

G-6360876

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO.
66360876

ORDER NO.
25732

DD

Made in Union, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marqué Déposé.

24KY

5732 66360876



ORDER 25732

M/24 7.62 NATO (RIFLE ONLY)

UPC



ORDER 25732

M/24 7.62 NATO (RIFLE ONLY)

UPC



SERIAL NO.



66360876

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BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

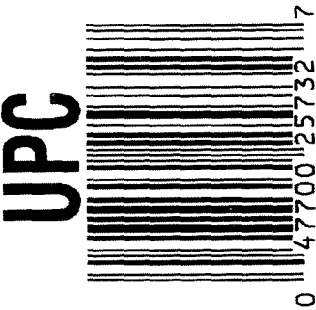
- INSTUCTION BOOK 3518

DD FORM 200348



ORDER NO.	25732
BARREL LENGTH	24"
CAPACITY	5

G6360876



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6360876

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-15-04	RJR
600	PROOF		3-23-04	RJR
607	CHECK HEADSPACE	MAGNA - FLUX	3-23-04	RJR
610	DIS-ASSEMBLE GUN	INSPECTED	3-24-04	RJR
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	RAH 25 2004 OPERATOR <i>RJR</i>		
615	ROLLMARK CALIBER		3/25/04	AB
617	DRILL AND TAP SIGHT HOLES			
620	APPLY COATINGS (BARREL ACTION)		4-21	TA
	(BOLT)		4-21	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-12-04	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-12-04	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		5-12-04	RW
	D) OIL FIRING PIN ASSEMBLY		5-12-04	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP # OPERATION NAME			READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>10 lbs</u>	<u>10 lbs</u>	<u>10 lbs</u>	5-20-04	AC		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3 lbs</u>	<u>3 lbs</u>	<u>3 lbs</u>	5-20-04	AC		
	H) TRIGGER PULL TEST AND RETAINABILITY					5-20-04	RTL		
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.022</u>	<u>.022</u>	5-20-04	AC		
	J) ASSEMBLE STOCK					5-12-04	EW		
	K) ASSEMBLE SWIVEL STUDS					5-21-04	RTL		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640	GALLERY TEST AND TARGET		PASS	FAIL		5-13-04	✓		
	MALFUNCTION		CORRECTION			5-13-04	✓		
	MALFUNCTION		CORRECTION			5-13-04	✓		
	MALFUNCTION		CORRECTION			5-13-04	✓		
	MALFUNCTION		CORRECTION			5-13-04	✓		
645	INSPECT FOR LIVE AMMO					5-13-04	✓		
655	FINAL INSPECTION A) HEADSPACE					5-20-04	RTL		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.59</u>	<u>2.60</u>	<u>2.60</u>	<u>2.72</u>	<u>2.69</u>	5-20-04	RA
	C) FUNCTION					5-21-04	RTL		
660	PACK					5-21-04	RA		

AVERAGE PULL FORCE BETWEEN

SERIAL NO.

INITIAL **BARBER-M240084346**

2.50 LBS (plus or minus 0.50 LBS)

DATE 5-12-04

3.00 LBS (plus or minus 0.75 LBS)

TESTER

4.00 LBS (plus or minus 1.00 LBS)

TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.38	2.55		2.06	
PULL #2	2.35	2.48		2.07	
PULL #3	2.39	2.37		2.08	
PULL #4	2.27	2.45		2.07	
PULL #5	2.28	2.36		2.07	
TOTAL	11.67	12.21		10.35	
AVERAGE	2.33	2.44		2.07	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.26	3.10		
PULL #2	3.28	3.06		
PULL #3	3.25	3.06		
PULL #4	3.27	3.06		
PULL #5	3.26	3.07		
TOTAL	16.32	15.35		
AVERAGE	3.26	3.07		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.16	4.04		4.17
PULL #2	4.18	4.16		4.19
PULL #3	4.18	4.18		4.15
PULL #4	4.14	4.18		4.16
PULL #5	4.20	4.09		4.17
TOTAL	20.86	20.65		20.84
AVERAGE	4.17	4.13		4.16

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6360876.___0
FILE DATE AND TIME: 05/13/2004 06:46

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

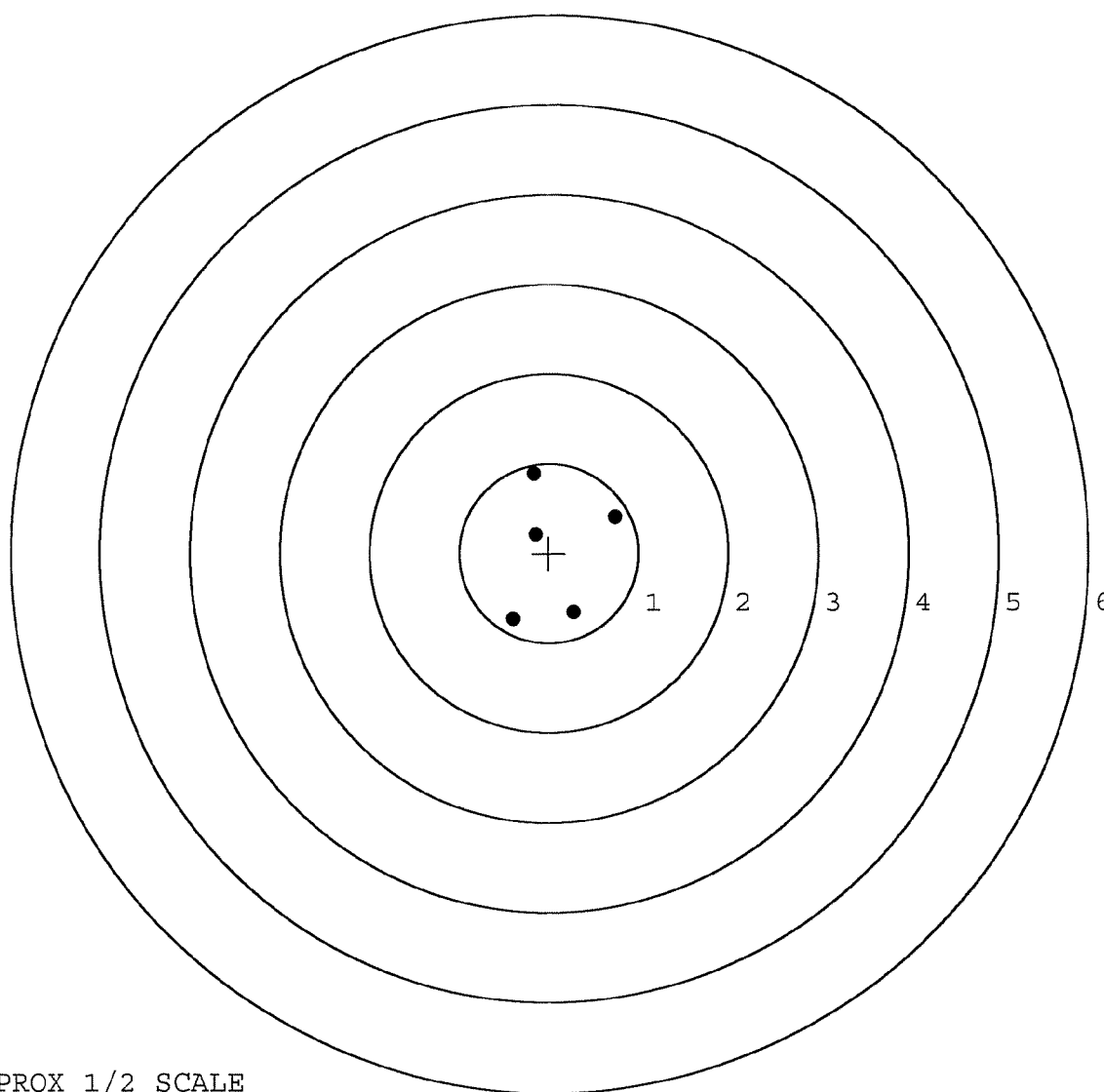
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

ave. mean - .667

SERIAL NUMBER: G6360876. __0
TARGET NUMBER: 1
FILE DATE: 05/13/2004
FILE TIME: 06:46

POINT#	X	Y
1:	0.742	0.401
2:	-0.147	0.212
3:	-0.170	0.887
4:	0.278	-0.664
5:	-0.405	-0.738

X CENTROID: 0.060
Y CENTROID: 0.020
POA TO CENTROID: 0.063
HORZ SPREAD: 1.147
VERT SPREAD: 1.625
GROUP SPREAD: 1.642
MIN RADIUS: 0.282
MAX RADIUS: 0.897
MEAN RADIUS: 0.714
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

BARBER - M24 0084349

SERIAL NUMBER: G6360876. __0

TARGET NUMBER: 2

FILE DATE: 05/13/2004

FILE TIME: 06:46

PCINT#	X	Y
1:	-0.002	-0.599
2:	-0.173	-0.550
3:	-0.026	-0.106
4:	-0.439	0.359
5:	0.112	1.221

X CENTROID: -0.106

Y CENTROID: 0.065

POA TO CENTROID: 0.124

HORZ SPREAD: 0.551

VERT SPREAD: 1.820

GROUP SPREAD: 1.824

MIN RADIUS: 0.189

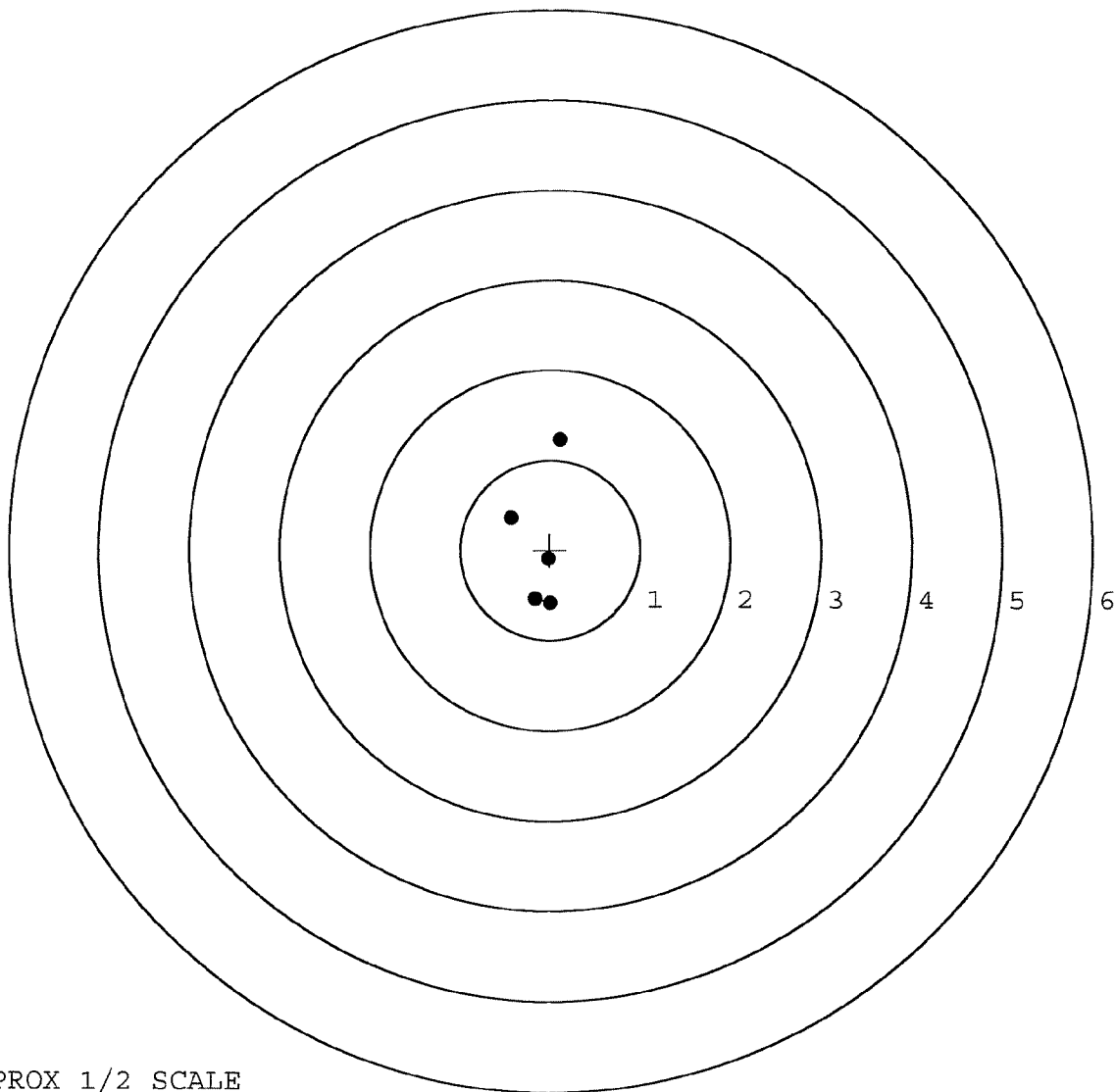
MAX RADIUS: 1.176

MEAN RADIUS: 0.620

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE