

66863569

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



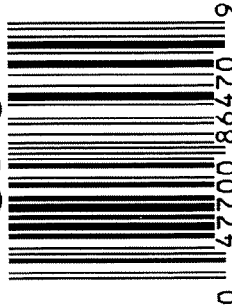
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6863569

UPC



BM FORM

GUN SERIAL # G 6863569

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-23-09	SPD
430	ASSEMBLE TO STOCK		6-23-09	SP
440	PROOF		6-23-09	SPD
460	CHECK HEADSPACE		6-23-09	SPD
470	DIS-ASSEMBLE ACTION		6-23-09	SPD
472	SERIALIZE BOLT HANDLE		6-24-09	RT
480	MAGNAFLUX BBL ACTION		6/26/09	Ⓟ
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/26/09	RT
510	DRILL AND TAP SIGHT HOLES		6-24-09	SP
520	GOFF BLAST BBL / REC		6/26	SP
540	APPLY COATINGS (BARREL ACTION)		7/14	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-14-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-14-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-14-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-14-09	L. W.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

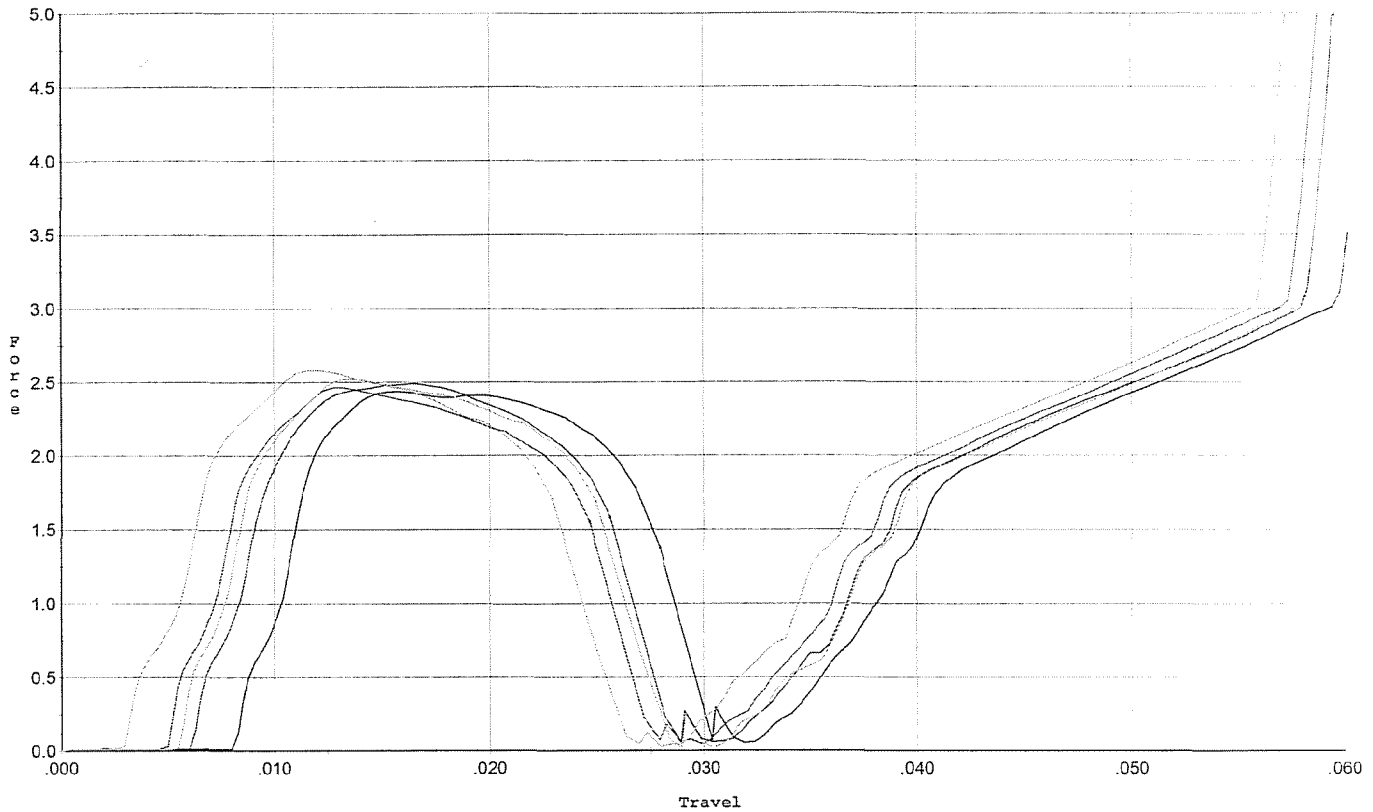
560	F) SAFETY ON FORCE	BARBER - M24 0092999 2 LBS MIN 10 LBS MAX	<u>50</u> <u>50</u> <u>50</u>	8-4-09	XN
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	8-4-09	XN
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	8-4-09	XN
	J) ASSEMBLE STOCK			7-14-09	XN
	K) ASSEMBLE SWIVEL STUDS			8-4-09	XN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	7/29/09	RF
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			7-29-09	XPD
670	FINAL INSPECTION A) HEADSPACE			8-4-09	XN
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.37</u> <u>2.34</u> <u>2.29</u> <u>2.33</u> <u>2.31</u>	8-4-09	XN
	C) FUNCTION			8-4-09	XN
690	PACK			8/6/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



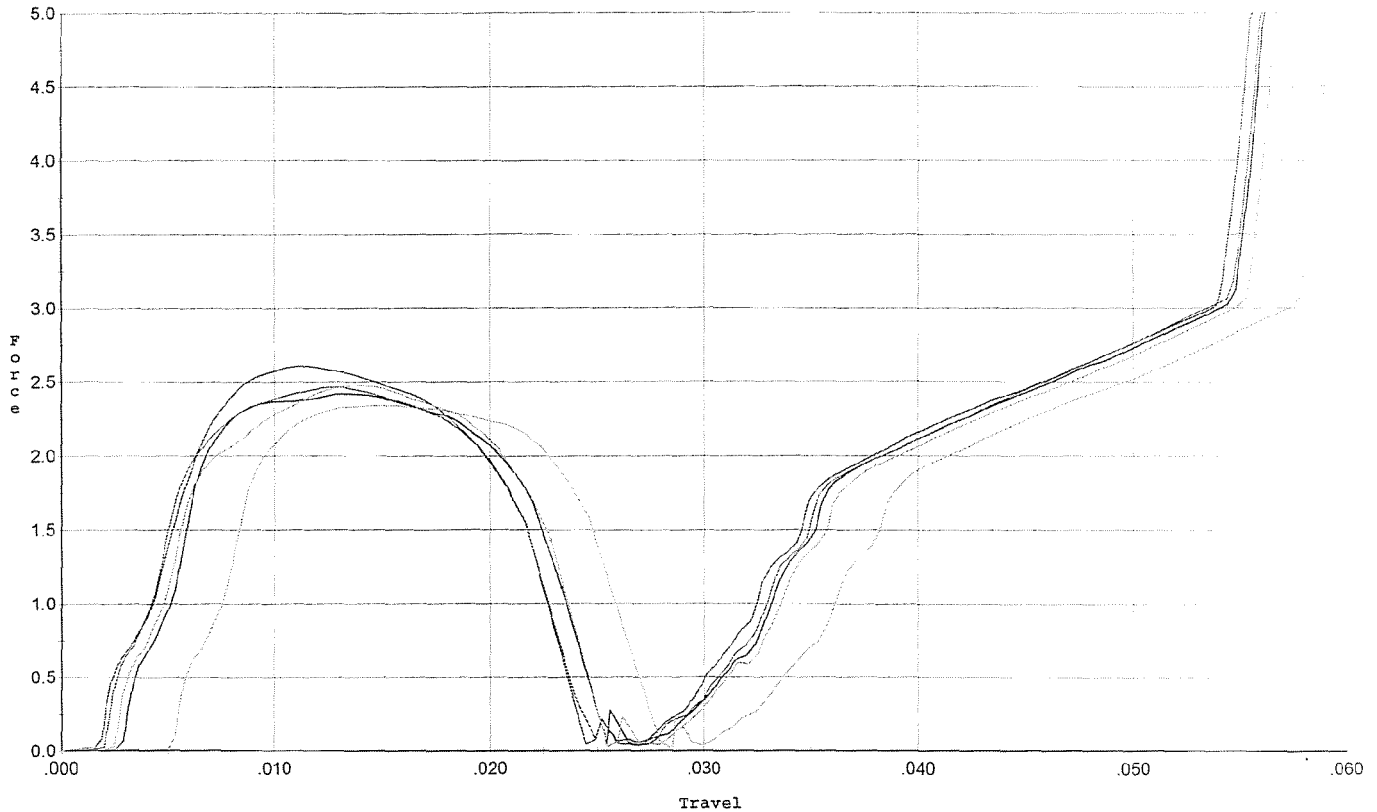
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.488	0.026	0.006	0.039	0.038		Set Trigger
2	2.436	0.028	0.008	0.039	0.039		Set Trigger
3	2.463	0.025	0.005	0.039	0.038		Set Trigger
4	2.522	0.025	0.006	0.039	0.038		Set Trigger
5	2.581	0.023	0.003	0.039	0.039		Set Trigger

Aug 2, 98

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



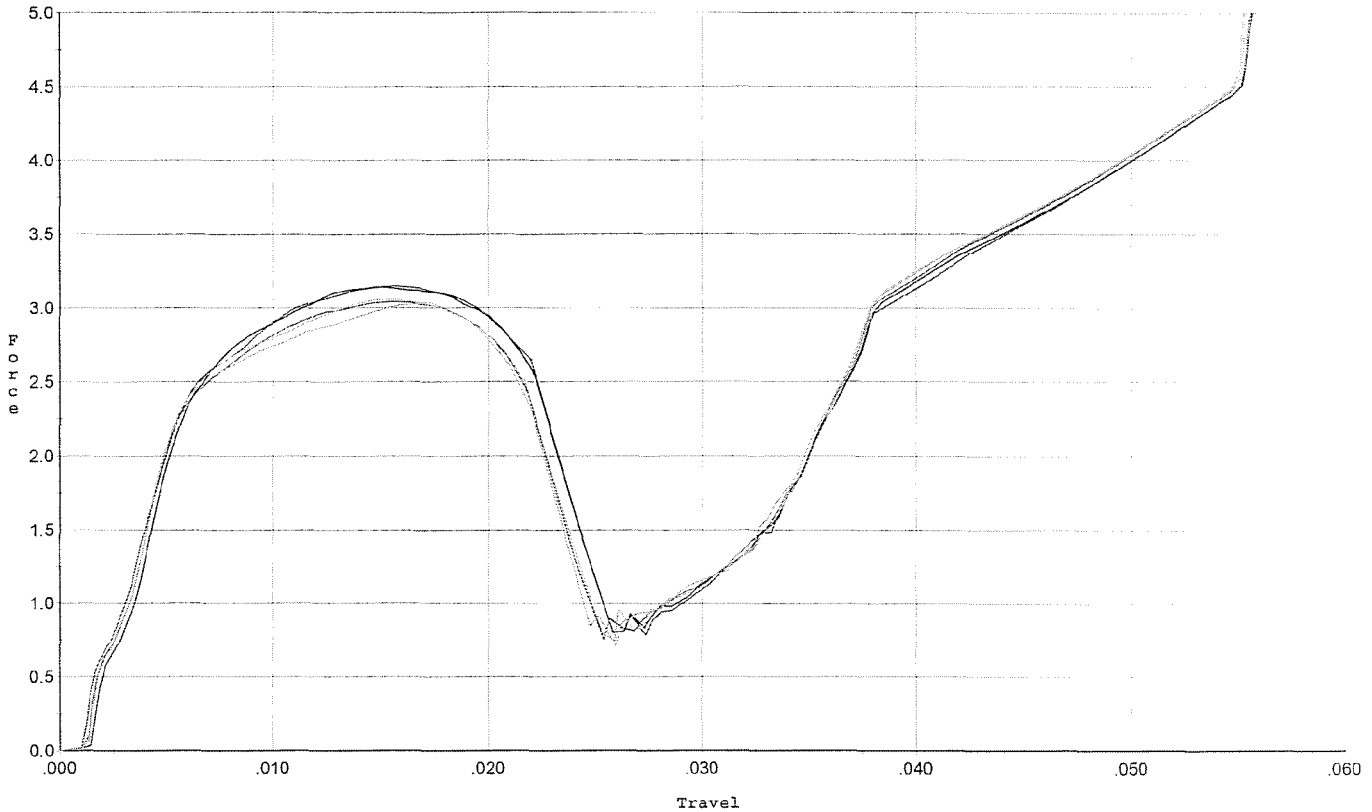
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.607	0.022	0.002	0.038	0.039		Set Trigger
2	2.420	0.023	0.003	0.038	0.039		Set Trigger
3	2.465	0.022	0.002	0.039	0.037		Set Trigger
4	2.341	0.025	0.005	0.039	0.036		Set Trigger
5	2.477	0.023	0.003	0.039	0.038		Set Trigger

Aug 2.46

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



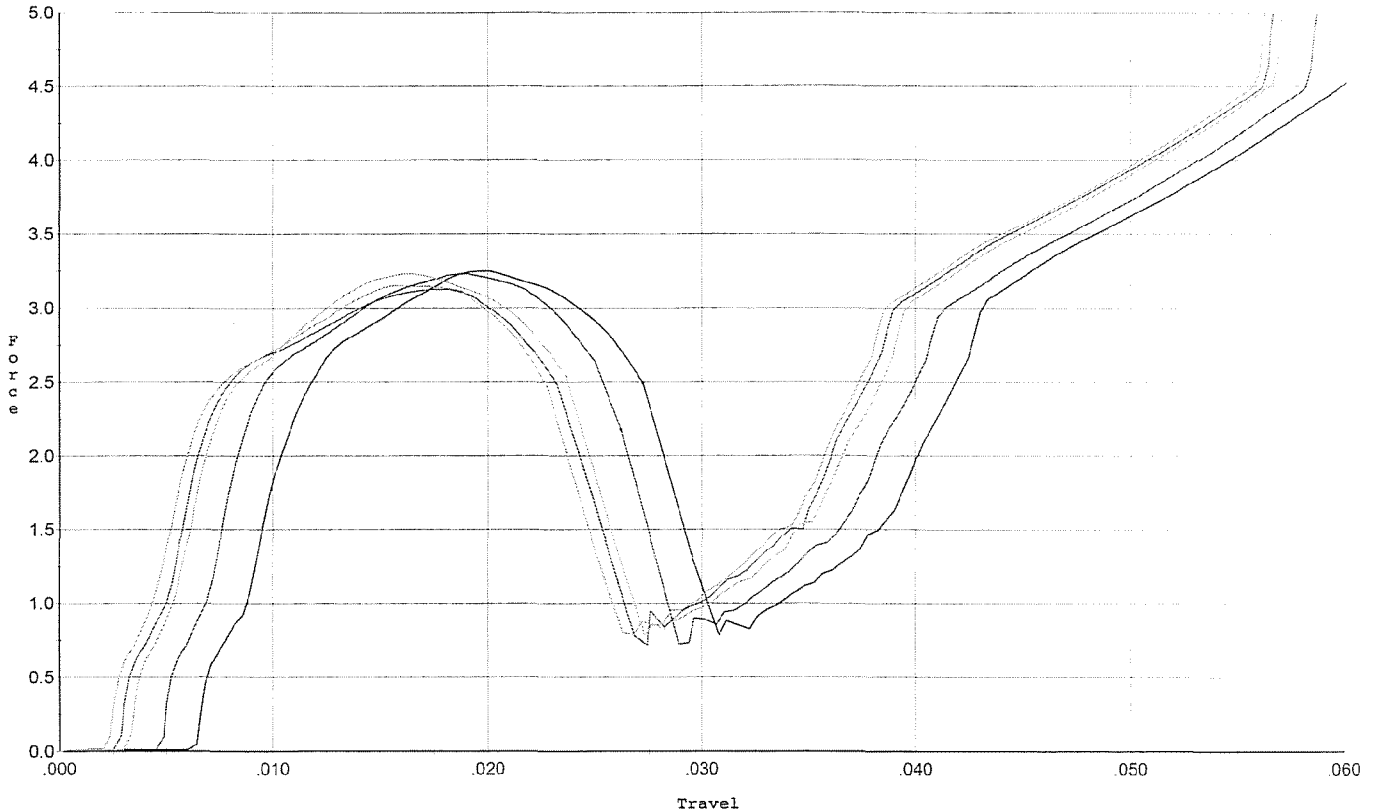
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.148	0.022	0.00	0.036	0.050		Set Trigger
2	3.139	0.022	0.00	0.036	0.050		Set Trigger
3	3.041	0.022	0.00	0.036	0.048		Set Trigger
4	3.059	0.022	0.00	0.036	0.048		Set Trigger
5	3.031	0.022	0.00	0.036	0.048		Set Trigger

Aug 3.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



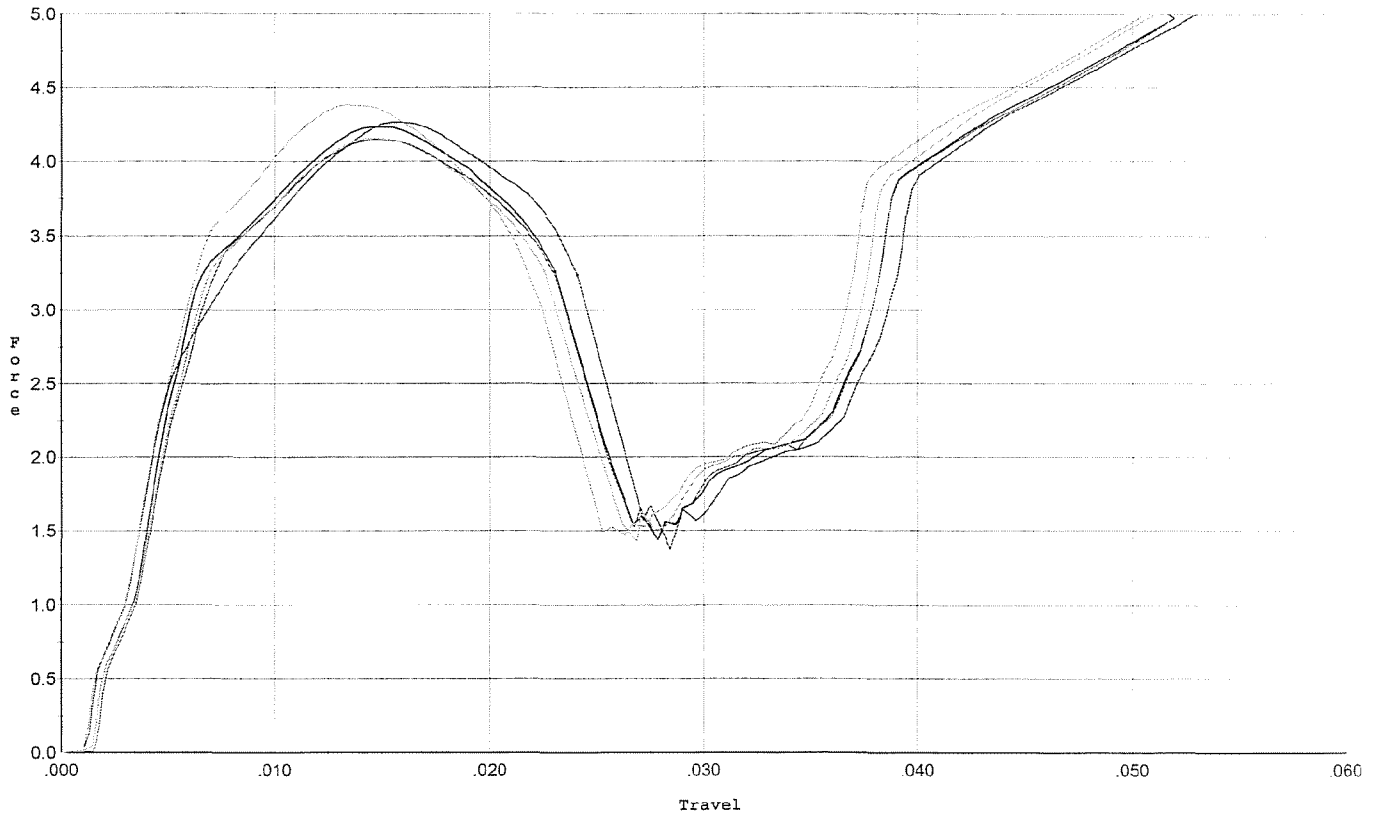
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.234	0.026	0.005	0.037	0.053		Set Trigger
2	3.253	0.027	0.007	0.037	0.052		Set Trigger
3	3.126	0.025	0.003	0.036	0.052		Set Trigger
4	3.231	0.024	0.003	0.036	0.050		Set Trigger
5	3.153	0.023	0.002	0.036	0.049		Set Trigger

Aug 3.18

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/15/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



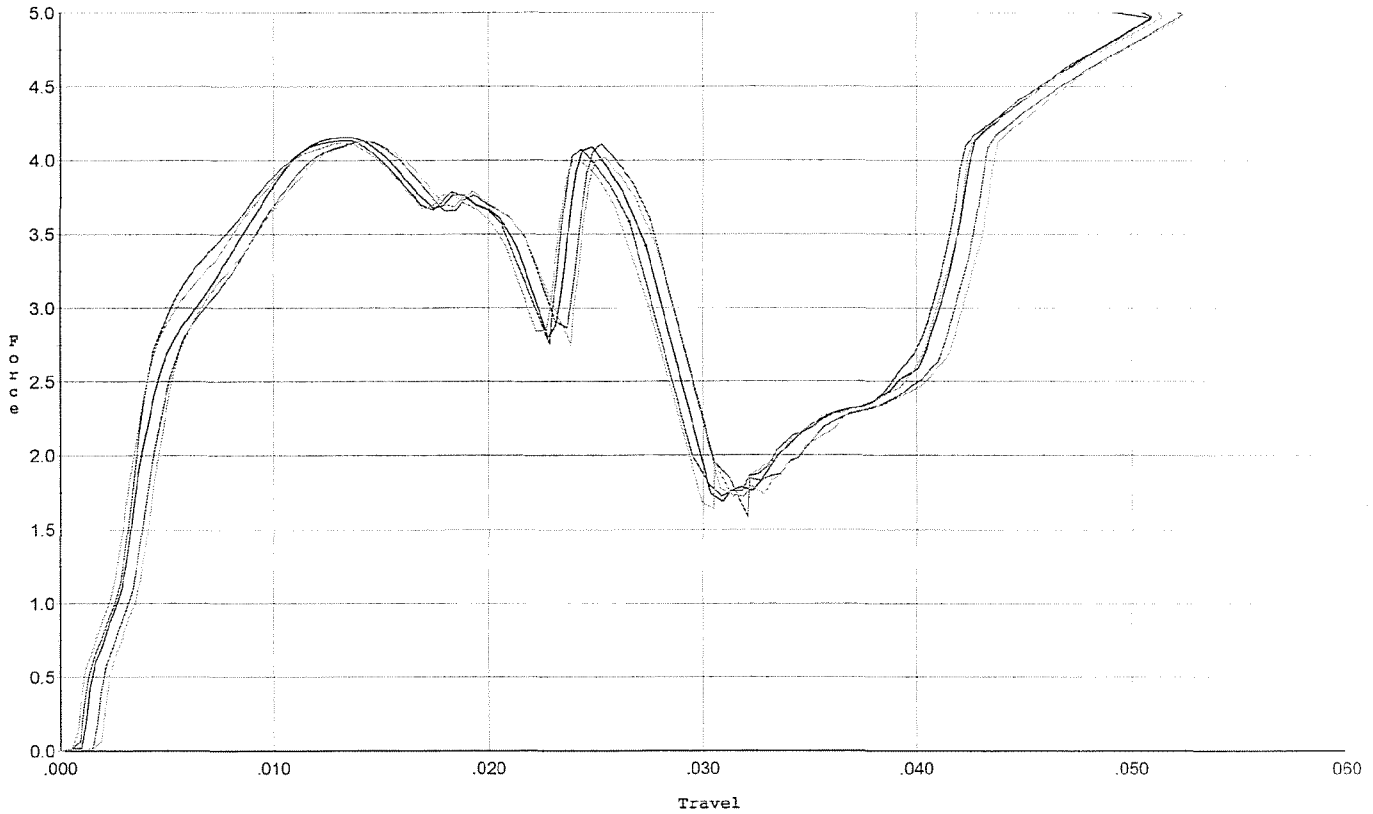
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.264	0.024	0.00	0.034	0.070		Set Trigger
2	4.234	0.023	0.00	0.035	0.067		Set Trigger
3	4.147	0.023	0.002	0.035	0.065		Set Trigger
4	4.158	0.023	0.00	0.034	0.064		Set Trigger
5	4.385	0.022	0.00	0.034	0.067		Set Trigger

Avg 4.23

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/15/09

Model: M24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



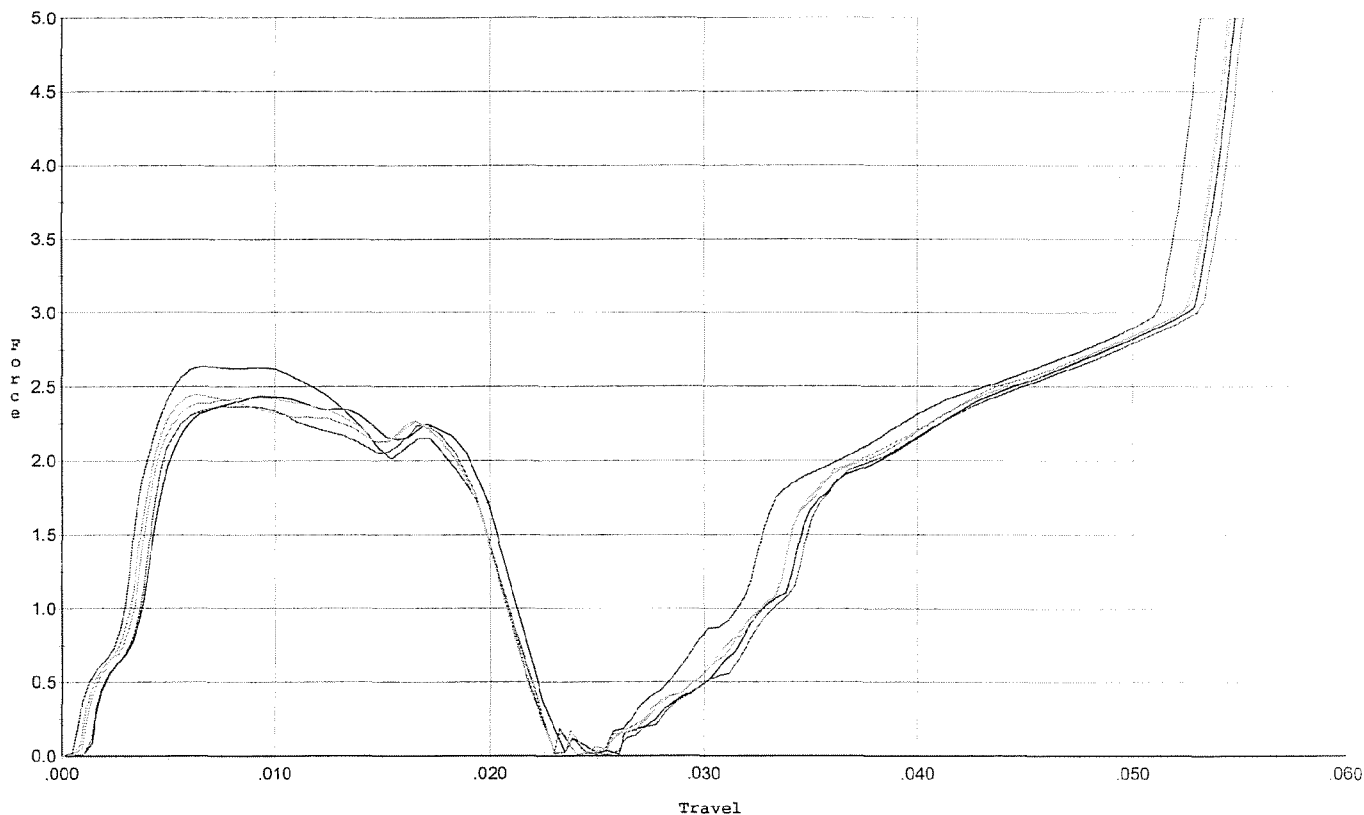
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.136	0.027	0.00	0.034	0.080		Set Trigger
2	4.155	0.027	0.00	0.033	0.081		Set Trigger
3	4.131	0.028	0.002	0.034	0.081		Set Trigger
4	4.131	0.028	0.002	0.034	0.081		Set Trigger
5	4.121	0.027	0.00	0.034	0.082		Set Trigger

Avg 4.13

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



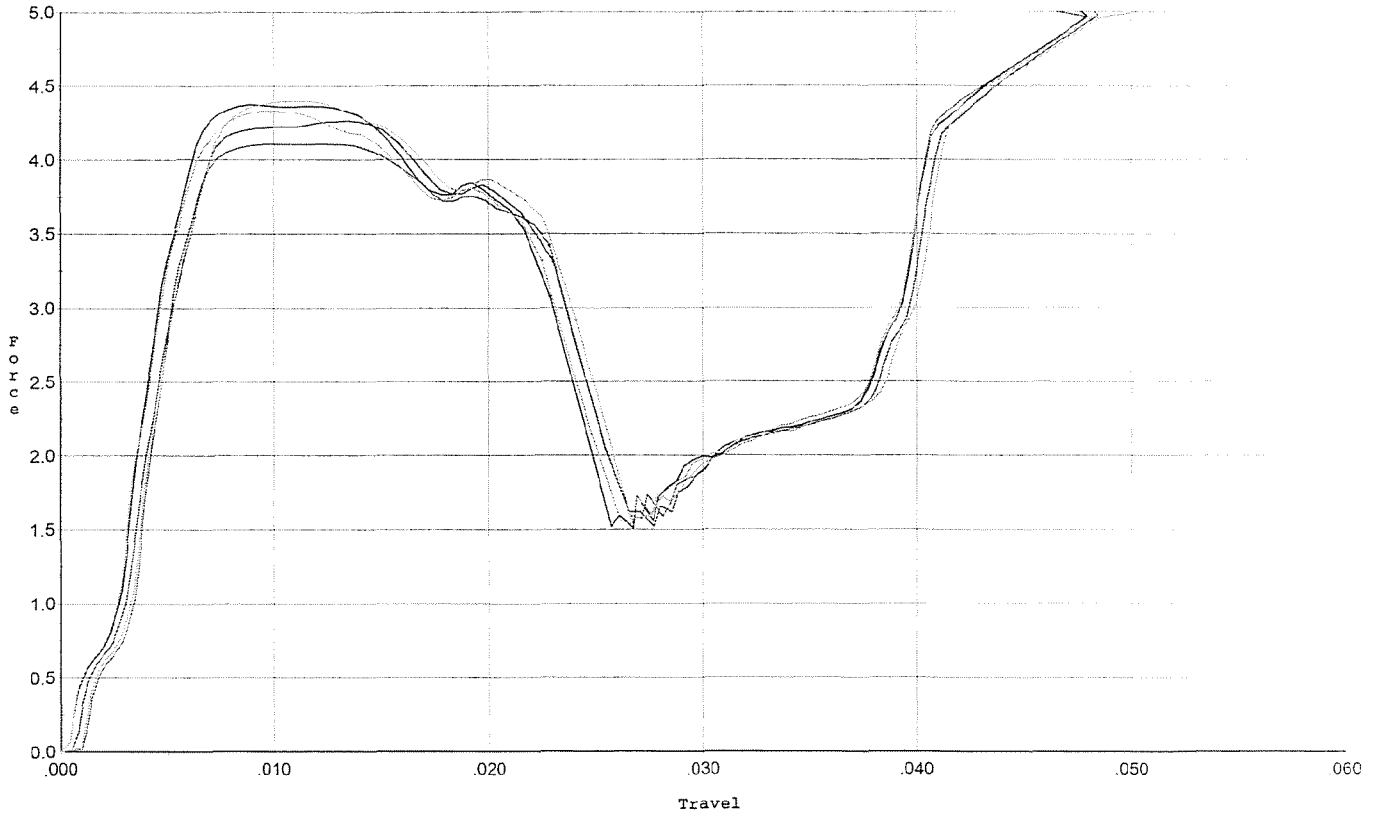
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.636	0.019	0.00	0.038	0.037		Set Trigger
2	2.434	0.020	0.00	0.039	0.035		Set Trigger
3	2.367	0.019	0.00	0.040	0.033		Set Trigger
4	2.423	0.019	0.00	0.039	0.035		Set Trigger
5	2.445	0.019	0.00	0.039	0.035		Set Trigger

Aug 2.46

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/15/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.264	0.023	0.00	0.034	0.070		Set Trigger
2	4.374	0.023	0.00	0.034	0.072		Set Trigger
3	4.109	0.023	0.00	0.033	0.068		Set Trigger
4	4.398	0.024	0.00	0.033	0.074		Set Trigger
5	4.330	0.022	0.00	0.034	0.070		Set Trigger

Aug 4.29