

G 6863603

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

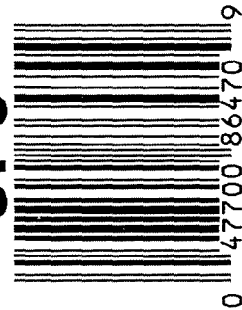
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6863603

UPC



GUN SERIAL # G 6863603

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-10-09	SP
430	ASSEMBLE TO STOCK		6-10-09	SP
440	PROOF		6-10-09	SP
460	CHECK HEADSPACE	MAGNA-FLUX	6-10-09	RP
470	DIS-ASSEMBLE ACTION		6-10-09	RP
472	SERIALIZE BOLT HANDLE		6-11-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR	6-13-09	(N)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-16-09	RT
510	DRILL AND TAP SIGHT HOLES		6-11-09	SP
520	GOFF BLAST BBL / REC		6-16-09	KRW
540	APPLY COATINGS (BARREL ACTION)		7-2	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-7-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-7-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-7-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-26-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

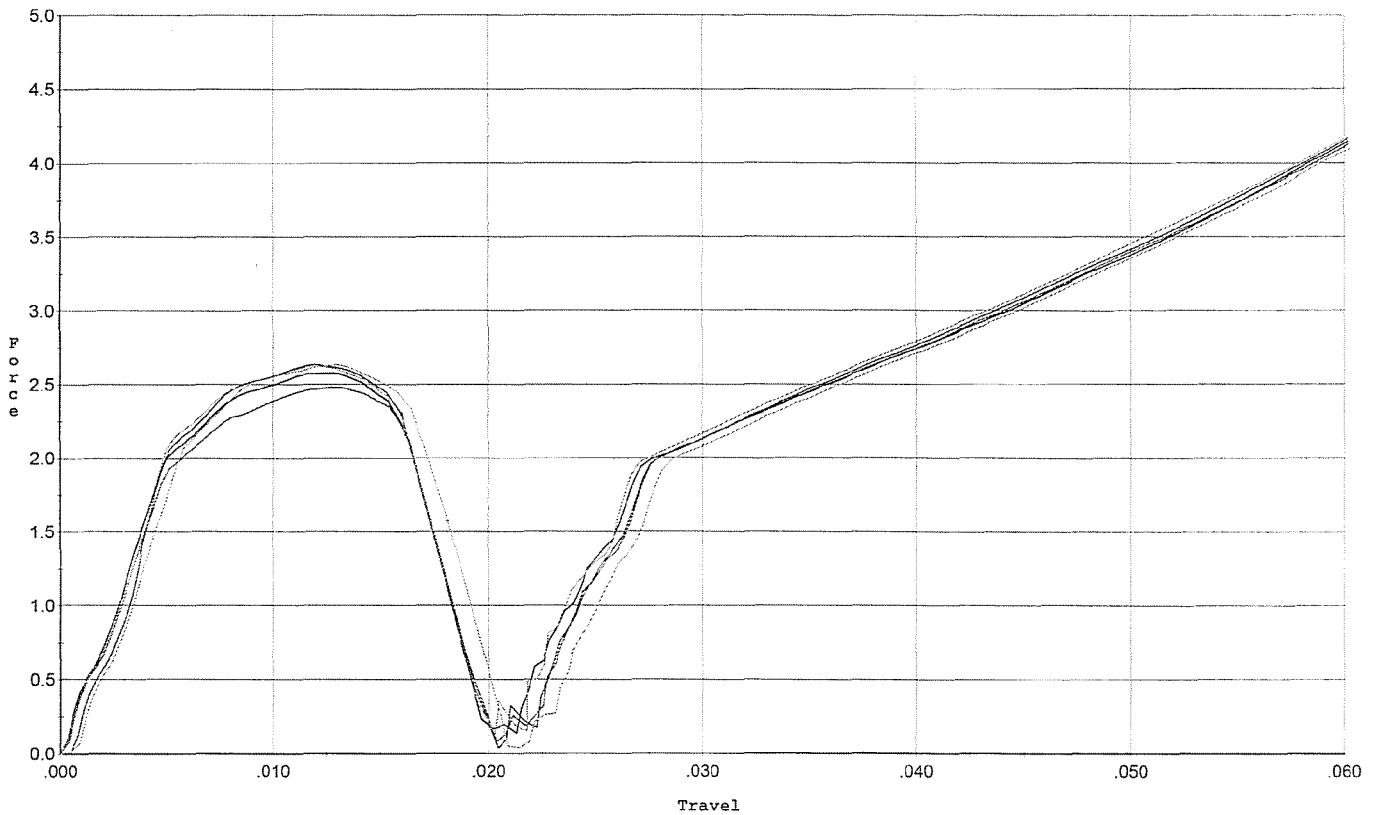
560	BARBER - M24 0093630 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2°</u> <u>2°</u> <u>2°</u>	8/27/09	RB
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>7°</u> <u>7°</u> <u>7°</u>	8/27/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>024</u> <u>024</u> <u>024</u>	8/27/09	RB
	J) ASSEMBLE STOCK			8-26-09	RP
	K) ASSEMBLE SWIVEL STUDS			8/27/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		PASS FAIL PASS FAIL	8-26-09	RP
	MALFUNCTION	CORRECTION	N/A		
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			8-26-09	RP
670	FINAL INSPECTION A) HEADSPACE			8/27/09	RB
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.68</u> <u>2.74</u> <u>2.76</u> <u>2.43</u> <u>2.68</u>	8/27/09	RB
	C) FUNCTION			8/27/09	RB
690	PACK			8-28-09	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/25/2009

Model: M/24
Serial No: Form# F005
Trigger: 2.5 lbs ini +/- .50 lb



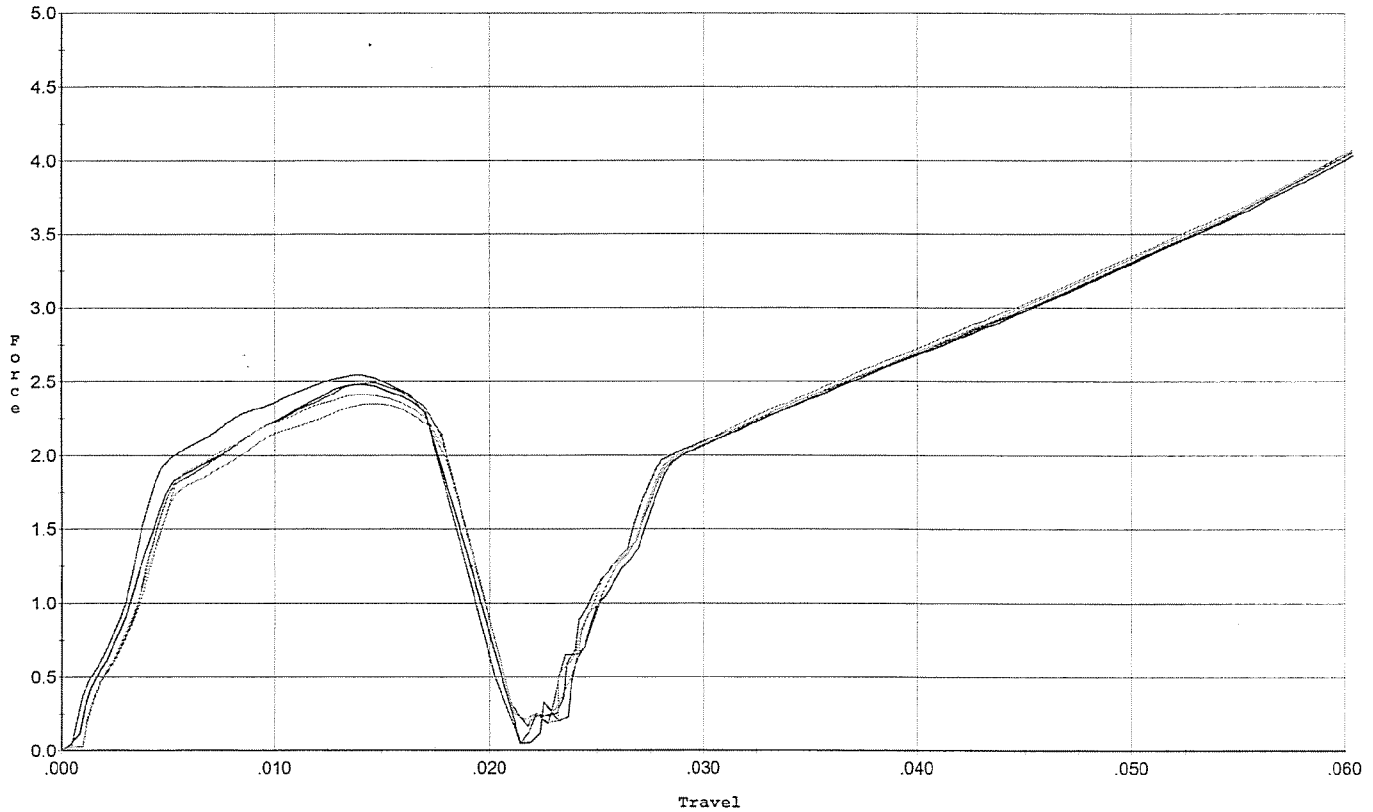
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.635	0.016	0.00	0.047	0.029		Single Action
2	2.577	0.016	0.00	0.047	0.030		Single Action
3	2.482	0.016	0.00	0.047	0.029		Single Action
4	2.635	0.018	0.00	0.047	0.033		Single Action
5	2.623	0.016	0.00	0.046	0.030		Single Action

A 2-59

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/25/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



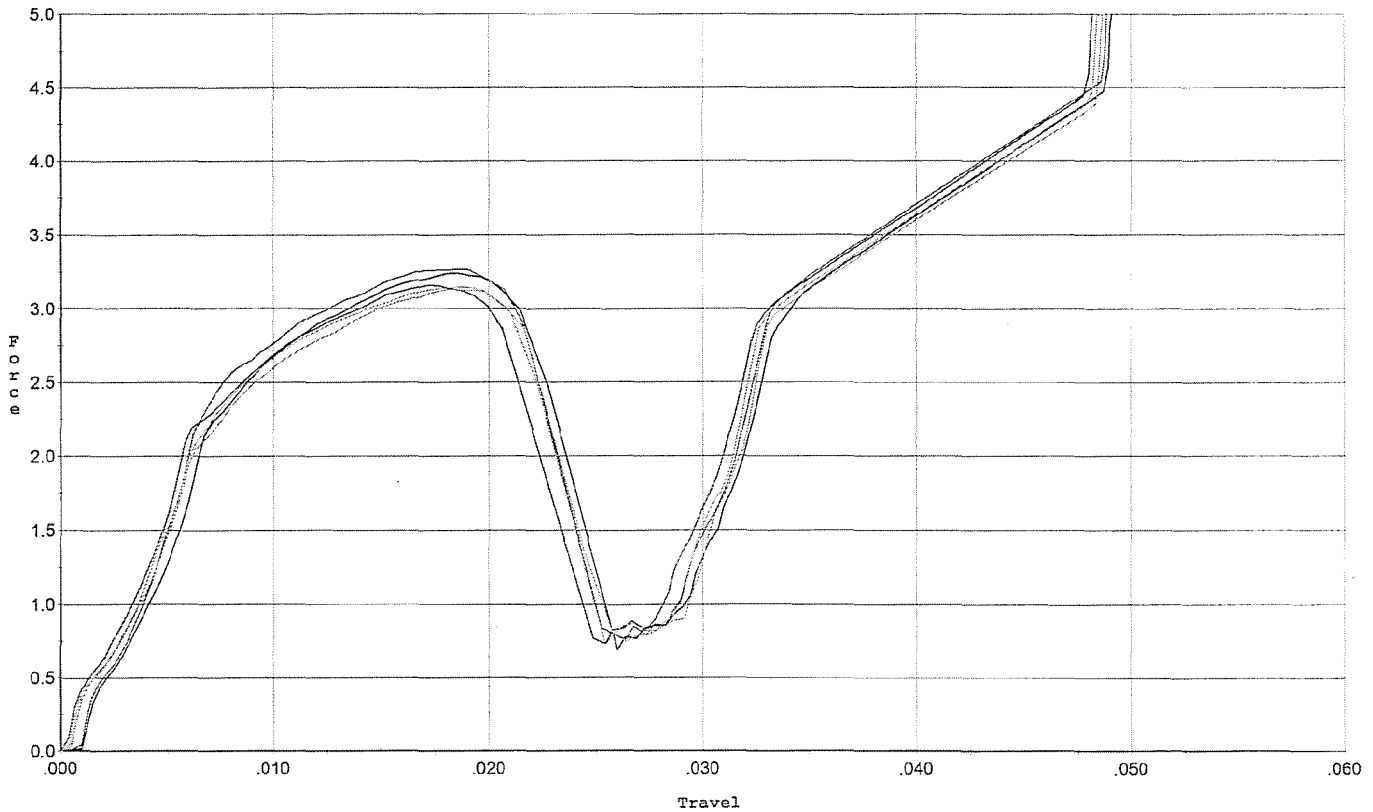
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.544	0.017	0.00	0.046	0.031		Single Action
2	2.481	0.019	0.00	0.046	0.033		Single Action
3	2.492	0.018	0.00	0.046	0.030		Single Action
4	2.413	0.018	0.00	0.046	0.030		Single Action
5	2.350	0.018	0.00	0.046	0.030		Single Action

A-2-45

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/25/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 3.0 lbs ini +/- .75 lb



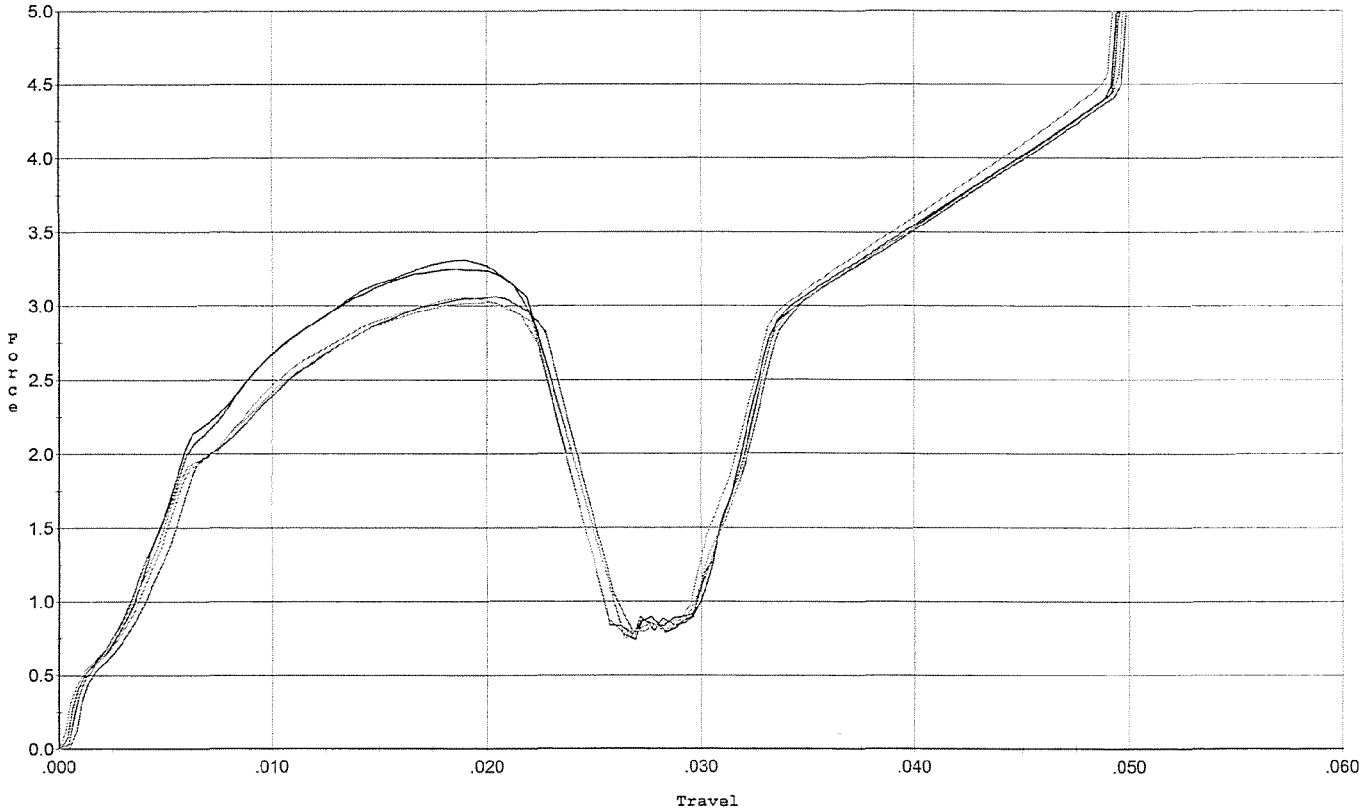
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.159	0.021	0.00	0.030	0.045		Single Action
2	3.239	0.023	0.00	0.030	0.049		Single Action
3	3.266	0.022	0.00	0.030	0.048		Single Action
4	3.146	0.022	0.00	0.030	0.048		Single Action
5	3.132	0.022	0.00	0.030	0.046		Single Action

A.3.18

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/25/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



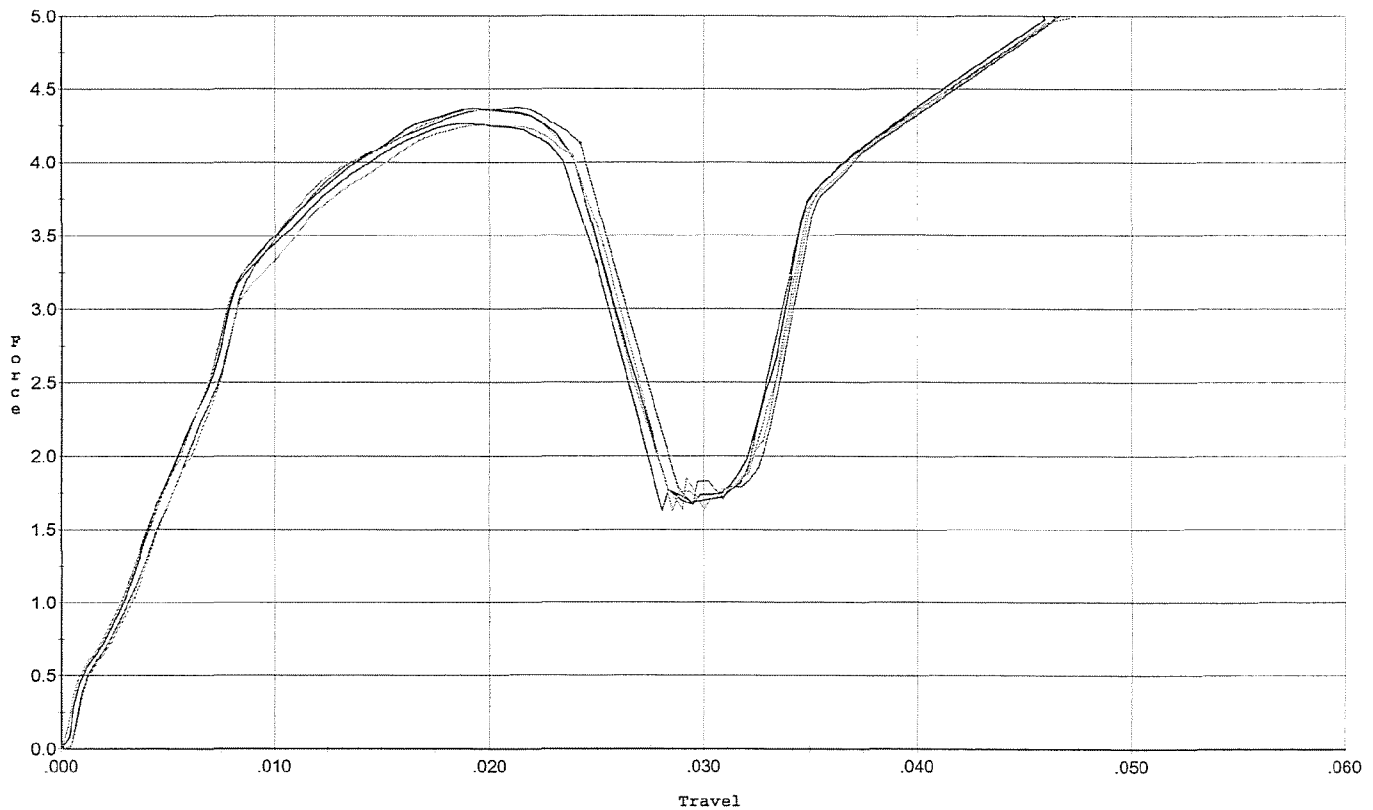
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.309	0.022	0.00	0.031	0.050		Single Action
2	3.251	0.024	0.00	0.030	0.054		Single Action
3	3.062	0.023	0.00	0.031	0.047		Single Action
4	3.021	0.024	0.00	0.030	0.050		Single Action
5	3.055	0.022	0.00	0.030	0.047		Single Action

17 3.14

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/25/2009

Model: M/24
Serial No: Form# F005
Trigger: 4.0 lbs ini +/- 1.0 lb



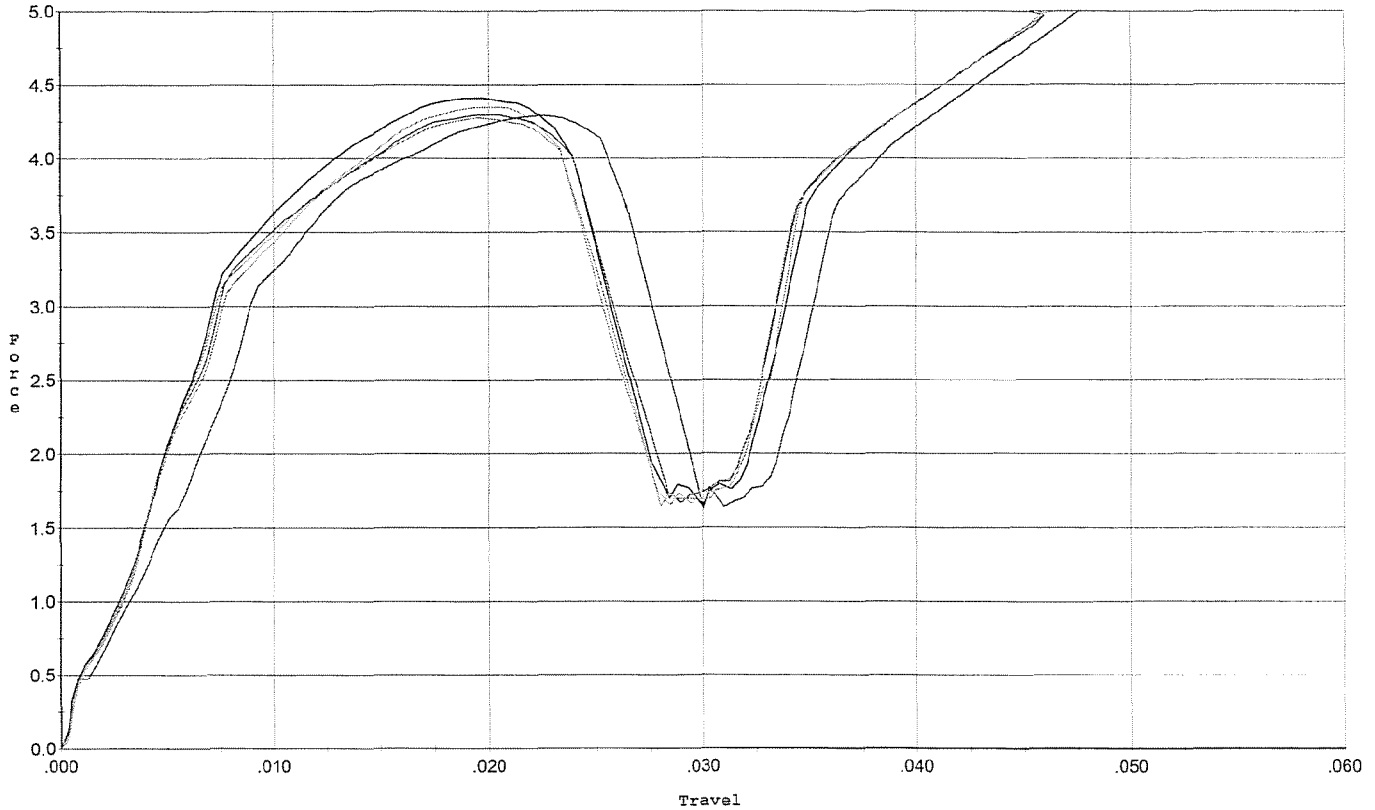
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.263	0.025	0.00	0.025	0.073		Single Action
2	4.367	0.024	0.00	0.024	0.071		Single Action
3	4.376	0.024	0.00	0.023	0.071		Single Action
4	4.253	0.025	0.00	0.023	0.073		Single Action
5	4.354	0.024	0.00	0.024	0.071		Single Action

A-4.32

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/25/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



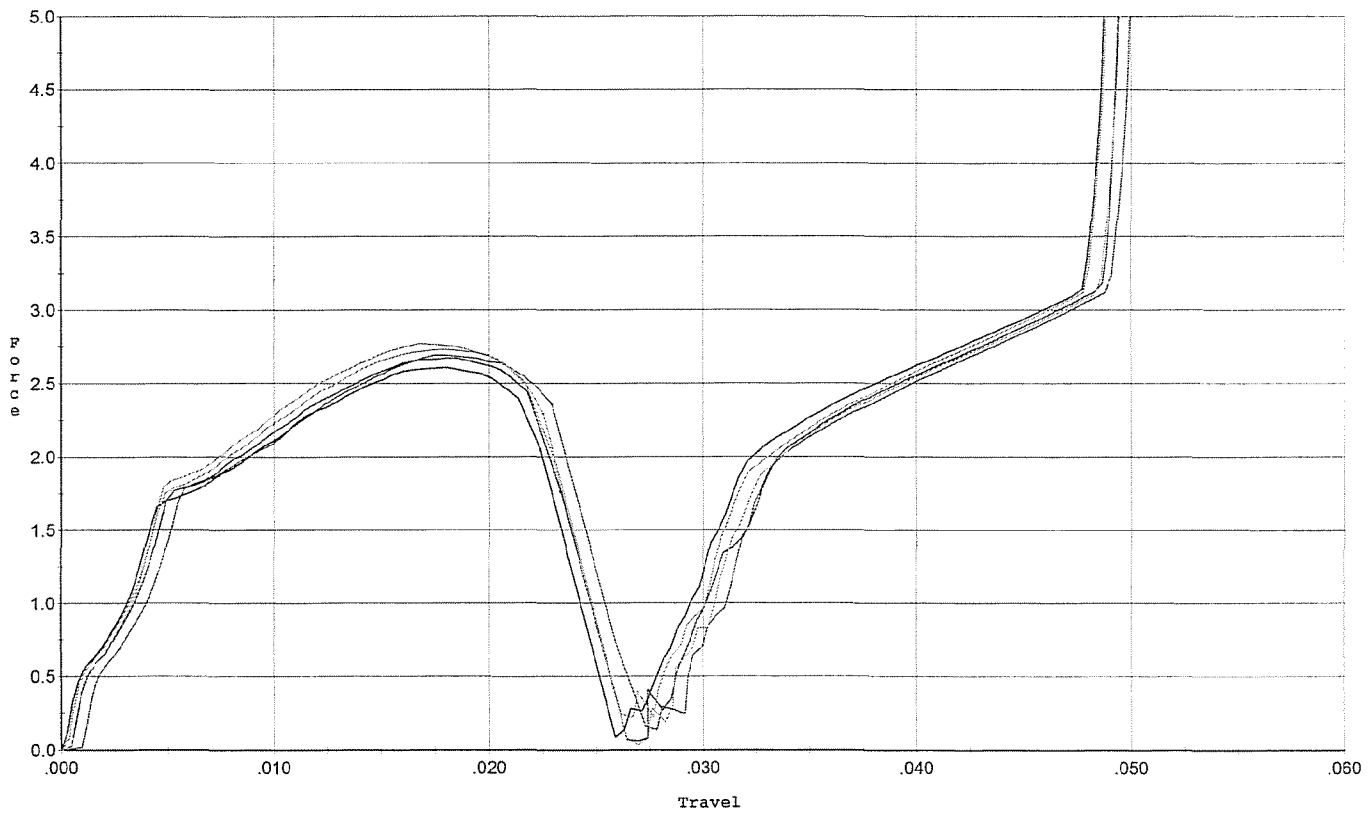
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.291	0.026	0.00	0.022	0.076		Single Action
2	4.407	0.024	0.00	0.023	0.073		Single Action
3	4.296	0.024	0.00	0.023	0.071		Single Action
4	4.347	0.023	0.00	0.023	0.069		Single Action
5	4.278	0.025	0.00	0.023	0.074		Single Action

A-4-32

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/25/2009

Model: M/24
Serial No: Form# F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



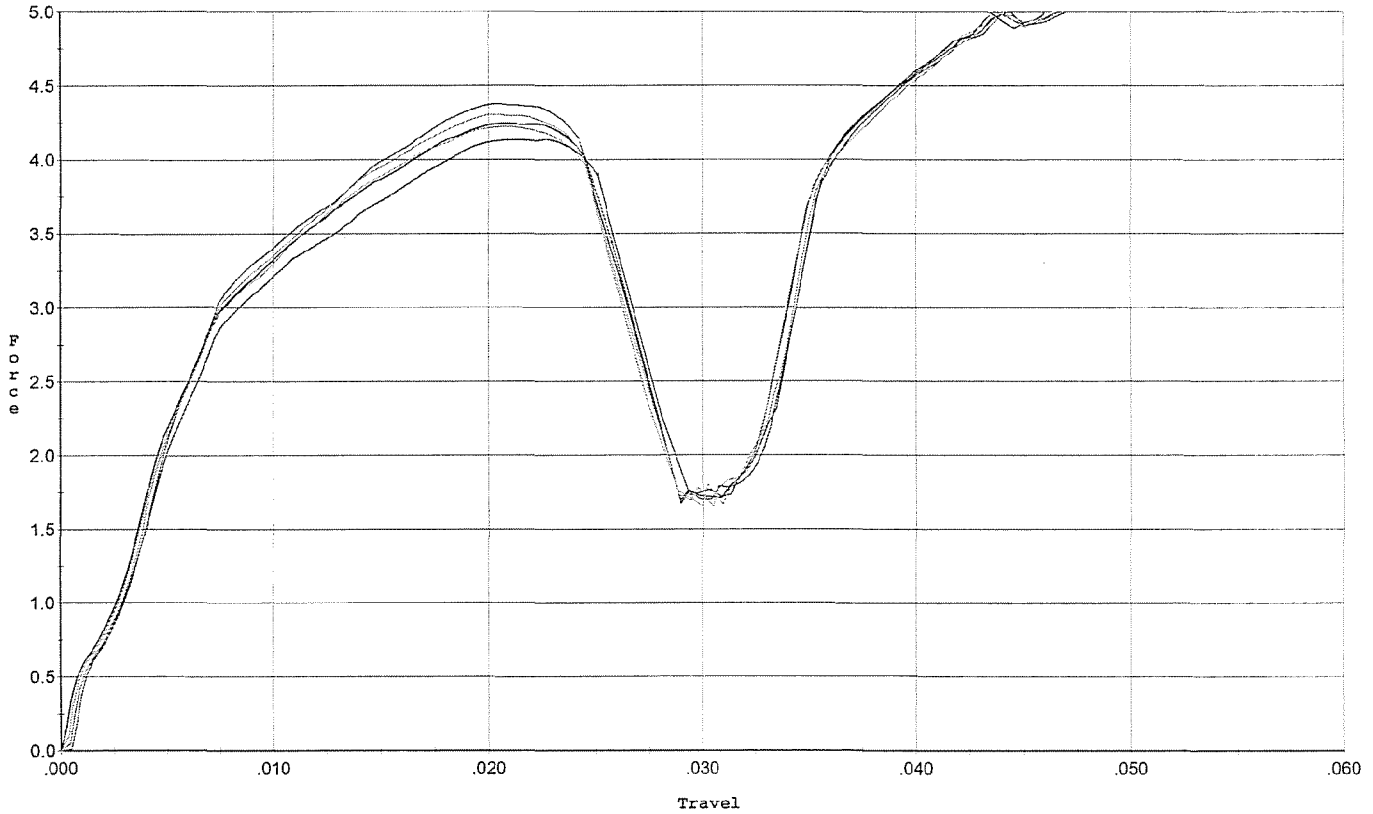
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.674	0.023	0.00	0.031	0.044		Single Action
2	2.609	0.022	0.00	0.031	0.042		Single Action
3	2.692	0.023	0.00	0.031	0.043		Single Action
4	2.731	0.023	0.00	0.031	0.045		Single Action
5	2.773	0.023	0.00	0.031	0.045		Single Action

A.2.69

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/25/2009

Model: M/24
Serial No: Form# F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.139	0.025	0.00	0.023	0.072		Single Action
2	4.245	0.026	0.00	0.023	0.077		Single Action
3	4.379	0.026	0.00	0.023	0.077		Single Action
4	4.226	0.024	0.00	0.023	0.072		Single Action
5	4.307	0.024	0.00	0.024	0.072		Single Action

A. 4.25