

G 6360897

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 56360897

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2-17-04	RW
600	PROOF		2-17-04	RW
607	CHECK HEADSPACE		2-17-04	RW
610	DIS-ASSEMBLE GUN		2-17-04	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	RR		
615	ROLLMARK CALIBER		2/25/04	B
617	DRILL AND TAP SIGHT HOLES		2-20-04	TRW
620	APPLY COATINGS (BARREL ACTION)		3-5	TA
	(BOLT)		3-5	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3/12/04	RA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3/12/04	RA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3/12/04	RA
	D) OIL FIRING PIN ASSEMBLY		3/12/04	RA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP # OPERATION NAME			READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>7⁹</u>	<u>6²²</u>	<u>7⁵</u>	4-15-04	RJL		
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.50</u>	<u>2.50</u>	<u>2.50</u>	4-15-04	RJL		
	H) TRIGGER PULL TEST AND RETAINABILITY					4-15-04	RJL		
	I) FIRING PIN INDENT	.020 MIN	<u>027⁵</u>	<u>022</u>	<u>022</u>	4-15-04	RJL		
	J) ASSEMBLE STOCK					3-18-04	RJL		
	K) ASSEMBLE SWIVEL STUDS					4-15-04	RJL		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					3-18-04	RJL		
	M) IRON SIGHT ALIGNMENT					3-18-04	RJL		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					3-18-04	RJL		
640	GALLERY TEST AND TARGET		PASS	FAIL		3-31-04	TRW		
	MALFUNCTION		CORRECTION			3-31-04	TRW		
	MALFUNCTION		CORRECTION			3-31-04	TRW		
	MALFUNCTION		CORRECTION			3-31-04	TRW		
	MALFUNCTION		CORRECTION			3-31-04	TRW		
645	INSPECT FOR LIVE AMMO					3-31-04	TRW		
655	FINAL INSPECTION A) HEADSPACE					4-15-04	RJL		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>4.54</u>	<u>2.60</u>	<u>2.68</u>	<u>2.71</u>	<u>2.69</u>	4-15-04	RJL
	C) FUNCTION					4-15-04	RJL		
660	PACK					4-15-04	RA		

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

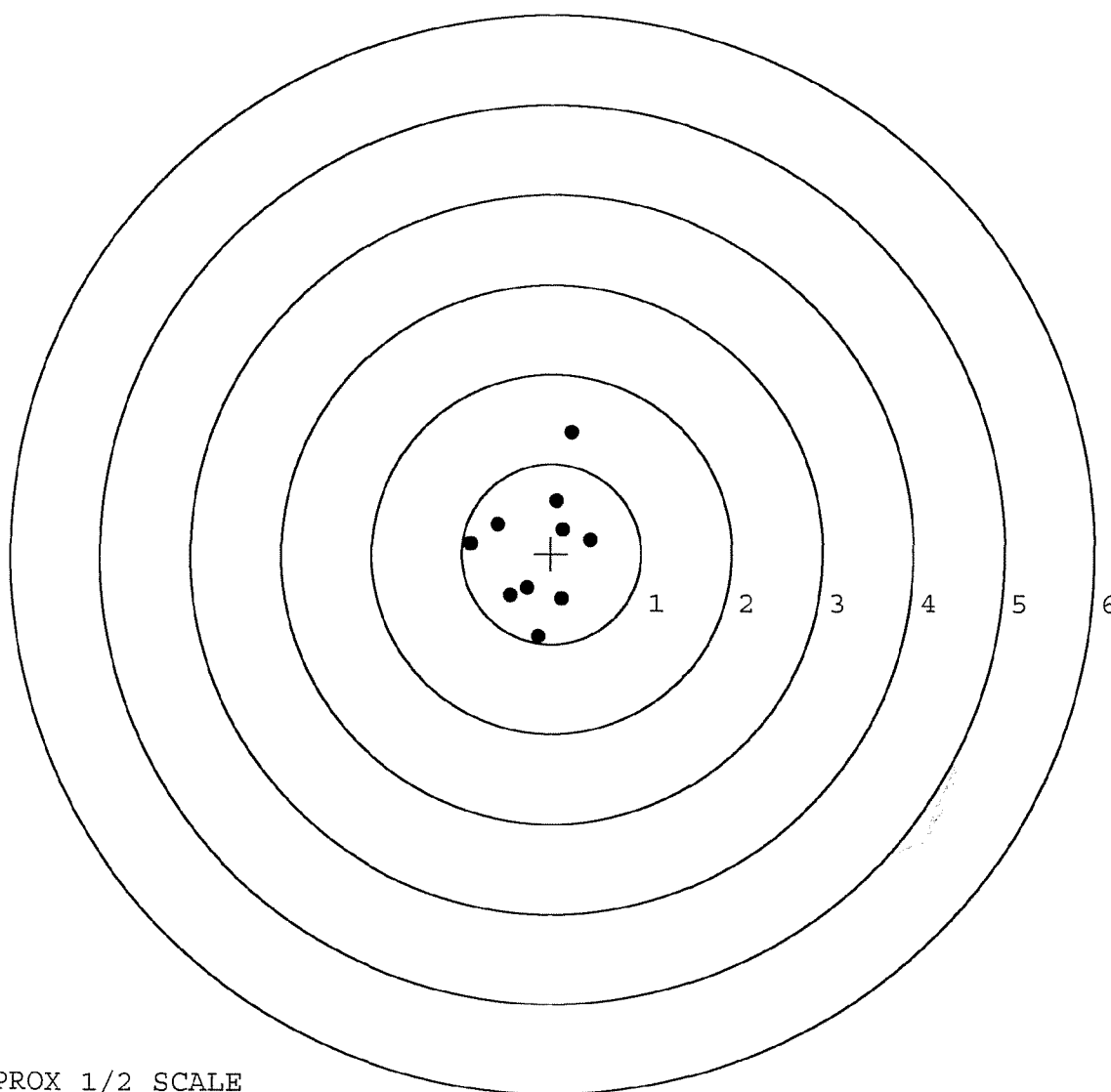
FIREARM SERIAL NUMBER / DATASET NAME: G6360897.___0
FILE DATE AND TIME: 03/31/2004 07:08

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.085
The Average Y Centroid of the Five Target Set:	0.089
The Average Point of Impact of the Five Target Set:	0.124
The Average Mean Radius of the Five Target Set:	0.866
The Distance from POA to Centroid Target #1:	0.155
The Distance from Centroid Target #2 to Centroid Target #1:	0.470
The Distance from Centroid Target #3 to Centroid Target #1:	0.263
The Distance from Centroid Target #4 to Centroid Target #1:	0.232
The Distance from Centroid Target #5 to Centroid Target #1:	0.380

BARBER - M24 0083543

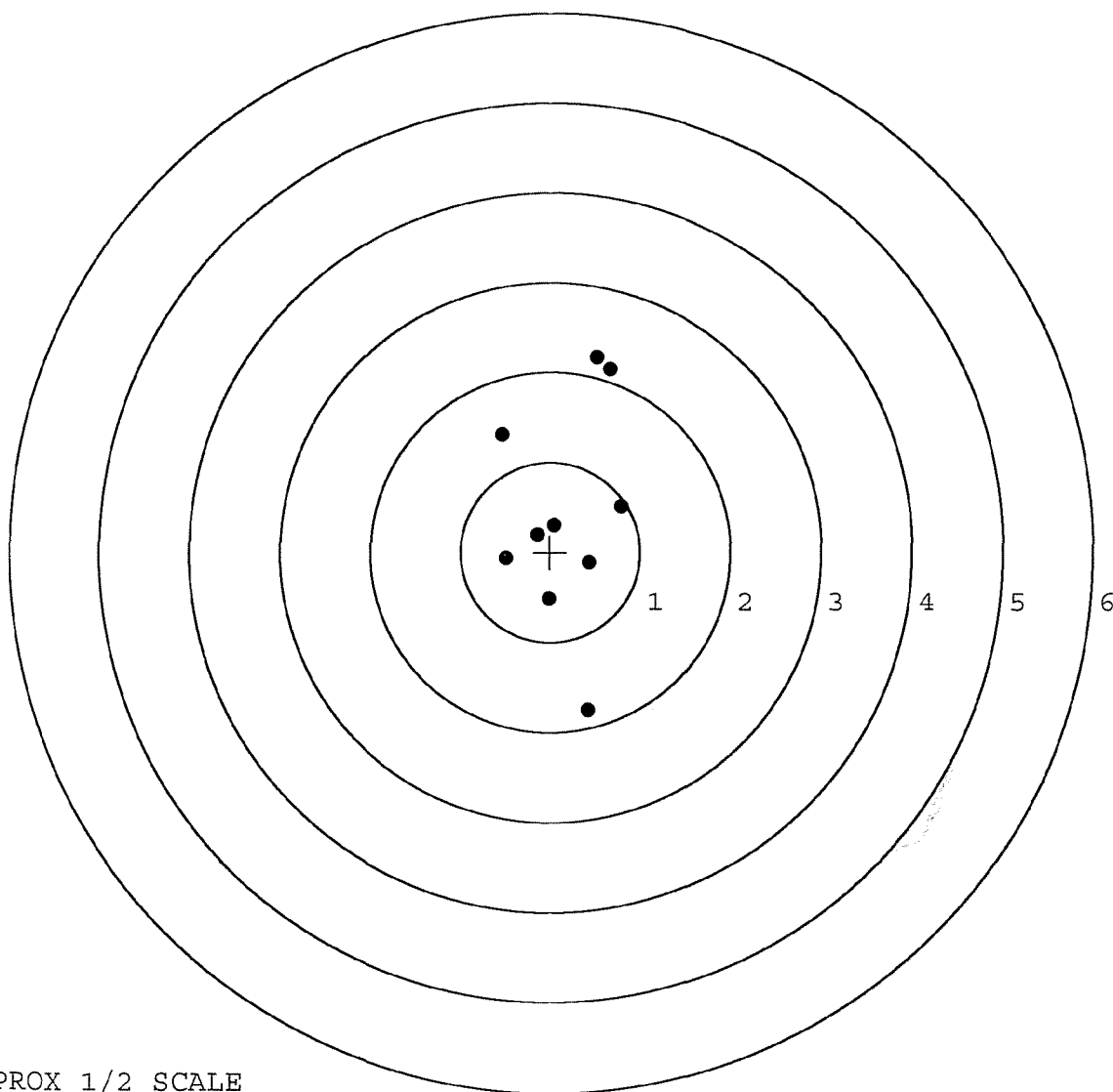
SERIAL NUMBER: G6360897.____0	POINT#	X	Y
TARGET NUMBER: 1	1:	0.428	0.154
FILE DATE: 03/31/2004	2:	0.123	0.267
FILE TIME: 07:08	3:	0.057	0.592
	4:	0.224	1.351
X CENTROID: -0.145	5:	-0.610	0.333
Y CENTROID: 0.054	6:	-0.906	0.119
POA TO CENTROID: 0.155	7:	0.118	-0.504
HORZ SPREAD: 1.334	8:	-0.271	-0.386
VERT SPREAD: 2.272	9:	-0.464	-0.462
GROUP SPREAD: 2.303	10:	-0.152	-0.921
MIN RADIUS: 0.342			
MAX RADIUS: 1.348			
MEAN RADIUS: 0.681			
# IN 1 IN DIAMETER: 2			
# IN 2 IN DIAMETER: 9			
# in 3 IN DIAMETER: 10			



TARGET APPROX 1/2 SCALE

BARBER - M24 0083544

SERIAL NUMBER: G6360897.____0	POINT#	X	Y
TARGET NUMBER: 2	1:	0.423	-1.765
FILE DATE: 03/31/2004	2:	0.526	2.163
FILE TIME: 07:08	3:	0.671	2.027
	4:	-0.541	1.302
X CENTROID: 0.169	5:	0.796	0.508
Y CENTROID: 0.403	6:	0.439	-0.114
POA TO CENTROID: 0.437	7:	-0.015	-0.523
HORZ SPREAD: 1.337	8:	0.043	0.303
VERT SPREAD: 3.928	9:	-0.152	0.198
GROUP SPREAD: 3.929	10:	-0.495	-0.068
MIN RADIUS: 0.161			
MAX RADIUS: 2.183			
MEAN RADIUS: 1.034			
# IN 1 IN DIAMETER: 2			
# IN 2 IN DIAMETER: 6			
# in 3 IN DIAMETER: 7			



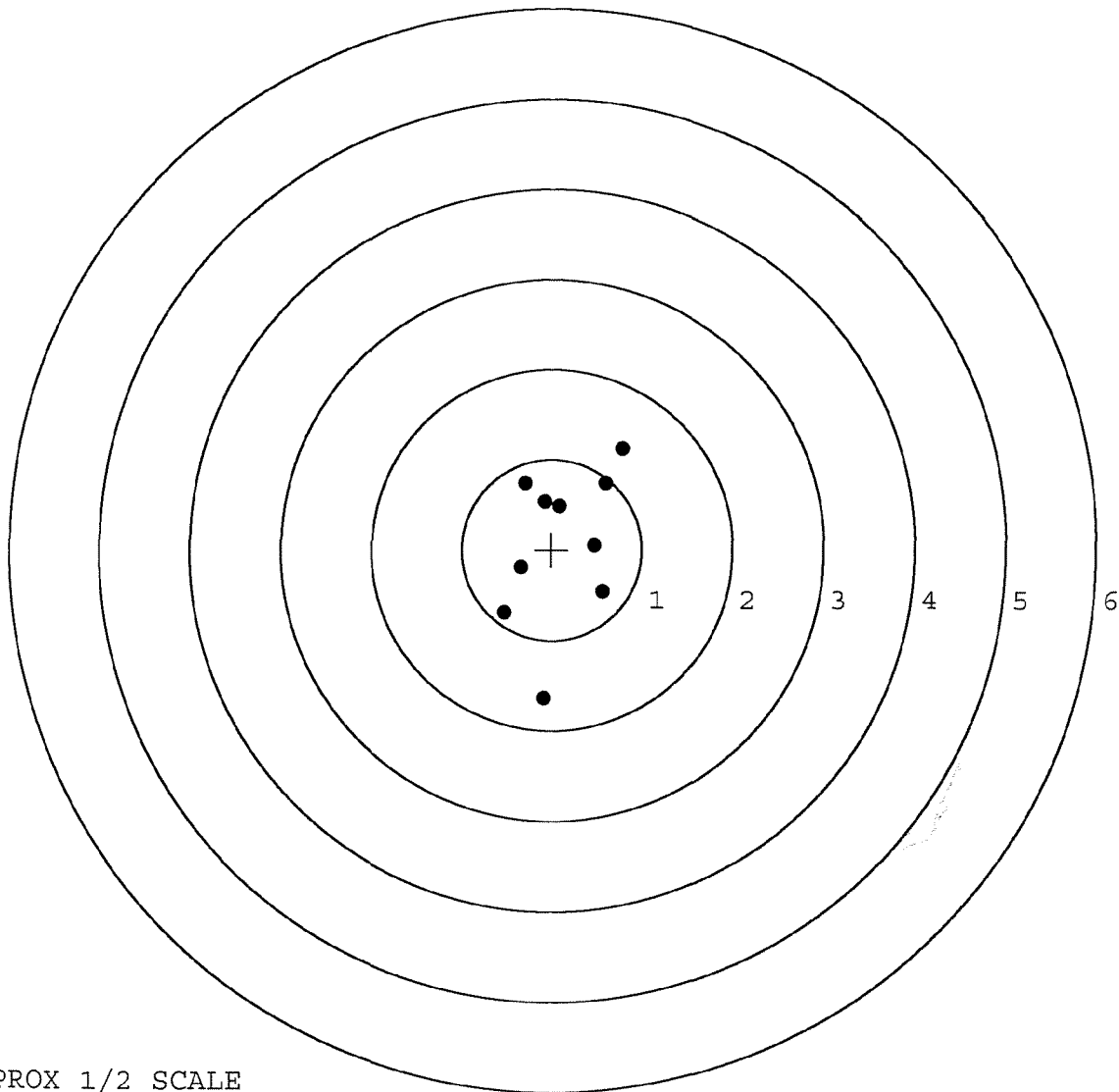
TARGET APPROX 1/2 SCALE

BARBER - M24 0083545

SERIAL NUMBER: G6360897. __0
 TARGET NUMBER: 3
 FILE DATE: 03/31/2004
 FILE TIME: 07:08

POINT#	X	Y
1:	-0.088	-1.651
2:	0.569	-0.463
3:	0.477	0.053
4:	0.601	0.735
5:	0.786	1.114
6:	-0.305	0.737
7:	0.086	0.486
8:	-0.340	-0.196
9:	-0.528	-0.699
10:	-0.086	0.527

X CENTROID: 0.117
 Y CENTROID: 0.064
 POA TO CENTROID: 0.134
 HORZ SPREAD: 1.314
 VERT SPREAD: 2.765
 GROUP SPREAD: 2.900
 MIN RADIUS: 0.360
 MAX RADIUS: 1.728
 MEAN RADIUS: 0.810
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 8
 # in 3 IN DIAMETER: 9



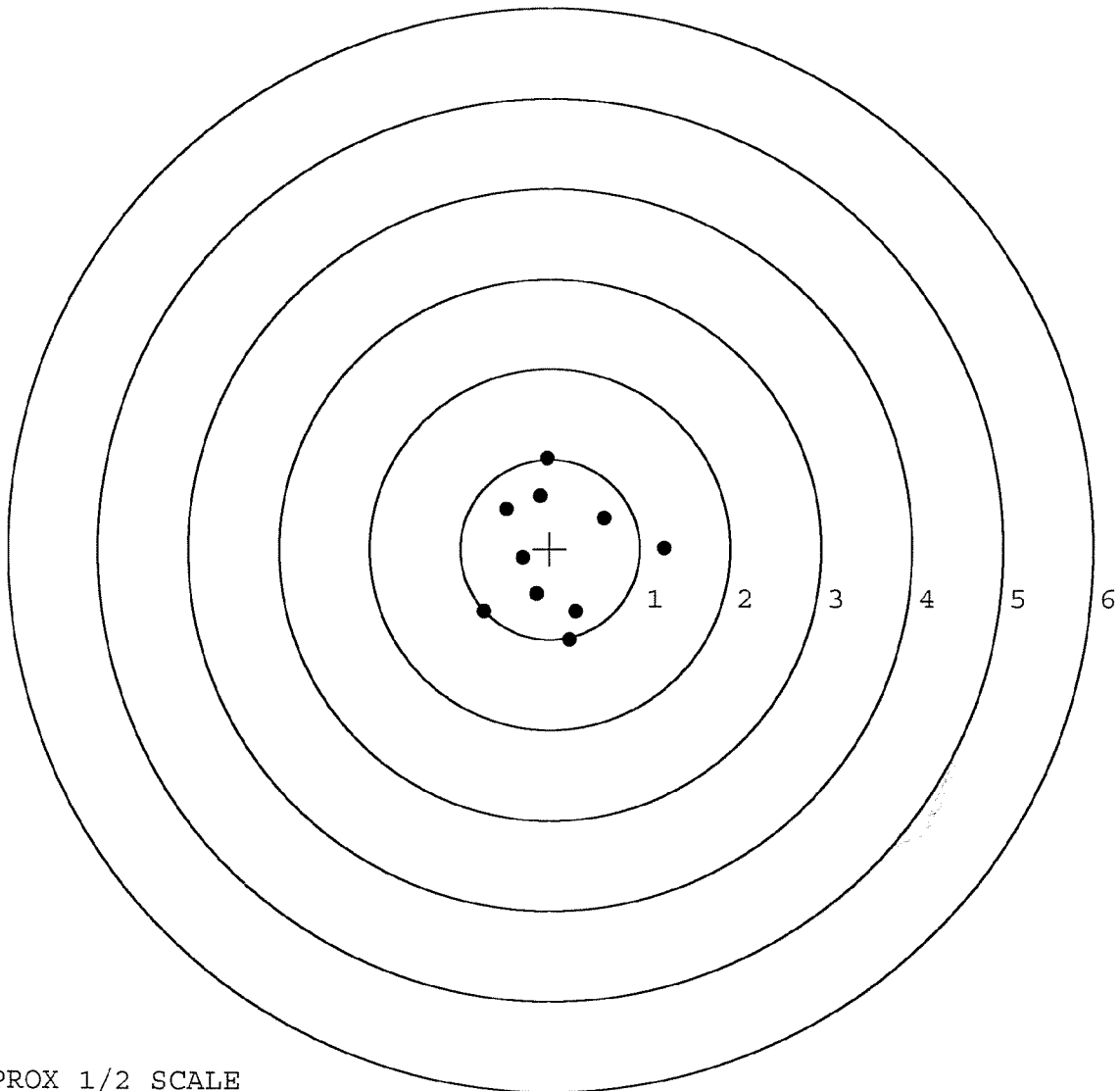
TARGET APPROX 1/2 SCALE

BARBER - M24 0083546

SERIAL NUMBER: G6360897. __0
 TARGET NUMBER: 4
 FILE DATE: 03/31/2004
 FILE TIME: 07:08

POINT#	X	Y
1:	1.268	0.009
2:	0.600	0.341
3:	0.226	-1.008
4:	0.290	-0.696
5:	-0.153	-0.504
6:	-0.304	-0.100
7:	-0.734	-0.696
8:	-0.487	0.446
9:	-0.111	0.589
10:	-0.035	1.012

X CENTROID: 0.056
 Y CENTROID: -0.061
 POA TO CENTROID: 0.083
 HORZ SPREAD: 2.002
 VERT SPREAD: 2.020
 GROUP SPREAD: 2.123
 MIN RADIUS: 0.362
 MAX RADIUS: 1.214
 MEAN RADIUS: 0.789
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 10

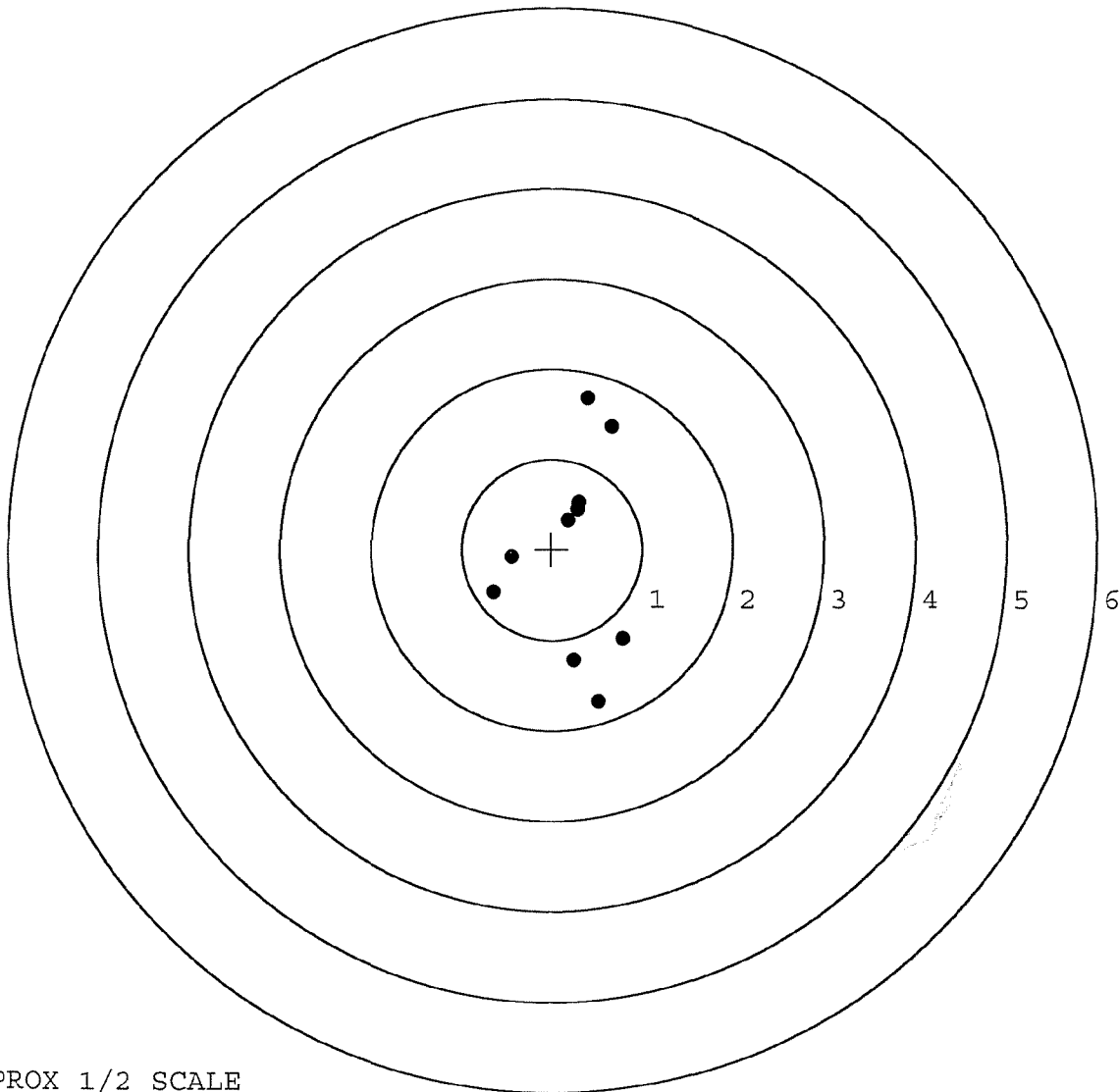


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6360897. 0
TARGET NUMBER: 5
FILE DATE: 03/31/2004
FILE TIME: 07:08

POINT#	X	Y
1:	0.521	-1.685
2:	0.252	-1.226
3:	0.789	-0.987
4:	0.180	0.323
5:	0.295	0.522
6:	-0.447	-0.091
7:	-0.648	-0.474
8:	0.664	1.361
9:	0.399	1.679
10:	0.284	0.441

X CENTROID: 0.229
Y CENTROID: -0.014
POA TO CENTROID: 0.229
HORZ SPREAD: 1.437
VERT SPREAD: 3.364
GROUP SPREAD: 3.366
MIN RADIUS: 0.340
MAX RADIUS: 1.701
MEAN RADIUS: 1.018
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 8



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
BARBER - M24 0083548

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 3-18-04

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.54	2.62		2.57	
PULL #2	2.67	2.62		2.75	
PULL #3	2.71	2.74		2.75	
PULL #4	2.71	2.68		2.72	
PULL #5	2.62	2.70		2.71	
TOTAL	13.25	13.36		13.50	
AVERAGE	2.65	2.67		2.70	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.20	3.42		
PULL #2	3.28	3.32		
PULL #3	3.01	3.38		
PULL #4	3.35	3.34		
PULL #5	3.38	3.40		
TOTAL	16.22	16.86		
AVERAGE	3.24	3.37		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.44	4.25		4.49
PULL #2	4.39	4.40		4.50
PULL #3	4.48	4.39		4.52
PULL #4	4.38	4.39		4.42
PULL #5	4.37	4.38		4.40
TOTAL	22.06	21.81		22.33
AVERAGE	4.41	4.36		4.46

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
rifle

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **66360897**
Order No. **25716**

DD **19CY**

Made in Union, NY Reg. U.S. Pat. & Inv. Off. Marca Registrada. Marque Deposee.


5716 66360897

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6360897

UPC

