

G686 8457
replaces
G6535280

Repair Inquiry

Repair Number: RE00171693

Serial: G6535280 Model M24 SWS Center Fire
Caliber: 7.62 NATO

Repairman:

Status:

Closed 7/22/2009 8:48:59 AM

Verify Repair

Address Information

Customer:

☒ Received From

Return To:

☐ Received From

Name: TRANSPORTATION OFFICER

TRANSPORTATION OFFICER

Address 1: USFPO FOR ARKANSAS BLDG 0318

USFPO FOR ARKANSAS BLDG 0318

Address 2: CAMP ROBINSON

PO Box:

CAMP ROBINSON

PO Box:

City: NORTH LITTLE ROCK

NORTH LITTLE ROCK

State: AR

Zip Code: 72199

Country: US

State: AR

Zip Code: 72199

Country: US

FFL:

Contact / Condition

Problems

Estimate

History / Status

Shipping / Billing

Contact Information

Phone: NN

Fax:

Email:

Comments:

Received Condition

Fair

Condition

Notes:

CSR

Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	3
A010	Hard Case	1
A017	Scope Base	1
A057	Fit and Rear Sgt Base	1

Repair Search

Refresh

Close

naglej

7/22/2009

10:28 AM

CAPS

NUM

INS

SERL

start

Arms Services Repair

10:28 AM

Serial Number:

~~G6535280~~

Model: M24 SWS



RE00171693

INSPECTION CHECKLIST - REPAIRS

CONTRACT #: W52H09-07-C-0207

ISSUED 10/1/2007

R & E NUMBER 171693

SERIAL NUMBER G6535280

LOG-IN DATE 7-22-09

~~60868457~~

G6868457

OPERATION #	OPERATION NAME	DATE	INITIAL
500	DIS-ASSEMBLE GUN	7-24-09	RJC
505	RE-BARREL	7-28-09	RJC
420	ASSEMBLE	7-28-09	RJC
440	PROOF	7-28-09	RJC
460	CHECK HEADSPACE	7-28-09	RJC
470	DIS-ASSEMBLE GUN	7-28-09	RJC
480	MAGNAFLUX	7/31/09	(P)
510	DRILL AND TAP	7-29-09	JP
500	ROLLMARK CALIBER	7-31-09	DWB
520	GOFF BLAST BBL / REC	7/31/09	JAV
530 & 540	APPLY COATINGS	8/4	C
560	FINAL ASSEMBLY	8-7-09	RJC
640	FUNCTION TEST AND	8-19-09	RJC
650	TARGET	8-19-09	RJC
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
670	FINAL INSPECTION	8-19-09	RP
	A) HEADSPACE	PASS FAIL	RJC
	B) TRIGGER PULL	241 250 256 244 241 8-20-09	RJC
680	F) SAFETY ON FORCE	6 ⁰ 6 ⁰ 6 ⁰ 8-20-09	RJC
	G) SAFETY OFF FORCE	250 250 250 8-20-09	RJC
	I) FIRING PIN INDENT	024 024 024 8-20-09	RJC
690	PACK	8/20/09	FM

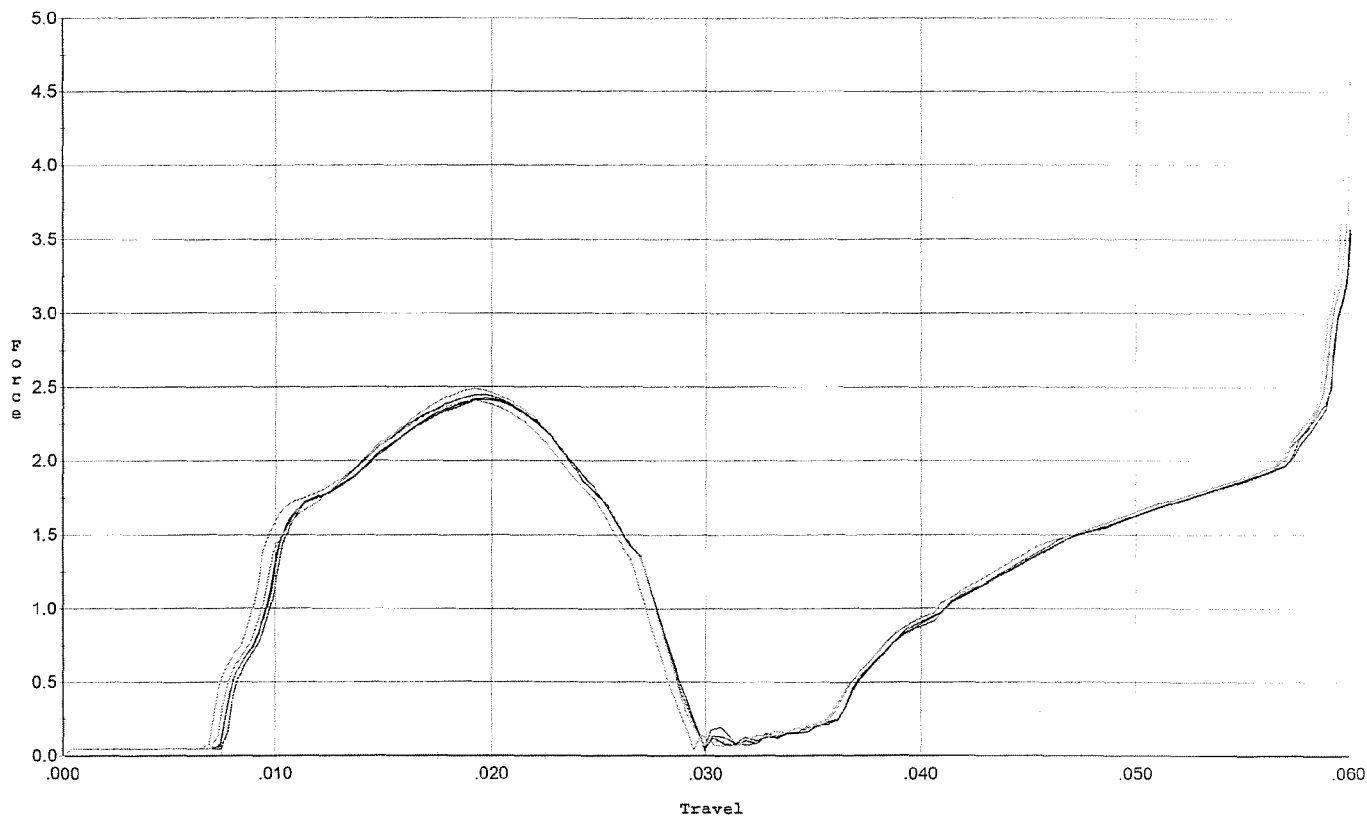
F006 REV 1/2009

USAPPC V1.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/23/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



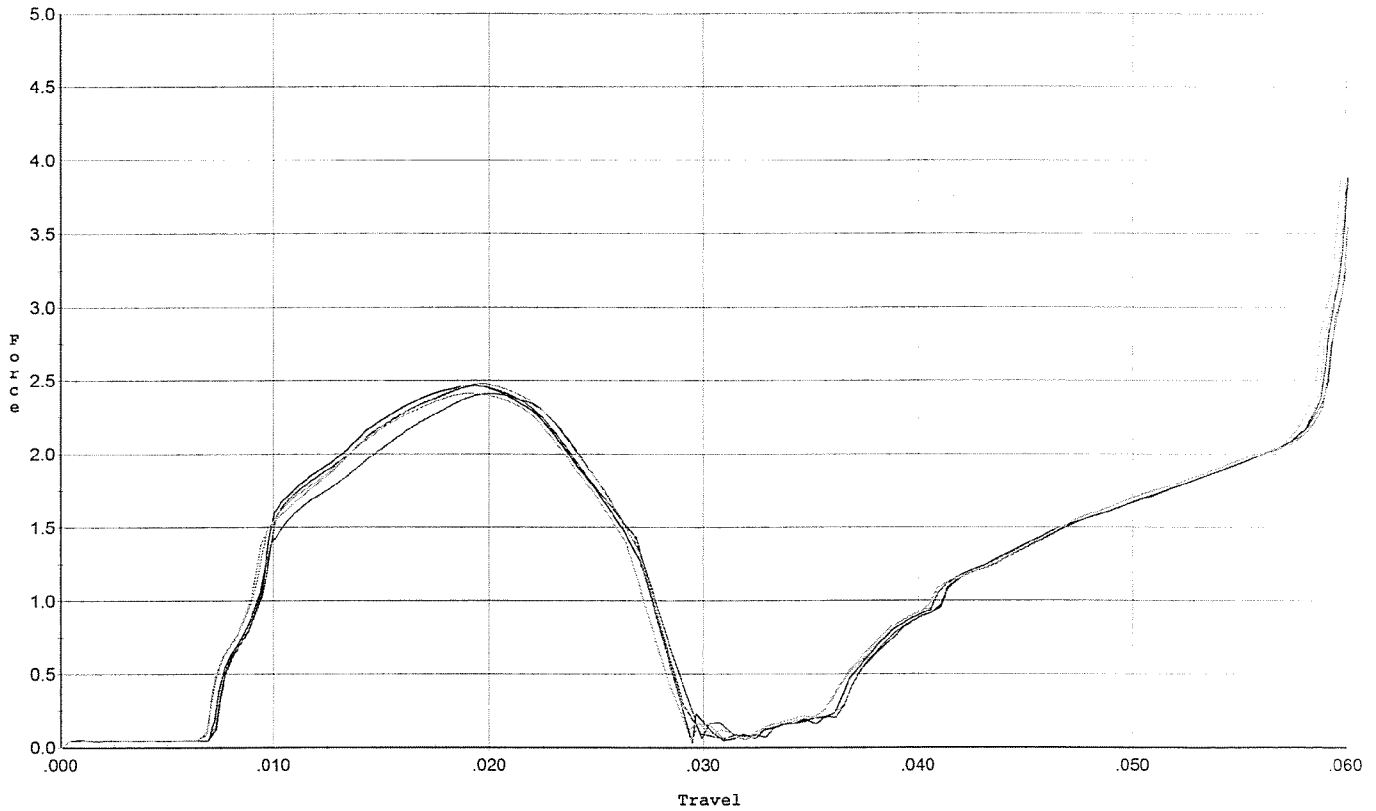
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.413	0.027	0.008	0.040	0.035		Set Trigger
2	2.425	0.027	0.008	0.040	0.035		Set Trigger
3	2.448	0.027	0.008	0.040	0.036		Set Trigger
4	2.489	0.027	0.007	0.040	0.036		Set Trigger
5	2.406	0.026	0.007	0.040	0.035		Set Trigger

Aug 2.43

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/23/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



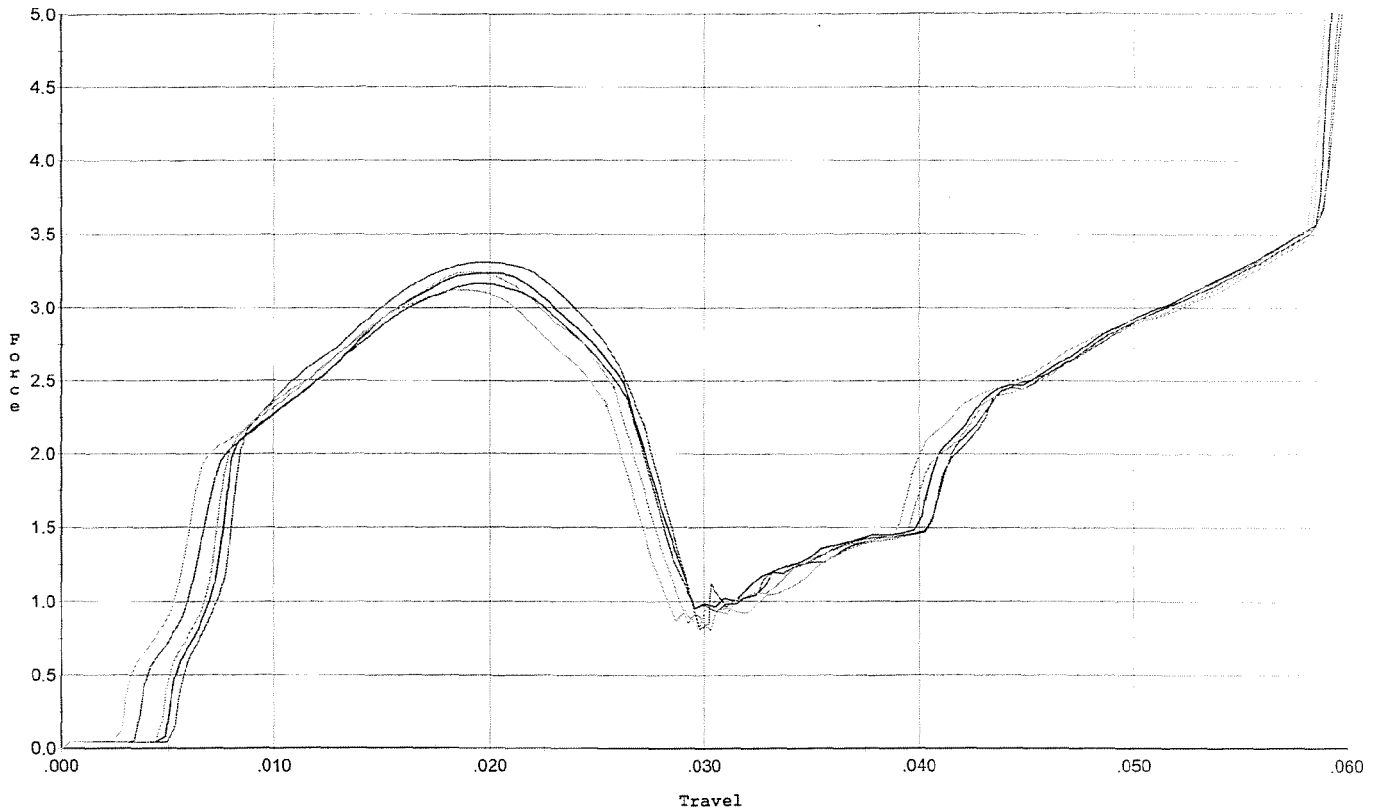
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.464	0.027	0.007	0.040	0.037		Set Trigger
2	2.469	0.027	0.007	0.040	0.037		Set Trigger
3	2.412	0.027	0.007	0.040	0.036		Set Trigger
4	2.412	0.026	0.007	0.040	0.036		Set Trigger
5	2.478	0.027	0.007	0.040	0.037		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/23/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



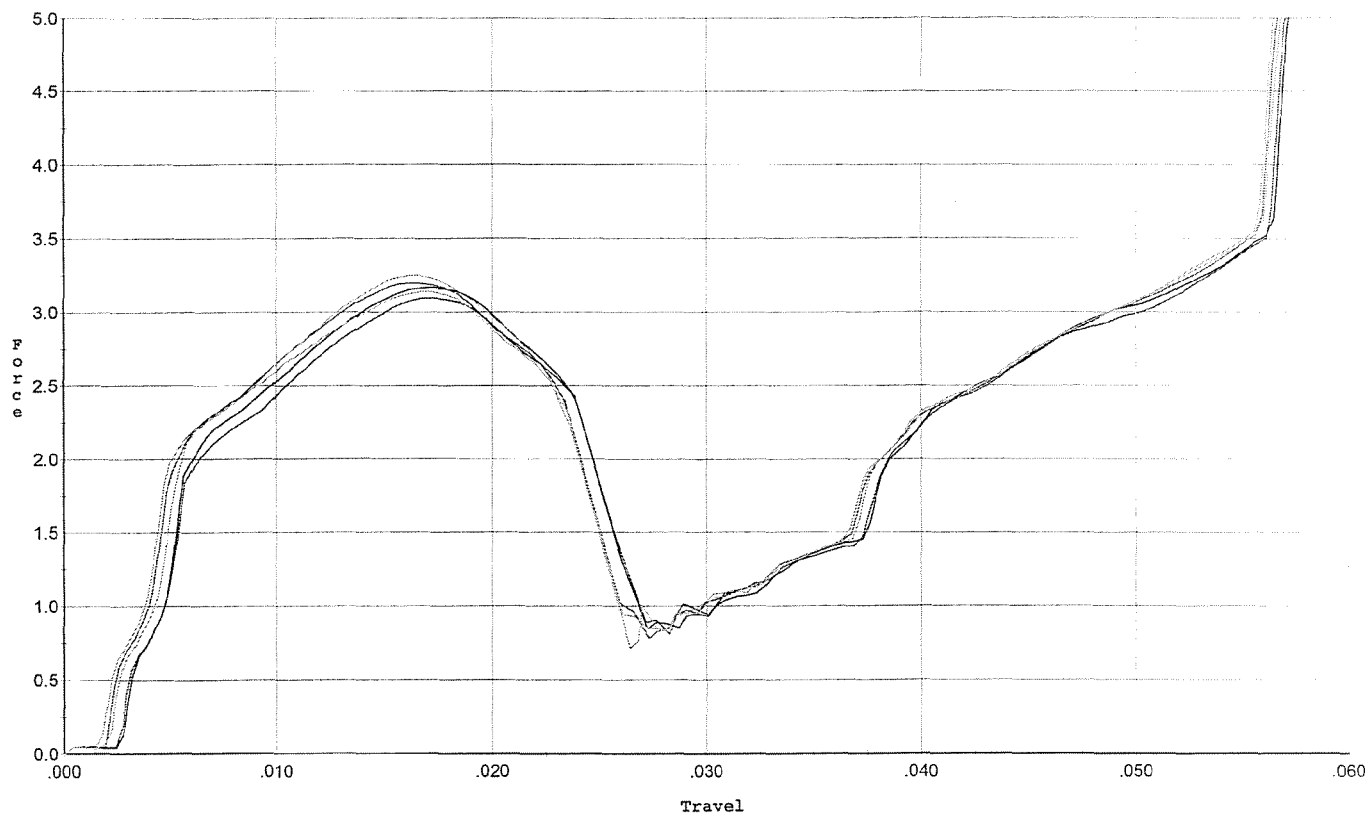
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.164	0.026	0.004	0.037	0.053		Set Trigger
2	3.236	0.026	0.005	0.037	0.052		Set Trigger
3	3.309	0.027	0.005	0.037	0.055		Set Trigger
4	3.121	0.025	0.003	0.038	0.052		Set Trigger
5	3.243	0.026	0.005	0.037	0.051		Set Trigger

Avg 3.21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 6/23/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



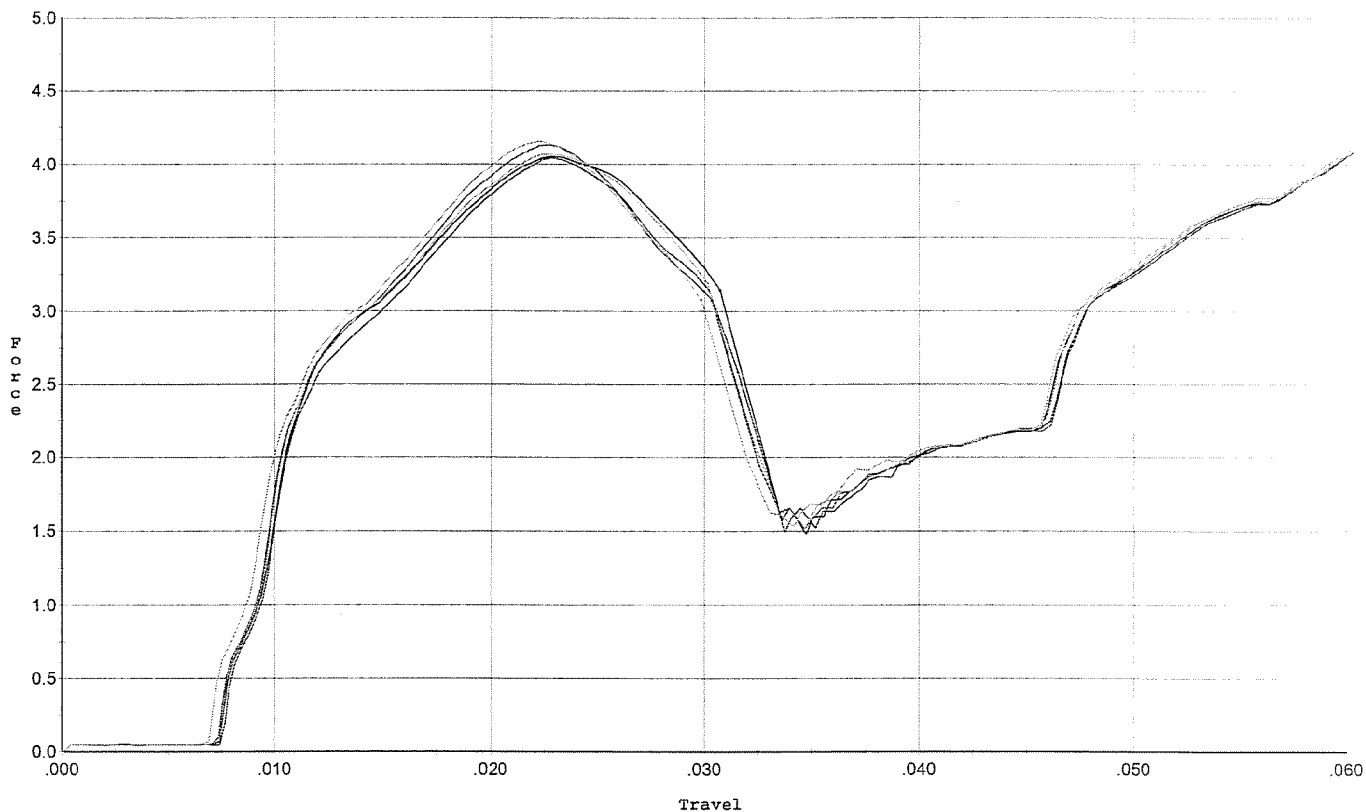
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.096	0.024	0.003	0.037	0.049		Set Trigger
2	3.169	0.024	0.003	0.037	0.050		Set Trigger
3	3.199	0.023	0.002	0.037	0.051		Set Trigger
4	3.139	0.023	0.002	0.037	0.050		Set Trigger
5	3.248	0.024	0.00	0.037	0.052		Set Trigger

Aug 3.17

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/23/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



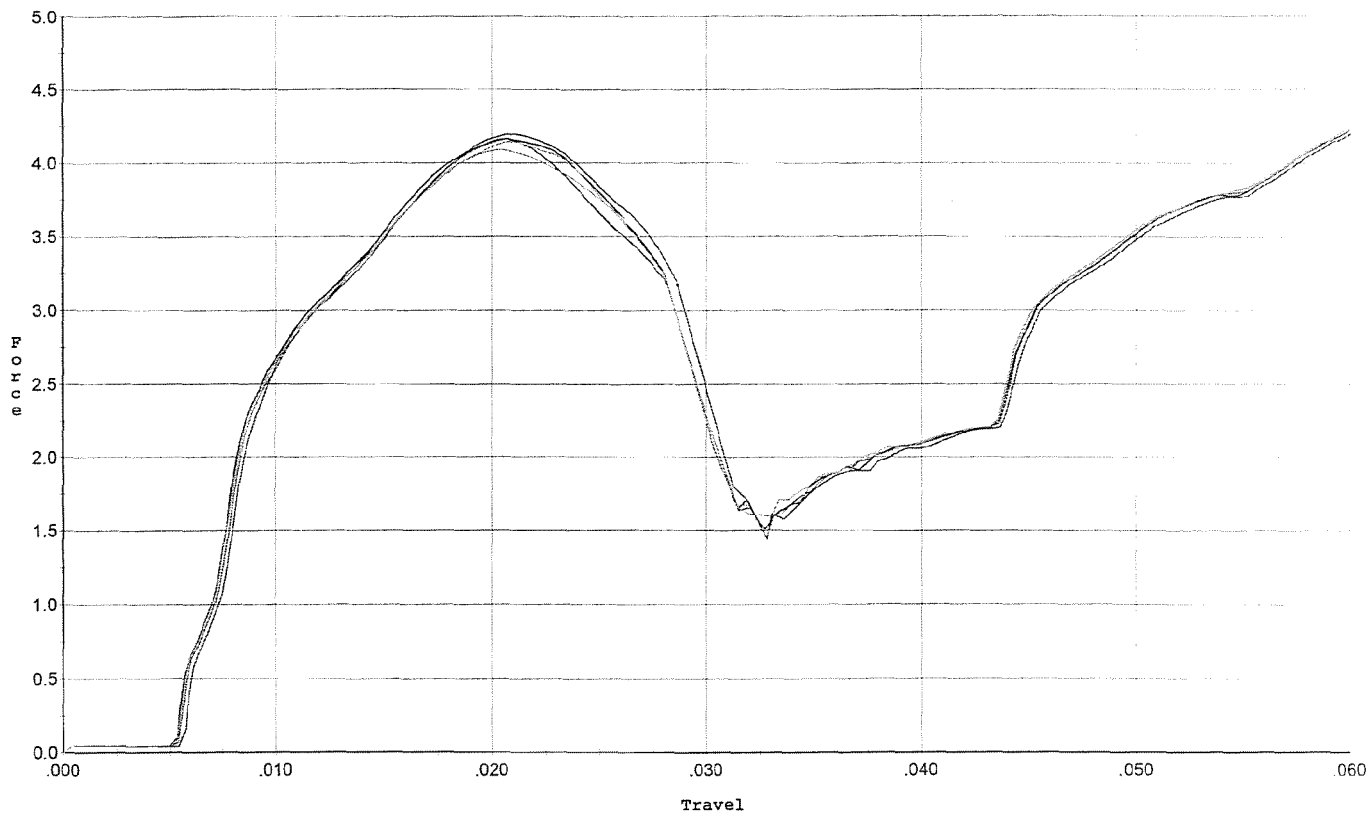
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.045	0.032	0.008	0.035	0.071		Set Trigger
2	4.055	0.031	0.008	0.035	0.071		Set Trigger
3	4.132	0.030	0.008	0.035	0.070		Set Trigger
4	4.154	0.030	0.007	0.035	0.070		Set Trigger
5	4.069	0.030	0.008	0.035	0.069		Set Trigger

Aug 4.09

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/23/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



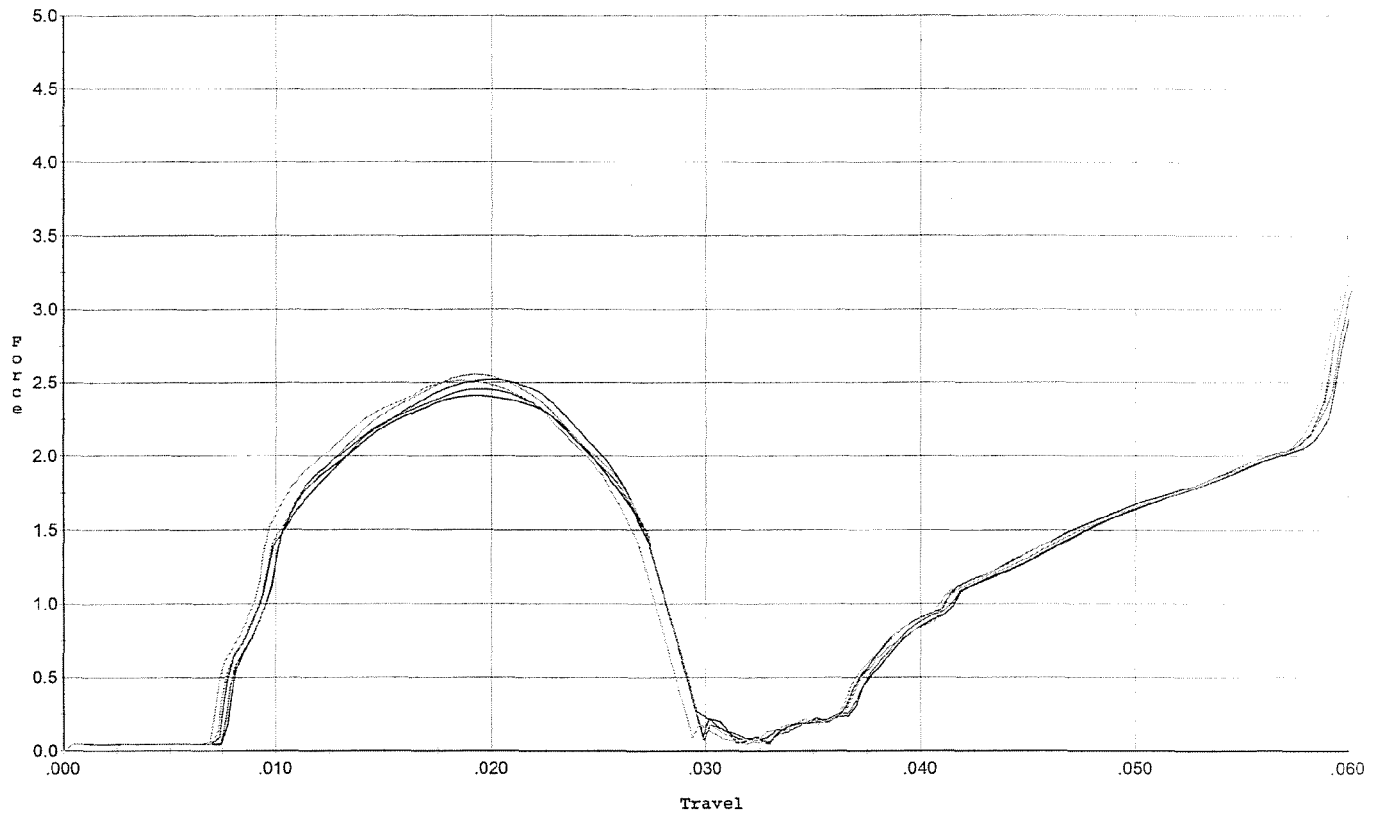
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.195	0.029	0.006	0.035	0.071		Set Trigger
2	4.162	0.028	0.006	0.035	0.070		Set Trigger
3	4.161	0.028	0.006	0.035	0.069		Set Trigger
4	4.089	0.028	0.006	0.035	0.069		Set Trigger
5	4.143	0.028	0.006	0.035	0.070		Set Trigger

Avg 4.15

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/23/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



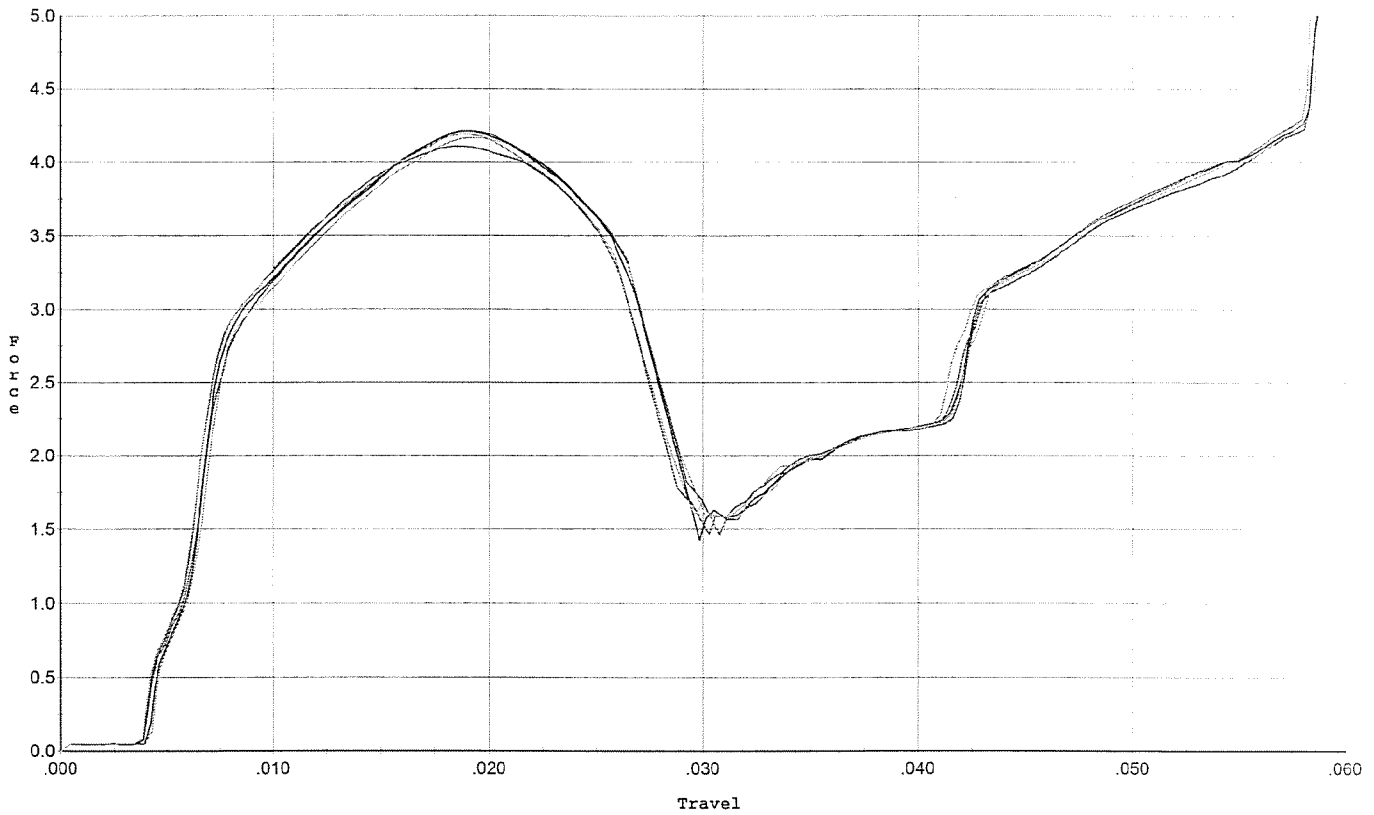
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.522	0.027	0.008	0.040	0.039		Set Trigger
2	2.410	0.027	0.008	0.041	0.037		Set Trigger
3	2.454	0.027	0.008	0.040	0.038		Set Trigger
4	2.513	0.027	0.007	0.040	0.039		Set Trigger
5	2.555	0.027	0.007	0.040	0.039		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 6/23/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.211	0.026	0.004	0.034	0.071		Set Trigger
2	4.212	0.027	0.004	0.034	0.071		Set Trigger
3	4.107	0.026	0.004	0.034	0.069		Set Trigger
4	4.162	0.026	0.004	0.034	0.070		Set Trigger
5	4.188	0.026	0.004	0.034	0.069		Set Trigger

Aug 4.17

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6868457.__0

FILE DATE AND TIME: 08/20/2009 05:32

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.017
The Average Y Centroid of the Five Target Set:	0.044
The Average Point of Impact of the Five Target Set:	0.047
The Average Mean Radius of the Five Target Set:	0.605
The Distance from POA to Centroid Target #1:	0.071
The Distance from Centroid Target #2 to Centroid Target #1:	0.086
The Distance from Centroid Target #3 to Centroid Target #1:	0.078
The Distance from Centroid Target #4 to Centroid Target #1:	0.049
The Distance from Centroid Target #5 to Centroid Target #1:	0.199

SERIAL NUMBER: G6868457. __0

TARGET NUMBER: 1

FILE DATE: 08/20/2009

FILE TIME: 05:32

POINT#	X	Y
1:	0.920	1.045
2:	1.015	-0.062
3:	0.261	0.473
4:	-0.016	0.535
5:	-0.669	0.442
6:	-0.021	-0.069
7:	0.108	-0.948
8:	0.044	-0.661
9:	-0.300	-0.395
10:	-0.645	-0.513

X CENTROID: 0.070

Y CENTROID: -0.015

POA TO CENTROID: 0.071

HORZ SPREAD: 1.684

VERT SPREAD: 1.993

GROUP SPREAD: 2.208

MIN RADIUS: 0.105

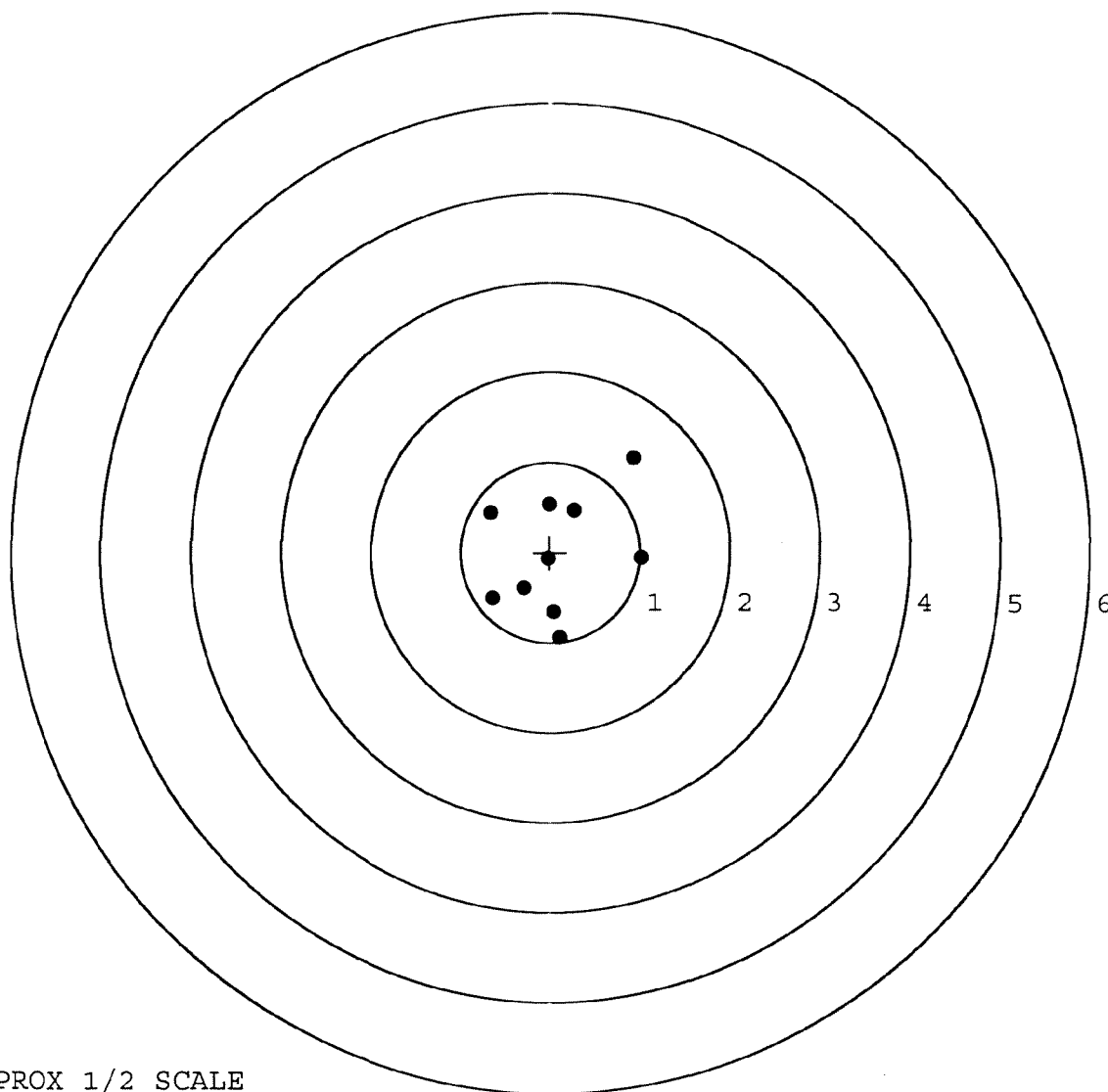
MAX RADIUS: 1.359

MEAN RADIUS: 0.734

IN 1 IN DIAMETER: 1

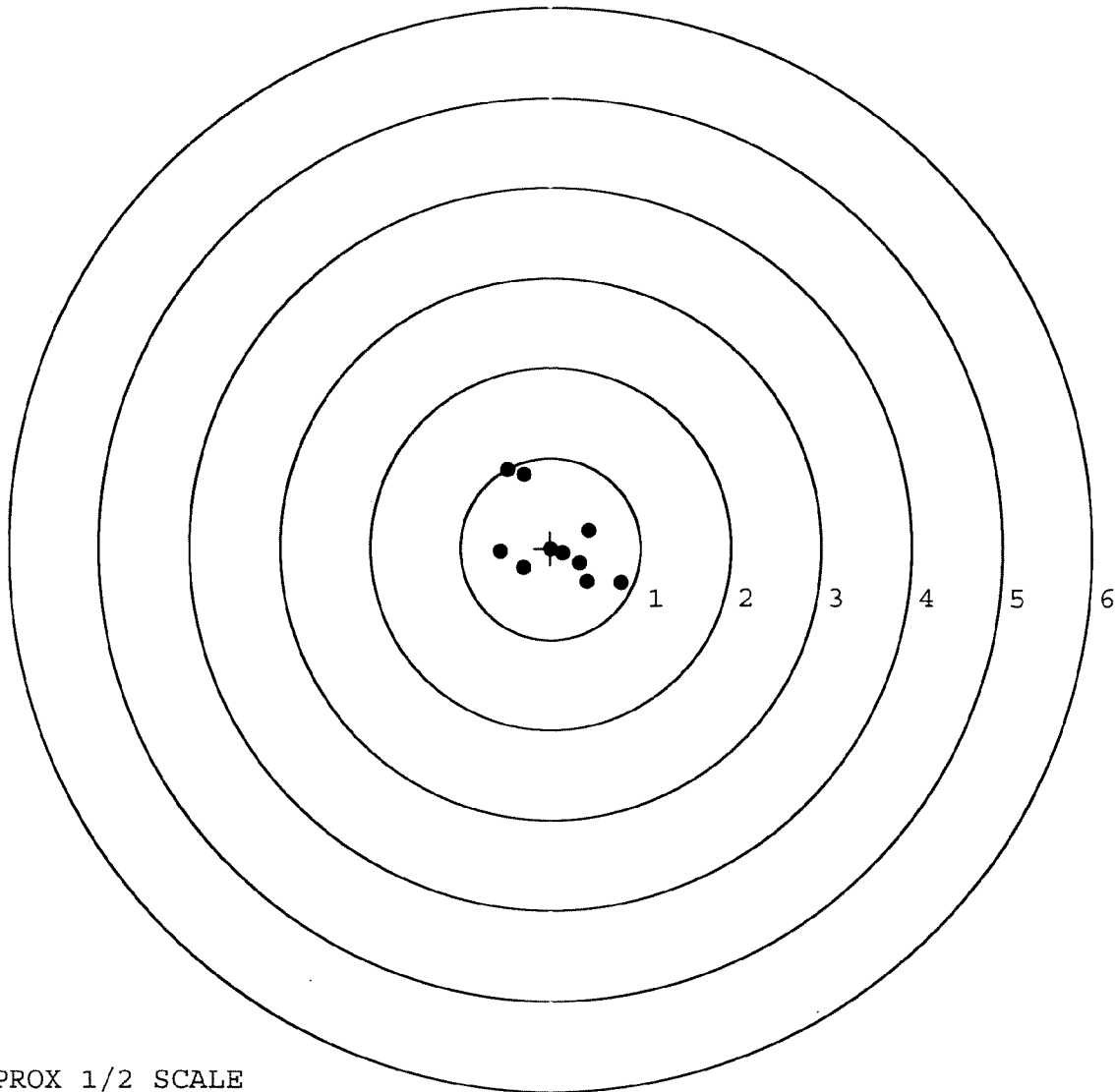
IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6868457. __0	POINT#	X	Y
TARGET NUMBER: 2	1:	-0.475	0.873
FILE DATE: 08/20/2009	2:	-0.298	0.820
FILE TIME: 05:32	3:	0.786	-0.382
	4:	0.426	0.198
X CENTROID: 0.044	5:	0.403	-0.368
Y CENTROID: 0.066	6:	-0.555	-0.034
POA TO CENTROID: 0.080	7:	-0.305	-0.216
HORZ SPREAD: 1.341	8:	0.324	-0.162
VERT SPREAD: 1.255	9:	0.134	-0.055
GROUP SPREAD: 1.779	10:	-0.004	-0.009
MIN RADIUS: 0.089			
MAX RADIUS: 0.959			
MEAN RADIUS: 0.528			
# IN 1 IN DIAMETER: 5			
# IN 2 IN DIAMETER: 10			
# in 3 IN DIAMETER: 10			



TARGET APPROX 1/2 SCALE

BARBER - M24 0094808

SERIAL NUMBER: G6868457. __0

TARGET NUMBER: 3

FILE DATE: 08/20/2009

FILE TIME: 05:32

POINT#	X	Y
1:	-0.013	1.371
2:	0.294	0.482
3:	-0.054	0.457
4:	-0.813	-0.423
5:	-0.508	-0.159
6:	-0.163	-0.064
7:	0.609	-0.259
8:	0.393	-0.466
9:	0.200	-0.082
10:	0.250	-0.407

X CENTROID: 0.020

Y CENTROID: 0.045

POA TO CENTROID: 0.049

HORZ SPREAD: 1.422

VERT SPREAD: 1.837

GROUP SPREAD: 1.964

MIN RADIUS: 0.213

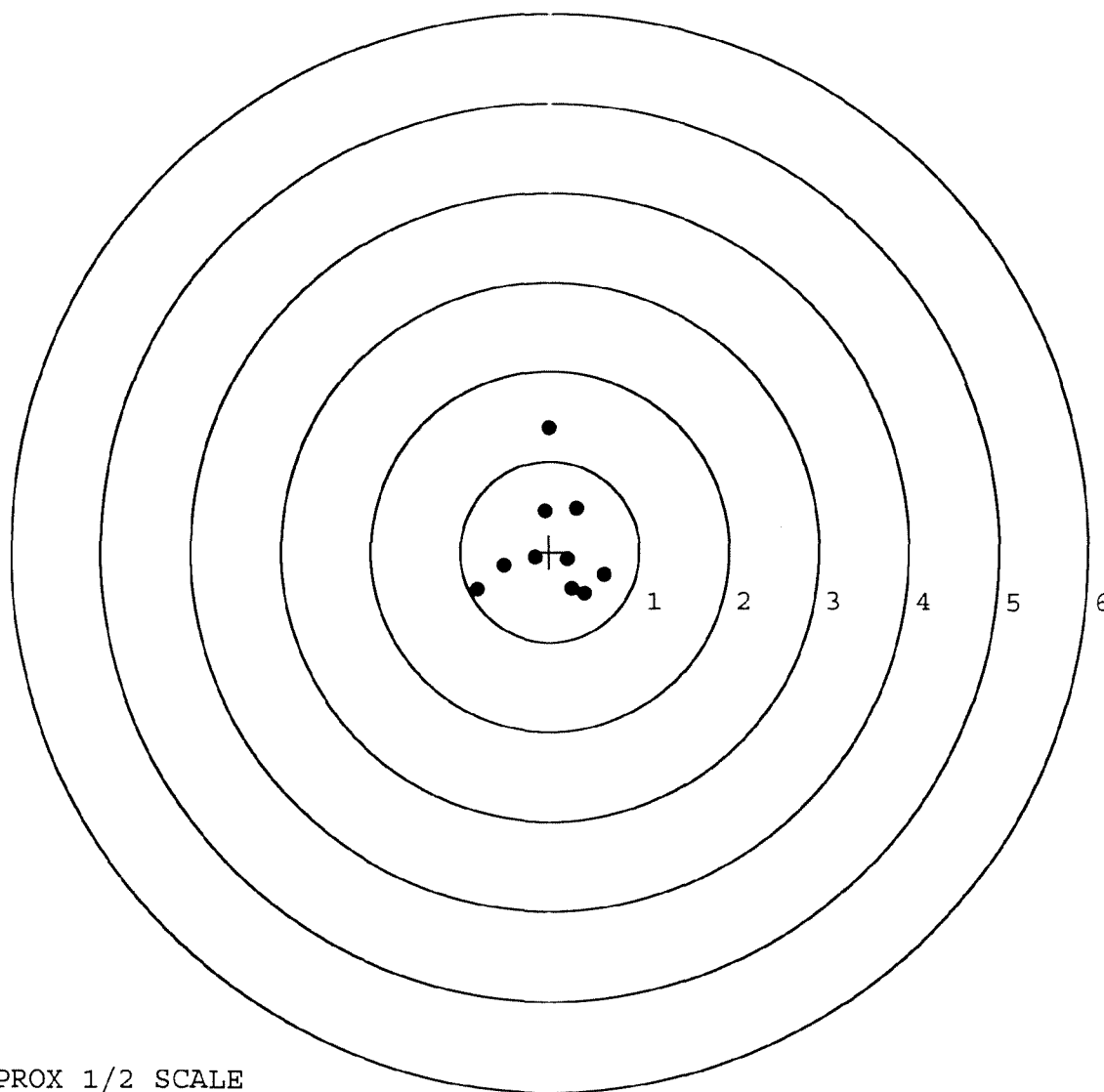
MAX RADIUS: 1.326

MEAN RADIUS: 0.602

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10



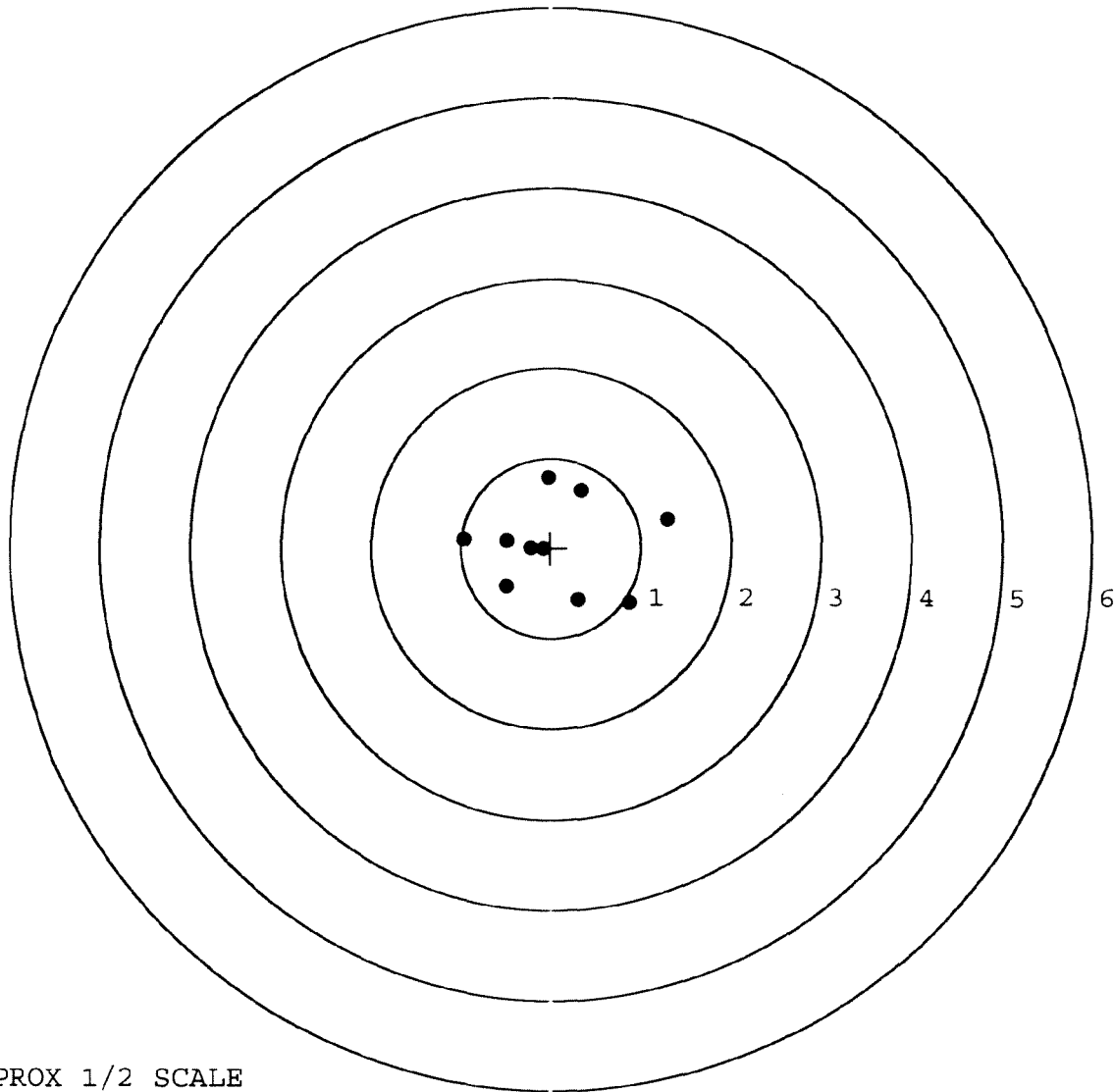
TARGET APPROX 1/2 SCALE

BARBER - M24 0094809

SERIAL NUMBER: G6868457. __ 0
TARGET NUMBER: 4
FILE DATE: 08/20/2009
FILE TIME: 05:32

POINT#	X	Y
1:	-0.030	0.780
2:	0.339	0.645
3:	1.288	0.315
4:	0.870	-0.607
5:	0.302	-0.580
6:	-0.973	0.098
7:	-0.498	-0.429
8:	-0.081	-0.010
9:	-0.224	0.000
10:	-0.498	0.085

X CENTROID: 0.050
Y CENTROID: 0.030
POA TO CENTROID: 0.058
HORZ SPREAD: 2.261
VERT SPREAD: 1.387
GROUP SPREAD: 2.271
MIN RADIUS: 0.136
MAX RADIUS: 1.271
MEAN RADIUS: 0.710
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

BARBER - M24 0094810

SERIAL NUMBER: G6868457. __0

TARGET NUMBER: 5

FILE DATE: 08/20/2009

FILE TIME: 05:32

POINT#	X	Y
1:	-1.013	0.046
2:	-0.472	-0.203
3:	-0.067	-0.240
4:	0.244	-0.163
5:	0.633	0.137
6:	0.257	0.242
7:	0.231	0.437
8:	-0.332	0.383
9:	-0.057	0.167
10:	-0.392	0.124

X CENTROID: -0.097

Y CENTROID: 0.093

POA TO CENTROID: 0.134

HORZ SPREAD: 1.646

VERT SPREAD: 0.677

GROUP SPREAD: 1.649

MIN RADIUS: 0.084

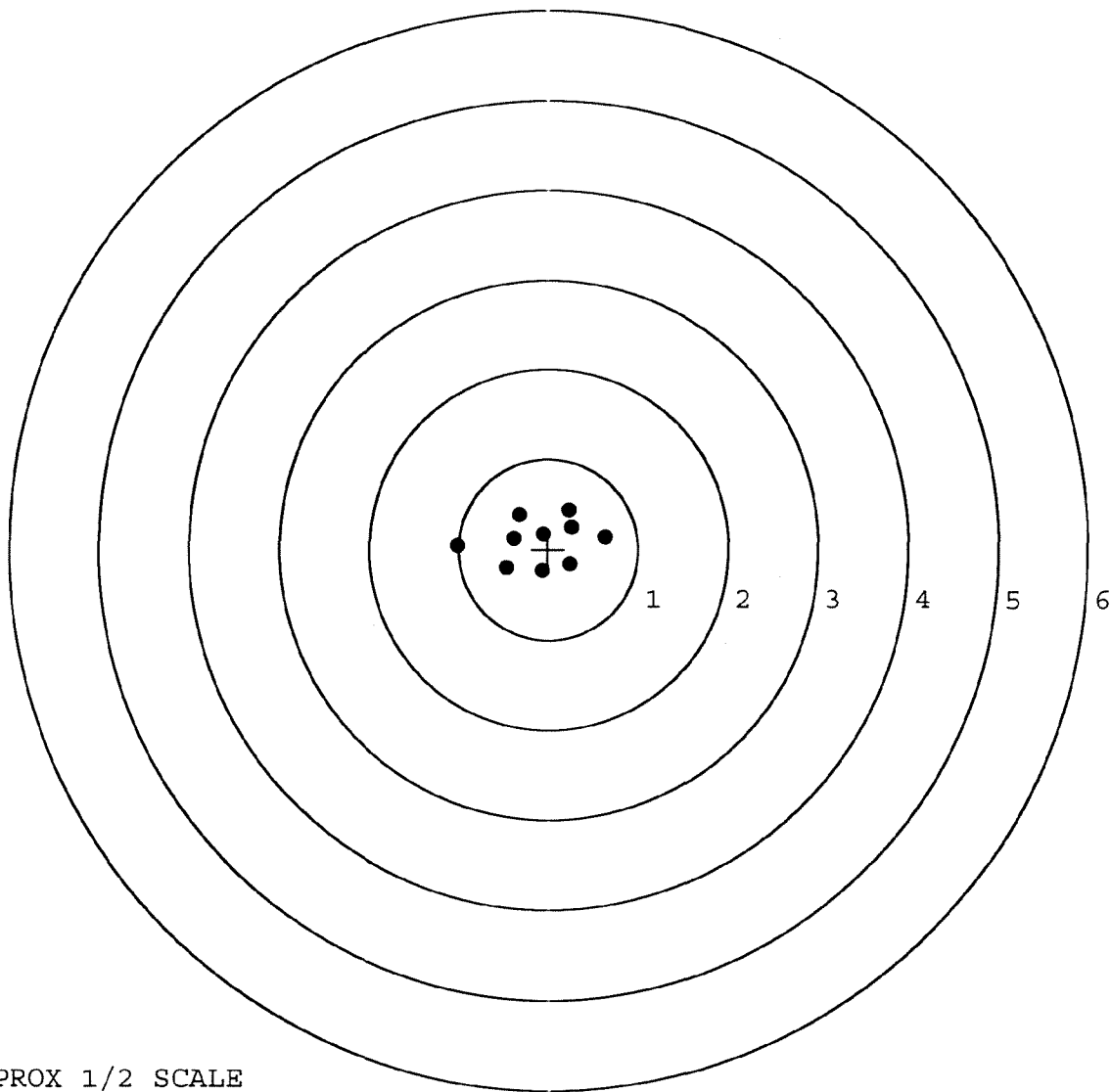
MAX RADIUS: 0.917

MEAN RADIUS: 0.450

IN 1 IN DIAMETER: 8

IN 2 IN DIAMETER: 10

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: RE00109510

Serial: C6594506 Model: M24 SWS Center Fire
Caliber: 7.62 NATO

Repairman:

Status:

Closed 3/7/2006 9:49:02 AM

Address Information

Customer:

☒ Received From

Return To:

☐ Received From

Name: TRANSPORTATION OFFICER

TRANSPORTATION OFFICER

Address 1: USPFO FOR ARKANSAS BLDG 318

USPFO FOR ARKANSAS BLDG 318

Address 2: CAMP JOSEPH T ROBINSON

PO Box:

CAMP JOSEPH T ROBINSON

PO Box:

City: NORTH LITTLE ROCK

NORTH LITTLE ROCK

State: AR

Zip Code: 72199

Country: US

State: AR

Zip Code: 72199

Country: US

FFL:

Contact / Condition

Problems

Estimate

History / Status

Shipping / Billing

Contact Information

Phone: NA

Fax:

Email:

Comments:

Received Condition

Fair

Condition
Notes:CSR
Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	3
A017	Scope Base	1
A057	Fit and Rear Sgt Base	1

Repair Search

Refresh

Close

naglej

3/7/2006

9:59 AM

CAPS

NUM

INS

SCRL

start

3 Micr...

Part Se...

Arms S...

3 Micr...

4 Int...

Adobe ...

9:59 AM

Serial Number:

~~C6594506~~

Model: M24 SWS



RE00109510

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6535280.___0

FILE DATE AND TIME: 03/29/2006 15:31

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

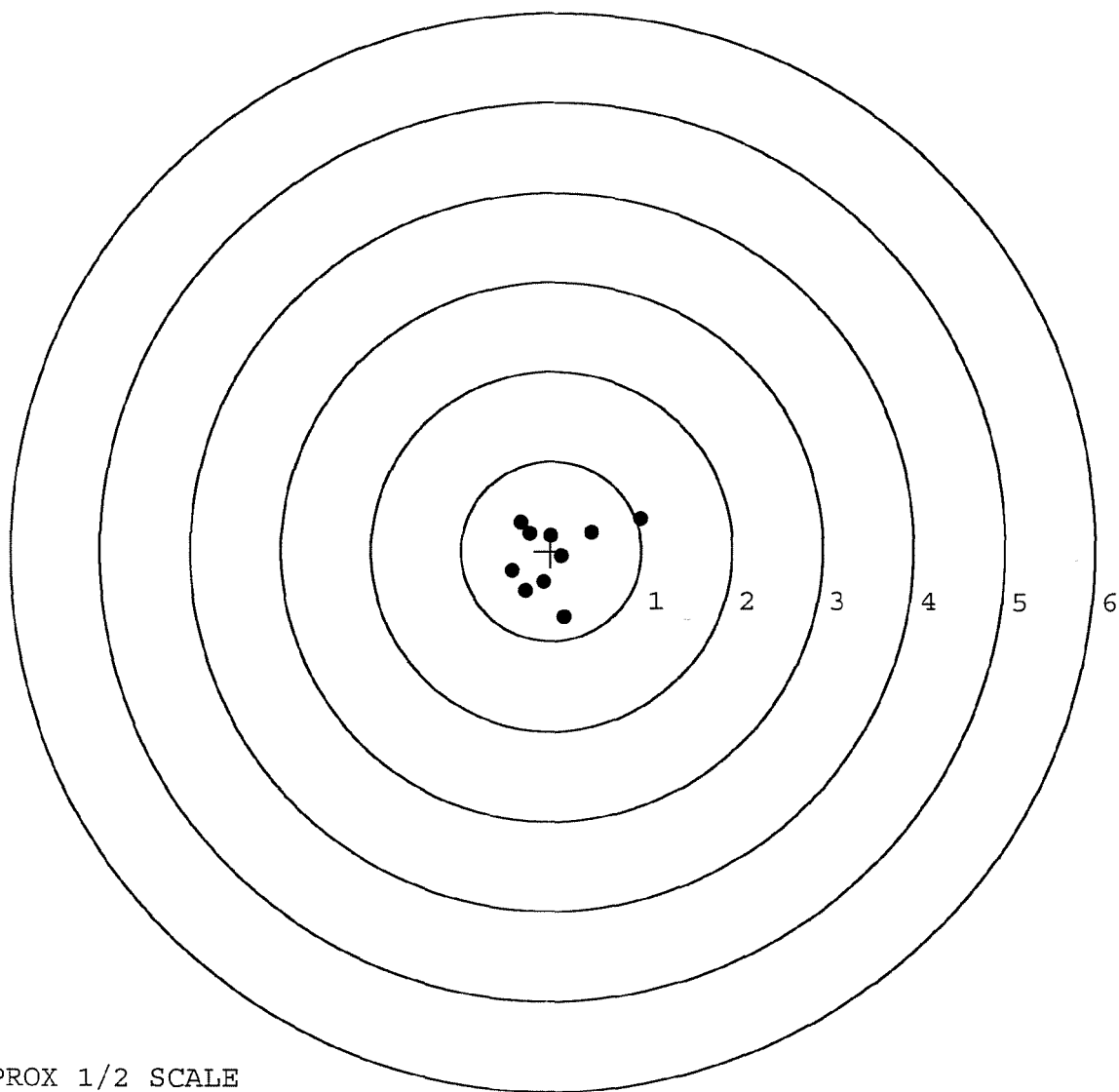
The Average X Centroid of the Five Target Set:	0.006
The Average Y Centroid of the Five Target Set:	0.014
The Average Point of Impact of the Five Target Set:	0.015
The Average Mean Radius of the Five Target Set:	0.625
The Distance from POA to Centroid Target #1:	0.064
The Distance from Centroid Target #2 to Centroid Target #1:	0.331
The Distance from Centroid Target #3 to Centroid Target #1:	0.256
The Distance from Centroid Target #4 to Centroid Target #1:	0.122
The Distance from Centroid Target #5 to Centroid Target #1:	0.309

BARBER - M24 0094813

SERIAL NUMBER: G6535280. __0
 TARGET NUMBER: 1
 FILE DATE: 03/29/2006
 FILE TIME: 15:31

POINT#	X	Y
1:	-0.346	0.318
2:	-0.240	0.200
3:	-0.004	0.170
4:	0.441	0.209
5:	0.120	-0.065
6:	-0.081	-0.347
7:	-0.284	-0.453
8:	-0.428	-0.220
9:	0.156	-0.734
10:	0.984	0.361

X CENTROID: 0.032
 Y CENTROID: -0.056
 POA TO CENTROID: 0.064
 HORZ SPREAD: 1.412
 VERT SPREAD: 1.095
 GROUP SPREAD: 1.527
 MIN RADIUS: 0.089
 MAX RADIUS: 1.040
 MEAN RADIUS: 0.475
 # IN 1 IN DIAMETER: 6
 # IN 2 IN DIAMETER: 9
 # in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

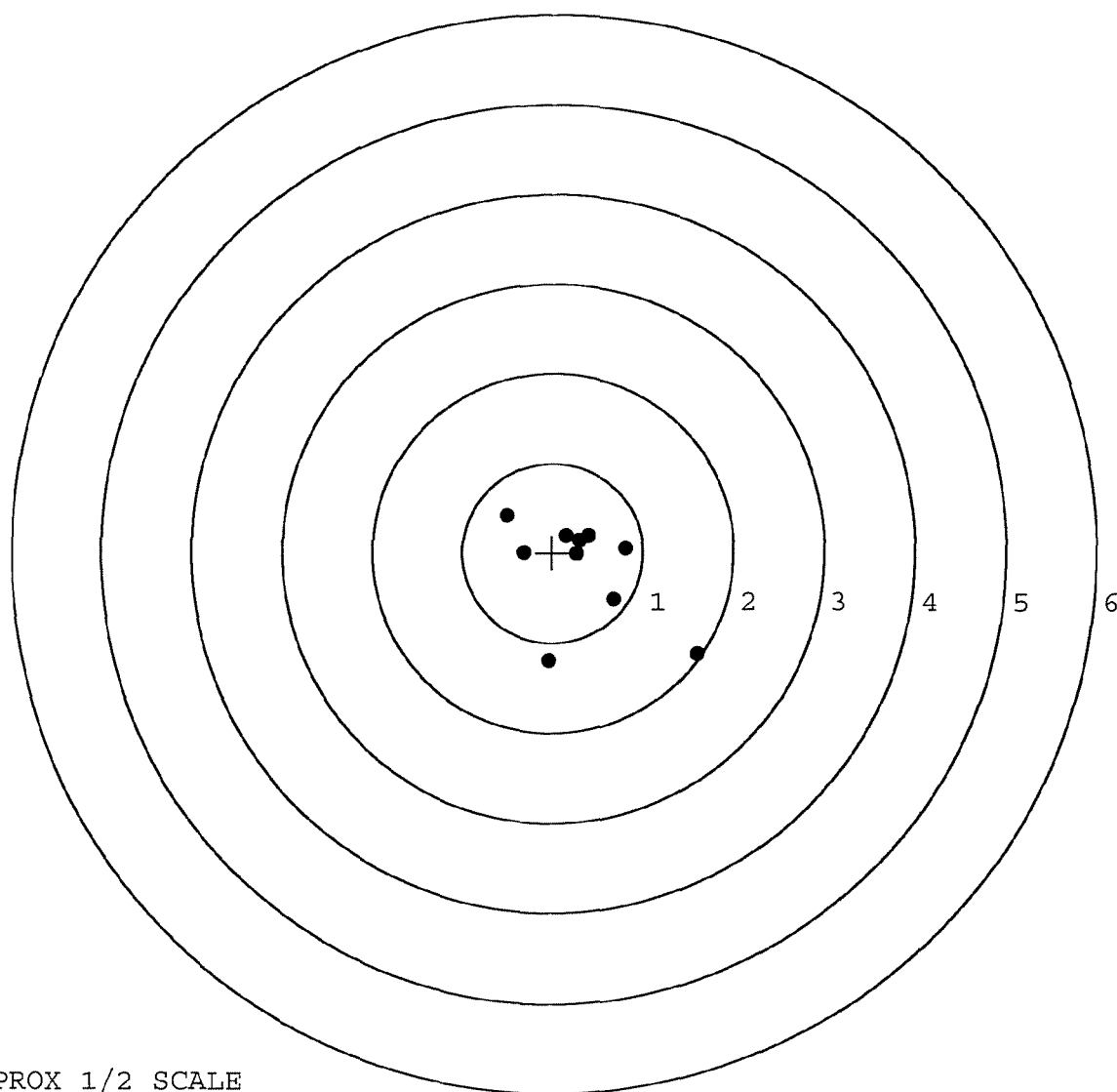
BARBER - M24 0094814

SERIAL NUMBER: G6535280. __0
 TARGET NUMBER: 2
 FILE DATE: 03/29/2006
 FILE TIME: 15:31

POINT#	X	Y
1:	-0.513	0.409
2:	-0.318	0.001
3:	0.154	0.192
4:	0.406	0.192
5:	0.271	-0.015
6:	0.807	0.050
7:	0.674	-0.522
8:	1.605	-1.127
9:	-0.035	-1.202
10:	0.305	0.137

X CENTROID: 0.336
 Y CENTROID: -0.189
 POA TO CENTROID: 0.385
 HORZ SPREAD: 2.118
 VERT SPREAD: 1.611
 GROUP SPREAD: 2.616
 MIN RADIUS: 0.185
 MAX RADIUS: 1.579
 MEAN RADIUS: 0.670

IN 1 IN DIAMETER: 5
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

BARBER - M24 0094815

SERIAL NUMBER: G6535280. __0

TARGET NUMBER: 3

FILE DATE: 03/29/2006

FILE TIME: 15:31

POINT#	X	Y
1:	0.640	0.258
2:	0.849	-0.223
3:	0.011	0.265
4:	-0.234	-0.123
5:	-0.451	0.500
6:	-0.536	0.608
7:	-0.284	0.680
8:	-0.157	0.758
9:	-0.819	-0.386
10:	-0.416	-0.998

X CENTROID: -0.140

Y CENTROID: 0.134

POA TO CENTROID: 0.194

HORZ SPREAD: 1.668

VERT SPREAD: 1.756

GROUP SPREAD: 1.775

MIN RADIUS: 0.200

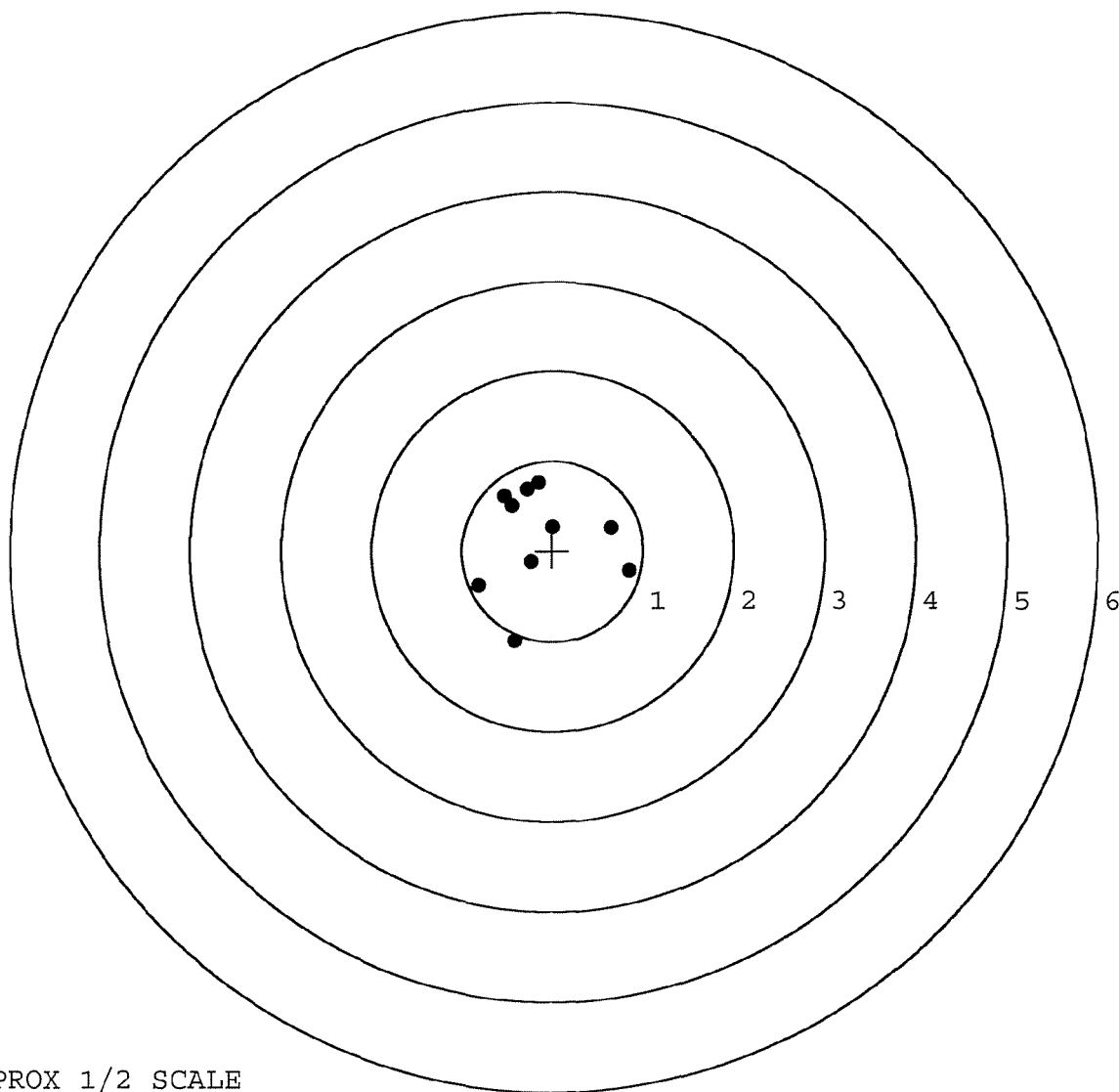
MAX RADIUS: 1.165

MEAN RADIUS: 0.662

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10



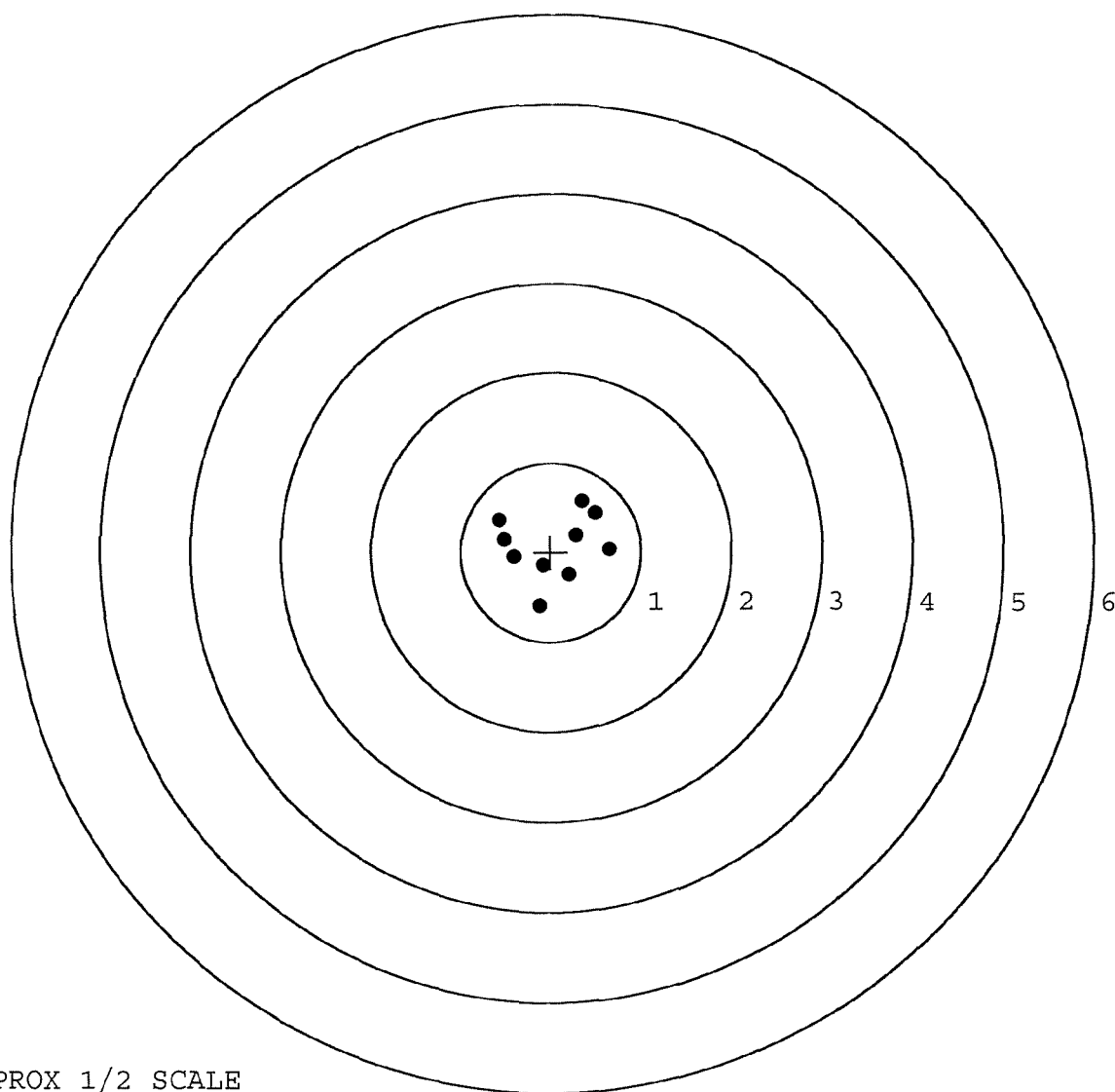
TARGET APPROX 1/2 SCALE

BARBER - M24 0094816

SERIAL NUMBER: G6535280. __0
 TARGET NUMBER: 4
 FILE DATE: 03/29/2006
 FILE TIME: 15:31

POINT#	X	Y
1:	0.344	0.573
2:	0.490	0.436
3:	0.278	0.191
4:	0.647	0.037
5:	0.204	-0.257
6:	-0.120	-0.602
7:	-0.081	-0.153
8:	-0.409	-0.064
9:	-0.522	0.138
10:	-0.576	0.356

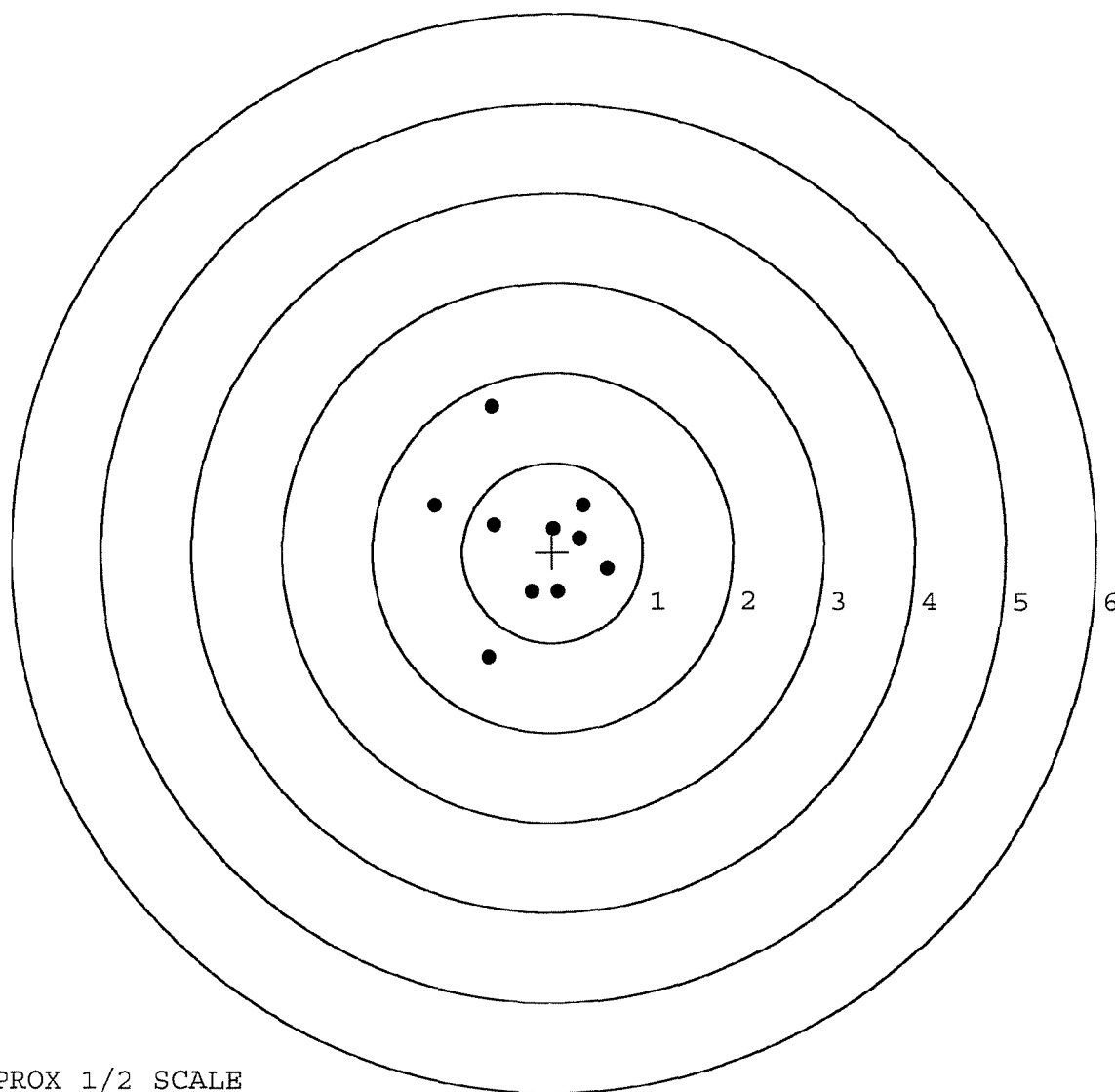
X CENTROID: 0.025
 Y CENTROID: 0.066
 POA TO CENTROID: 0.070
 HORZ SPREAD: 1.223
 VERT SPREAD: 1.175
 GROUP SPREAD: 1.263
 MIN RADIUS: 0.243
 MAX RADIUS: 0.683
 MEAN RADIUS: 0.507
 # IN 1 IN DIAMETER: 4
 # IN 2 IN DIAMETER: 10
 # in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

BARBER - M24 0094817

SERIAL NUMBER: G6535280. 0	POINT#	X	Y
TARGET NUMBER: 5	1:	0.016	0.266
FILE DATE: 03/29/2006	2:	0.298	0.160
FILE TIME: 15:31	3:	0.338	0.522
	4:	0.607	-0.184
X CENTROID: -0.225	5:	0.065	-0.441
Y CENTROID: 0.115	6:	-0.229	-0.441
POA TO CENTROID: 0.253	7:	-0.705	-1.171
HORZ SPREAD: 1.914	8:	-0.652	0.301
VERT SPREAD: 2.791	9:	-1.307	0.517
GROUP SPREAD: 2.791	10:	-0.684	1.620
MIN RADIUS: 0.285			
MAX RADIUS: 1.573			
MEAN RADIUS: 0.814			
# IN 1 IN DIAMETER: 2			
# IN 2 IN DIAMETER: 7			
# in 3 IN DIAMETER: 9			



TARGET APPROX 1/2 SCALE

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-D-0127

R & E NUMBER	189510		
SERIAL NUMBER	60594306 (60533280 New)		
LOG-IN DATE	3-7-06		
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	3-8-06	RTZ
560 A	RE-BARREL	3-8-06	RTZ
B	DRILL AND TAP	3-17-06	FRW
575	ASSEMBLE	3-8-06	RTZ
600	PROOF	3-16-06	MTM
605	CHECK HEADSPACE	3-16-06	MTM
610	DIS-ASSEMBLE GUN	3-17-06	RTZ
612	MAGNAFLUX	3-20-06	APD
615	ROLLMARK CALIBER	3-20-06	CW
618	ROTO-BLAST	3-20-06	LB
620	APPLY COATINGS	3-21-06	TS
625 A	FINAL ASSEMBLY	3-24-06	RTZ
B	TRIGGER PULL TEST	3-24-06	AC
C	SAFETY "ON" FORCE	3-29-06	AC
D	SAFETY "OFF" FORCE	3-29-06	AC
E	FIRING PIN INDENT	3-29-06	AC
640	TARGET	3-28-06	L.P.D.
655	FINAL INSPECT	3-29-06	AC
660	PACK	4-6-06	DA
		SHIP DATE	
		QAR INSPECTION DATE	

Remington®
REG. U.S. PAT. & TM. OFF.

DUPONT

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

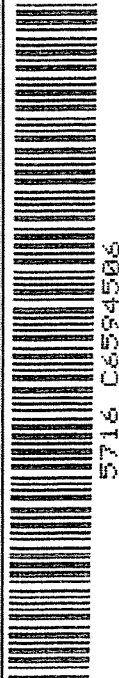
MODEL 700™ H24

MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

SERIAL NO.
C6594506

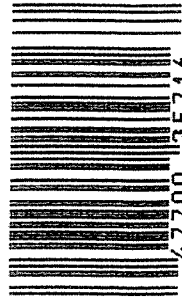
ORDER NO.
5716

Ø1



5716 C6594506

UPC



0 47700 25716 7

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6594506

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock		10/31/90	KJ
600	Proof		10/31/90	KJ
607	Check Headspace		10/31/90	KJ
610	Dis-assemble Gun		10/31/90	KJ
612	Magnaflux Barrel Action		11/2/90	KCK
	Magnaflux Bolt		11/2/90	KCK
615	Rollmark Caliber		11/2/90	GS
617	Drill and Tap Sight Holes		11/5/90	KJB
618	Polish Barrel <i>KJB</i>		11/6/90	WJB
620	Apply Coatings (Barrel Action)		11/26/90	JA
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		12/7/90	KS
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		12/7/90	KS
	C) Inspect Ejector Hole for Chamfer		12/7/90	KS
	D) Oil Firing Pin Ass'y		12/7/90	KS
	E) Adjust Trigger Pull to Min Setting and Stake		12/8/90	JA

op. #	OP. NAME	READINGS					DATE	INI
625 cont.	F) Safety On Force	3 1/4	3 1/4	3 1/4			12/10/90	W
	G) Safety Off Force	3	2 3/4	2 3/4			12/10/90	W
	H) Trigger Pull Test & Retainability						12/8/90	W
	I) Firing Pin Indent	020	0205	020			12/10/90	W
	J) Assemble Stock						12/8/90	KS
	K) Assemble Swivel Studs						12/12/90	928
	L) Attach Front and Rear Sight Assemblies						12/8/90	KS
	M) Iron Sight Alignment						12/8/90	KS
	N) Detach Front & Rear Sights & place in numbered container						12/8/90	K
	O) Attach Scope to Rifle						12/8/90	K
	P) Detach & Attach Scope 20 Times						12/8/90	K
640	Gallery Target & Test						12/10/90	KS
	A) Time							K
	B) Malfunctions							K
	C) Pierced Primers							K
	D) Optical Clarity of Scope							K
645	Inspect for Live Ammo						12/10/90	KS
655	Final Inspection						12-12-90	KS
	A) Headspace							
	B) Trigger Pull	234	232	230	231	232	12-12-90	KS
	C) Function						12-12-90	928
660	Pack						12/14/90	N

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. C65 94506DATE 12/8/90TESTER J21

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.47	2.20	2.24	234	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.38	2.16	2.20	232	
PULL #3	2.21	2.32	2.25	230	
PULL #4	2.25	2.14	2.19	231	
PULL #5	2.26	2.24	2.26	232	
TOTAL					
AVG.					

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.16	3.21		
PULL #2	3.18	3.25		
PULL #3	3.20	3.19		
PULL #4	3.10	3.21		
PULL #5	3.22	3.28		
TOTAL				
AVG.				

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.39	4.31		4.18
PULL #2	4.35	4.41		4.20
PULL #3	4.40	4.34		4.35
PULL #4	4.30	4.40		4.29
PULL #5	4.34	4.34		4.28
TOTAL				
AVG.				

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # 06594506
11 Dec 1990

CENTROIDAL DISTANCES

0 TO	1	.152411
1 TO	2	.252723
1 TO	3	.295237
1 TO	4	.365
1 TO	5	.120967

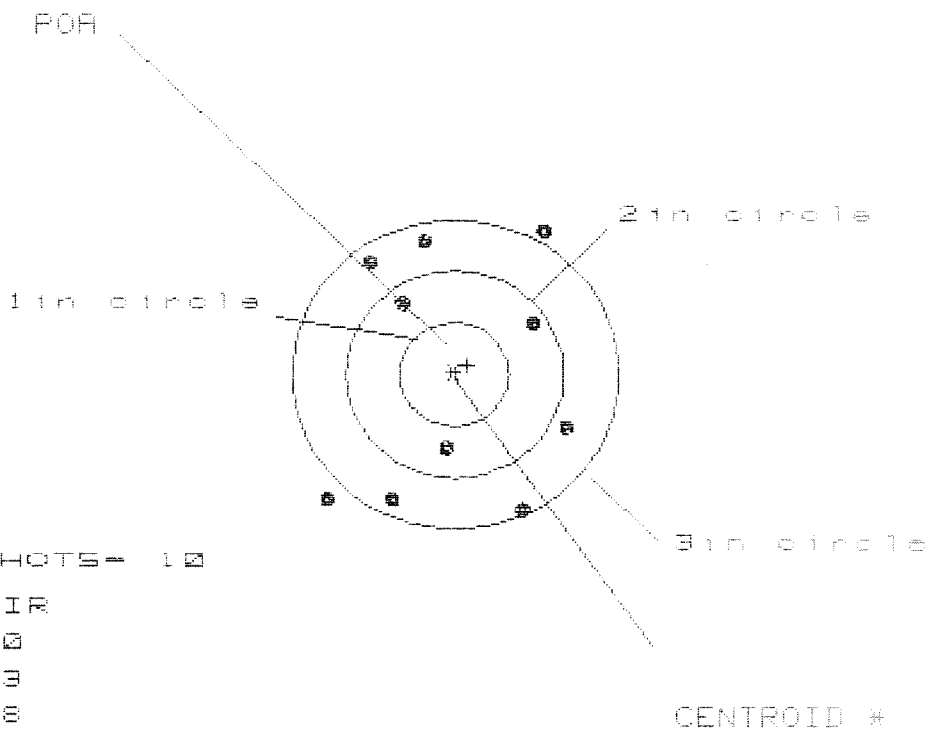
SP (----)FOR

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.1726
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0076
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .172767
THE AMR FOR THIS RIFLE IS: .9668

11 Dec 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C8594506

CENTERFIRE PATTERNS # 1



OF SHOTS- 10

IN CIR

1 in = 0

2 in = 3

3 in = 8

HE= 2.913

VS= 2.700

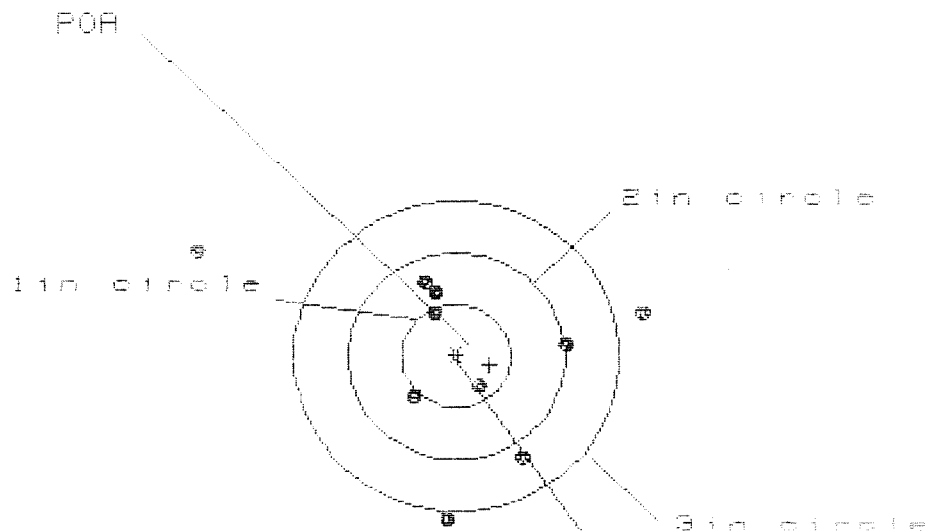
GS= 3.302

PATTERN #	:	1	2	3
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.012	.878	.967
MINIMUM X	:	-1.201	-.865	-.776
MAXIMUM Y	:	1.365	1.228	1.270
MINIMUM Y	:	-1.335	-1.472	-1.318
CENTROID X	:	-.123	.011	-.078
CENTROID Y	:	-.090	.047	-.107
POA TO CENTROID in.	:	.152	.048	.132
MIN RADIUS	:	.736	.736	.725
MEAN RADIUS	:	1.234	1.164	1.126
MAX RADIUS	:	1.718	1.560	1.451
HORIZONTAL SPREAD	:	2.213	1.743	1.743
VERTICAL SPREAD	:	2.700	2.700	2.588
EXTREME SPREAD	:	3.302	2.903	2.820
NUMBER IN ONE INCH CIRCLE	=	0		
NUMBER IN TWO INCH CIRCLE	=	3		
NUMBER IN THREE INCH CIRCLE	=	8		

11 Dec 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C8594586

CENTERFIRE PATTERNS # 2



OF SHOTS - 10

IN CIR

1 in = 2

2 in = 5

3 in = 7

HS = 4.109

VS = 2.531

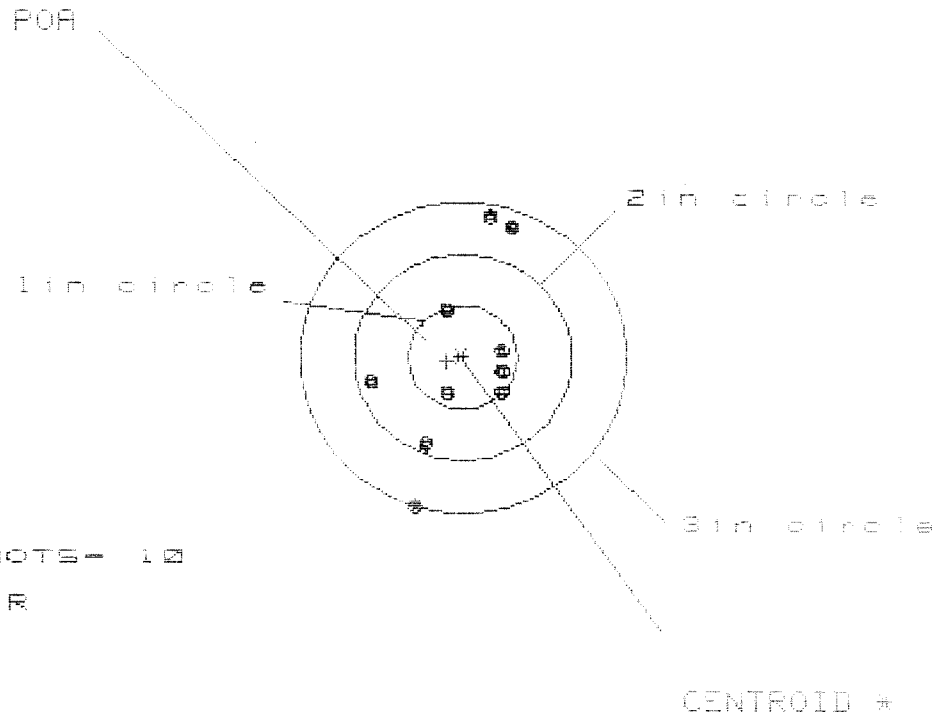
GS = 4.149

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.688	1.419	.927
MINIMUM X	:	-2.421	-.623	-.446
MAXIMUM Y	:	.997	.846	.913
MINIMUM Y	:	-1.534	-1.424	-1.357
CENTROID X	:	-.310	-.041	-.218
CENTROID Y	:	.080	-.030	-.097
POA TO CENTROID in.	:	.320	.051	.239
MIN RADIUS	:	.348	.171	.156
MEAN RADIUS	:	1.086	.906	.886
MAX RADIUS	:	2.618	1.516	1.369
HORIZONTAL SPREAD	:	4.109	2.042	1.373
VERTICAL SPREAD	:	2.531	2.270	2.270
EXTREME SPREAD	:	4.149	2.639	2.280
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		7	

01 Dec 1999

FILE:\PATTERNING\CENTERFIRE_PATT\08594506

CENTERFIRE PATTERNS # 3



OF SHOTS - 10

IN CIR

1 in = 5

2 in = 7

3 in = 9

HS= 1.261

VS= 2.856

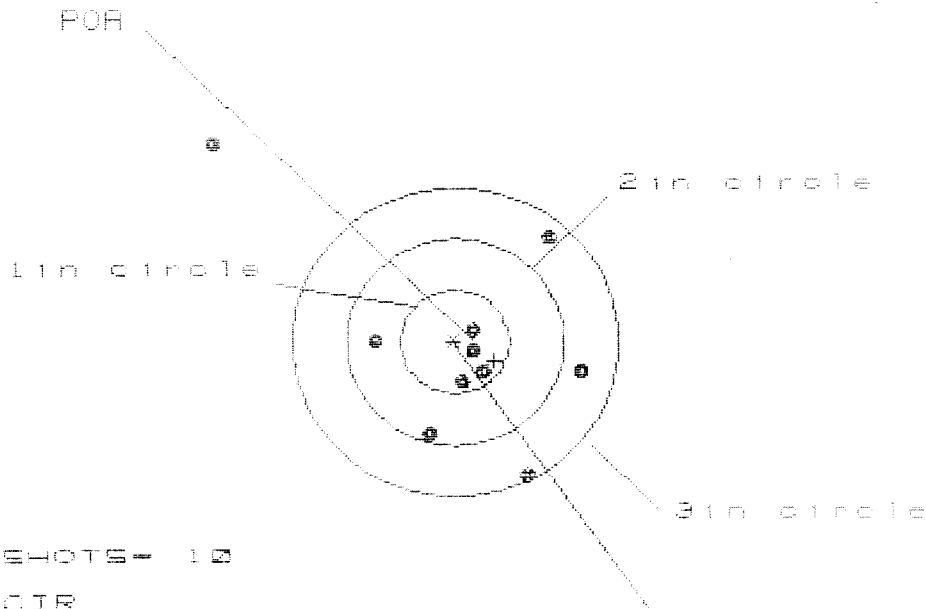
GS= 2.945

PATTERN #	3	3	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	.428	.380	.409
MINIMUM X	-.833	-.881	-.851
MAXIMUM Y	1.401	1.240	1.280
MINIMUM Y	-1.455	-.999	-.845
CENTROID X	.144	.192	.163
CENTROID Y	.036	.197	.043
POA TO CENTROID in.	.148	.275	.168
MIN RADIUS	.343	.306	.358
MEAN RADIUS	.814	.737	.648
MAX RADIUS	1.518	1.262	1.343
HORIZONTAL SPREAD	1.261	1.261	1.261
VERTICAL SPREAD	2.856	2.239	2.124
EXTREME SPREAD	2.945	2.320	2.253
NUMBER IN ONE INCH CIRCLE =	5		
NUMBER IN TWO INCH CIRCLE =	7		
NUMBER IN THREE INCH CIRCLE =	9		

11 Dec 1999

FILE/PATTERNING/CENTERFIRE_PATT/C6594506

CENTERFIRE PATTERNS # 4



OF SHOTS- 10

IN CIR

1in = 4

2in = 6

3in = 9

HS= 3.440

VS= 3.251

GS= 4.357

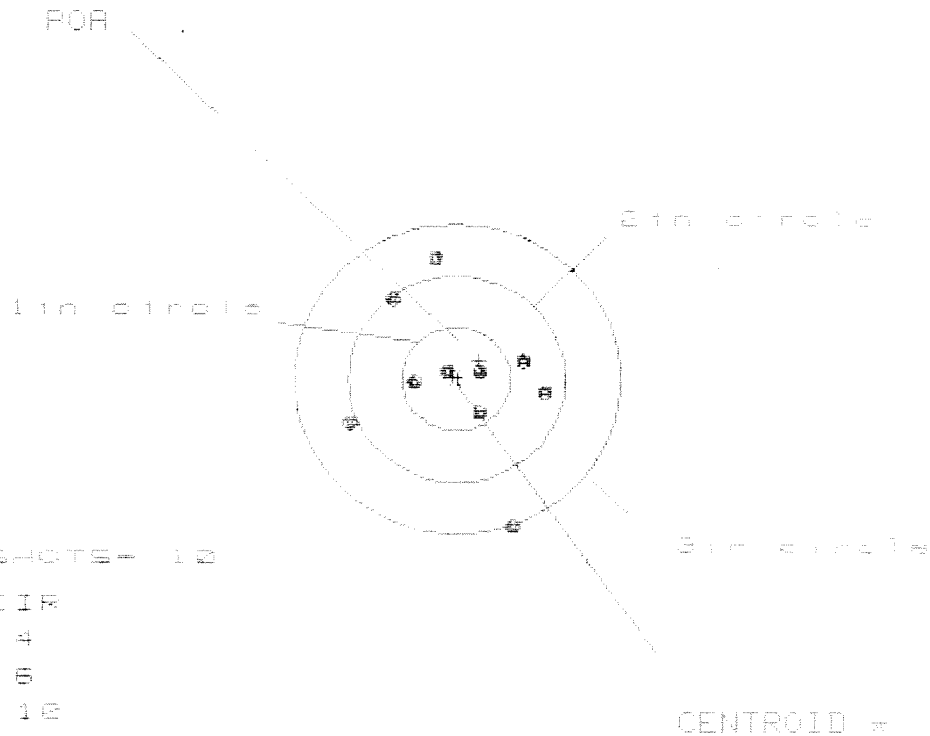
CENTROID #

PATTERN #	4		
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.154	.900	.945
MINIMUM X	-2.286	-1.035	-.990
MAXIMUM Y	1.948	1.204	1.068
MINIMUM Y	-1.303	-1.087	-.781
CENTROID X	-.363	-.109	-.154
CENTROID Y	.185	-.031	.105
POA TO CENTROID in.	.408	.113	.186
MIN RADIUS	.175	.087	.032
MEAN RADIUS	.972	.681	.611
MAX RADIUS	3.003	1.348	1.251
HORIZONTAL SPREAD	3.440	1.935	1.935
VERTICAL SPREAD	3.251	2.291	1.849
EXTREME SPREAD	4.357	2.304	2.129
NUMBER IN ONE INCH CIRCLE =		4	
NUMBER IN TWO INCH CIRCLE =		6	
NUMBER IN THREE INCH CIRCLE =		9	

10 Dec 1988

FILE: \PATTERNING\CENTERFIRE_PATT\08584588

CENTERFIRE PATTERNS # 5



OF SHOTS = 10

IN CIR

1 = 4

2 = 6

3 = 10

HST = 1.882

VS = 2.521

GS = 2.630

PATTERN #

5

SHOTS (BEST OF)	10	9	8
MAXIMUM X	.810	.869	.849
MINIMUM X	-1.022	-.963	-.983
MAXIMUM Y	1.134	.980	.778
MINIMUM Y	-1.387	-.532	-.489
CENTROID X	-.211	-.270	-.250
CENTROID Y	-.173	-.619	-.142
POR TO CENTROID IN.	.273	.271	.288
MIN RADIUS	.131	.118	.093
MEAN RADIUS	.728	.649	.531
MAX RADIUS	1.485	1.100	1.064
HORIZONTAL SPREAD	1.832	1.832	1.832
VERTICAL SPREAD	2.521	1.512	1.187
EXTREME SPREAD	2.630	1.854	1.854
NUMBER IN ONE INCH CIRCLE =		4	
NUMBER IN TWO INCH CIRCLE =		6	
NUMBER IN THREE INCH CIRCLE =		10	

BARBER M24 0094920 RECEIVING AND ESTIMATING REPORT

COMMENTS

ORDER
R 94-18071

INITIAL FDC CUSTOMER ORDER NO. DAAA09-92-C-0834

W/10X SCOPE M-24 SNIPER, W/DEPLOYMENT KIT
ATTN: FRED MARTIN

code 88-036

DATE RECEIVED 06/09/94 DATE OPENED 06/09/94 DATE CODE SERIAL NUMBER C6594506 NEW SERIAL NUMBER MODEL AND GRADE 700 7-62 NATO
ACCESSORIES SLING STRAP HARD CASE SCOPE MNTS SCOPE BASE

FROM:

SHIP TO:

COMMANDER (W52H094138H226)
DEFENSE DIST DEPOT ANNISTON
ATTN DDAA-UR BLDG 112
ANNISTON AL 36201-5025

COMMANDER (W52H094138H226)
DEFENSE DIST DEPOT ANNISTON
ATTN DDAA-UR BLDG 112
ANNISTON AL 36201-502

CUST NO: 098397 C.O.D.

ACCOUNT NUMBER

ACCOUNT NUMBER N/C

WRITE ☐

PROM. DATE

ESTIMATED

VIA

FRT

GUN CONDITION

- ☐ NEW
- ☐ LIGHTLY WORN
- ☐ WORN
- ☐ VERY WORN
- ☐ UNREPAIRABLE
- ☐ MARRED

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

CUSTOMER CONCERN	AMMO	FUNCTION	FINISH	ACCURACY	FIT	INSPECT
CYCLE	A1	B1				
TRIGGER GROUP		B2			E1	F1
BOLT ASSY.		B3			E2	F2
BARREL ASSY.		B4		D1	E3	F3
REC. ASSY.		B5		D2	E4	F4
WOOD			C1	D3	E5	F5
METAL			C2			

MAIN FAULT

PARTS

COMMENTS

New Trigger Assy \$173.31
Mag Box 2.06
CTI 50.00
\$225.37

REPAIRMAN	PROOF	CLEAN	TEST	TARGET	PATTE
GALLERY TESTER	DATE	DATE	DATE	DATE	DATE

OFFICE COPY

RD6925 REV.

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0094920 94868

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. _____
DATE 9-15-95
TESTER DA

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.53	2.46	2.46		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.51	2.40	2.50		
PULL #3	2.50	2.41	2.48		
PULL #4	2.47	2.40	2.48		
PULL #5	2.48	2.40	2.55		
TOTAL	12.49	12.07	12.47		
AVG.	2.49	2.41	2.49		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.02	3.22		
PULL #2	3.15	3.16		
PULL #3	3.19	3.15		
PULL #4	3.20	3.17		
PULL #5	3.15	3.15		
TOTAL	15.71	15.85		
AVG.	3.14	3.17		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.03	3.96	4.22	
PULL #2	4.06	3.92	4.30	
PULL #3	4.00	3.94	4.30	
PULL #4	4.00	3.90	4.26	
PULL #5	4.00	3.85	4.23	
TOTAL	20.09	19.59	21.31	
AVG.	4.01	3.91	4.26	

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6594506

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

op. #	BARBER M24 0094832 OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	6	5 3/4	5 1/2			11/22	EWB
	G) Safety Off Force	3 1/2	3 1/4	3 1/4			11/22	WLB
	H) Trigger Pull Test & Retainability							
	I) Firing Pin Indent							
	J) Assemble Stock							
	K) Assemble Swivel Studs							
	L) Attach Front and Rear Sight Assemblies							
	M) Iron Sight Alignment							
	N) Detach Front & Rear Sights & place in numbered container							
	O) Attach Scope to Rifle							
	P) Detach & Attach Scope 20 Times							
640	Gallery Target & Test							
	A) Time							
	B) Malfunctions							
	C) Pierced Primers							
	D) Optical Clarity of Scope							
645	Inspect for Live Ammo							
655	Final Inspection A) Headspace							
	B) Trigger Pull	2.38	2.44	2.52	2.43	2.49	11/22/93	WLB
	C) Function							
660	Pack							

nagletj	1/10/2003	9:36 AM	CAPS	NUM	INS	SOPL

Serial Number: C6594506

Model: 700



RE00059323

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6594506.___0
FILE DATE AND TIME: 01/29/2003 15:26

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

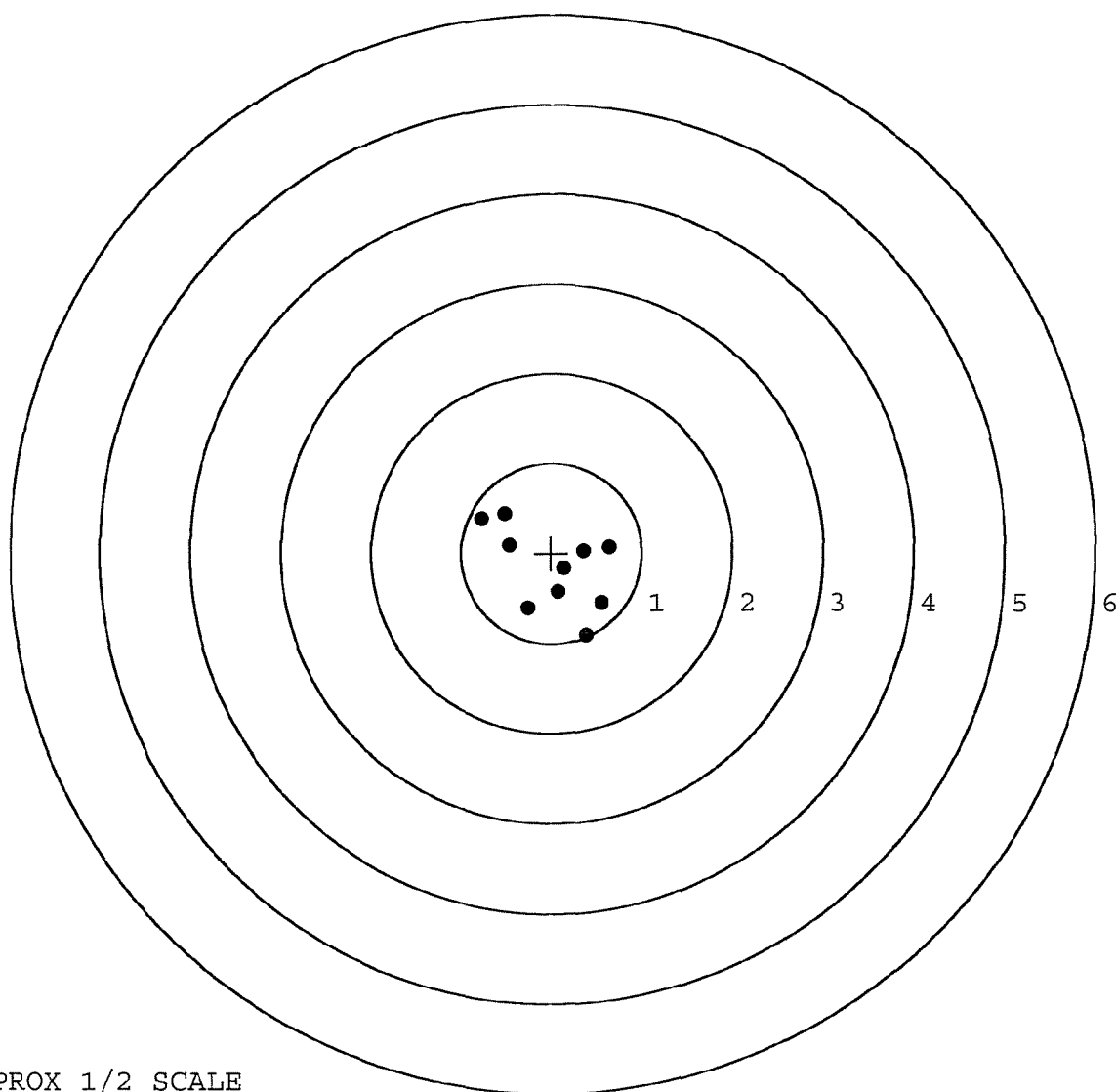
The Average X Centroid of the Five Target Set:	-0.061
The Average Y Centroid of the Five Target Set:	-0.072
The Average Point of Impact of the Five Target Set:	0.095
The Average Mean Radius of the Five Target Set:	0.562
The Distance from POA to Centroid Target #1:	0.166
The Distance from Centroid Target #2 to Centroid Target #1:	0.150
The Distance from Centroid Target #3 to Centroid Target #1:	0.166
The Distance from Centroid Target #4 to Centroid Target #1:	0.173
The Distance from Centroid Target #5 to Centroid Target #1:	0.159

BARBER - M24 0094835

SERIAL NUMBER: C6594506. __0
 TARGET NUMBER: 1
 FILE DATE: 01/29/2003
 FILE TIME: 15:26

POINT#	X	Y
1:	0.386	-0.909
2:	0.556	-0.552
3:	-0.261	-0.611
4:	0.080	-0.429
5:	0.146	-0.168
6:	0.357	0.029
7:	0.642	0.073
8:	-0.465	0.087
9:	-0.778	0.384
10:	-0.525	0.439

X CENTROID: 0.014
 Y CENTROID: -0.166
 POA TO CENTROID: 0.166
 HORZ SPREAD: 1.420
 VERT SPREAD: 1.348
 GROUP SPREAD: 1.740
 MIN RADIUS: 0.132
 MAX RADIUS: 0.964
 MEAN RADIUS: 0.581
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 10
 # in 3 IN DIAMETER: 10



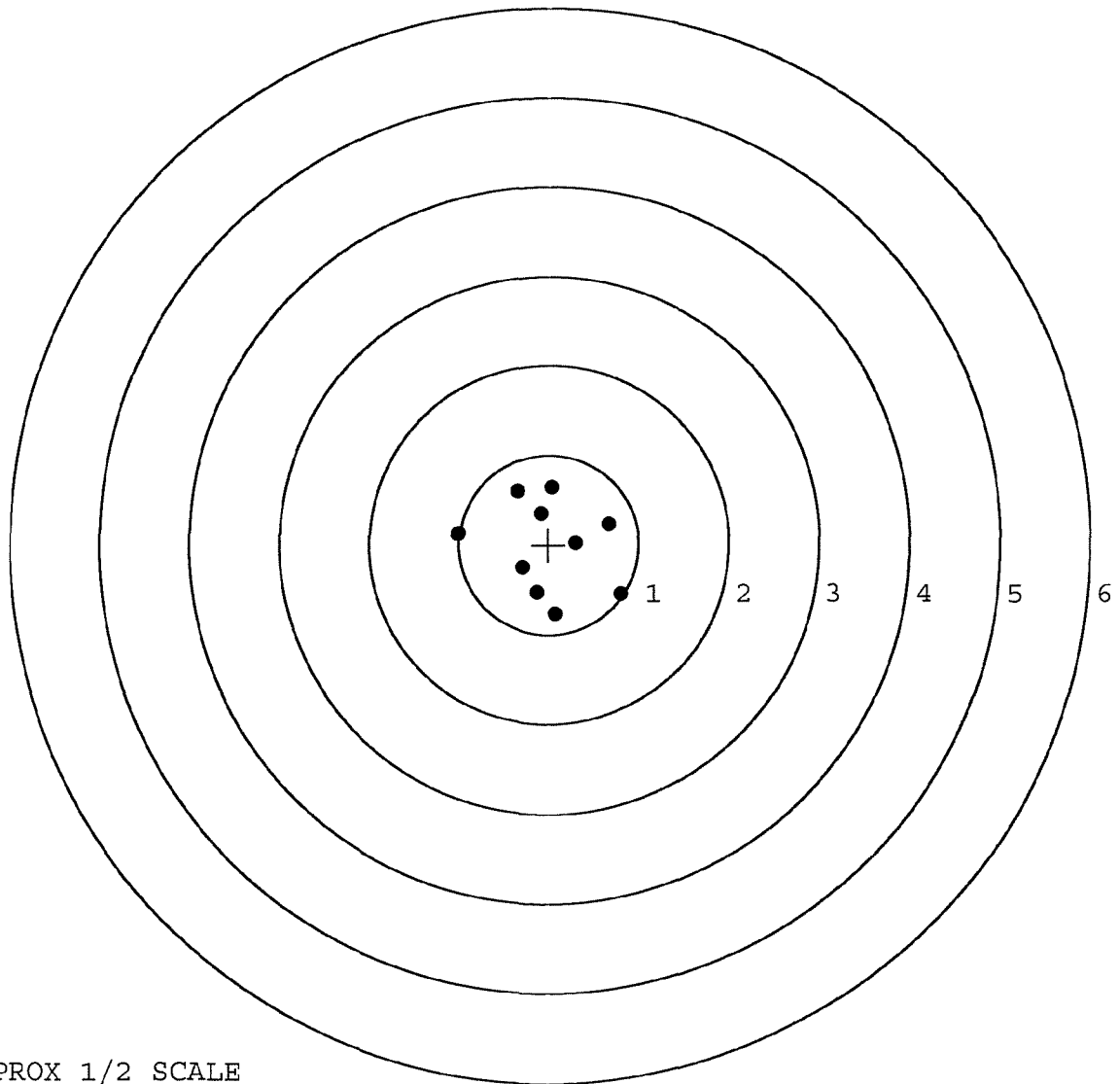
TARGET APPROX 1/2 SCALE

BARBER - M24 0094836

SERIAL NUMBER: C6594506. 0
 TARGET NUMBER: 2
 FILE DATE: 01/29/2003
 FILE TIME: 15:26

POINT#	X	Y
1:	0.806	-0.554
2:	0.079	-0.777
3:	0.305	0.021
4:	0.664	0.227
5:	-0.128	-0.535
6:	-0.289	-0.255
7:	-1.008	0.125
8:	-0.089	0.350
9:	-0.347	0.599
10:	0.037	0.643

X CENTROID: 0.003
 Y CENTROID: -0.016
 POA TO CENTROID: 0.016
 HORZ SPREAD: 1.814
 VERT SPREAD: 1.420
 GROUP SPREAD: 1.937
 MIN RADIUS: 0.304
 MAX RADIUS: 1.021
 MEAN RADIUS: 0.642
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 9
 # in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

BARBER - M24 0094837

SERIAL NUMBER: C6594506. 0

TARGET NUMBER: 3

FILE DATE: 01/29/2003

FILE TIME: 15:26

POINT#	X	Y
1:	-0.261	-0.532
2:	0.267	-0.547
3:	0.605	-0.319
4:	0.326	-0.237
5:	0.348	0.074
6:	-0.419	0.616
7:	-0.249	0.136
8:	-0.410	-0.108
9:	-0.781	-0.125
10:	-0.704	0.245

X CENTROID: -0.128

Y CENTROID: -0.080

POA TO CENTROID: 0.151

HORZ SPREAD: 1.386

VERT SPREAD: 1.163

GROUP SPREAD: 1.425

MIN RADIUS: 0.247

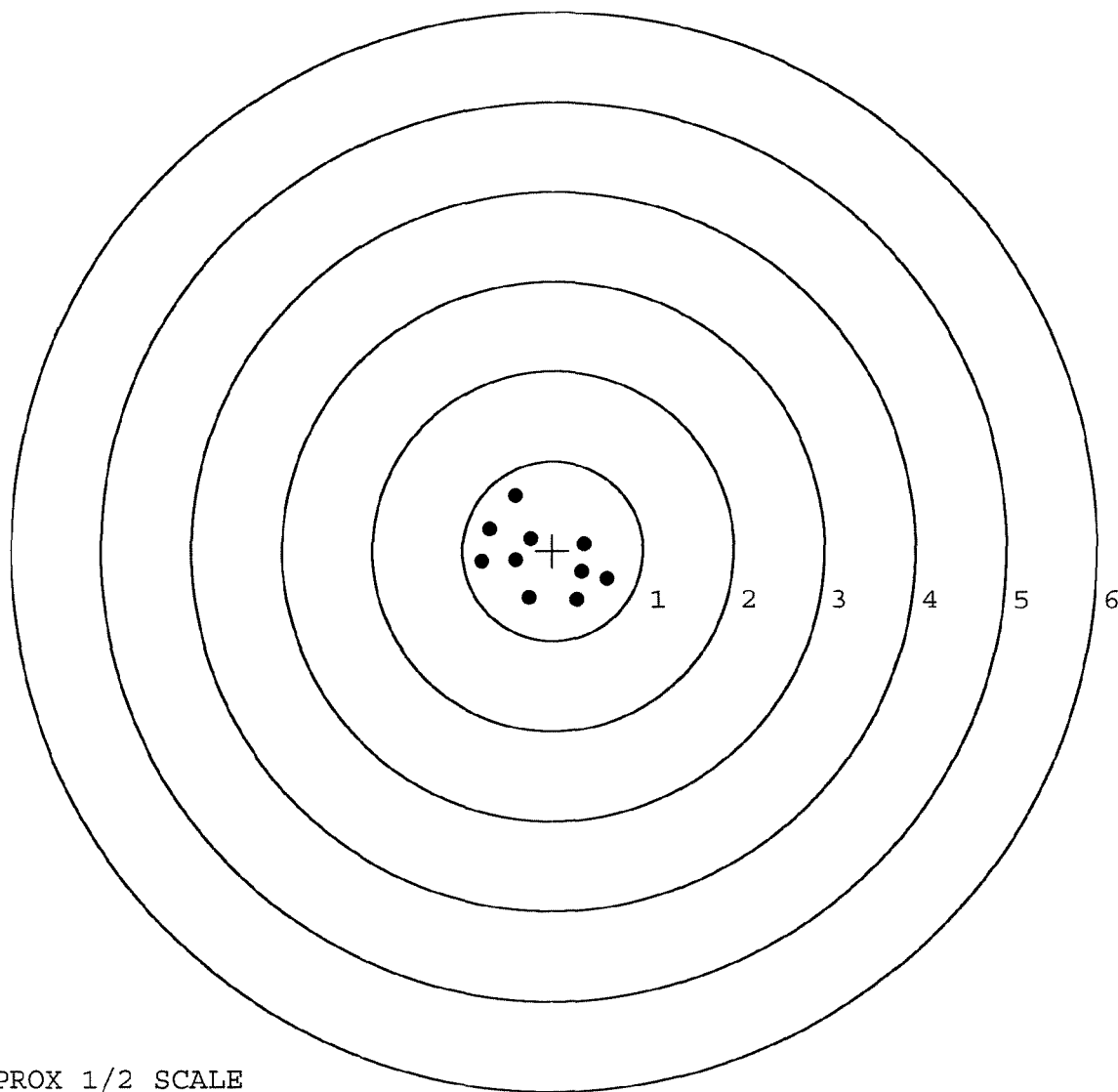
MAX RADIUS: 0.771

MEAN RADIUS: 0.544

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 10

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

BARBER - M24 0094838

SERIAL NUMBER: C6594506. 0

TARGET NUMBER: 4

FILE DATE: 01/29/2003

FILE TIME: 15:26

POINT#	X	Y
--------	---	---

1:	0.752	-0.701
----	-------	--------

2:	0.323	-0.504
----	-------	--------

3:	-1.074	-0.210
----	--------	--------

4:	-0.192	-0.259
----	--------	--------

5:	-0.034	-0.076
----	--------	--------

6:	0.157	0.085
----	-------	-------

7:	-0.059	0.139
----	--------	-------

8:	-0.069	0.346
----	--------	-------

9:	-0.130	0.435
----	--------	-------

10:	-0.354	0.617
-----	--------	-------

X CENTROID: -0.068

Y CENTROID: -0.013

POA TO CENTROID: 0.069

HORZ SPREAD: 1.826

VERT SPREAD: 1.318

GROUP SPREAD: 1.891

MIN RADIUS: 0.072

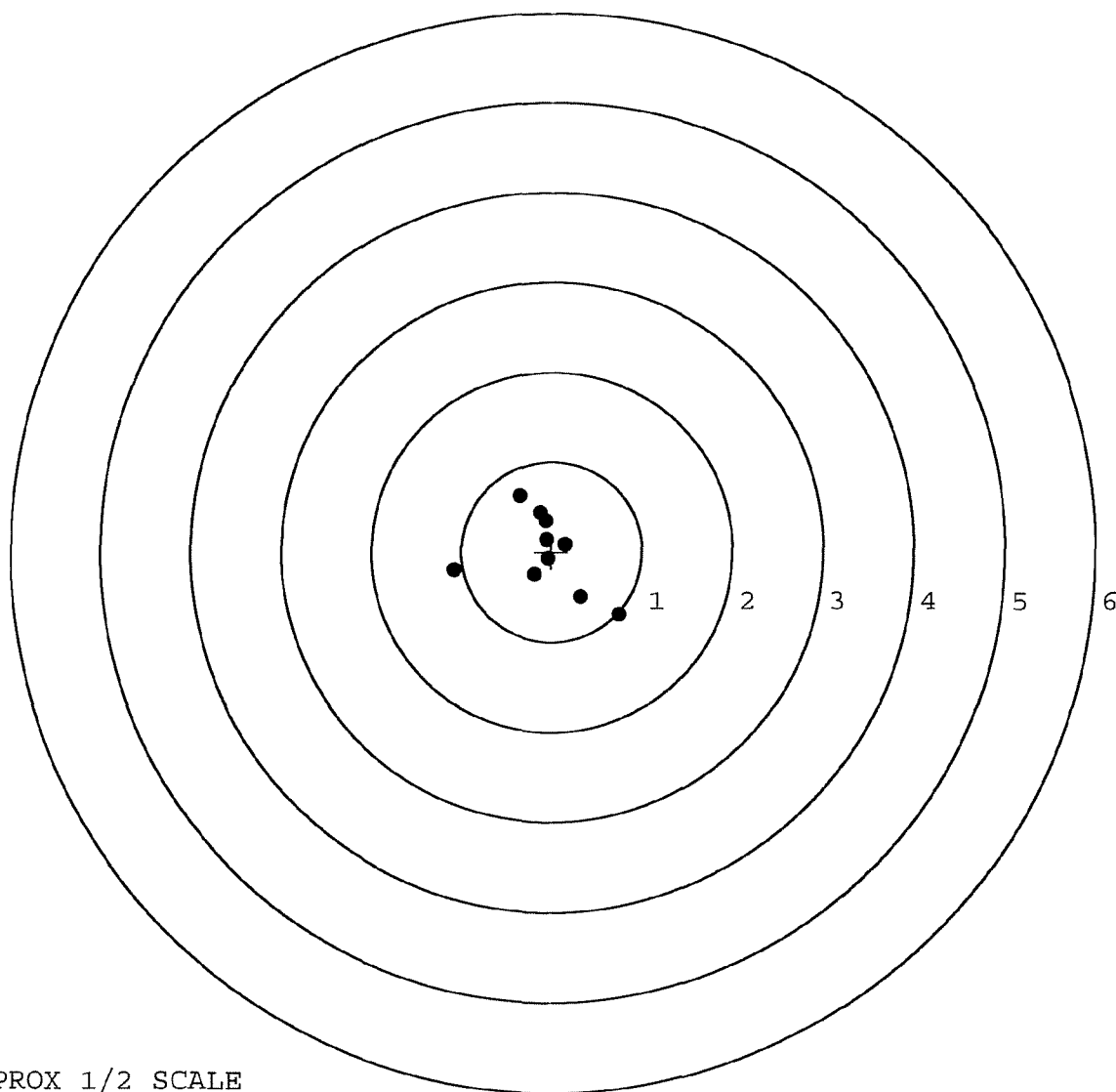
MAX RADIUS: 1.071

MEAN RADIUS: 0.497

IN 1 IN DIAMETER: 6

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

BARBER - M24 0094839

SERIAL NUMBER: C6594506. 0

TARGET NUMBER: 5

FILE DATE: 01/29/2003

FILE TIME: 15:26

POINT#	X	Y
1:	-0.539	-0.939
2:	-0.760	0.679
3:	-0.552	0.598
4:	-0.011	-0.552
5:	-0.368	-0.364
6:	-0.010	-0.093
7:	0.326	-0.230
8:	0.333	0.066
9:	0.419	0.230
10:	-0.086	-0.280

X CENTROID: -0.125

Y CENTROID: -0.089

POA TO CENTROID: 0.153

HORZ SPREAD: 1.179

VERT SPREAD: 1.618

GROUP SPREAD: 1.633

MIN RADIUS: 0.115

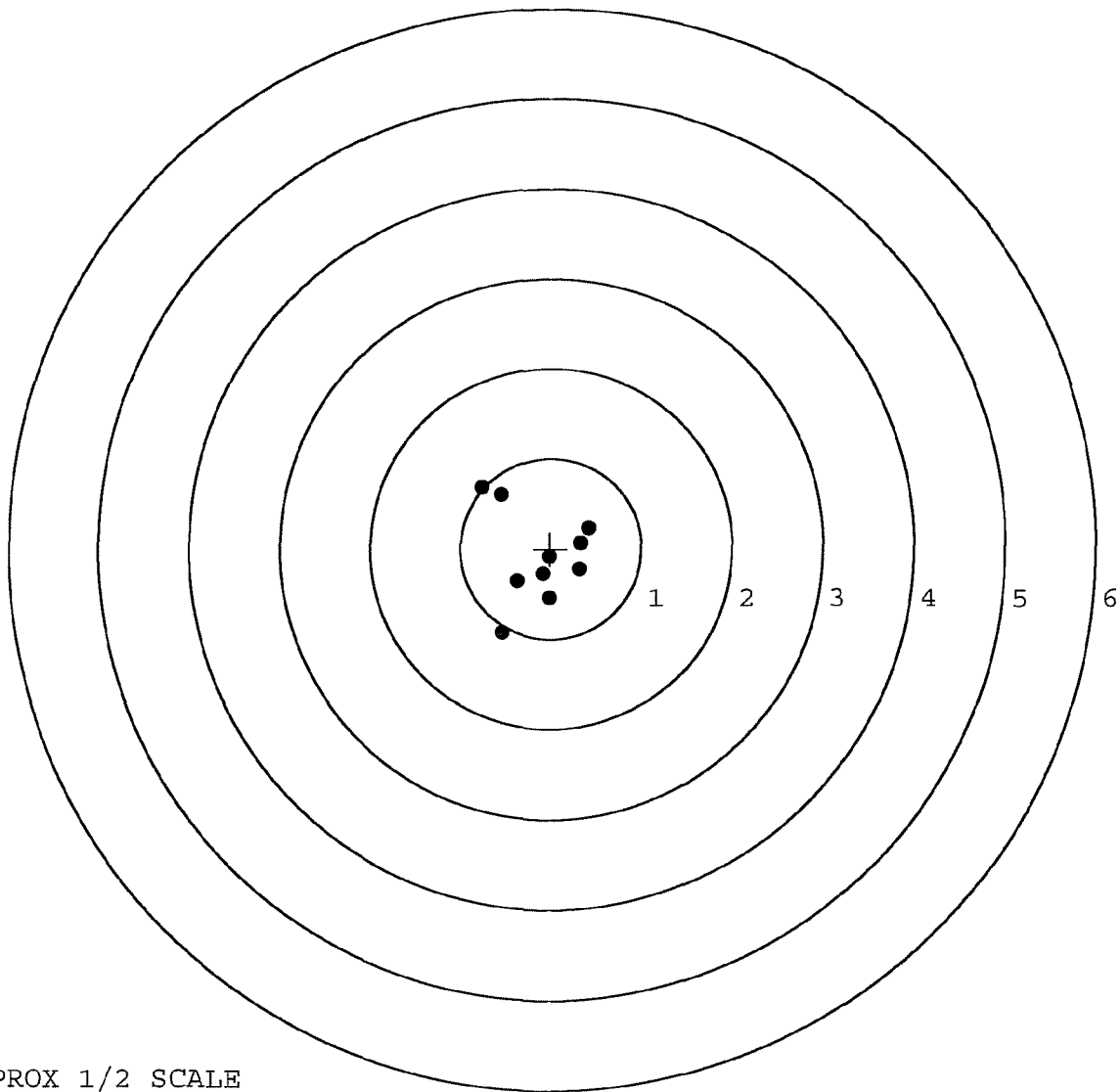
MAX RADIUS: 0.996

MEAN RADIUS: 0.549

IN 1 IN DIAMETER: 6

IN 2 IN DIAMETER: 10

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL #

06594506

INSPECTED BY:

RTL

DATE REC'D:

1-10-03

DATE RET'D:

1-30-03

ITEM

BARREL ASSEMBLY

☒ BARREL
☒ RECEIVER
☒ FRONT SIGHT BASE
☒ REAR SIGHT BASE
☒ SCREWS
☒ FINISH

SCOPE ASSEMBLY

☐ SCOPE
☐ SCOPE RINGS
☐ MOUNTING SCREWS
☐ MOUNTING BASE
☐ SCREWS
☐ FINISH
☐ CLARITY

ITEM

STOCK ASSEMBLY

☒ STOCK
☒ SLING AWIVEL STUDS
☒ ADJUSTABLE
☒ BUTT PLATE
☒ LOCK NUTS
☒ BARREL CLEARANCE
☒ COLOR / FINISH

SYSTEMS CASE

☐ SCOPE CASE
☐ IRON SIGHTS
☐ DEPLOYMENT KIT

TRIGGER ASSEMBLY

☒ SAFETY OPERATION
☒ RE-SET TO FACTORY SPECS

COMMENTS:

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-D-0127

R & E NUMBER	00059323		
SERIAL NUMBER	C-659 4506		
LOG-IN DATE	1-10-03		
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	1/14/03	RW
560 A	RE-BARREL	1-14-03	RA
B	DRILL AND TAP	1-20-03	TRW
575	ASSEMBLE	1-15-03	RL
600	PROOF	1-16-03	RW
605	CHECK HEADSPACE	1-16-03	RW
610	DIS-ASSEMBLE GUN	1-16-03	RW
612	MAGNAFLUX		
615	ROLLMARK CALIBER		
618	ROTO-BLAST	1-21-03	JH
620	APPLY COATINGS	1-22	TA
625 A	FINAL ASSEMBLY	1-24/03	RW
B	TRIGGER PULL TEST		
C	SAFETY "ON" FORCE		
D	SAFETY "OFF" FORCE		
E	FIRING PIN INDENT		
640	TARGET	1-28-03	TRW
655	FINAL INSPECT	1-30-03	RL
660	PACK	1-30-03	RA
		SHIP DATE	
	QAR INSPECTION DATE		

BARBER - M24 0094842 M3400094881