

G-6863539

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

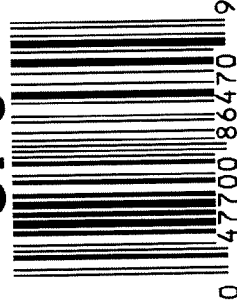
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6863539

UPC



GUN SERIAL #

G 686 3539

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		5-21-09	RP
430	ASSEMBLE TO STOCK		5-21-09	RP
440	PROOF		5-21-09	RP
460	CHECK HEADSPACE	MAGNA - FLUX	5-21-09	RP
470	DIS-ASSEMBLE ACTION		5-21-09	RP
472	SERIALIZE BOLT HANDLE		5-22-09	RP
480	MAGNAFLUX BBL ACTION	OPERATOR	5/24/09	RP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		5/29/09	RP
510	DRILL AND TAP SIGHT HOLES		5-22-09	SP
520	GOFF BLAST BBL / REC		5-22-09	SP
540	APPLY COATINGS (BARREL ACTION)		6/1	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-2-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-2-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	6-2-09	SP
	D) OIL FIRING PIN ASSEMBLY		6-8-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

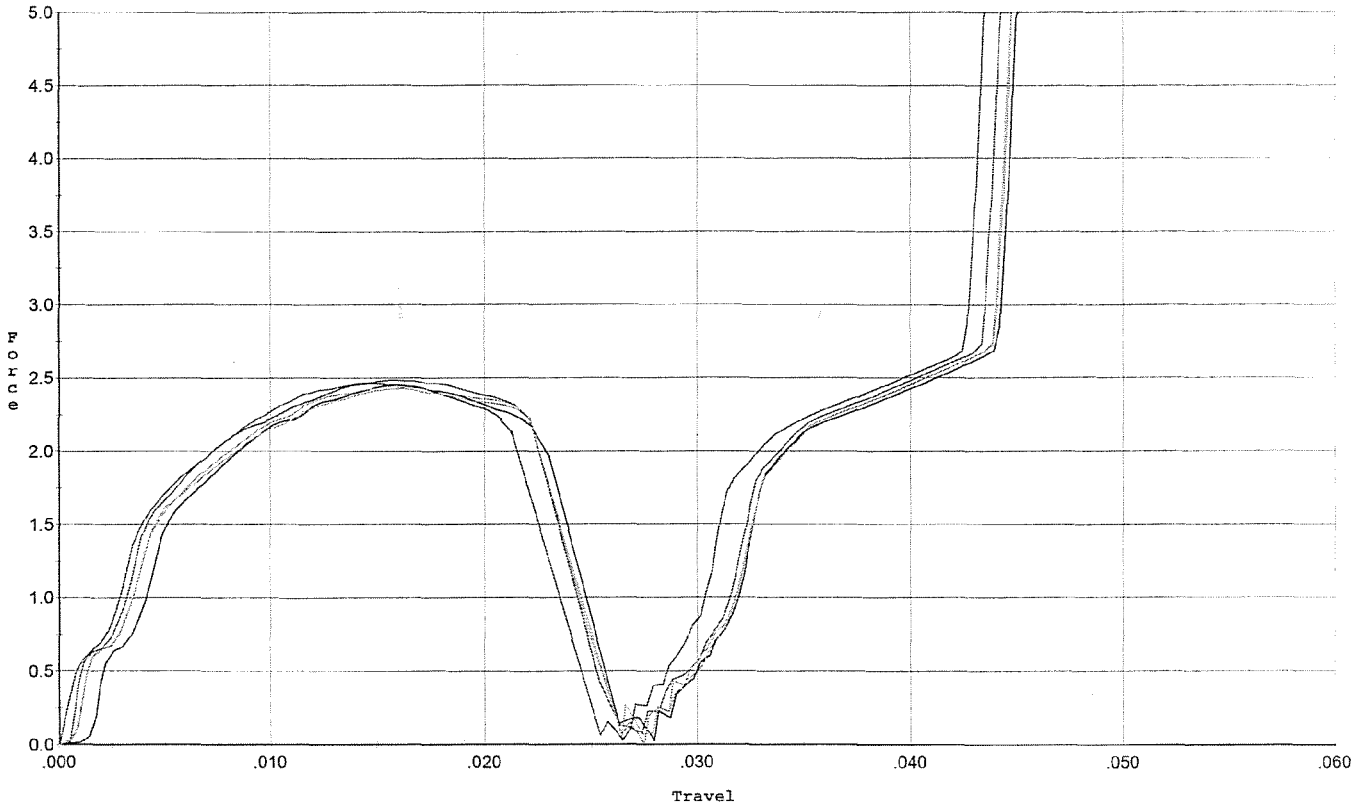
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	6-16-09	R N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	6-16-09	R N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	6-16-09	R N.
	J) ASSEMBLE STOCK		6-8-09	R N.
	K) ASSEMBLE SWIVEL STUDS		6-16-09	R N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6/15/09	RR
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6/15/09	TGR
670	FINAL INSPECTION A) HEADSPACE		6-16-09	R N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>267</u> <u>272</u> <u>264</u> <u>281</u> <u>280</u>	6-16-09	RTZ
	C) FUNCTION		6-16-09	R N.
690	PACK		7/10/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



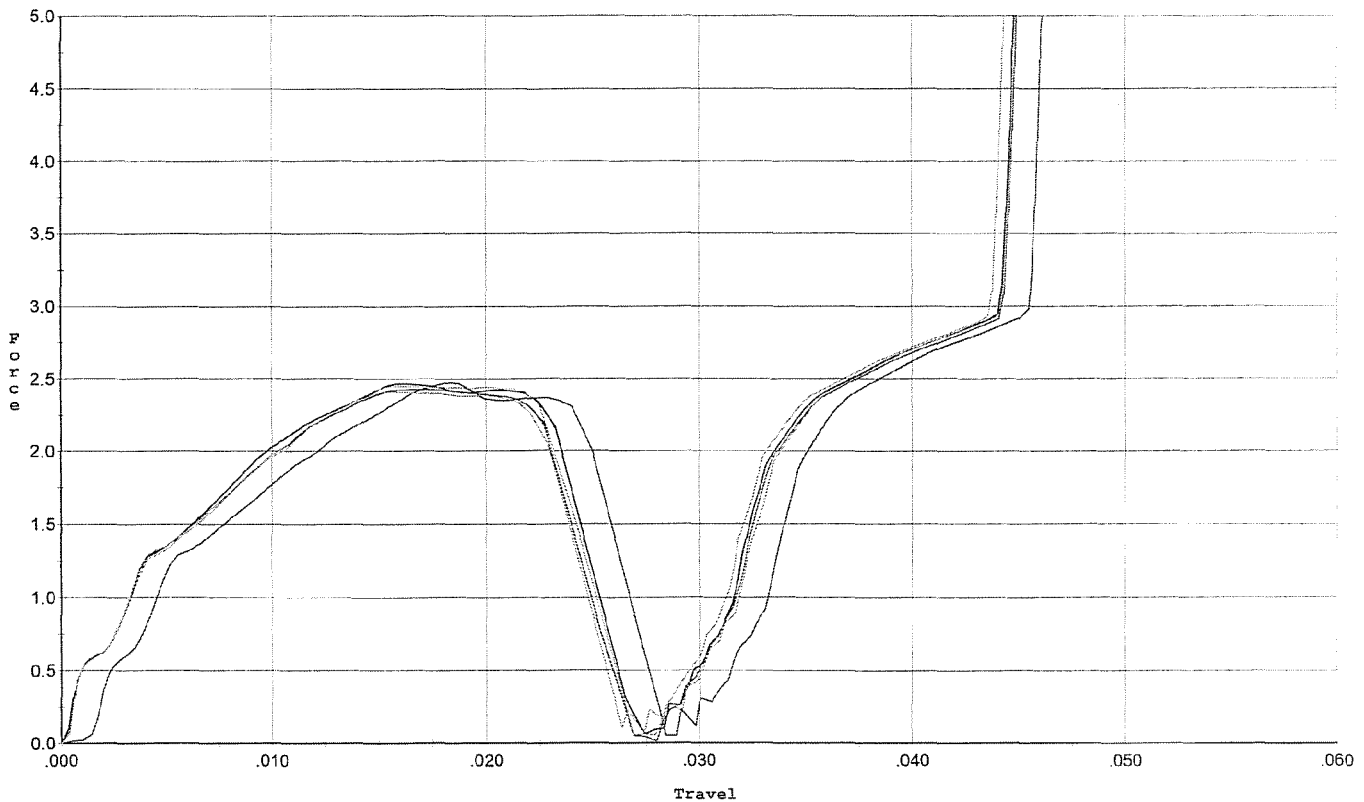
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.464	0.021	0.00	0.028	0.039		Set Trigger
2	2.453	0.023	0.00	0.028	0.041		Set Trigger
3	2.485	0.022	0.00	0.028	0.042		Set Trigger
4	2.427	0.022	0.00	0.029	0.040		Set Trigger
5	2.441	0.022	0.00	0.029	0.040		Set Trigger

A-2-45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



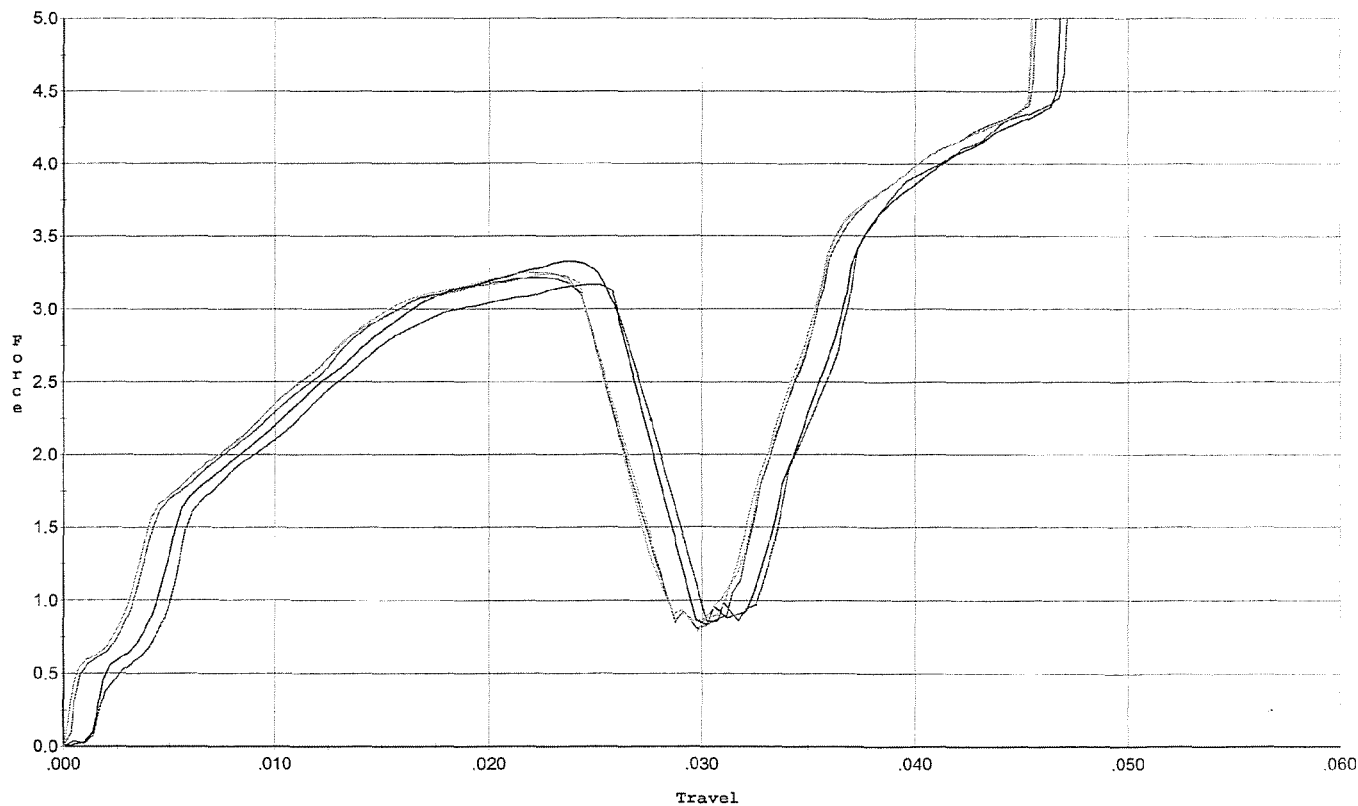
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.473	0.025	0.00	0.024	0.042		Set Trigger
2	2.466	0.023	0.00	0.028	0.042		Set Trigger
3	2.426	0.023	0.00	0.028	0.040		Set Trigger
4	2.450	0.024	0.00	0.028	0.043		Set Trigger
5	2.410	0.023	0.00	0.028	0.040		Set Trigger

A-2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



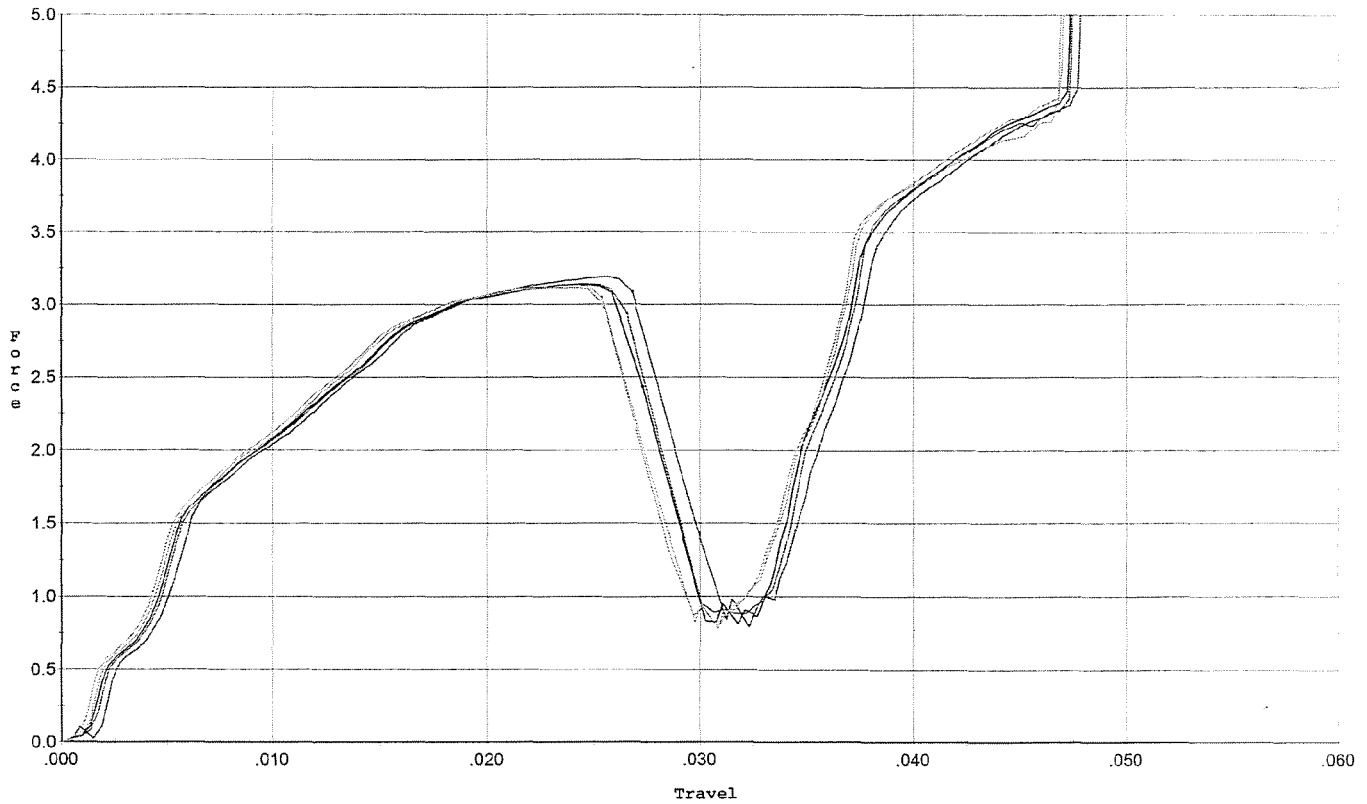
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.167	0.028	0.00	0.021	0.058		Set Trigger
2	3.326	0.026	0.00	0.021	0.057		Set Trigger
3	3.218	0.024	0.00	0.021	0.054		Set Trigger
4	3.252	0.024	0.00	0.021	0.055		Set Trigger
5	3.241	0.026	0.00	0.021	0.059		Set Trigger

A-3-24

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



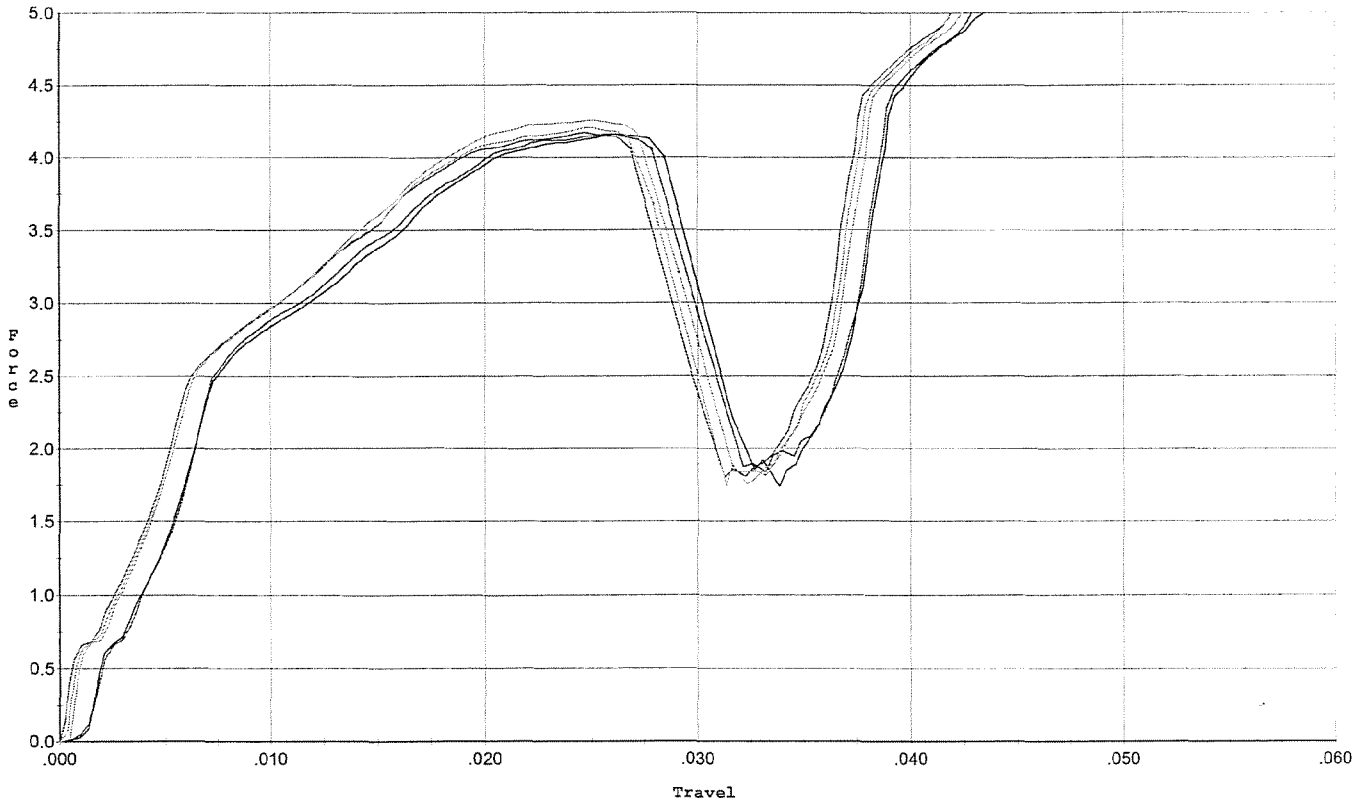
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.191	0.027	0.00	0.021	0.056		Set Trigger
2	3.136	0.027	0.00	0.021	0.057		Set Trigger
3	3.140	0.027	0.00	0.021	0.056		Set Trigger
4	3.133	0.025	0.00	0.022	0.054		Set Trigger
5	3.119	0.025	0.00	0.022	0.053		Set Trigger

A 3.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



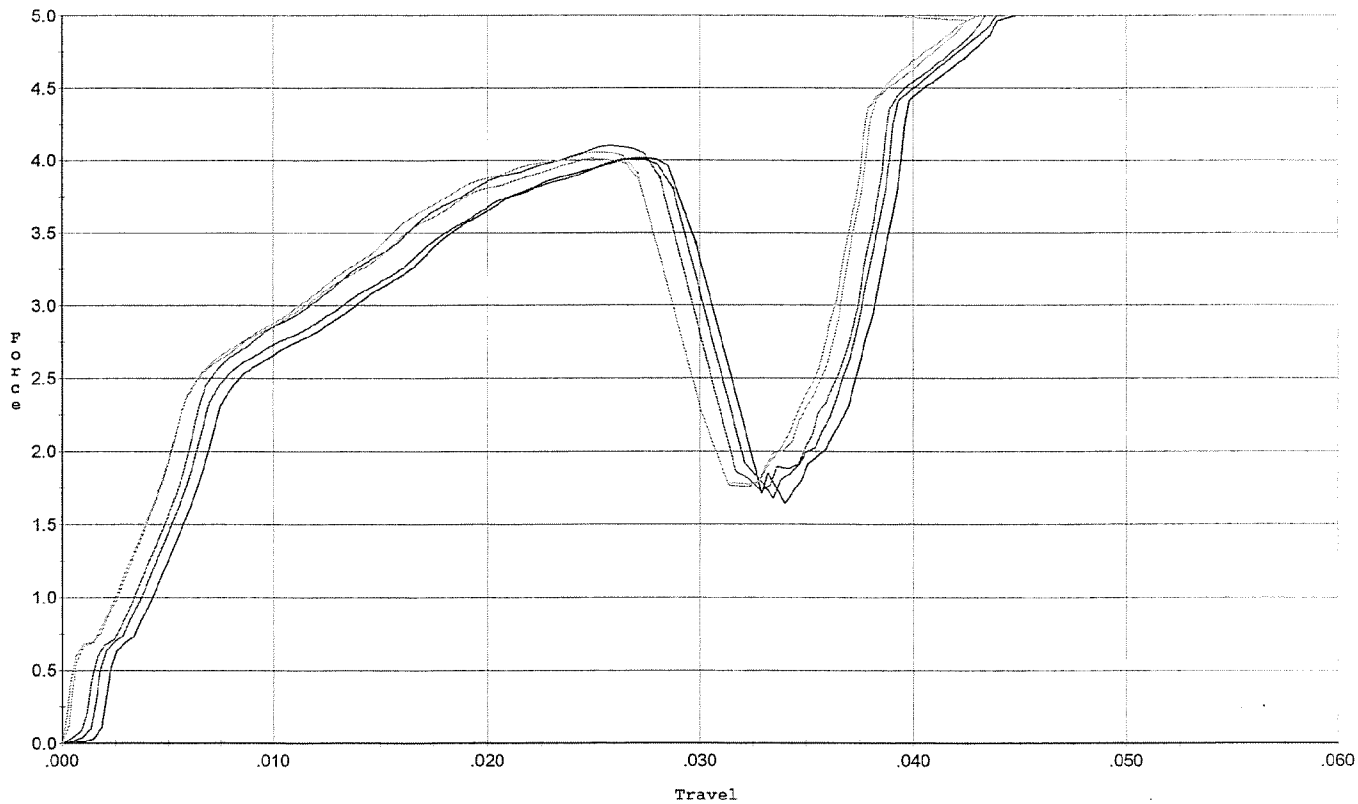
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.161	0.028	0.00	0.015	0.077		Set Trigger
2	4.159	0.028	0.00	0.014	0.079		Set Trigger
3	4.172	0.027	0.00	0.015	0.077		Set Trigger
4	4.201	0.028	0.00	0.014	0.081		Set Trigger
5	4.256	0.029	0.00	0.014	0.085		Set Trigger

A-4-19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 5/4/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



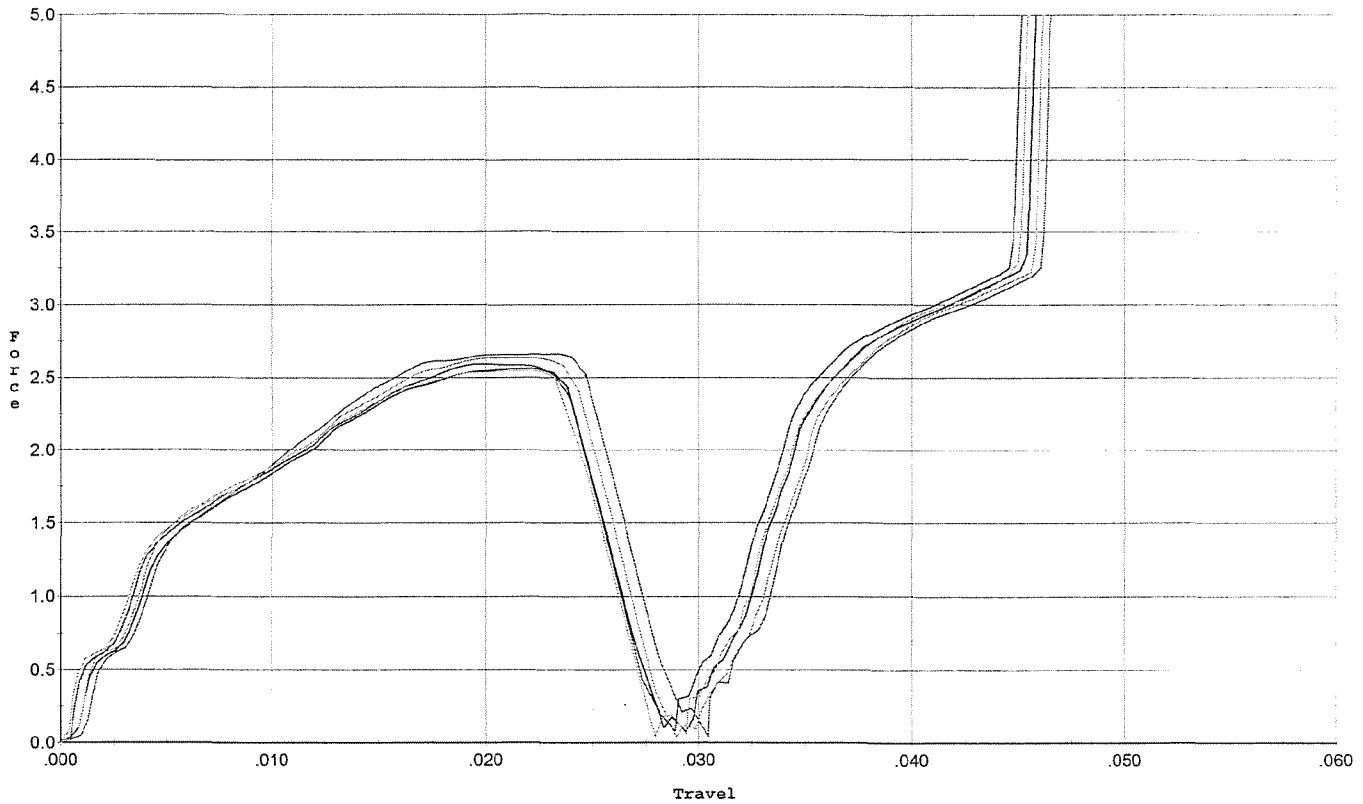
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.009	0.029	0.00	0.016	0.077		Set Trigger
2	4.015	0.030	0.00	0.016	0.078		Set Trigger
3	4.101	0.028	0.00	0.015	0.078		Set Trigger
4	4.057	0.027	0.00	0.016	0.076		Set Trigger
5	4.012	0.027	0.00	0.015	0.076		Set Trigger

A. 4.03

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb fopr final test



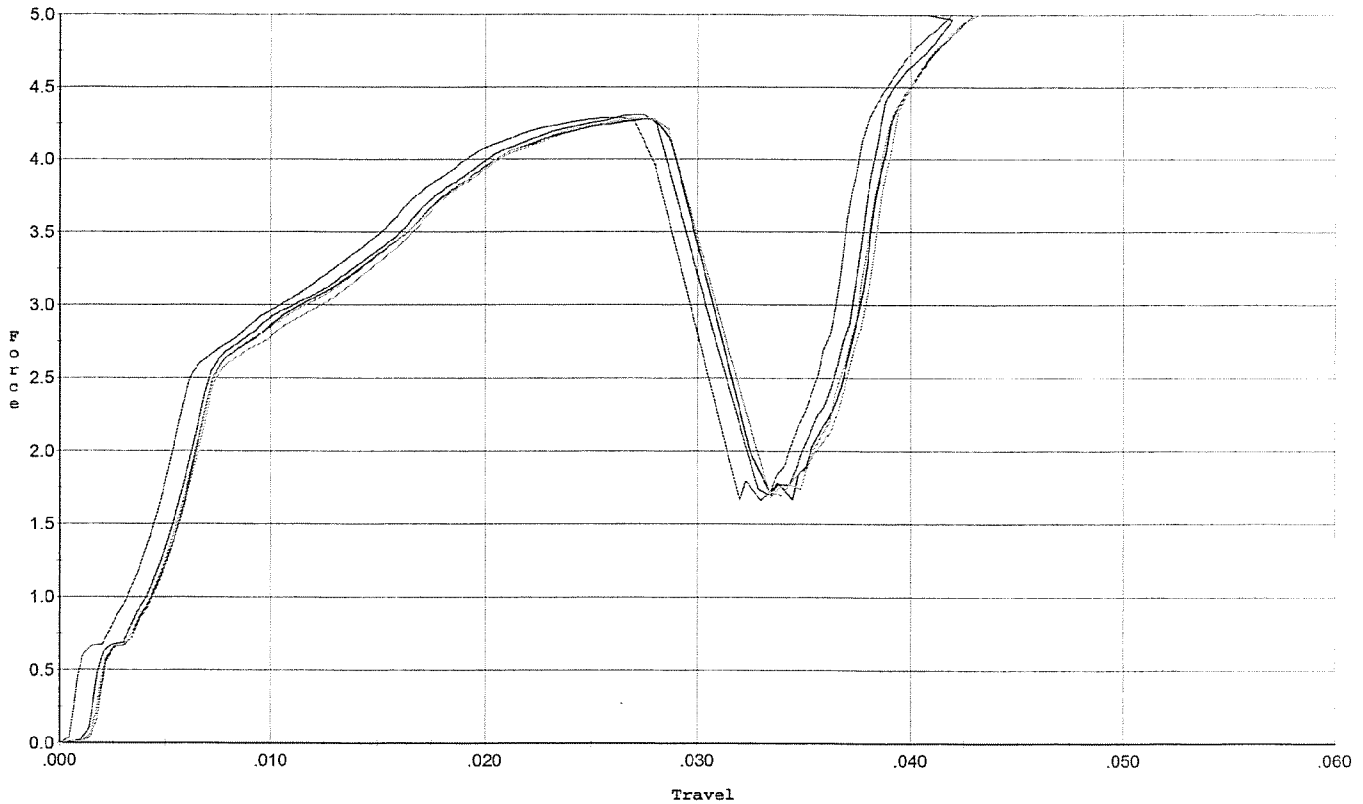
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.593	0.024	0.00	0.024	0.043		Set Trigger
2	2.563	0.024	0.00	0.027	0.042		Set Trigger
3	2.661	0.025	0.00	0.023	0.046		Set Trigger
4	2.549	0.025	0.00	0.025	0.045		Set Trigger
5	2.634	0.024	0.00	0.024	0.045		Set Trigger

A-2-60

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 5/4/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.307	0.028	0.00	0.017	0.079		Set Trigger
2	4.277	0.029	0.00	0.017	0.081		Set Trigger
3	4.287	0.028	0.00	0.017	0.081		Set Trigger
4	4.279	0.029	0.00	0.017	0.080		Set Trigger
5	4.285	0.029	0.00	0.017	0.081		Set Trigger

A-41.28