

56360973

9/27/2004 10:33:18 AM

Original

01

Original

25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)



.MA25716

Shop Order: SWS631059



.ABSWS631059

Start Date: 8/9/2004

Finish Date: 10/26/2004

0540

Flat Black Powder Coat, Barrel and

01PC001



0003451403

0560

Reassemble Action.

89SWS1



0003451404

0690

Pack Rifle

89SWS1



0003451397

0700

Stencil SWS Container

89SWS1



.OP0700

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase

owner registration sticker



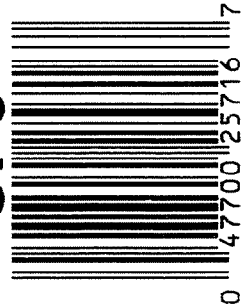
ORDER NO. **25716**

BARREL LENGTH 24"

CAPACITY 6

G6360973

UPC



VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **66360973**
Order No. **25716**
DD **27DY**

Made in Illinois, U.S.A. Pat. & Inv. Off. Patent Registered Mark Deposited

5716 66360973

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



SERIAL NO.



7/22/2004 3:21:04 PM

Cr1b

69

Original

25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)



.MA25716

Shop Order: SWS631055



.ABSWS631055

Start Date: 7/23/2004

Finish Date: 9/23/2004

0630

Flat Black Powder Coat, Barrel and

01PC001



0003338116

0640

Reassemble Action.

89SWS1



0003338117

0685

Attach Front and Rear Sight Assemblies

89SWS1



0003338122

0710

Pack Rifle & Stencil SWS Container

89SWS1



.OP0710

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6360973

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		4-6-04	RTL
600	PROOF		4-6-04	RTL
607	CHECK HEADSPACE		4-6-04	RTL
610	DIS-ASSEMBLE GUN		4-6-04	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT			
615	ROLLMARK CALIBER		4/8/04	ds
617	DRILL AND TAP SIGHT HOLES		4-8-04	TRW
620	APPLY COATINGS (BARREL ACTION)		5-7	TA
	(BOLT)		5-7	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-7-04	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-7-04	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6-7-04	RW
	D) OIL FIRING PIN ASSEMBLY		6-7-04	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	7-21-04	TRW

OP # OPERATION NAME			READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	8.0	8.0	8.0	6-21-04	RT		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	2.50	2.50	2.50	6-21-04	RT		
	H) TRIGGER PULL TEST AND RETAINABILITY					6-21-04	RT		
	I) FIRING PIN INDENT	.020 MIN	0.215	0.21	0.21	6-21-04	RT		
	J) ASSEMBLE STOCK					6-7-04	AV		
	K) ASSEMBLE SWIVEL STUDS					6-28-04	RT		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					9-2-04	RT		
	M) IRON SIGHT ALIGNMENT					9-2-04	RT		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					9-2-04	RT		
640	GALLERY TEST AND TARGET		PASS FAIL			6-10-04	AL		
	MALFUNCTION		CORRECTION			6-10-04	AL		
	MALFUNCTION		CORRECTION			6-10-04	AL		
	MALFUNCTION		CORRECTION			6-10-04	AL		
	MALFUNCTION		CORRECTION			6-10-04	AL		
645	INSPECT FOR LIVE AMMO					6-10-04	AL		
655	FINAL INSPECTION A) HEADSPACE					6-28-04	RT		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.84	2.65	2.91	2.81	2.92	6-21-04	RT
	C) FUNCTION					6-21-04	TRW		
660	PACK					9/7/04	DA		

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE

5-4-04

TESTER

RW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.71	2.50		2.78	
PULL #2	2.68	2.43		2.75	
PULL #3	2.46	2.57		2.81	
PULL #4	2.63	2.72		2.83	
PULL #5	2.72	2.65		2.81	
TOTAL	13.20	12.87		13.98	
AVERAGE	2.64	2.57		2.80	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.21	3.24		
PULL #2	3.38	3.34		
PULL #3	3.30	3.30		
PULL #4	3.34	3.24		
PULL #5	3.36	3.26		
TOTAL	16.59	16.38		
AVERAGE	3.32	3.28		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.17	4.08		4.03
PULL #2	4.14	4.27		4.06
PULL #3	4.23	4.30		4.12
PULL #4	4.16	4.19		4.04
PULL #5	4.22	4.21		4.12
TOTAL	20.92	21.05		20.37
AVERAGE	4.18	4.21		4.07

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360973.__0
FILE DATE AND TIME: 06/10/2004 06:55

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.009
The Average Y Centroid of the Five Target Set:	0.001
The Average Point of Impact of the Five Target Set:	0.009
The Average Mean Radius of the Five Target Set:	0.650
The Distance from POA to Centroid Target #1:	0.129
The Distance from Centroid Target #2 to Centroid Target #1:	0.102
The Distance from Centroid Target #3 to Centroid Target #1:	0.271
The Distance from Centroid Target #4 to Centroid Target #1:	0.287
The Distance from Centroid Target #5 to Centroid Target #1:	0.178

SERIAL NUMBER: G6360973. 0

TARGET NUMBER: 1

FILE DATE: 06/10/2004

FILE TIME: 06:55

X CENTROID: -0.006

Y CENTROID: -0.129

POA TO CENTROID: 0.129

HORZ SPREAD: 1.236

VERT SPREAD: 0.884

GROUP SPREAD: 1.301

MIN RADIUS: 0.143

MAX RADIUS: 0.745

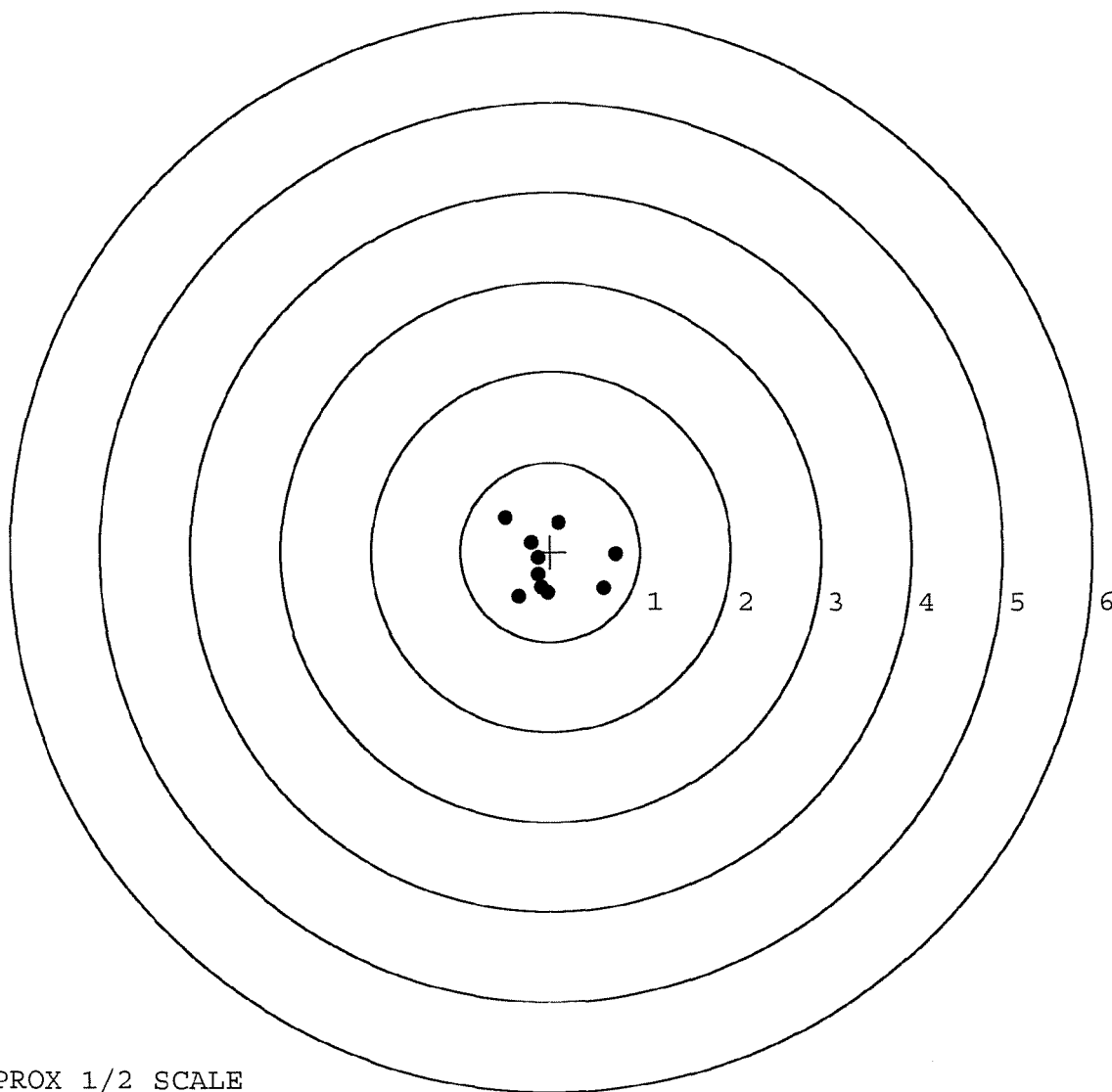
MEAN RADIUS: 0.435

IN 1 IN DIAMETER: 6

IN 2 IN DIAMETER: 10

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.731	-0.023
2:	0.597	-0.400
3:	-0.350	-0.500
4:	-0.032	-0.458
5:	-0.140	-0.255
6:	-0.208	0.102
7:	-0.505	0.384
8:	0.087	0.331
9:	-0.105	-0.399
10:	-0.137	-0.072



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360973. __0

TARGET NUMBER: 2

FILE DATE: 06/10/2004

FILE TIME: 06:55

POINT#	X	Y
1:	0.809	-0.669
2:	0.330	-0.953
3:	0.232	-0.519
4:	-0.562	-0.647
5:	-0.602	-0.313
6:	-0.411	-0.210
7:	-0.056	0.528
8:	0.334	0.370
9:	0.071	1.009
10:	-0.175	1.130

X CENTROID: -0.003

Y CENTROID: -0.027

POA TO CENTROID: 0.028

HORZ SPREAD: 1.411

VERT SPREAD: 2.083

GROUP SPREAD: 2.143

MIN RADIUS: 0.447

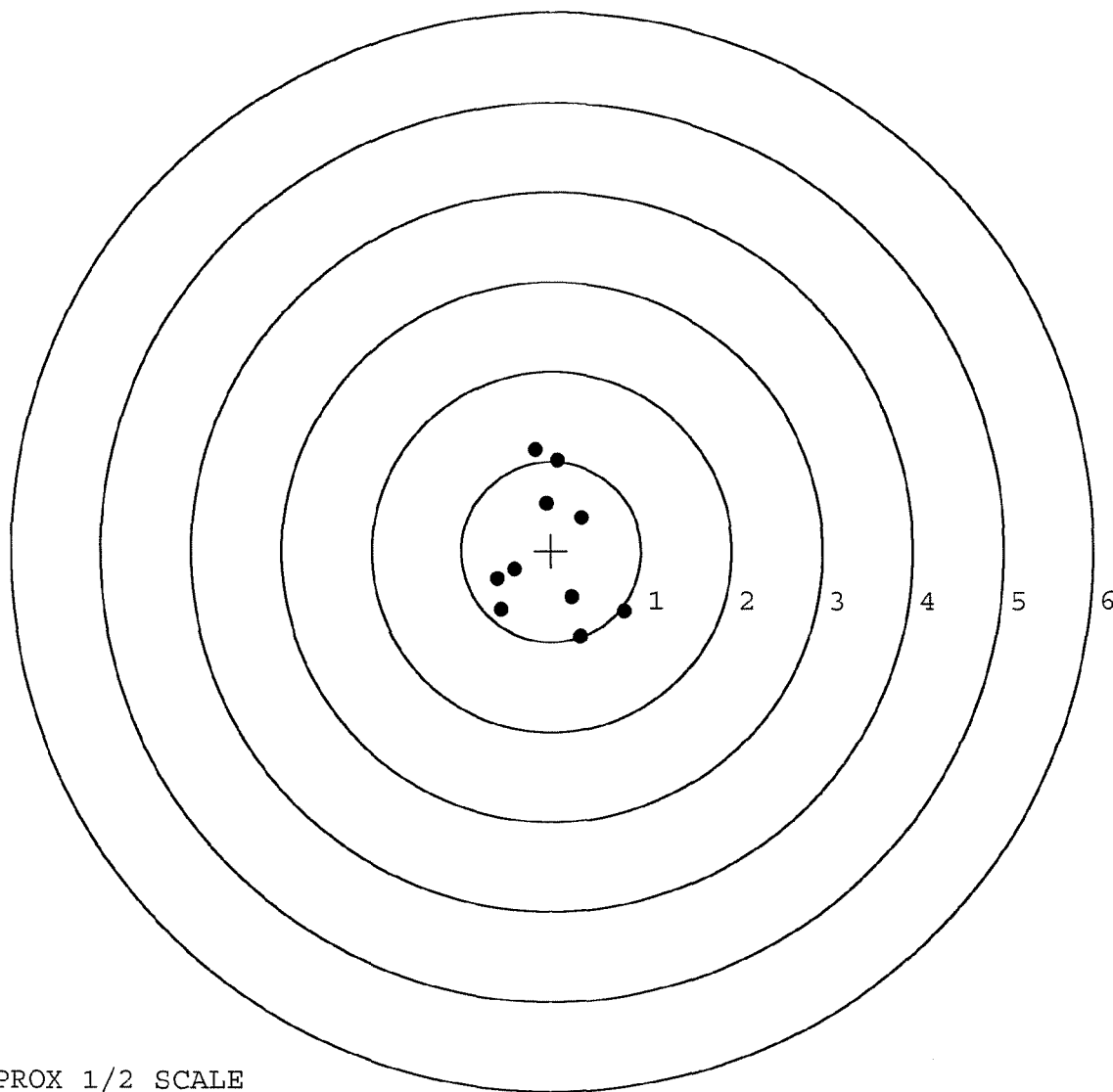
MAX RADIUS: 1.170

MEAN RADIUS: 0.780

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360973. __0

TARGET NUMBER: 3

FILE DATE: 06/10/2004

FILE TIME: 06:55

POINT#	X	Y
1:	0.334	-0.228
2:	0.062	-0.580
3:	-0.181	-0.352
4:	-0.340	0.687
5:	-0.321	0.193
6:	0.115	0.349
7:	-0.700	-0.217
8:	-0.986	0.718
9:	-0.173	0.345
10:	0.091	-0.424

X CENTROID: -0.210

Y CENTROID: 0.049

POA TO CENTROID: 0.216

HORZ SPREAD: 1.320

VERT SPREAD: 1.298

GROUP SPREAD: 1.668

MIN RADIUS: 0.182

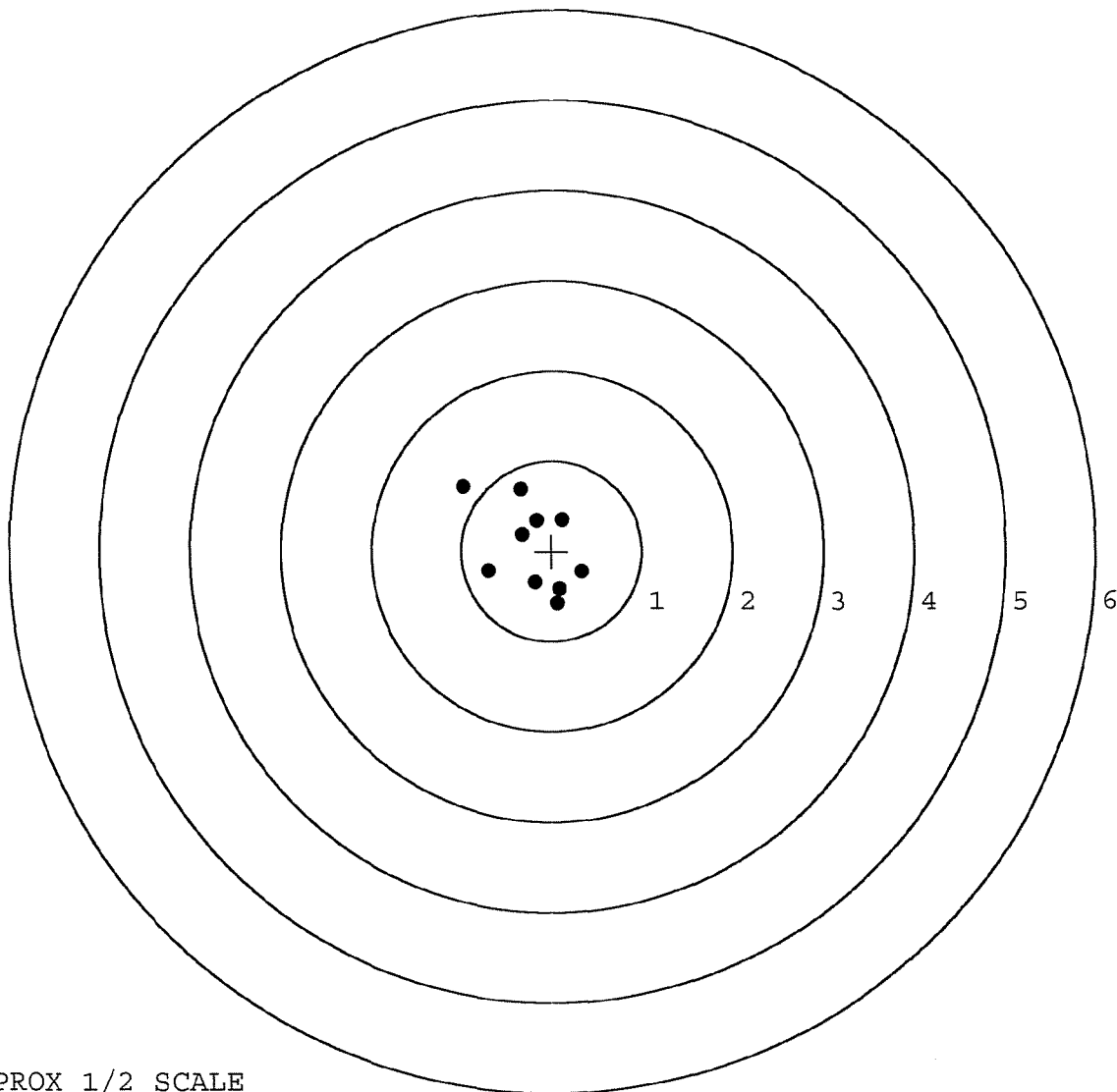
MAX RADIUS: 1.025

MEAN RADIUS: 0.541

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360973. __0

TARGET NUMBER: 4

FILE DATE: 06/10/2004

FILE TIME: 06:55

POINT#	X	Y
1:	0.768	0.955
2:	1.165	0.231
3:	0.473	-0.143
4:	0.085	-0.454
5:	-0.294	-0.711
6:	-0.651	-0.329
7:	-0.304	0.328
8:	0.174	0.720
9:	0.150	0.609
10:	0.288	-0.361

X CENTROID: 0.185

Y CENTROID: 0.085

POA TO CENTROID: 0.204

HORZ SPREAD: 1.816

VERT SPREAD: 1.666

GROUP SPREAD: 1.976

MIN RADIUS: 0.367

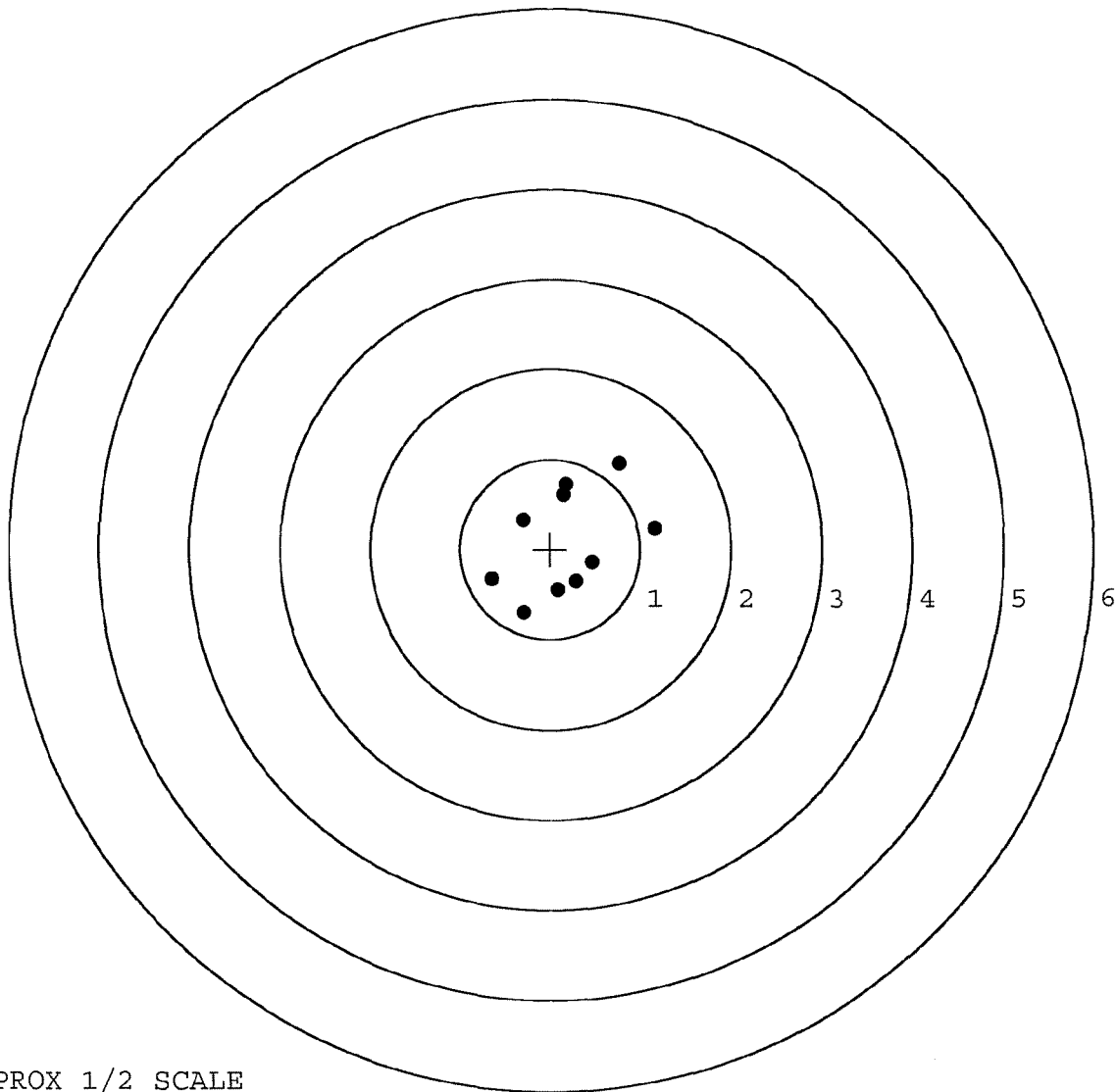
MAX RADIUS: 1.047

MEAN RADIUS: 0.698

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360973. __0

TARGET NUMBER: 5

FILE DATE: 06/10/2004

FILE TIME: 06:55

POINT#	X	Y
1:	0.647	1.303
2:	-0.399	1.151
3:	-0.327	0.442
4:	0.182	0.436
5:	0.195	0.218
6:	0.303	-0.065
7:	0.403	-0.377
8:	0.065	-0.851
9:	-0.637	-0.387
10:	0.337	-1.581

X CENTROID: 0.077

Y CENTROID: 0.029

POA TO CENTROID: 0.082

HORZ SPREAD: 1.284

VERT SPREAD: 2.884

GROUP SPREAD: 2.901

MIN RADIUS: 0.223

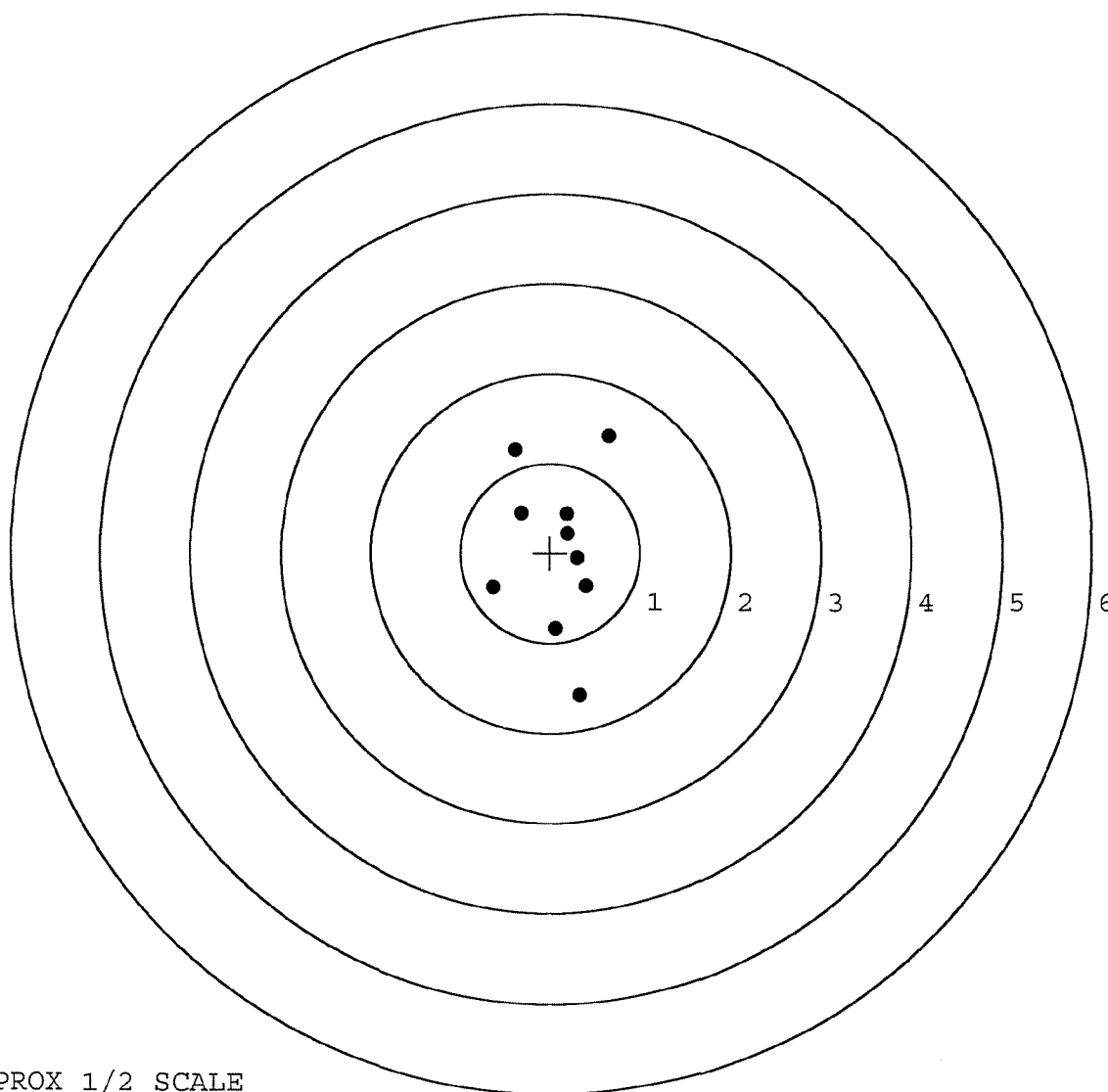
MAX RADIUS: 1.631

MEAN RADIUS: 0.794

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE