

G6535191
Replace
E6413511

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: **RE00118099**

Serial: E6413511 Model M24 SWS Center Fire
Caliber: 7.62 NATO

Repairman:

Status:

Closed 9/28/2006 8:41:24 AM

Address Information

Customer: ☒ Received From Return To: ☐ Received From
Name: TRANSPORTATION DIVISION, DFEL. TRANSPORTATION DIVISION, DFEL.
Address 1: 6759 MITCHELL AVENUE 6759 MITCHELL AVENUE
Address 2: BLDG 1836 PO Box: BLDG 1836 PO Box:
City: FORT BENNING FORT BENNING
State: GA Zip Code: 31905 Country: US State: GA Zip Code: 31905 Country: US

FFL:

Contact / Condition

Problems

Estimate

History / Status

Shipping / Billing

Contact Information

Phone: NA

Fax:

Email:

Comments:

Received Condition

Fair

Condition Notes:

CSR Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	3
A010	Hard Case	1
A017	Scope Base	1
A026	Scope	1
A057	Fit and Rear Sgt Base	1

Repair Search

Refresh

Close

nagletj

9/28/2006

8:49 AM

CAPS

NUM

INS

SCRL

start

3 M.

3 M.

5 L.

Par...

Sto...

Mo...

Ar...

8:49 AM

G653 5191 (New)

Serial Number: **E6413511**

Model: M24 SWS



RE00118099

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6535191.____0

FILE DATE AND TIME: 10/11/2006 01:21

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.016
The Average Y Centroid of the Five Target Set:	0.015
The Average Point of Impact of the Five Target Set:	0.022
The Average Mean Radius of the Five Target Set:	0.747
The Distance from POA to Centroid Target #1:	0.236
The Distance from Centroid Target #2 to Centroid Target #1:	0.525
The Distance from Centroid Target #3 to Centroid Target #1:	0.317
The Distance from Centroid Target #4 to Centroid Target #1:	0.035
The Distance from Centroid Target #5 to Centroid Target #1:	0.261

BARBER - M24 0089309

SERIAL NUMBER: G6535191. __0

TARGET NUMBER: 1

FILE DATE: 10/11/2006

FILE TIME: 01:21

POINT#	X	Y
--------	---	---

1:	-0.424	-1.600
----	--------	--------

2:	-0.080	-1.386
----	--------	--------

3:	1.035	-0.271
----	-------	--------

4:	0.188	-0.682
----	-------	--------

5:	-0.352	-0.294
----	--------	--------

6:	-0.179	0.096
----	--------	-------

7:	-0.429	0.345
----	--------	-------

8:	-1.078	1.380
----	--------	-------

9:	-0.592	1.502
----	--------	-------

10:	-0.334	0.195
-----	--------	-------

X CENTROID: -0.224

Y CENTROID: -0.071

POA TO CENTROID: 0.236

HORZ SPREAD: 2.113

VERT SPREAD: 3.102

GROUP SPREAD: 3.051

MIN RADIUS: 0.174

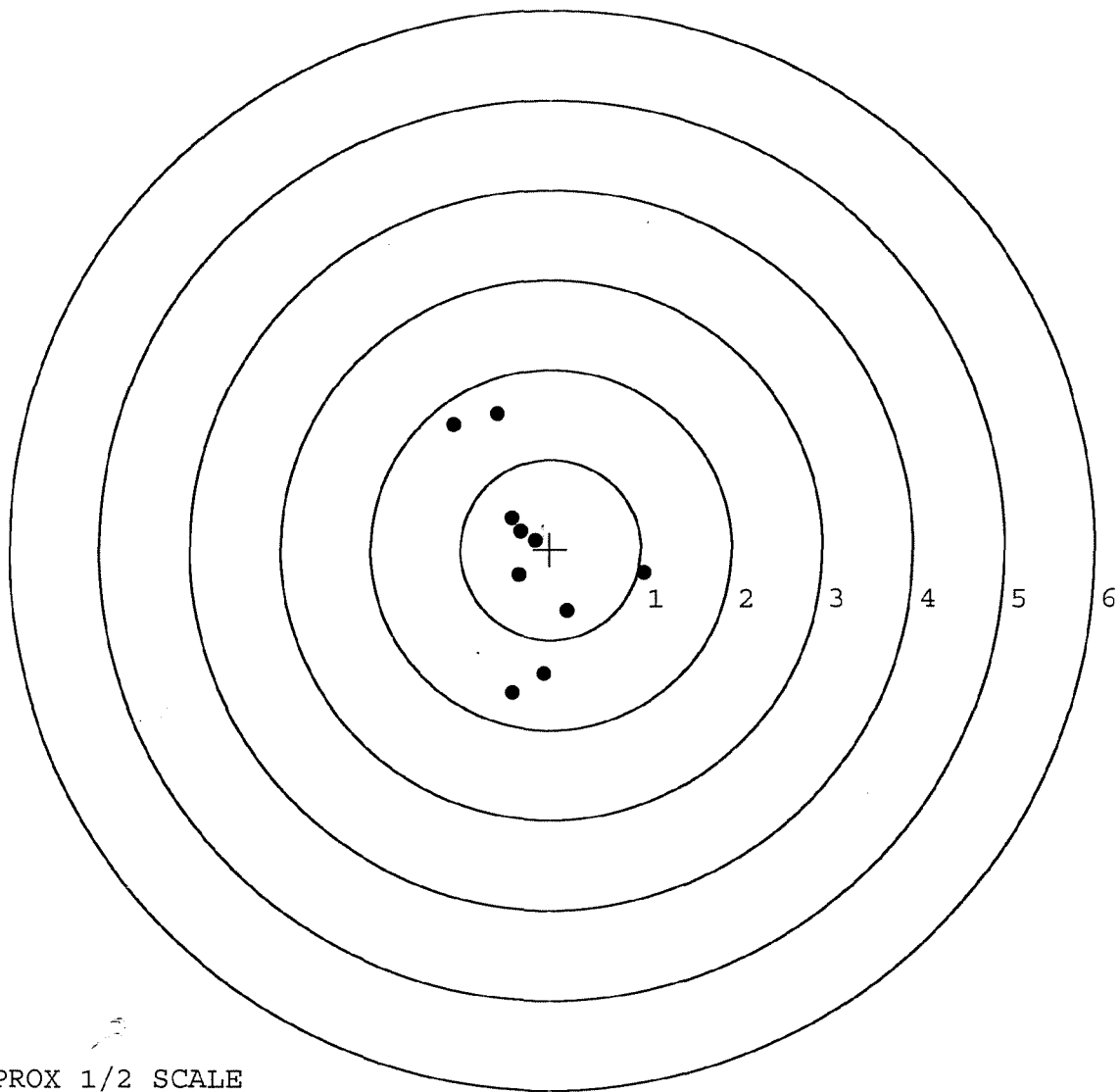
MAX RADIUS: 1.684

MEAN RADIUS: 0.936

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 7



TARGET APPROX 1/2 SCALE

BARBER - M24 0089310

SERIAL NUMBER: G6535191. __0

TARGET NUMBER: 2

FILE DATE: 10/11/2006

FILE TIME: 01:21

POINT#	X	Y
1:	1.346	-0.090
2:	0.865	-0.249
3:	0.820	0.070
4:	0.613	0.350
5:	0.529	0.509
6:	-0.467	0.838
7:	-0.129	0.448
8:	-0.743	0.228
9:	0.248	-0.018
10:	-0.378	-1.049

X CENTROID: 0.270

Y CENTROID: 0.104

POA TO CENTROID: 0.290

HORZ SPREAD: 2.089

VERT SPREAD: 1.887

GROUP SPREAD: 1.973

MIN RADIUS: 0.124

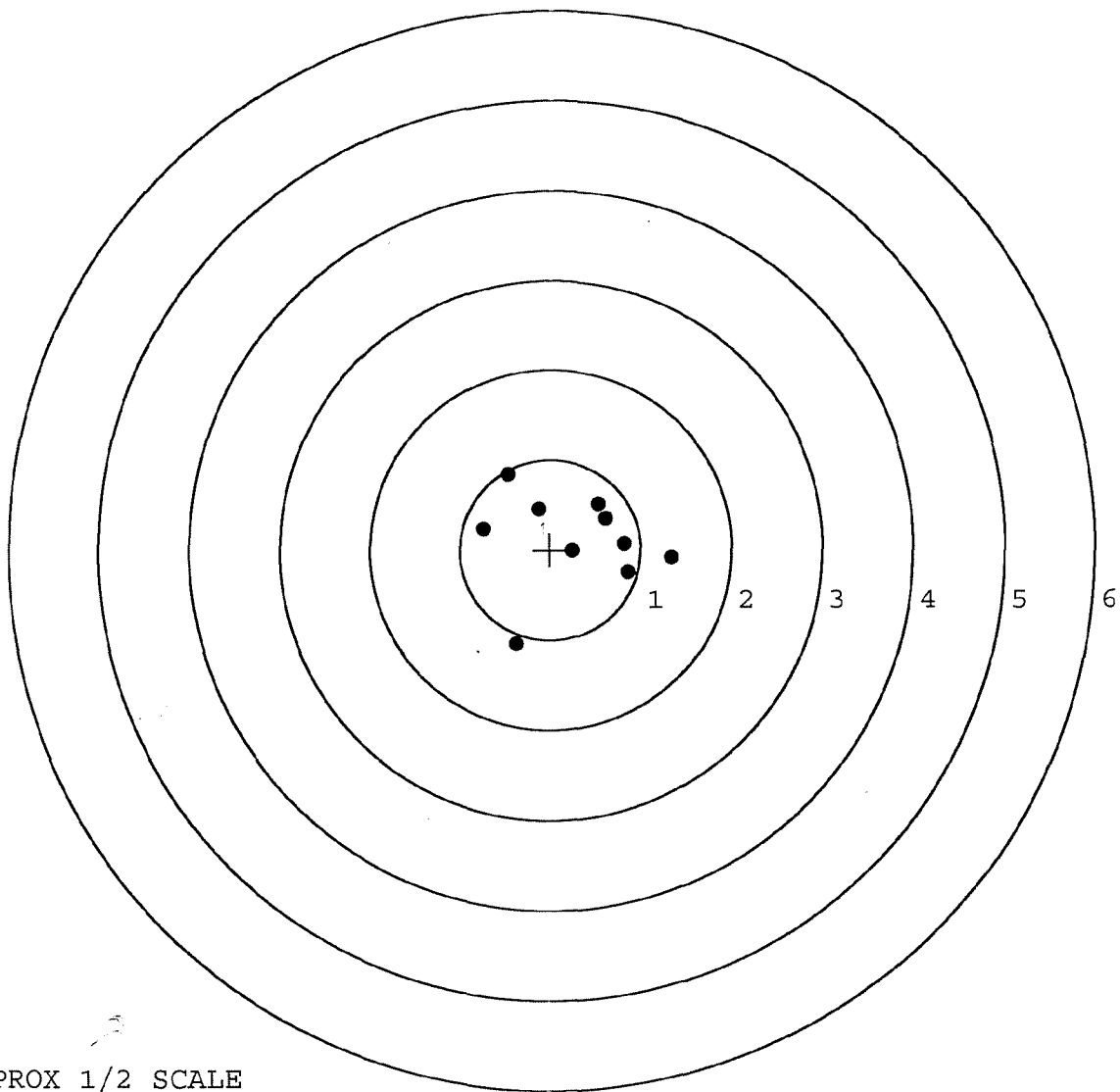
MAX RADIUS: 1.323

MEAN RADIUS: 0.727

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

BARBER - M24 0089311

SERIAL NUMBER: G6535191. __0

TARGET NUMBER: 3

FILE DATE: 10/11/2006

FILE TIME: 01:21

POINT#	X	Y
1:	0.219	-0.683
2:	0.076	-0.495
3:	-0.425	-0.373
4:	-0.372	0.015
5:	0.443	0.067
6:	0.100	0.020
7:	0.667	0.374
8:	0.586	0.415
9:	0.034	0.484
10:	-0.576	0.486

X CENTROID: 0.075

Y CENTROID: 0.031

POA TO CENTROID: 0.081

HORZ SPREAD: 1.243

VERT SPREAD: 1.169

GROUP SPREAD: 1.414

MIN RADIUS: 0.027

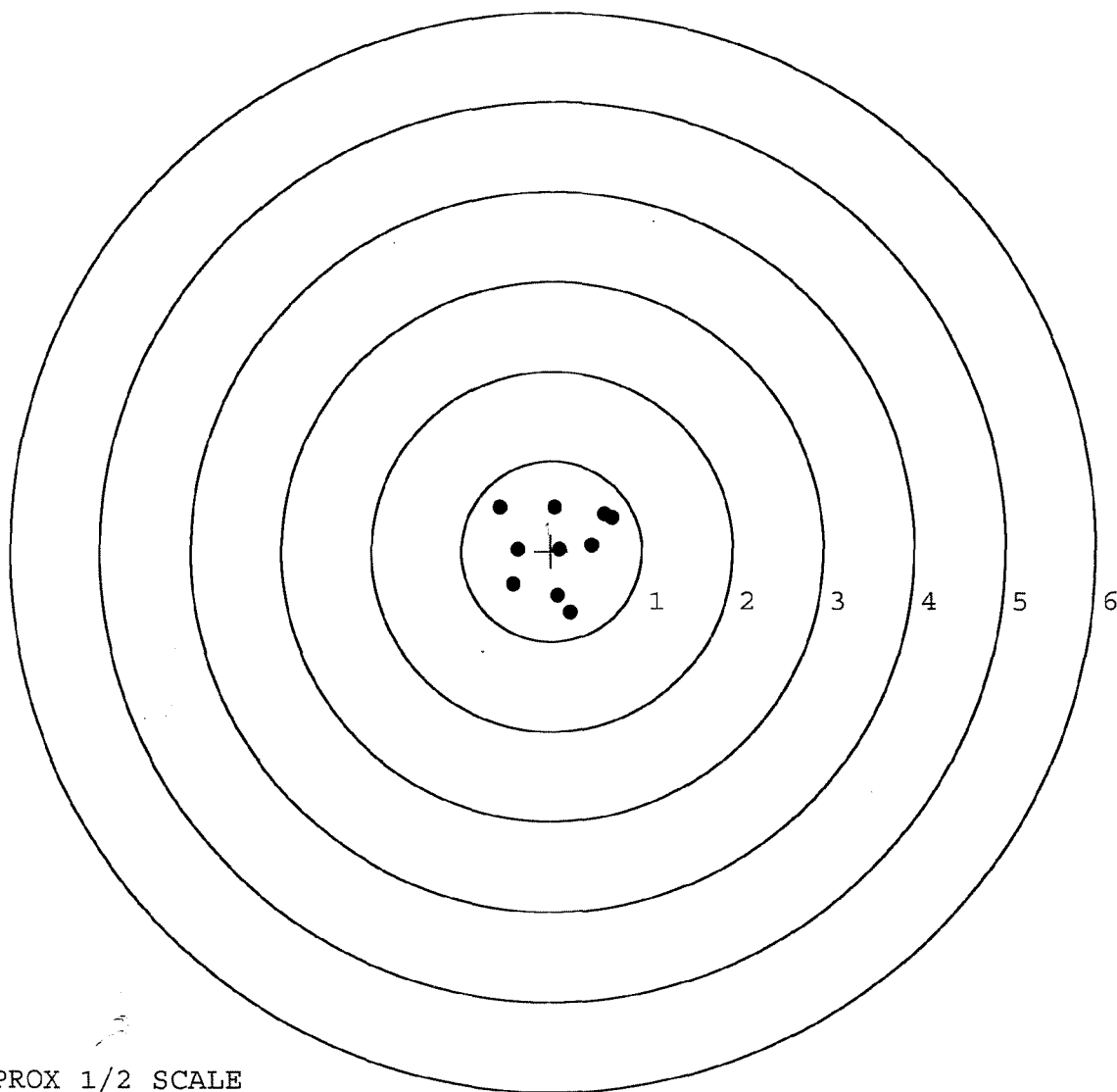
MAX RADIUS: 0.794

MEAN RADIUS: 0.531

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 10

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

BARBER - M24 0089312

SERIAL NUMBER: G6535191. __ 0

TARGET NUMBER: 4

FILE DATE: 10/11/2006

FILE TIME: 01:21

POINT#	X	Y
1:	0.186	-1.135
2:	0.486	-0.818
3:	-0.189	-0.602
4:	-1.261	-0.534
5:	0.444	-0.073
6:	-0.592	-0.172
7:	0.073	0.253
8:	-0.365	0.260
9:	-0.258	1.132
10:	-0.522	1.219

X CENTROID: -0.200

Y CENTROID: -0.047

POA TO CENTROID: 0.205

HORZ SPREAD: 1.747

VERT SPREAD: 2.354

GROUP SPREAD: 2.458

MIN RADIUS: 0.349

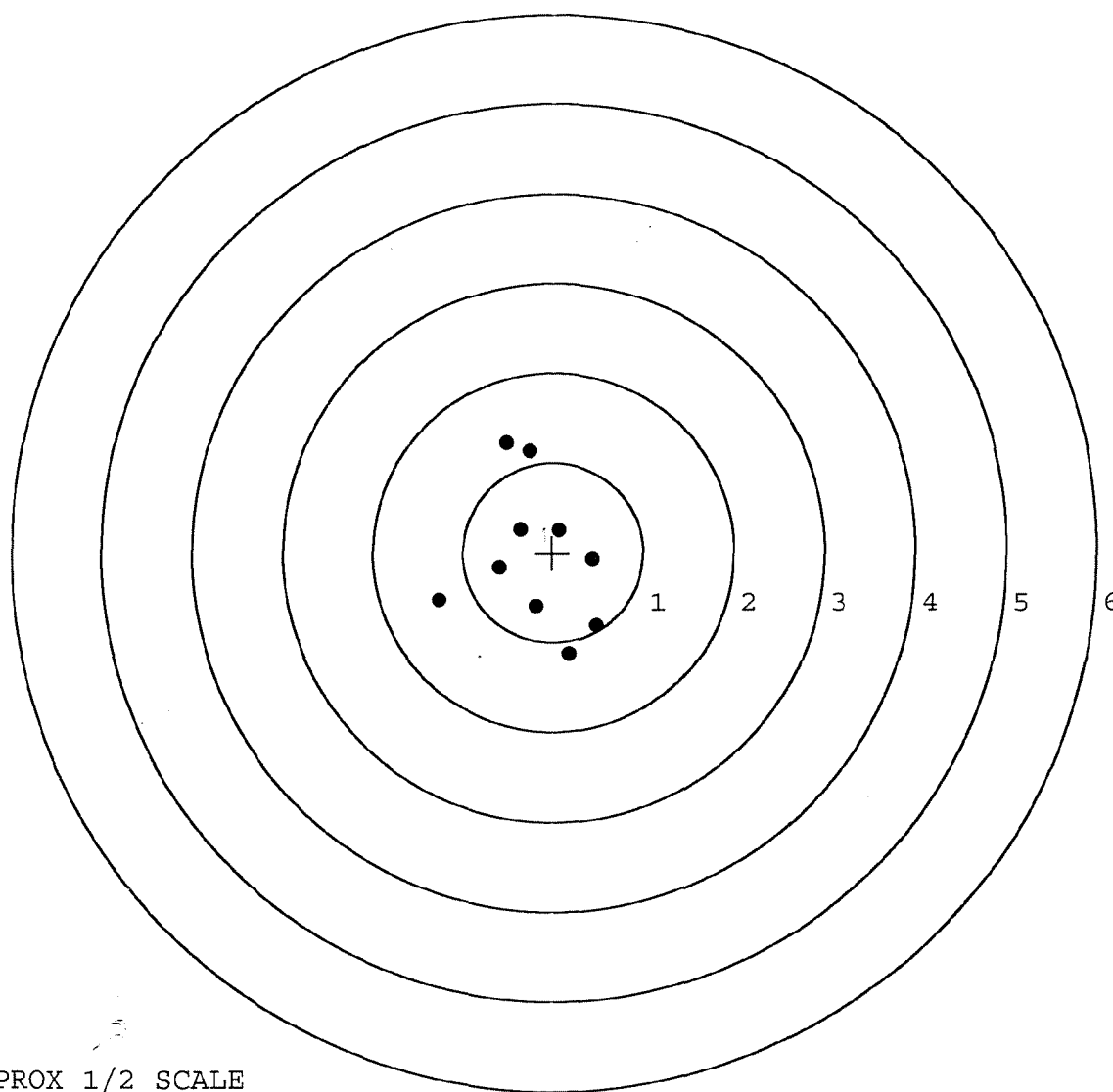
MAX RADIUS: 1.306

MEAN RADIUS: 0.821

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

BARBER - M24 0089313

SERIAL NUMBER: G6535191. 0

TARGET NUMBER: 5

FILE DATE: 10/11/2006

FILE TIME: 01:21

POINT#	X	Y
1:	-1.119	-0.593
2:	-0.210	-0.698
3:	0.768	-0.369
4:	0.500	0.002
5:	0.410	0.494
6:	0.189	0.460
7:	-0.174	0.702
8:	-0.500	0.596
9:	-0.490	0.311
10:	0.638	-0.308

X CENTROID: 0.001

Y CENTROID: 0.060

POA TO CENTROID: 0.060

HORZ SPREAD: 1.887

VERT SPREAD: 1.400

GROUP SPREAD: 1.900

MIN RADIUS: 0.442

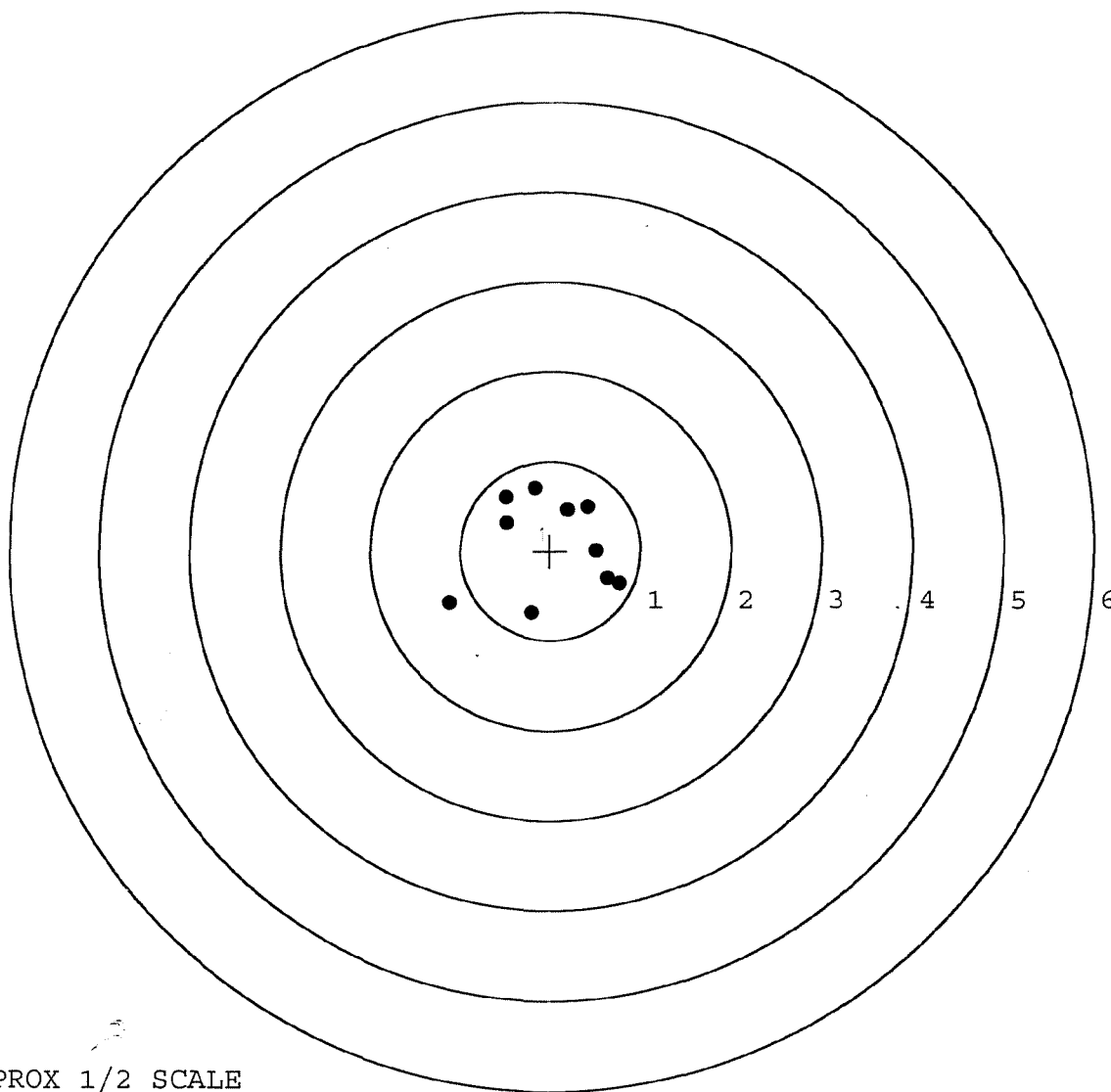
MAX RADIUS: 1.296

MEAN RADIUS: 0.719

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE 10-3-06

TESTER RP

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	252	252		236	
PULL #2	249	253		236	
PULL #3	257	257		235	
PULL #4	262	244		235	
PULL #5	264	255		237	
TOTAL	1284	1261		1179	
AVERAGE	256	252		235	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	311	309		
PULL #2	310	311		
PULL #3	314	309		
PULL #4	313	307		
PULL #5	311	309		
TOTAL	1559	1545		
AVERAGE	311	309		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.17	4.03		4.18
PULL #2	4.04	398		4.18
PULL #3	4.04	394		4.16
PULL #4	4.02	396		4.15
PULL #5	4.01	396		4.17
TOTAL	20.28	19.87		20.84
AVERAGE	4.05	397		4.16

DATE: 20060911

MAINTENANCE REQUEST

DA FORM 5990-E

----- CUSTOMER DATA -----

UIC: W2L58L
UTIL CODE: 0

HHC 2/29 INF. REGT.

PHONE: (706) 544-1450

----- ACTIVITY DATA -----

SUP WON:
SUP UIC: W6CR07

ITT

PHONE: 544-8635
SHOP SEC:

----- EQUIPMENT DATA -----

TYPE MNT REQ: 1 ID: A NSN: 1005012402136 MODEL: M24RIFLE

NOUN: RIFLE 7.62MM SNIP SER NUM: E6413511 /900890 QTY: 00001

ORG WON: 2L58L1601270 PRIORITY: 03 FAILURE DETECTED: F

MI/KM: 000000

HOURS: -----

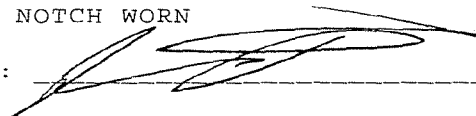
ROUNDS:

IN WARRANTY: N

LEVEL OF WORK: F

ADMIN NUM: S-12

DEFICIENCY: FIRING PIN NOTCH WORN

PD AUTHENTICATING SIGNATURE: 

----- SIGNATURE DATA -----

SUBMITTED BY: SSg Miller, JORD DATE: 06256MIL TIME: 1110ACCEPTED BY: E. BullardSTATUS: A ORD DATE: 06256MIL TIME: 1110

----- ACTION DATA -----

WORK STARTED BY: _____ STATUS: _____ ORD DATE: _____ MIL TIME: _____

INSPECTED BY: _____ STATUS: _____ ORD DATE: _____ MIL TIME: _____

PICKED UP BY: _____ STATUS: _____ ORD DATE: _____ MIL TIME: _____

----- COMPLETION DATA -----

QTY RPR: _____ QTY CONDEMNED: _____ NRTS: _____

EVAC WON: _____

EVAC UNIT NAME: _____

SSg Phillips
575-8183

W6GIA66
mgwm

WAR
HYAB

INSPECTION CHECKLIST - REPAIRS
CONTRACT #: DAAE-20-02-C-0149

R & E NUMBER			
SERIAL NUMBER	66535191 (New)		
LOG-IN DATE	9-28-06		
OPERATION #	OPERATION NAME	DATE	INITIAL
500	DIS-ASSEMBLE GUN	10-3-06	RTZ
505	RE-BARREL	10-4-06	RTZ
420	ASSEMBLE	10-4-06	RTZ
440	PROOF	MAGNA-FLUX INSPECTED OCT 6 2006	TRW
460	CHECK HEADSPACE	10-4-06	TRW
470	DIS-ASSEMBLE GUN	10-4-06	RTZ
480	MAGNAFLUX	OPERATOR (IPD)	APD
510	DRILL AND TAP	10-5-06	SD
500	ROLLMARK CALIBER	10-6-06	RP
520	GOFF BLAST BBL / REC	10-6-06	UB
530 & 540	APPLY COATINGS	10/9/06	RB
560	FINAL ASSEMBLY	10-10-06	RTZ
640	FUNCTION TEST AND	PASS FAIL	10-10-06 L.P.D.
650	TARGET	PASS FAIL	10-10-06 L.P.D.
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
670	FINAL INSPECTION		10-18-06 RTZ
	A) HEADSPACE	PASS FAIL	10-18-06 RTZ
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.59 2.51 2.61 2.62 2.64 10-12-06 DA
680	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	6.2 6.5 6.2 10-12-06 DA
	G) SAFETY OFF FORCE	2 LBS MIN	3.2 3.2 3.2 10-12-06 DA
	I) FIRING PIN INDENT	.020	1.025 1.025 1.025 10-12-06 DA
690	PACK		10-19-06 DA

F006 REV 5/2006

FINAL INSPECTION CHECKLIST

BARBER - M24 0089317

BARREL ASSEMBLY

BARREL

RECEIVER

FRONT SIGHT BASE

REAR SIGHT BASE

SCREWS

FINISH

SCOPE ASSEMBLY

SCOPE

SCOPE RINGS

MOUNTING SCREWS

MOUNTING BASE

SCREWS

FINISH

CLARITY

STOCK ASSEMBLY

STOCK

SLING SWIVEL STUDS

BUTT PATE

LOCK NUTS

BARREL CLEARANCE

COLOR / FINISH

SYSTEM CASE

SCOPE CASE

IRON SIGHTS

DEPLOYMENT KIT

TRIGGER ASSEMBLY

SAFETY OPERATION

RE-SET TO FACTORY
SPECS

COMMENTS: _____

F006 REV 5/2006

Arms Services Repair & Estimate System

File Add Repair **BARBER M24 0089348** Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: **RE00060361** Serial: B6896599 Model 700 CenterFire Caliber: 7.62 NATO M-24 (SWS) Repairman: Status: Closed 1/23/2003 3:09:25 PM

Verify Repair

Address Information

Customer: Received From Return To: Received From

Name: **USAIC** **USAIC**

Address 1: **DFEL SUPPLY DIV BLDG 490** **DFEL SUPPLY DIV BLDG 490**

Address 2: PO Box: PO Box:

City: **FORT BENNING** **FORT BENNING**

State: **GA** Zip Code: **31905** Country: **US** State: **GA** Zip Code: **31905** Country: **US**

FFL:

Contact / Condition	Problems	Estimate	History / Status	Shipping / Billing																					
Contact Information Phone: Fax: Email: Comments:	Received Condition Poor Condition Notes: REC'D IN SAME HARD CASE W/ SER# C6225169 CSR Notes:	Accessories Received <table border="1"> <thead> <tr> <th>Code</th> <th>Desc</th> <th>Qt</th> </tr> </thead> <tbody> <tr> <td>A007</td> <td>With Stud</td> <td>1</td> </tr> <tr> <td>A010</td> <td>Hard Case</td> <td>1</td> </tr> <tr> <td>A017</td> <td>Scope Base</td> <td>1</td> </tr> <tr> <td>A026</td> <td>Scope</td> <td>1</td> </tr> <tr> <td>X</td> <td>SCOPE SER# 86-0734</td> <td>1</td> </tr> <tr> <td>XX</td> <td>FRT & REAR SGT BASES</td> <td>1</td> </tr> </tbody> </table>			Code	Desc	Qt	A007	With Stud	1	A010	Hard Case	1	A017	Scope Base	1	A026	Scope	1	X	SCOPE SER# 86-0734	1	XX	FRT & REAR SGT BASES	1
Code	Desc	Qt																							
A007	With Stud	1																							
A010	Hard Case	1																							
A017	Scope Base	1																							
A026	Scope	1																							
X	SCOPE SER# 86-0734	1																							
XX	FRT & REAR SGT BASES	1																							

Repair Search Refresh Close

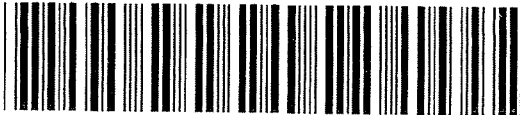
nagletj 1/23/2003 4:12 PM CAPS NUM INS SCPL

start Microsoft Office 2000 Arms Services Part Search 2 Internet Explorer 4:12 PM

E6413511 (New)

Serial Number: **B6896599**

Model: **700**



RE00060361

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: E6413511.___0

FILE DATE AND TIME: 02/15/2003 13:06

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

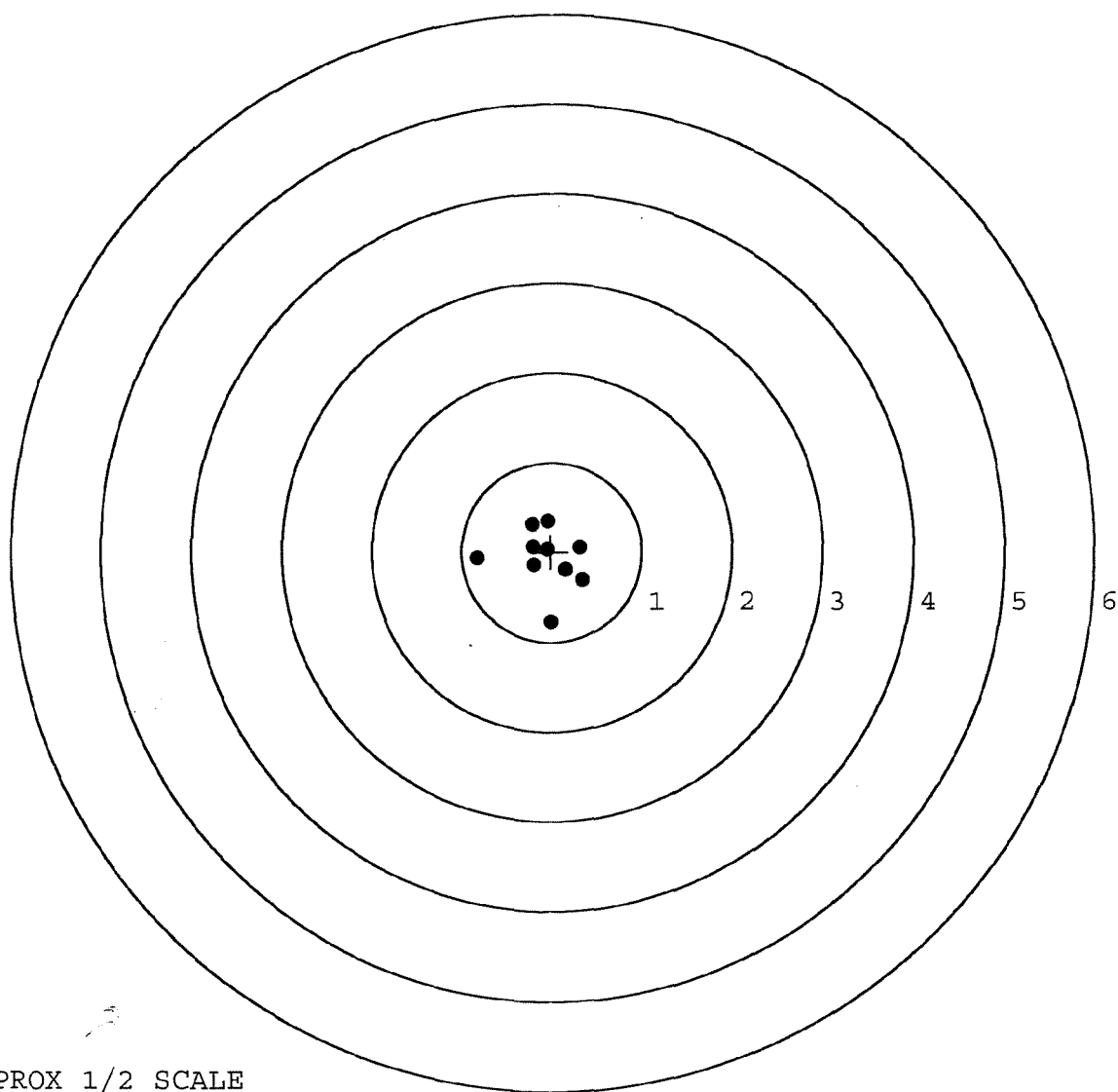
The Average X Centroid of the Five Target Set:	0.005
The Average Y Centroid of the Five Target Set:	-0.030
The Average Point of Impact of the Five Target Set:	0.030
The Average Mean Radius of the Five Target Set:	0.515
The Distance from POA to Centroid Target #1:	0.102
The Distance from Centroid Target #2 to Centroid Target #1:	0.143
The Distance from Centroid Target #3 to Centroid Target #1:	0.209
The Distance from Centroid Target #4 to Centroid Target #1:	0.133
The Distance from Centroid Target #5 to Centroid Target #1:	0.102

BARBER - M24 0089320

SERIAL NUMBER: E6413511. __0
 TARGET NUMBER: 1
 FILE DATE: 02/15/2003
 FILE TIME: 13:06

POINT#	X	Y
1:	-0.002	-0.782
2:	-0.822	-0.078
3:	0.317	0.049
4:	0.343	-0.314
5:	-0.195	-0.150
6:	-0.200	0.056
7:	-0.219	0.312
8:	-0.041	0.342
9:	-0.041	0.029
10:	0.154	-0.202

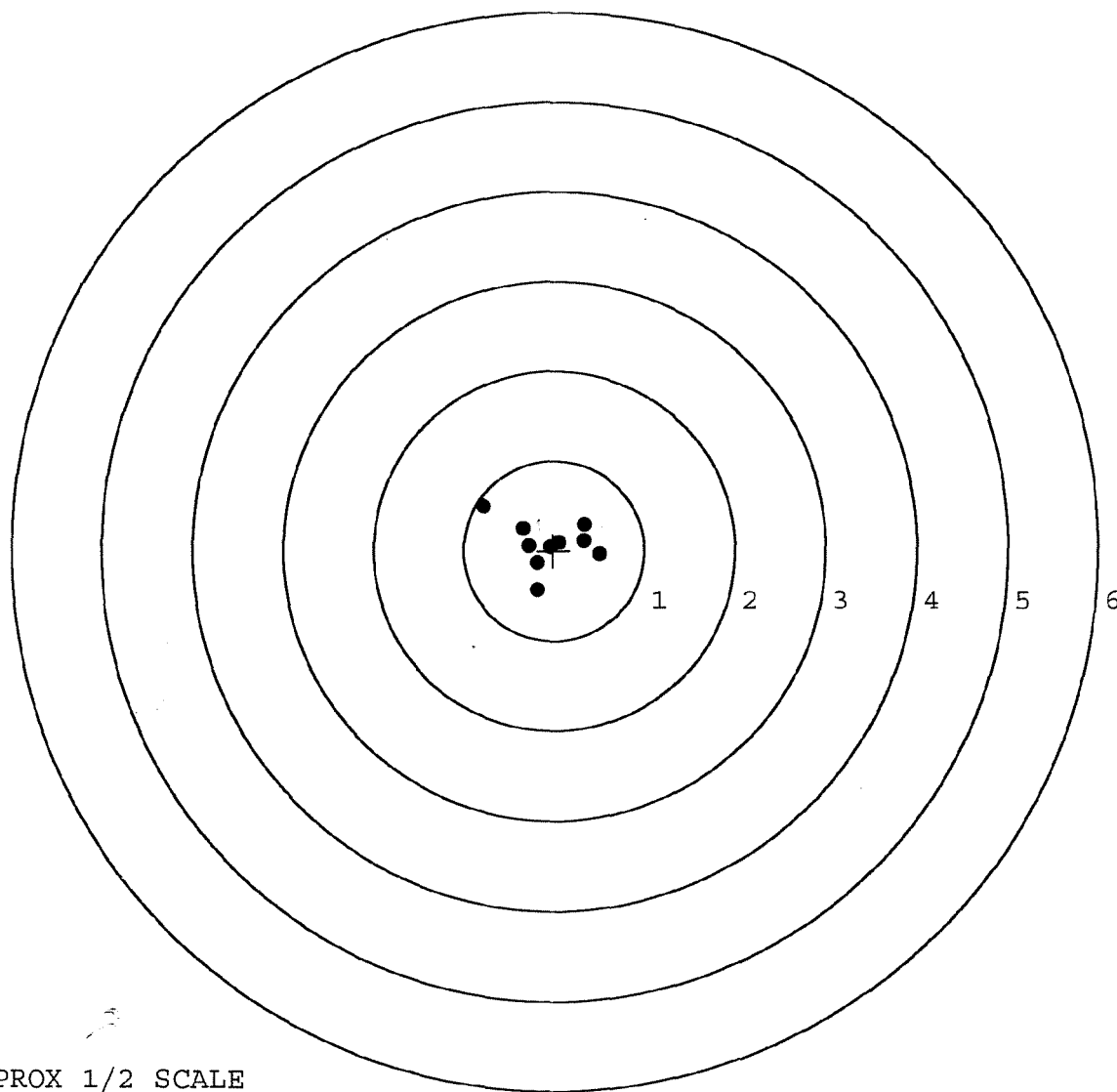
X CENTROID: -0.071
 Y CENTROID: -0.074
 POA TO CENTROID: 0.102
 HORZ SPREAD: 1.165
 VERT SPREAD: 1.124
 GROUP SPREAD: 1.189
 MIN RADIUS: 0.107
 MAX RADIUS: 0.751
 MEAN RADIUS: 0.387
 # IN 1 IN DIAMETER: 8
 # IN 2 IN DIAMETER: 10
 # in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

BARBER - M24 0089321

SERIAL NUMBER: E6413511. 0	POINT#	X	Y
TARGET NUMBER: 2	1:	0.513	-0.045
FILE DATE: 02/15/2003	2:	0.340	0.290
FILE TIME: 13:06	3:	0.332	0.109
	4:	0.065	0.093
X CENTROID: -0.056	5:	-0.785	0.487
Y CENTROID: 0.068	6:	-0.184	-0.444
POA TO CENTROID: 0.088	7:	-0.184	-0.145
HORZ SPREAD: 1.298	8:	-0.274	0.049
VERT SPREAD: 0.931	9:	-0.342	0.246
GROUP SPREAD: 1.403	10:	-0.036	0.043
MIN RADIUS: 0.032			
MAX RADIUS: 0.841			
MEAN RADIUS: 0.375			
# IN 1 IN DIAMETER: 7			
# IN 2 IN DIAMETER: 10			
# in 3 IN DIAMETER: 10			



TARGET APPROX 1/2 SCALE

BARBER - M24 0089322

SERIAL NUMBER: E6413511. __0

TARGET NUMBER: 3

FILE DATE: 02/15/2003

FILE TIME: 13:06

POINT#	X	Y
1:	0.812	-0.856
2:	-0.214	0.460
3:	0.303	0.535
4:	0.425	-0.027
5:	0.114	-0.568
6:	-0.039	-0.694
7:	-0.286	-0.599
8:	-0.094	-0.233
9:	0.048	0.117
10:	0.146	0.311

X CENTROID: 0.122

Y CENTROID: -0.155

POA TO CENTROID: 0.197

HORZ SPREAD: 1.098

VERT SPREAD: 1.391

GROUP SPREAD: 1.669

MIN RADIUS: 0.229

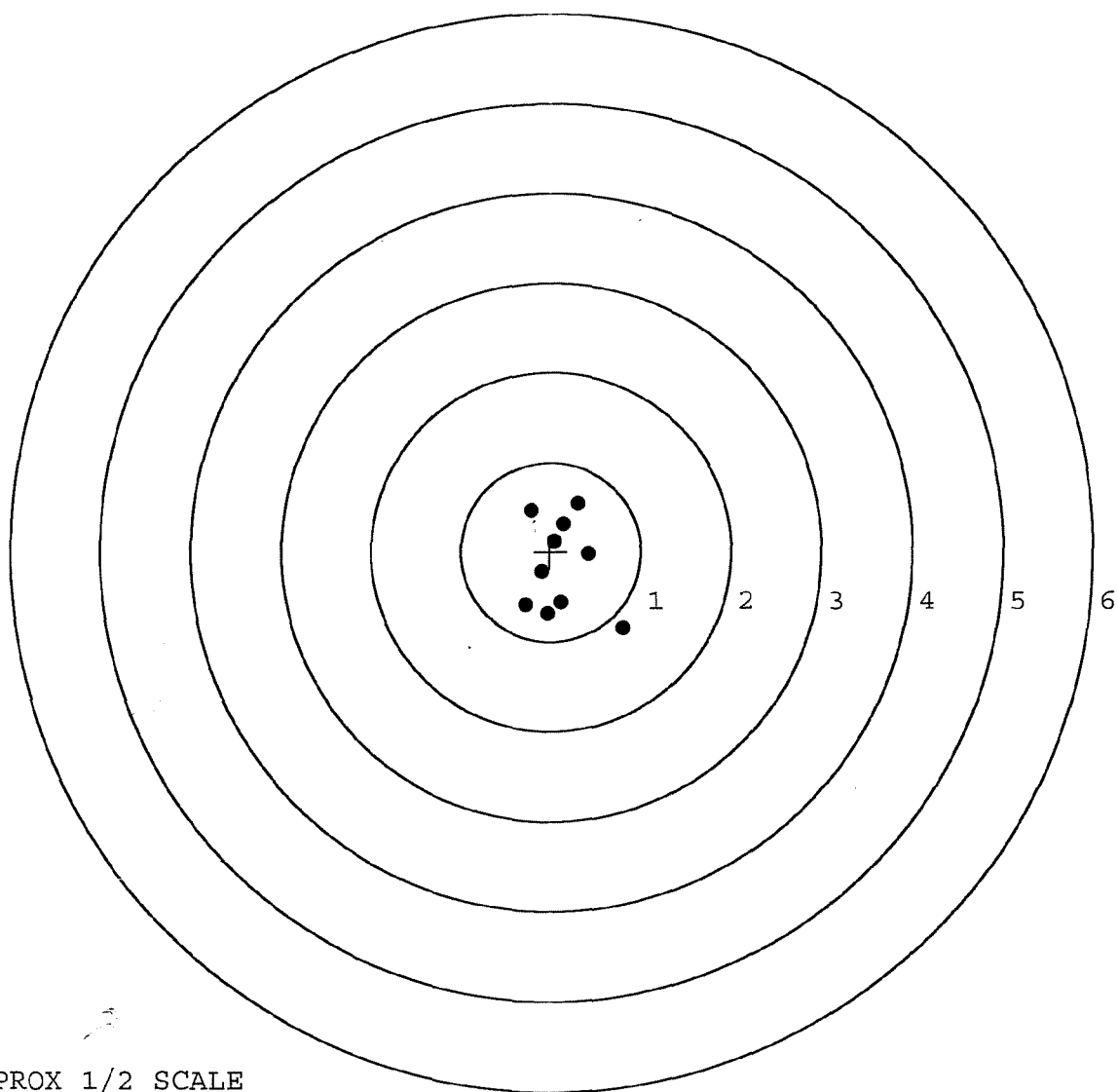
MAX RADIUS: 0.984

MEAN RADIUS: 0.528

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 10

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

BARBER - M24 0089323

SERIAL NUMBER: E6413511. 0

TARGET NUMBER: 4

FILE DATE: 02/15/2003

FILE TIME: 13:06

POINT#	X	Y
1:	0.397	-0.657
2:	0.752	-0.020
3:	0.316	-0.082
4:	0.120	0.300
5:	-0.079	0.750
6:	-0.721	0.750
7:	-0.597	0.107
8:	-0.221	-0.329
9:	0.180	-0.423
10:	0.045	-0.153

X CENTROID: 0.019

Y CENTROID: 0.024

POA TO CENTROID: 0.031

HORZ SPREAD: 1.473

VERT SPREAD: 1.407

GROUP SPREAD: 1.797

MIN RADIUS: 0.179

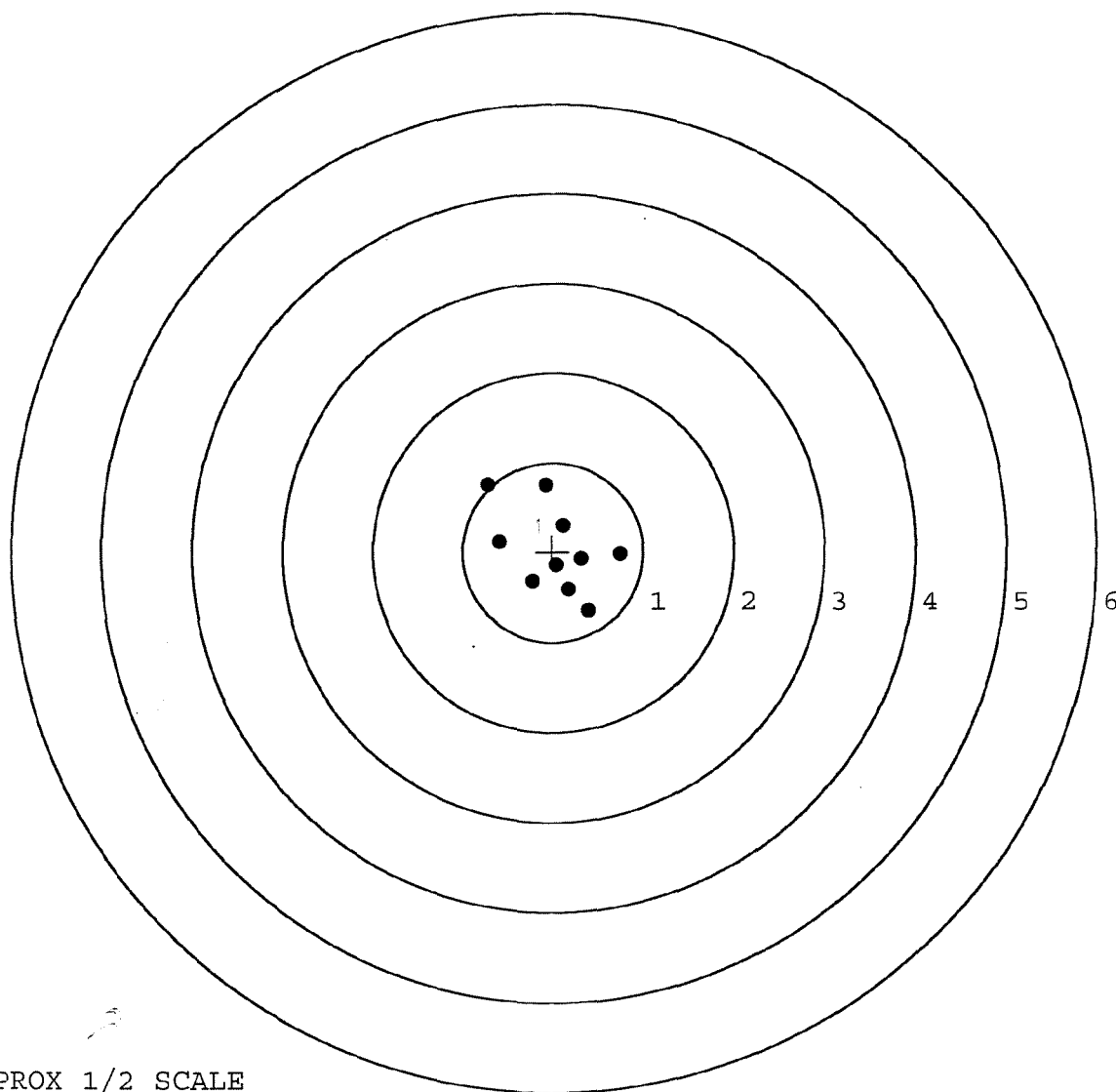
MAX RADIUS: 1.037

MEAN RADIUS: 0.559

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10



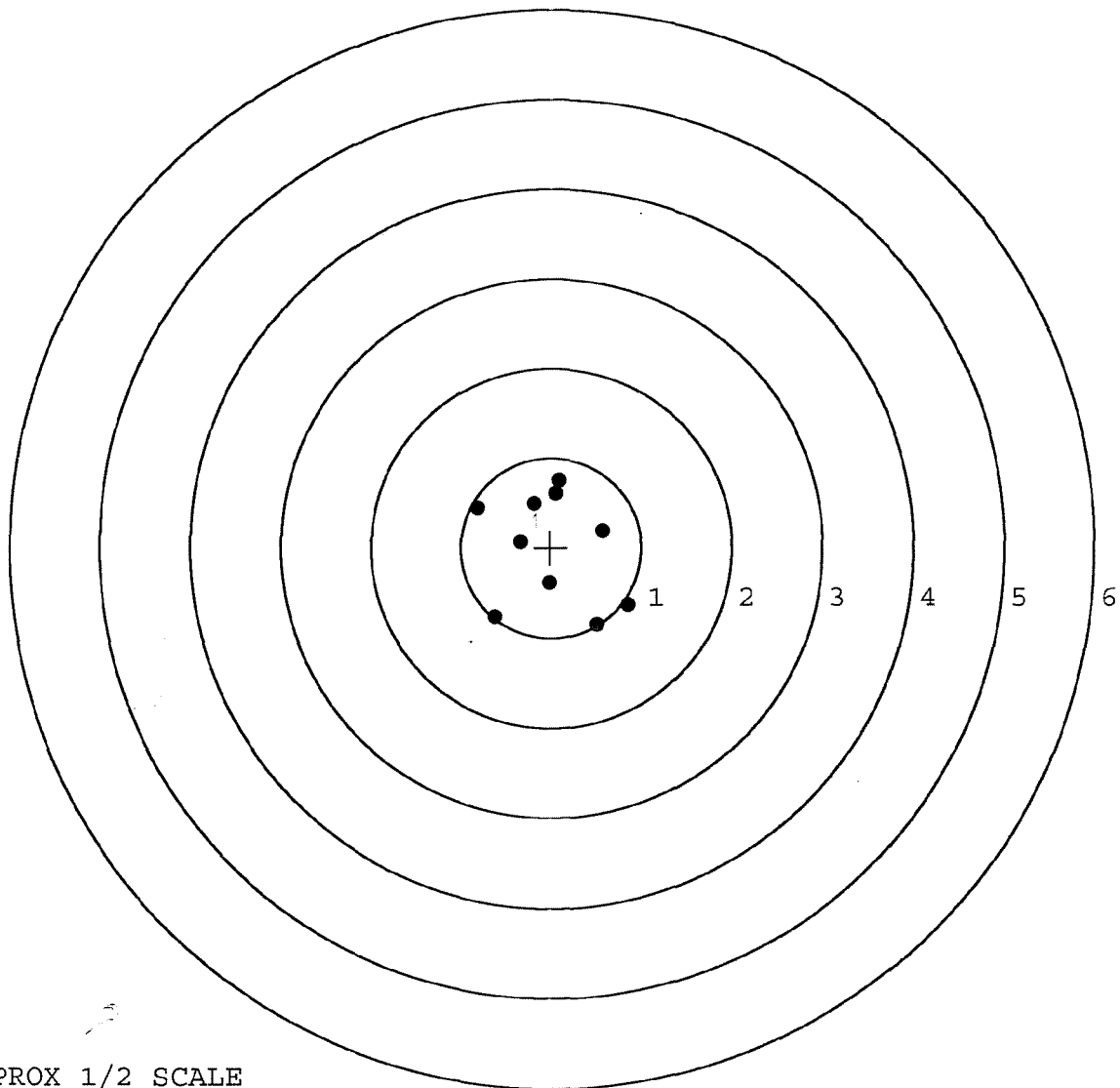
TARGET APPROX 1/2 SCALE

BARBER - M24 0089324

SERIAL NUMBER: E6413511. __0
 TARGET NUMBER: 5
 FILE DATE: 02/15/2003
 FILE TIME: 13:06

POINT#	X	Y
1:	0.860	-0.636
2:	0.510	-0.858
3:	-0.624	-0.768
4:	-0.016	-0.395
5:	0.573	0.191
6:	0.096	0.752
7:	0.056	0.601
8:	-0.189	0.488
9:	-0.339	0.062
10:	-0.817	0.443

X CENTROID: 0.011
 Y CENTROID: -0.012
 POA TO CENTROID: 0.016
 HORZ SPREAD: 1.677
 VERT SPREAD: 1.610
 GROUP SPREAD: 1.994
 MIN RADIUS: 0.358
 MAX RADIUS: 1.054
 MEAN RADIUS: 0.723
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 9
 # in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.48	2.35		2.31	MIN. SETTING
PULL #2	2.53	2.30		2.49	NO AVG. OF 5
PULL #3	2.60	2.41		2.27	READINGS ACCEPT
PULL #4	2.66	2.38		2.29	ABLE LESS THAN
PULL #5	2.55	2.39		2.28	
TOTAL	12.82	11.83		11.64	
AVG.	2.56	2.36		2.32	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.19	3.39		
PULL #2	3.01	3.38		
PULL #3	3.04	3.21		
PULL #4	3.06	3.37		
PULL #5	3.15	3.36		
TOTAL	15.45	16.71		
AVG.	3.09	3.34		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.10	4.03		4.21
PULL #2	4.12	4.37		4.12
PULL #3	4.18	4.35		4.24
PULL #4	4.30	4.30		4.33
PULL #5	4.25	4.32		4.25
TOTAL	20.95	21.37		21.15
AVG.	4.19	4.27		4.23

SERIAL # E6413511INSPECTED BY: RWDATE REC'D: 1-23-03DATE RET'D: 2-15-03

ITEM

BARREL ASSEMBLY

☒ BARREL
☒ RECEIVER
☒ FRONT SIGHT BASE
☒ REAR SIGHT BASE
☒ SCREWS
☒ FINISH

SCOPE ASSEMBLY

☒ SCOPE
☒ SCOPE RINGS
☒ MOUNTING SCREWS
☒ MOUNTING BASE
☒ SCREWS
☒ FINISH
☒ CLARITY

ITEM

STOCK ASSEMBLY

☒ STOCK
☒ SLING AWIVEL STUDS
☒ ADJUSTABLE
☒ BUTT PLATE
☒ LOCK NUTS
☒ BARREL CLEARANCE
☒ COLOR / FINISH

SYSTEMS CASE

☐ SCOPE CASE
☐ IRON SIGHTS
☐ DEPLOYMENT KIT

TRIGGER ASSEMBLY

☒ SAFETY OPERATION
☒ RE-SET TO FACTORY SPECS

COMMENTS:

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-D-0127

R & E NUMBER	C00361		
SERIAL NUMBER	B6896599 E6413511 (New)		
LOG-IN DATE	1-23-03		
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	1-27-03	RTL
560 A	RE-BARREL	1-27-03	RA
B	DRILL AND TAP	1-27-03	TRW
575	ASSEMBLE MAGNA-FLUX	1-27-03	RW
600	PROOF INSPECTED	1-27-03	RW
605	CHECK HEADSPACE	1-27-03	RW
610	DIS-ASSEMBLE GUN	1-27-03	RW
612	MAGNAFLUX		
615	ROLLMARK CALIBER		
618	ROTO-BLAST	1-31-03	TFB
620	APPLY COATINGS	2-11	TA
625 A	FINAL ASSEMBLY	2-13-03	RW
B	TRIGGER PULL TEST	2.57, 2.62, 2.67, 2.67, 2.67	RW
C	SAFETY "ON" FORCE	8, 8.5, 8	RW
D	SAFETY "OFF" FORCE	2.5, 3, 2.5	RW
E	FIRING PIN INDENT		
640	TARGET	2-14-03	TRW
655	FINAL INSPECT	2-17-03	RW
660	PACK	2-19-03	RA
		SHIP DATE	
QAR INSPECTION DATE			