

6863640

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

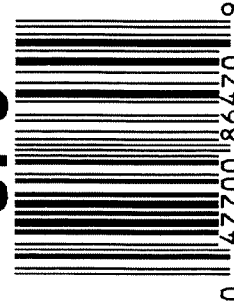
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6863640

UPC



GUN SERIAL # G 686 3640

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-11-09	SPD
430	ASSEMBLE TO STOCK		6-11-09	SP
440	PROOF		6-11-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	6-11-09	SPD
470	DIS-ASSEMBLE ACTION		6-11-09	SPD
472	SERIALIZE BOLT HANDLE		6-12-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR 	6/13/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/16/09	RT
510	DRILL AND TAP SIGHT HOLES		6-12-09	SP
520	GOFF BLAST BBL / REC		6/15/09	RTW
540	APPLY COATINGS (BARREL ACTION)		7/1/09	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-14-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-14-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-14-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-22-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

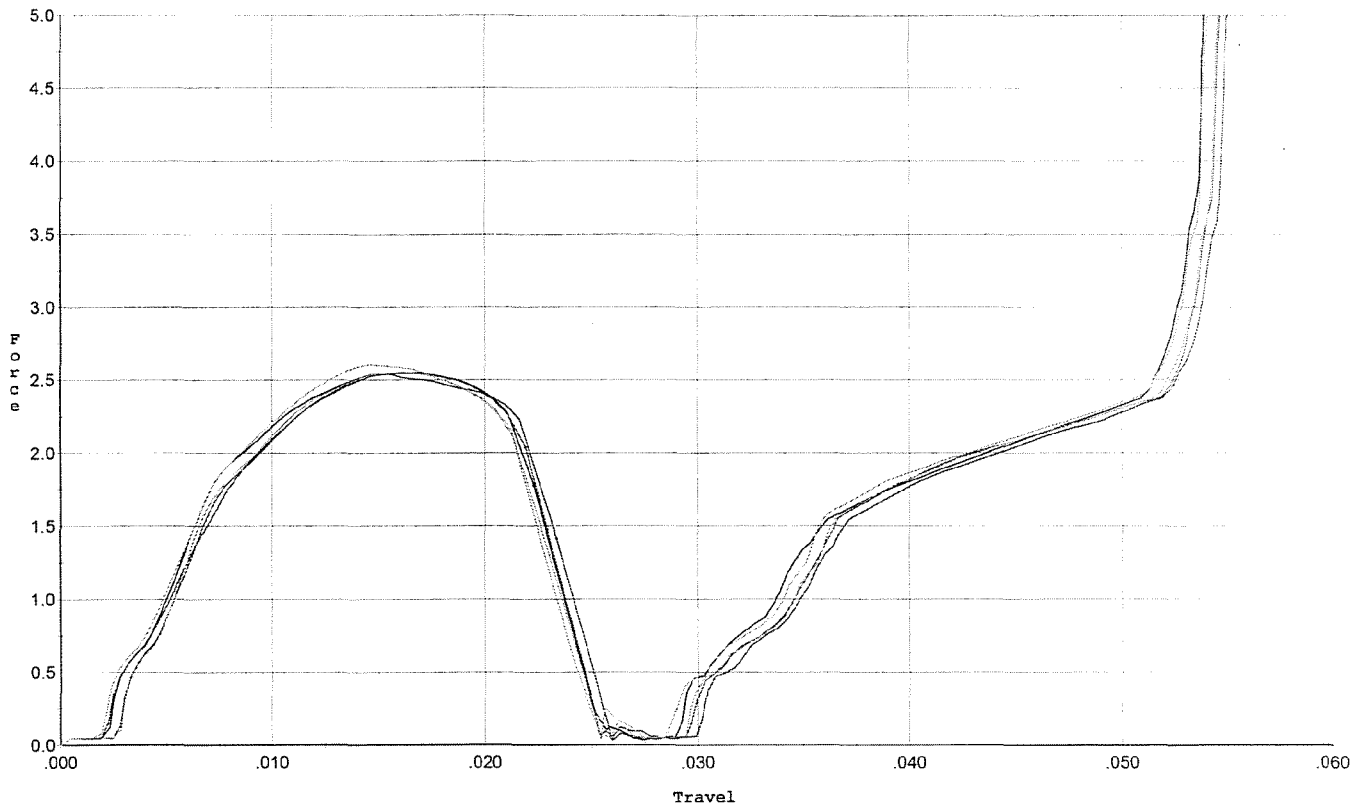
560	BARBER - M24 0094074 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>50</u> <u>50</u> <u>50</u>	8-5-09	LN
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	8-5-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	8-5-09	LN
	J) ASSEMBLE STOCK			7-22-09	LN
	K) ASSEMBLE SWIVEL STUDS			8-5-09	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	7/28	RF
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION	N/A		
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			7/28	TAR
670	FINAL INSPECTION A) HEADSPACE			8-5-09	LN
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.65</u> <u>2.75</u> <u>2.56</u> <u>2.64</u> <u>2.62</u>	8-4-09	LN
	C) FUNCTION			8-5-09	LN
690	PACK			8/10/09	Em

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/26/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



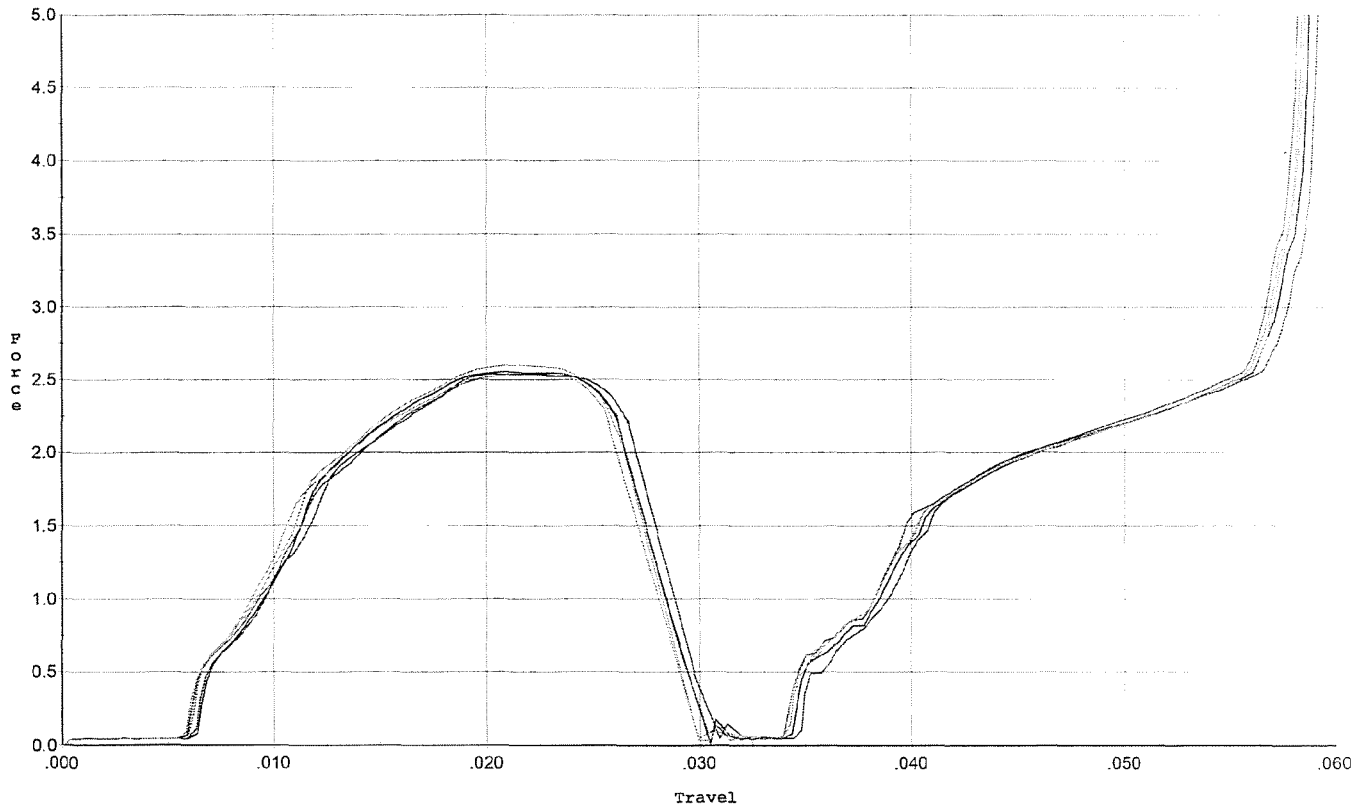
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.545	0.023	0.002	0.037	0.039		Set Trigger
2	2.549	0.022	0.002	0.036	0.038		Set Trigger
3	2.548	0.022	0.003	0.037	0.037		Set Trigger
4	2.554	0.023	0.003	0.037	0.038		Set Trigger
5	2.604	0.021	0.002	0.037	0.037		Set Trigger

Aug 2.56

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/26/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



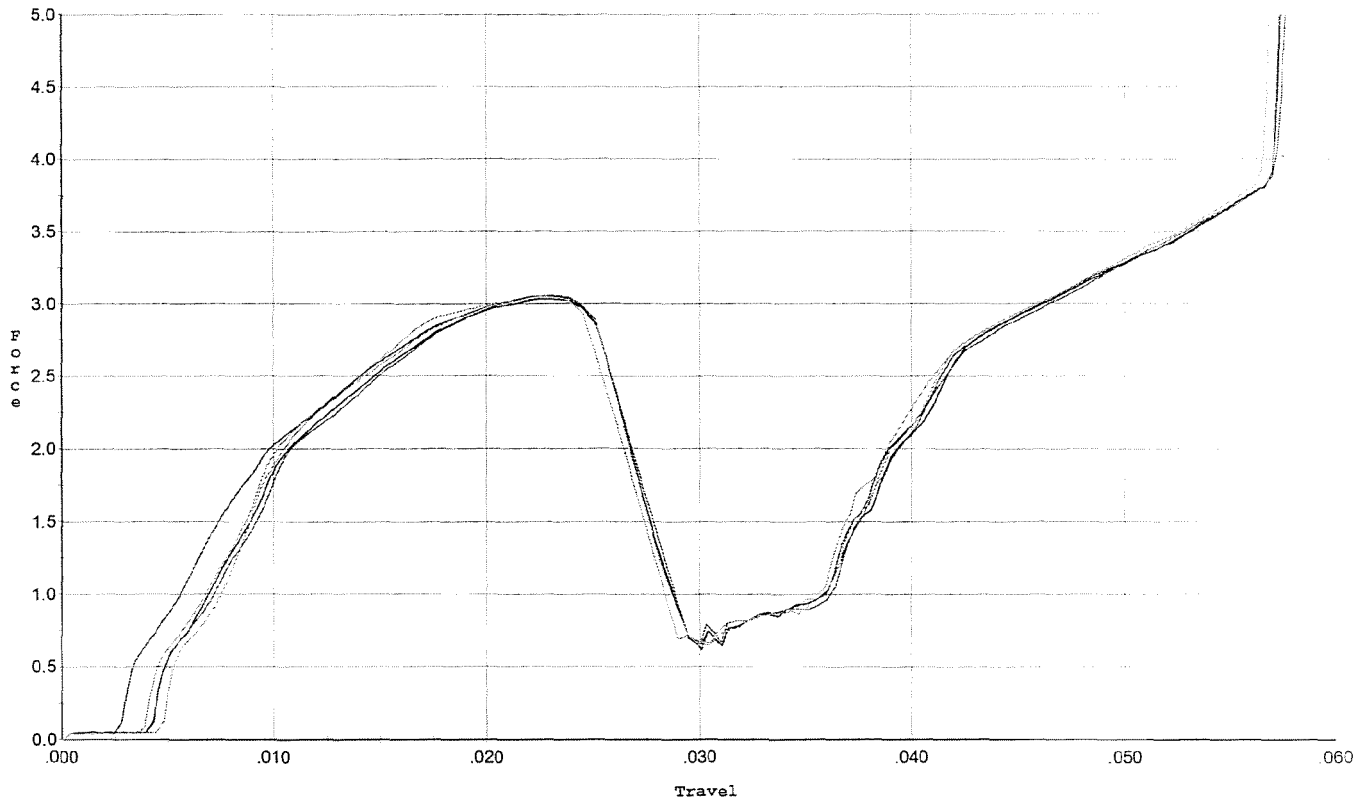
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.536	0.027	0.006	0.038	0.039		Set Trigger
2	2.551	0.026	0.007	0.038	0.038		Set Trigger
3	2.546	0.026	0.006	0.037	0.038		Set Trigger
4	2.601	0.026	0.006	0.038	0.040		Set Trigger
5	2.552	0.028	0.006	0.037	0.041		Set Trigger

Aug 2.55

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/26/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



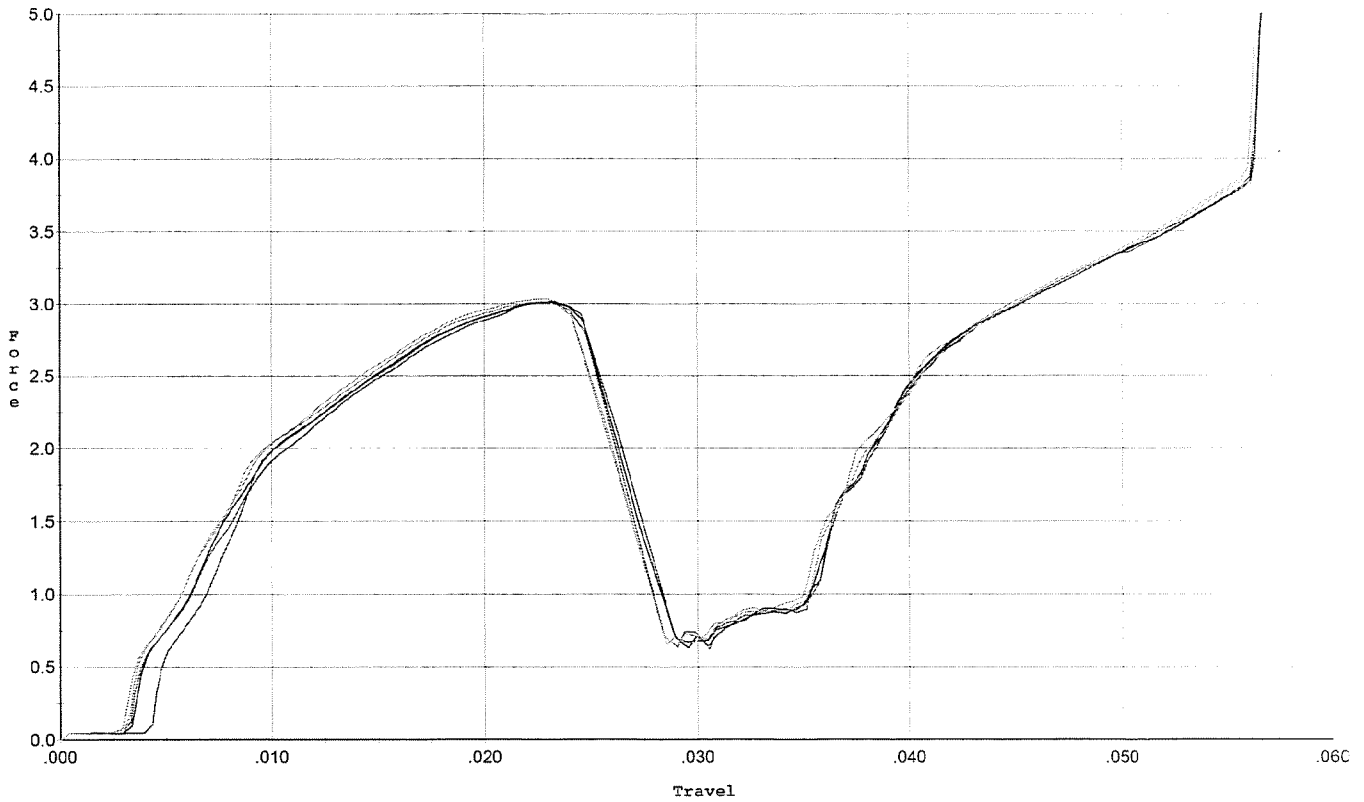
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.054	0.025	0.003	0.036	0.049		Set Trigger
2	3.031	0.025	0.004	0.036	0.046		Set Trigger
3	3.048	0.025	0.004	0.036	0.045		Set Trigger
4	3.058	0.025	0.005	0.036	0.046		Set Trigger
5	3.048	0.027	0.004	0.036	0.049		Set Trigger

Aug 3.04

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/26/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



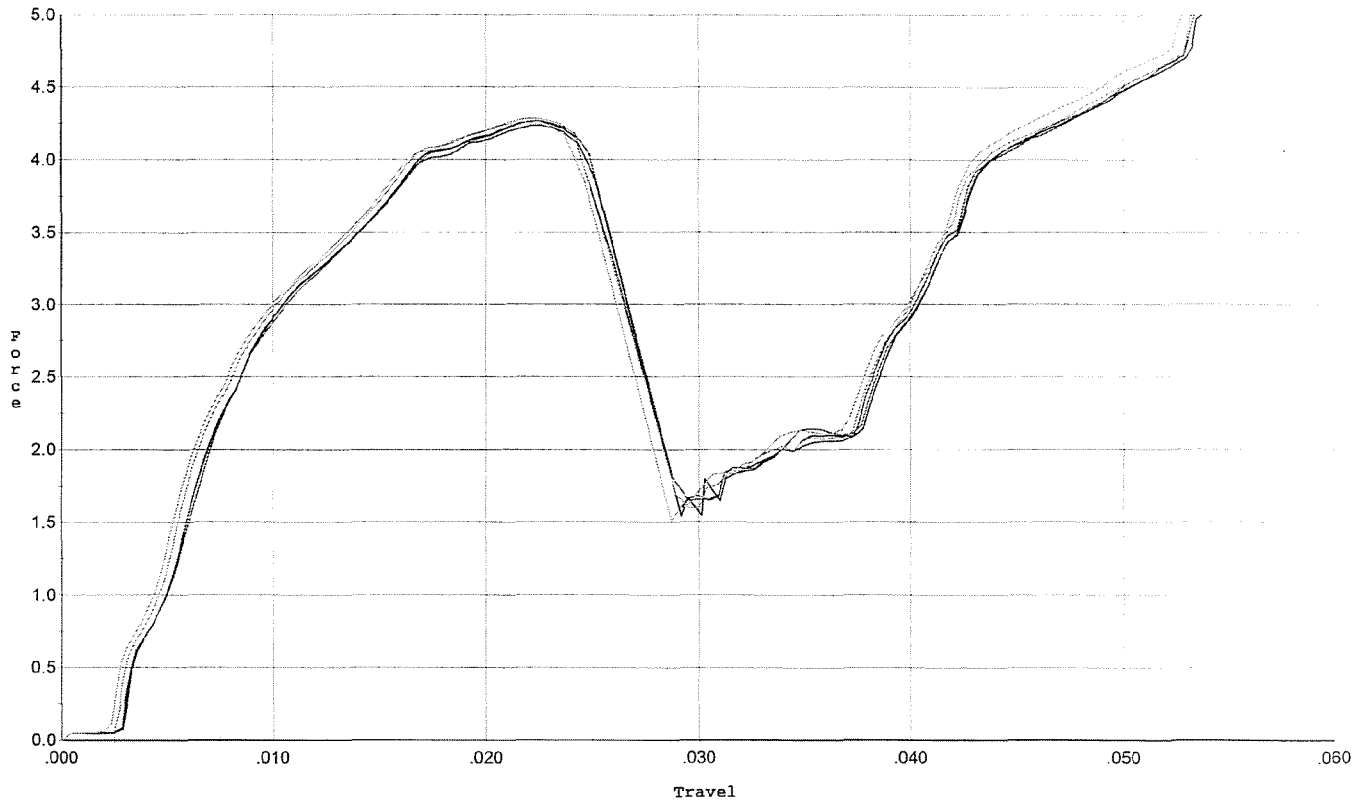
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.005	0.026	0.004	0.035	0.047		Set Trigger
2	3.014	0.025	0.004	0.036	0.046		Set Trigger
3	3.011	0.025	0.003	0.036	0.046		Set Trigger
4	3.034	0.026	0.003	0.035	0.049		Set Trigger
5	3.015	0.026	0.003	0.035	0.049		Set Trigger

Aug 3.01

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/26/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



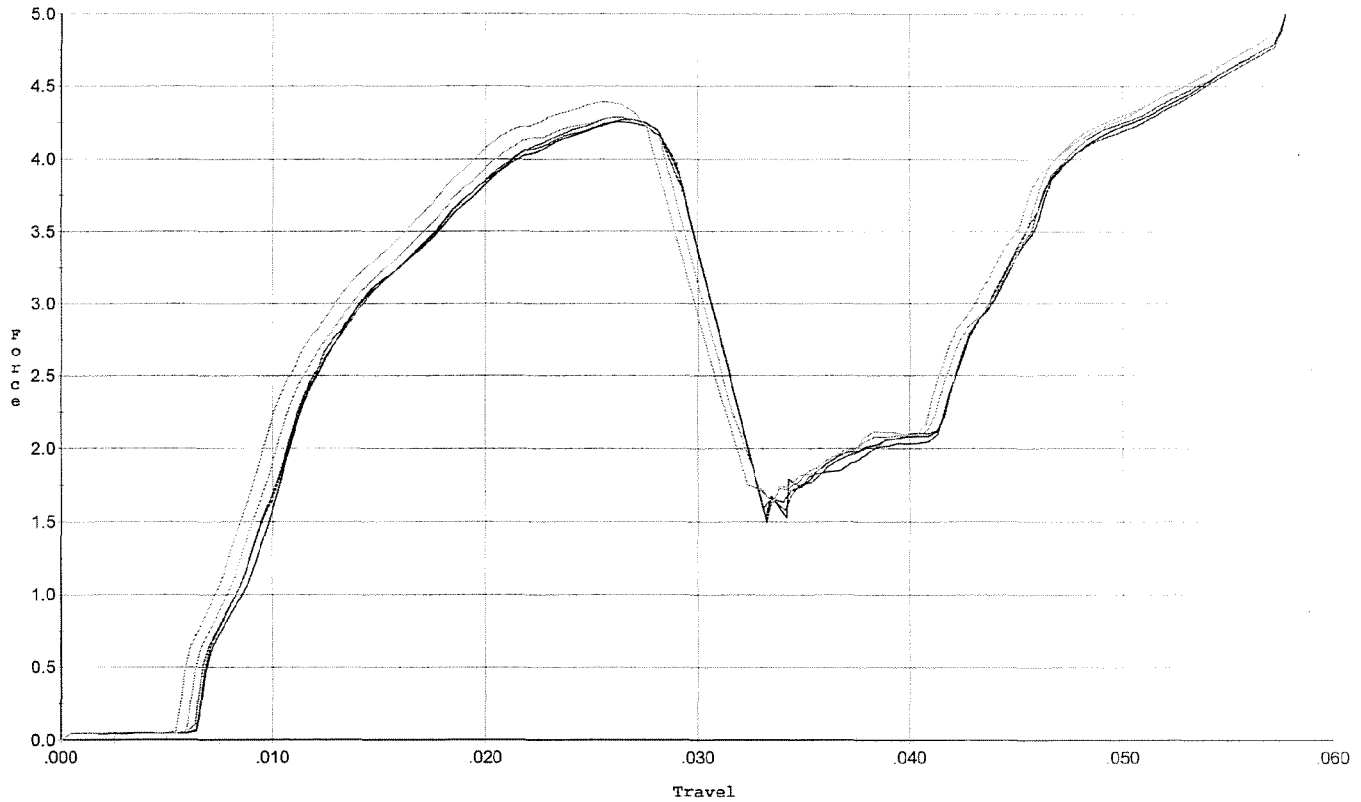
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.234	0.026	0.003	0.030	0.069		Set Trigger
2	4.264	0.025	0.003	0.030	0.067		Set Trigger
3	4.266	0.025	0.003	0.030	0.066		Set Trigger
4	4.255	0.025	0.002	0.030	0.067		Set Trigger
5	4.284	0.026	0.003	0.030	0.071		Set Trigger

Avg 4.26

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/26/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



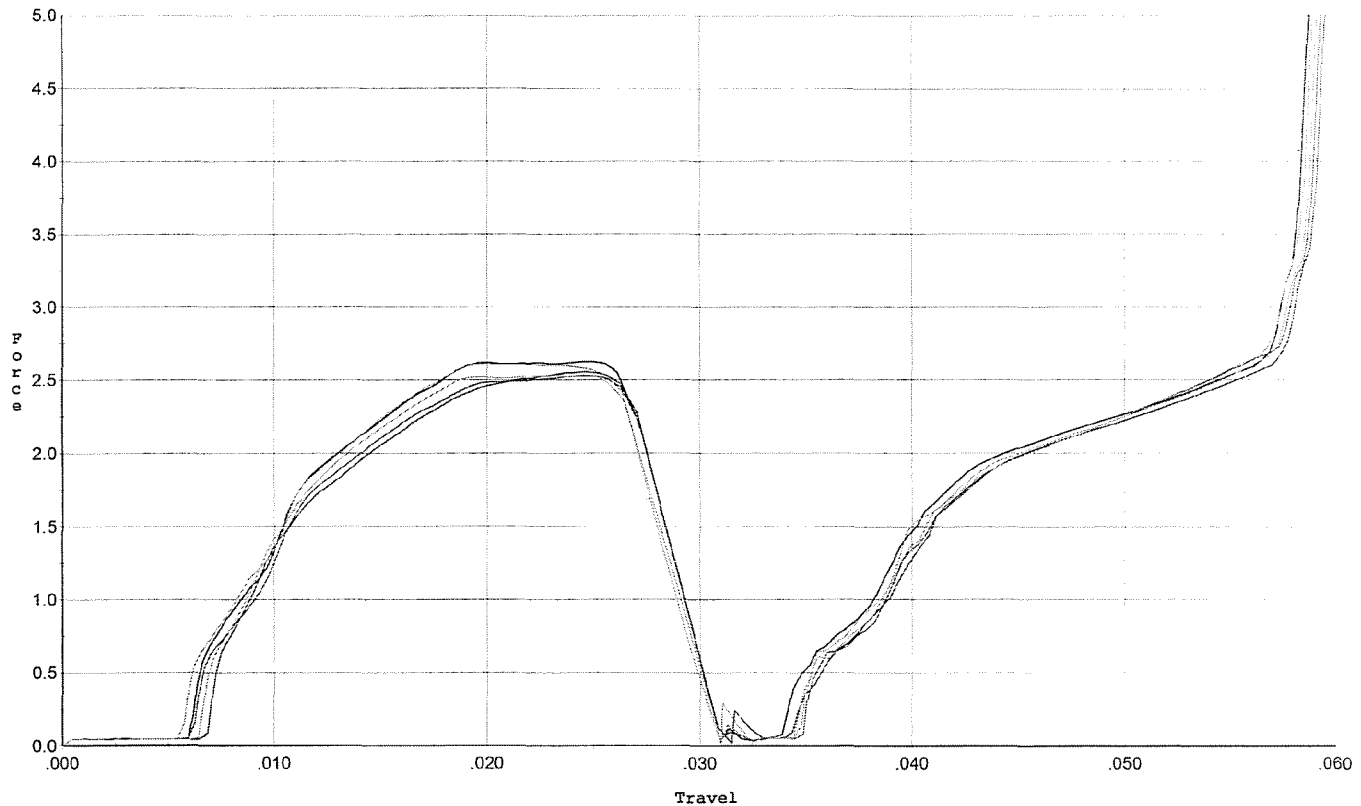
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.255	0.029	0.007	0.027	0.070		Set Trigger
2	4.271	0.029	0.007	0.027	0.069		Set Trigger
3	4.285	0.029	0.006	0.026	0.070		Set Trigger
4	4.283	0.028	0.006	0.026	0.069		Set Trigger
5	4.393	0.028	0.006	0.026	0.070		Set Trigger

Aug 4.29

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/26/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



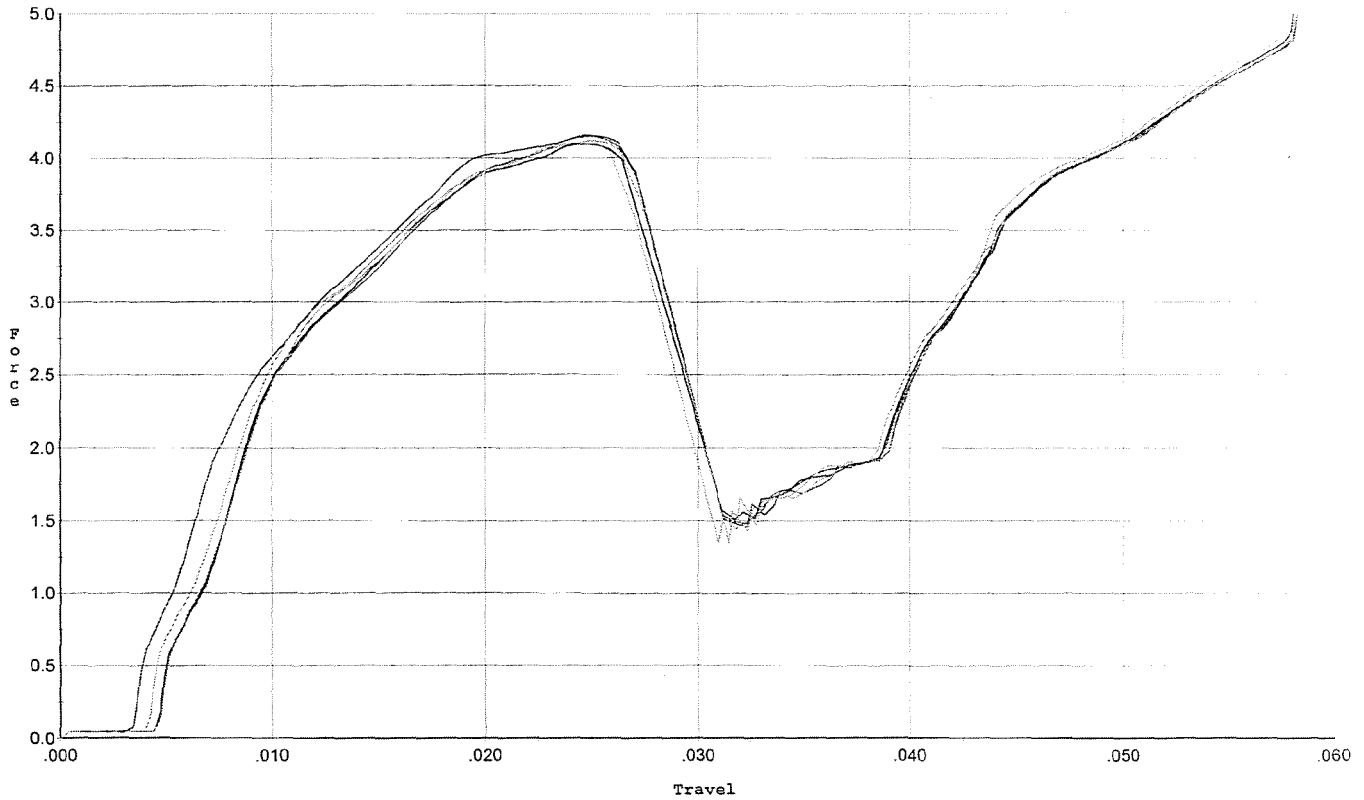
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.555	0.027	0.007	0.037	0.040		Set Trigger
2	2.626	0.027	0.006	0.037	0.043		Set Trigger
3	2.527	0.027	0.006	0.037	0.041		Set Trigger
4	2.539	0.026	0.007	0.037	0.040		Set Trigger
5	2.609	0.029	0.006	0.037	0.045		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/26/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.158	0.027	0.004	0.033	0.070		Set Trigger
2	4.098	0.029	0.005	0.033	0.070		Set Trigger
3	4.148	0.027	0.005	0.033	0.066		Set Trigger
4	4.104	0.027	0.004	0.033	0.067		Set Trigger
5	4.118	0.027	0.005	0.033	0.068		Set Trigger

Avg 4.12