

6863626

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

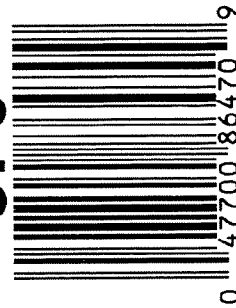


BM FORM

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6863626**UPC**

GUN SERIAL #

G 6863626

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-10-09	RPD
430	ASSEMBLE TO STOCK		6-10-09	SP
440	PROOF		6-10-09	RPD
460	CHECK HEADSPACE	MAGNA - FLUX	6-10-09	RP
470	DIS-ASSEMBLE ACTION		6-10-09	RP
472	SERIALIZE BOLT HANDLE		6/11/09	RIC
480	MAGNAFLUX BBL ACTION	OPERATOR	6/13/09	Ⓟ
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/16/09	RT
510	DRILL AND TAP SIGHT HOLES		6-11-09	SP
520	GOFF BLAST BBL / REC		6/16/09	RIM
540	APPLY COATINGS (BARREL ACTION)		7/2	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-7-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-7-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-7-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-25-09	RPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

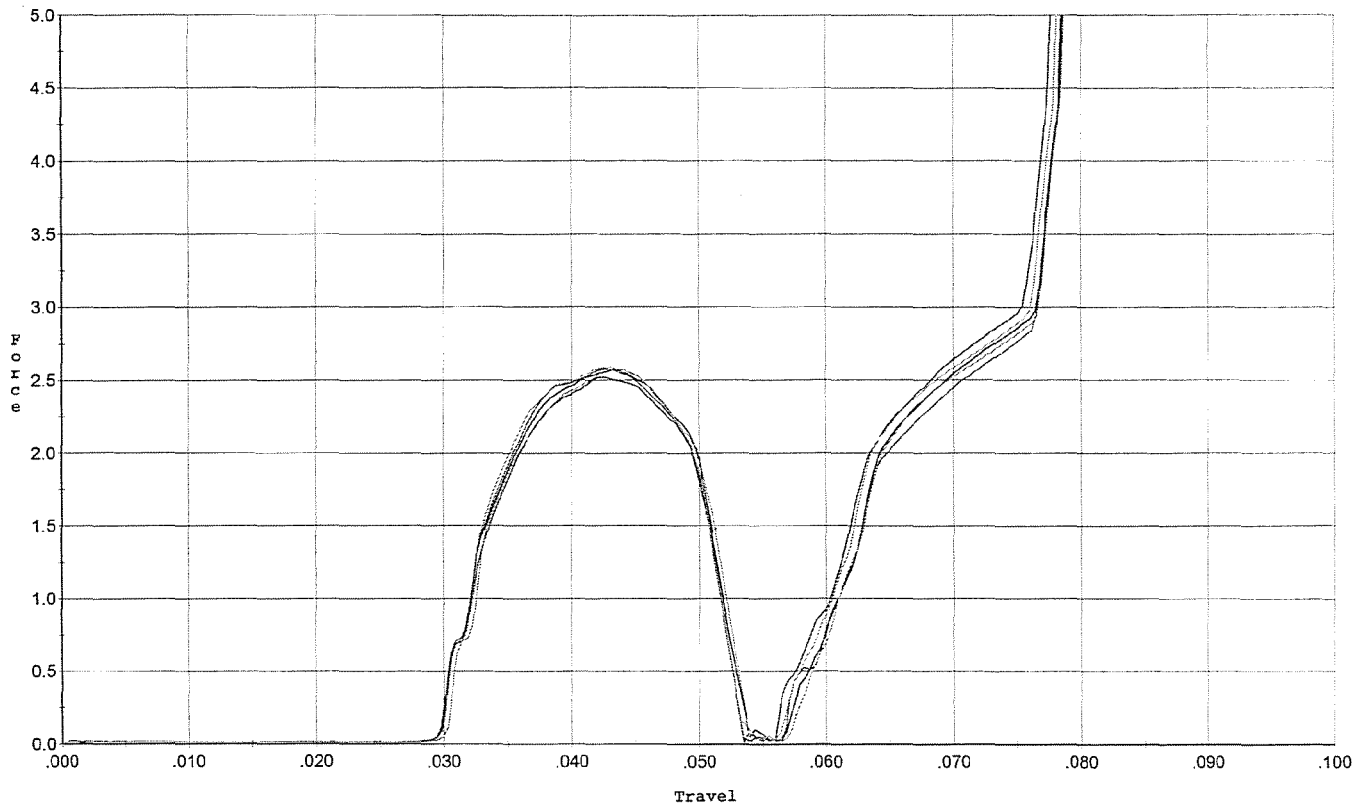
560	BARBER - M24 0093906 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>29</u>	<u>29</u>	<u>29</u>	8/29/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>69</u>	<u>69</u>	<u>69</u>	8/29/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.024</u>	8/29/09	RB		
	J) ASSEMBLE STOCK					8-2509	L.R.N.		
	K) ASSEMBLE SWIVEL STUDS					8/29/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		8-2709	RP		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					8-2709	L.R.N.		
670	FINAL INSPECTION A) HEADSPACE					8/29/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.36</u>	<u>2.23</u>	<u>2.41</u>	<u>2.33</u>	<u>2.72</u>	8/29/09	RB
	C) FUNCTION					8/29/09	RB		
690	PACK					8/31/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



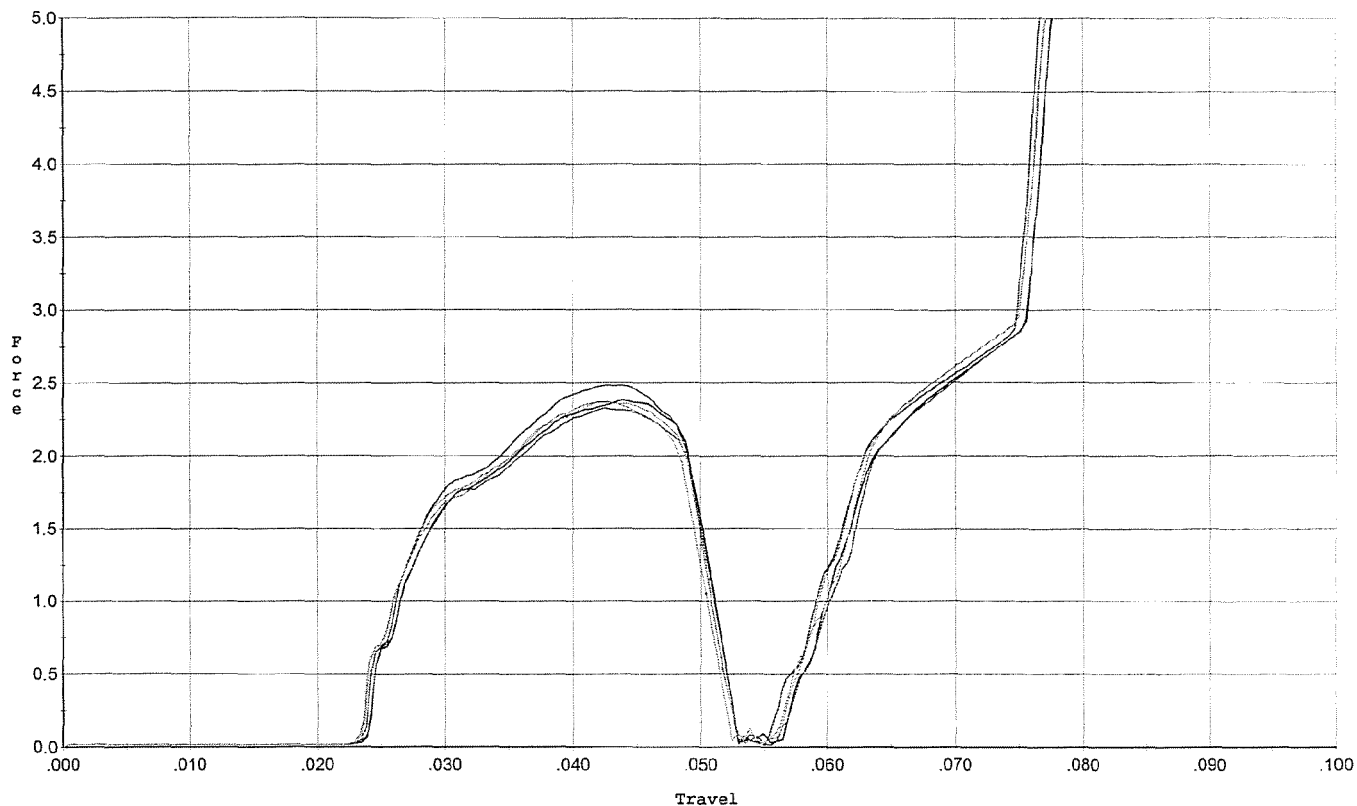
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.520	0.051	0.030	0.033	0.042		Set Trigger
2	2.575	0.050	0.030	0.033	0.043		Set Trigger
3	2.577	0.050	0.030	0.033	0.043		Set Trigger
4	2.588	0.050	0.030	0.033	0.043		Set Trigger
5	2.575	0.051	0.030	0.033	0.043		Set Trigger

A-2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



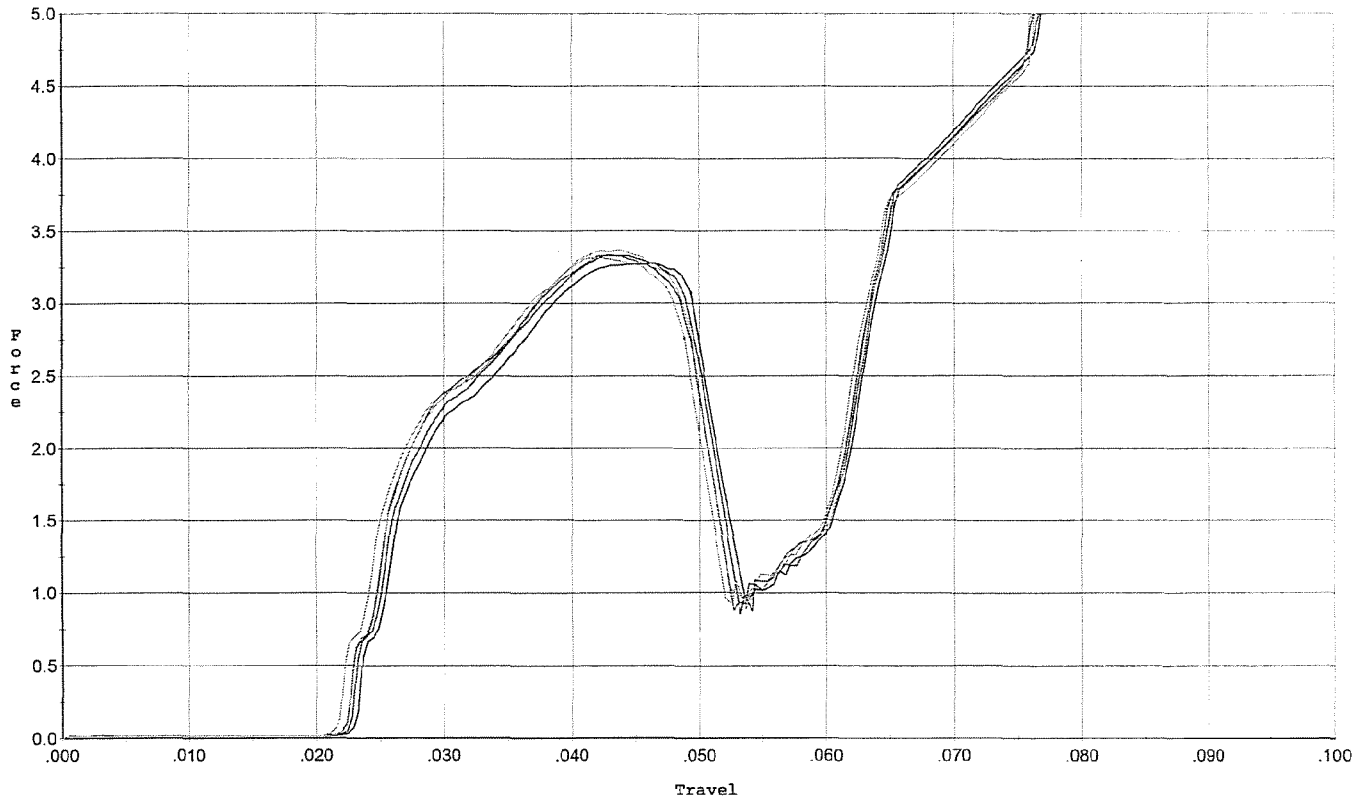
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.484	0.049	0.024	0.032	0.050		Set Trigger
2	2.382	0.050	0.024	0.032	0.050		Set Trigger
3	2.328	0.051	0.024	0.032	0.049		Set Trigger
4	2.369	0.050	0.023	0.032	0.049		Set Trigger
5	2.369	0.049	0.024	0.032	0.049		Set Trigger

A-2.38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



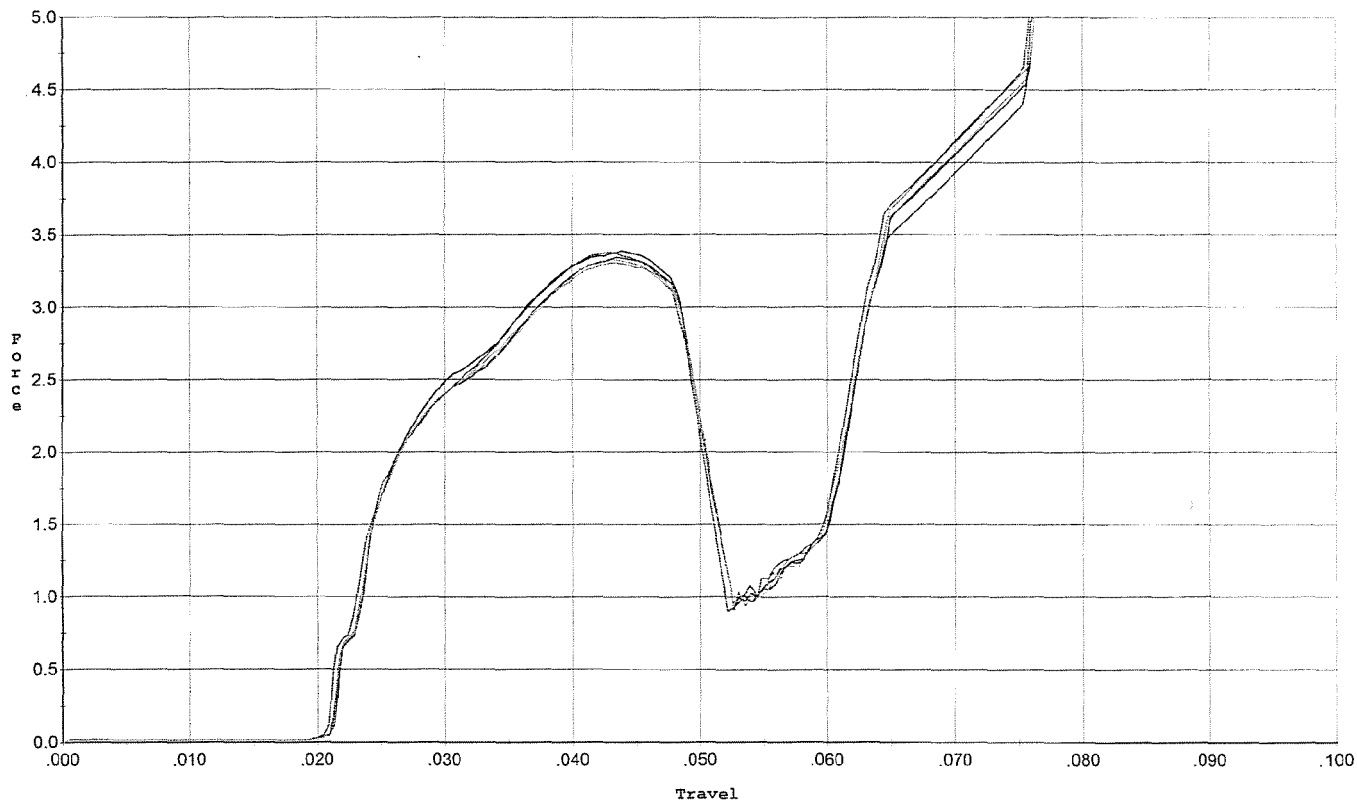
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.332	0.050	0.023	0.029	0.071		Set Trigger
2	3.279	0.049	0.023	0.030	0.068		Set Trigger
3	3.330	0.049	0.023	0.029	0.070		Set Trigger
4	3.368	0.049	0.022	0.029	0.070		Set Trigger
5	3.315	0.049	0.022	0.029	0.070		Set Trigger

A-3.32

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



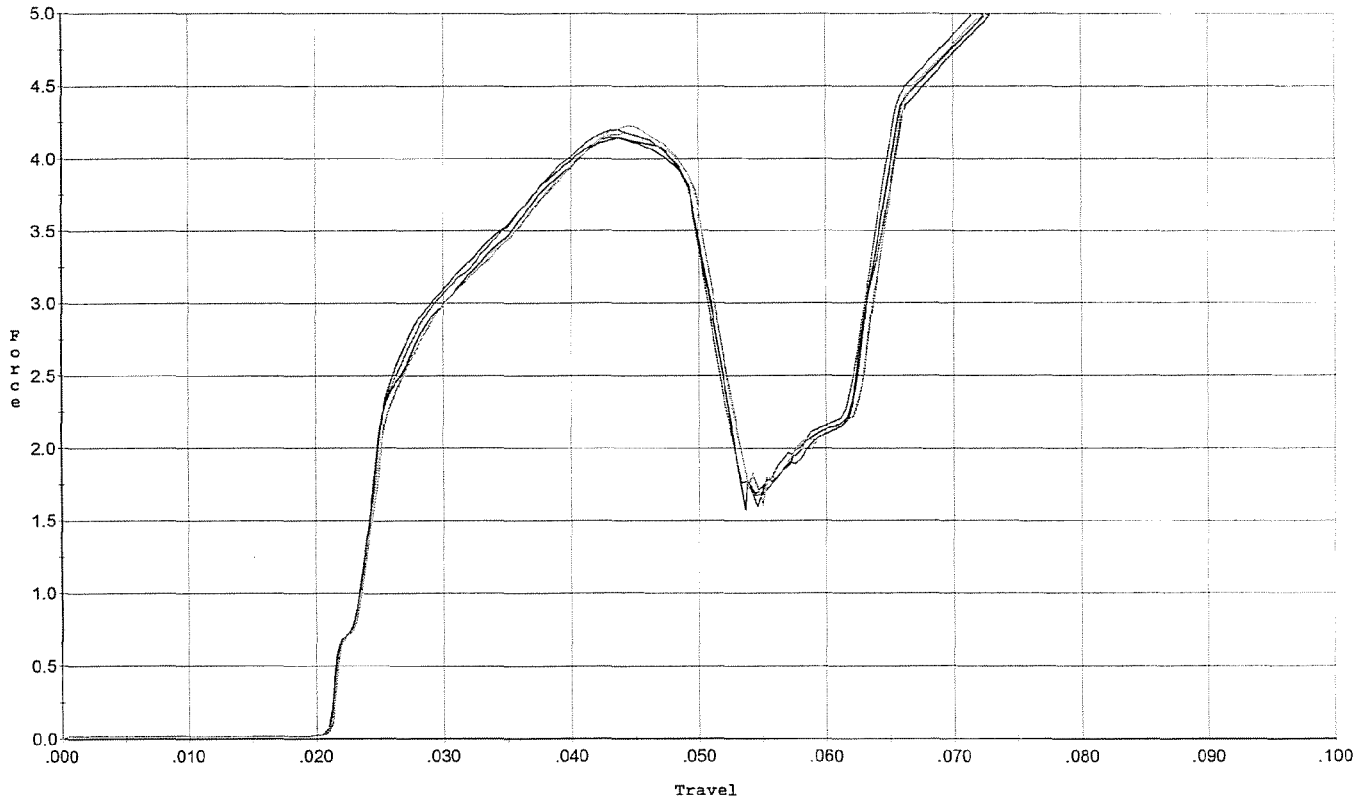
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.342	0.048	0.021	0.029	0.071		Set Trigger
2	3.385	0.050	0.021	0.029	0.075		Set Trigger
3	3.380	0.049	0.021	0.029	0.073		Set Trigger
4	3.326	0.050	0.021	0.029	0.074		Set Trigger
5	3.305	0.048	0.021	0.029	0.071		Set Trigger

A 3.34

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



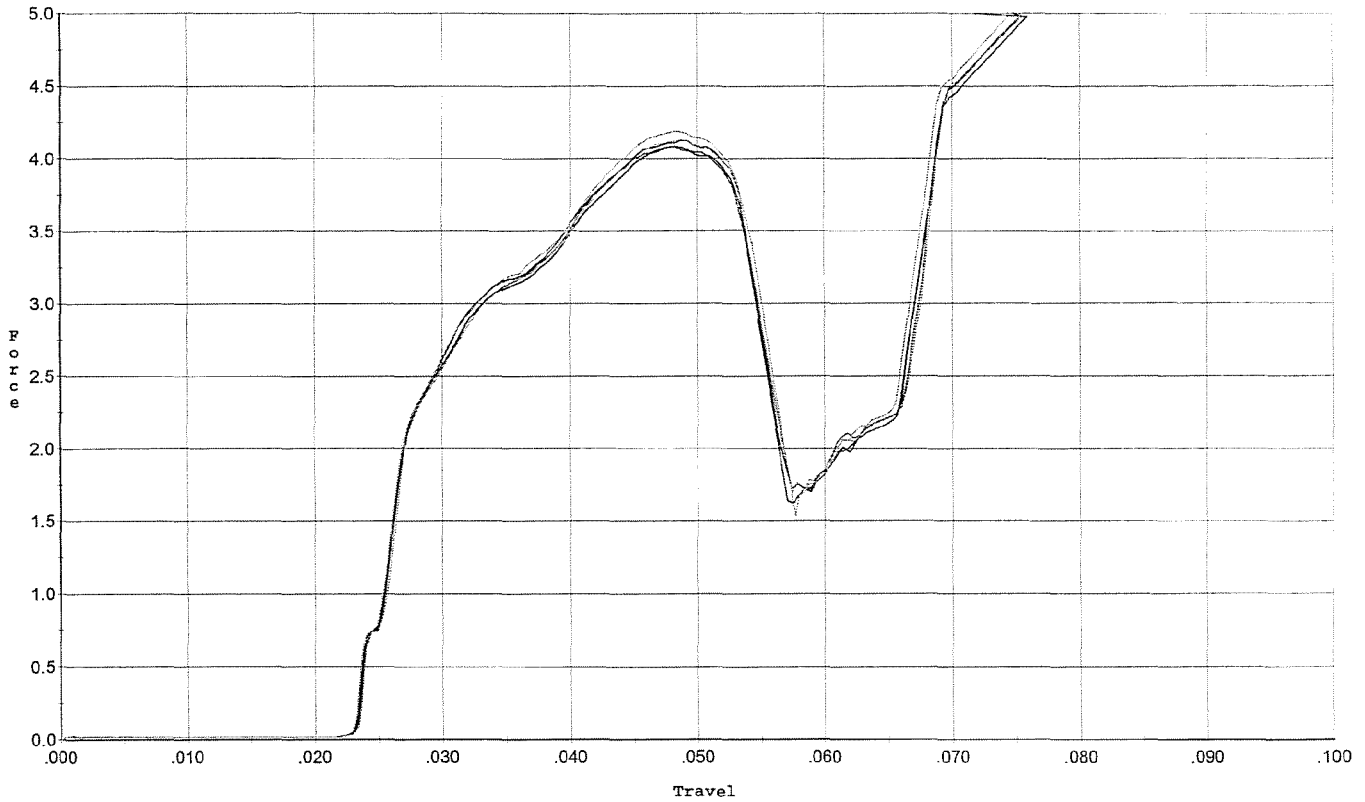
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.145	0.051	0.021	0.027	0.096		Set Trigger
2	4.146	0.051	0.021	0.027	0.095		Set Trigger
3	4.201	0.049	0.021	0.027	0.092		Set Trigger
4	4.177	0.050	0.021	0.027	0.092		Set Trigger
5	4.228	0.050	0.021	0.027	0.093		Set Trigger

A-4.17

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



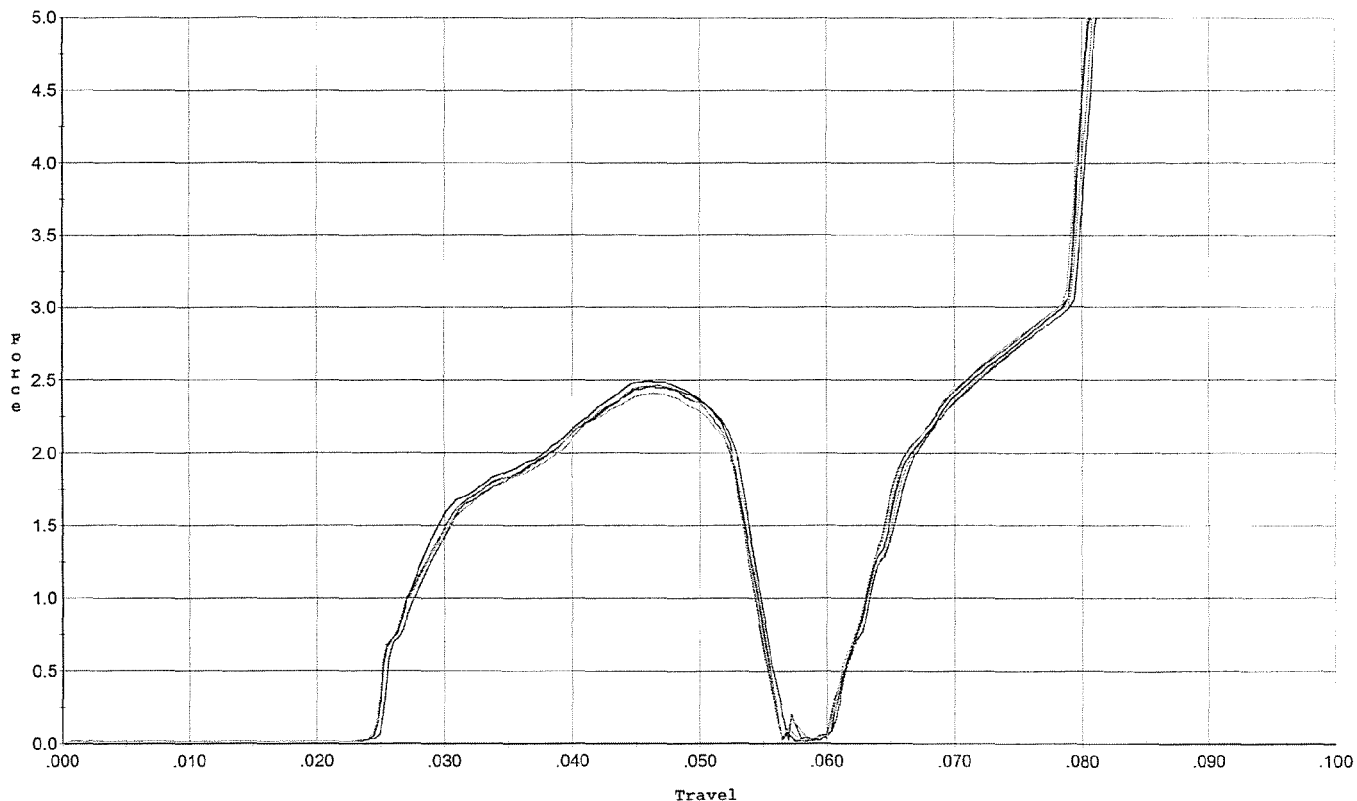
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.080	0.054	0.023	0.027	0.097		Set Trigger
2	4.083	0.053	0.023	0.027	0.096		Set Trigger
3	4.126	0.053	0.023	0.027	0.096		Set Trigger
4	4.129	0.054	0.024	0.027	0.098		Set Trigger
5	4.188	0.053	0.023	0.027	0.097		Set Trigger

A-4.12

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



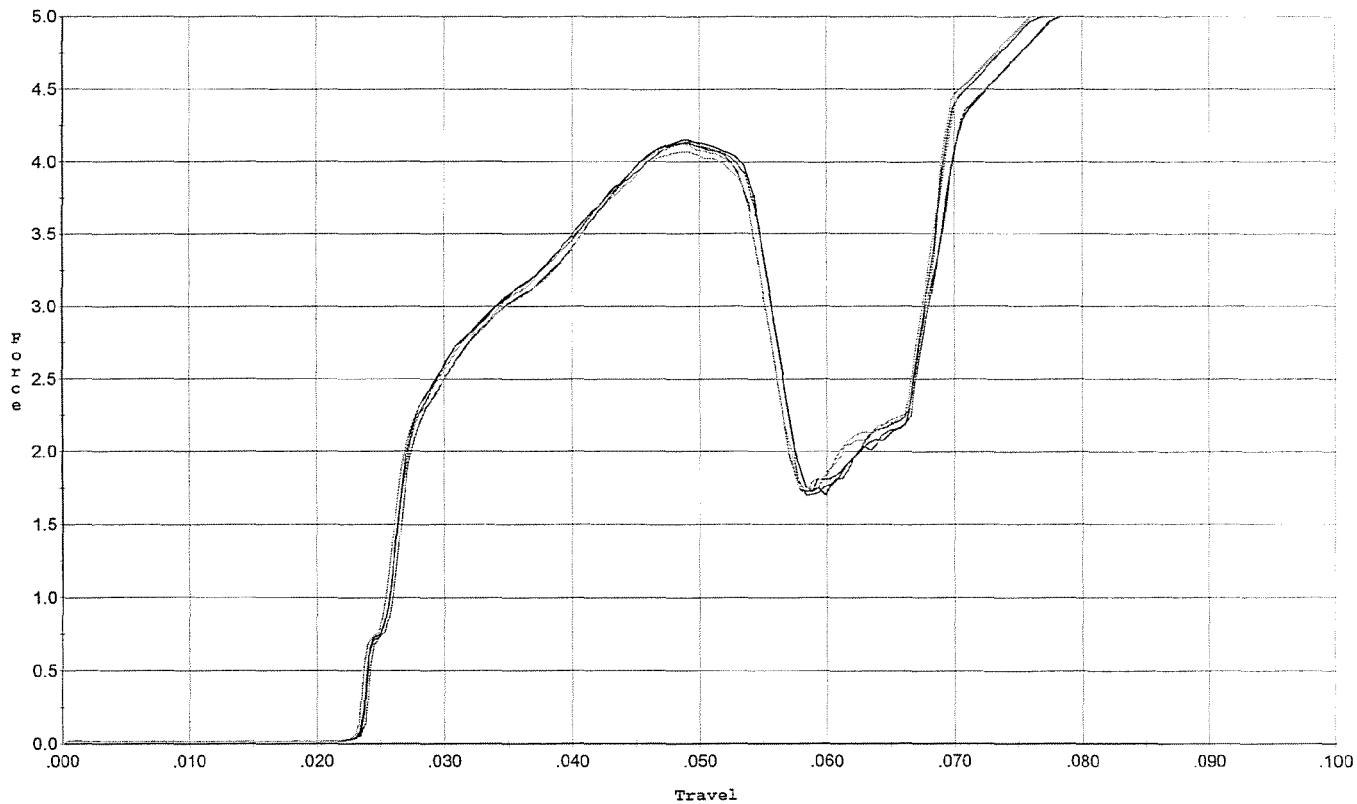
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.454	0.053	0.025	0.032	0.054		Set Trigger
2	2.491	0.054	0.025	0.032	0.056		Set Trigger
3	2.461	0.053	0.025	0.032	0.054		Set Trigger
4	2.410	0.054	0.025	0.032	0.054		Set Trigger
5	2.463	0.052	0.025	0.032	0.053		Set Trigger

A-2-45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/13/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.130	0.054	0.024	0.027	0.097		Set Trigger
2	4.147	0.054	0.024	0.027	0.099		Set Trigger
3	4.135	0.054	0.024	0.027	0.098		Set Trigger
4	4.067	0.054	0.023	0.027	0.096		Set Trigger
5	4.118	0.054	0.023	0.027	0.097		Set Trigger

A-4.11