

66852273

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



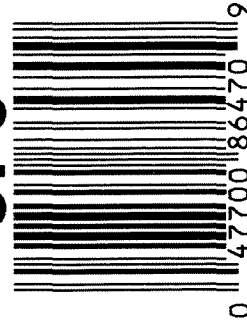
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6852273

UPC



BM FORM

GUN SERIAL # G 685 22 73

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-16-09	SPD
430	ASSEMBLE TO STOCK		6-16-09	SP
440	PROOF		6-16-09	SPD
460	CHECK HEADSPACE	MAGNA-FLUX	6-16-09	SPD
470	DIS-ASSEMBLE ACTION		6-16-09	SPD
472	SERIALIZE BOLT HANDLE		6-17-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR	6/20/09	D
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/23/09	RT
510	DRILL AND TAP SIGHT HOLES		6-17-09	SP
520	GOFF BLAST BBL / REC		6-23	YWH
540	APPLY COATINGS (BARREL ACTION)		7-25	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-13-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-13-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-11-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

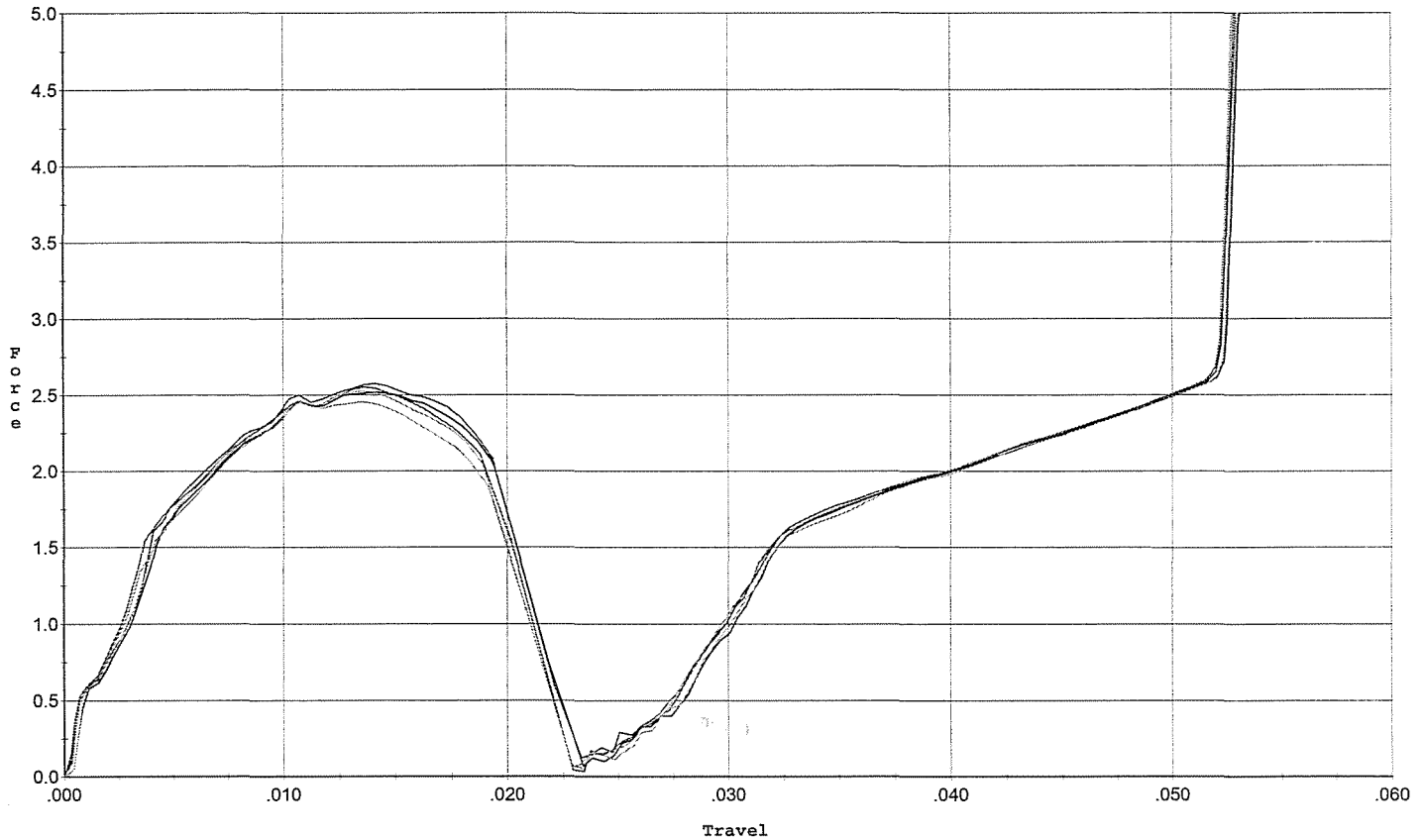
F004 REV 5/2006

BARBER - M24 0096122									
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2°</u>	<u>2°</u>	<u>2°</u>	9/22/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6°</u>	<u>6°</u>	<u>6°</u>	9/22/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.023</u>	<u>.023</u>	9/22/09	RB		
	J) ASSEMBLE STOCK					9-11-09	RP		
	K) ASSEMBLE SWIVEL STUDS					9/22/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		9-17-09	RP		
			<u>PASS</u>	FAIL					
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
660	INSPECT FOR LIVE AMMO					9-17-09	RP		
670	FINAL INSPECTION A) HEADSPACE					9/22/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.66</u>	<u>2.59</u>	<u>2.66</u>	<u>2.61</u>	<u>2.64</u>	9-22-09	TC
	C) FUNCTION					9/22/09	RB		
690	PACK					9/28/09	Fm		

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/10/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



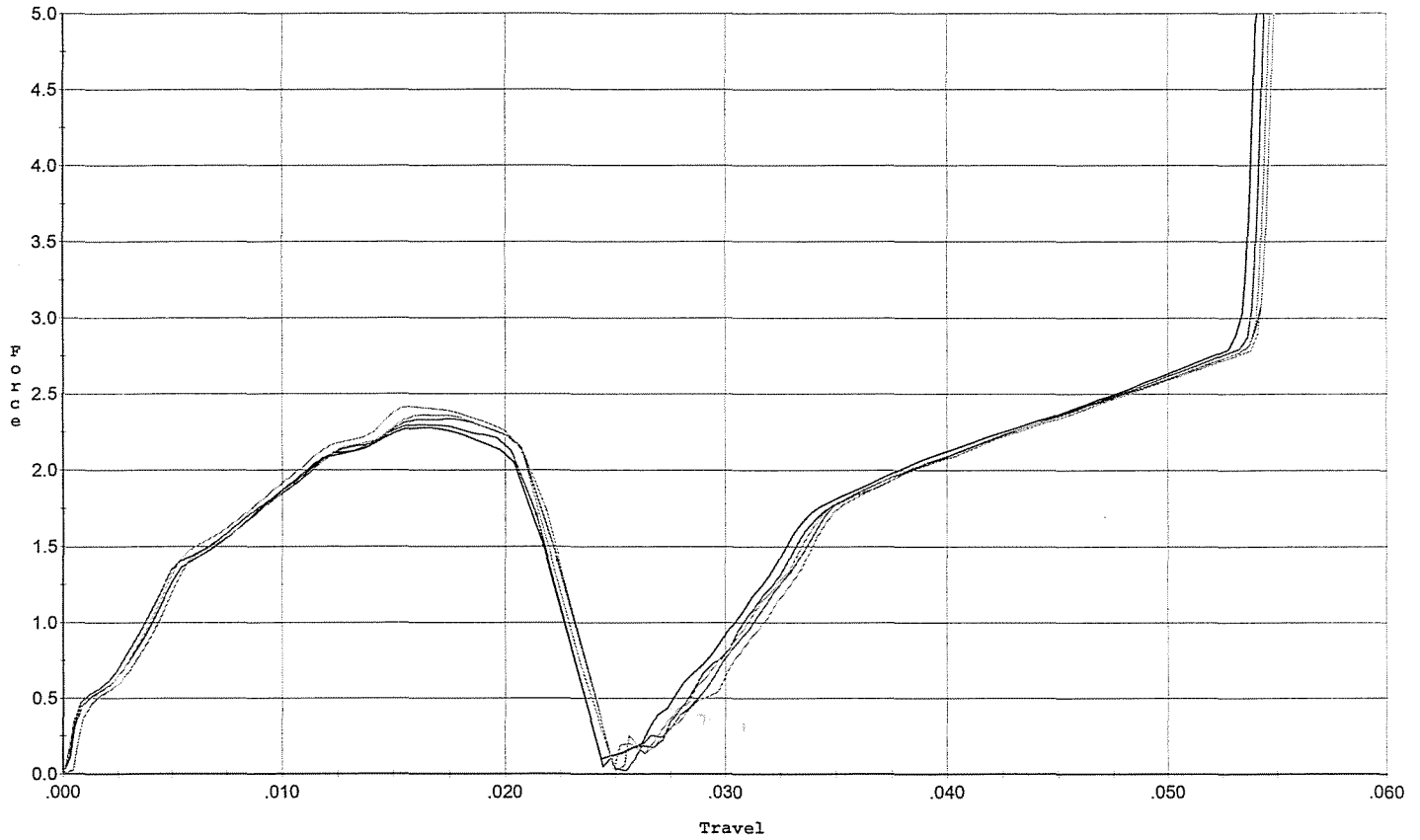
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.576	0.019	0.00	0.037	0.036		Set Trigger
2	2.518	0.019	0.00	0.037	0.035		Set Trigger
3	2.553	0.020	0.00	0.037	0.037		Set Trigger
4	2.466	0.021	0.00	0.037	0.037		Set Trigger
5	2.524	0.021	0.00	0.037	0.038		Set Trigger

A. 2.52

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/10/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



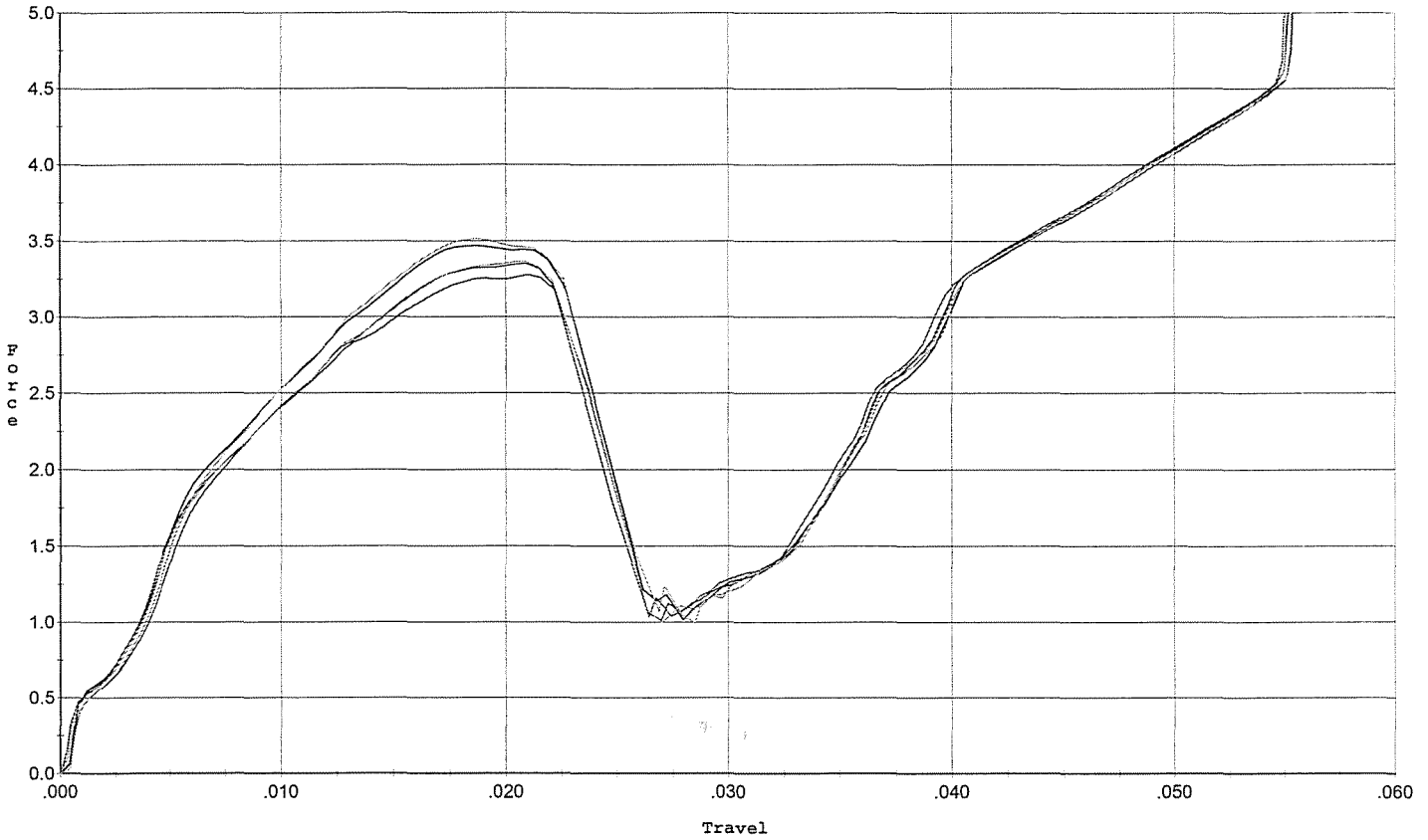
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.294	0.021	0.00	0.037	0.035		Set Trigger
2	2.277	0.022	0.00	0.037	0.034		Set Trigger
3	2.336	0.022	0.00	0.037	0.036		Set Trigger
4	2.414	0.021	0.00	0.038	0.035		Set Trigger
5	2.360	0.022	0.00	0.037	0.035		Set Trigger

A-2.33

Trigger Profile [lbs,Inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



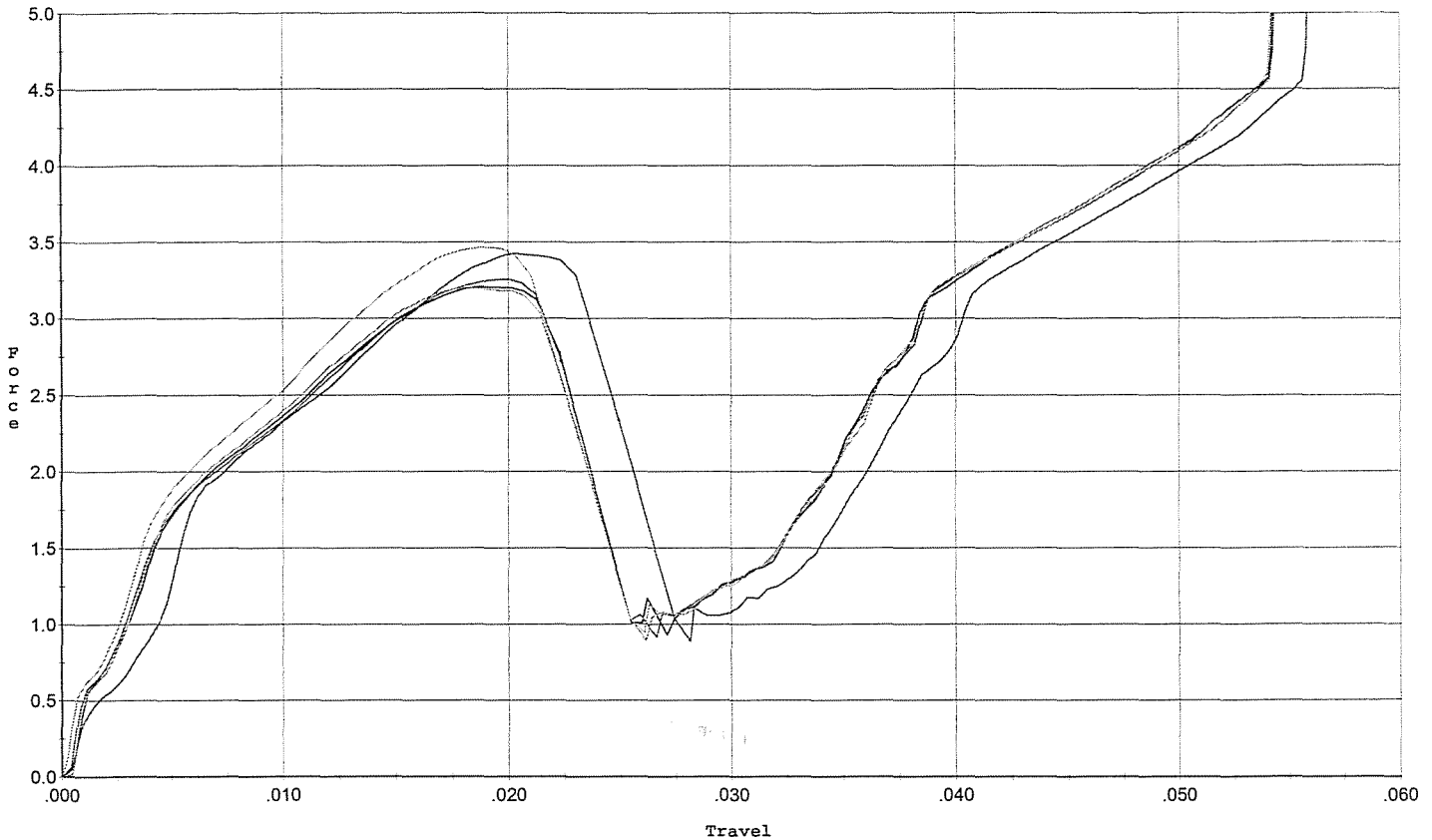
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.278	0.024	0.00	0.035	0.051		Set Trigger
2	3.471	0.023	0.00	0.035	0.052		Set Trigger
3	3.352	0.022	0.00	0.035	0.049		Set Trigger
4	3.514	0.023	0.00	0.035	0.052		Set Trigger
5	3.364	0.024	0.00	0.035	0.053		Set Trigger

A-3.39

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/10/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



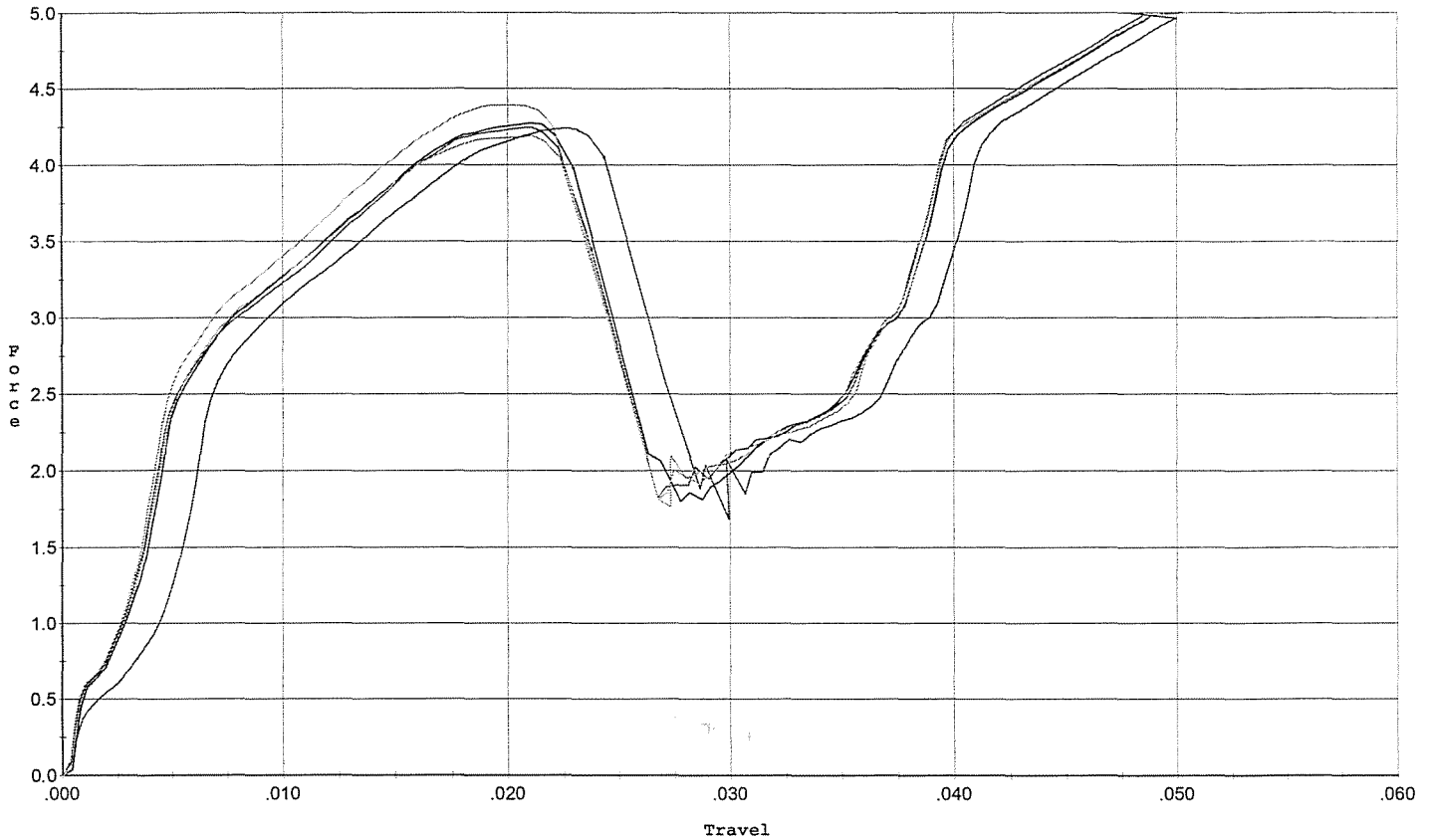
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.424	0.025	0.00	0.035	0.055		Set Trigger
2	3.204	0.022	0.00	0.034	0.048		Set Trigger
3	3.257	0.022	0.00	0.034	0.049		Set Trigger
4	3.466	0.023	0.00	0.034	0.054		Set Trigger
5	3.202	0.023	0.00	0.034	0.050		Set Trigger

2331

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/10/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



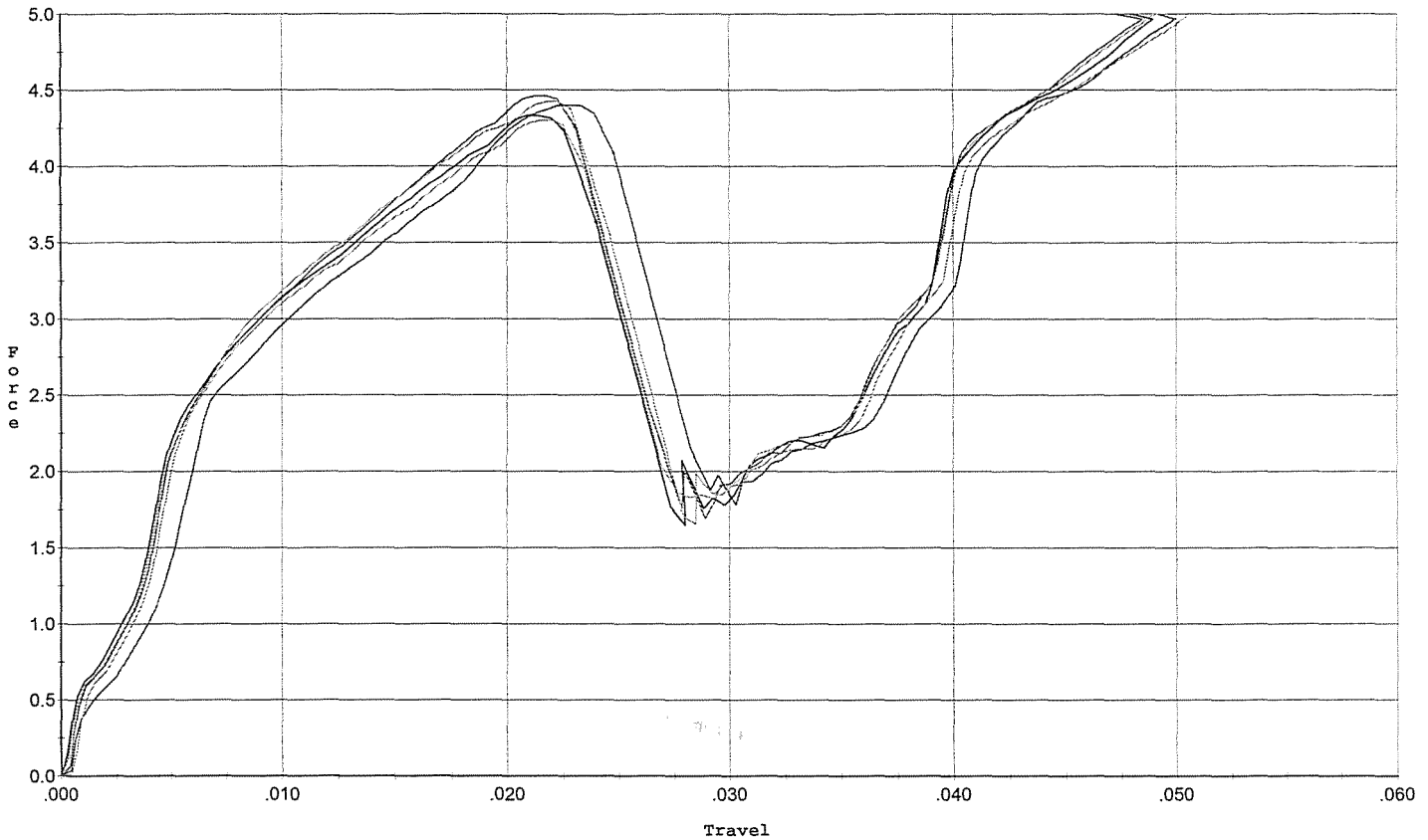
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.239	0.024	0.00	0.031	0.067		Set Trigger
2	4.272	0.023	0.00	0.031	0.066		Set Trigger
3	4.246	0.024	0.00	0.031	0.068		Set Trigger
4	4.392	0.024	0.00	0.031	0.072		Set Trigger
5	4.189	0.024	0.00	0.031	0.069		Set Trigger

A-4.26

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/10/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



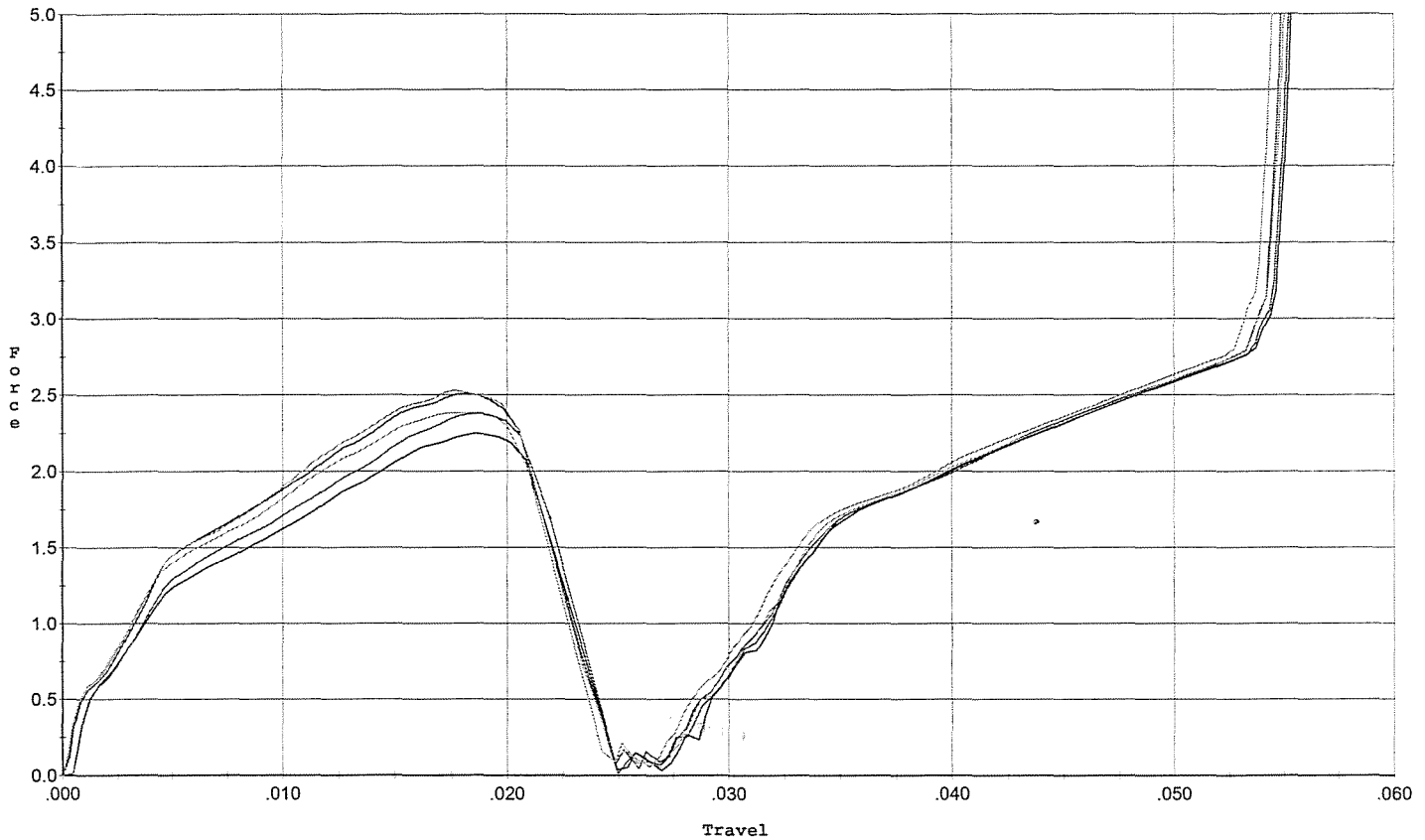
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.401	0.025	0.00	0.031	0.069		Set Trigger
2	4.332	0.024	0.00	0.032	0.068		Set Trigger
3	4.460	0.023	0.00	0.032	0.066		Set Trigger
4	4.300	0.023	0.00	0.032	0.066		Set Trigger
5	4.425	0.025	0.00	0.032	0.070		Set Trigger

12-4-38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 9/10/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



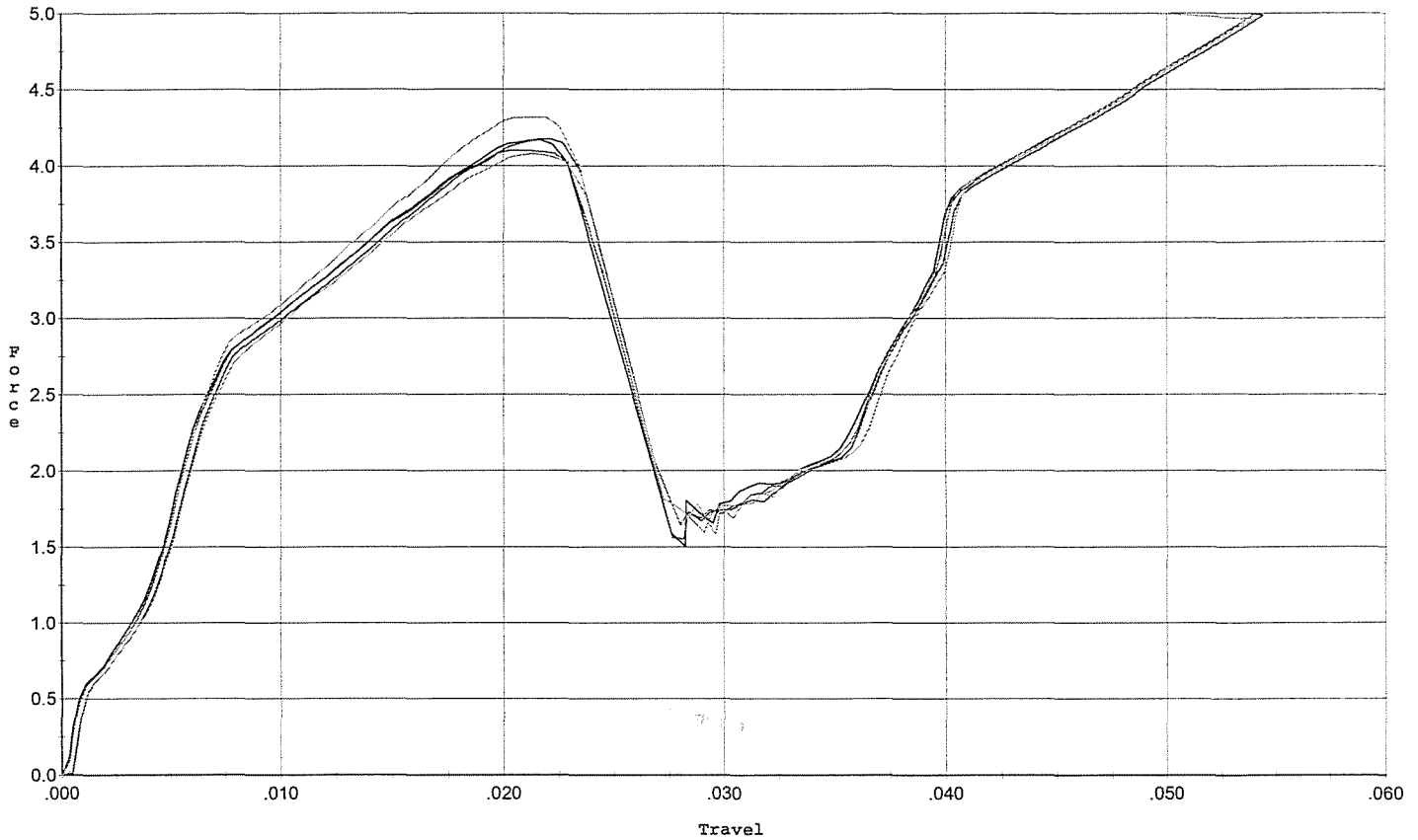
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.508	0.021	0.00	0.038	0.035		Set Trigger
2	2.247	0.023	0.00	0.038	0.034		Set Trigger
3	2.374	0.022	0.00	0.037	0.035		Set Trigger
4	2.384	0.021	0.00	0.038	0.035		Set Trigger
5	2.529	0.021	0.00	0.037	0.035		Set Trigger

A-2.40

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 9/10/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.178	0.023	0.00	0.033	0.063		Set Trigger
2	4.171	0.023	0.00	0.033	0.062		Set Trigger
3	4.101	0.024	0.00	0.033	0.066		Set Trigger
4	4.080	0.024	0.00	0.033	0.063		Set Trigger
5	4.319	0.023	0.00	0.033	0.065		Set Trigger

A-4.17