

G6863528

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

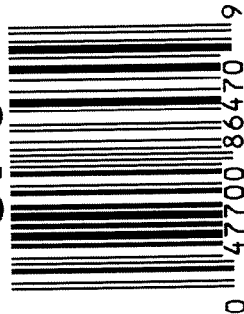
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6863528

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6863528

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-27-09	SPD
430	ASSEMBLE TO STOCK		5-27-09	SP
440	PROOF		5-27-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	5-27-09	SPD
470	DIS-ASSEMBLE ACTION		5-27-09	SPD
472	SERIALIZE BOLT HANDLE		5-28-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	5-30-09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-1-09	RT
510	DRILL AND TAP SIGHT HOLES		5-28-09	SP
520	GOFF BLAST BBL / REC		6-1-09	DWO
540	APPLY COATINGS (BARREL ACTION)		6-1-11	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-12-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-12-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-12-09	SP
	D) OIL FIRING PIN ASSEMBLY		6-29-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	7-30-09	LJ
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	7-30-09	LJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.002</u> <u>.003</u> <u>.003</u>	7-30-09	LJ
	J) ASSEMBLE STOCK		6-29-09	SPD
	K) ASSEMBLE SWIVEL STUDS		7-30-09	LJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7/24	AB
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/24	TAR
670	FINAL INSPECTION A) HEADSPACE		7-30-09	LJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.63</u> <u>2.44</u> <u>2.53</u> <u>2.54</u> <u>2.55</u>	7-30-09	LJ
	C) FUNCTION		7-30-09	LJ
690	PACK		8/6/09	Fm

F004 REV 5/2006

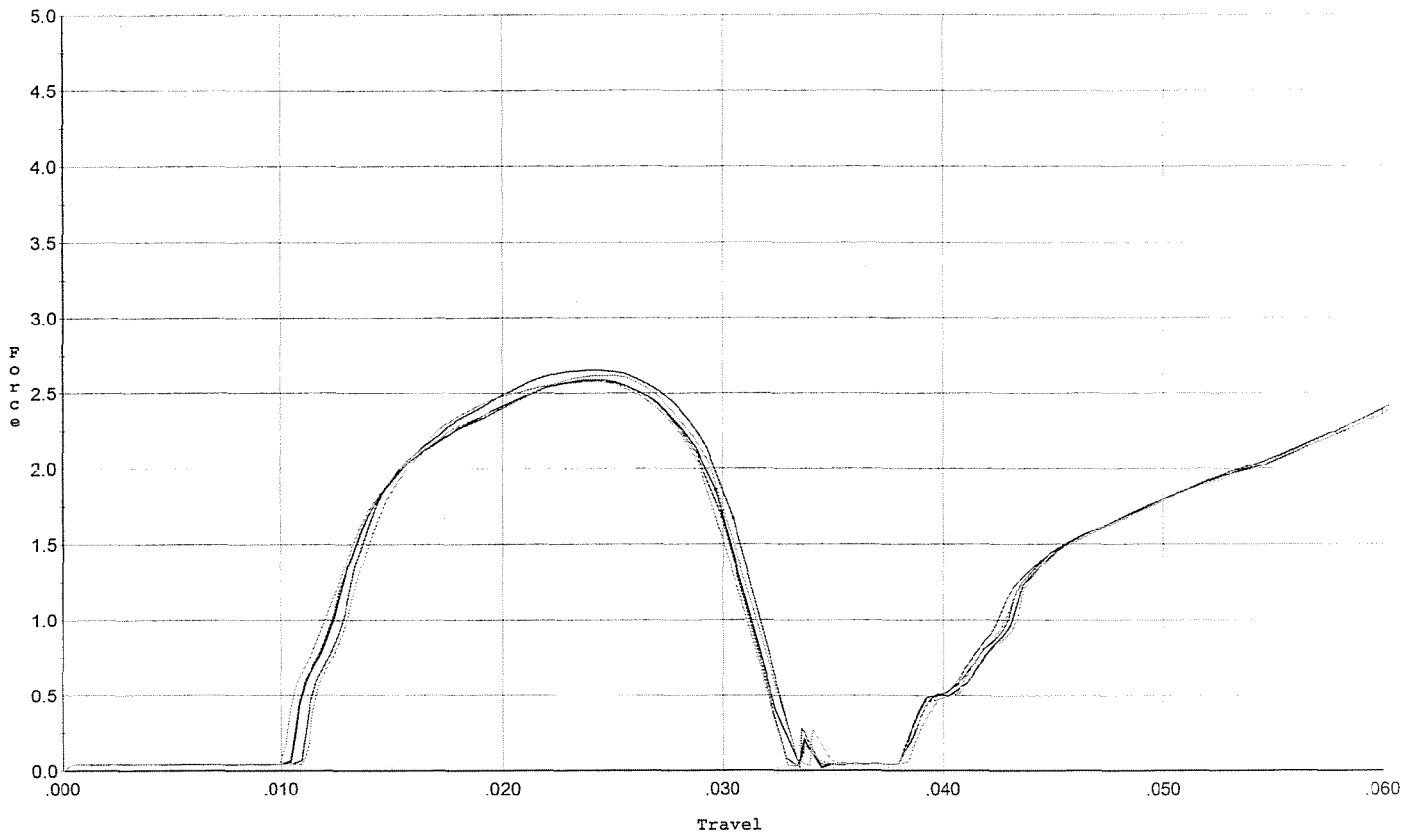
CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 ~~0092406~~ 92445

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/22/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



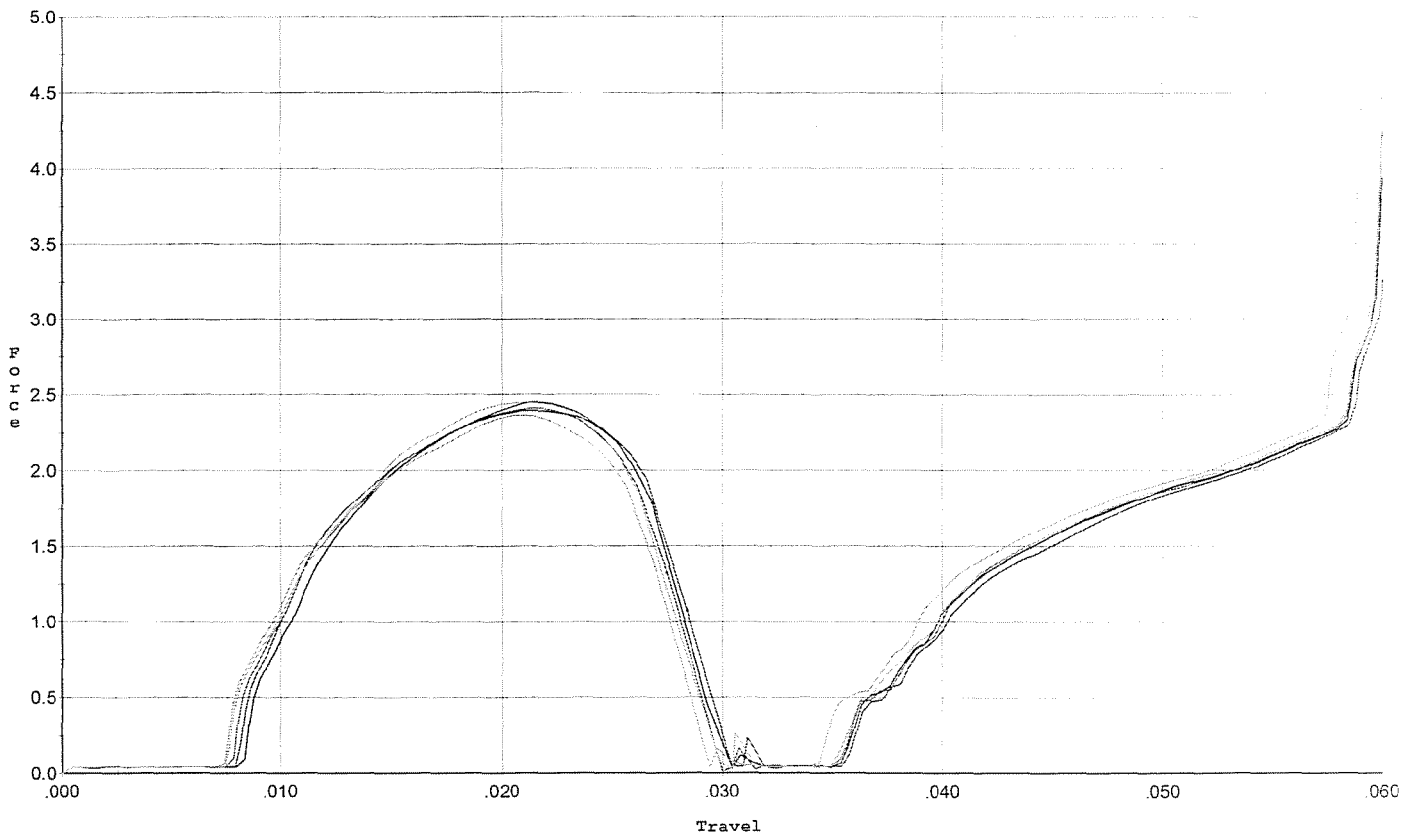
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.649	0.030	0.011	0.039	0.041		Set Trigger
2	2.577	0.030	0.011	0.040	0.040		Set Trigger
3	2.588	0.030	0.011	0.039	0.040		Set Trigger
4	2.618	0.031	0.011	0.039	0.041		Set Trigger
5	2.580	0.031	0.010	0.039	0.041		Set Trigger

Aug 2.60

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/22/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



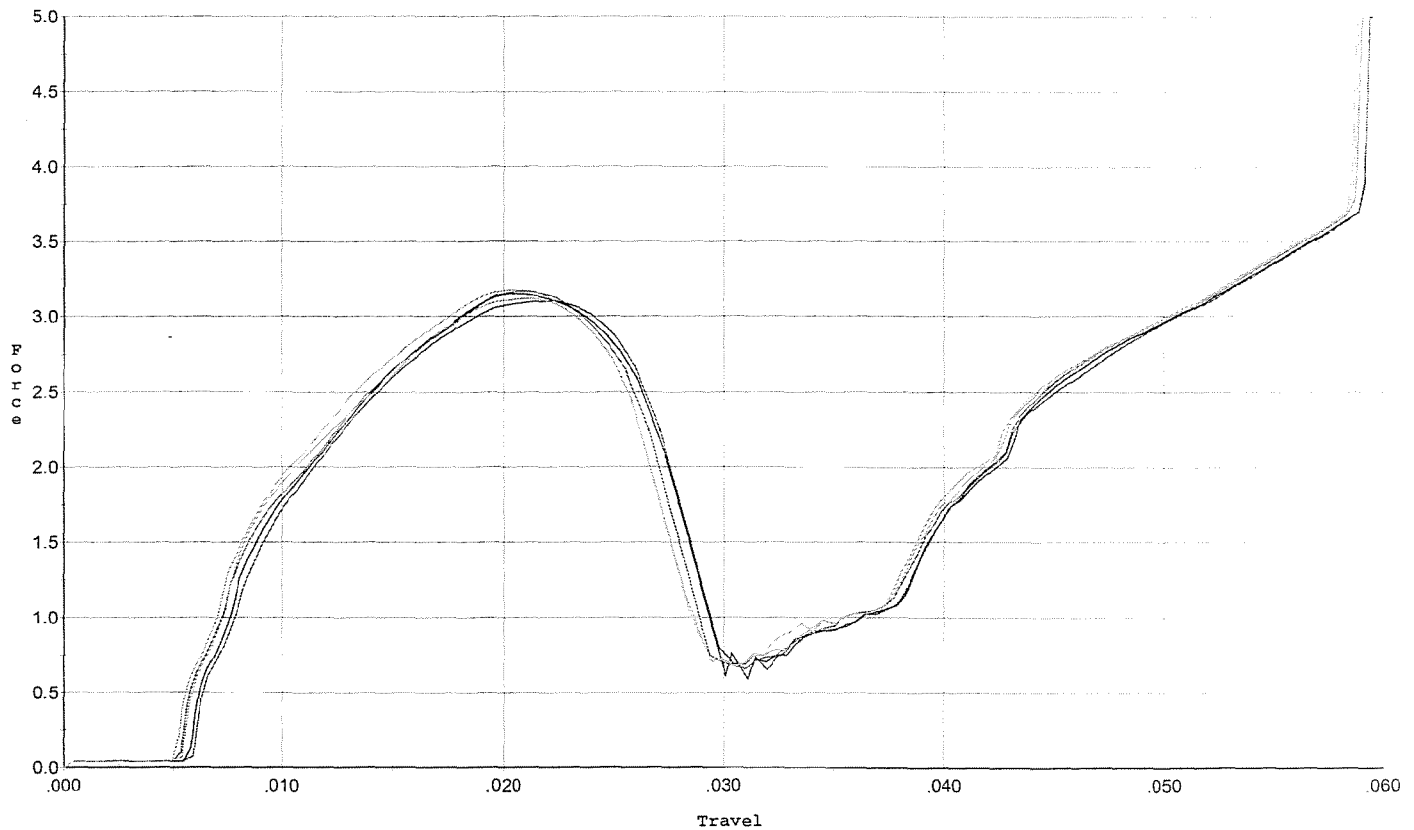
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.452	0.028	0.008	0.039	0.038		Set Trigger
2	2.396	0.027	0.009	0.039	0.035		Set Trigger
3	2.409	0.027	0.008	0.039	0.036		Set Trigger
4	2.449	0.026	0.008	0.040	0.035		Set Trigger
5	2.362	0.027	0.008	0.039	0.035		Set Trigger

avg 2.41

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/22/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



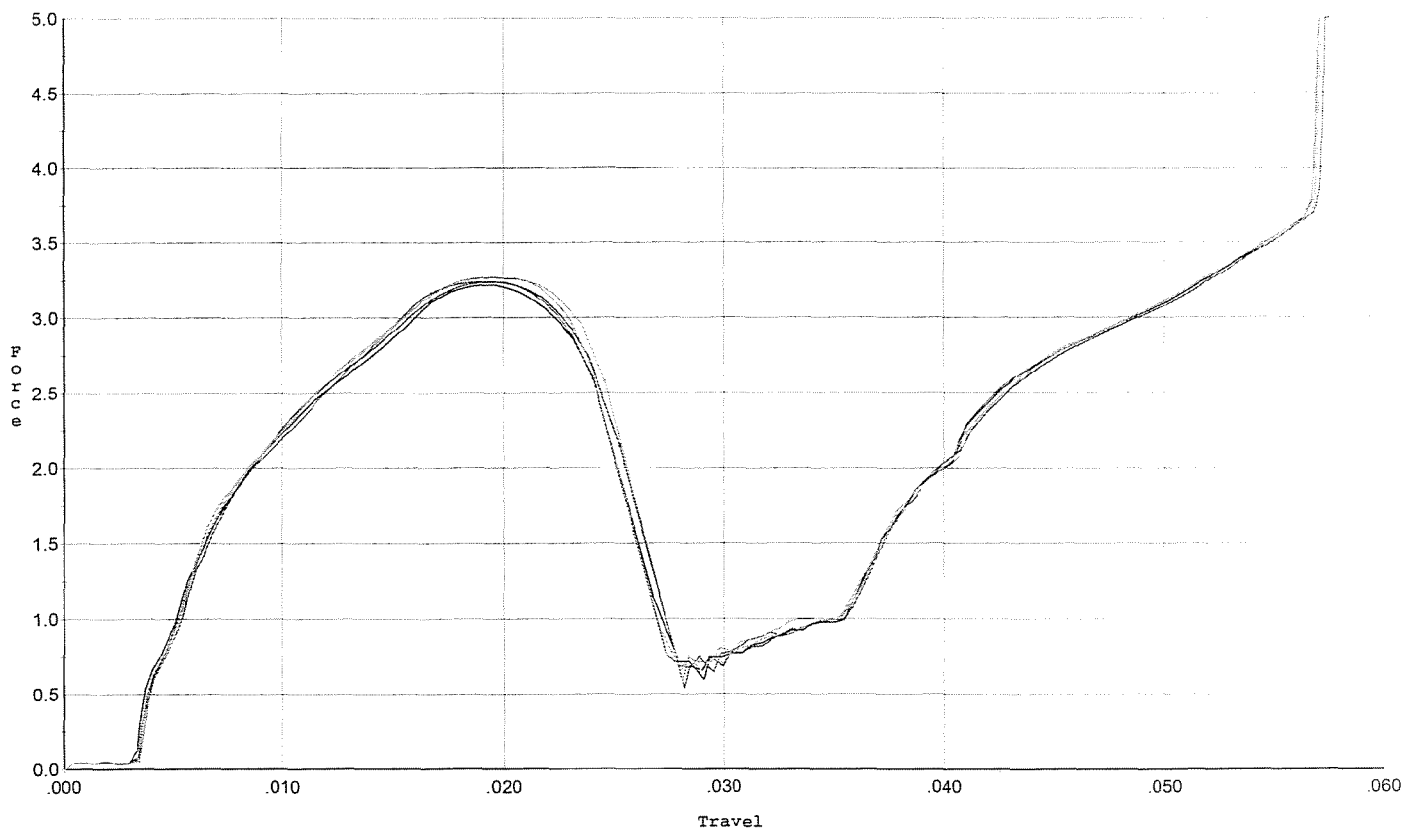
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.102	0.027	0.006	0.037	0.049		Set Trigger
2	3.152	0.027	0.006	0.037	0.050		Set Trigger
3	3.166	0.027	0.005	0.037	0.049		Set Trigger
4	3.118	0.026	0.006	0.037	0.047		Set Trigger
5	3.178	0.026	0.005	0.037	0.048		Set Trigger

Aug 3.14

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/22/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



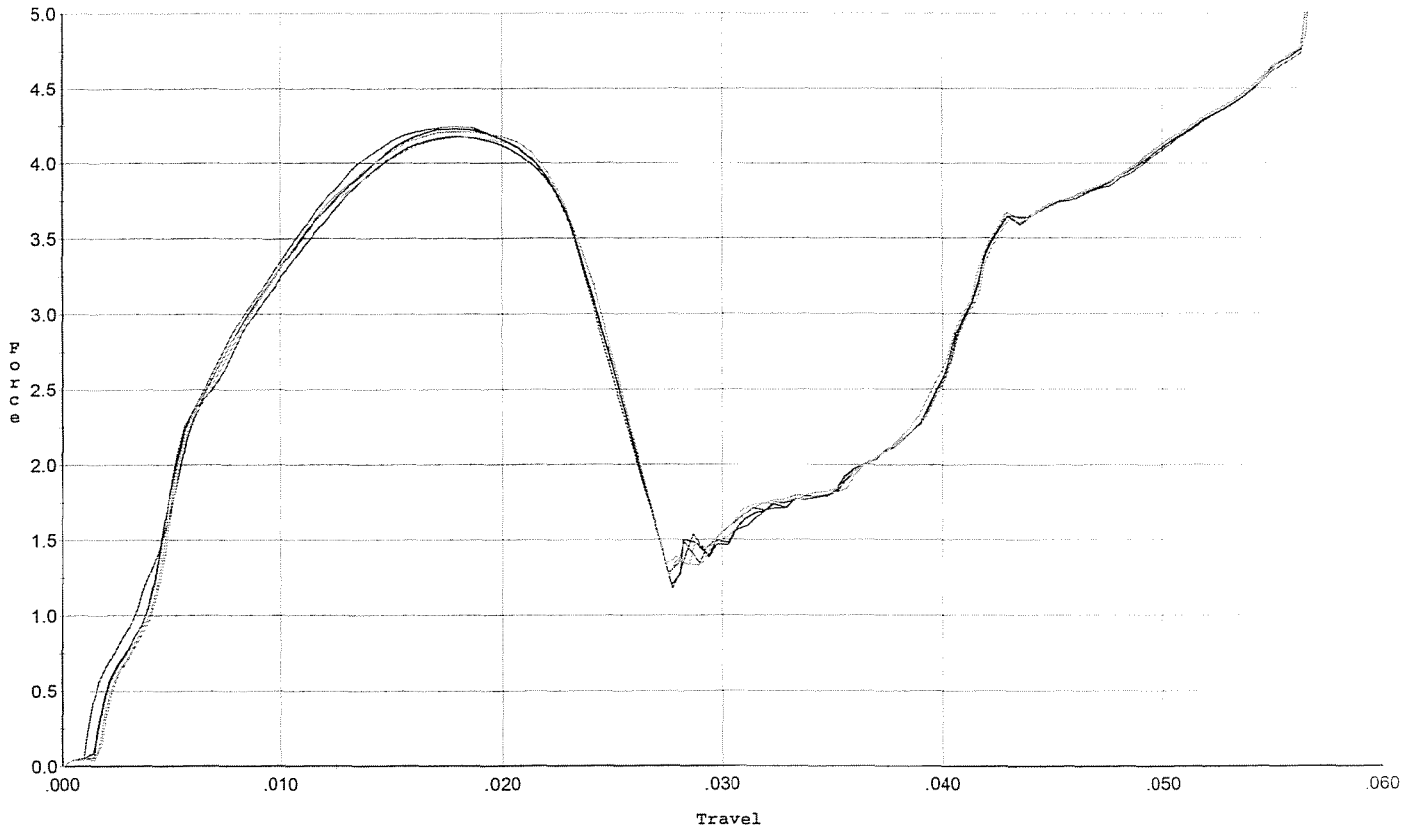
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.237	0.025	0.004	0.037	0.051		Set Trigger
2	3.218	0.024	0.003	0.037	0.048		Set Trigger
3	3.241	0.024	0.004	0.037	0.049		Set Trigger
4	3.270	0.025	0.004	0.037	0.050		Set Trigger
5	3.269	0.024	0.004	0.036	0.049		Set Trigger

Avg 3.24

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/22/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



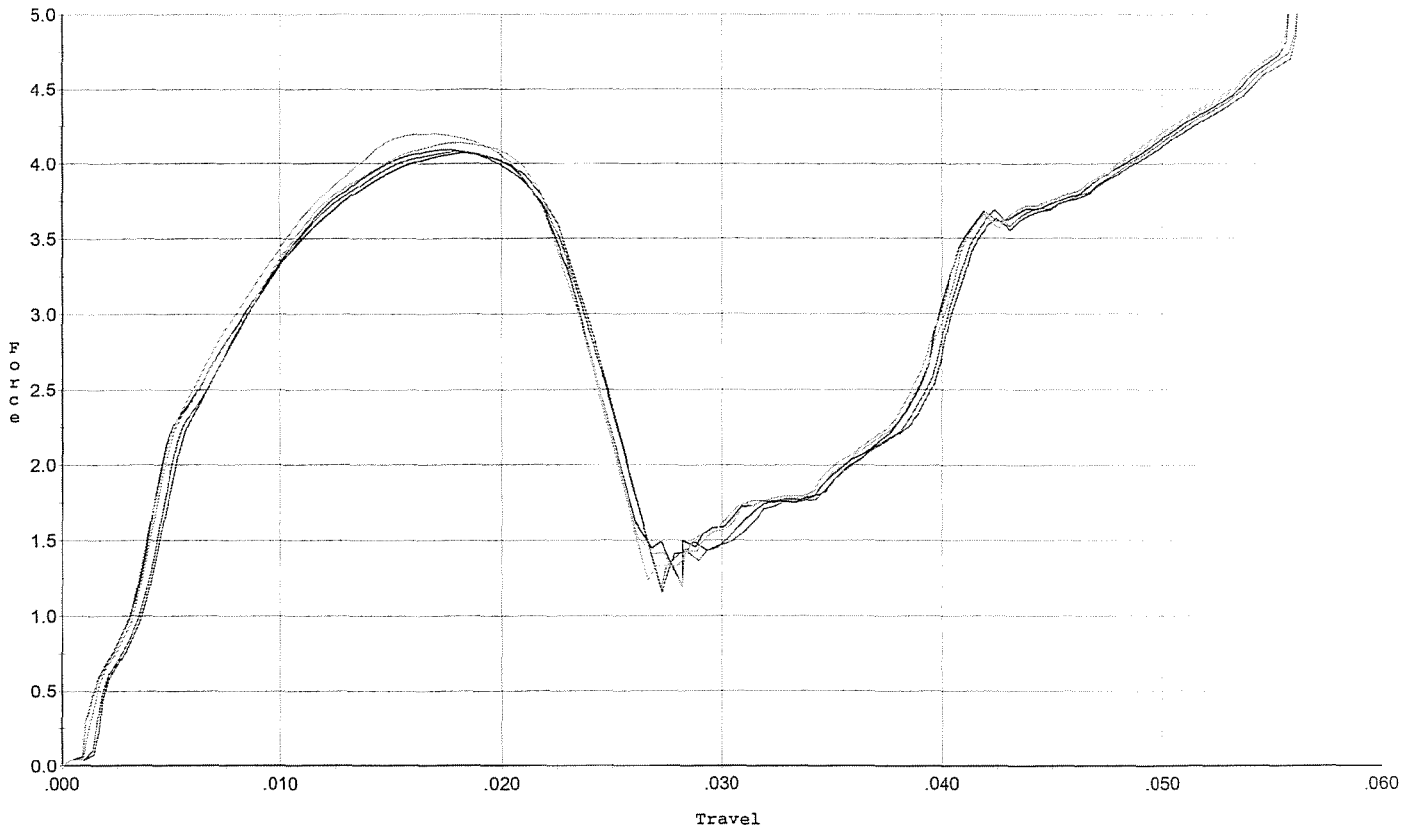
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.177	0.025	0.00	0.034	0.069		Set Trigger
2	4.227	0.025	0.00	0.034	0.069		Set Trigger
3	4.245	0.023	0.00	0.035	0.064		Set Trigger
4	4.174	0.024	0.002	0.035	0.066		Set Trigger
5	4.210	0.024	0.00	0.034	0.067		Set Trigger

Avg 4.20

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/22/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



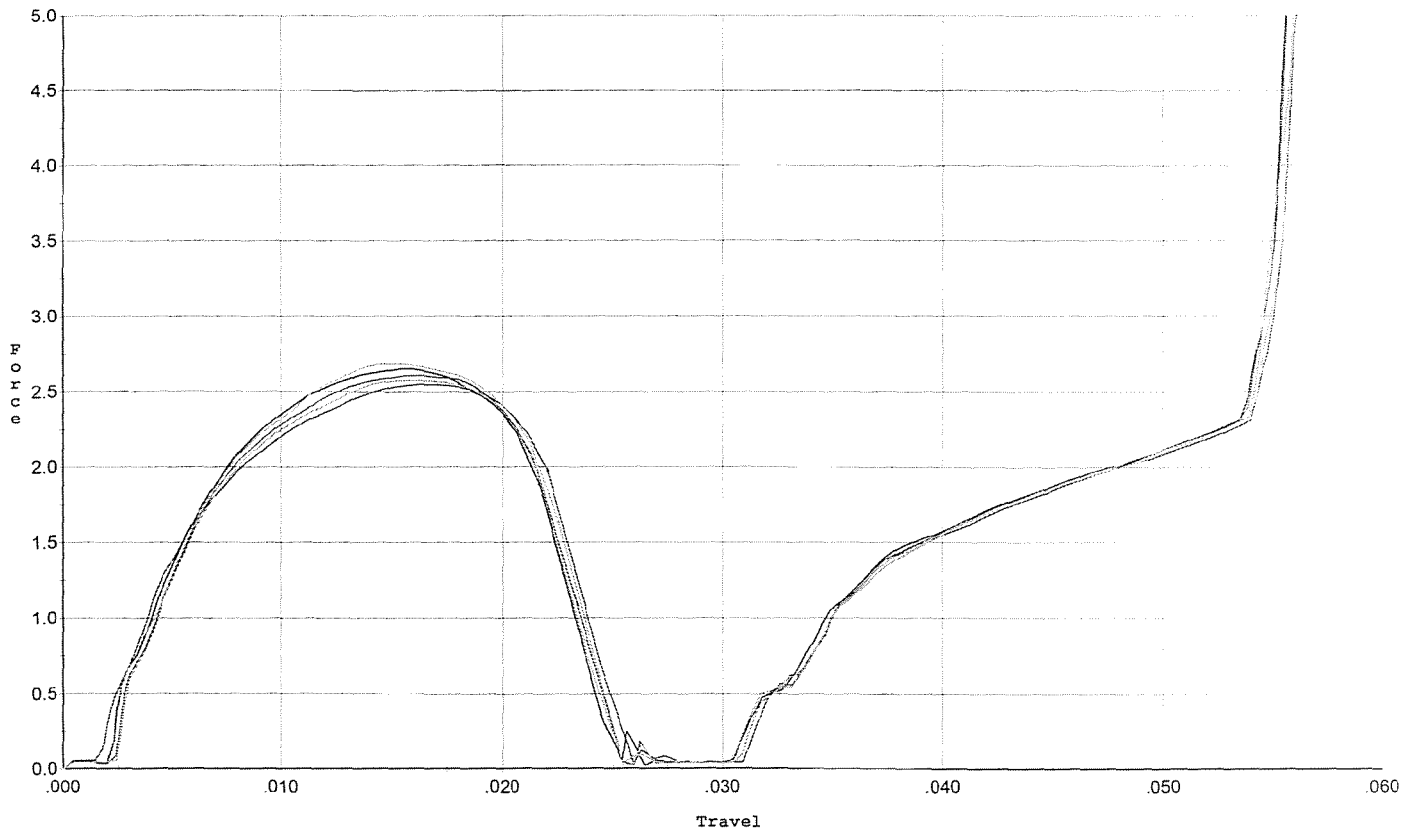
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.093	0.025	0.00	0.035	0.067		Set Trigger
2	4.075	0.023	0.00	0.035	0.064		Set Trigger
3	4.082	0.024	0.00	0.034	0.066		Set Trigger
4	4.141	0.023	0.00	0.035	0.064		Set Trigger
5	4.199	0.023	0.00	0.035	0.066		Set Trigger

Aug 4.41

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/22/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



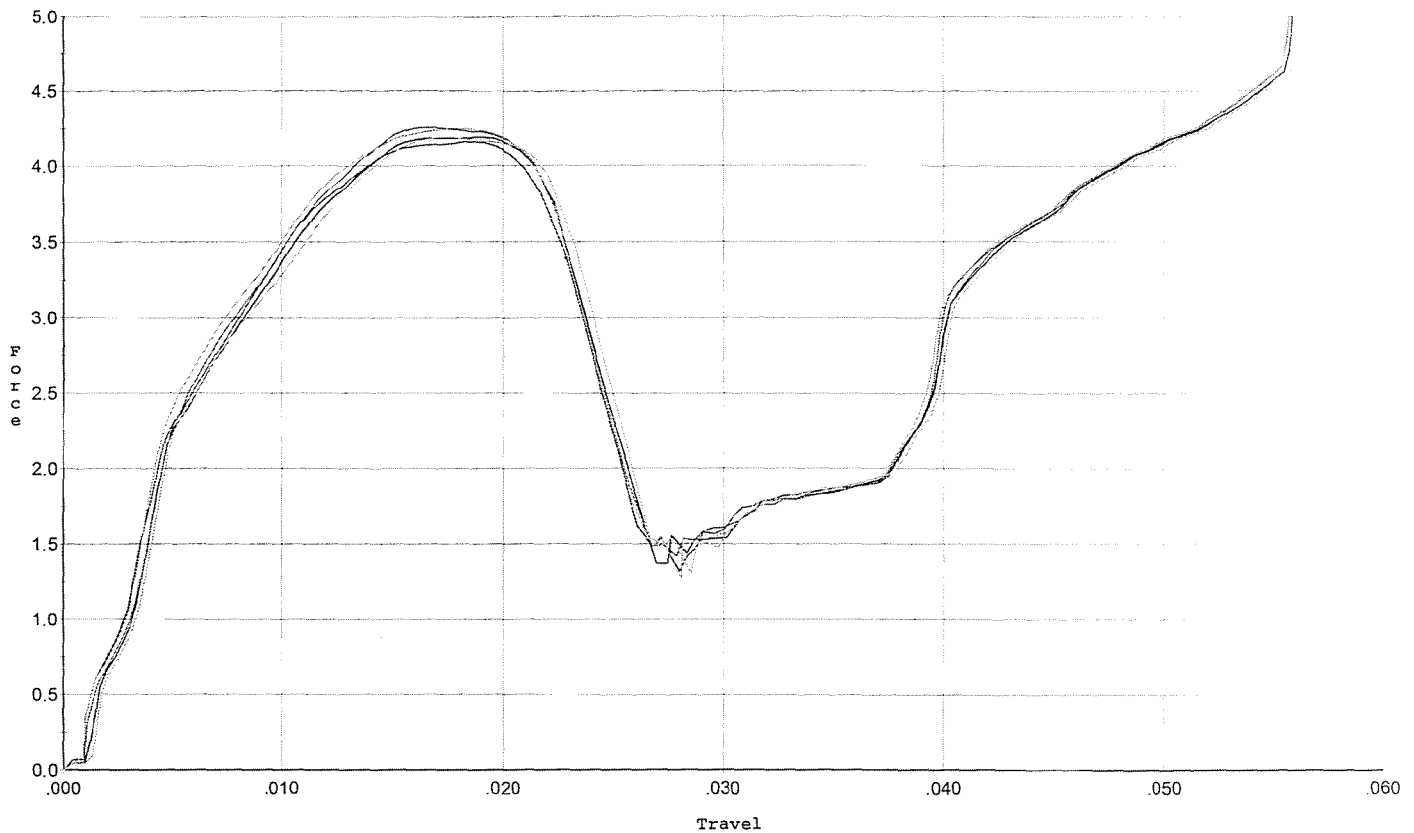
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.547	0.022	0.002	0.038	0.039		Set Trigger
2	2.653	0.022	0.002	0.039	0.039		Set Trigger
3	2.607	0.023	0.00	0.038	0.041		Set Trigger
4	2.685	0.023	0.003	0.038	0.041		Set Trigger
5	2.575	0.021	0.002	0.039	0.038		Set Trigger

Avg 2.61

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/22/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.164	0.023	0.00	0.035	0.065		Set Trigger
2	4.190	0.022	0.00	0.035	0.063		Set Trigger
3	4.257	0.022	0.00	0.035	0.064		Set Trigger
4	4.187	0.023	0.00	0.035	0.065		Set Trigger
5	4.250	0.022	0.00	0.035	0.065		Set Trigger

Aug 4.21