

G6360886

Original
40
7/22/2004 3:21:04 PM
Crib

25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)



.MA25716

Shop Order: SWS631055



.ABSWS631055

Start Date: 7/23/2004

Finish Date: 9/23/2004

0630 01PC001
Flat Black Powder Coat, Barrel and



0003338116

0640 89SWS1
Reassemble Action.



0003338117

0685 89SWS1
Attach Front and Rear Sight Assemblies



0003338122

0710 89SWS1
Pack Rifle & Stencil SWS Container



.OP0710

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6360886

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		4-6-04	RTL
600	PROOF		4-6-04	RTL
607	CHECK HEADSPACE		4-6-04	RTL
610	DIS-ASSEMBLE GUN		4-6-04	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	RTL		
615	ROLLMARK CALIBER		4/8/04	RB
617	DRILL AND TAP SIGHT HOLES		4-8-04	TRW
620	APPLY COATINGS (BARREL ACTION)		5-7	TA
	(BOLT)		5-7	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-4-04	RTL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-4-04	RTL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6-4-04	RTL
	D) OIL FIRING PIN ASSEMBLY		6-4-04	RTL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		9-21-04	TRW

OP # OPERATION NAME		READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>9.0</u>	<u>9.0</u>	<u>9.0</u>	6-21-04	RTZ		
CONT.								
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u>	<u>3.0</u>	<u>3.0</u>	6-21-04	RTZ		
	H) TRIGGER PULL TEST AND RETAINABILITY				6-22-04	RTZ		
	I) FIRING PIN INDENT .020 MIN	<u>.022</u>	<u>.022</u>	<u>.022</u>	6-21-04	RTZ		
	J) ASSEMBLE STOCK				6-4-04	RTZ		
	K) ASSEMBLE SWIVEL STUDS				6-22-04	RTZ		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				8-31-04	RTZ		
	M) IRON SIGHT ALIGNMENT				8-31-04	RTZ		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				8-31-04	RTZ		
640	GALLERY TEST AND TARGET		PASS	FAIL	6-11-04	AC		
	MALFUNCTION		CORRECTION		6-11-04	AC		
	MALFUNCTION		CORRECTION		6-11-04	AC		
	MALFUNCTION		CORRECTION		6-11-04	AC		
	MALFUNCTION		CORRECTION		6-11-04	AC		
645	INSPECT FOR LIVE AMMO				6-11-04	AC		
655	FINAL INSPECTION A) HEADSPACE				6-22-04	RTZ		
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.89</u>	<u>2.84</u>	<u>2.86</u>	<u>2.77</u>	<u>2.97</u>	6-22-04	RTZ
	C) FUNCTION				9-8-04	RTZ		
660	PACK				9/8/04	OH		

INITIAL BARBER - M24 9083330
 2.50 LBS (plus or minus 0.50 LBS)
 3.00 LBS (plus or minus 0.75 LBS)
 4.00 LBS (plus or minus 1.00 LBS)

DATE 6-22-04
 TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.65	2.65		2.31	
PULL #2	2.76	2.71		2.50	
PULL #3	2.77	2.46		2.49	
PULL #4	2.87	2.68		2.50	
PULL #5	2.79	2.70		2.48	
TOTAL	13.84	13.20		12.28	
AVERAGE	2.76	2.64		2.45	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.07	3.21		
PULL #2	3.10	3.12		
PULL #3	3.08	3.08		
PULL #4	3.11	3.07		
PULL #5	3.01	3.14		
TOTAL	15.37	15.62		
AVERAGE	3.07	3.12		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.22	4.13		4.01
PULL #2	4.17	4.09		4.04
PULL #3	4.20	4.10		3.98
PULL #4	4.22	4.08		3.94
PULL #5	4.22	4.19		4.17
TOTAL	21.03	20.59		20.14
AVERAGE	4.20	4.11		4.02

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360886.___0

FILE DATE AND TIME: 06/16/2004 06:56

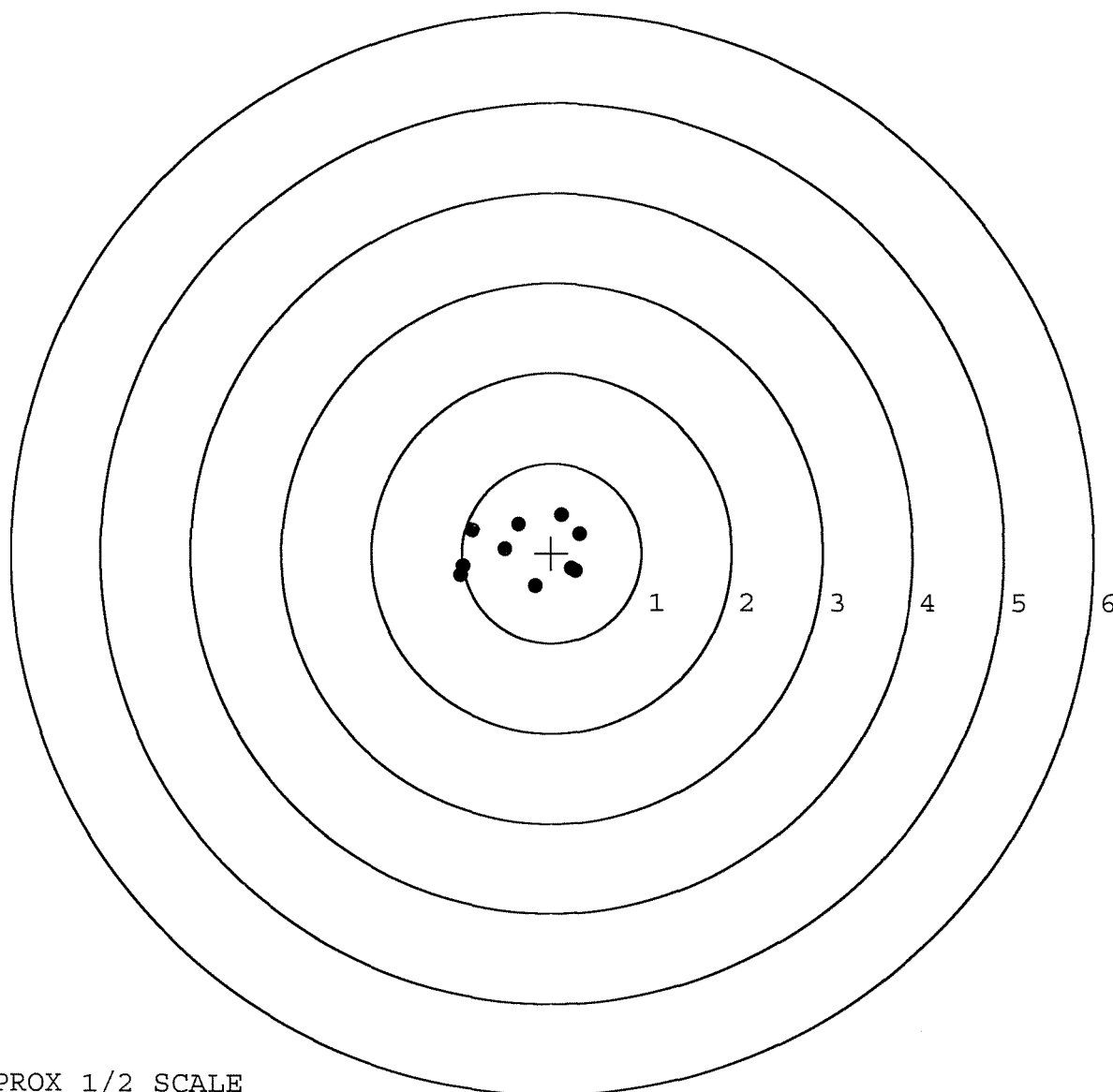
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.094
The Average Y Centroid of the Five Target Set:	-0.075
The Average Point of Impact of the Five Target Set:	0.120
The Average Mean Radius of the Five Target Set:	0.666
The Distance from POA to Centroid Target #1:	0.307
The Distance from Centroid Target #2 to Centroid Target #1:	0.171
The Distance from Centroid Target #3 to Centroid Target #1:	0.239
The Distance from Centroid Target #4 to Centroid Target #1:	0.361
The Distance from Centroid Target #5 to Centroid Target #1:	0.437

SERIAL NUMBER: G6360886. 0
 TARGET NUMBER: 1
 FILE DATE: 06/16/2004
 FILE TIME: 06:56

X CENTROID: -0.306
 Y CENTROID: 0.010
 POA TO CENTROID: 0.307
 HORZ SPREAD: 1.330
 VERT SPREAD: 0.794
 GROUP SPREAD: 1.409
 MIN RADIUS: 0.221
 MAX RADIUS: 0.755
 MEAN RADIUS: 0.545
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 10
 # in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-1.014	-0.252
2:	-0.891	0.257
3:	-0.185	-0.373
4:	0.268	-0.204
5:	0.316	0.214
6:	0.107	0.421
7:	-0.376	0.326
8:	-0.524	0.047
9:	0.223	-0.180
10:	-0.988	-0.153



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360886. __0

TARGET NUMBER: 2

FILE DATE: 06/16/2004

FILE TIME: 06:56

X CENTROID: -0.154

Y CENTROID: -0.067

POA TO CENTROID: 0.168

HORZ SPREAD: 1.752

VERT SPREAD: 2.272

GROUP SPREAD: 2.464

MIN RADIUS: 0.188

MAX RADIUS: 1.476

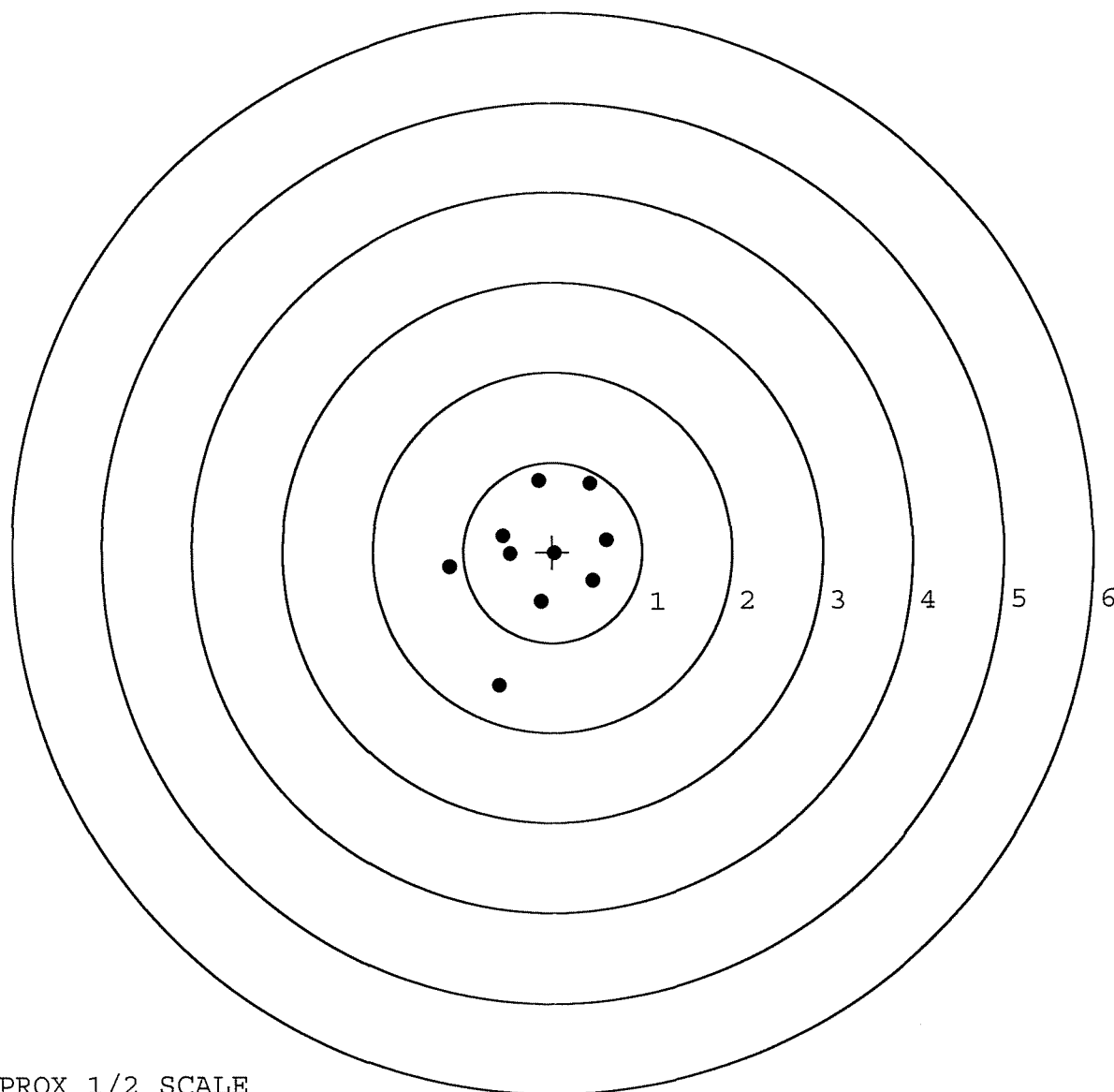
MEAN RADIUS: 0.727

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.141	0.798
2:	0.432	0.764
3:	-0.479	-0.022
4:	-1.148	-0.165
5:	-0.130	-0.553
6:	-0.600	-1.474
7:	-0.556	0.183
8:	0.026	-0.015
9:	0.604	0.133
10:	0.451	-0.322

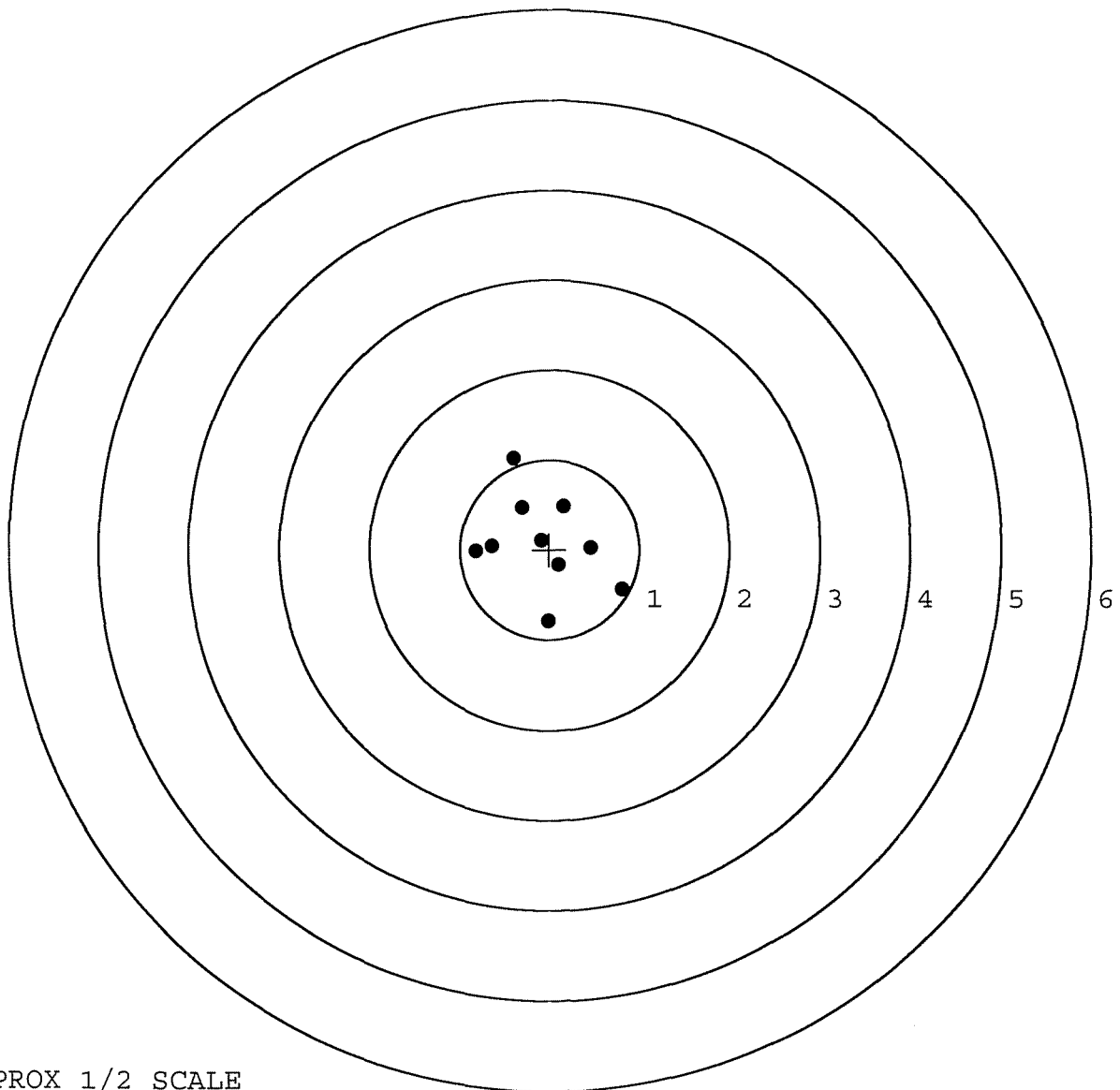


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360886. 0
 TARGET NUMBER: 3
 FILE DATE: 06/16/2004
 FILE TIME: 06:56

X CENTROID: -0.075
 Y CENTROID: 0.069
 POA TO CENTROID: 0.102
 HORZ SPREAD: 1.629
 VERT SPREAD: 1.815
 GROUP SPREAD: 1.902
 MIN RADIUS: 0.036
 MAX RADIUS: 1.025
 MEAN RADIUS: 0.604
 # IN 1 IN DIAMETER: 4
 # IN 2 IN DIAMETER: 8
 # in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.465	0.022
2:	0.808	-0.451
3:	-0.018	-0.800
4:	0.159	0.481
5:	-0.313	0.470
6:	-0.404	1.015
7:	-0.640	0.045
8:	-0.088	0.103
9:	0.105	-0.177
10:	-0.821	-0.014

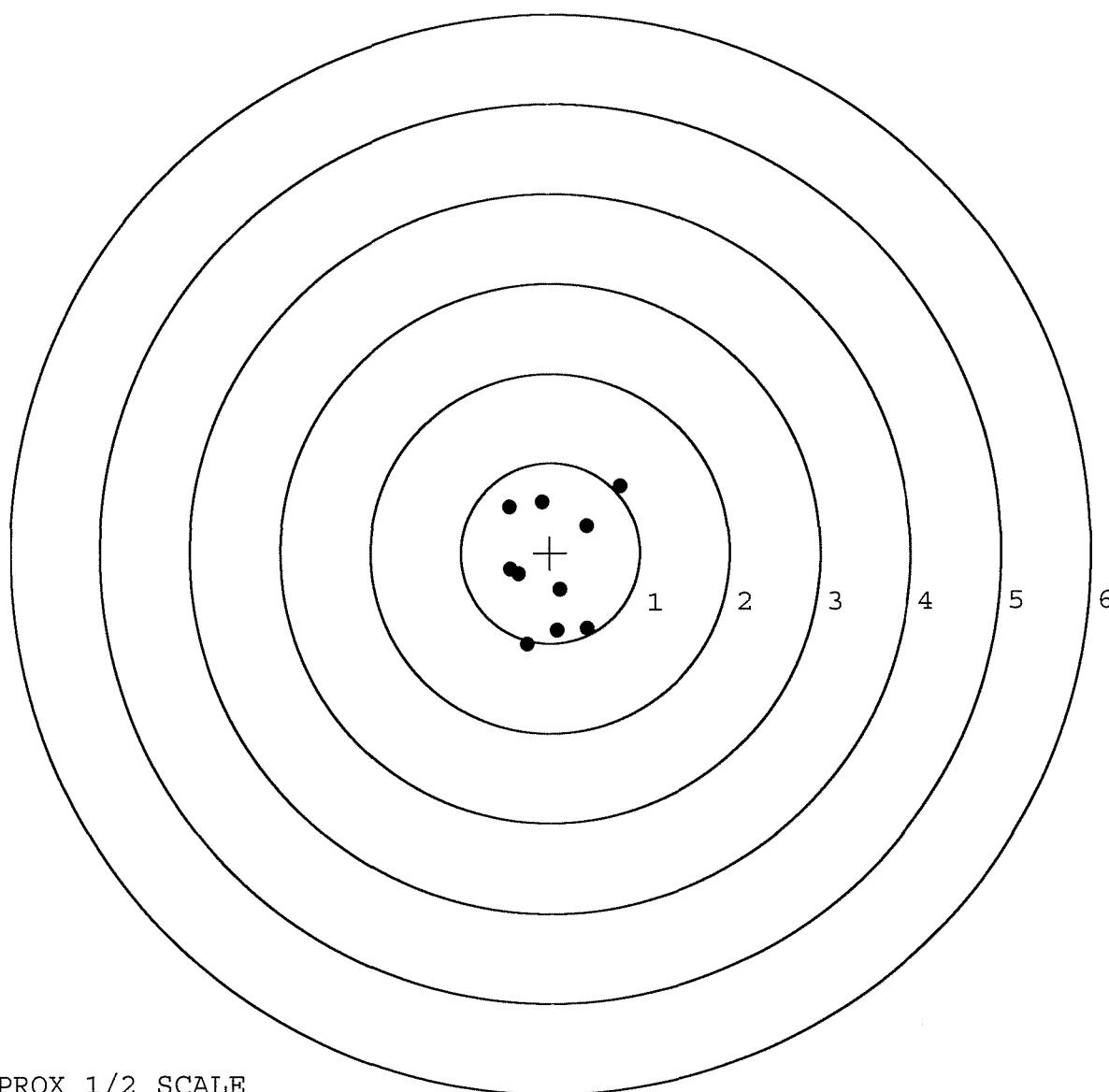


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360886. __0
 TARGET NUMBER: 4
 FILE DATE: 06/16/2004
 FILE TIME: 06:56

X CENTROID: 0.020
 Y CENTROID: -0.145
 POA TO CENTROID: 0.146
 HORZ SPREAD: 1.235
 VERT SPREAD: 1.754
 GROUP SPREAD: 2.044
 MIN RADIUS: 0.282
 MAX RADIUS: 1.168
 MEAN RADIUS: 0.686
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 9
 # in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.784	0.739
2:	0.418	0.298
3:	-0.081	0.564
4:	-0.449	0.507
5:	-0.451	-0.181
6:	0.111	-0.411
7:	0.413	-0.845
8:	-0.266	-1.015
9:	0.074	-0.866
10:	-0.355	-0.236

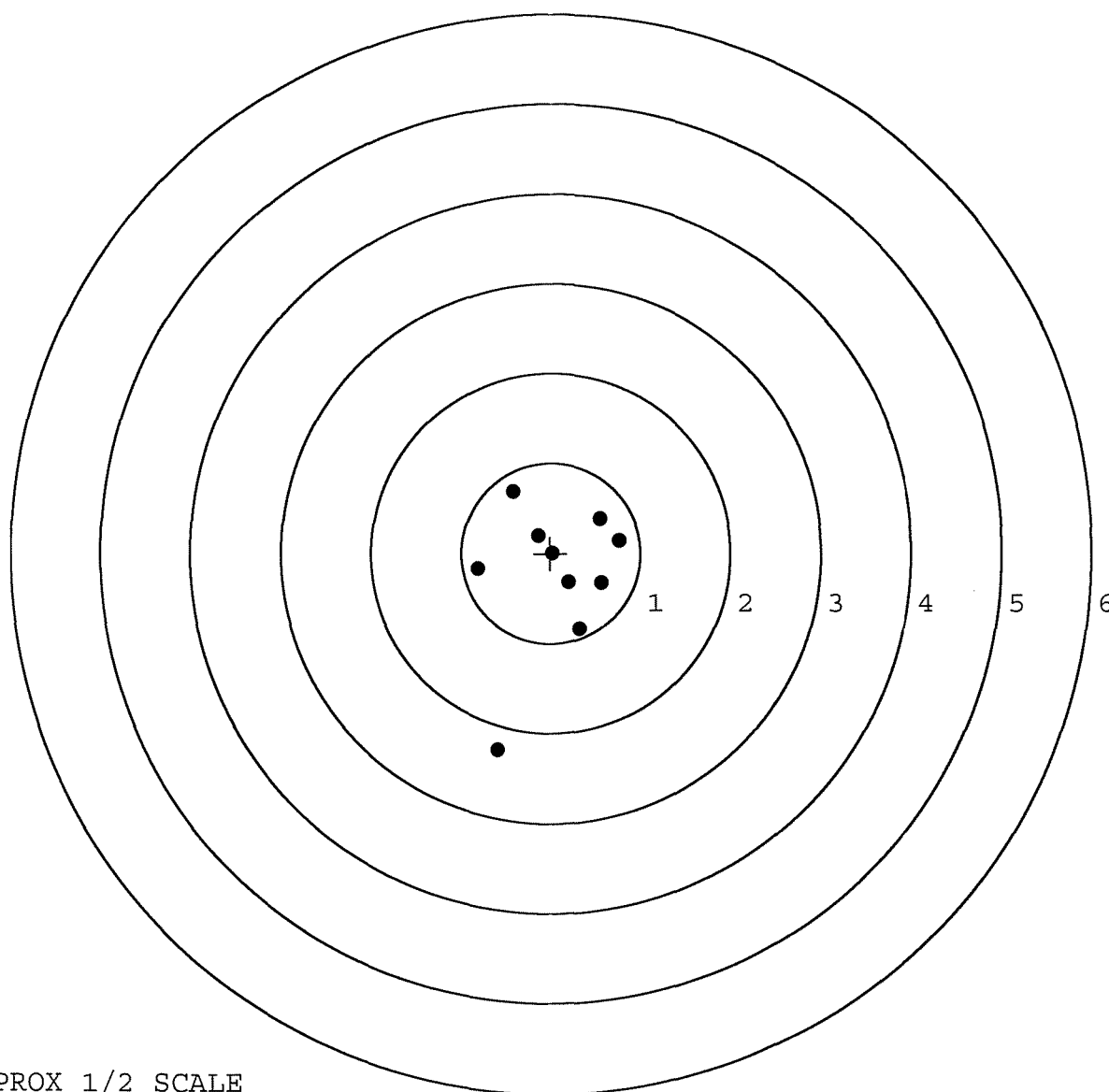


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360886. 0
 TARGET NUMBER: 5
 FILE DATE: 06/16/2004
 FILE TIME: 06:56

X CENTROID: 0.048
 Y CENTROID: -0.245
 POA TO CENTROID: 0.250
 HORZ SPREAD: 1.587
 VERT SPREAD: 2.872
 GROUP SPREAD: 2.877
 MIN RADIUS: 0.171
 MAX RADIUS: 2.046
 MEAN RADIUS: 0.766
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 8
 # in 3 IN DIAMETER: 9

POINT#	X	Y
1:	-0.423	0.684
2:	-0.815	-0.172
3:	0.550	0.384
4:	0.772	0.142
5:	0.573	-0.331
6:	0.200	-0.322
7:	0.328	-0.842
8:	-0.138	0.197
9:	0.022	-0.003
10:	-0.592	-2.188



TARGET APPROX 1/2 SCALE

VERY IMPORTANT
Instructions
enclosed
safe use
firearm

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

DD

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL
G6360886

ORDER
25716



5716 66360886

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



0 47700 25716 7

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



0 47700 25716 7

SERIAL NO.



66360886

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



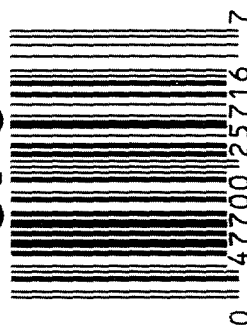
owner registration sticker



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

G6360886

UPC



DD FORM

9/27/2004 10:33:18 AM

Crib

12

Original

25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)



.MA25716

Shop Order: SWS631059



.ABSWS631059

Start Date: 8/9/2004

Finish Date: 10/26/2004

0540

01PC001

Flat Black Powder Coat, Barrel and



0003451403

0560

89SWS1

Reassemble Action.



0003451404

0690

89SWS1

Pack Rifle



0003451397

0700

89SWS1

Stencil SWS Container



.OP0700