

66852292

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



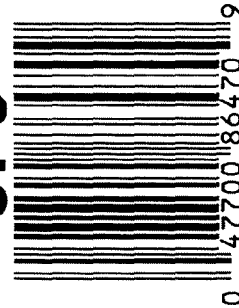
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6852292

UPC



BM FORM

GUN SERIAL #

G 6852292

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-16-09	SPD
430	ASSEMBLE TO STOCK		6-16-09	SP
440	PROOF		6-16-09	SPD
460	CHECK HEADSPACE		6-16-09	SPD
470	DIS-ASSEMBLE ACTION		6-16-09	SPD
472	SERIALIZE BOLT HANDLE		6-17-09	RTZ
480	MAGNAFLUX BBL ACTION		6-20-09	RTZ
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-23-09	RT
510	DRILL AND TAP SIGHT HOLES		6-17-09	SP
520	GOFF BLAST BBL / REC		6-23-09	RTZ
540	APPLY COATINGS (BARREL ACTION)		7-25-09	
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		8-13-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-13-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-13-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-13-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2°</u> <u>2°</u> <u>2°</u>	8/26/09	RB
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6°</u> <u>6°</u> <u>6°</u>	8/26/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	8/26/09	RB
	J) ASSEMBLE STOCK		8-20-09	RTZ
	K) ASSEMBLE SWIVEL STUDS		8/26/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8/25/09	RB
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8/25/09	TAR
670	FINAL INSPECTION A) HEADSPACE		8/26/09	RB
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.71</u> <u>2.83</u> <u>2.84</u> <u>2.81</u> <u>2.92</u>	8/26/09	RB
	C) FUNCTION		8/26/09	RB
690	PACK		8/24/09	Fm

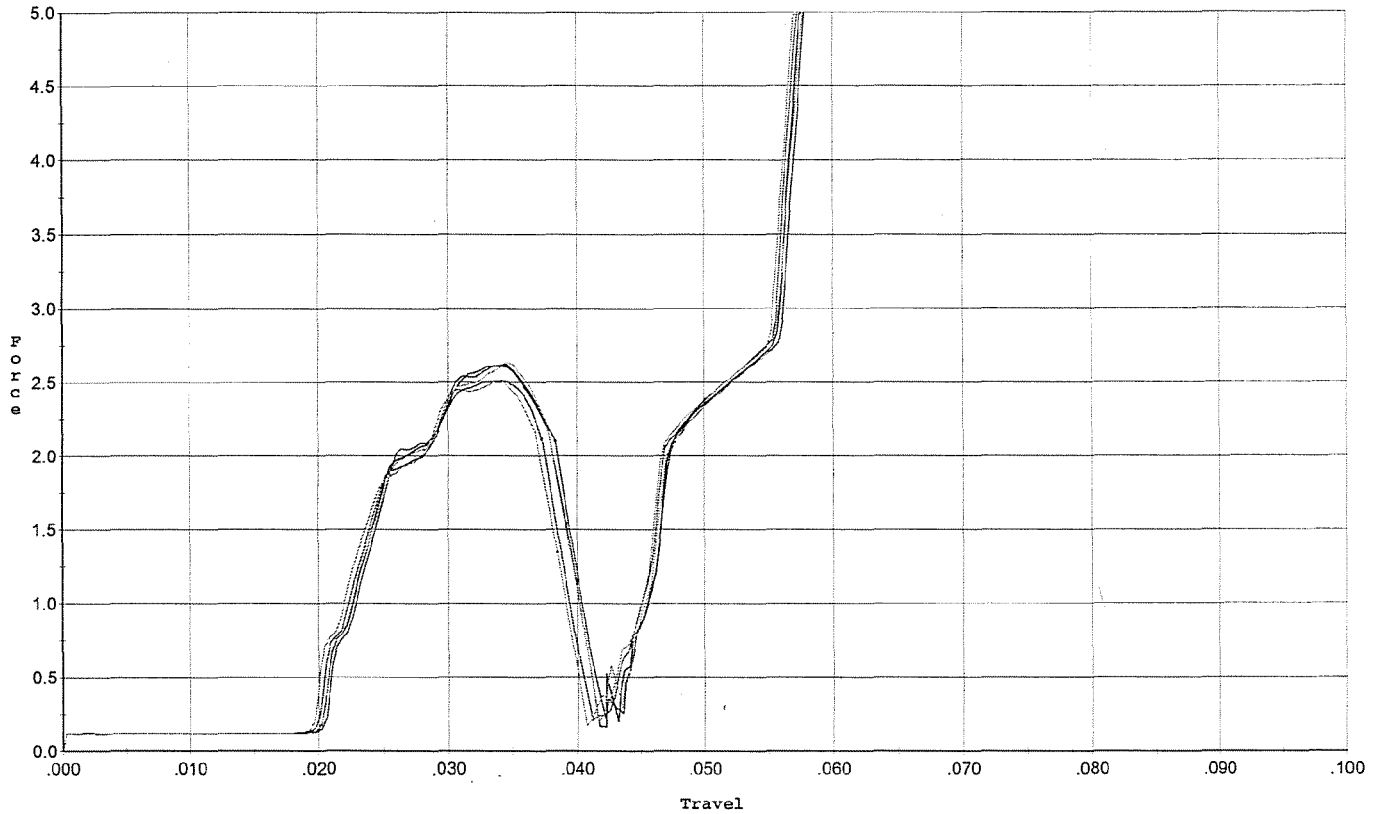
F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/03/06

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb

cms 8/17/09



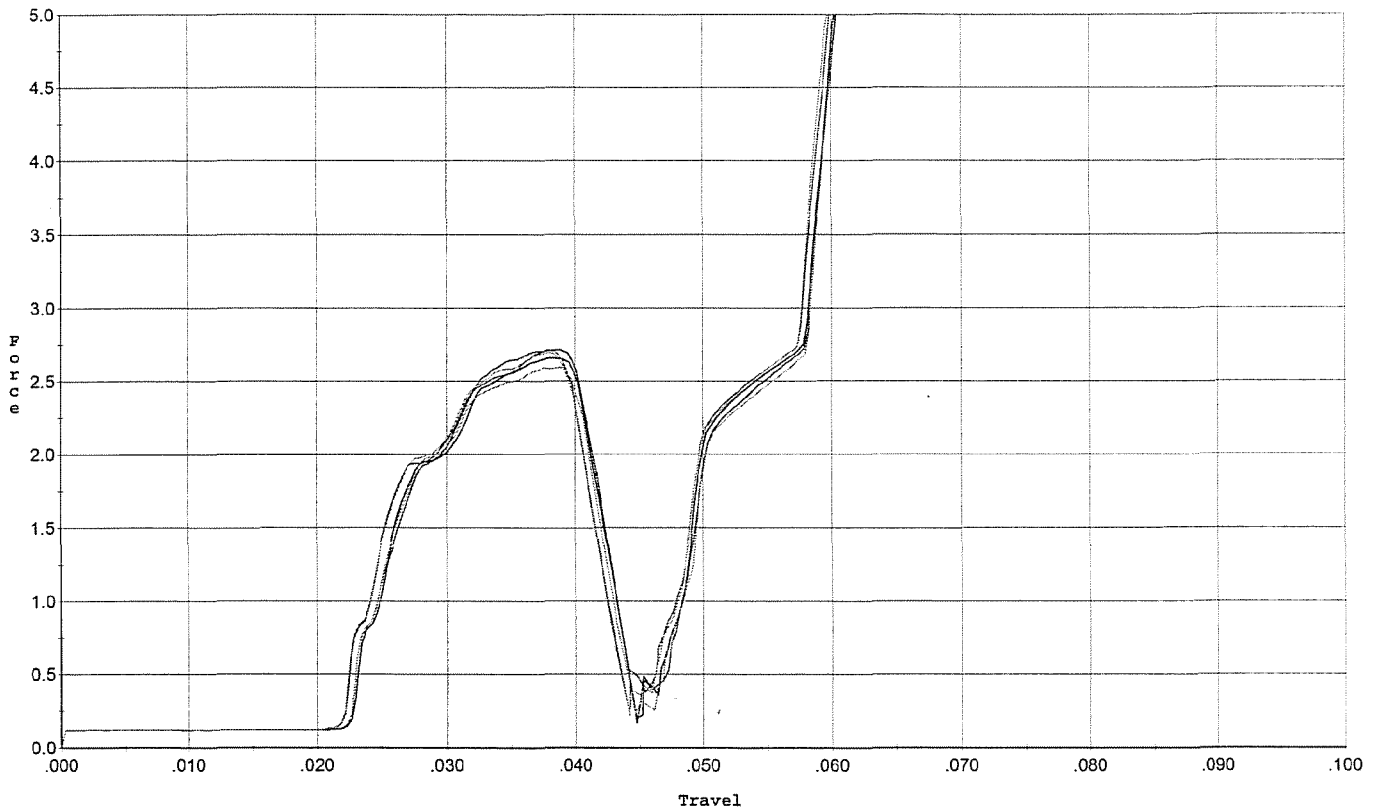
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.612	0.038	0.021	0.024	0.039		Set Trigger
2	2.620	0.039	0.020	0.024	0.039		Set Trigger
3	2.515	0.037	0.020	0.024	0.036		Set Trigger
4	2.634	0.039	0.021	0.024	0.040		Set Trigger
5	2.512	0.038	0.020	0.024	0.038		Set Trigger

A-2-59

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: ~~R. Patch 10/03/06~~
CMS 8/17/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



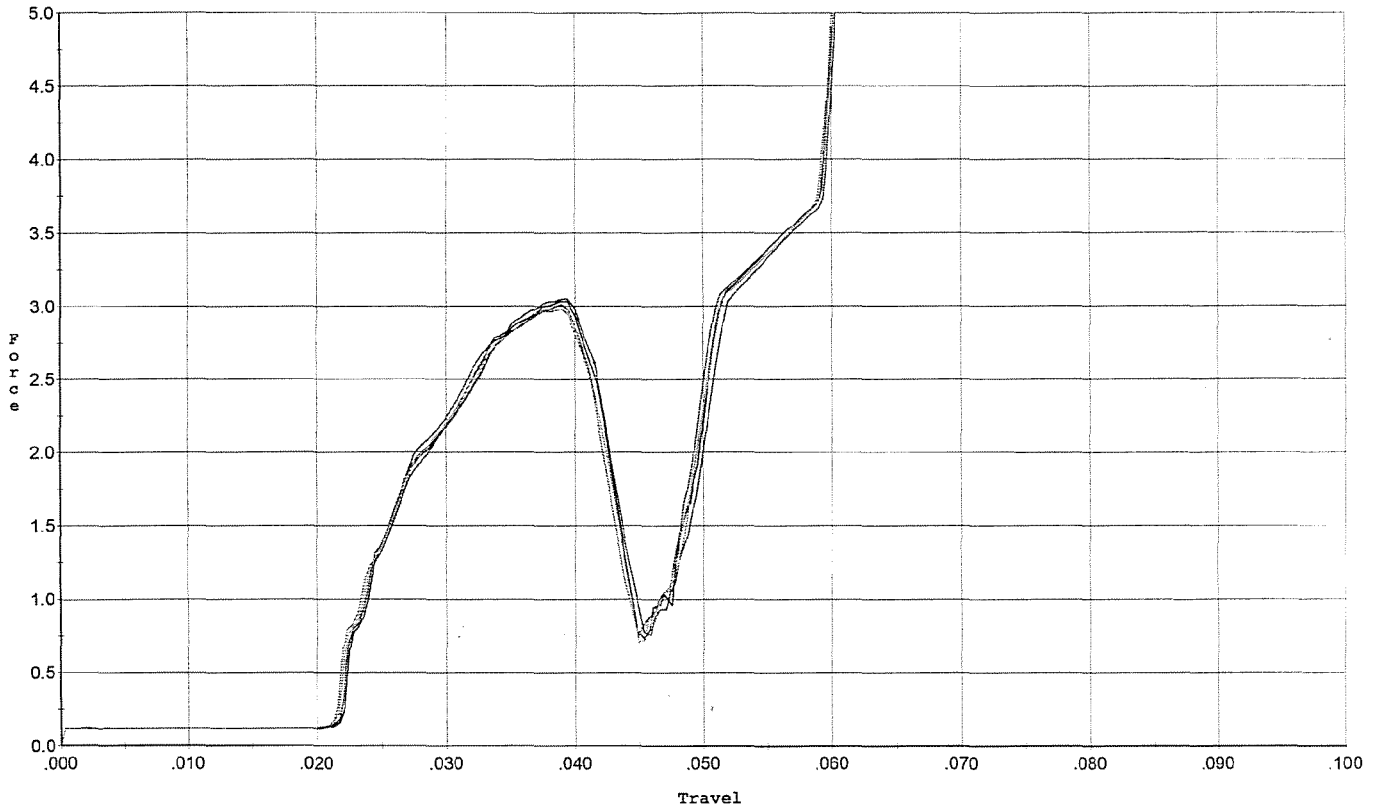
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.713	0.042	0.023	0.025	0.043		Set Trigger
2	2.659	0.042	0.023	0.025	0.042		Set Trigger
3	2.715	0.040	0.022	0.025	0.041		Set Trigger
4	2.696	0.040	0.022	0.025	0.041		Set Trigger
5	2.592	0.041	0.023	0.025	0.040		Set Trigger

A-2-67

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: ~~R. Patch 10/03/06~~
 cms 8/17/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs +/- .75 lb



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.050	0.042	0.022	0.024	0.048		Set Trigger
2	3.033	0.042	0.022	0.023	0.048		Set Trigger
3	3.012	0.041	0.022	0.024	0.047		Set Trigger
4	2.982	0.043	0.022	0.023	0.049		Set Trigger
5	2.983	0.041	0.022	0.023	0.047		Set Trigger

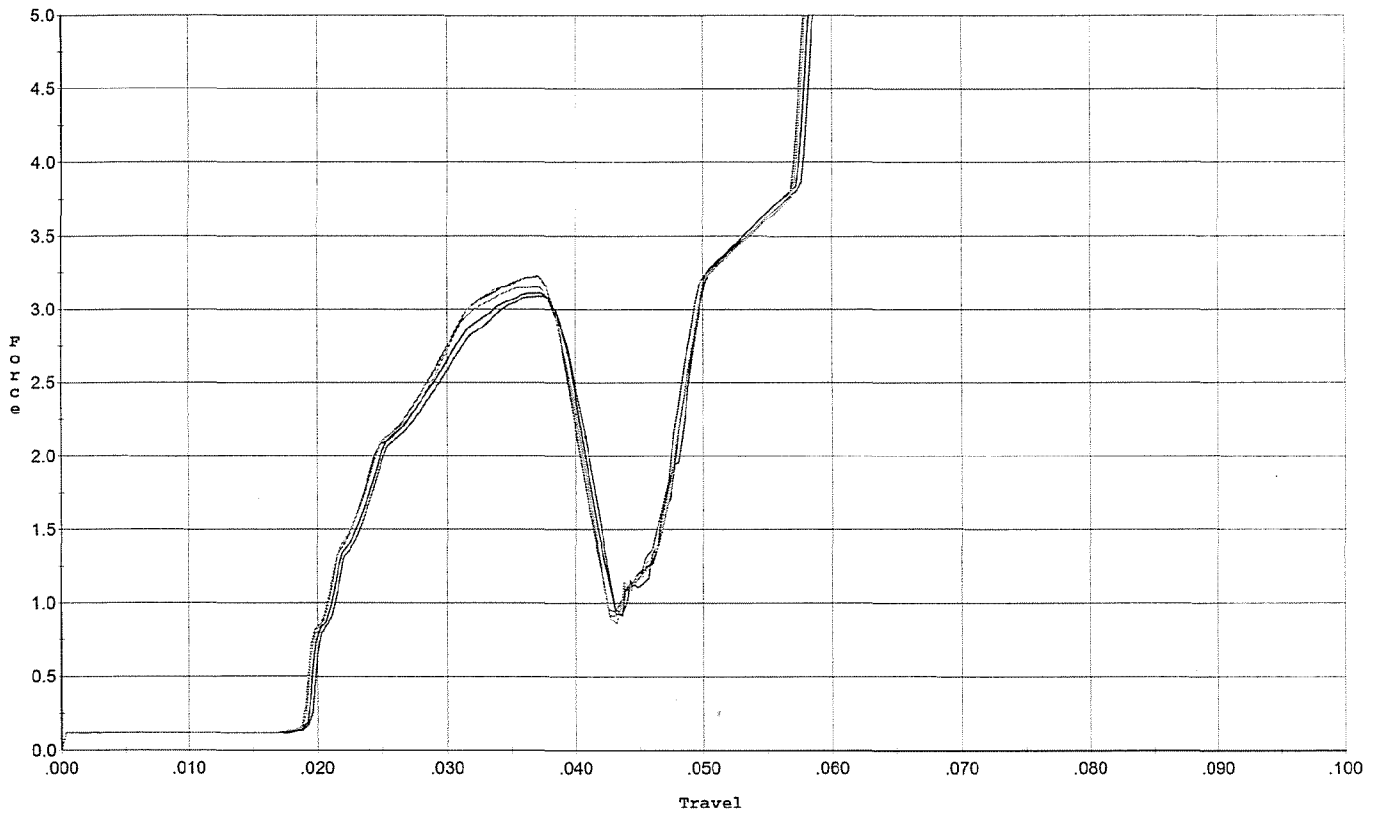
A.3.01

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: ~~R. Patch 10/03/06~~

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles +/- .75 lb

CMS 8/17/09



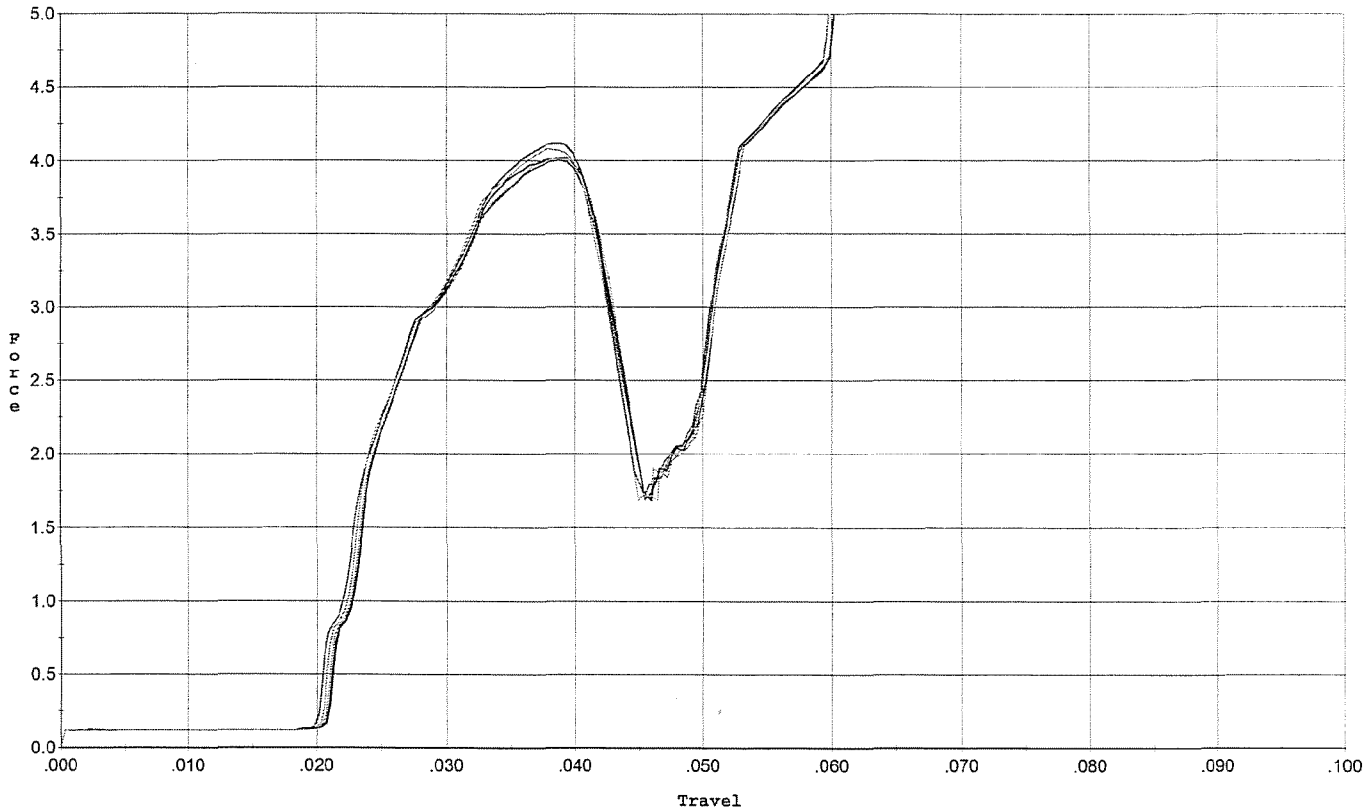
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.090	0.041	0.020	0.022	0.051		Set Trigger
2	3.113	0.039	0.019	0.022	0.050		Set Trigger
3	3.223	0.039	0.019	0.023	0.050		Set Trigger
4	3.152	0.040	0.019	0.022	0.052		Set Trigger
5	3.230	0.040	0.019	0.022	0.053		Set Trigger

A-3.14

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/17/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



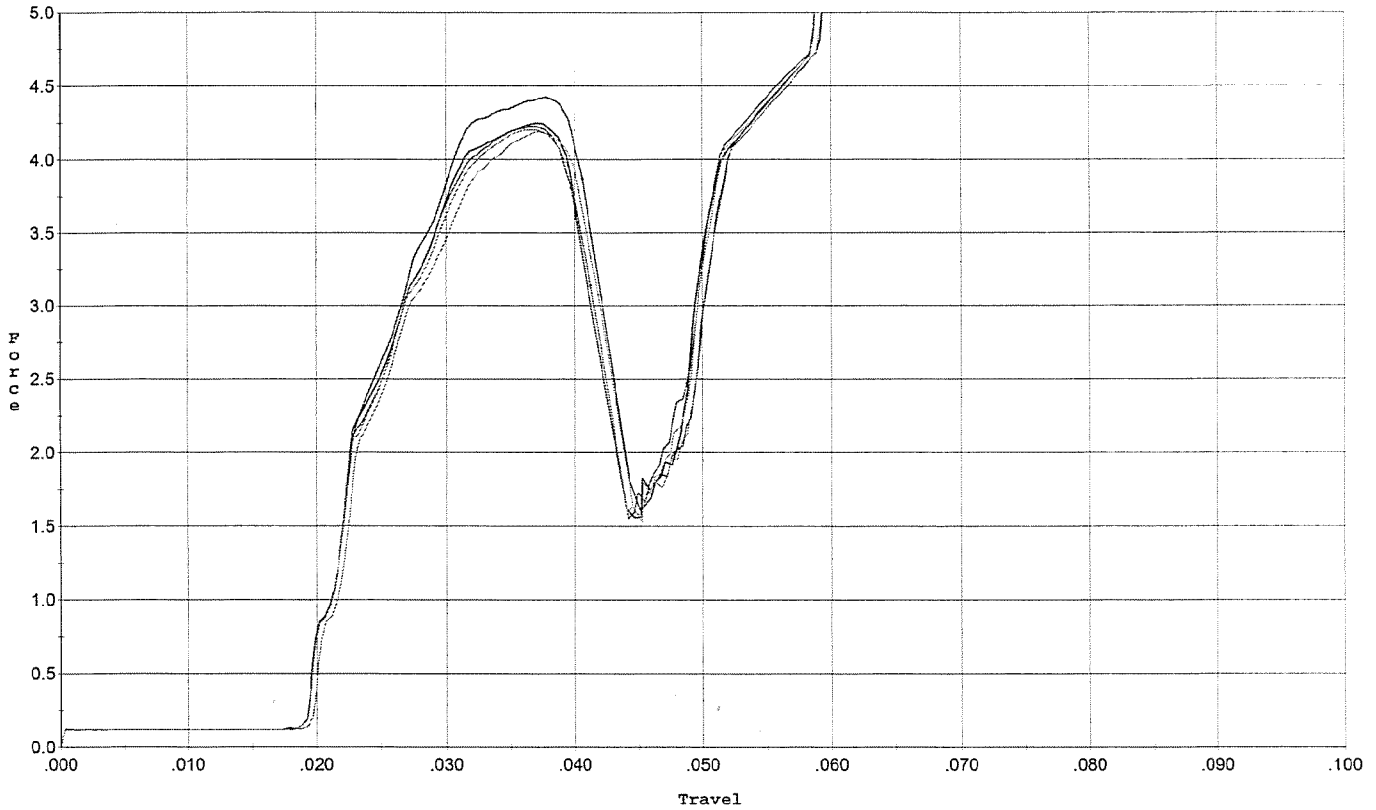
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.118	0.042	0.021	0.022	0.067		Set Trigger
2	4.021	0.043	0.021	0.021	0.070		Set Trigger
3	3.998	0.042	0.020	0.021	0.068		Set Trigger
4	4.080	0.042	0.021	0.021	0.069		Set Trigger
5	4.018	0.043	0.021	0.021	0.069		Set Trigger

A-4.04

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/17/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



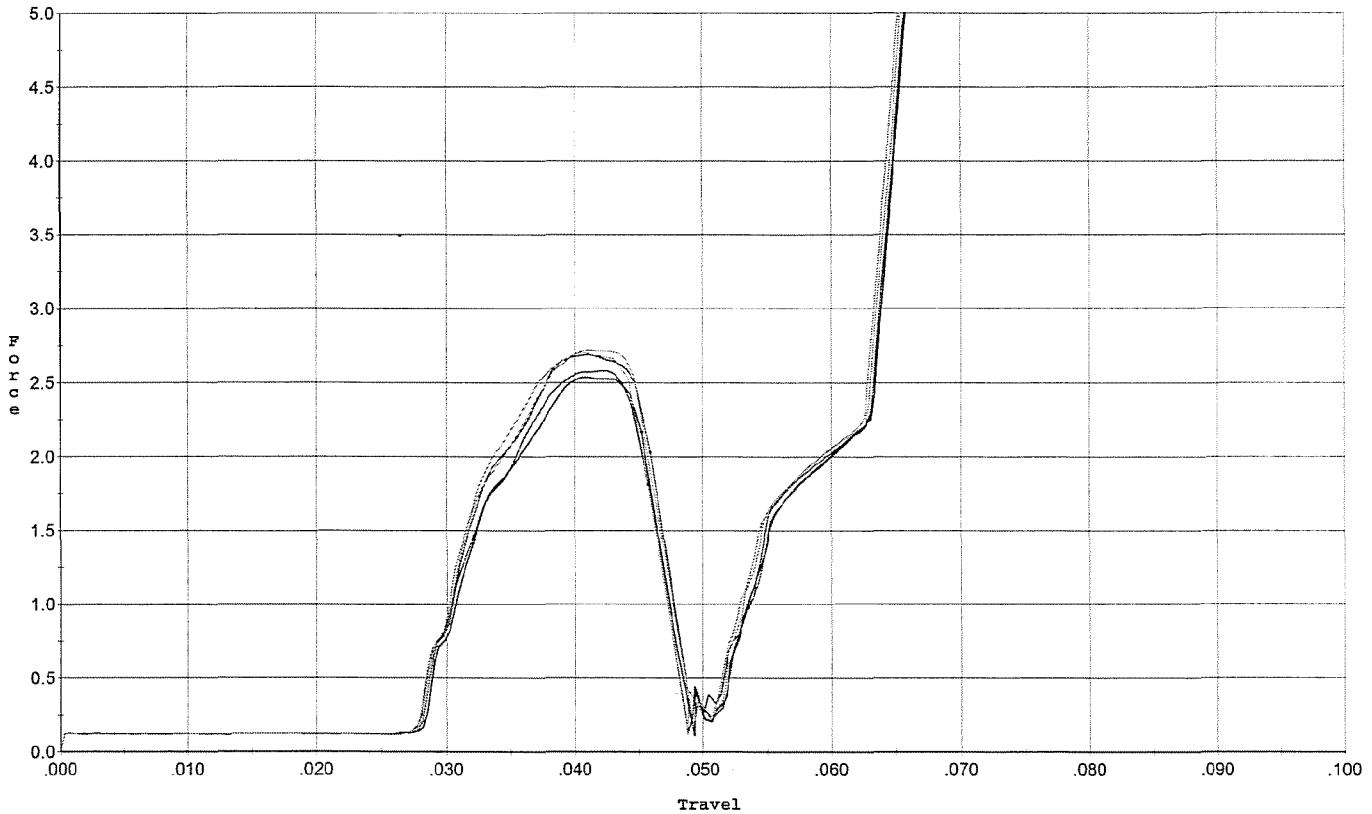
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.426	0.041	0.019	0.021	0.075		Set Trigger
2	4.248	0.041	0.019	0.021	0.072		Set Trigger
3	4.226	0.040	0.019	0.021	0.068		Set Trigger
4	4.203	0.041	0.020	0.021	0.071		Set Trigger
5	4.191	0.042	0.020	0.021	0.071		Set Trigger

A 4.25

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/17/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



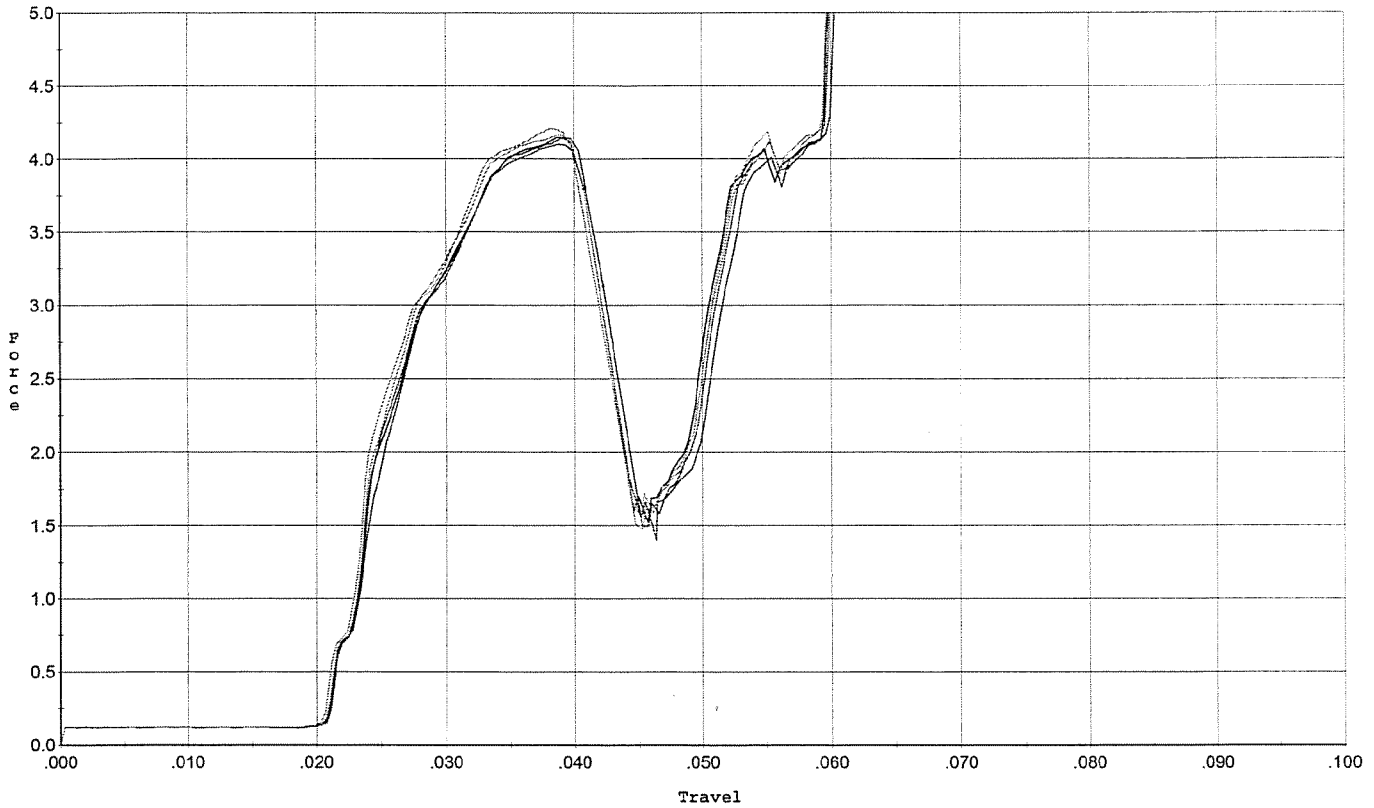
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.581	0.046	0.028	0.027	0.038		Set Trigger
2	2.537	0.045	0.029	0.027	0.037		Set Trigger
3	2.691	0.046	0.028	0.026	0.041		Set Trigger
4	2.702	0.046	0.028	0.026	0.041		Set Trigger
5	2.719	0.047	0.028	0.026	0.042		Set Trigger

17-2-64

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: cms 8/17/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.149	0.042	0.021	0.022	0.068		Set Trigger
2	4.149	0.041	0.021	0.022	0.065		Set Trigger
3	4.101	0.041	0.021	0.022	0.065		Set Trigger
4	4.165	0.041	0.021	0.022	0.066		Set Trigger
5	4.206	0.042	0.021	0.022	0.069		Set Trigger

A - 4.15