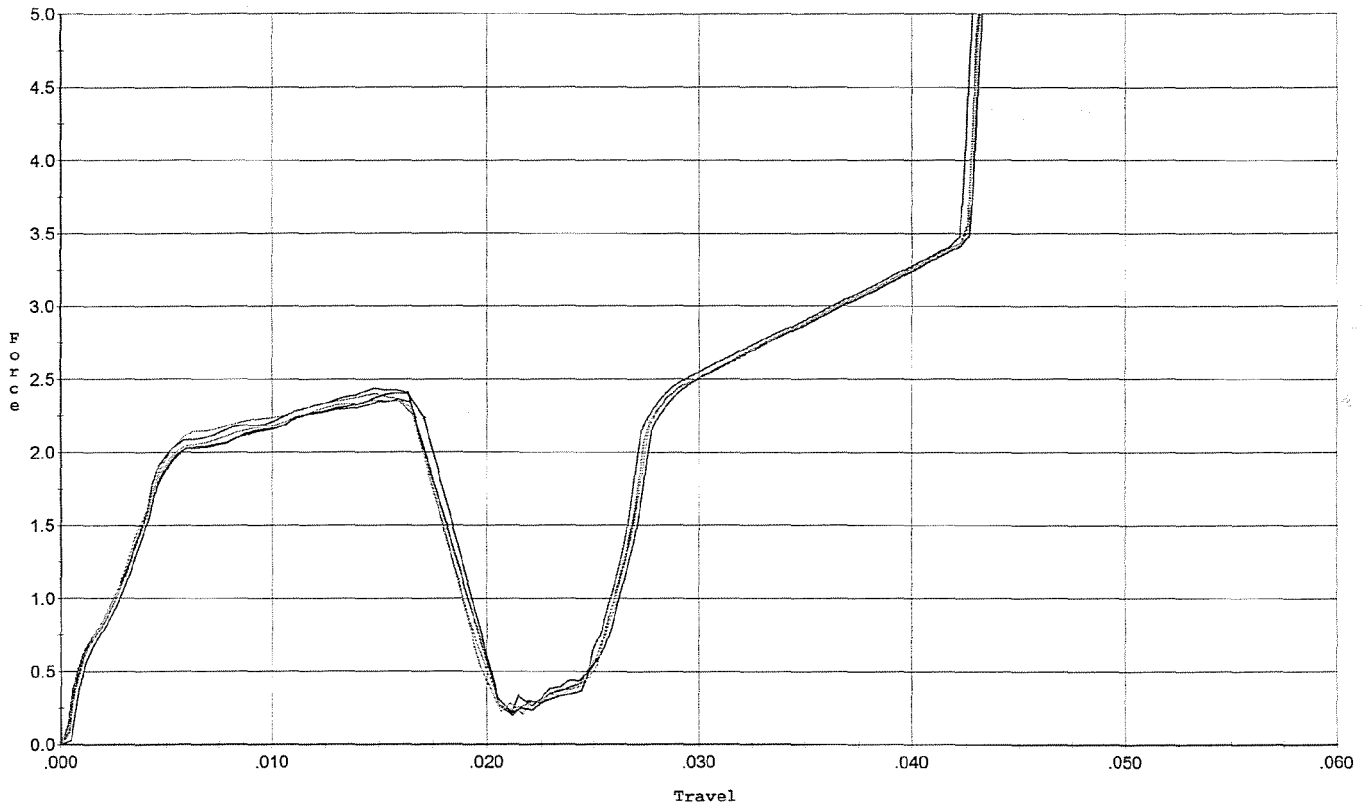
560	BARBER - M24 0081913 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2°</u>	<u>2°</u>	<u>2°</u>	10/1/09	RB		
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>5°</u>	<u>5°</u>	<u>5°</u>	10/1/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.023</u>	10/1/09	RB		
	J) ASSEMBLE STOCK					9-28-09	L.W.		
	K) ASSEMBLE SWIVEL STUDS					10/1/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		9-30-09	L.A.D.		
			<u>PASS</u>	FAIL					
	MALFUNCTION	CORRECTION	N/A						
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
660	INSPECT FOR LIVE AMMO					9-30-09	RP		
670	FINAL INSPECTION A) HEADSPACE					10/1/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.39</u>	<u>2.25</u>	<u>2.24</u>	<u>2.24</u>	<u>2.21</u>	10-1-09	TC
	C) FUNCTION					10/1/09	RB		
690	PACK					10-2-09	TC		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



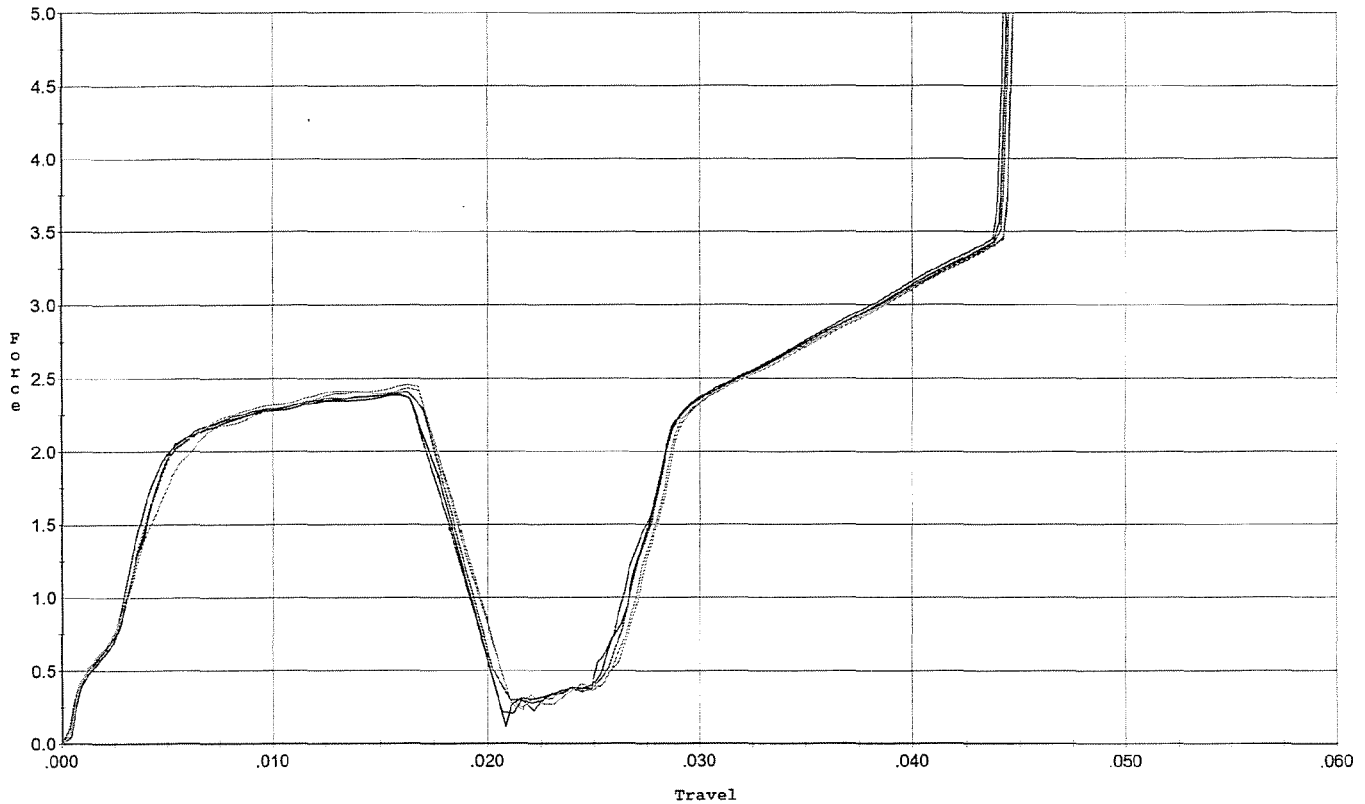
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.438	0.016	0.00	0.029	0.029		Set Trigger
2	2.404	0.017	0.00	0.029	0.030		Set Trigger
3	2.361	0.016	0.00	0.029	0.029		Set Trigger
4	2.353	0.017	0.00	0.029	0.029		Set Trigger
5	2.399	0.017	0.00	0.029	0.029		Set Trigger

Avg 2.39

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/24/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



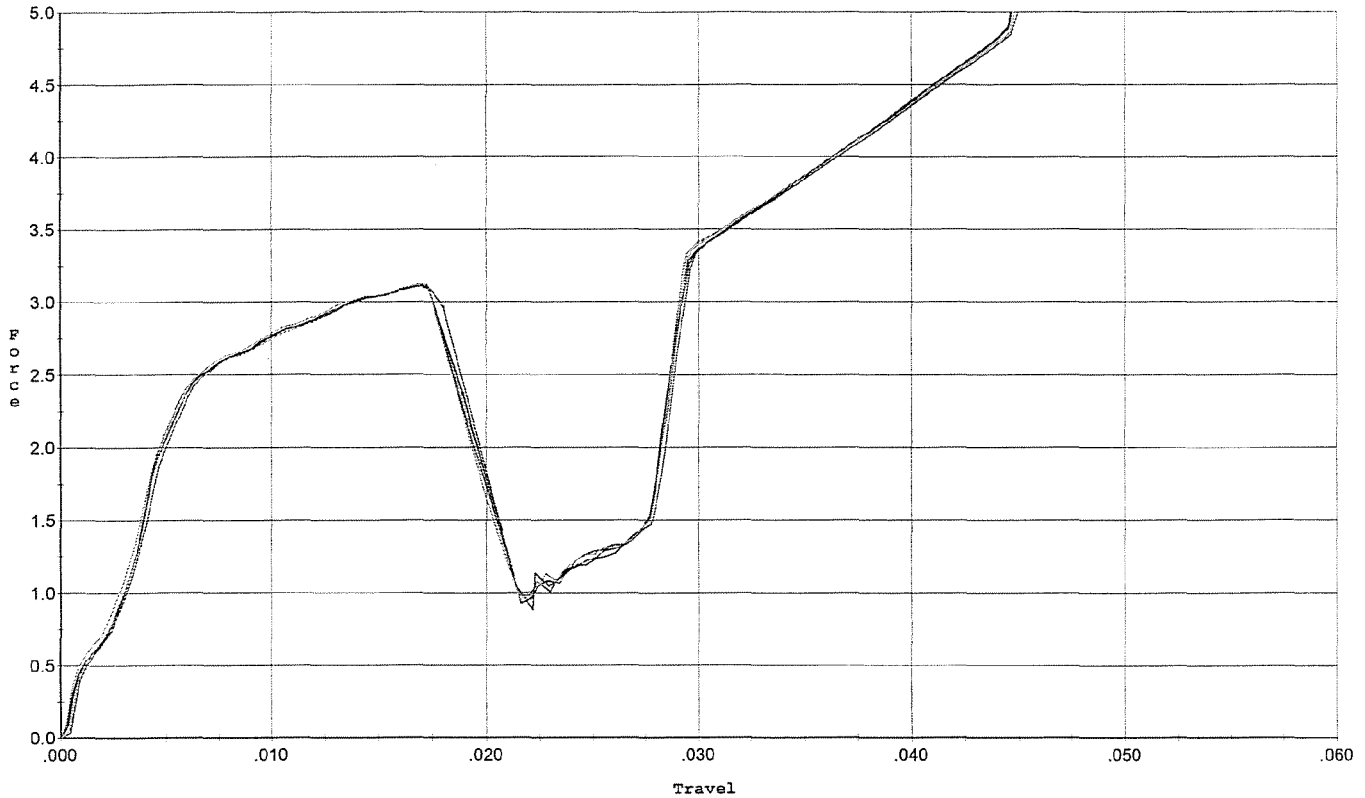
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.396	0.018	0.00	0.030	0.032		Set Trigger
2	2.388	0.018	0.00	0.030	0.031		Set Trigger
3	2.408	0.017	0.00	0.030	0.030		Set Trigger
4	2.455	0.019	0.00	0.030	0.034		Set Trigger
5	2.435	0.017	0.00	0.030	0.030		Set Trigger

Avg 2.41

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



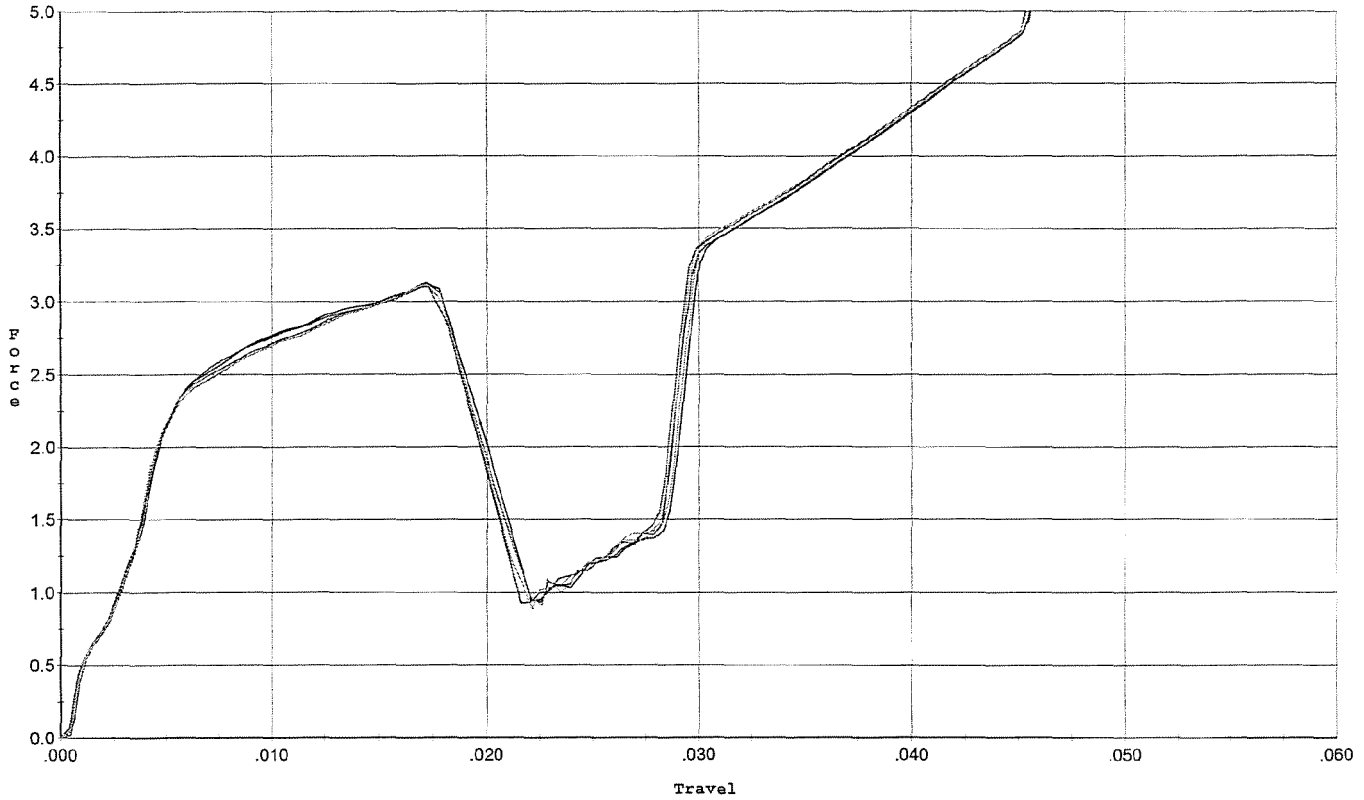
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.110	0.017	0.00	0.029	0.037		Set Trigger
2	3.107	0.019	0.00	0.028	0.041		Set Trigger
3	3.115	0.018	0.00	0.029	0.039		Set Trigger
4	3.115	0.017	0.00	0.029	0.038		Set Trigger
5	3.118	0.019	0.00	0.028	0.041		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



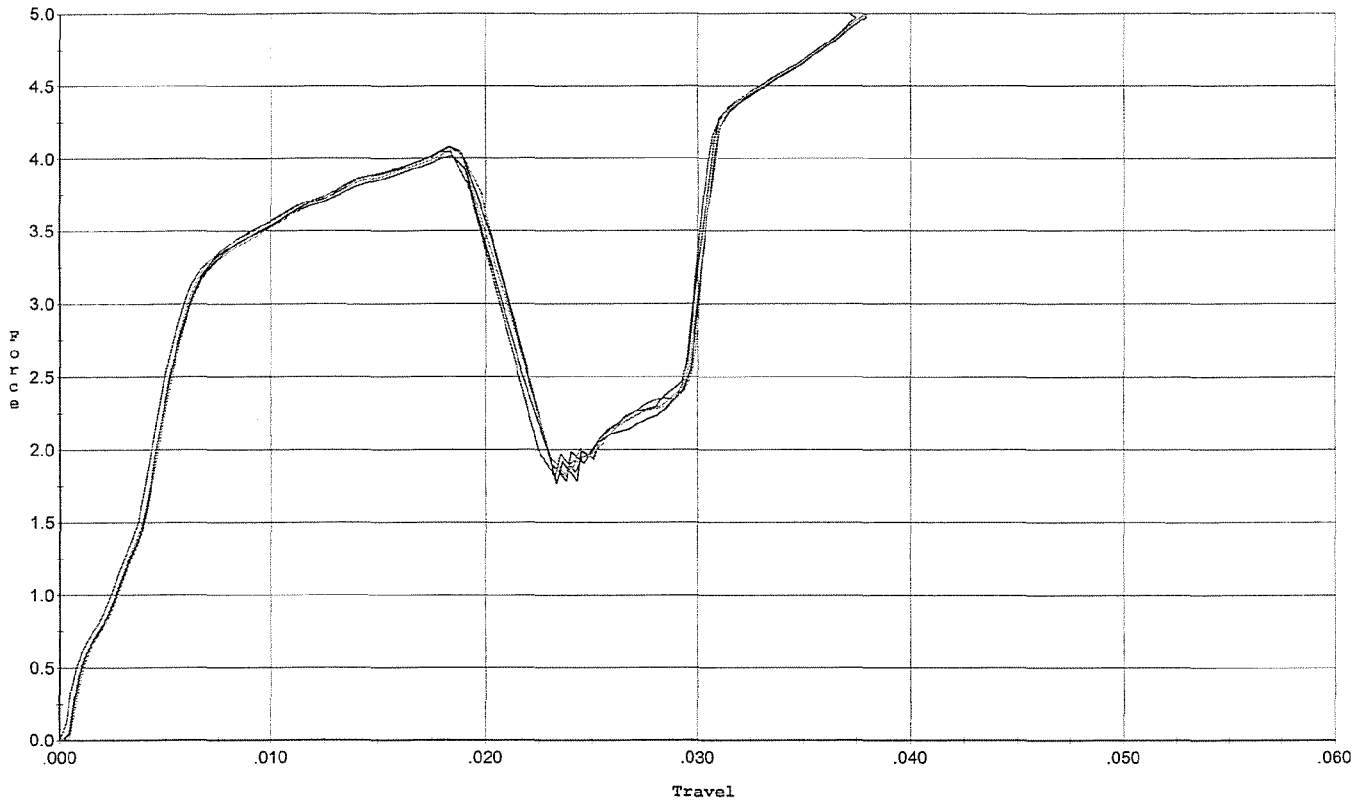
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.129	0.018	0.00	0.029	0.039		Set Trigger
2	3.118	0.020	0.00	0.029	0.043		Set Trigger
3	3.104	0.018	0.00	0.029	0.039		Set Trigger
4	3.114	0.018	0.00	0.029	0.039		Set Trigger
5	3.118	0.018	0.00	0.029	0.038		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



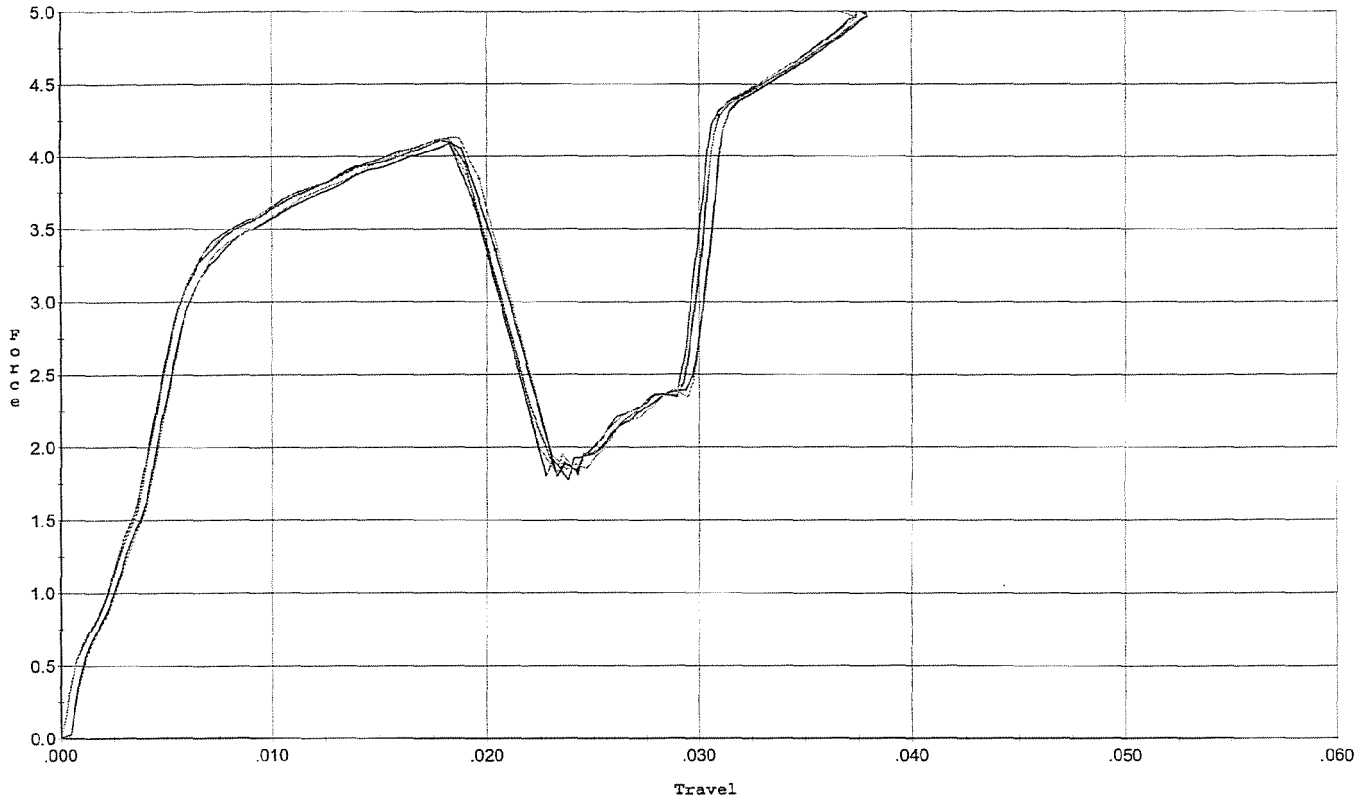
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.017	0.019	0.00	0.027	0.052		Set Trigger
2	4.080	0.020	0.00	0.027	0.056		Set Trigger
3	4.045	0.019	0.00	0.027	0.053		Set Trigger
4	4.055	0.020	0.00	0.027	0.054		Set Trigger
5	4.071	0.021	0.00	0.027	0.057		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/24/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



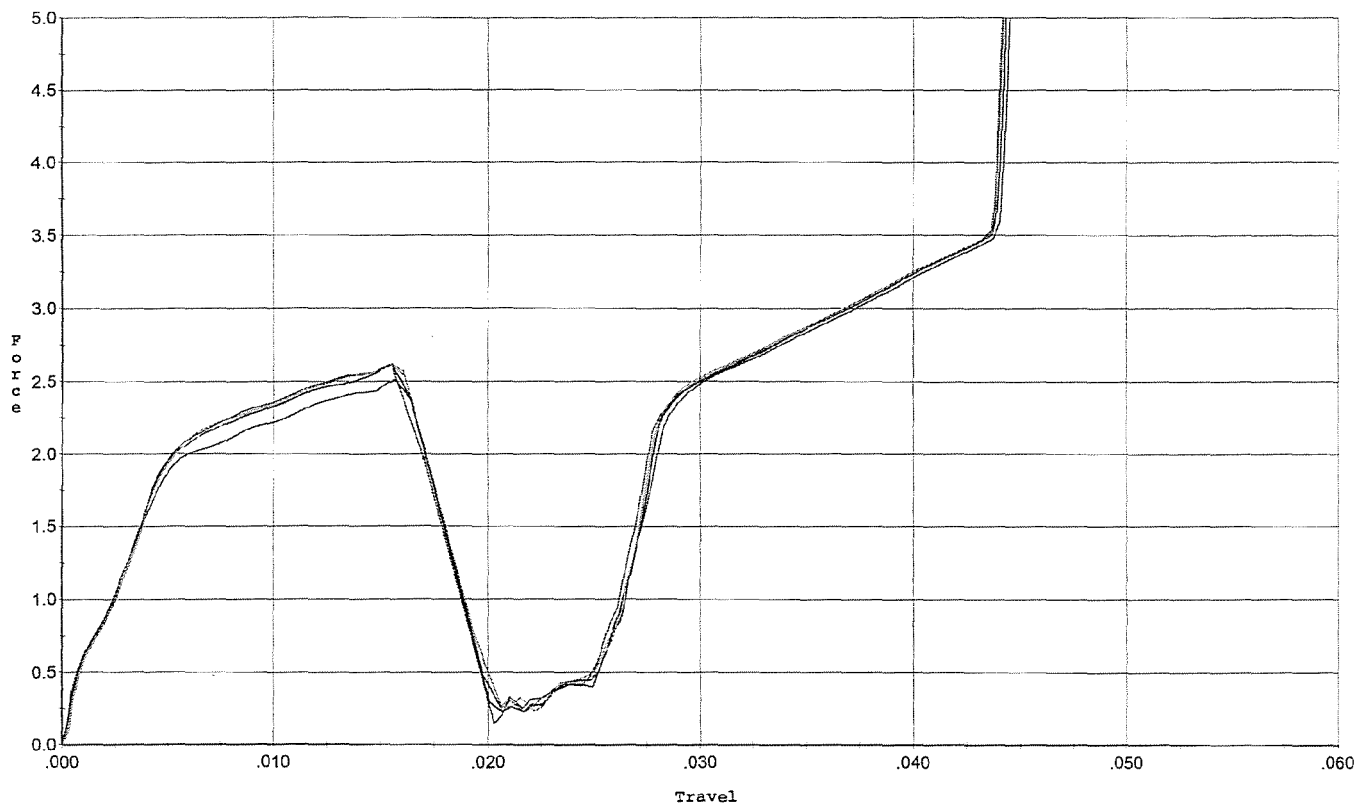
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.109	0.019	0.00	0.027	0.055		Set Trigger
2	4.088	0.020	0.00	0.027	0.057		Set Trigger
3	4.123	0.019	0.00	0.027	0.054		Set Trigger
4	4.116	0.019	0.00	0.027	0.054		Set Trigger
5	4.131	0.020	0.00	0.027	0.055		Set Trigger

Avg 4.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



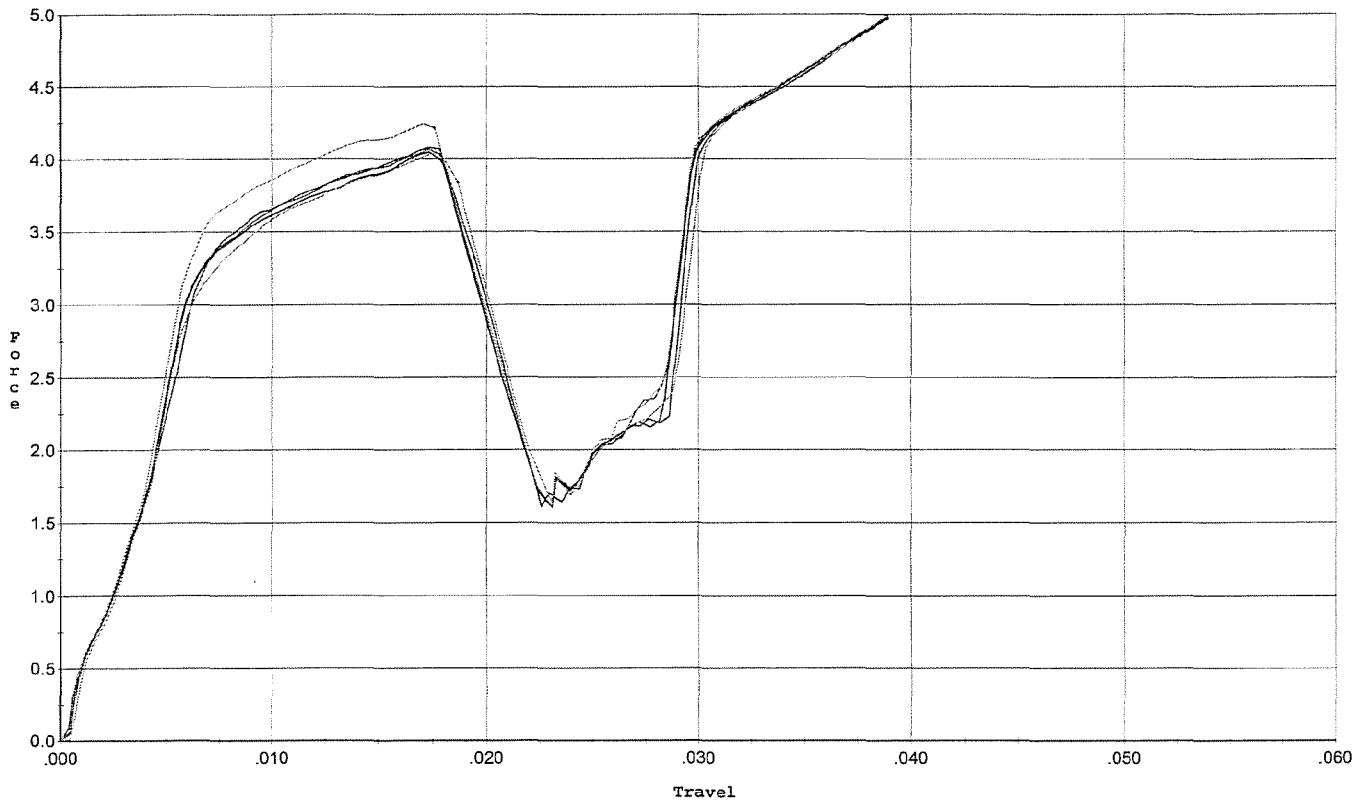
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.515	0.016	0.00	0.030	0.029		Set Trigger
2	2.616	0.016	0.00	0.030	0.030		Set Trigger
3	2.611	0.017	0.00	0.030	0.032		Set Trigger
4	2.613	0.016	0.00	0.030	0.030		Set Trigger
5	2.623	0.016	0.00	0.030	0.030		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 9/24/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.078	0.019	0.00	0.027	0.053		Set Trigger
2	4.048	0.018	0.00	0.028	0.049		Set Trigger
3	4.068	0.018	0.00	0.027	0.049		Set Trigger
4	4.242	0.018	0.00	0.027	0.050		Set Trigger
5	4.042	0.019	0.00	0.028	0.051		Set Trigger

Avg 4.09