

6869867

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

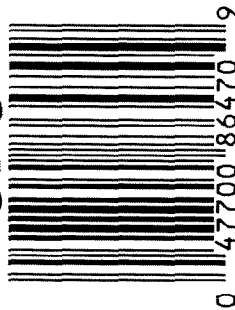
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6869867

UPC



GUN SERIAL #

G 686 9867

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-24-09	SP
430	ASSEMBLE TO STOCK		6-24-09	SP
440	PROOF		6-24-09	SP
460	CHECK HEADSPACE	MAGNA-FLUX	6-24-09	SP
470	DIS-ASSEMBLE ACTION		6-24-09	SP
472	SERIALIZE BOLT HANDLE		6-30-09	SP
480	MAGNAFLUX BBL ACTION	EJECTOR	7/9/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-10-09	AWO
510	DRILL AND TAP SIGHT HOLES		7-1-09	SP
520	GOFF BLAST BBL / REC		7/10	REM
540	APPLY COATINGS (BARREL ACTION)		2/16	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-23-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-23-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-23-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-10-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

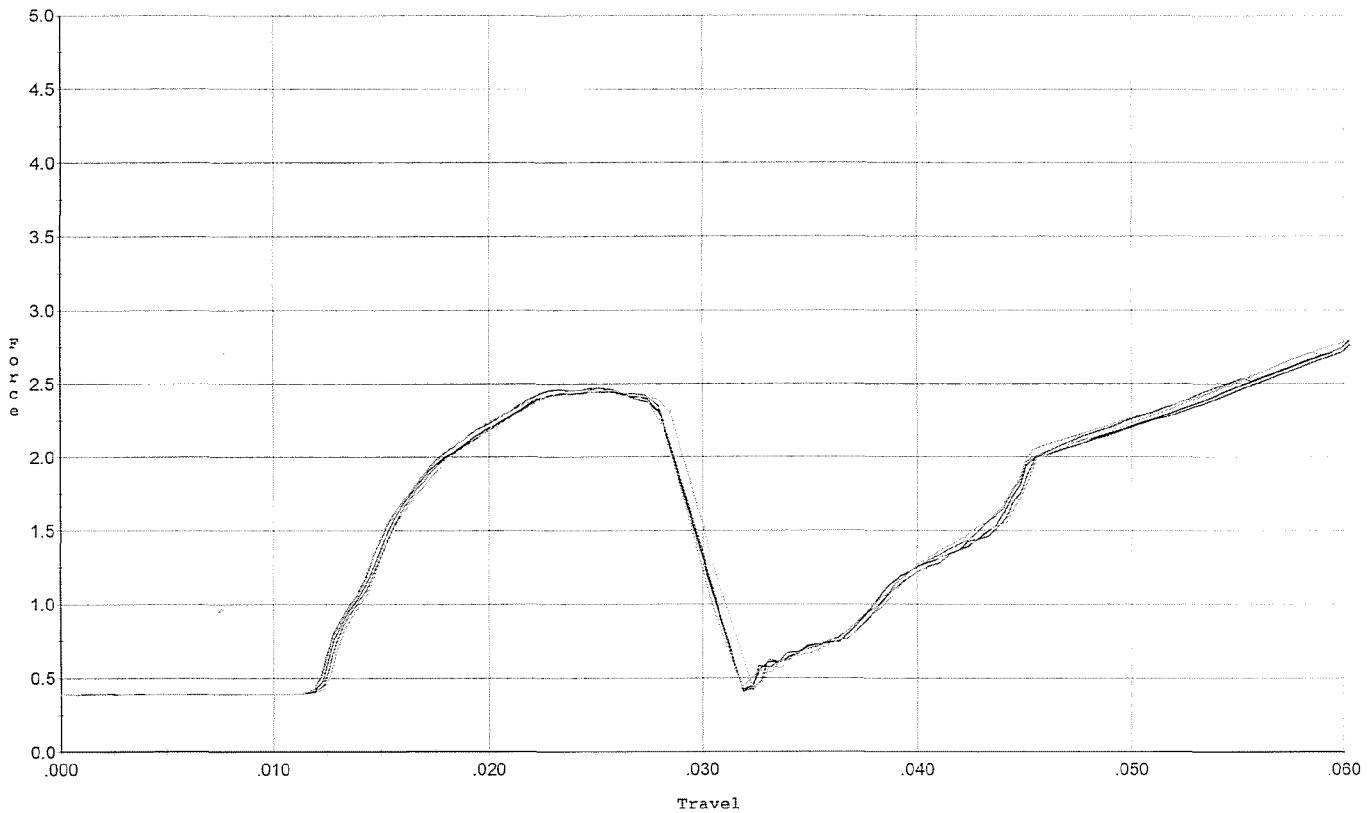
560	BARBER - M24 0095906 F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2°</u>	<u>2°</u>	<u>2°</u>	8/24/09	RB		
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>6°</u>	<u>6°</u>	<u>6°</u>	8/24/09	RD		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.024</u>	8/24/09	RB		
	J) ASSEMBLE STOCK					8/20/09	RT		
	K) ASSEMBLE SWIVEL STUDS					8/24/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		8-22-09	L.R.D.		
			<u>PASS</u>	FAIL					
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
660	INSPECT FOR LIVE AMMO					8-22-09	RP		
670	FINAL INSPECTION A) HEADSPACE					8/24/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>293</u>	<u>288</u>	<u>267</u>	<u>264</u>	<u>271</u>	8/24/09	RB
	C) FUNCTION					8/24/09	RB		
690	PACK					8/27/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/7/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



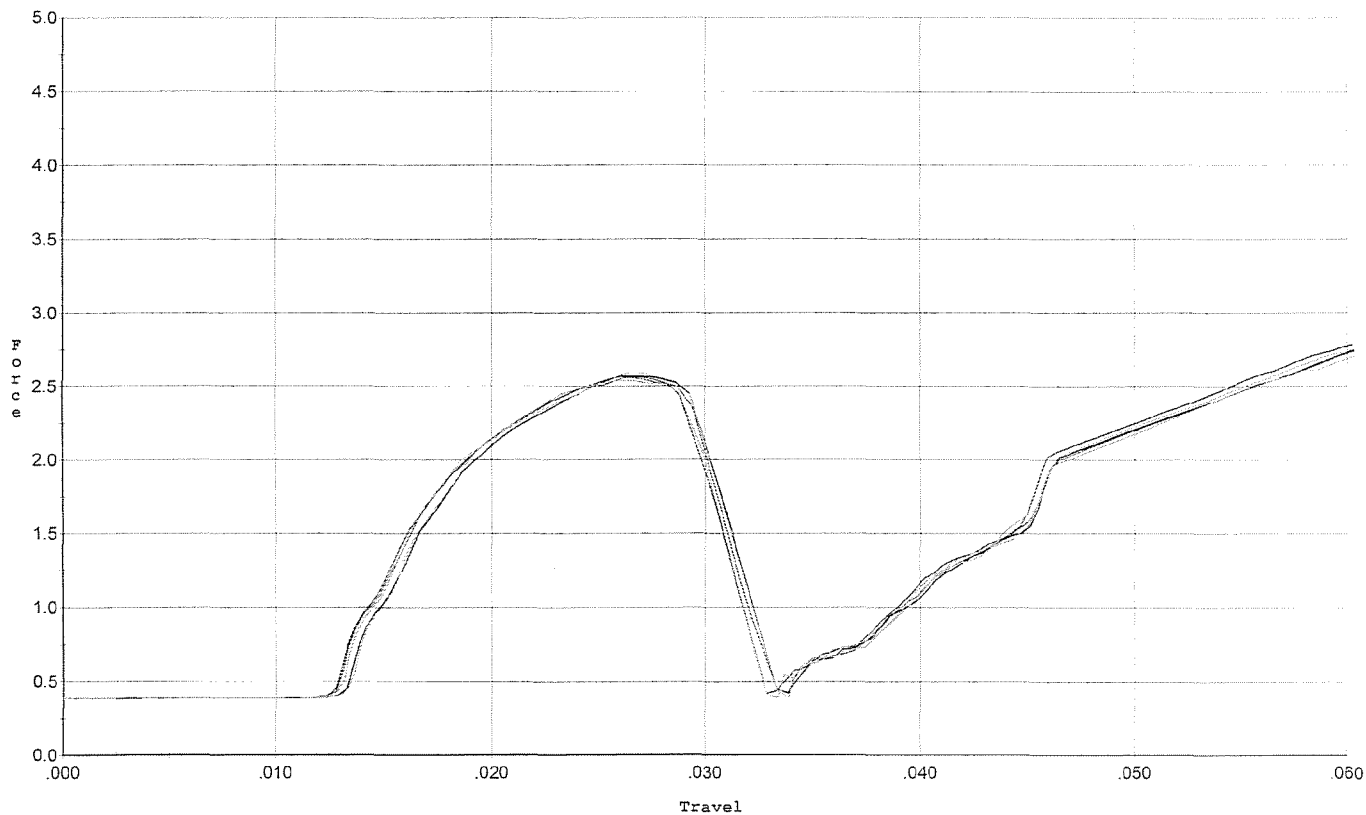
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.444	0.028	0.013	0.040	0.036		Set Trigger
2	2.458	0.028	0.012	0.040	0.036		Set Trigger
3	2.469	0.030	0.012	0.039	0.039		Set Trigger
4	2.452	0.028	0.013	0.039	0.037		Set Trigger
5	2.458	0.028	0.012	0.040	0.036		Set Trigger

Aug 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/7/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



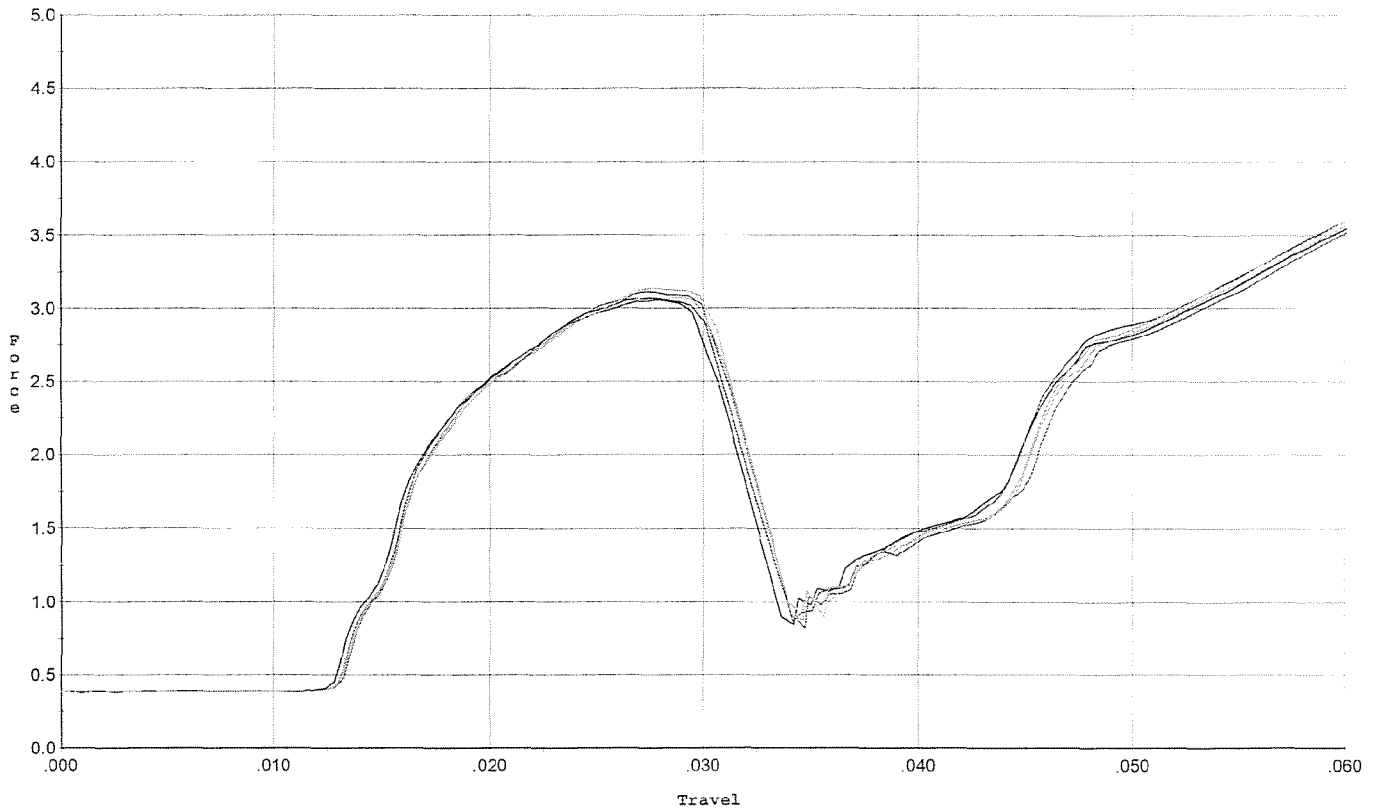
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.566	0.030	0.013	0.039	0.040		Set Trigger
2	2.571	0.031	0.014	0.039	0.040		Set Trigger
3	2.558	0.029	0.013	0.039	0.039		Set Trigger
4	2.591	0.031	0.014	0.039	0.040		Set Trigger
5	2.540	0.030	0.013	0.039	0.039		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/7/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



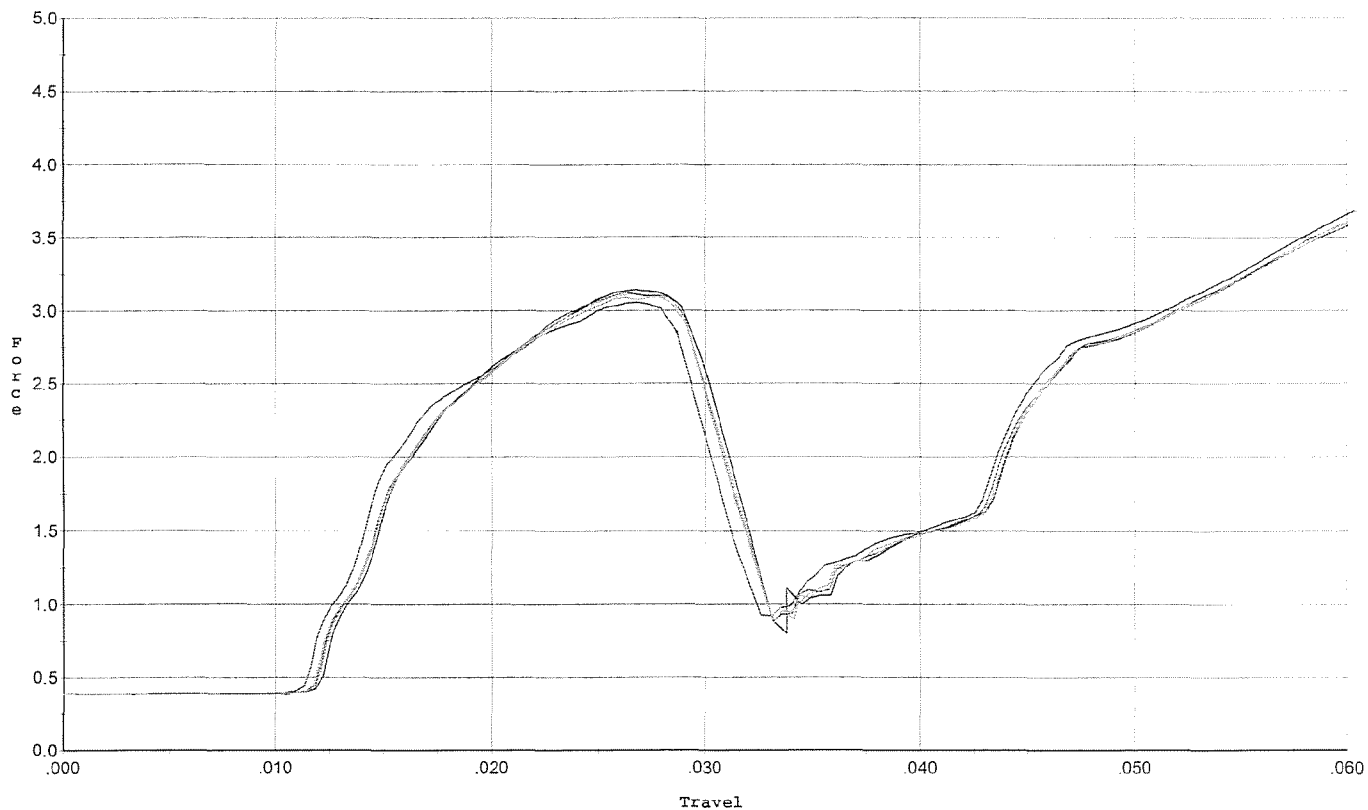
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.059	0.030	0.013	0.037	0.046		Set Trigger
2	3.068	0.031	0.013	0.037	0.048		Set Trigger
3	3.112	0.031	0.013	0.037	0.049		Set Trigger
4	3.140	0.031	0.013	0.037	0.048		Set Trigger
5	3.077	0.031	0.013	0.037	0.048		Set Trigger

Aug 3.09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/7/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



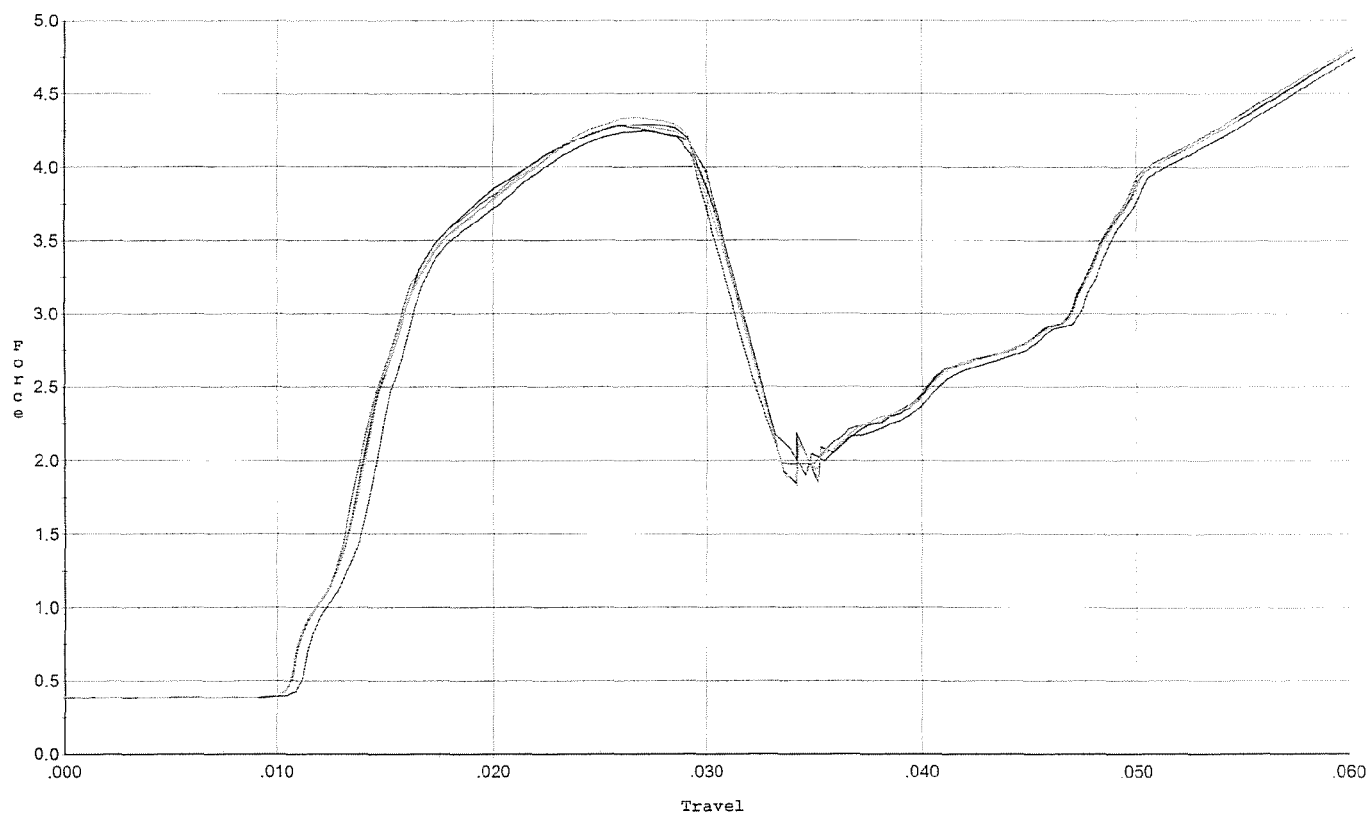
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.057	0.029	0.012	0.037	0.046		Set Trigger
2	3.142	0.030	0.012	0.037	0.048		Set Trigger
3	3.123	0.029	0.012	0.037	0.046		Set Trigger
4	3.093	0.029	0.012	0.037	0.046		Set Trigger
5	3.109	0.031	0.012	0.037	0.049		Set Trigger

Aug 3.10

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/7/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



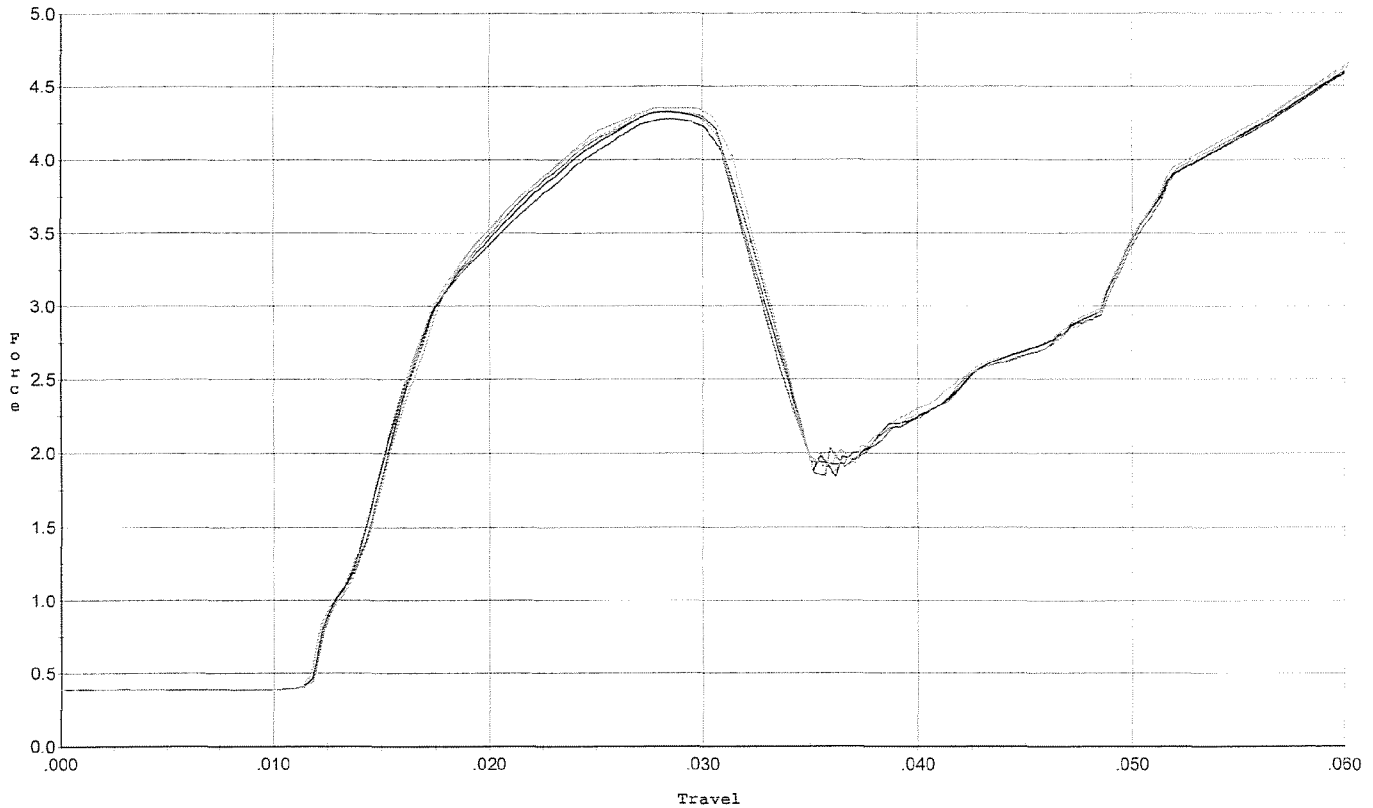
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.245	0.030	0.011	0.033	0.066		Set Trigger
2	4.287	0.030	0.011	0.034	0.069		Set Trigger
3	4.272	0.029	0.011	0.033	0.066		Set Trigger
4	4.285	0.031	0.011	0.034	0.069		Set Trigger
5	4.334	0.030	0.011	0.034	0.069		Set Trigger

Aug 4.28

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/7/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



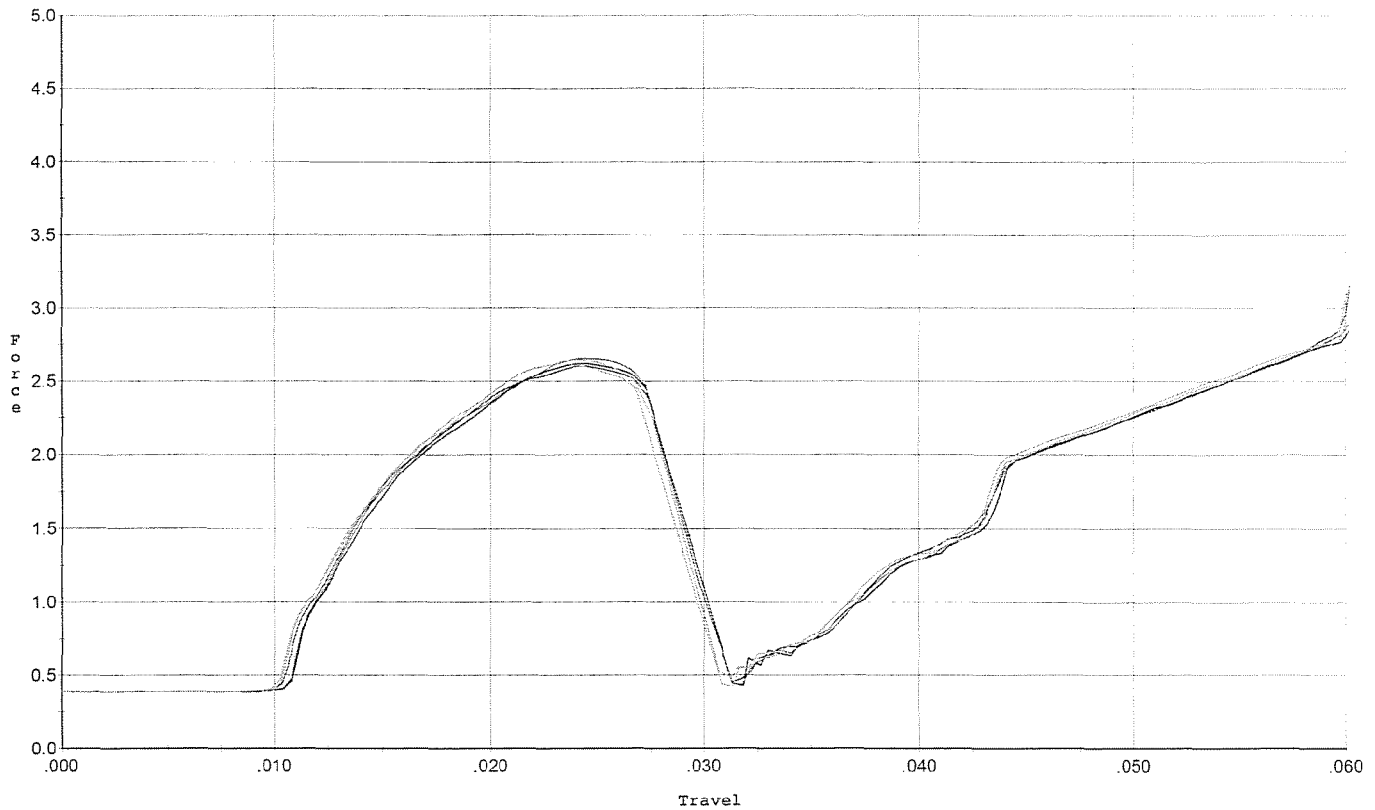
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.277	0.031	0.012	0.031	0.066		Set Trigger
2	4.324	0.031	0.012	0.031	0.066		Set Trigger
3	4.330	0.032	0.012	0.030	0.070		Set Trigger
4	4.331	0.031	0.012	0.030	0.067		Set Trigger
5	4.352	0.031	0.012	0.030	0.069		Set Trigger

Aug 4.32

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/7/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



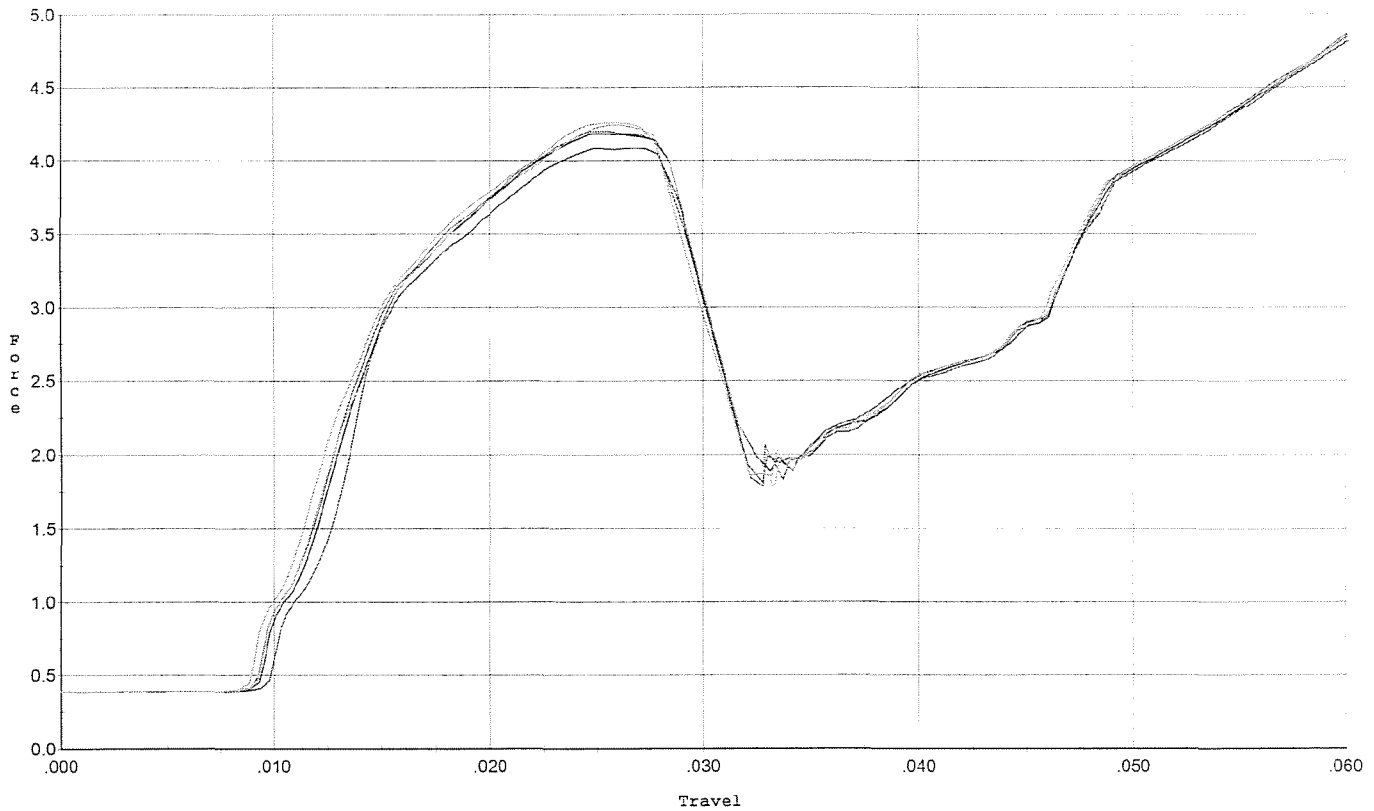
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.604	0.027	0.011	0.039	0.039		Set Trigger
2	2.620	0.029	0.011	0.038	0.041		Set Trigger
3	2.654	0.027	0.011	0.039	0.038		Set Trigger
4	2.614	0.029	0.011	0.039	0.041		Set Trigger
5	2.650	0.028	0.010	0.038	0.040		Set Trigger

Aug 2.62

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 8/7/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.082	0.029	0.010	0.034	0.063		Set Trigger
2	4.183	0.028	0.010	0.033	0.064		Set Trigger
3	4.197	0.029	0.009	0.034	0.066		Set Trigger
4	4.243	0.028	0.009	0.034	0.064		Set Trigger
5	4.258	0.028	0.009	0.034	0.063		Set Trigger

Aug 4.19