

G 6863618

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

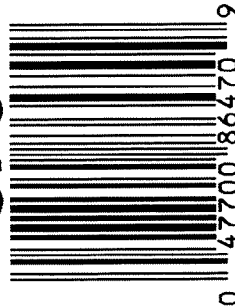
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6863618

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6863618

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-10-09	SP
430	ASSEMBLE TO STOCK		6-10-09	SP
440	PROOF		6-10-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	6-10-09	RP
470	DIS-ASSEMBLE ACTION		6-10-09	RP
472	SERIALIZE BOLT HANDLE		6-11-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR 	6/13/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/16/09	RT
510	DRILL AND TAP SIGHT HOLES		6-11-09	SP
520	GOFF BLAST BBL / REC		6/16/09	RTW
540	APPLY COATINGS (BARREL ACTION)		7/2	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-8-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-8-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-8-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-25-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

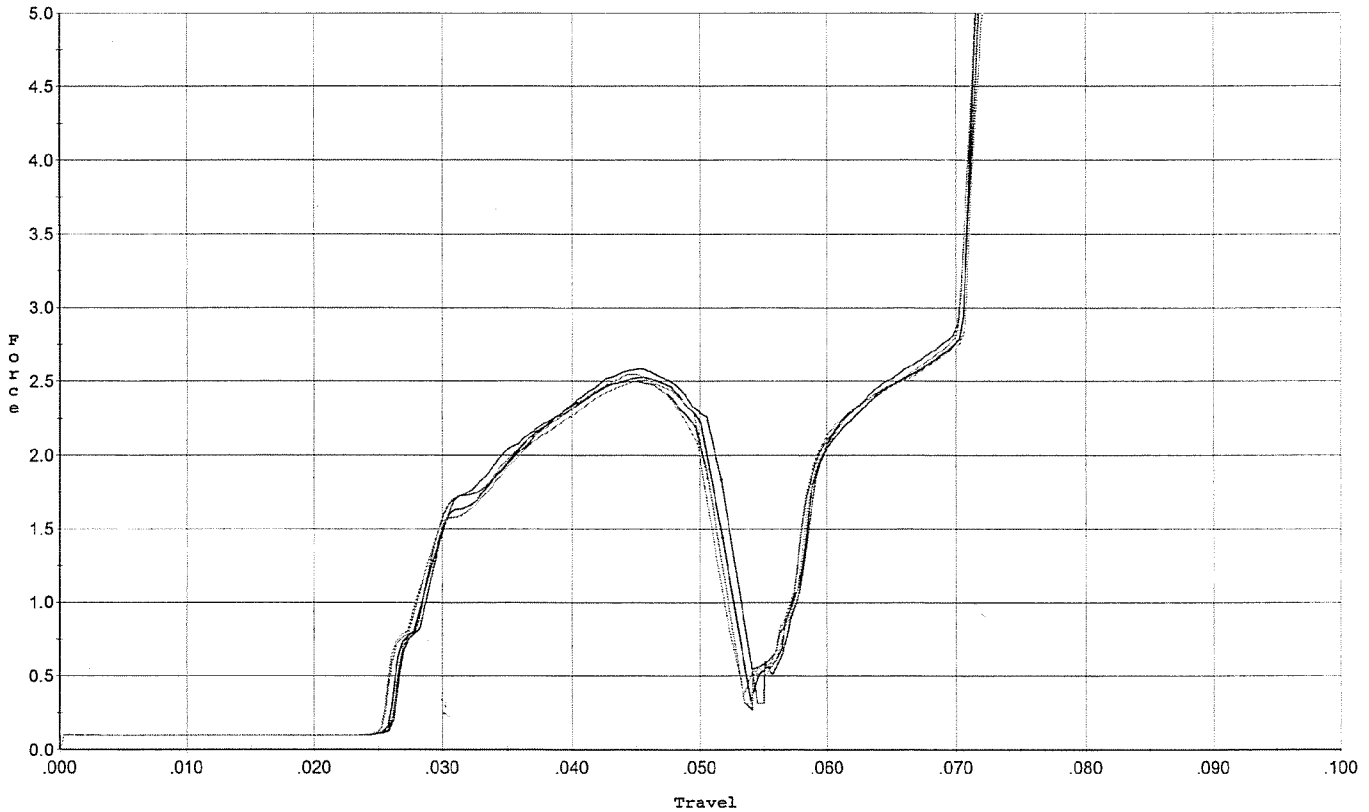
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2°</u> <u>2°</u> <u>2°</u>	8/28/09	RB
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>7°</u> <u>7°</u> <u>7°</u>	8/28/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	8/28/09	RB
	J) ASSEMBLE STOCK		8-25-09	X.P.A.
	K) ASSEMBLE SWIVEL STUDS		8/28/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-26-09	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-26-09	L.P.A.
670	FINAL INSPECTION A) HEADSPACE		8/28/09	RB
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.88</u> <u>2.91</u> <u>2.92</u> <u>2.80</u> <u>2.88</u>	8/27/09	RB
	C) FUNCTION		8/28/09	RB
690	PACK		8-28-09	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/17/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



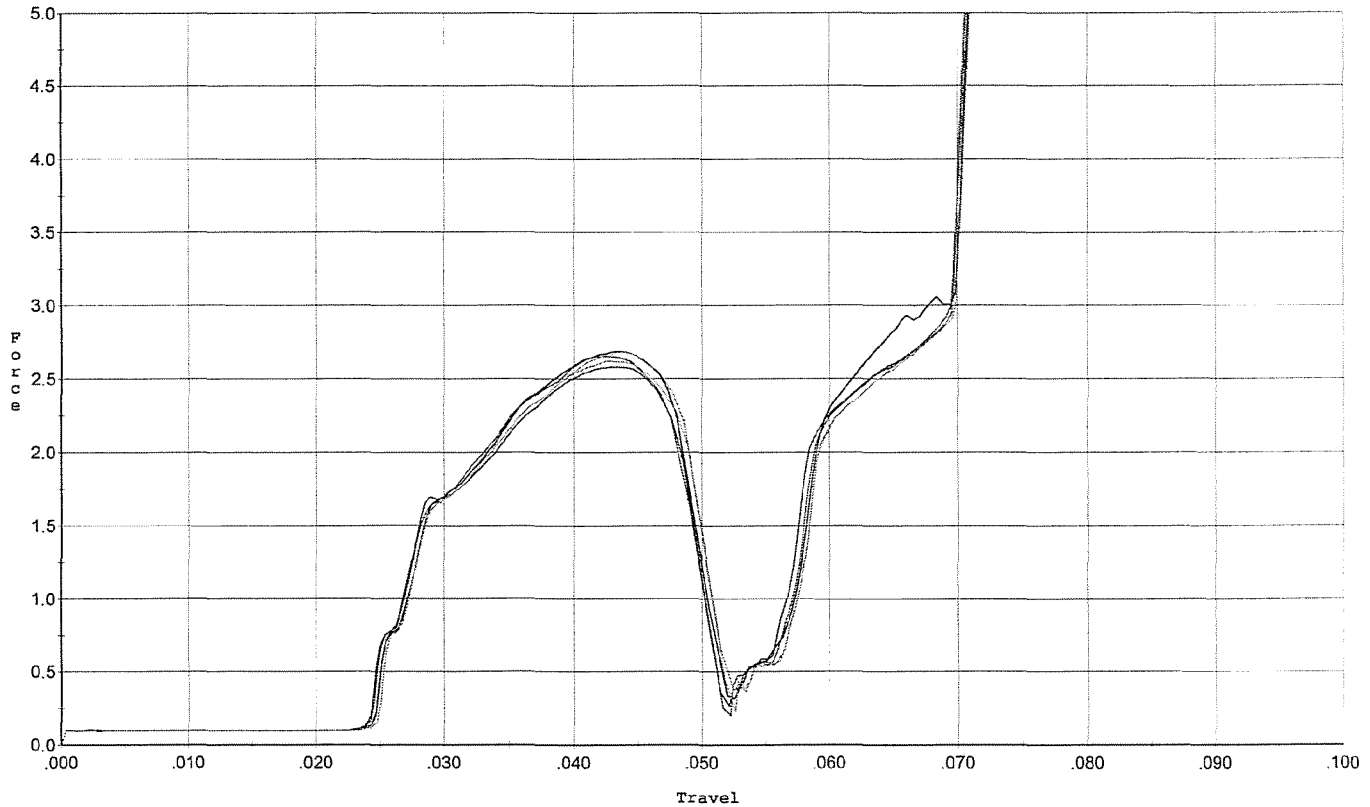
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.582	0.052	0.026	0.026	0.054		Set Trigger
2	2.530	0.052	0.026	0.027	0.053		Set Trigger
3	2.499	0.051	0.026	0.027	0.052		Set Trigger
4	2.508	0.051	0.026	0.027	0.052		Set Trigger
5	2.548	0.050	0.026	0.027	0.051		Set Trigger

A.2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/17/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



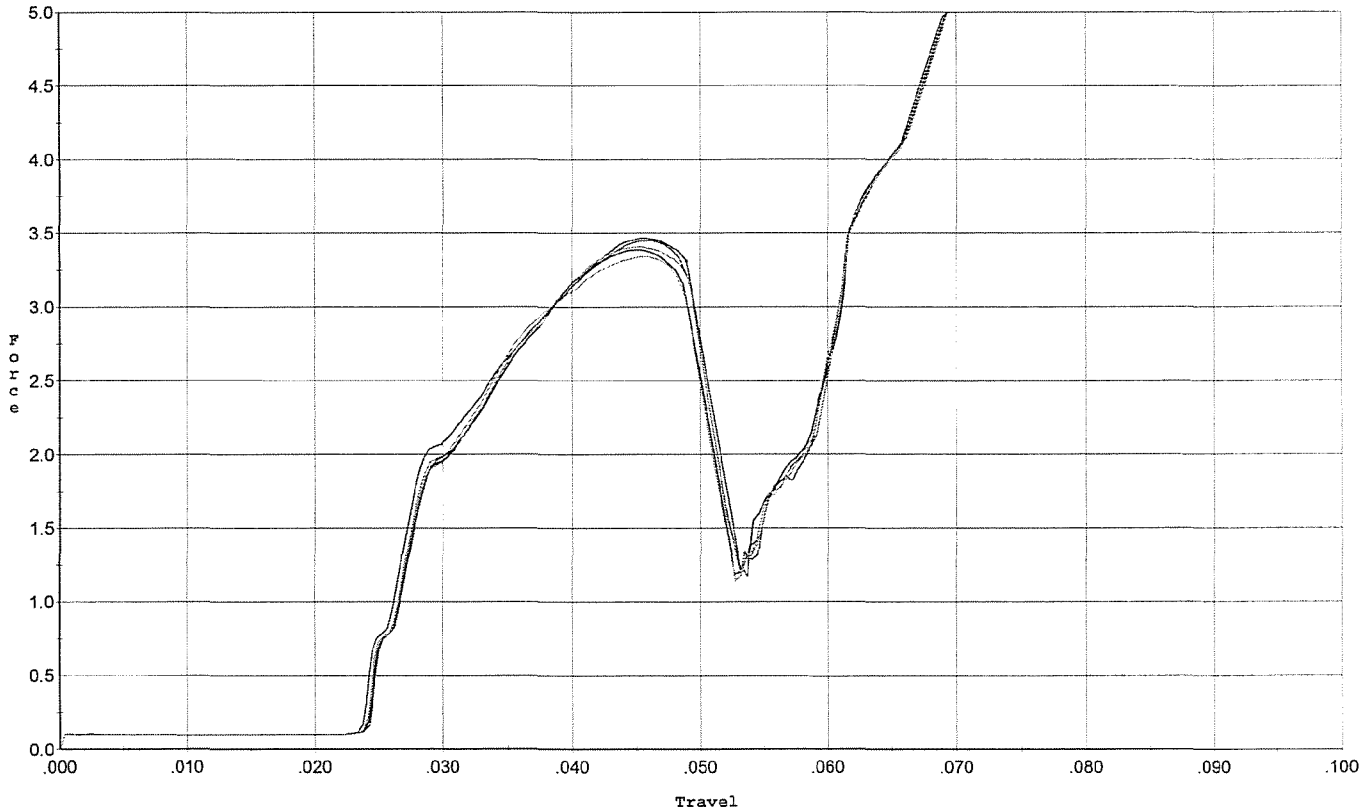
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.581	0.049	0.024	0.027	0.051		Set Trigger
2	2.688	0.048	0.025	0.027	0.052		Set Trigger
3	2.654	0.049	0.025	0.027	0.053		Set Trigger
4	2.621	0.049	0.025	0.027	0.052		Set Trigger
5	2.681	0.049	0.025	0.027	0.052		Set Trigger

A-2.64

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/17/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



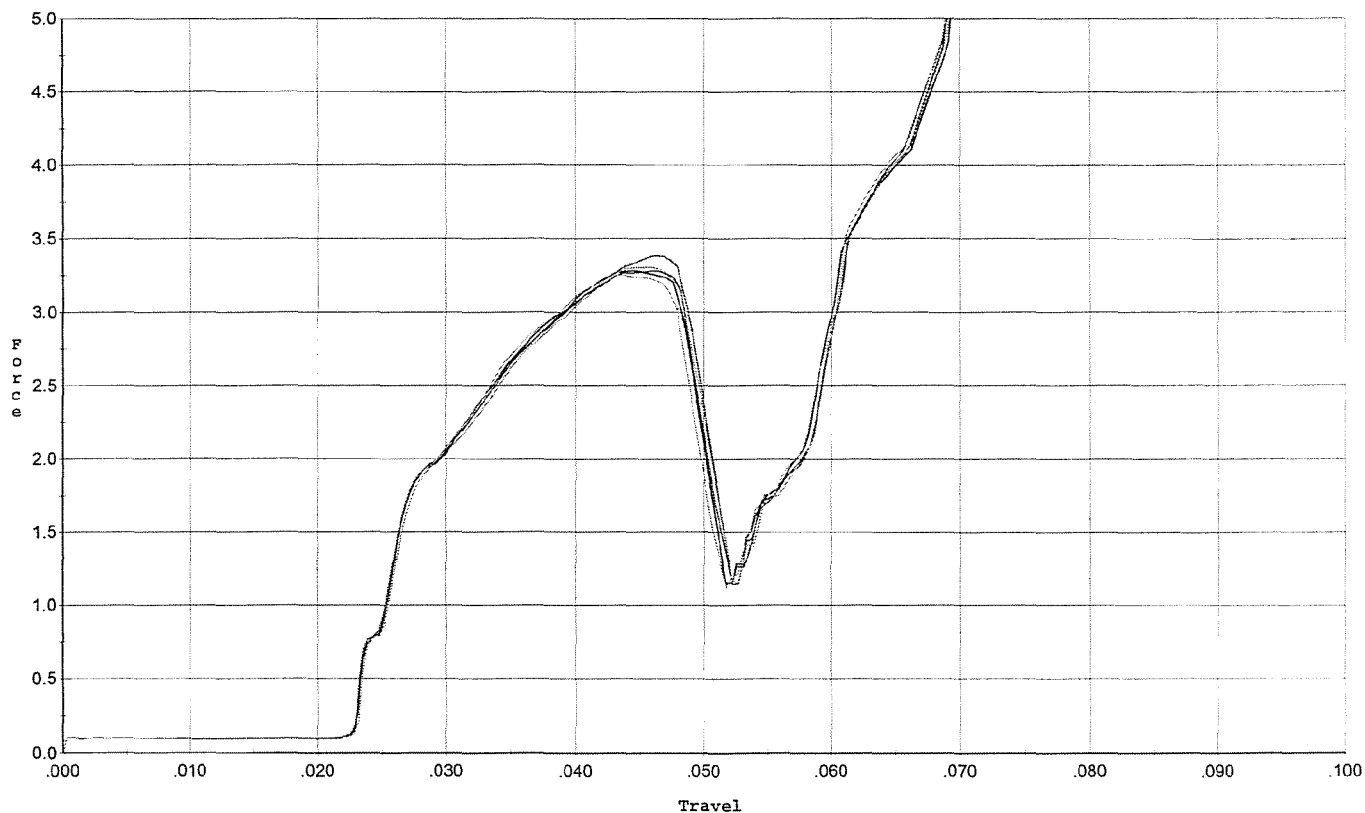
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.464	0.049	0.024	0.024	0.069		Set Trigger
2	3.388	0.050	0.024	0.025	0.069		Set Trigger
3	3.447	0.049	0.025	0.025	0.068		Set Trigger
4	3.342	0.049	0.024	0.025	0.066		Set Trigger
5	3.409	0.049	0.024	0.025	0.068		Set Trigger

A-3.41

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/17/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



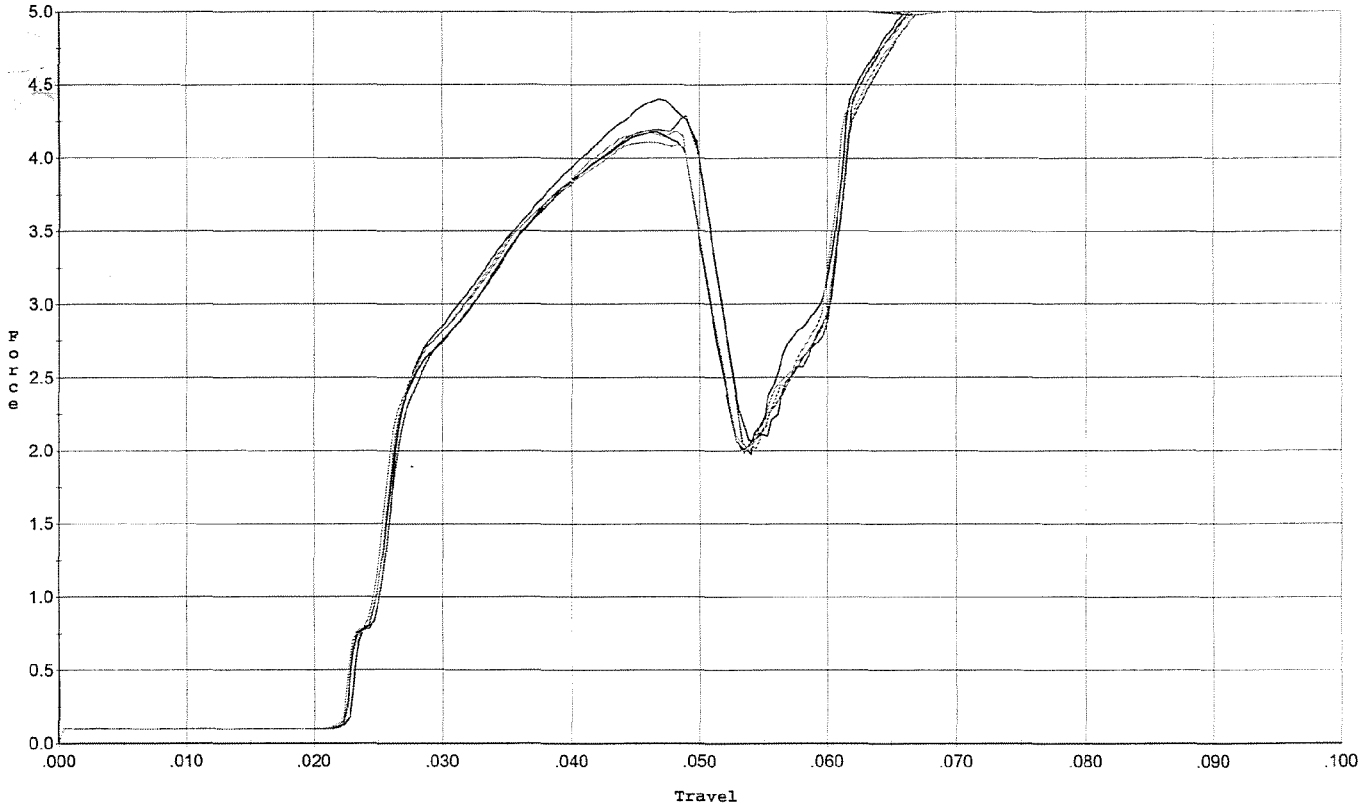
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.281	0.048	0.023	0.025	0.066		Set Trigger
2	3.285	0.049	0.023	0.025	0.067		Set Trigger
3	3.385	0.049	0.023	0.024	0.069		Set Trigger
4	3.253	0.048	0.023	0.025	0.065		Set Trigger
5	3.307	0.050	0.023	0.024	0.069		Set Trigger

A-3-30

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/17/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



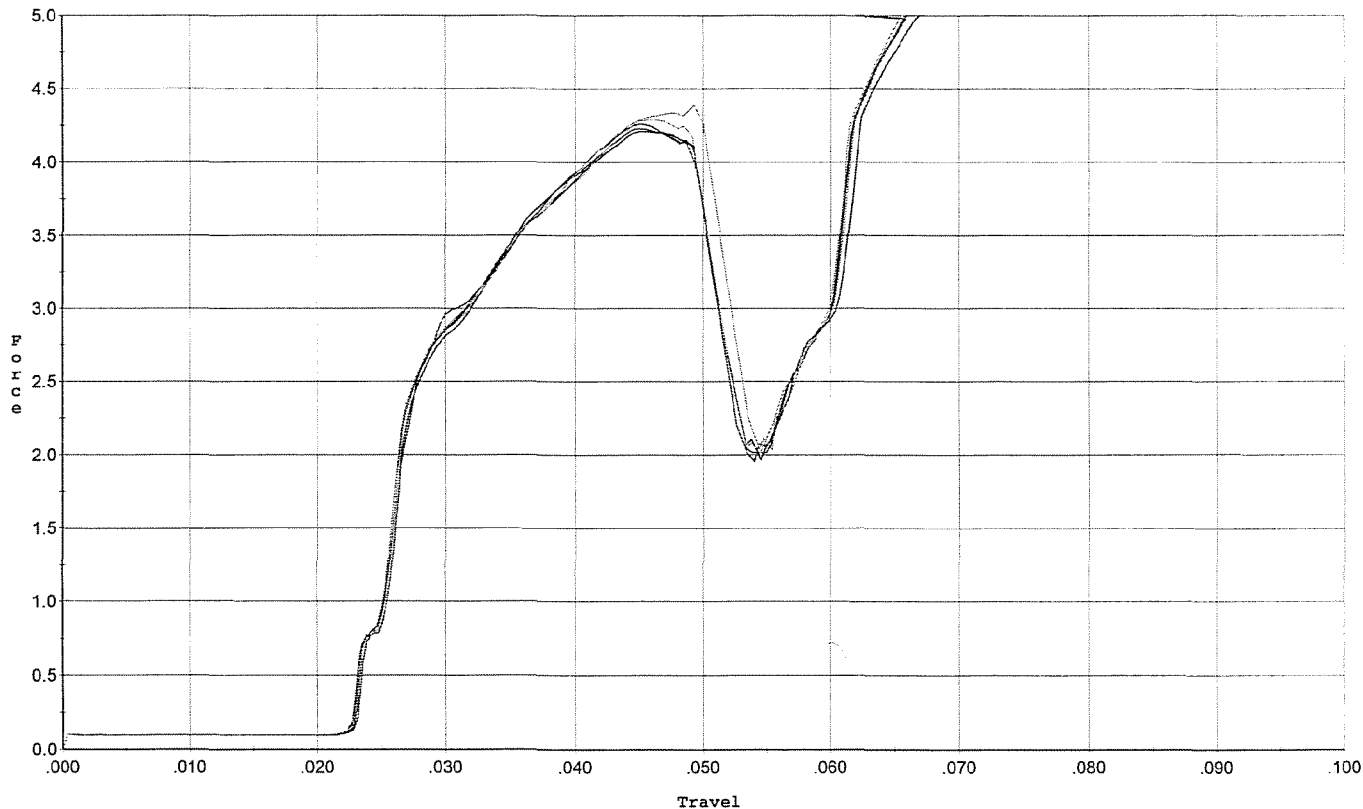
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.403	0.050	0.023	0.023	0.093		Set Trigger
2	4.178	0.049	0.023	0.023	0.087		Set Trigger
3	4.288	0.050	0.023	0.023	0.091		Set Trigger
4	4.180	0.049	0.022	0.023	0.088		Set Trigger
5	4.106	0.049	0.023	0.023	0.087		Set Trigger

A-4.23

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/17/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



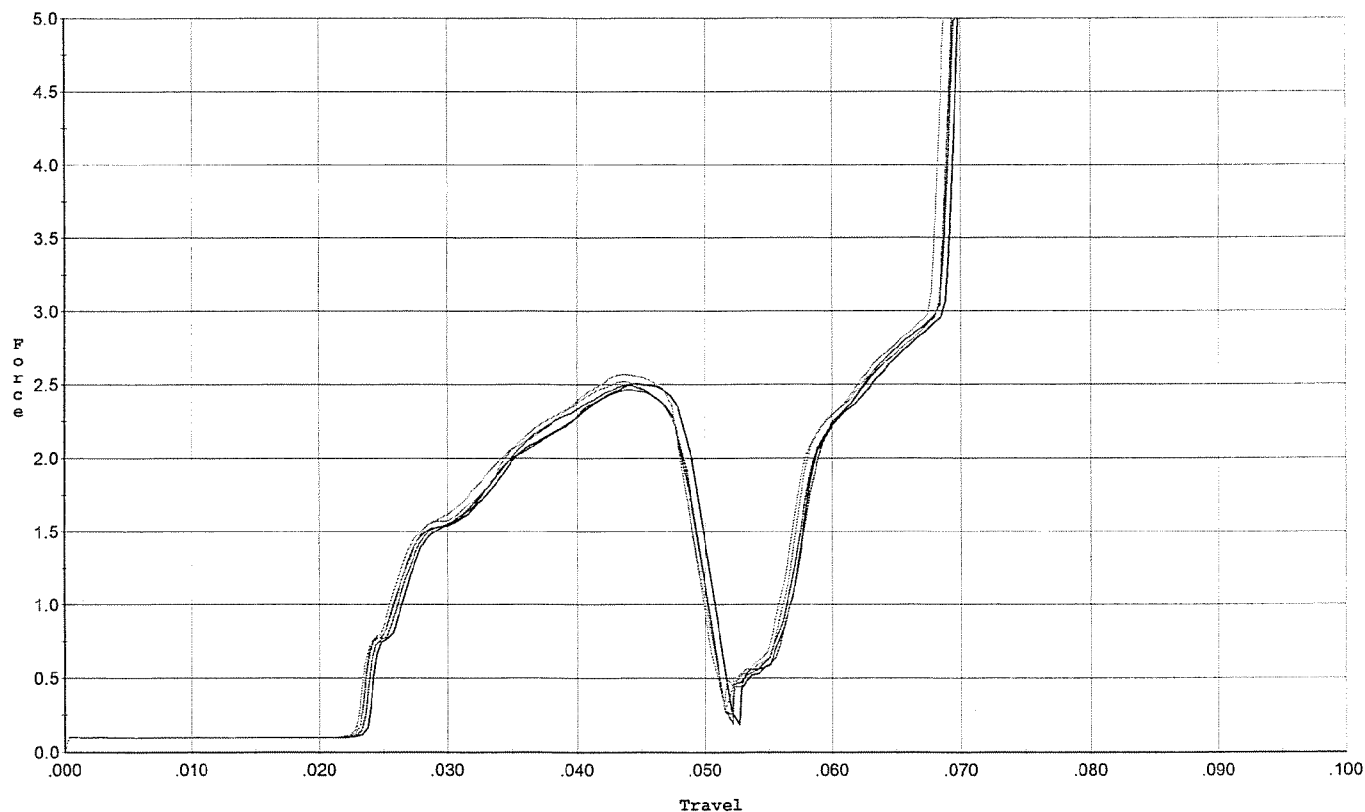
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.229	0.049	0.023	0.023	0.089		Set Trigger
2	4.211	0.049	0.023	0.023	0.090		Set Trigger
3	4.260	0.049	0.023	0.023	0.090		Set Trigger
4	4.389	0.050	0.023	0.022	0.094		Set Trigger
5	4.291	0.049	0.023	0.023	0.090		Set Trigger

A. 4.27

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/17/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



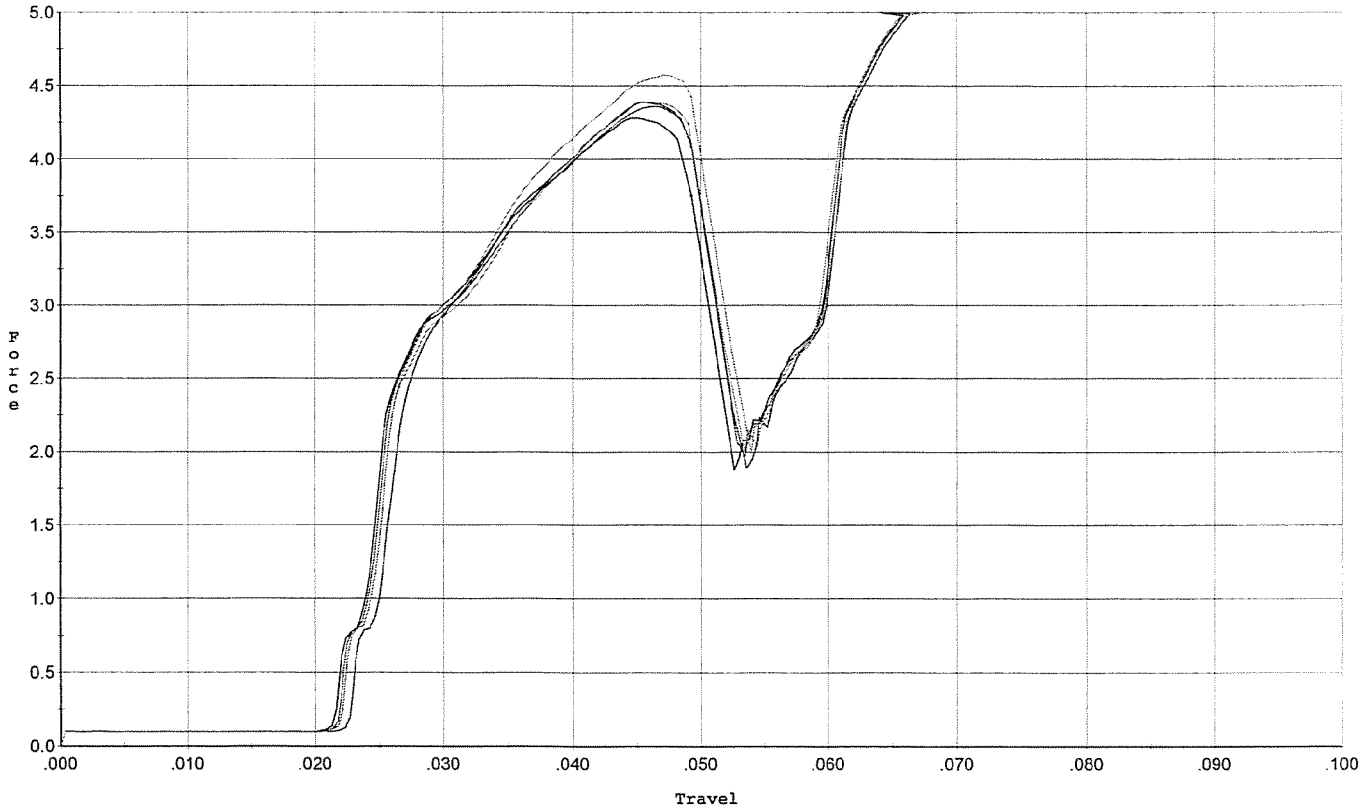
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.465	0.049	0.023	0.026	0.050		Set Trigger
2	2.507	0.049	0.024	0.026	0.050		Set Trigger
3	2.496	0.049	0.024	0.026	0.050		Set Trigger
4	2.520	0.048	0.023	0.027	0.049		Set Trigger
5	2.572	0.047	0.023	0.026	0.050		Set Trigger

A-2-51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/17/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.389	0.049	0.023	0.023	0.092		Set Trigger
2	4.281	0.049	0.022	0.022	0.093		Set Trigger
3	4.363	0.049	0.022	0.022	0.094		Set Trigger
4	4.386	0.049	0.022	0.022	0.093		Set Trigger
5	4.572	0.049	0.022	0.022	0.097		Set Trigger

A-4-39