

G 6360887

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66360807

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-23-04	RTZ
600	PROOF		1-26-04	RLW
607	CHECK HEADSPACE		1-26-04	RLW
610	DIS-ASSEMBLE GUN		1-26-04	RLW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	RLW		
615	ROLLMARK CALIBER		1/27/04	SB
617	DRILL AND TAP SIGHT HOLES		1-27-04	TRLW
620	APPLY COATINGS (BARREL ACTION)		2-4	TA
	(BOLT)		2-4	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-9-04	RTA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-9-04	RTA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-9-04	RTA
	D) OIL FIRING PIN ASSEMBLY		2-9-04	RTA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	DESCRIPTION	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>6.0</u> <u>6.0</u>	2/13/04	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.0</u>	2/13/04	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.0235</u> <u>.024</u>	2/13/04	DA
	J) ASSEMBLE STOCK		2-9-04	RW
	K) ASSEMBLE SWIVEL STUDS		2-16-04	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		2-9-04	RW
	M) IRON SIGHT ALIGNMENT		2-9-04	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		2-9-04	RW
640	GALLERY TEST AND TARGET	PASS FAIL	2-10-04	TRW
	MALFUNCTION	CORRECTION	2-10-04	TRW
	MALFUNCTION	CORRECTION	2-10-04	TRW
	MALFUNCTION	CORRECTION	2-10-04	TRW
	MALFUNCTION	CORRECTION	2-10-04	TRW
645	INSPECT FOR LIVE AMMO		2-10-04	TRW
655	FINAL INSPECTION A) HEADSPACE		2-16-04	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.69</u> <u>2.75</u> <u>2.69</u> <u>2.81</u> <u>2.69</u>	2/12/04	DA
	C) FUNCTION		2-16-04	RW
660	PACK		2-18-04	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE

2.9.04

TESTER

TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.26	2.64		2.51	
PULL #2	2.26	2.72		2.57	
PULL #3	2.50	2.62		2.53	
PULL #4	2.42	2.64		2.53	
PULL #5	2.46	2.69		2.48	
TOTAL	11.90	13.31		12.62	
AVERAGE	2.38	2.66		2.52	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.30	3.56		
PULL #2	3.40	3.54		
PULL #3	3.46	3.53		
PULL #4	3.58	3.57		
PULL #5	3.56	3.48		
TOTAL	17.30	17.68		
AVERAGE	3.46	3.53		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.25	4.45		4.50
PULL #2	4.53	4.52		4.35
PULL #3	4.65	4.61		4.56
PULL #4	4.58	4.65		4.52
PULL #5	4.58	4.59		4.51
TOTAL	22.59	22.82		22.44
AVERAGE	4.51	4.56		4.48

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360887.___0

FILE DATE AND TIME: 02/11/2004 07:30

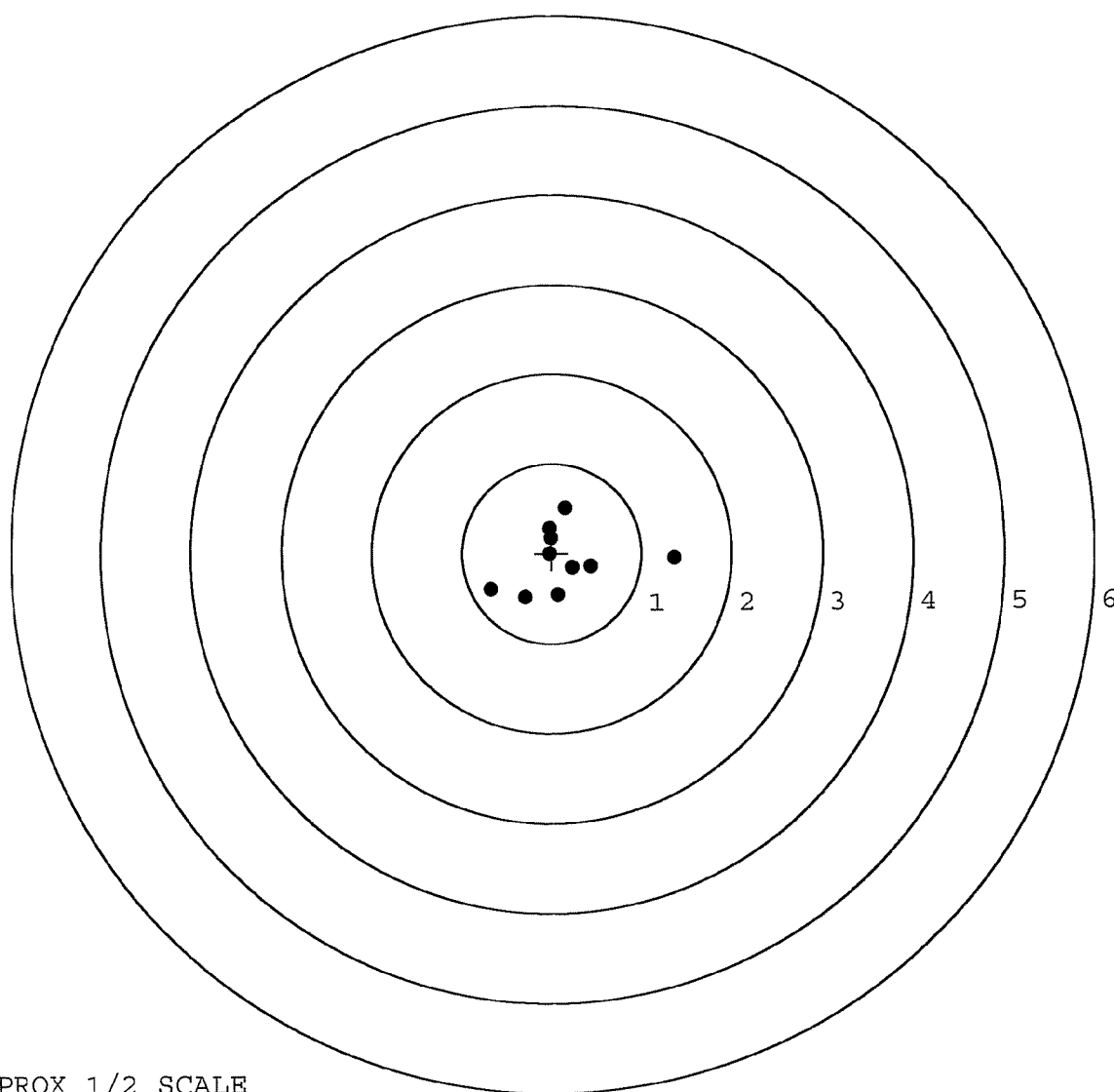
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.018
The Average Y Centroid of the Five Target Set:	-0.103
The Average Point of Impact of the Five Target Set:	0.104
The Average Mean Radius of the Five Target Set:	0.682
The Distance from POA to Centroid Target #1:	0.145
The Distance from Centroid Target #2 to Centroid Target #1:	0.252
The Distance from Centroid Target #3 to Centroid Target #1:	0.071
The Distance from Centroid Target #4 to Centroid Target #1:	0.075
The Distance from Centroid Target #5 to Centroid Target #1:	0.215

SERIAL NUMBER: G6360887. __0
 TARGET NUMBER: 1
 FILE DATE: 02/11/2004
 FILE TIME: 07:30

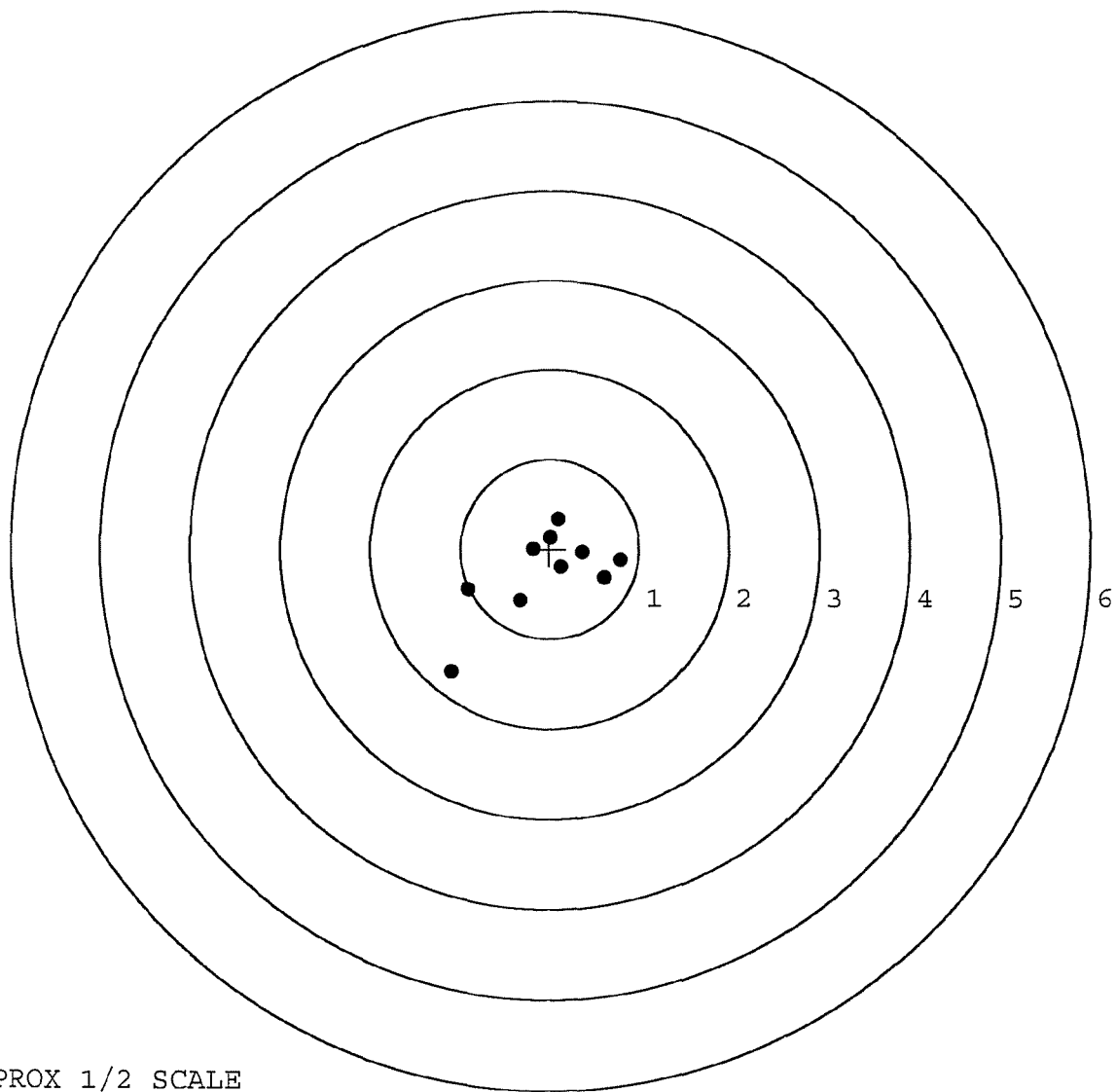
POINT#	X	Y
1:	1.365	-0.062
2:	0.071	-0.460
3:	-0.296	-0.487
4:	-0.684	-0.395
5:	0.435	-0.151
6:	0.233	-0.165
7:	-0.024	-0.009
8:	-0.009	0.171
9:	-0.025	0.278
10:	0.155	0.501

X CENTROID: 0.122
 Y CENTROID: -0.078
 POA TO CENTROID: 0.145
 HORZ SPREAD: 2.049
 VERT SPREAD: 0.988
 GROUP SPREAD: 2.076
 MIN RADIUS: 0.141
 MAX RADIUS: 1.243
 MEAN RADIUS: 0.495
 # IN 1 IN DIAMETER: 6
 # IN 2 IN DIAMETER: 9
 # in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360887. __0	POINT#	X	Y
TARGET NUMBER: 2	1:	-1.097	-1.369
FILE DATE: 02/11/2004	2:	-0.914	-0.447
FILE TIME: 07:30	3:	-0.330	-0.577
	4:	0.615	-0.326
X CENTROID: -0.051	5:	0.798	-0.126
Y CENTROID: -0.262	6:	0.098	0.336
POA TO CENTROID: 0.267	7:	0.368	-0.037
HORZ SPREAD: 1.895	8:	0.127	-0.201
VERT SPREAD: 1.705	9:	-0.184	-0.001
GROUP SPREAD: 2.266	10:	0.014	0.130
MIN RADIUS: 0.188			
MAX RADIUS: 1.524			
MEAN RADIUS: 0.632			
# IN 1 IN DIAMETER: 5			
# IN 2 IN DIAMETER: 9			
# in 3 IN DIAMETER: 9			



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360887. 0

TARGET NUMBER: 3

FILE DATE: 02/11/2004

FILE TIME: 07:30

X CENTROID: 0.063

Y CENTROID: -0.039

POA TO CENTROID: 0.074

HORZ SPREAD: 1.930

VERT SPREAD: 2.096

GROUP SPREAD: 2.334

MIN RADIUS: 0.172

MAX RADIUS: 1.293

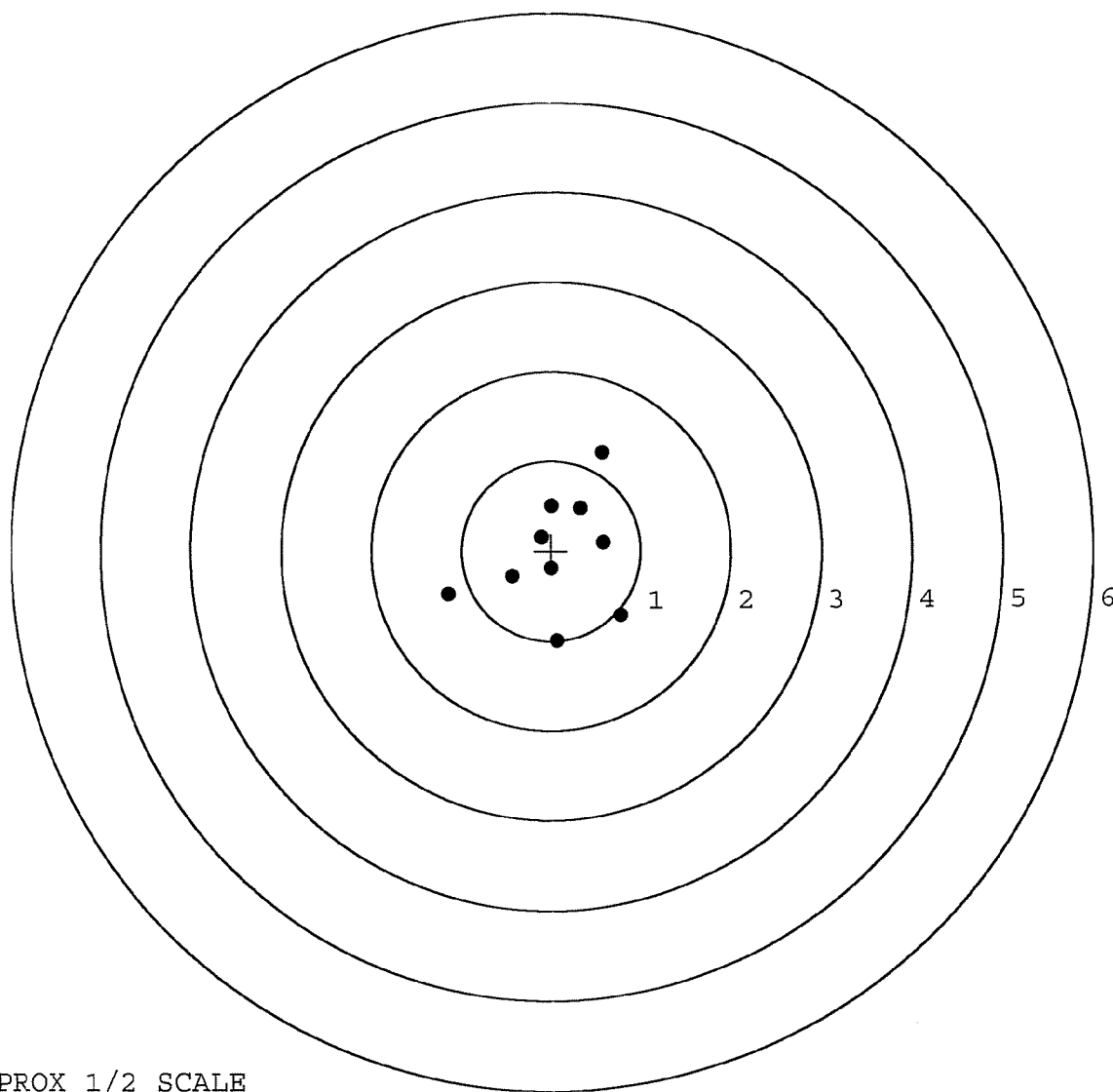
MEAN RADIUS: 0.713

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.777	-0.725
2:	0.061	-1.004
3:	0.583	0.088
4:	0.332	0.471
5:	0.574	1.092
6:	-1.153	-0.478
7:	-0.436	-0.285
8:	-0.004	-0.197
9:	-0.111	0.150
10:	0.011	0.500



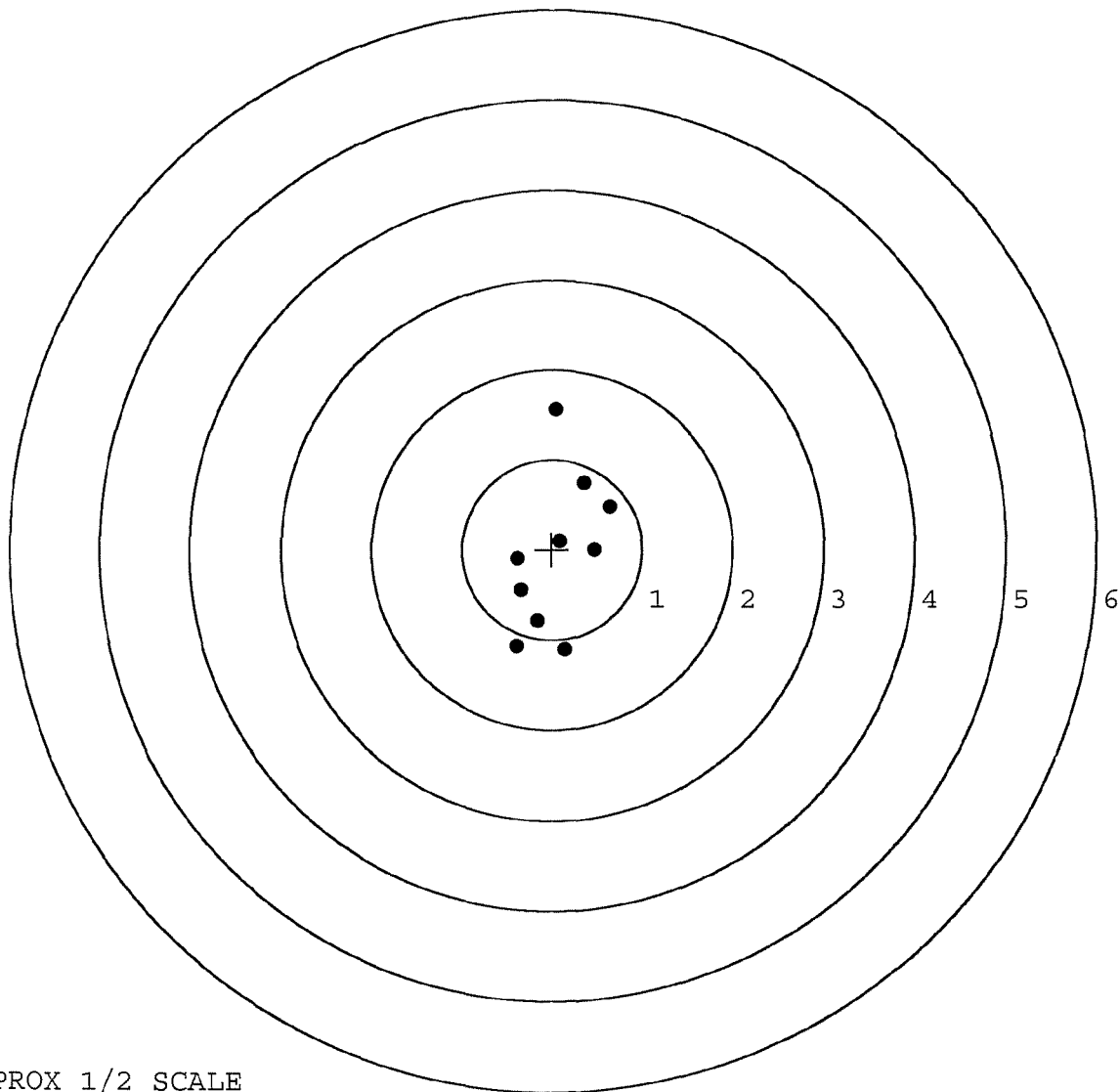
TARGET APPROX 1/2 SCALE

BARBER - M24 0083348

SERIAL NUMBER: G6360887. __0
 TARGET NUMBER: 4
 FILE DATE: 02/11/2004
 FILE TIME: 07:30

POINT#	X	Y
1:	0.150	-1.118
2:	-0.390	-1.077
3:	-0.165	-0.799
4:	-0.343	-0.450
5:	-0.382	-0.105
6:	0.356	0.742
7:	0.044	1.557
8:	0.642	0.478
9:	0.474	0.004
10:	0.087	0.088

X CENTROID: 0.047
 Y CENTROID: -0.068
 POA TO CENTROID: 0.083
 HORZ SPREAD: 1.032
 VERT SPREAD: 2.675
 GROUP SPREAD: 2.677
 MIN RADIUS: 0.161
 MAX RADIUS: 1.625
 MEAN RADIUS: 0.779
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 9



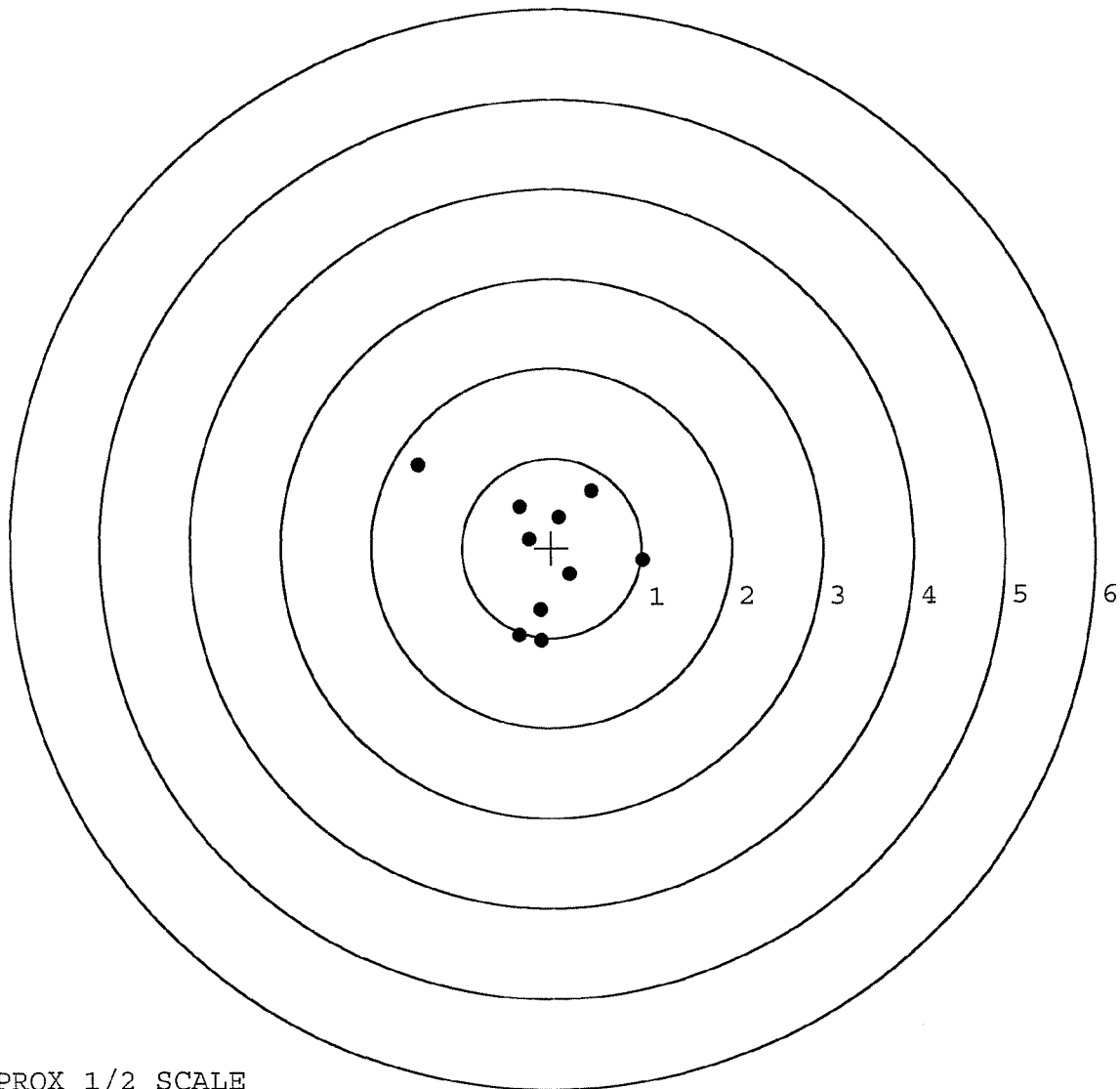
TARGET APPROX 1/2 SCALE

BARBER - M24 0083349

SERIAL NUMBER: G6360887.____0
 TARGET NUMBER: 5
 FILE DATE: 02/11/2004
 FILE TIME: 07:30

POINT#	X	Y
1:	-0.361	-0.977
2:	-0.118	-1.038
3:	-0.125	-0.700
4:	1.009	-0.144
5:	0.206	-0.295
6:	0.450	0.637
7:	0.087	0.343
8:	-0.247	0.100
9:	-0.349	0.461
10:	-1.474	0.936

X CENTROID: -0.092
 Y CENTROID: -0.068
 POA TO CENTROID: 0.114
 HORZ SPREAD: 2.483
 VERT SPREAD: 1.974
 GROUP SPREAD: 2.708
 MIN RADIUS: 0.228
 MAX RADIUS: 1.708
 MEAN RADIUS: 0.789
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 8
 # in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
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24" BARREL 7.62 NATO

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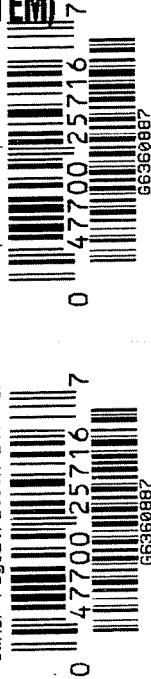
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CAPACITY 6

G6360887

