

66869870

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

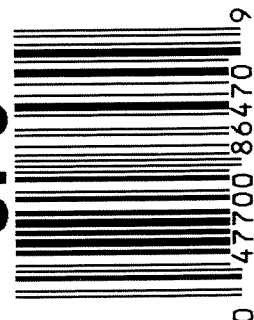
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6869870

UPC



GUN SERIAL #

G 6869870

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-23-09	SPD
430	ASSEMBLE TO STOCK		6-23-09	SP
440	PROOF		6-23-09	SPD
460	CHECK HEADSPACE	MAGNAFLUX	6-23-09	SPD
470	DIS-ASSEMBLE ACTION		6-23-09	SPD
472	SERIALIZE BOLT HANDLE		6-24-09	RT
480	MAGNAFLUX BBL ACTION	OPERATOR	6/26/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/26/09	RT
510	DRILL AND TAP SIGHT HOLES		6-24-09	SP
520	GOFF BLAST BBL / REC		6/26/09	SP
540	APPLY COATINGS (BARREL ACTION)		7/14	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-14-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-14-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	7-14-09	SP
	D) OIL FIRING PIN ASSEMBLY		7-17-09	L. H.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

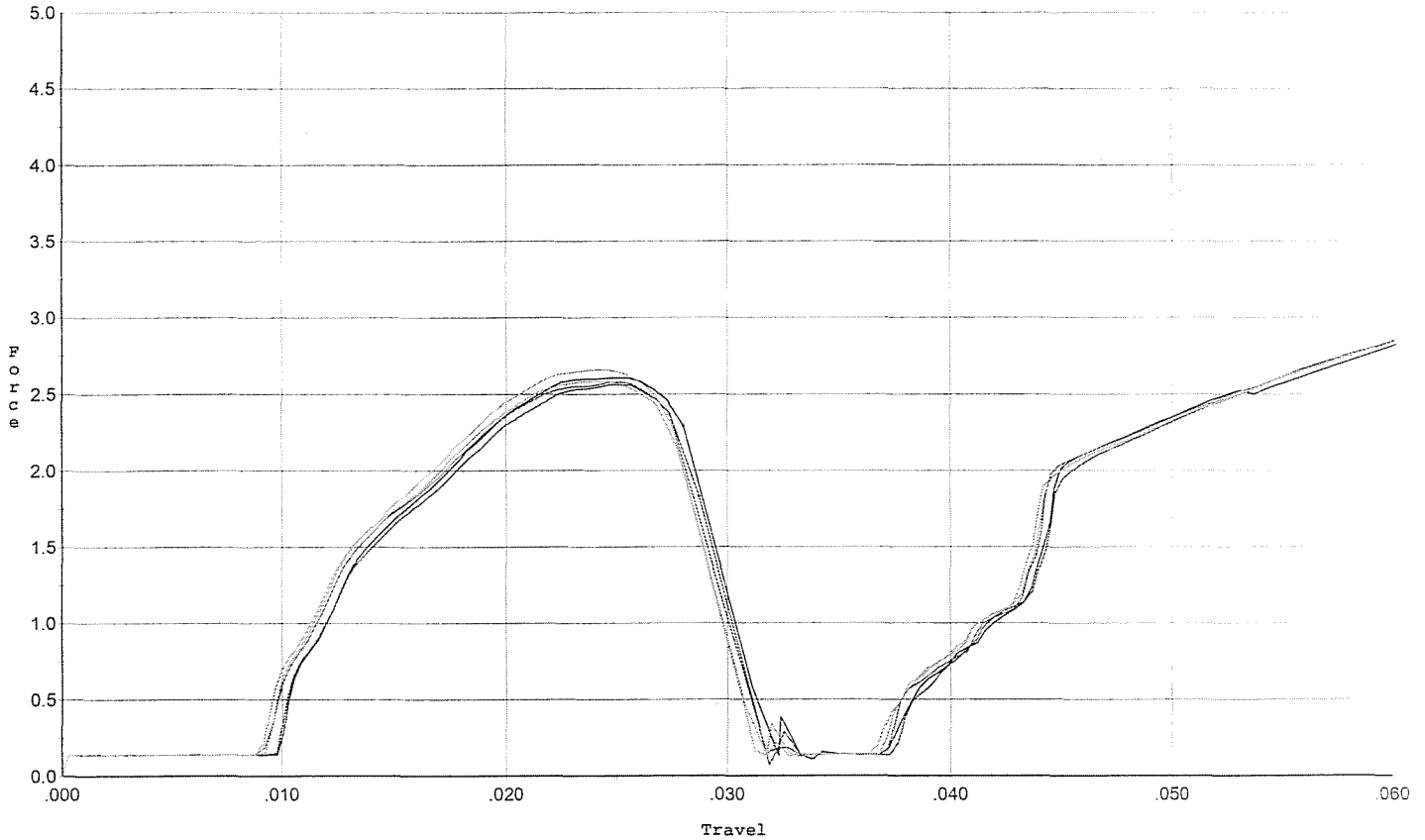
560	F) SAFETY ON FORCE	10 LBS MAX	<u>4.9</u> <u>4.2</u> <u>4.2</u>	8-4-09	R.N.
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	8-4-09	R.N.
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.024</u> <u>.023</u>	8-4-09	R.N.
	J) ASSEMBLE STOCK			7-17-09	R.N.
	K) ASSEMBLE SWIVEL STUDS			8-4-09	R.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	7/31/09	R.P.D.
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			7/31/09	RP
670	FINAL INSPECTION A) HEADSPACE			8-4-09	R.N.
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.68</u> <u>2.39</u> <u>2.53</u> <u>2.43</u> <u>2.64</u>	8-3-09	R.N.
	C) FUNCTION			8-4-09	R.N.
690	PACK			8/13/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/13/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



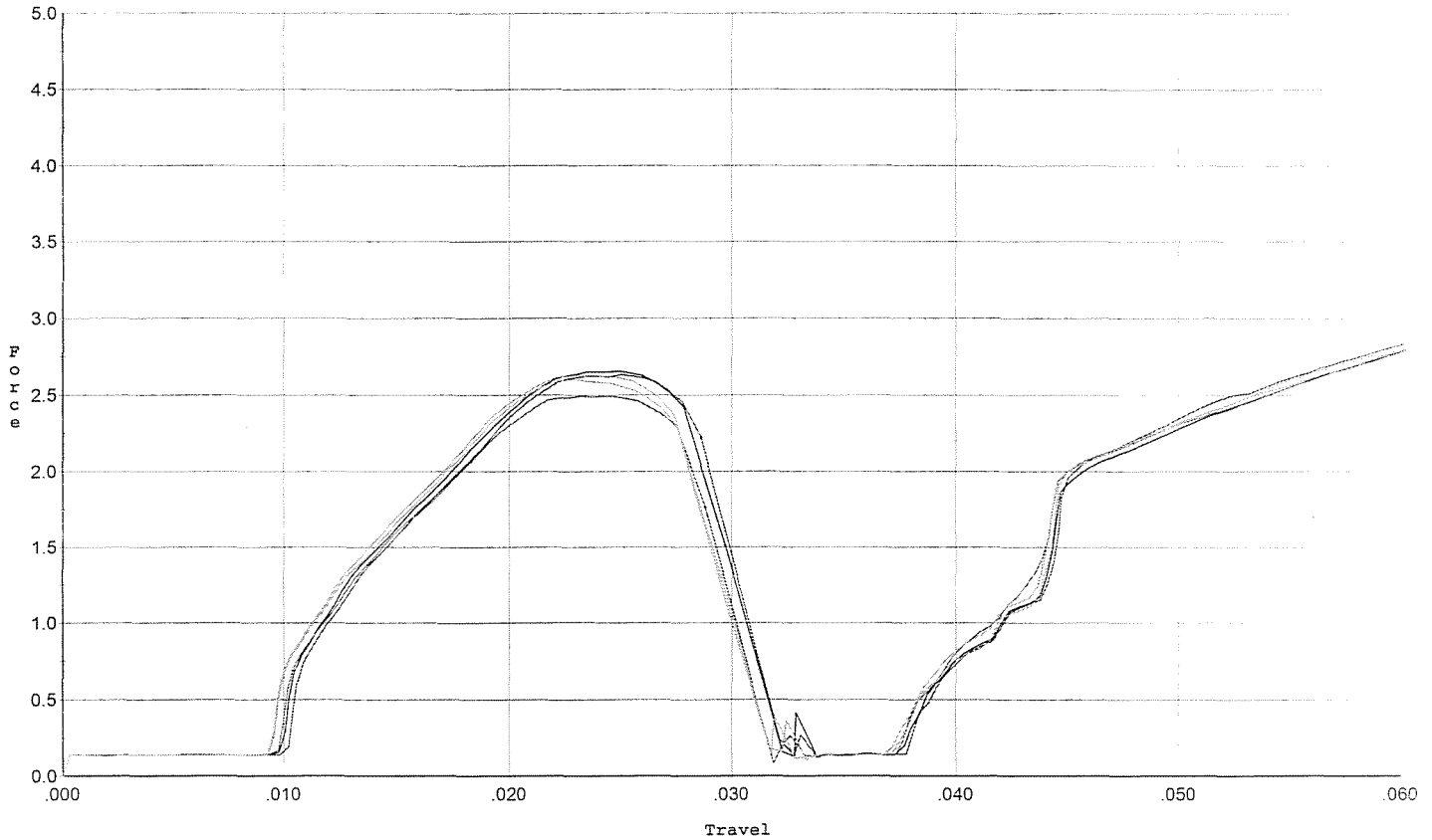
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.563	0.029	0.010	0.040	0.037		Set Trigger
2	2.607	0.028	0.010	0.040	0.037		Set Trigger
3	2.580	0.027	0.010	0.040	0.037		Set Trigger
4	2.660	0.028	0.009	0.040	0.038		Set Trigger
5	2.586	0.028	0.010	0.040	0.037		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/13/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



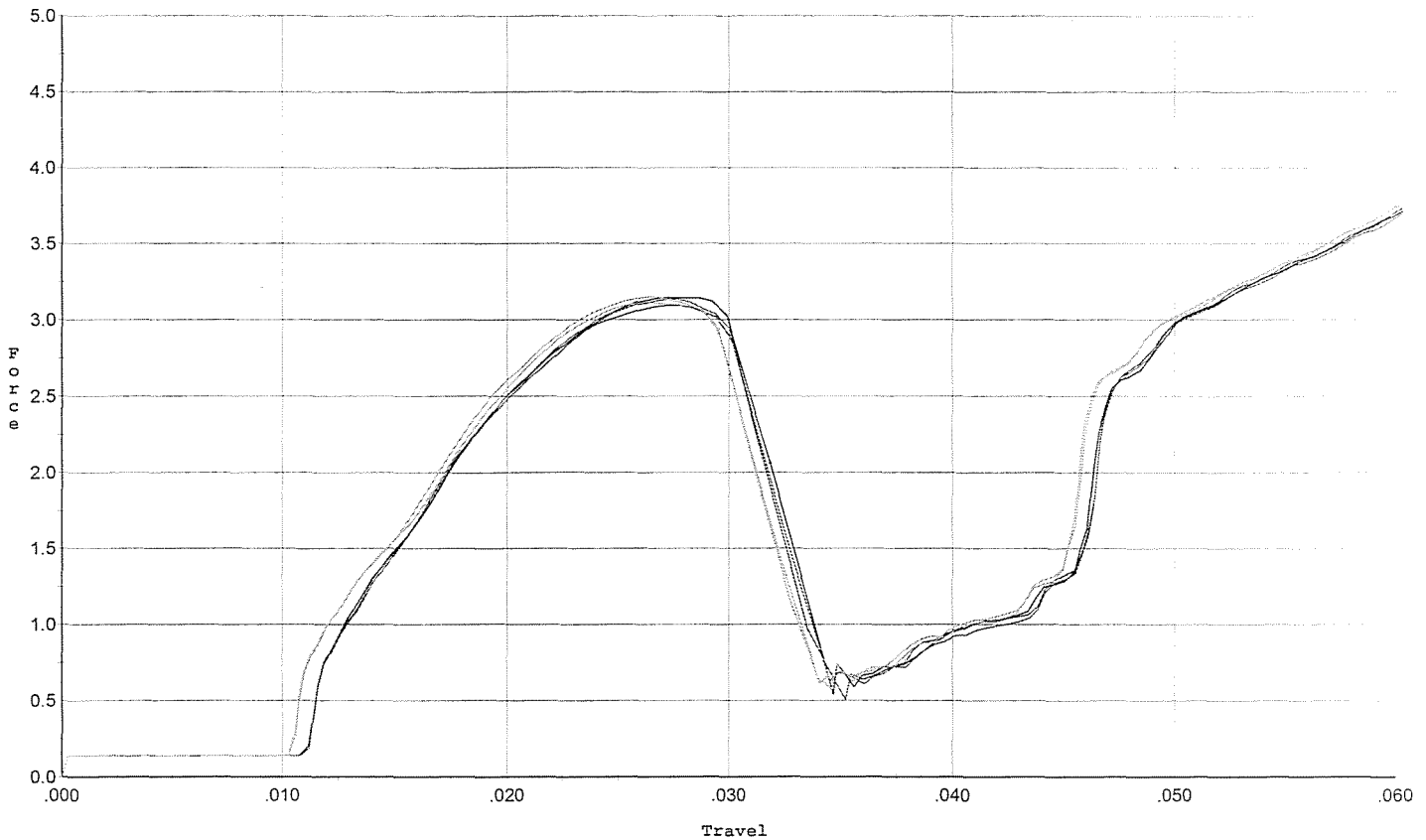
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.633	0.029	0.010	0.040	0.038		Set Trigger
2	2.657	0.030	0.010	0.040	0.040		Set Trigger
3	2.493	0.029	0.010	0.040	0.037		Set Trigger
4	2.602	0.028	0.010	0.041	0.037		Set Trigger
5	2.630	0.030	0.010	0.040	0.040		Set Trigger

Aug 2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/13/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



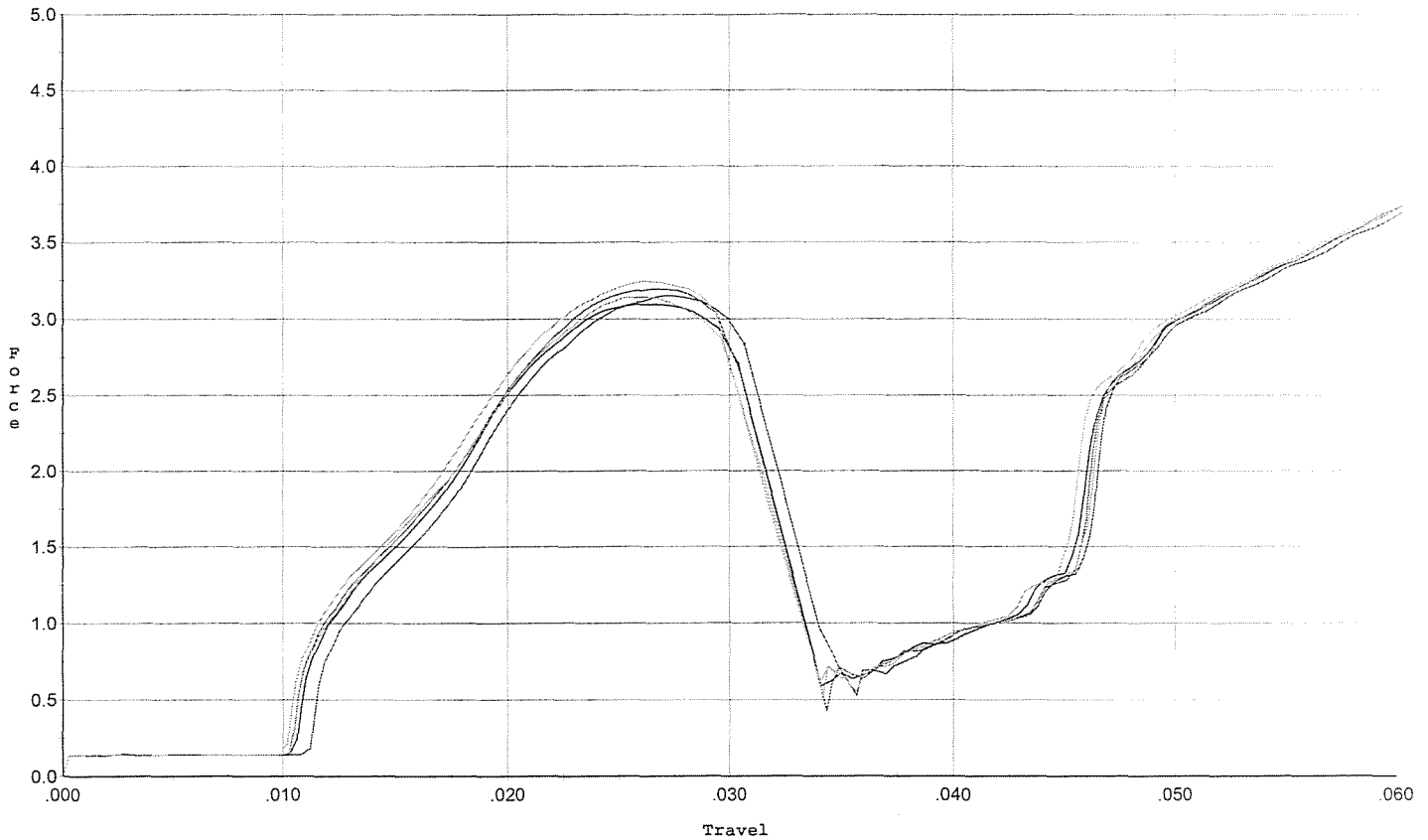
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.094	0.030	0.011	0.039	0.045		Set Trigger
2	3.145	0.032	0.011	0.039	0.049		Set Trigger
3	3.134	0.030	0.011	0.039	0.046		Set Trigger
4	3.117	0.030	0.011	0.039	0.045		Set Trigger
5	3.150	0.030	0.011	0.039	0.046		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/13/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



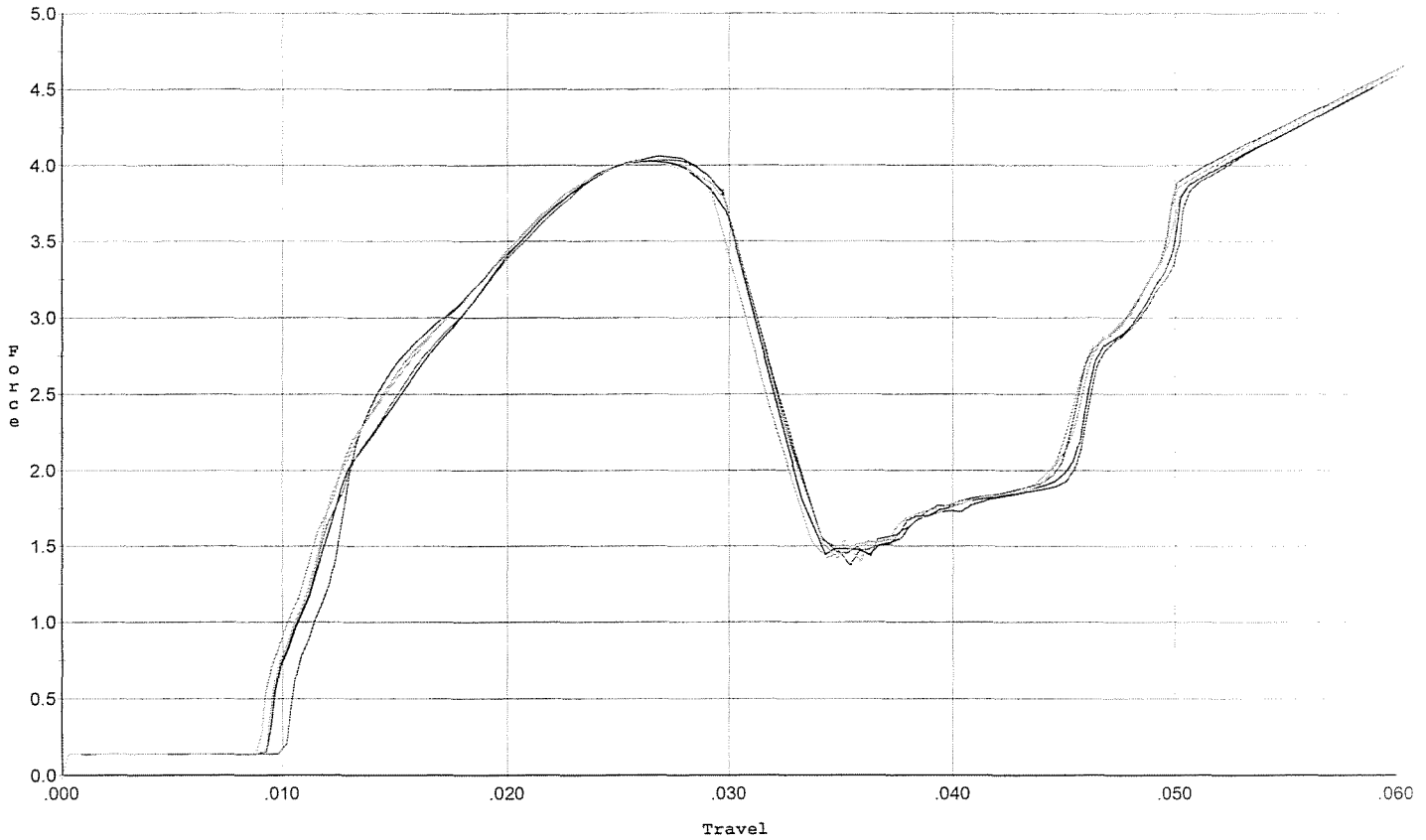
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.152	0.031	0.011	0.039	0.046		Set Trigger
2	3.094	0.030	0.011	0.039	0.047		Set Trigger
3	3.196	0.030	0.011	0.039	0.048		Set Trigger
4	3.246	0.029	0.010	0.039	0.047		Set Trigger
5	3.143	0.031	0.011	0.039	0.048		Set Trigger

Avg 4.16 RP
3.16

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/13/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



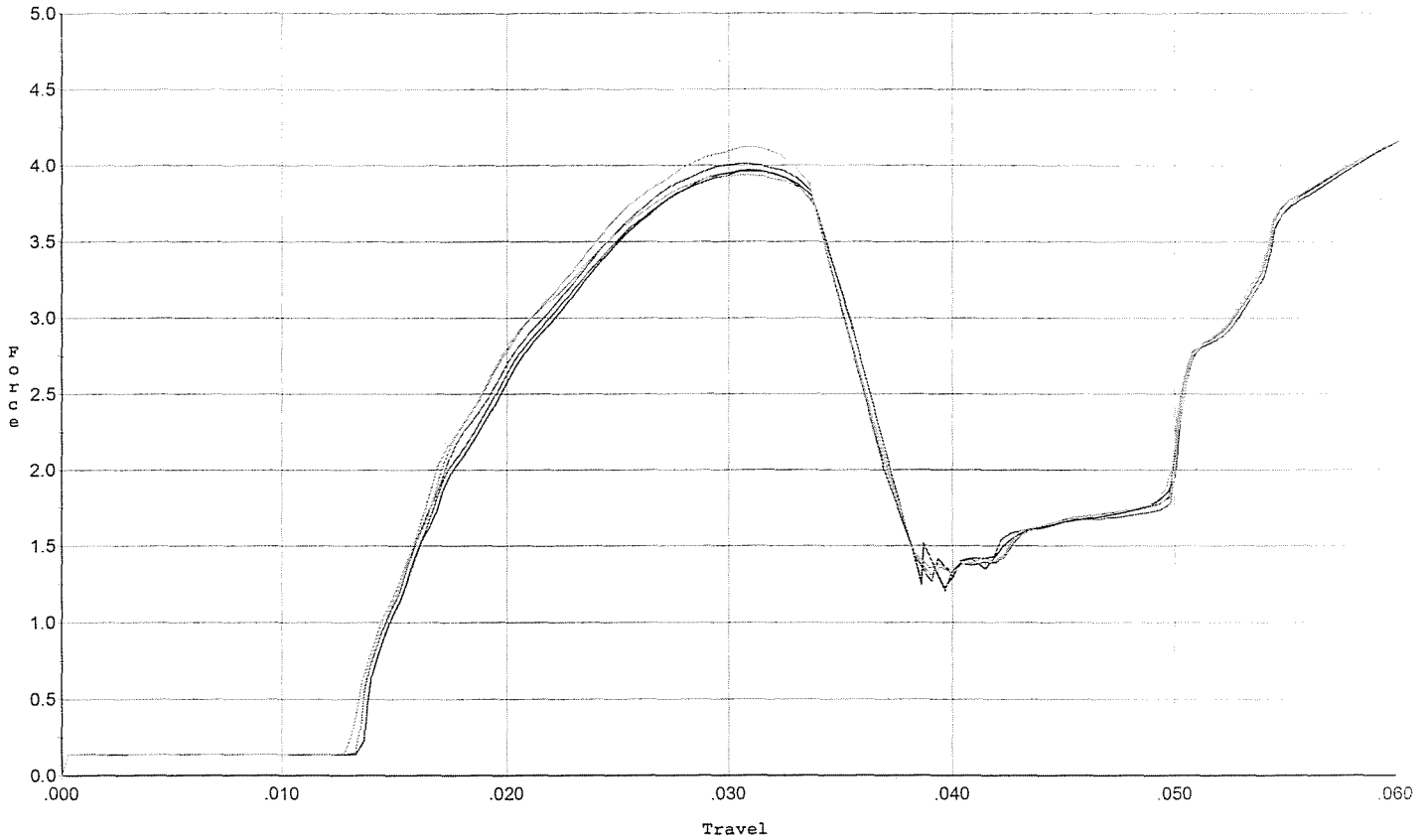
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.064	0.030	0.010	0.037	0.062		Set Trigger
2	4.024	0.030	0.009	0.037	0.062		Set Trigger
3	4.040	0.030	0.009	0.037	0.062		Set Trigger
4	4.023	0.030	0.009	0.037	0.063		Set Trigger
5	4.036	0.029	0.009	0.037	0.062		Set Trigger

Aug 4.03

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/13/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



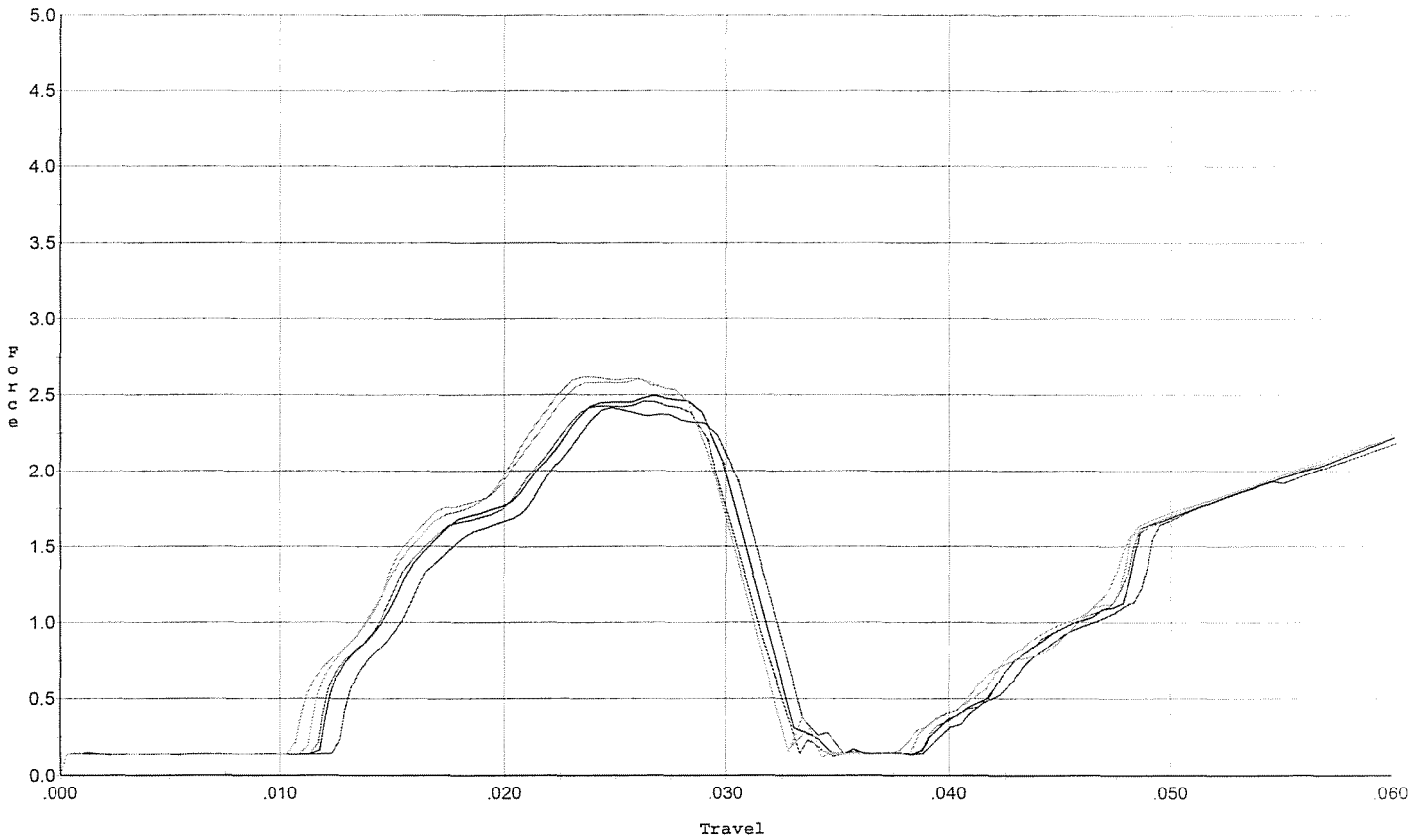
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.964	0.034	0.014	0.033	0.063		Set Trigger
2	3.972	0.036	0.014	0.033	0.066		Set Trigger
3	4.011	0.035	0.014	0.032	0.068		Set Trigger
4	4.124	0.034	0.013	0.033	0.065		Set Trigger
5	3.940	0.034	0.013	0.033	0.064		Set Trigger

Avg 4.00

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 7/13/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



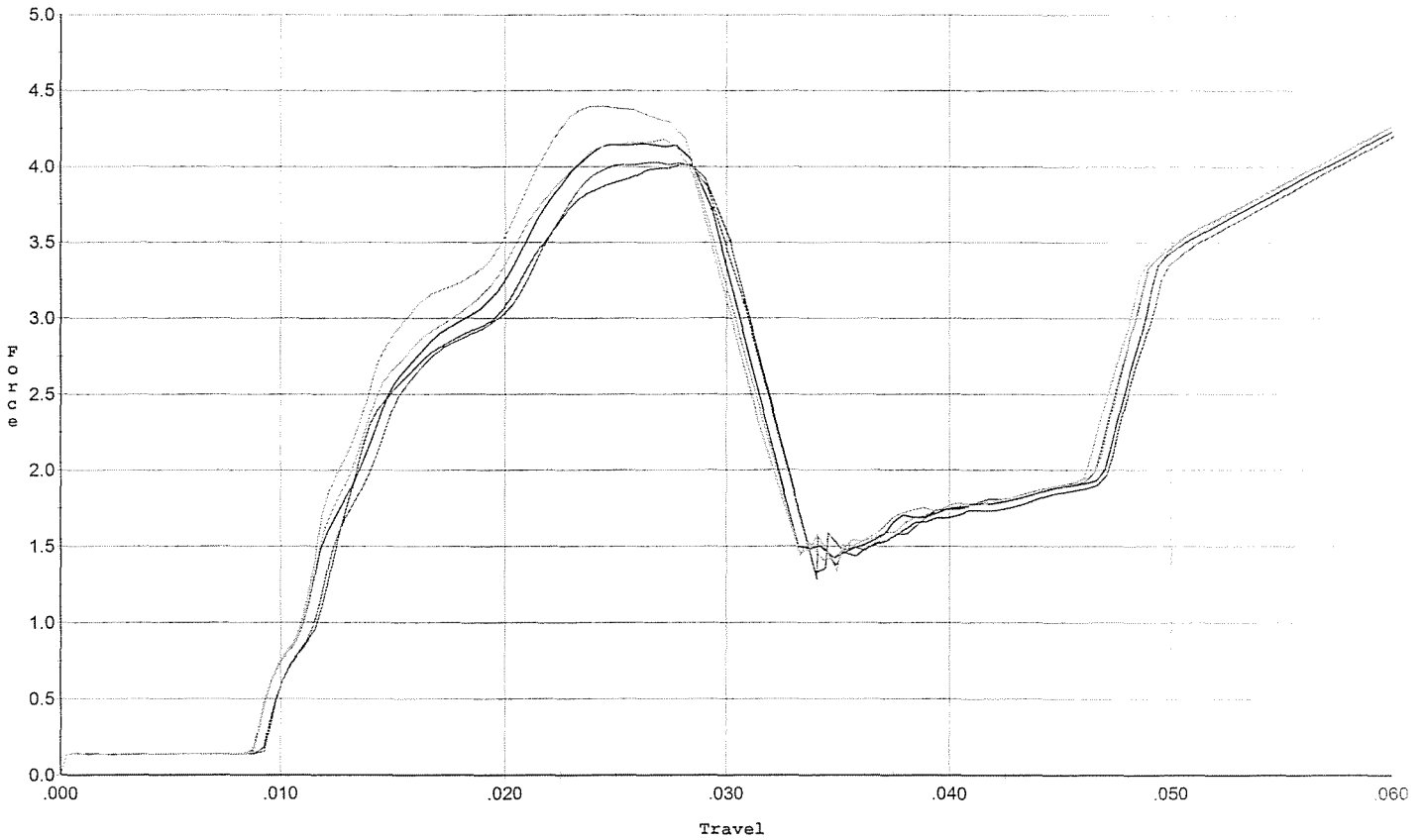
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.418	0.031	0.013	0.042	0.034		Set Trigger
2	2.496	0.030	0.012	0.042	0.035		Set Trigger
3	2.459	0.029	0.012	0.042	0.033		Set Trigger
4	2.603	0.029	0.011	0.042	0.036		Set Trigger
5	2.619	0.030	0.011	0.042	0.036		Set Trigger

Aug 2.51

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 7/13/09

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.014	0.030	0.009	0.037	0.061		Set Trigger
2	4.153	0.029	0.009	0.037	0.061		Set Trigger
3	4.030	0.031	0.010	0.036	0.062		Set Trigger
4	4.180	0.029	0.009	0.037	0.059		Set Trigger
5	4.401	0.031	0.009	0.036	0.068		Set Trigger

Aug 4.15